

# Long Rod Penetrators (Tungsten, DU, Steel)

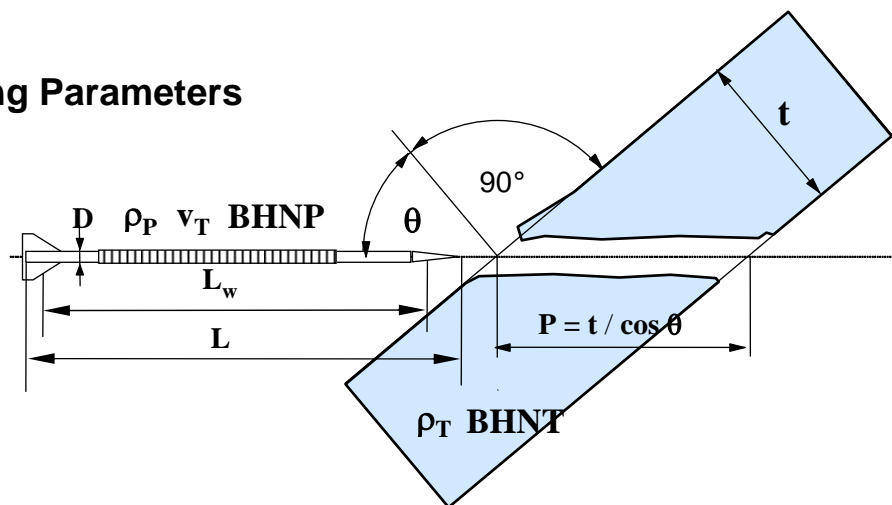
## Perforation Limit in Oblique Single Targets

### 1. Perforation Limit Definition

A finite target perforation limit means that the projectile reaches the rear face of the target and spalling opens the penetration channel. The penetrator residue will have a length of one to one and a half diameters. In experiments the residue sticks in the exit crater or drops to the floor in the immediate vicinity of the target. The result is observable at the target site, whereas a semi-infinite target first has to be cut up laboriously.

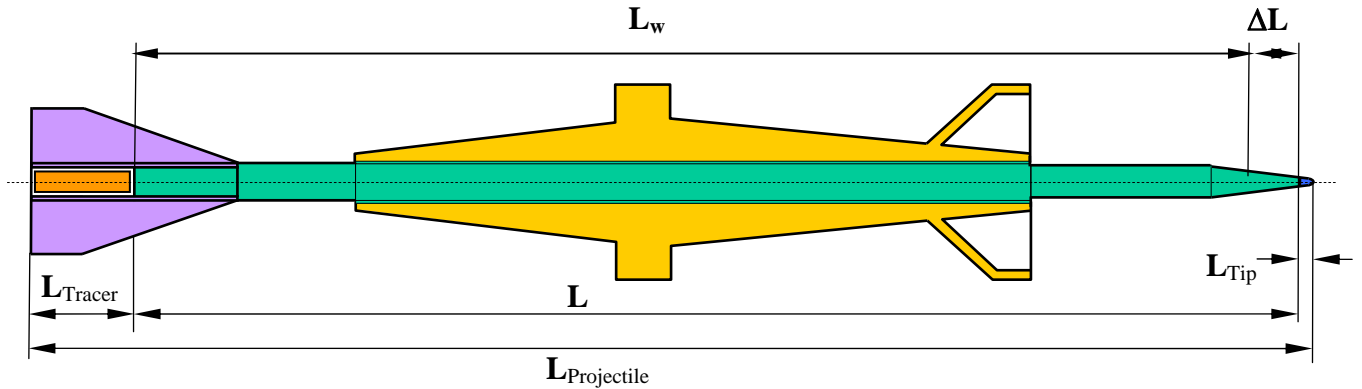
The described equation allows a quick estimation of the perforation limit of tungsten, DU or steel long rod penetrators at oblique RHA-targets.

### 2. Governing Parameters



<b>D</b>	penetrator diameter in the grooves [mm]
<b>L</b>	overall length of tungsten [mm]
<b>L<sub>w</sub></b>	working length [mm]
<b>v<sub>T</sub></b>	impact velocity [km/s]
<b>θ</b>	angle of obliquity [°]
<b>ρ<sub>P</sub></b>	penetrator density [kg/m <sup>3</sup> ]
<b>ρ<sub>T</sub></b>	target density [kg/m <sup>3</sup> ]
<b>t</b>	target plate thickness [mm]
<b>BHNP</b>	Brinell Hardness Number of penetrator
<b>BHNT</b>	Brinell Hardness Number of target
<b>P</b>	perforation channel length in line of sight [mm]

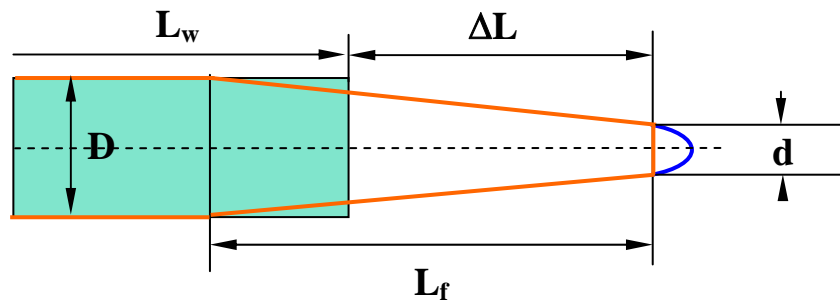
### 3. Definition of the Working Length



Working length  $L_w = L - \Delta L$

with  $\Delta L = L_f \cdot [1 - 1/3(1 + d/D + (d/D)^2)]$   
(Frustum replaced by a cylinder with equal volume)

in case of cylindric penetrator  $L_w = L$



### 4. Perforation Limit Equation

The equation for the normalized perforation is based on 5 multiplicative, dimensionless terms:

$$\frac{P}{L_w} = a \cdot \frac{1}{\tanh\left(b_0 + b_1 \cdot \frac{L_w}{D}\right)} \cdot \cos^m \theta \cdot \sqrt{\frac{\rho_P}{\rho_T}} \cdot e^{\frac{-s^2}{v_T^2}}$$

**Term 1** The constant  $a$  is material dependant:

Material	Tungsten	DU	Steel
Constant $a$	0.994	0.825	1.104

## Term 2 Influence of L / D ratio

$$f\left(\frac{L_w}{D}\right) = \frac{1}{\tanh\left(b_0 + b_1 \cdot \frac{L_w}{D}\right)}$$

The coefficients are assumed as identical for all penetrator materials with:

$$b_0 = 0.283$$

$$b_1 = 0.0656$$

## Term 3 Influence of target obliquity

For all penetrator materials the best fit for the exponent is:

$$m = -0.224$$

## Term 4 Influence of penetrator to target density ratio (square root density-law)

This term can be neglected in case of steel vs. steel (identical densities).

## Term 5 Influence of material and dynamic properties

The numerator  $s^2$  is a function of the penetrator density and of the Brinell Hardness Number of the target - and of the penetrator hardness in case of steel penetrators.

