

Production Worksheet

Wilcom EmbroideryStudio - Designing

NATIONAL GUARD (1)

Design: NATIONAL GUARD (1)

Title: NATIONAL GUARD

Stitches: 23,617
Height: 3.18 in
Width: 3.18 in
Colors: 9
Colorway: Candle
Zoom: 1.48

 A detailed embroidery design of the National Guard crest. It features a central eagle with spread wings, perched on a shield with a plaid pattern. The shield is flanked by two olive branches. The crest is surrounded by a circular border with the words "U.S. NATIONAL GUARD" repeated twice. A small number '1' is at the top center, and a small number '2' is at the bottom center.	Machine format: Tajima																																																																																																																																																										
	Color changes: 20 Stops: 21 Trims: 39 Appliqués: 0 Left: 40.4 mm Right: 40.4 mm Up: 40.4 mm Down: 40.4 mm EndX: 0.00 in EndY: 0.00 in Area 10.14 in ² Max stitch: 10.3 mm Min stitch: 0.0 mm Max jump: 7.0 mm Total thread: 387.25ft Total bobbin: 133.57ft																																																																																																																																																										
	<p>Stop Sequence:</p> <table><thead><tr><th>#</th><th>N#</th><th>Color</th><th>St.</th><th>Code</th><th>Name</th><th>Chart</th></tr></thead><tbody><tr><td>1.</td><td>20</td><td> </td><td>3,033</td><td>1025</td><td>Gold</td><td>Madeira Classic 40</td></tr><tr><td>2.</td><td>13</td><td> </td><td>1,193</td><td>1000</td><td>Black</td><td>Madeira Classic 40</td></tr><tr><td>3.</td><td>1</td><td> </td><td>3,907</td><td>1243</td><td>Navy Blue</td><td>Madeira Classic 40</td></tr><tr><td>4.</td><td>10</td><td> </td><td>3,253</td><td>1248</td><td>Light Green</td><td>Madeira Classic 40</td></tr><tr><td>5.</td><td>20</td><td> </td><td>2,492</td><td>1025</td><td>Gold</td><td>Madeira Classic 40</td></tr><tr><td>6.</td><td>4</td><td> </td><td>272</td><td>1029</td><td>New Blue</td><td>Madeira Classic 40</td></tr><tr><td>7.</td><td>17</td><td> </td><td>592</td><td>1001</td><td>White</td><td>Madeira Classic 40</td></tr><tr><td>8.</td><td>13</td><td> </td><td>590</td><td>1000</td><td>Black</td><td>Madeira Classic 40</td></tr><tr><td>9.</td><td>17</td><td> </td><td>310</td><td>1001</td><td>White</td><td>Madeira Classic 40</td></tr><tr><td>10.</td><td>19</td><td> </td><td>234</td><td>1064</td><td>Yellow</td><td>Madeira Classic 40</td></tr><tr><td>11.</td><td>20</td><td> </td><td>499</td><td>1025</td><td>Gold</td><td>Madeira Classic 40</td></tr><tr><td>12.</td><td>21</td><td> </td><td>975</td><td>1257</td><td>Dark Brown</td><td>Madeira Classic 40</td></tr><tr><td>13.</td><td>17</td><td> </td><td>343</td><td>1001</td><td>White</td><td>Madeira Classic 40</td></tr><tr><td>14.</td><td>30</td><td> </td><td>197</td><td>1146</td><td>Red</td><td>Madeira Classic 40</td></tr><tr><td>15.</td><td>13</td><td> </td><td>24</td><td>1000</td><td>Black</td><td>Madeira Classic 40</td></tr><tr><td>16.</td><td>19</td><td> </td><td>37</td><td>1064</td><td>Yellow</td><td>Madeira Classic 40</td></tr><tr><td>17.</td><td>20</td><td> </td><td>373</td><td>1025</td><td>Gold</td><td>Madeira Classic 40</td></tr><tr><td>18.</td><td>17</td><td> </td><td>108</td><td>1001</td><td>White</td><td>Madeira Classic 40</td></tr><tr><td>19.</td><td>4</td><td> </td><td>117</td><td>1029</td><td>New Blue</td><td>Madeira Classic 40</td></tr><tr><td>20.</td><td>13</td><td> </td><td>2,028</td><td>1000</td><td>Black</td><td>Madeira Classic 40</td></tr><tr><td>21.</td><td>17</td><td> </td><td>3,038</td><td>1001</td><td>White</td><td>Madeira Classic 40</td></tr></tbody></table>	#	N#	Color	St.	Code	Name	Chart	1.	20	 	3,033	1025	Gold	Madeira Classic 40	2.	13	 	1,193	1000	Black	Madeira Classic 40	3.	1	 	3,907	1243	Navy Blue	Madeira Classic 40	4.	10	 	3,253	1248	Light Green	Madeira Classic 40	5.	20	 	2,492	1025	Gold	Madeira Classic 40	6.	4	 	272	1029	New Blue	Madeira Classic 40	7.	17	 	592	1001	White	Madeira Classic 40	8.	13	 	590	1000	Black	Madeira Classic 40	9.	17	 	310	1001	White	Madeira Classic 40	10.	19	 	234	1064	Yellow	Madeira Classic 40	11.	20	 	499	1025	Gold	Madeira Classic 40	12.	21	 	975	1257	Dark Brown	Madeira Classic 40	13.	17	 	343	1001	White	Madeira Classic 40	14.	30	 	197	1146	Red	Madeira Classic 40	15.	13	 	24	1000	Black	Madeira Classic 40	16.	19	 	37	1064	Yellow	Madeira Classic 40	17.	20	 	373	1025	Gold	Madeira Classic 40	18.	17	 	108	1001	White	Madeira Classic 40	19.	4	 	117	1029	New Blue	Madeira Classic 40	20.	13	 	2,028	1000	Black	Madeira Classic 40	21.	17	 	3,038	1001	White	Madeira Classic 40
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Color Film

