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|----------------|---------|
| Machine: | Tajima |
| Color changes: | 7 |
| Stops: | 8 |
| Trims: | 28 |
| Left: | 25.7 mm |
| Right: | 25.7 mm |
| Up: | 35.6 mm |
| Down: | 35.6 mm |
| EndX: | 0.00 in |
| EndY: | 0.00 in |
| Max Stitch: | 7.1 mm |
| Min Stitch: | 0.3 mm |
| Max Jump: | 6.9 mm |
| Total Bobbin: | 49.50ft |

| Stop Sequence: | | | | | |
|----------------|----|--|-----------------|------|--------------------|
| # | N# | St. | Description | Code | Brand |
| 1. | 16 |  | 297 Light Grey | 1010 | Madeira Classic 40 |
| 2. | 13 |  | 519 Black | 1000 | Madeira Classic 40 |
| 3. | 16 |  | 1602 Light Grey | 1010 | Madeira Classic 40 |
| 4. | 2 |  | 2509 Dark Blue | 1166 | Madeira Classic 40 |
| 5. | 17 |  | 3270 White | 1001 | Madeira Classic 40 |
| 6. | 5 |  | 3409 Power Blue | 1092 | Madeira Classic 40 |
| 7. | 16 |  | 9730 Light Grey | 1010 | Madeira Classic 40 |
| 8. | 2 |  | 11628 Dark Blue | 1166 | Madeira Classic 40 |