**Tungsten** and **DU** penetrators:

$$s^2 = \frac{(c_0 + c_1 \cdot BHNT) \cdot BHNT}{\rho_P}$$

Material	Tungsten	DU
$c_0$	134.5	90.0
$c_1$	-0.148	-0.0849

**Steel** penetrators:

$$s^2 = \frac{c \cdot BHNT^k \cdot BHNP^n}{\rho_P}$$

with:  $c = 9874$

$$k = 0.3598$$

$$n = -0.2342$$

Usually the density of steel penetrator and target are identical. The equation is simplified as follow:

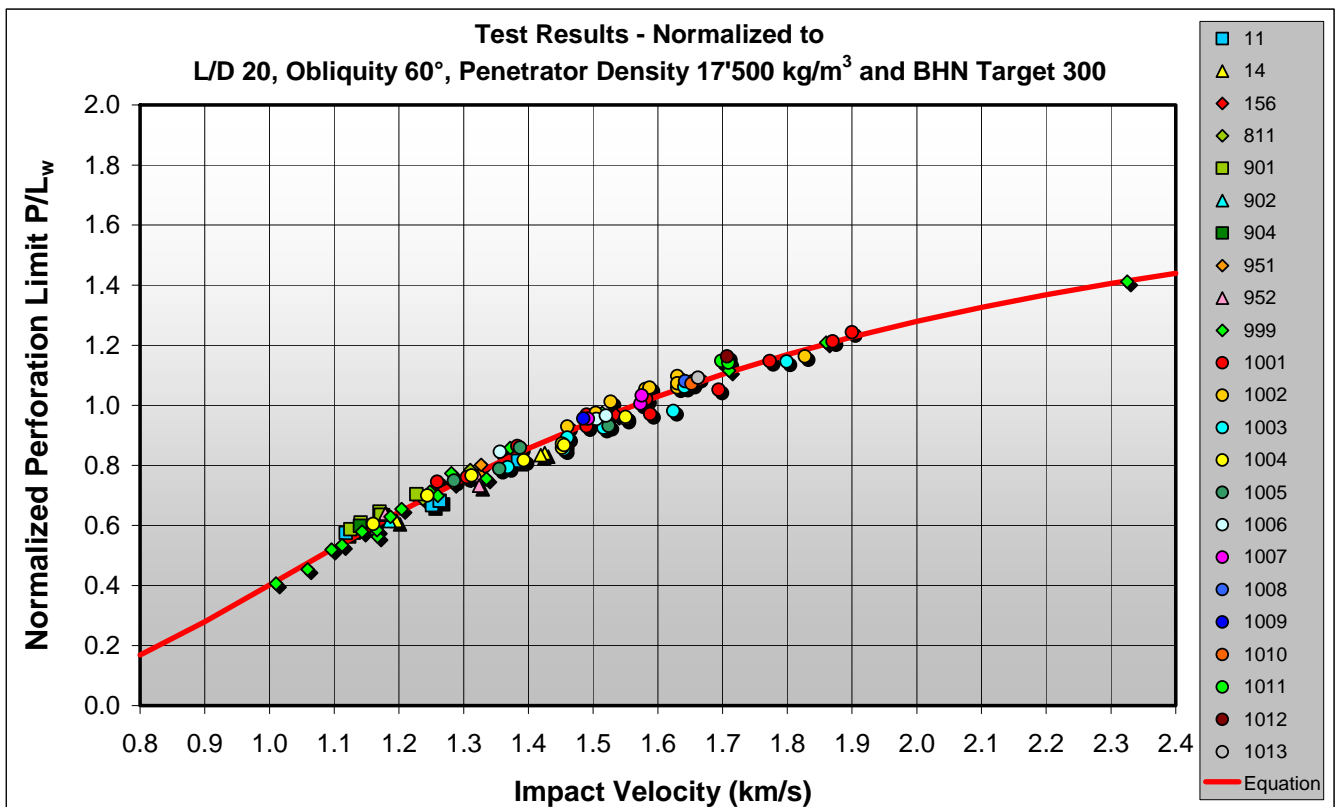
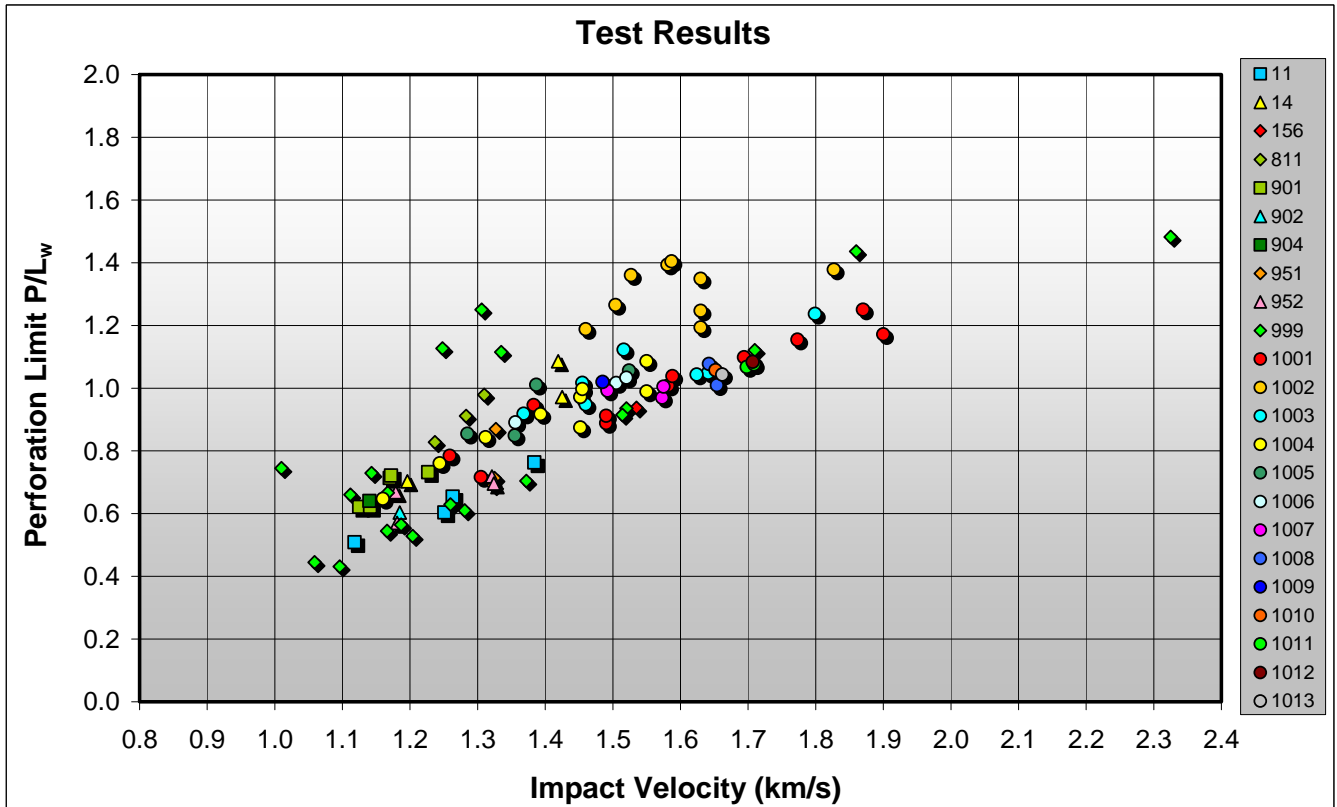
$$\frac{P}{L_w} = a \cdot \frac{1}{\tanh\left(b_0 + b_1 \cdot \frac{L_w}{D}\right)} \cdot \cos^m \theta \cdot e^{-\frac{c_s \cdot BHNT^k \cdot BHNP^n}{v_T^2}}$$

with:  $c_s = 9874 / 7850 = 1.258$

## 5. Applied Datas

### 5.1 Tungsten Penetrators

Test results of 99 different penetrators: 79 own test results and 20 limit velocities (number 999 in the legend) selected from the SwRI data base [1].