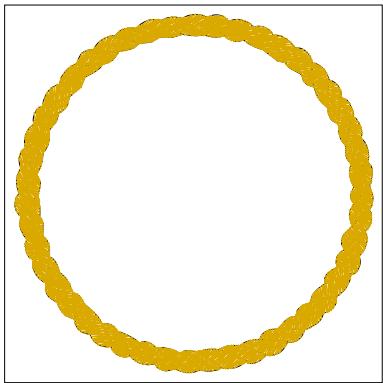
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NATIONAL GUARD (1)

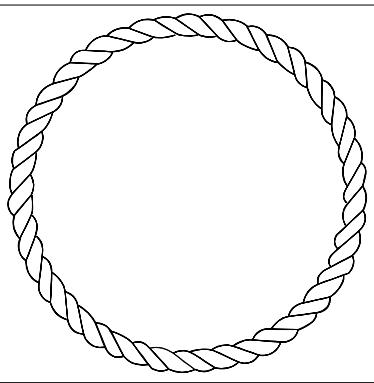
Design: NATIONAL GUARD (1)

Title: NATIONAL GUARD

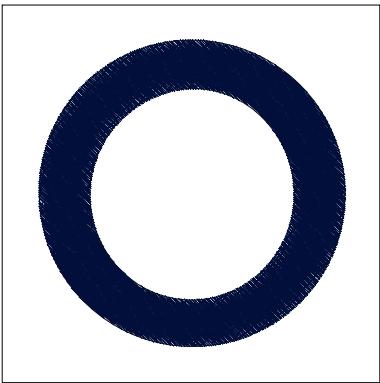
Stitches:	23,617
Height:	3.18 in
Width:	3.18 in
Colors:	9
Colorway:	Candle
Zoom:	0.59



