

HELLY HANSEN WORKWEAR 2024

HH
workwear



TRUSTED BY
PROFESSIONALS

HH[®]
workwear

ALIVE
SINCE / 1877



74263 MAGNI EVO JACKET



990

COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 94% Recycled Polyamide & 6% Elastane, 225 g
Reinforcement: 97% Polyamide & 3% Elastane, 307 g

- Cordura® reinforcement fabric
- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar
- Collar adjustment on center back
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Back pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- YKK® zipper for underarm ventilation
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- ID card loop
- Tonal logos
- bluesign® product
- Recycled Content



77567 MAGNI EVO CONSTRUCTION PANT



990

COLORS

990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 94% Polyamide (Recycled), 6% Elastane
Shell 2: 94% Polyamide (Recycled), 6% Elastane
Shell 3: 97% Polyamide, 3% Elastane

- Cordura® reinforcement fabric
- YKK ZIPPER
- AMANN threads - German quality
- HH Connect™ Compatible Pocket Solution
- 4-way stretch fabric
- Hand pockets with YKK® zipper
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Removable & interchangeable hanging pockets
- Bit pocket with YKK® zipper
- Built in padded phone pocket on hanging pocket
- Thigh pocket with YKK® zipper, magnetic closure and built in padded phone pocket
- Ruler pocket in Stretch Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Stretch Cordura® fabric reinforcement on knees
- Adjustable bottom leg with snap buttons
- Stretch Cordura® fabric reinforcement on bottom hem
- ID card loop
- Tonal logos
- bluesign® product
- Recycled Content



77568 MAGNI EVO CARGO PANT



990

COLORS

990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 94% Polyamide (Recycled), 6% Elastane
Shell 2: 94% Polyamide (Recycled), 6% Elastane

- Cordura® reinforcement fabric
- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Hand pockets with YKK® zipper
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Multiple pockets with YKK® zipper, magnetic closure and built in padded phone pocket
- Opening for ruler
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Stretch Cordura® fabric reinforcement on knees
- Adjustable bottom leg with snap buttons
- Stretch Cordura® fabric reinforcement on bottom hem
- ID card loop
- Tonal logos
- bluesign® product
- Recycled Content





71437 KENSINGTON WINTER CONSTRUCTION PANT

HELLY TECH®
PROFESSIONAL



YKK®



990

COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²
Reinforcement: 100% Polyamide Cordura® fabric - 210 g/m²
Lining: 100% Polyester
Insulation: 100% Recycled Polyester - 80 g/m²

WATERPROOF/BREATHABILITY

20.000/15.000

- Helly Tech® Professional fabric
- Fully taped construction
- Detachable and elastic suspenders
- Broad center back belt loop for extra strength and stability
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Plastic covered metal buttons
- Hand pockets with YKK® zipper
- Thigh pockets with YKK® zipper, fastener closure and built in mobile pocket
- ID card loop
- Opening for ruler
- Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee and bottom leg
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm
- Reflective details



71080 KENSINGTON SHELL JACKET

HELLY TECH®
PROFESSIONAL

YKK®



990

590

COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²

Lining: 100% Polyester

WATERPROOF/BREATHABILITY

20.000/15.000

- Helly Tech® Professional fabric
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inner chest pocket
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



74230 KENSINGTON HOODED SOFTSHELL JACKET

YKK®



990

481

COLORS

481 CAMO, 990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: Face: 92% Polyester, 8% Elastane - 305 g/m²

WATERPROOF/BREATHABILITY

5.000/5.000

- Softshell fabric with membrane and DWR
- No shoulder seams
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



74231 KENSINGTON SOFTSHELL JACKET



990

COLORS
990 BLACK

SIZES
S-4XL

FABRIC
Main fabric: Face: 92% Polyester, 8%
Elastane - 305 g/m²

WATERPROOF/BREATHABILITY
5.000/5.000

- Softshell fabric with membrane and DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



