

## **Comparative Station Report**

Part Types: Different types of parts being analyzed.

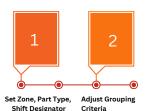
Scrap Parts: The number of scrapped parts per part type.

Failed Operation Attempts: A list of failed operation attempts per operation.

Process Deviations: Details any process deviations, such as processes that were restarted or undone.

Downtime: Any downtime experienced by the assembly line, including starved and blocked times.

## **EXAMPLE PROCESS FLOW - Comparative station report**



Choose relevant zones, part types, and shift designators using the filters for a targeted comparative analysis

Experiment with the "Group By" filter to view station metrics arouped by specific criteria. enhancing the depth of analysis.

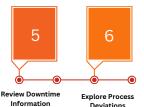


Review the "OK and NOK Part Count per Part Type" section to understand the distribution of OK and NOK parts across different part types and

stations.



Investigate the "Reason for Part Failures" section to identify common issues leading to part failures across stations



Examine the "Downtime" section to understand the duration and reasons for downtime across stations.





Explore the "Irregular Part Movements" section to understand any forced part movements or deviations from the expected

sequence



By following this workflow and utilizing the filters, users can navigate the "Comparative Station Report" dashboard effectively, gaining insights into the comparative performance of different stations, identifying common issues, and making data-driven decisions to improve overall efficiency. The training documentation is designed to guide users through each step, ensuring a seamless navigation experience on the "Comparative Station Report" dashboard in Odin Insights.