Stop #: 1
Element:
Code: 1025
Name: Gold
Chart: Madeira Classic 40
Stitches: 3,033
Thread used: 61.22ft



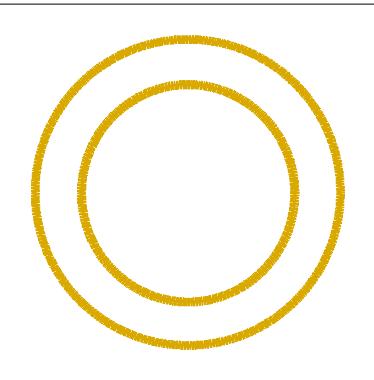
Stop #: 2
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 1,193
Thread used: 14.81ft



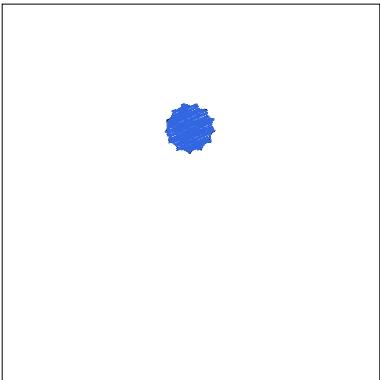
Stop #: 3
Element:
Code: 1243
Name: Navy Blue
Chart: Madeira Classic 40
Stitches: 3,907
Thread used: 81.19ft



Stop #: 4
Element:
Code: 1248
Name: Light Green
Chart: Madeira Classic 40
Stitches: 3,253
Thread used: 63.53ft



Stop #: 5
Element:
Code: 1025
Name: Gold
Chart: Madeira Classic 40
Stitches: 2,492
Thread used: 36.95ft



Stop #: 6
Element:
Code: 1029
Name: New Blue
Chart: Madeira Classic 40
Stitches: 272
Thread used: 4.46ft

Color Film

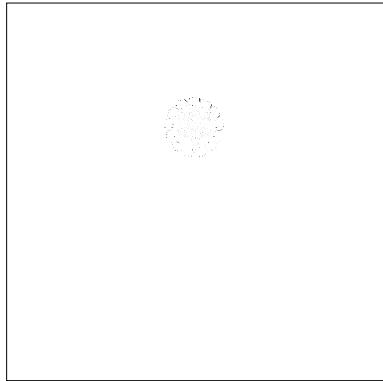
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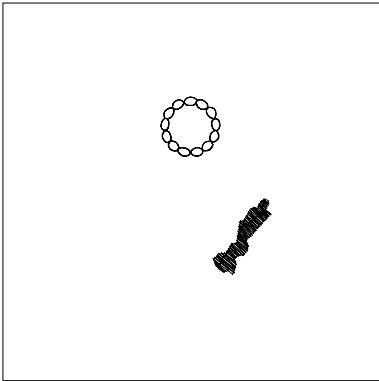
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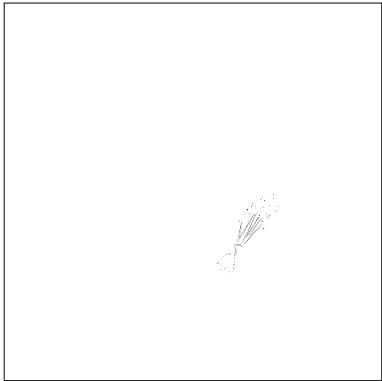
Stitches: 23,617
Height: 3.18 in
Width: 3.18 in
Colors: 9
Colorway: Candle
Zoom: 0.59



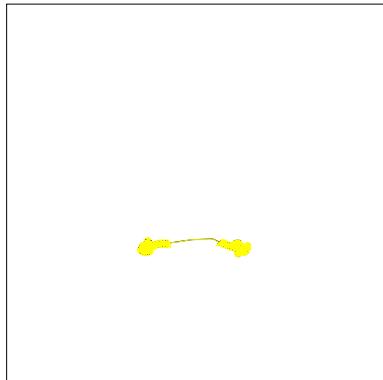
Stop #: 7
Element:
Code: 1001
Name: White
Chart: Madeira Classic 40
Stitches: 592
Thread used: 7.62ft