72158 KENSINGTON FLEECE JACKET



930

COLORS
930 GREY MELANGE

SIZES
XS-4XL

FABRIC
Shell: 100% Polyester

- Polartec®
- YKK ZIPPER
- High collar for comfort
- No side seams for extra comfort
- Flatlock seams for extra comfort
- No shoulder seams
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Extended back for improved comfort
- bluesign® product



72250 KENSINGTON KNITTED FLEECE JACKET



990

930

COLORS
930 MID GREY, 990 BLACK

SIZES
XS-4XL

FABRIC
Shell: 92% Polyester (Recycled), 8%
Polyester

- Polartec®
- YKK ZIPPER
- High collar for comfort
- No side seams for extra comfort
- No shoulder seams
- Flatlock seams for extra comfort
- Double layer fabric in collar
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Extended back for improved comfort
- YKK® front half zip
- bluesign® product
- Recycled Content



79248 KENSINGTON TECH POLO



991 951 931 901 591

COLORS

591 NAVY, 901 WHITE, 931 MID GREY, 951 EBONY, 991 BLACK

- UPF 40+ fabric
- Buttoned front placket
- Slit split
- Extra button included

SIZES

S-3XL

FABRIC

Main fabric: 100% Polyamide - 190 g/m²



79249 KENSINGTON TECH T-SHIRT



991 951 931 901 591

COLORS

591 NAVY, 901 WHITE, 931 MID GREY, 951 EBONY, 991 BLACK

- UPF 40+ fabric

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyamide - 190 g/m²



79242 KENSINGTON LONGSLEEVE



990 930 900 590 481

COLORS

481 CAMO, 590 NAVY, 900 WHITE, 930 GREY MELANGE, 990 BLACK

- Rib-knit at center front for improved comfort
- Raised HH Workwear logo

SIZES

S-4XL

FABRIC

Main fabric: 92% Cotton, 8% Elastane - 220 g/m²



71140 CHELSEA EVO SHELL JACKET

HELLY TECH®
PERFORMANCE

CORDURA®
FABRIC

YKK®



950

COLORS

950 EBONY

SIZES

S-4XL

FABRIC

Main: 100% Polyester - 265 g/sm

Reinforcement: Cordura® fabric - 288 g/m²

WATERPROOF/BREATHABILITY

20.000/20.000

- Helly Tech® Performance
- Waterproof, windproof and breathable
- Fully taped construction
- Cordura® fabric reinforcement on shoulders
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Napoleon pocket, no need to open the jacket to access
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort



77551 CHELSEA EVO BRZ CONSTRUCTION PANT

YKK®

AMANN
THREADS
GERMAN QUALITY

CORDURA®
FABRIC



991

COLORS

991 BLACK

SIZES

30/30 - 44/32

FABRIC

Shell: 94% Polyamide, 6% Elastane

Shell 2: 68% Cotton, 32% Polyester

Shell 3: 100% Polyamide

- YKK ZIPPER
- Cordura® reinforcement fabric
- AMANN threads - German quality
- Cordura fabric reinforcement on knees
- Cordura hanging pockets with double lined bottom and nylon webbing for durability
- Lightweight fabric
- 4-way stretch fabric
- External pocket on left side with YKK® zipper
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free



77555 CHELSEA EVO BRZ CARGO PANT

YKK®

AMANN
THREADS
GERMAN QUALITY



991

COLORS

991 BLACK

SIZES

30/30 - 44/32

FABRIC

Shell: 94% Polyamide, 6% Elastane

Shell 2: 68% Cotton, 32% Polyester

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure and several compartments
- Opening for ruler
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free



NEW COLOR AVAILABLE FALL 2024



71290 OXFORD SHELL JACKET



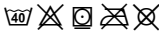
COLORS
476 DARKEST SPRUCE, 558 STONE BLUE,
590 NAVY, 990 BLACK

SIZES
S-4XL

FABRIC
Main fabric: 100% Polyester - 255 g/m²

WATERPROOF/BREATHABILITY
10.000/10.000

- Helly Tech® Performance fabric
- Fully taped construction
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Inner chest pocket
- Hand pockets with YKK® zipper
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hems
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