Range of results:

Penetrator

Aspect ratio  $L_w/D$

4 - 36

density

17'000 – 18'600 kg/m<sup>3</sup>

impact velocity

1.0 – 2.3 km/s

Brinell Hardness Number

250 – 470 (no influence on perforation)

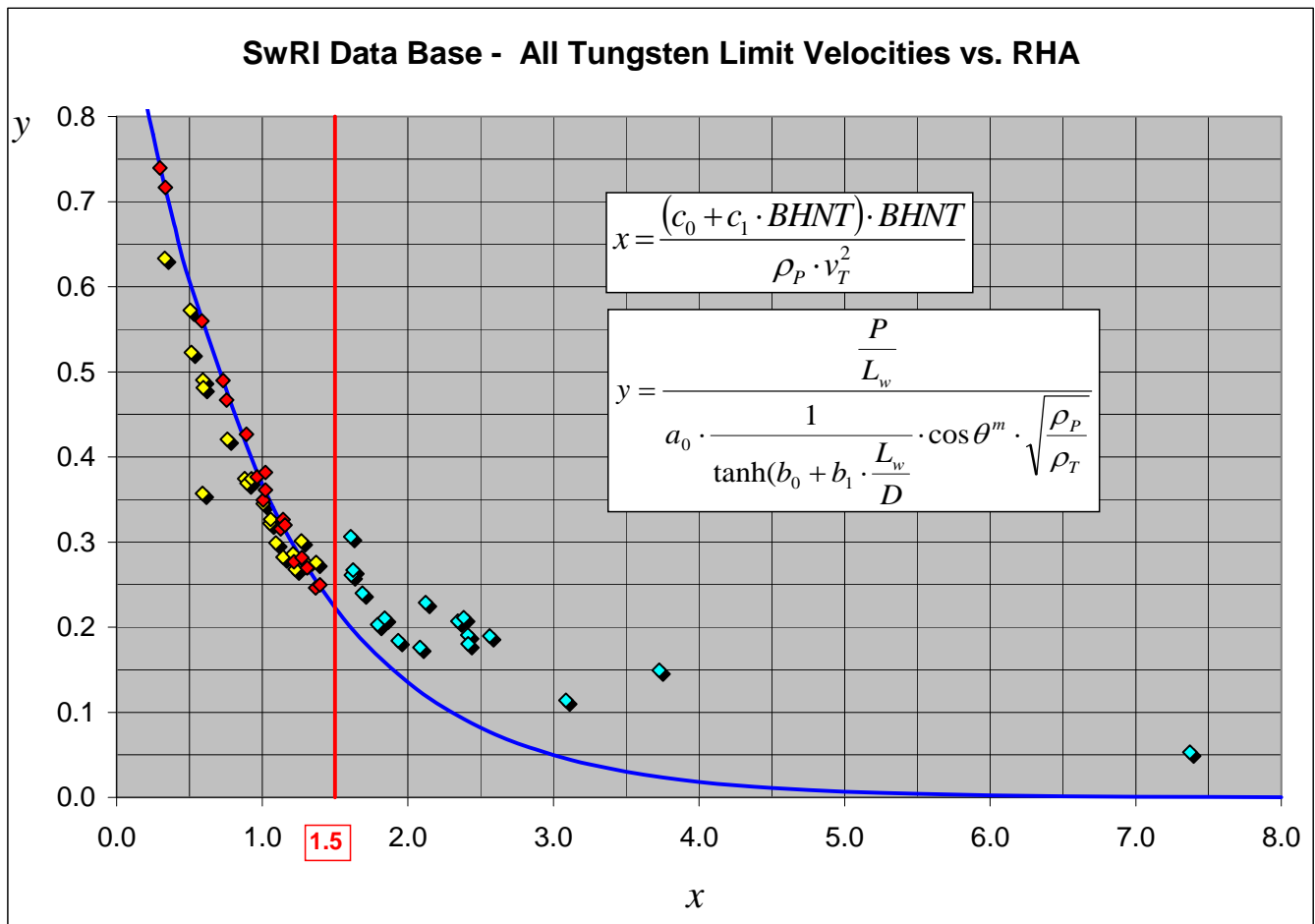
Target

obliquity NATO

0 – 74 °

Brinell Hardness Number

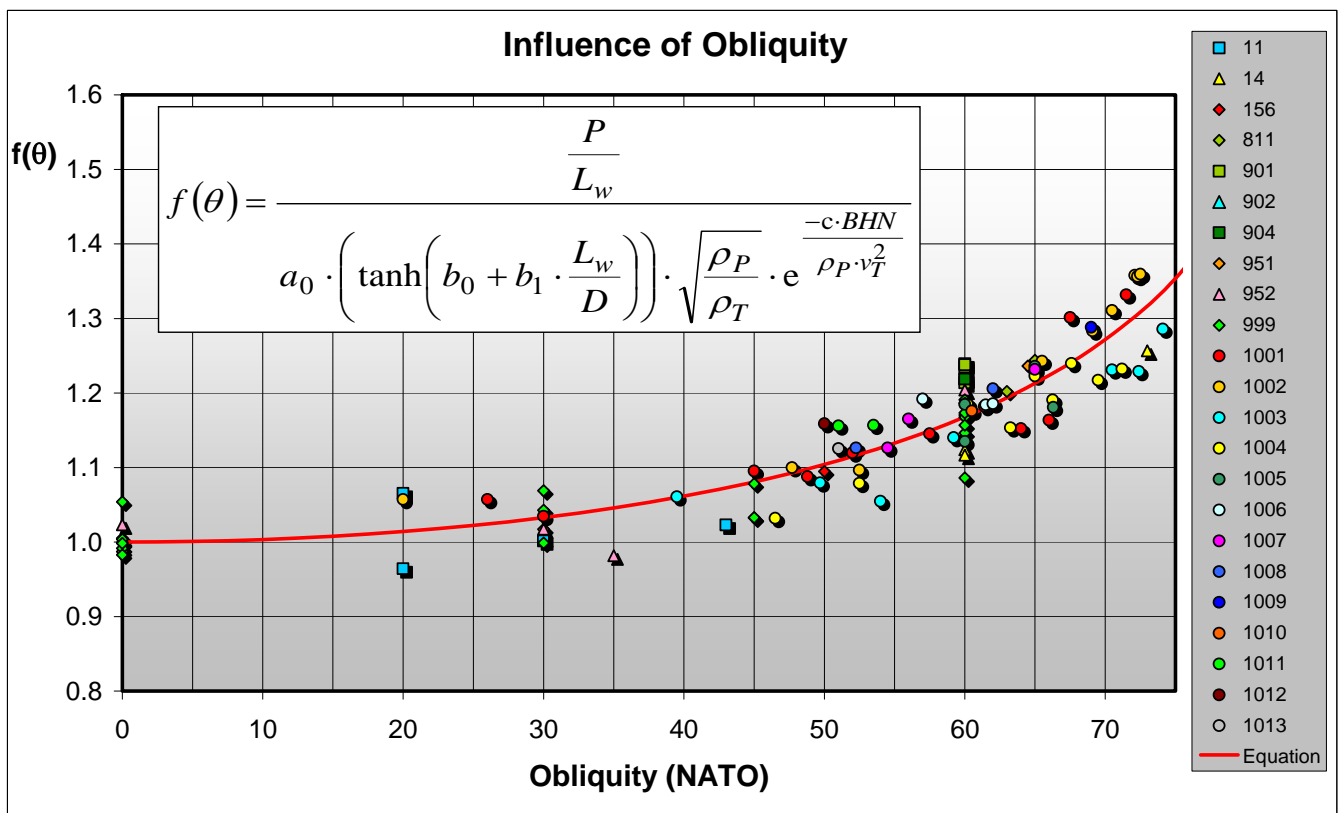
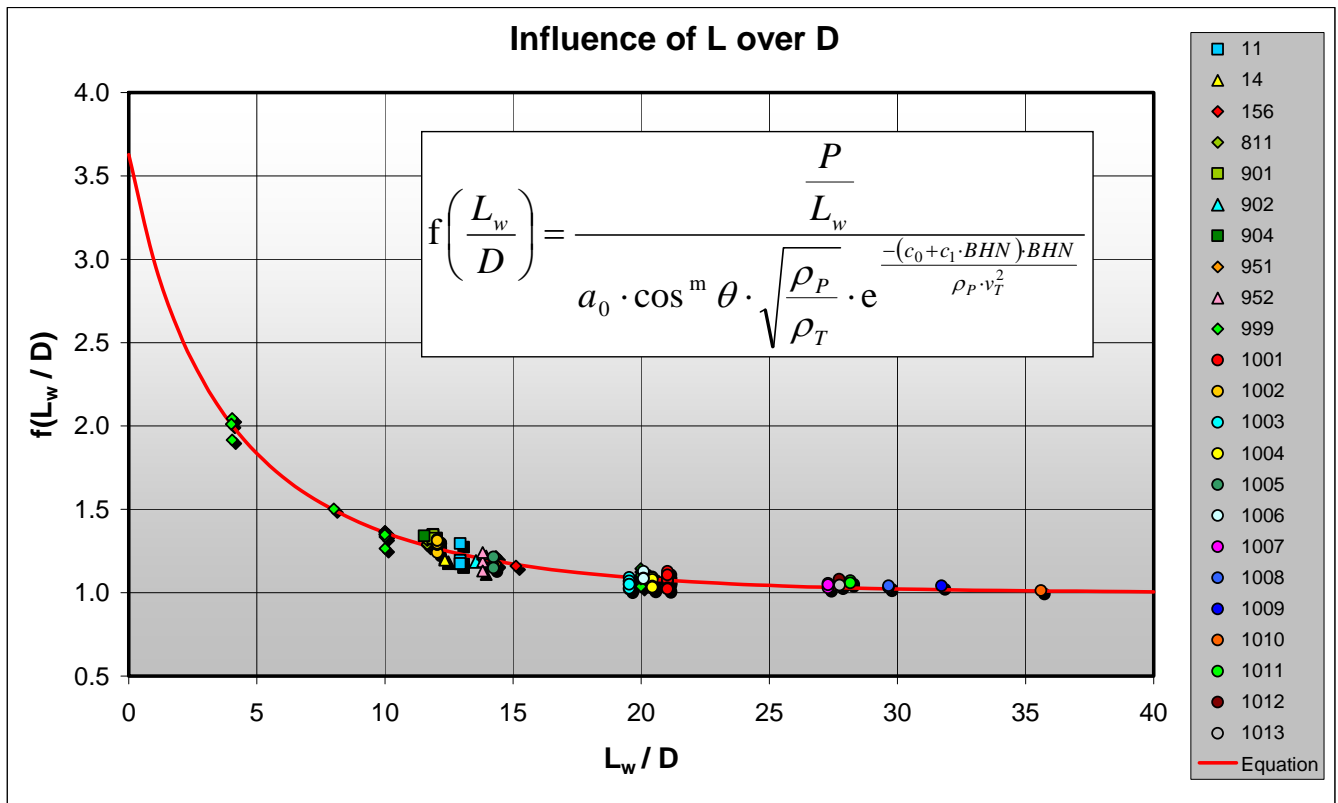
180 – 460