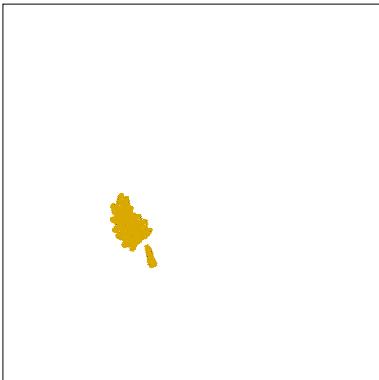
Stop #: 8
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 590
Thread used: 6.45ft



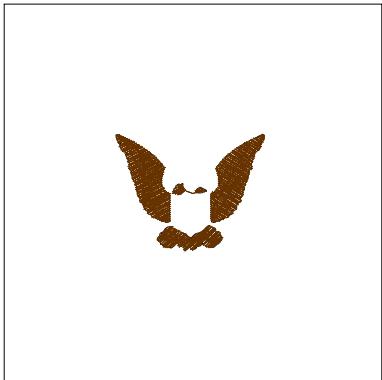
Stop #: 9
Element:
Code: 1001
Name: White
Chart: Madeira Classic 40
Stitches: 310
Thread used: 3.64ft



Stop #: 10
Element:
Code: 1064
Name: Yellow
Chart: Madeira Classic 40
Stitches: 234
Thread used: 3.08ft



Stop #: 11
Element:
Code: 1025
Name: Gold
Chart: Madeira Classic 40
Stitches: 499
Thread used: 6.66ft



Stop #: 12
Element:
Code: 1257
Name: Dark Brown
Chart: Madeira Classic 40
Stitches: 975
Thread used: 15.05ft

Color Film

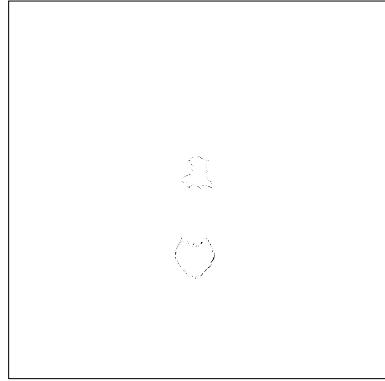
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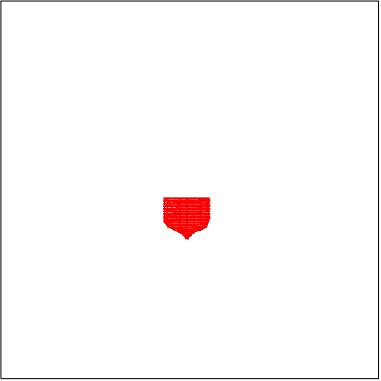
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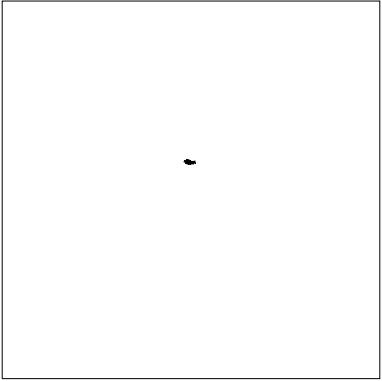
Stitches: 23,617
Height: 3.18 in
Width: 3.18 in
Colors: 9
Colorway: Candle
Zoom: 0.59



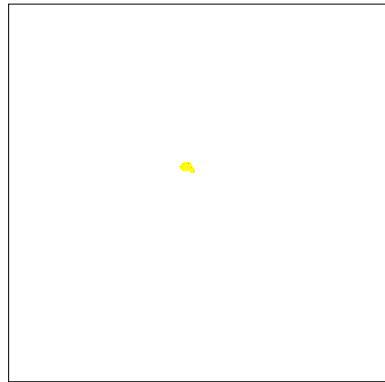
Stop #: 13
Element:
Code: 1001
Name: White
Chart: Madeira Classic 40
Stitches: 343
Thread used: 5.08ft