71191 OXFORD SHELL BIB



COLORS
990 BLACK

SIZES
XS-4XL

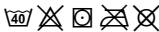
FABRIC
Shell: 100% Polyester - Shell 2: 100%
Polyamide
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
15,000/15,000

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- Cordura® reinforcement fabric
- YKK ZIPPER
- Belt loops
- Chest pockets
- Elastic waist
- Internal hanging loop
- Fully taped construction
- Elastic suspenders
- Thigh pocket with fastener closure
- Thigh pocket with fastener closure and several compartments
- Opening for ruler
- Cordura® fabric reinforcement on knees
- Knee high boot zipper with storm flap & fastener closure
- Adjustable bottom leg with snap buttons
- ID card loop
- Reflective design details
- Solution Dyed Lining



990



AVAILABLE FALL 2024

NEW

74291 OXFORD WINTER SOFTSHELL JACKET



COLORS
474 SPRUCE/DARKEST SPRUCE, 590 NAVY,
990 BLACK

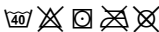
SIZES
XS-4XL

FABRIC
Shell: 94% Polyester, 6% Elastane
Shell 2: 100% Polyester

- YKK ZIPPER
- AMANN threads - German quality
- Pile fleece lining
- No shoulder seams
- Adjustable hood with drawcord and fastener
- Detachable hood
- YKK® front zipper
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Rib-knit at bottom sleeve and hem
- Reflective design details



990 590 474





NEW COLOR AVAILABLE FALL 2024

74290 OXFORD HOODED SOFTSHELL JACKET



990

595

590



474



999

COLORS

474 SPRUCE/DARKEST SPRUCE, 590 NAVY, 595 NAVY/STONE BLUE, 990 BLACK, 999 BLACK/EBONY

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyamider - 385 g/m
Secondary main fabric: 100% Polyester - 325 g/m²

WATERPROOF/BREATHABILITY

5.000/5.000

- Softshell fabrics with membrane and DWR
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



72097 OXFORD LIGHT FLEECE JACKET



990

970

590

COLORS

590 NAVY, 970 DARKGREY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Recycled Polyester - 159 g/m²

- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Flatlock seams for extra comfort



77041 OXFORD LINED JACKET



999

COLORS

999 BLACK/EBONY

SIZES

S-4XL

FABRIC

Main fabric: 79% Cotton, 18% Polyester, 3% Elastane - 265 g/m²
Secondary main fabric: 65% Polyester, 35% Cotton - 310 g/m²
Insulation 1: 100% Polyester - 350 g/m² in body
Insulation 2: 100% Recycled Polyester - 80 g/m² in sleeves
Lining: 100% Polyester

- No shoulder seams
- Pile fleece lining
- YKK® front zipper with chin protector
- Full inner front placket
- Chest pockets with YKK® zipper
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Extended back for improved comfort
- Reflective details



77040 OXFORD LINED VEST



999

COLORS
999 BLACK/EBONY

SIZES
S-4XL

FABRIC
Main fabric: 79% Cotton, 18% Polyester, 3% Elastane - 265 g/m²
Secondary main fabric: 65% Polyester, 35% Cotton - 310 g/m²
Lining: 100% Polyester - 350 g/m² in body

- No shoulder seams
- Pile fleece lining
- YKK® front zipper with chin protector
- Full inner front placket
- Chest pockets with YKK® zipper
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Extended back for improved comfort
- Reflective details



77489 OXFORD LINED CONSTRUCTION PANT



990

COLORS
990 BLACK

SIZES
30/30-40/32

FABRIC
Main fabric: 79% Cotton, 18% Polyester, 3% Elastane - 265 g/m²
Secondary main fabric: 65% Polyester, 35% Cotton - 310 g/m²
Reinforcement: 100% Polyamide - 195 g/m²
Insulation: 100% Recycled Polyester - 159 g/m²

- 2-way stretch fabric
- Hanging pockets with double lined bottom and nylon webbing for durability
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee and bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm



77406 OXFORD 4X CONSTRUCTION PANT



999

989

990

599

COLORS
599 NAVY/EBONY, 989 EBONY/BLACK, 990 BLACK, 999 BLACK/EBONY

SIZES
30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC
Shell: 94% Polyamide, 6% Elastane
Shell 2: 79% Cotton, 18% Polyester, 3% Elastolefin
Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free





77417 OXFORD 4X WORK PANT



COLORS

599 NAVY/EBONY, 989 EBONY/BLACK, 990 BLACK, 999 BLACK/EBONY

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 94% Polyamide, 6% Elastane
Shell 2: 79% Cotton, 18% Polyester, 3% Elastolefin
Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free



999

989

990

599



77409 OXFORD 4X CARGO PANT



COLORS

599 NAVY/EBONY, 989 EBONY/BLACK, 990 BLACK, 999 BLACK/EBONY

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 94% Polyamide, 6% Elastane
Shell 2: 79% Cotton, 18% Polyester, 3% Elastolefin
Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure
- Plastic covered metal buttons
- Possibility to increase leg length by 5cm
- Reinforcement fabric on bottom hem
- ID card loop
- Reflective design details
- PFC-free



999

989

990

599



77561 OXFORD BIB



COLORS

590 NAVY, 990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 79% Cotton, 18% Polyester, 3% Elastolefin
Shell 2: 65% Polyester, 35% Cotton
Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 2-way stretch fabric
- Chest pocket with fastener closure
- Hand pockets
- Elastic suspenders
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Tonal logos



990

590



77467 OXFORD CONSTRUCTION PANT



990 590

COLORS
590 NAVY, 990 BLACK

SIZES
30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC
Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265 g/m²
Secondary fabric: 65% Polyester, 35% Cotton - 310 g/m²
Reinforcement: 100% Polyamide - 195 g/m²

- 2-way stretch fabric
- Hanging pockets with double lined bottom and nylon webbing for durability
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee and bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm



77468 OXFORD WORK PANT



990 590

COLORS
590 NAVY, 990 BLACK

SIZES
30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC
Shell: 79% Cotton, 18% Polyester, 3% Elastolefin
Shell 2: 65% Polyester, 35% Cotton
Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Tonal logos



77466 OXFORD PANT



990 590

COLORS
590 NAVY, 990 BLACK

SIZES
30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC
Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265 g/m²
Secondary fabric: 65% Polyester, 35% Cotton - 310 g/m²
Reinforcement: 100% Polyamide - 195 g/m²

- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Reinforcement fabric on bottom hem
- Possibility to increase leg length by 5cm
- Tonal logos



71240 W LUNA SHELL JACKET

HELLY TECH®
PROFESSIONAL

YKK®

AMANN
THERMOLUX®
WATERPROOF



990

COLORS

990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²
Lining: 100% Polyester

WATERPROOF/BREATHABILITY

20.000/15.000

- Helly Tech® Professional fabric
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



74240 W LUNA SOFTSHELL JACKET

YKK®

AMANN
THERMOLUX®
WATERPROOF



590

990

COLORS

590 NAVY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: Face: 92% Polyester, 8% Elastane - 305 g/m²

WATERPROOF/BREATHABILITY

5.000/5.000

- Softshell fabric with membrane and DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



70286 W GALE RAIN JACKET

YKK®

AMANN
THERMOLUX®
WATERPROOF



990

590

480

COLORS

480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240 g/m²

- Packable hood in collar
- Adjustable hood with elastic drawcord
- Double main fabric front flap
- Napoleon pocket with YKK® zipper and hole for head phones
- Hand pockets
- Neoprene cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort



70486 W GALE RAIN PANT



990 590 480

COLORS
480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES
XS-3XL

FABRIC
Main fabric: 100% PU on 100% Polyester
knit - 240 g/m²

- Adjustable waist
- Adjustable bottom leg with snap buttons



77591 W LUNA BRZ CONSTRUCTION PANT



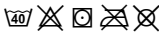
991

COLORS
991 BLACK

SIZES
4/30-18/32

FABRIC
Shell: 94% Polyamide, 6% Elastane
Shell 2: 68% Cotton, 32% Polyester
Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- Cordura® reinforcement fabric
- 4-way stretch fabric
- Lightweight fabric
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Cordura® fabric reinforcement on knees
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- External pocket on left side with YKK® zipper
- ID card loop
- Reflective design details
- PFC-free