From the SwRI database all v-limits of tungsten rods versus RHA were chosen and putted into the chart above in dimensionless form. With a value of the abscissa bigger than 1.5, the results follow no longer to the equation. The penetration behaviour deviates from the hydrodynamic penetration too strongly. These results are outside of the validity range of the perforation equation. Some values of the lower velocity limit ( $x > 1.5$ ) in function of the RHA Brinell Hardness at a penetrator density of 17'500 kg/m<sup>3</sup> are shown in the list below:

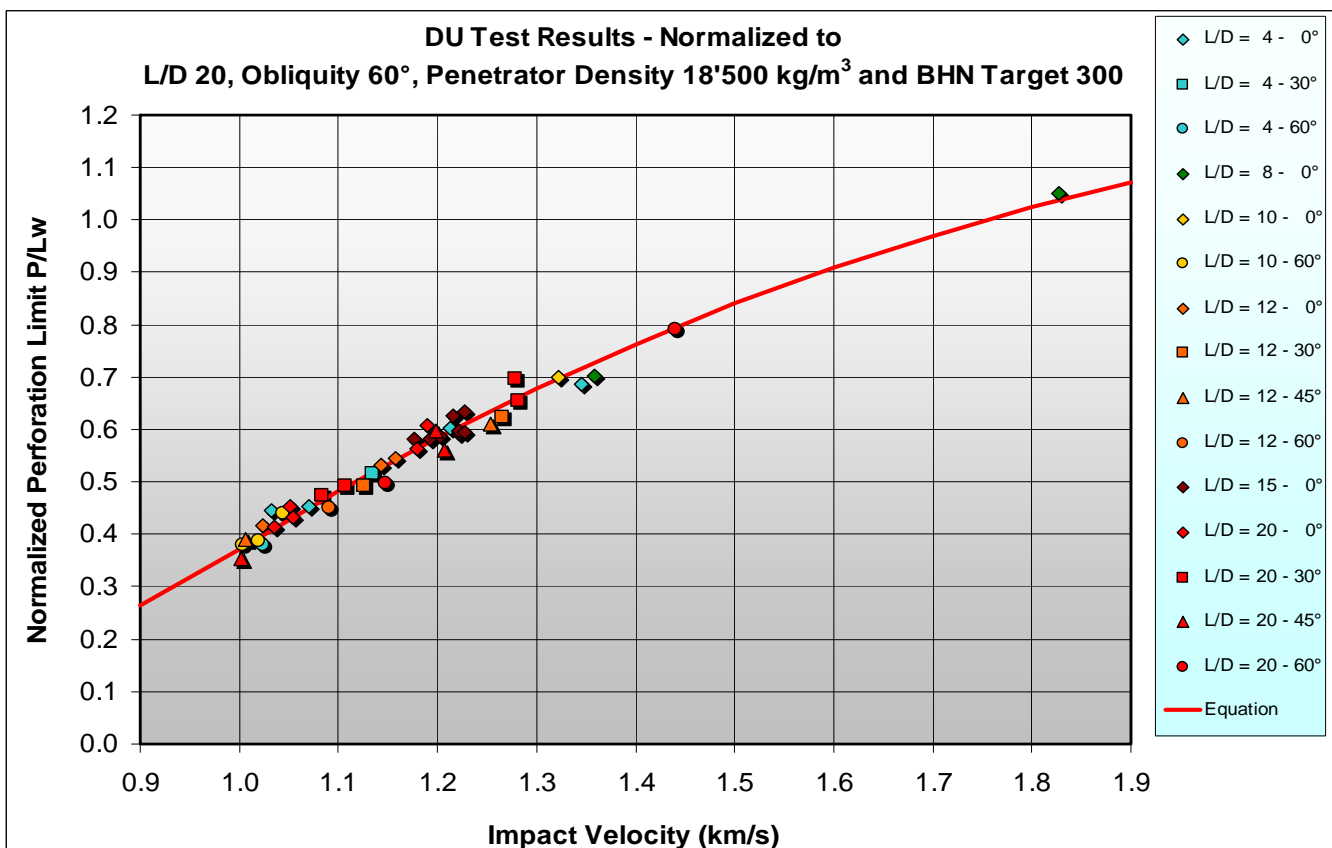
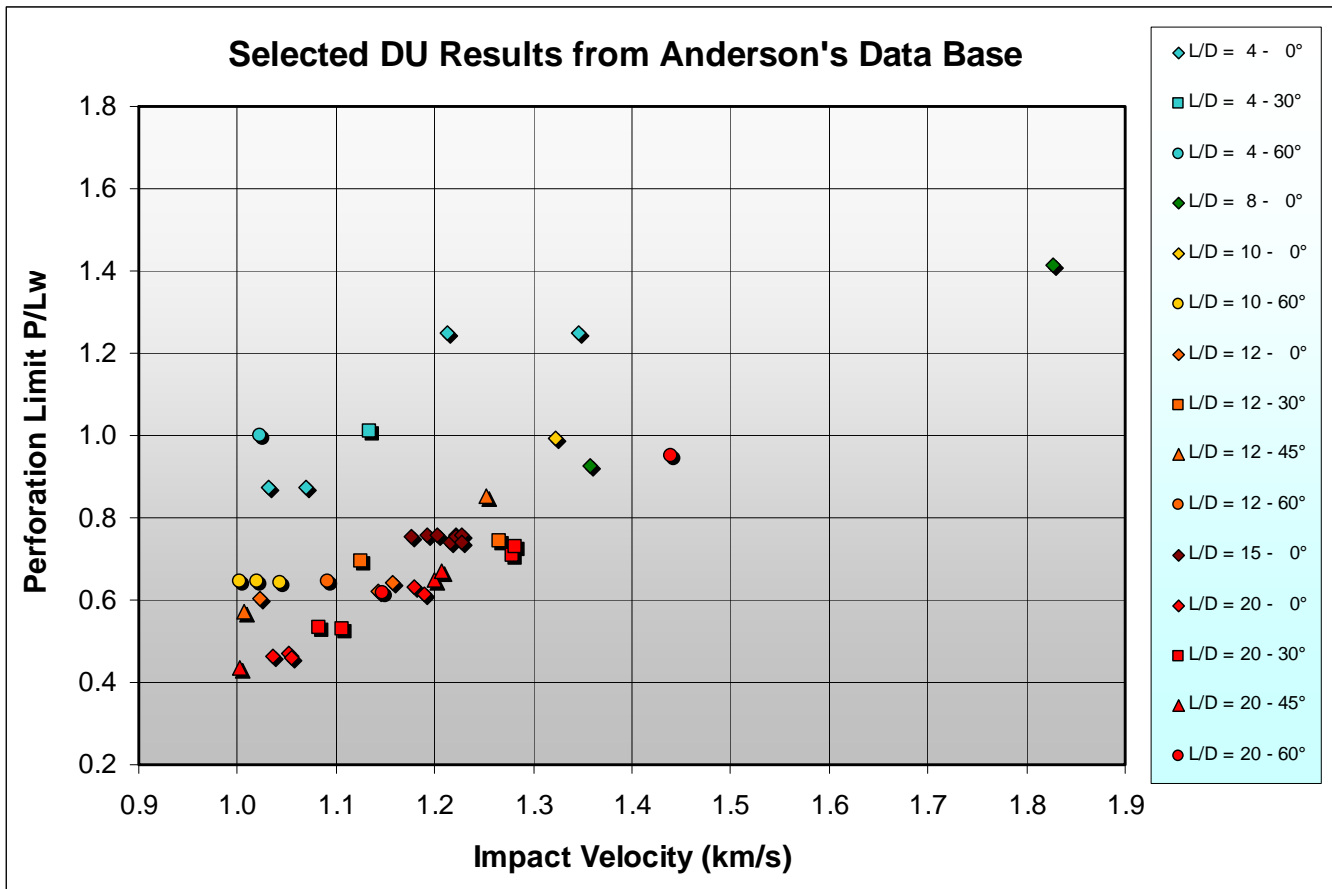
BHNT	Limit $v_T$ (km/s)
200	0.894
300	1.015
400	1.071
500	1.073