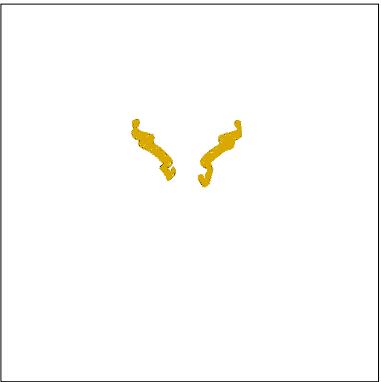
Stop #: 14
Element:
Code: 1146
Name: Red
Chart: Madeira Classic 40
Stitches: 197
Thread used: 3.49ft



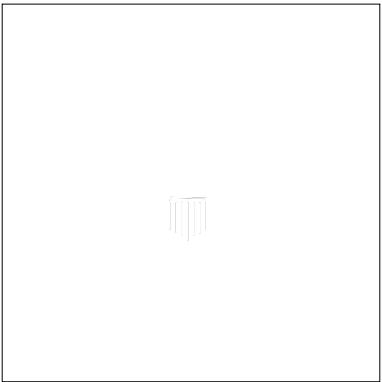
Stop #: 15
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 24
Thread used: 0.28ft



Stop #: 16
Element:
Code: 1064
Name: Yellow
Chart: Madeira Classic 40
Stitches: 37
Thread used: 0.45ft



Stop #: 17
Element:
Code: 1025
Name: Gold
Chart: Madeira Classic 40
Stitches: 373
Thread used: 5.43ft



Stop #: 18
Element:
Code: 1001
Name: White
Chart: Madeira Classic 40
Stitches: 108
Thread used: 1.31ft

Color Film

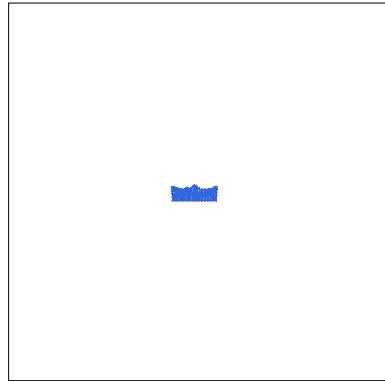
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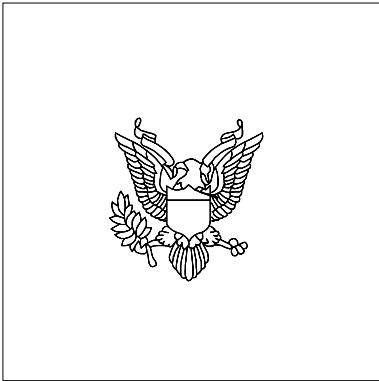
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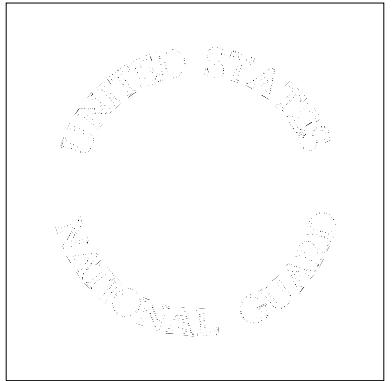
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Height: 3.18 in
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Colors: 9
Colorway: Candle
Zoom: 0.59



Stop #: 19
Element:
Code: 1029
Name: New Blue
Chart: Madeira Classic 40
Stitches: 117
Thread used: 1.97ft



Stop #: 20
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 2,028
Thread used: 20.54ft



Stop #: 21
Element:
Code: 1001
Name: White
Chart: Madeira Classic 40
Stitches: 3,038
Thread used: 37.15ft