

Production Dashboard

Zone: Specific areas where production takes place, such as "P703 Centre Section Assembly" or "P703 Axle Assembly."

Part Type: Different models or variations of a product, like "M220 EDL | M220_EDL_F(3.73)_CVJ (FPG / FXG)."

Shift: Different time periods during which production occurs, such as Shift 1 (06:00-14:00), Shift 2 (14:00-22:00), and Shift 3 (22:00-06:00).

First Time Through (FTT): The number of parts that pass on the first attempt without any rework or scrap.

OK Part: A part that has passed without any issues.

NOK (Not OK) Part: A part that has failed or is defective.

Reworked Part: A part that has required rework once or multiple times before passing.

Cumulative Part Count: The total number of parts produced, including both OK and NOK parts.

Parts Loaded: The number of parts loaded into the production process.

Example process flow- Production Report



Begin by choosing a specific zone and part type to focus on. Customize the date range based on the desired timeframe for analysis.



Group Data

Experiment with the "Group By" filter to view data aggregated by day Utilize the "Shift" section to delve into shift-specific details and performance

Information

5

Analyze Part Counts and Quality Metrics

Review the detailed information on part counts, OK parts, NOK parts, FTT percentages, and parts loaded on the line



By effectively using these filters, users can tailor their analysis, gain deeper insights, and make informed decisions related to production performance. This training documentation aims to guide users through each step, ensuring a seamless navigation experience on the "Production Report" dashboard in Odin Insights.