Many values from the database follow the perforation equation, while some of the results are strongly below the expected values. Disturbances (jaw etc) have a strong influence on the test results with scaled penetrators. The experience shows that many testing people often publish everyone result without questioning the plausibleness. For the derivation of the formula I didn't use obviously bad test-results.



## 5.2 Depleted Uranium (DU) Penetrators

42 limit velocities selected from the SwRI database [1].



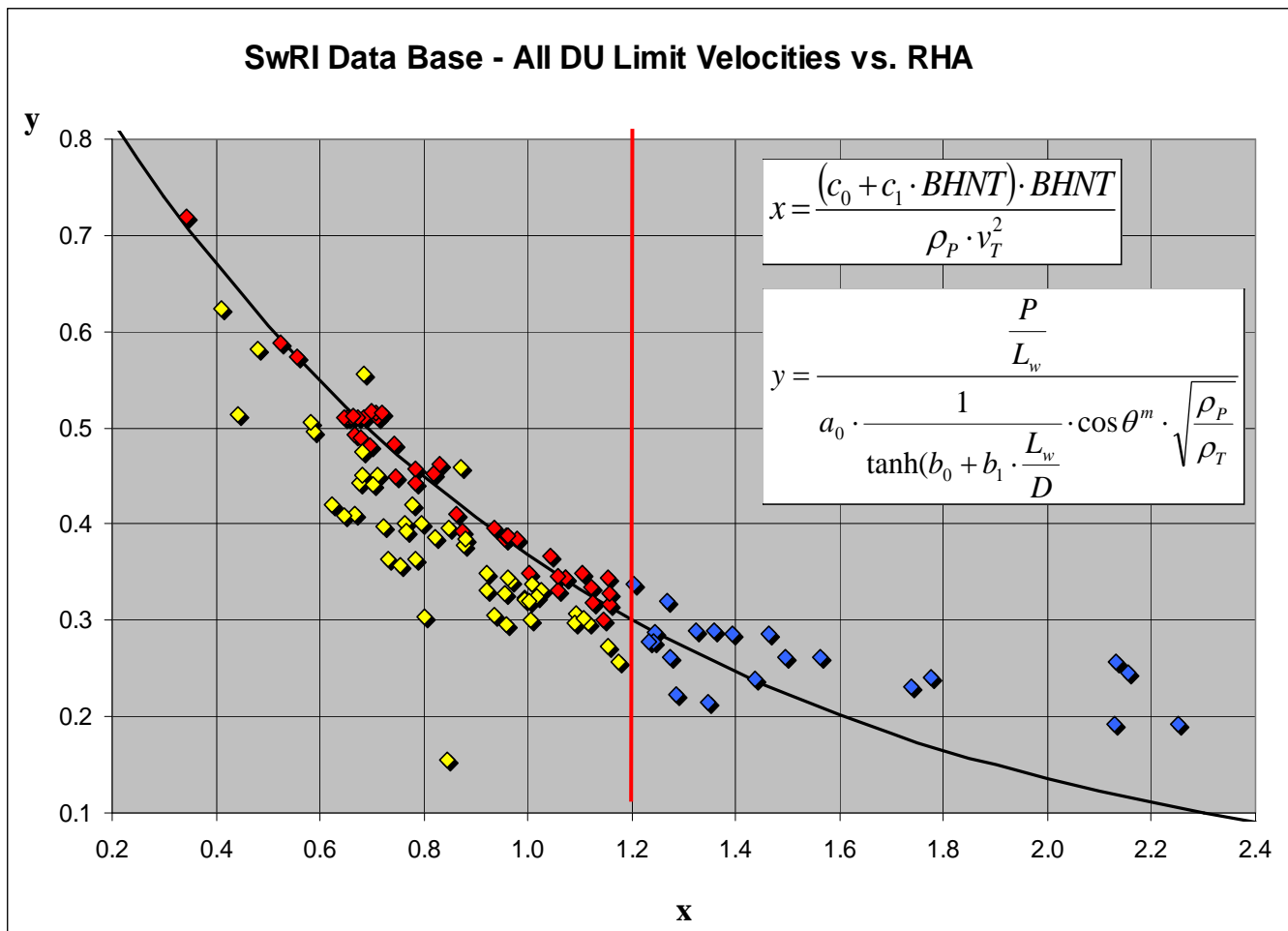
# Range of results:

## Penetrator

Aspect ratio $L_w/D$	4 - 20
density	17'300 – 19'150 kg/m <sup>3</sup>
impact velocity	1.0 – 1.8 km/s
Brinell Hardness Number	250 – 470 (no influence on perforation)