77594 W LUNA BRZ CARGO PANT



991

COLORS
991 BLACK

SIZES
4/30-18/32

FABRIC
Shell: 94% Polyamide, 6% Elastane
Shell 2: 68% Cotton, 32% Polyester

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure and several compartments
- Opening for ruler
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free



NEW**77585 W LUNA 4X CONSTRUCTION PANT****YKK****AMANN**
THREADS
GERMAN QUALITY

990

COLORS

990 BLACK

SIZES

4/30-18/32

FABRIC

Shell: 94% Polyamide, 6% Elastane
 Shell 2: 79% Cotton, 18% Polyester, 3% Elastolefin
 Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Tonal logos

**77589 W LUNA 4X CARGO PANT****YKK****AMANN**
THREADS
GERMAN QUALITY

990

COLORS

990 BLACK

SIZES

4/30-18/32

FABRIC

Shell: 94% Polyamide, 6% Elastane
 Shell 2: 79% Cotton, 18% Polyester, 3% Elastolefin
 Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure
- Plastic covered metal buttons
- Possibility to increase leg length by 5cm
- Reinforcement fabric on bottom hem
- ID card loop
- Reflective design details

**77482 W LUNA CONSTRUCTION PANT****YKK****AMANN**
THREADS
GERMAN QUALITY

990

COLORS

990 BLACK

SIZES

4/30-18/32

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265 g/m²
 Secondary fabric: 65% Polyester, 35% Cotton - 310 g/m²
 Reinforcement: 100% Polyamide - 195 g/m²

- YKK ZIPPER
- AMANN threads - German quality
- 2-way mechanical stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Tonal logos



AVAILABLE FALL 2024

NEW

71463 MANCHESTER 2.0 WINTER PANT

HELLY TECH®
PROTECTION



YKK®



990

COLORS
990 BLACK

SIZES
XS-5XL

FABRIC
Shell: 100% Polyester
Lining: 100% Polyester
Insulation: 100% Polyester

WATERPROOF/BREATHABILITY
5,000/5,000

- HELLY TECH® PROTECTION
- AMANN threads - German quality
- YKK ZIPPER
- Front fly with button closure
- Adjustable bottom leg with fastener
- Elastic waist
- Loop attachment on inside waistband for suspender integration
- Knee high boot zipper with storm flap & fastener closure
- Reflective design details
- bluesign® product



NEW COLOR AVAILABLE FALL 2024

71261 MANCHESTER 2.0 SHELL JACKET

HELLY TECH®
PROTECTION

YKK®



990

910

590

222



476

558

COLORS
222 ALERT RED, 476 SPRUCE, 558 STONE BLUE, 590 NAVY, 910 GREY FOG, 990 BLACK

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polyester - 152 g/m²

WATERPROOF/BREATHABILITY
5000/5000

CIS Compatible
72095, 72096, 74086

- Helly Tech® Protection fabric
- Fully seam sealed
- YKK ZIPPER
- AMANN threads - German quality
- Detachable hood
- Adjustable hood with elastic drawcord
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Hand pockets with YKK® zipper
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective details
- CIS compatible style
- bluesign® product



71461 MANCHESTER 2.0 SHELL PANT

HELLY TECH®
PROTECTION

YKK®



990

COLORS
990 BLACK

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polyester - 152 g/m²
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
5,000/5,000

- HELLY TECH® PROTECTION
- Adjustable waist
- Elastic waist
- Product is compatible with suspenders
- Elastic Bottom Hem
- Reflective design details
- bluesign® product





70127 MANCHESTER RAIN JACKET



COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 108 g/m²
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
5.000/5.000

