

# Production Worksheet

Wilcom EmbroideryStudio - Designing

\*OAKSTONE LOGO2\*

Design: OAKSTONE LOGO2

Title: OAKSTONE LOGO

Stitches: 22,500  
Height: 3.55 in  
Width: 3.15 in  
Colors: 6  
Colorway: Candle  
Zoom: 1:1



OAKSTONE  
BUILDERS

Machine format: Tajima  
Color changes: 13  
Stops: 14  
Trims: 59  
Appliqués: 0  
Left: 40.0 mm  
Right: 40.0 mm  
Up: 45.1 mm  
Down: 45.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 11.17 in<sup>2</sup>  
Max stitch: 7.0 mm  
Min stitch: 0.1 mm  
Max jump: 7.0 mm  
Total thread: 360.66ft  
Total bobbin: 123.51ft

## Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	22		3,135	1191	Brown	Madeira Classic 40
2.	13		2,538	1000	Black	Madeira Classic 40
3.	35		1,927	1164	Charcol Gray	Madeira Classic 40
4.	21		1,069	1257	Dark Brown	Madeira Classic 40
5.	22		282	1191	Brown	Madeira Classic 40
6.	23		260	1255	Light Brown	Madeira Classic 40
7.	13		933	1000	Black	Madeira Classic 40
8.	17		2,724	1001	White	Madeira Classic 40
9.	21		2,321	1257	Dark Brown	Madeira Classic 40
10.	22		688	1191	Brown	Madeira Classic 40
11.	23		529	1255	Light Brown	Madeira Classic 40
12.	13		1,302	1000	Black	Madeira Classic 40
13.	21		3,768	1257	Dark Brown	Madeira Classic 40
14.	35		1,022	1164	Charcol Gray	Madeira Classic 40

# Color Film

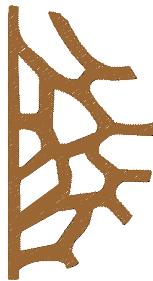
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## \*OAKSTONE LOGO2\*

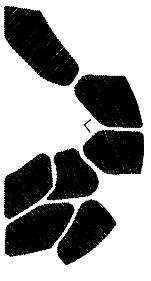
Design: OAKSTONE LOGO2

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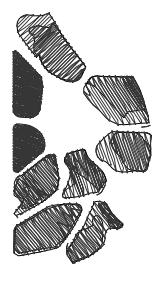
Stitches: 22,500  
Height: 3.55 in  
Width: 3.15 in  
Colors: 6  
Colorway: Candle  
Zoom: 0.53



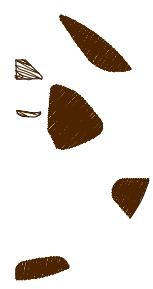
Stop #: 1  
Element:  
Code: 1191  
Name: Brown  
Chart: Madeira Classic 40  
Stitches: 3,135  
Thread used: 49.25ft



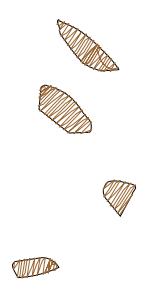
Stop #: 2  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 2,538  
Thread used: 45.29ft



Stop #: 3  
Element:  
Code: 1164  
Name: Charcol Gray  
Chart: Madeira Classic 40  
Stitches: 1,927  
Thread used: 31.71ft



Stop #: 4  
Element:  
Code: 1257  
Name: Dark Brown  
Chart: Madeira Classic 40  
Stitches: 1,069  
Thread used: 17.71ft



Stop #: 5  
Element:  
Code: 1191  
Name: Brown  
Chart: Madeira Classic 40  
Stitches: 282  
Thread used: 4.35ft



Stop #: 6  
Element:  
Code: 1255  
Name: Light Brown  
Chart: Madeira Classic 40  
Stitches: 260  
Thread used: 3.28ft

# Color Film

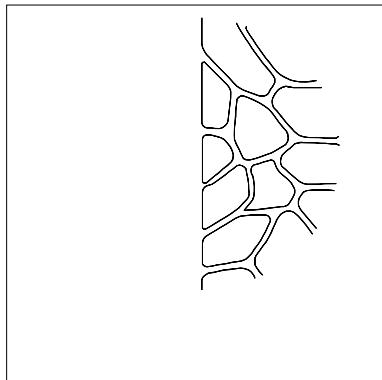
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## \*OAKSTONE LOGO2\*