## Target

obliquity NATO	0 – 60 °
Brinell Hardness Number	270 – 430

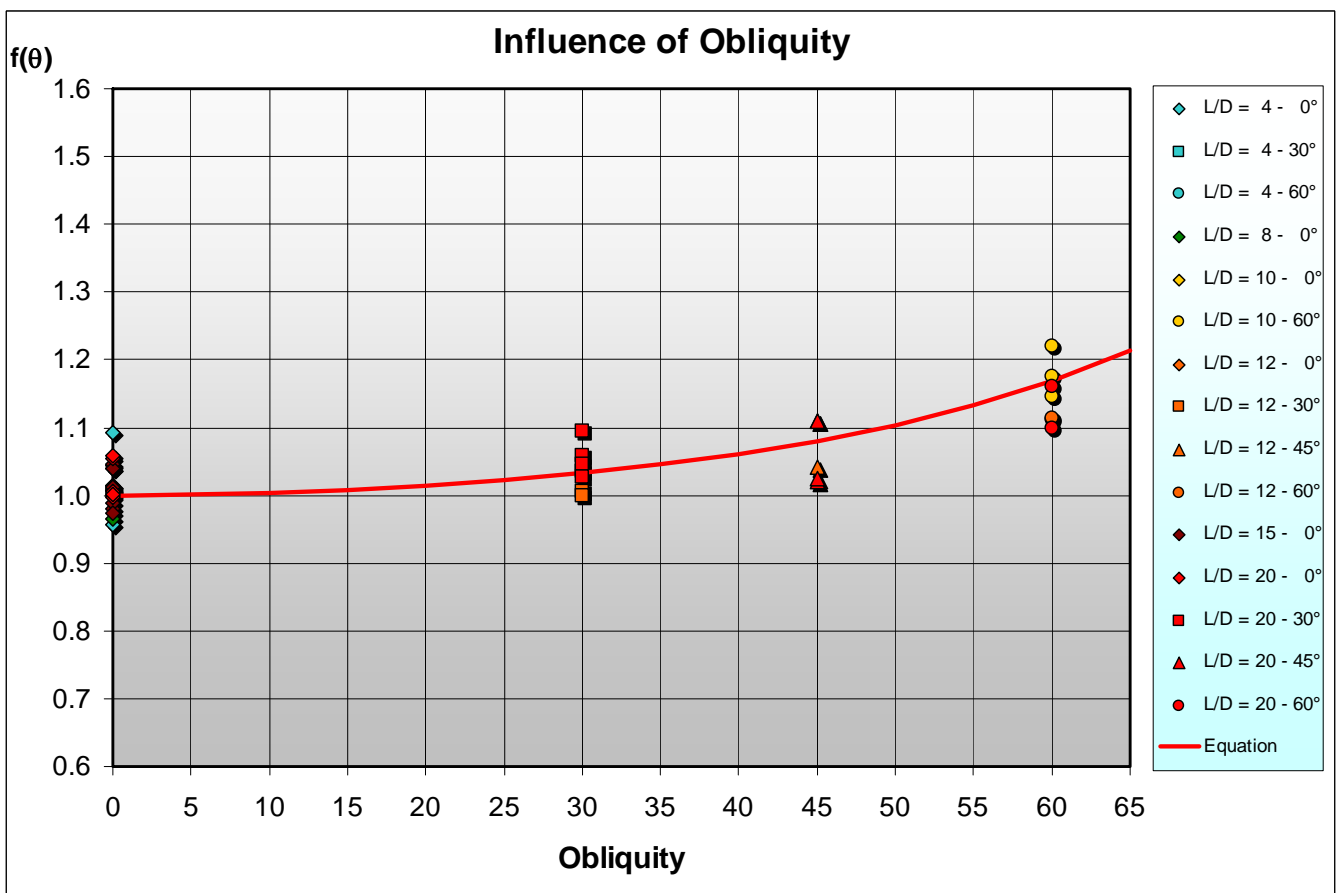
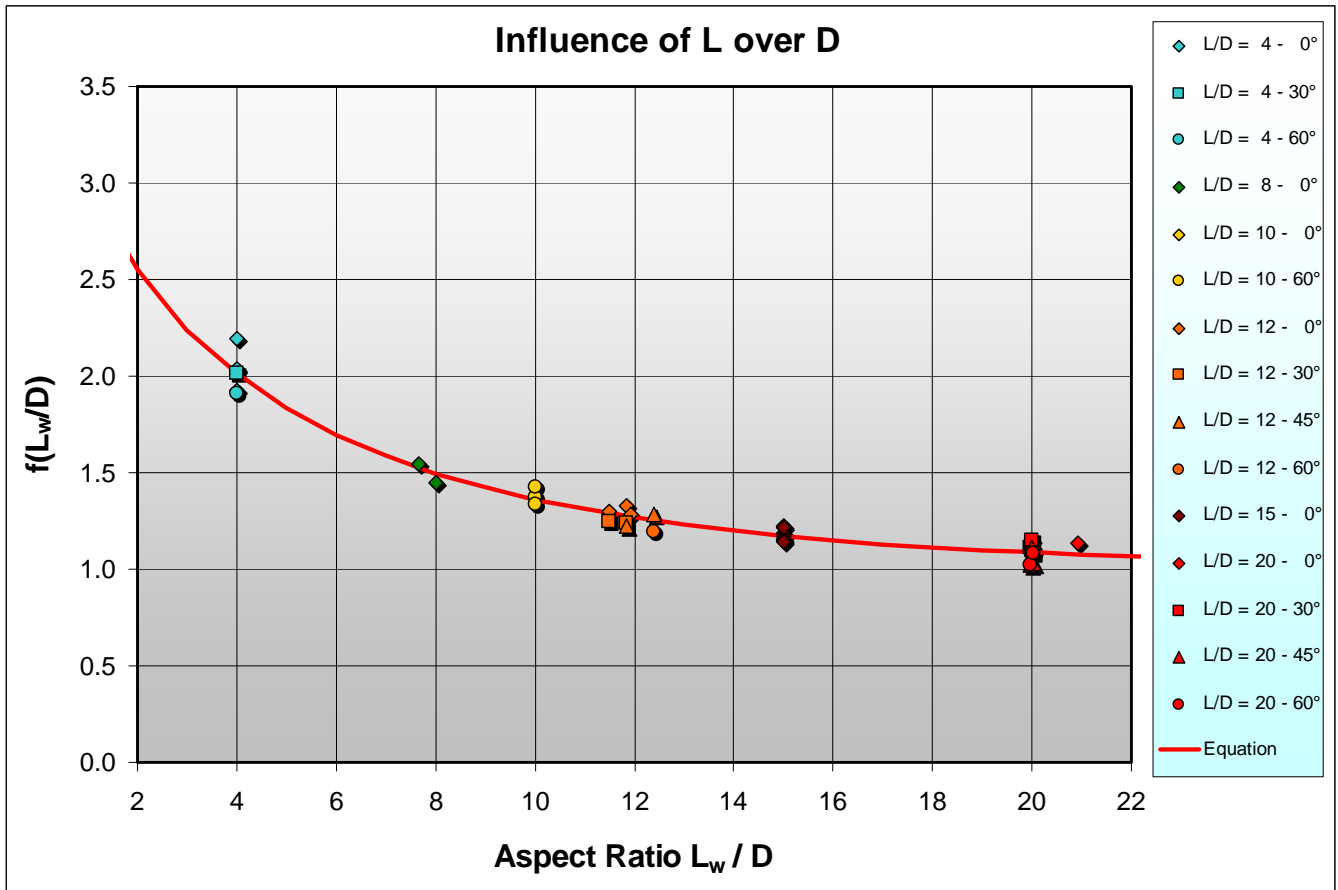


From the SwRI database all v-limits of DU rods versus RHA were chosen and putted into the above chart in dimensionless form. With a value of the abscissa bigger than 1.2, the results follow no longer to the equation. The penetration behaviour deviates from the hydrodynamic penetration too strongly. These results are outside of the validity range of the perforation equation. Some values of the lower velocity limit ( $x > 1.2$ ) in function of the RHA Brinell Hardnes at a penetrator density of 18'600 kg/m<sup>3</sup> are shown in the list below :