- Helly Tech® Protection fabric
- Fully taped construction
- Two hand pockets
- Opening in back for ventilation



990



70427 MANCHESTER RAIN PANT



COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 108 g/m²
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
5.000/5.000

- Helly Tech® Protection fabric
- Fully taped construction
- Elastic at waist
- Adjustable bottom leg with fastener



990



74085 MANCHESTER 2.0 SOFTSHELL JACKET



COLORS
229 ALERT RED/EBONY, 590 NAVY, 919 GREY
FOG/EBONY, 950 EBONY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 94% Polyester, 6% Elastane -
290 g/m²

- Softshell fabric with membrane and DWR
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- bluesign® product
- PFC-free



990 950 919 590 229



74086 MANCHESTER 2.0 SOFTSHELL VEST



COLORS
220 ALERT RED, 590 NAVY, 910 GREY FOG,
950 EBONY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 94% Polyester, 6% Elastane -
290 g/m²

- Softshell fabric with membrane and DWR
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- CIS compatible style
- bluesign® product
- PFC-free

CIS Compatible
71261



72096 MANCHESTER 2.0 FLEECE JACKET



COLORS
590 NAVY, 990 BLACK

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polyester (Recycled) -
320 g/m²

- YKK® front zipper with chin protector
- Brushed fleece inside collar
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- CIS compatible style

CIS Compatible
71261



72095 MANCHESTER 2.0 FLEECE VEST



COLORS
590 NAVY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 320 g/m²

- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- CIS compatible style

CIS Compatible
71261





77522 MANCHESTER CONSTRUCTION PANT



990

590

COLORS

590 NAVY, 990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

- YKK ZIPPER
- AMANN threads - German quality
- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free



77526 MANCHESTER PANT



481

990

590

COLORS

481 CAMO, 590 NAVY, 990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

- 2-way mechanical stretch fabric
- YKK ZIPPER
- AMANN threads - German quality
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- Opening for ruler
- ID card loop
- Possibility to increase leg length by 5cm
- Reflective details
- PFC-free



77544 MANCHESTER SHORTS



481

990

590

COLORS

481 CAMO, 590 NAVY, 990 BLACK

SIZES

W28-48

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

- 2-way mechanical stretch fabric
- YKK ZIPPER
- AMANN threads - German quality
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Reflective details
- PFC-free





AVAILABLE FALL 2024

NEW

71464 W MANCHESTER 2.0 WINTER PANT

HELLY TECH®
PROTECTION

YKK®

AMANN
threads



990

COLORS

990 BLACK

SIZES

XS-3XL

FABRIC

Shell: 100% Polyester

Lining: 100% Polyester

WATERPROOF/BREATHABILITY

5000/5000

- HELLY TECH® PROTECTION
- AMANN threads - German quality
- YKK ZIPPER
- Adjustable bottom leg with fastener
- Adjustable waist with drawcord
- Elastic waist
- Loop attachment on inside waistband for suspender integration
- Knee high boot zipper with storm flap & fastener closure
- Reflective design details
- bluesign® product



NEW COLOR AVAILABLE FALL 2024

71262 W MANCHESTER 2.0 SHELL JACKET

HELLY TECH®
PROTECTION

YKK®

AMANN
threads



990

910

590

222



476

558

COLORS

222 ALERT RED, 476 SPRUCE, 558 STONE BLUE, 590 NAVY, 910 GREY FOG, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 100% Polyester - 152 g/m²

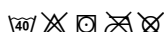
WATERPROOF/BREATHABILITY

5000/5000

CIS Compatible

72093, 72094, 74242

- Helly Tech® Protection fabric
- Fully Seam Sealed
- YKK ZIPPER
- AMANN threads - German quality
- Detachable hood
- Adjustable hood with elastic drawcord
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Hand pockets with YKK® zipper
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective details
- bluesign® product
- CIS compatible style



71462 W MANCHESTER 2.0 SHELL PANT

HELLY TECH®
PROTECTION



990

COLORS

990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 100% Polyester - 152 g/m²

