



Production Dashboard

Zone: Specific areas where production takes place, such as "P703 Centre Section Assembly" or "P703 Axle Assembly."

Part Type: Different models or variations of a product, like "M220 EDL | M220_EDL_F(3.73)_CVJ (FPG / FXG)."

Shift: Different time periods during which production occurs, such as Shift 1 (06:00-14:00), Shift 2 (14:00-22:00), and Shift 3 (22:00-06:00).

First Time Through (FTT): The number of parts that pass on the first attempt without any rework or scrap.

OK Part: A part that has passed without any issues.

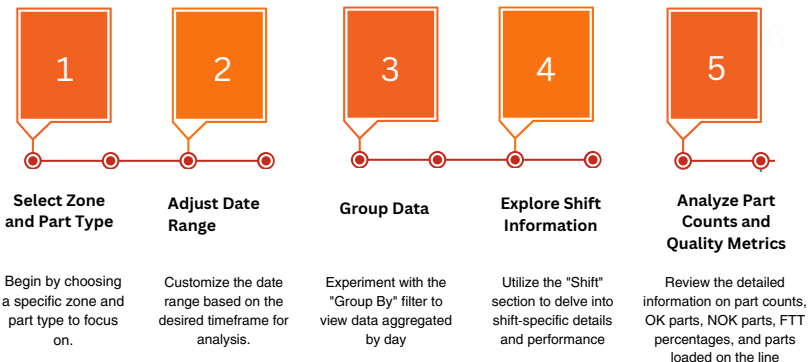
NOK (Not OK) Part: A part that has failed or is defective.

Reworked Part: A part that has required rework once or multiple times before passing.

Cumulative Part Count: The total number of parts produced, including both OK and NOK parts.

Parts Loaded: The number of parts loaded into the production process.

Example process flow- Production Report



By effectively using these filters, users can tailor their analysis, gain deeper insights, and make informed decisions related to production performance. This training documentation aims to guide users through each step, ensuring a seamless navigation experience on the "Production Report" dashboard in Odin Insights.