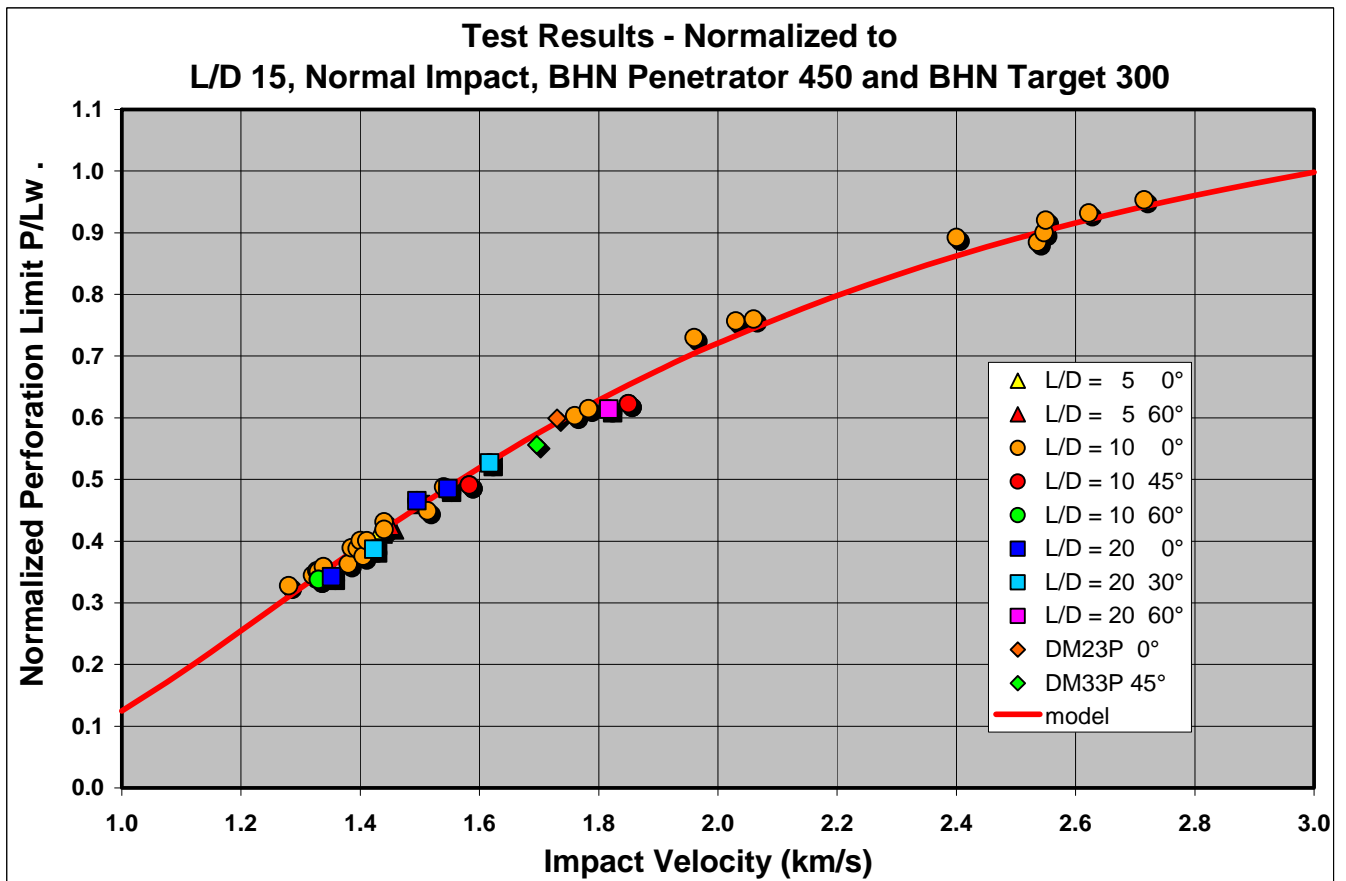
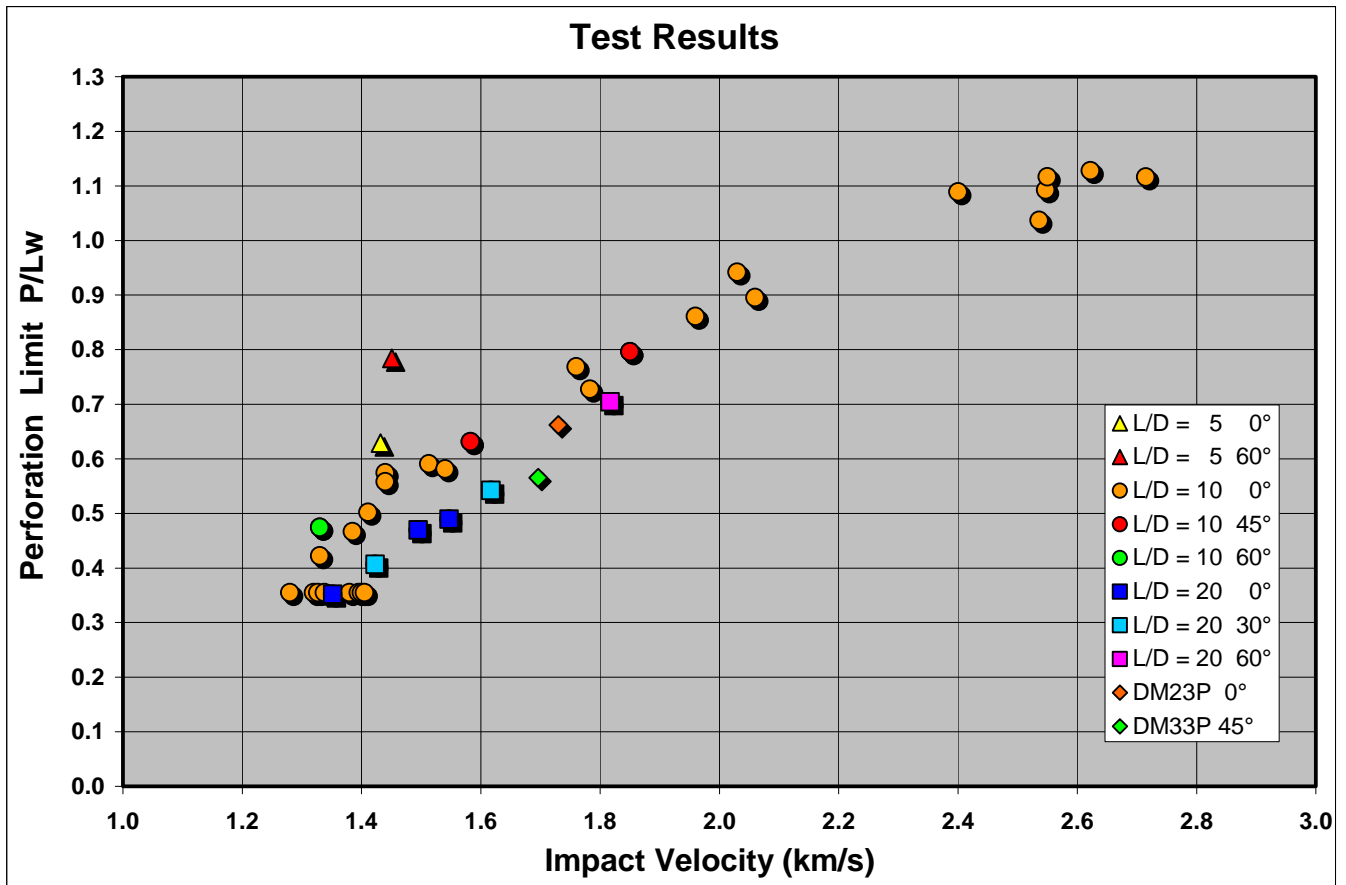
BHNT	Limit $v_T$ (km/s)
250	0.878
300	0.931
350	0.972
400	1.002
450	1.022

Here too many values from the database follow the perforation equation, while some of the results are strongly below the expected values. For the derivation of the formula I didn't use obviously bad test-results.