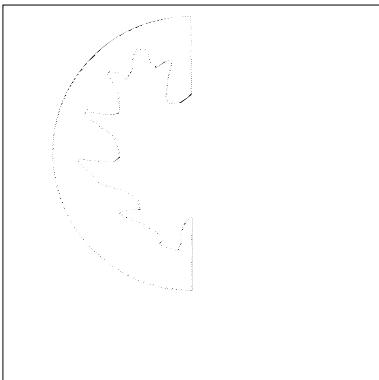
Design: OAKSTONE LOGO2

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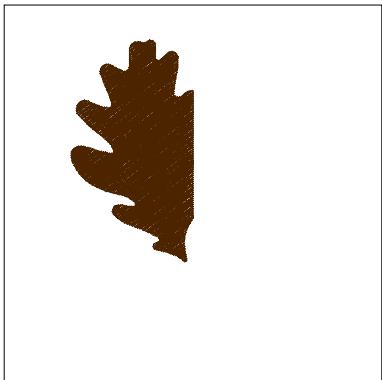
Stitches: 22,500  
Height: 3.55 in  
Width: 3.15 in  
Colors: 6  
Colorway: Candle  
Zoom: 0.53



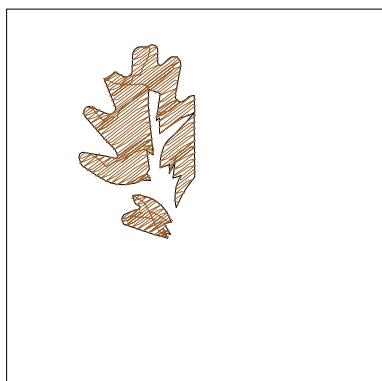
Stop #: 7  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 933  
Thread used: 10.61ft



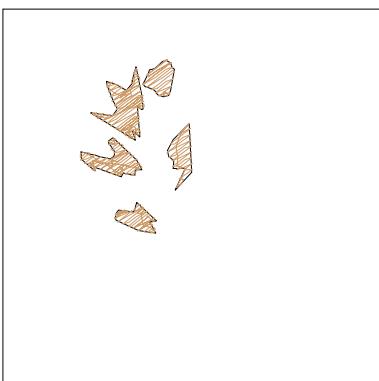
Stop #: 8  
Element:  
Code: 1001  
Name: White  
Chart: Madeira Classic 40  
Stitches: 2,724  
Thread used: 50.93ft



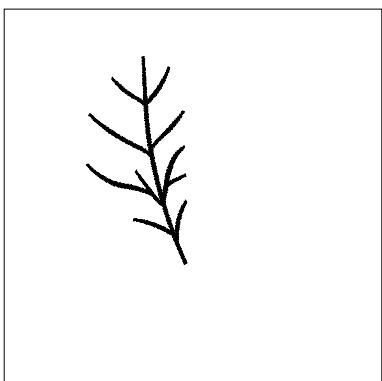
Stop #: 9  
Element:  
Code: 1257  
Name: Dark Brown  
Chart: Madeira Classic 40  
Stitches: 2,321  
Thread used: 45.70ft



Stop #: 10  
Element:  
Code: 1191  
Name: Brown  
Chart: Madeira Classic 40  
Stitches: 688  
Thread used: 11.45ft



Stop #: 11  
Element:  
Code: 1255  
Name: Light Brown  
Chart: Madeira Classic 40  
Stitches: 529  
Thread used: 7.51ft



Stop #: 12  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,302  
Thread used: 15.40ft

**Color Film**

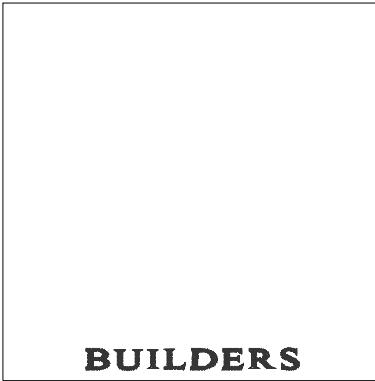
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Height:	3.55 in
Width:	3.15 in
Colors:	6
Colorway:	Candle
Zoom:	0.53



Stop #: 13  
Element:  
Code: 1257  
Name: Dark Brown  
Chart: Madeira Classic 40  
Stitches: 3,768  
Thread used: 50.85ft



Stop #: 14  
Element:  
Code: 1164  
Name: Charcol Gray  
Chart: Madeira Classic 40  
Stitches: 1,022  
Thread used: 12.02ft