### 5.3 Steel Penetrators



Range of results:

Penetrator

Aspect ratio  $L_w/D$

5 - 20

density

7'850 kg/m<sup>3</sup>

impact velocity

1.3 – 2.7 km/s

Brinell Hardness Number

230 – 740 (has influence on perforation)

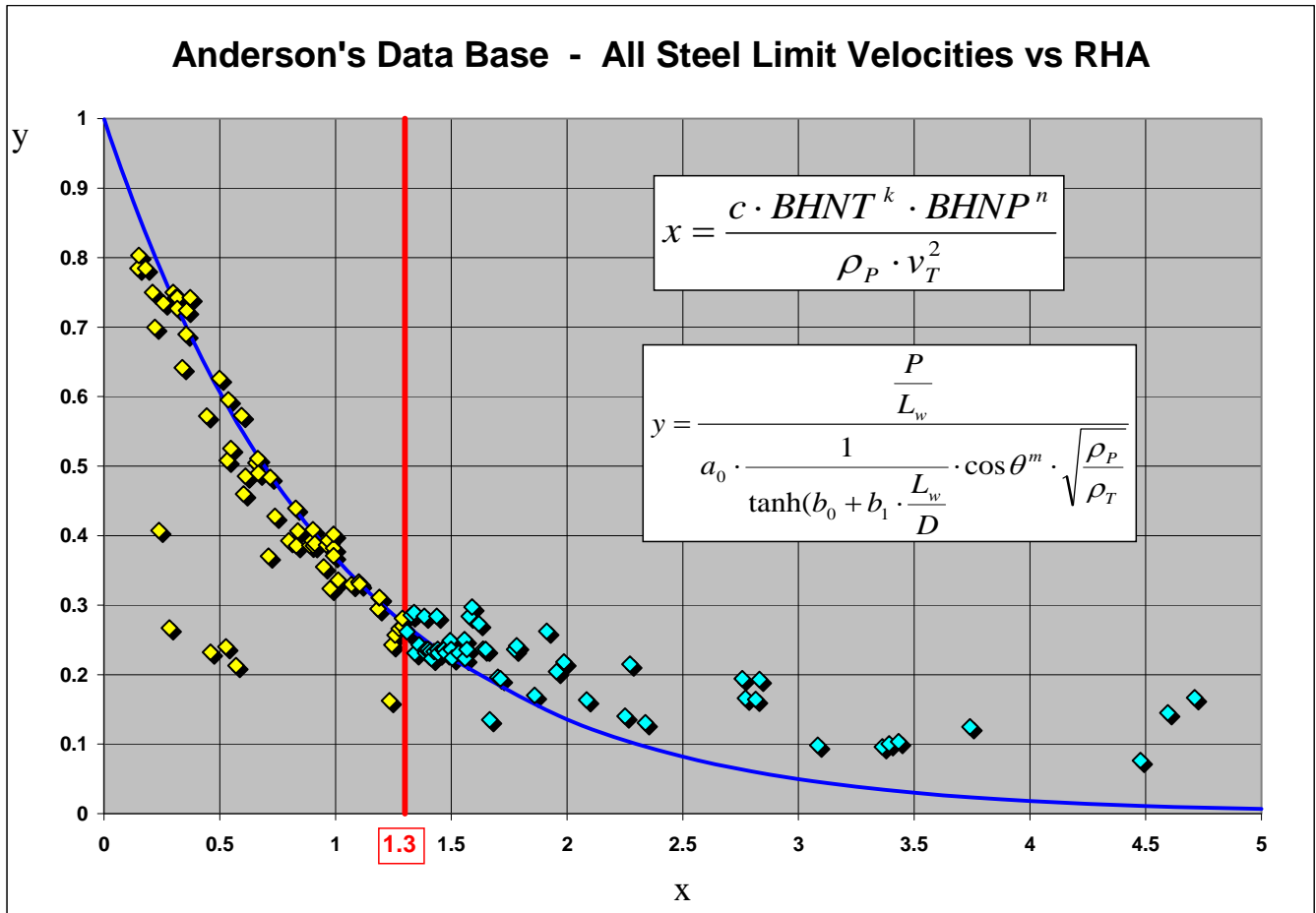
Target

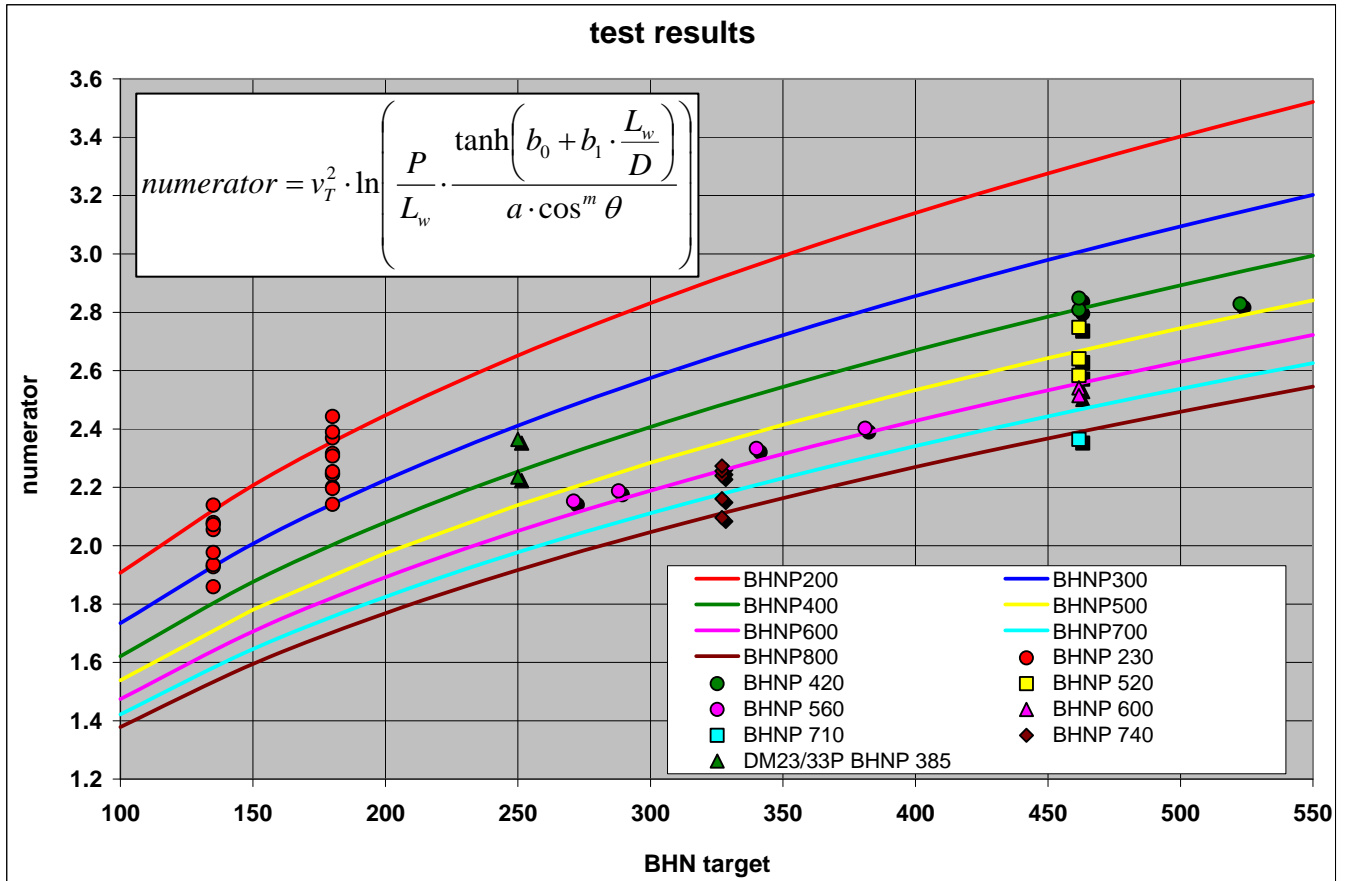
obliquity NATO

0 – 60 °

Brinell Hardness Number

135 – 520





## References

- [1] ***A Penetration Mechanics Database***  
 C.E. Anderson Jr. , B.L. Morris, D.L. Littlefield  
 Southwest Research Institute, San Antonio, Texas  
 January 1992

Steffisburg, June 2009

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