WATERPROOF/BREATHABILITY

5000/5000

- Helly Tech® Protection fabric
- Fully Seam Sealed
- Elastic waist
- Adjustable waist
- Loop attachment on inside waistband for suspender integration
- Reflective details
- Elastic bottom hem
- bluesign® product



74241 W MANCHESTER 2.0 SOFTSHELL JACKET



990 950 919 590 229

COLORS

229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 950 EBONY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 94% Polyester, 6% Elastane - 290 g/m²

- Softshell fabric with membrane and DWR
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- bluesign® product
- PFC-free



74242 W MANCHESTER 2.0 SOFTSHELL VEST



990 950 910 590 220

COLORS

220 ALERT RED, 590 NAVY, 910 GREY FOG, 950 EBONY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 94% Polyester, 6% Elastane - 290 g/m²

CIS Compatible
71262

- Softshell fabric with membrane and DWR
- AMANN threads - German quality
- Brushed fleece inside collar
- YKK® front zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- bluesign® product
- PFC-free
- CIS compatible style



72094 W MANCHESTER 2.0 FLEECE JACKET



990 590

COLORS

590 NAVY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 100% Polyester (Recycled) - 320 g/m²

CIS Compatible
71262

- YKK® front zipper with chin protector
- Brushed fleece inside collar
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- CIS compatible style



72093 W MANCHESTER 2.0 FLEECE VEST



990

590

COLORS

590 NAVY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 100% Polyester (Recycled) - 320 g/m²CIS Compatible
71262

- YKK® front zipper with chin protector
- Brushed fleece inside collar
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- CIS compatible style



77528 W MANCHESTER CONSTRUCTION PANT



990

590

COLORS

590 NAVY, 990 BLACK

SIZES

4/30-18/32

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

- YKK ZIPPER
- AMANN threads - German quality
- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free



77532 W MANCHESTER PANT



990

590

COLORS

590 NAVY, 990 BLACK

SIZES

4/30-18/32

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

- YKK ZIPPER
- AMANN threads - German quality
- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Plastic covered metal buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free



71316 ALNA POLAR PARKA CSA



COLORS
260 ORANGE , 990 BLACK

SIZES
S-5XL

FABRIC
Shell: 100% Polyester
Insulation body: 100% Polyester (Recycled)
Lining: 100% Polyester (Recycled)

WATERPROOF/BREATHABILITY
20.000/15.000

CERTIFICATION
Orange: CSA Z96-2022: Class 3, Level 2
Black: CSA Z96-2022: Class 1, Level 2

- Helly Tech® Professional
- Fully taped construction
- Life Pocket™
- Life Pocket™ for tablets
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Helmet compatible hood
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Tablet pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



990 260



71516 ALNA POLAR BIB CSA



COLORS
260 ORANGE , 990 BLACK

SIZES
S-5XL

FABRIC
Shell: 100% Polyester
Insulation: 100% Polyester (Recycled)
Lining: 100% Polyester (Recycled)

WATERPROOF/BREATHABILITY
20.000/15.000

CERTIFICATION
If paired with 71316 (class 2, 260 Orange) jacket, this garment meets the requirements of CSA Z96-2022, Class 3

- Helly Tech® Professional
- Fully taped construction
- Detachable and elastic suspenders
- Broad center back belt loop for extra strength and stability
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Hand pockets with YKK® zipper
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee and bottom leg
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm



990 260



71288 ALTA WINTER JACKET CSA



COLORS
260 ORANGE, 369 YELLOW/CHARCOAL

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polyester, 200 g
Secondary fabric: 100% Polyamide 145 g.
Insulation: 100% Polyamide - 120 g. in body & 100 g. in sleeves.

CERTIFICATIONS
BC MOT - HIGH VISIBILITY (CAN-BC)
ASTM E96-2016 - BREATHABILITY (US/CAN)
AATCC 127-2017 - WATER RESISTANCE (US/CAN)
CSA Z96-2022 - CLASS 2, LEVEL 2
IF PAIRED WITH 71480, MEETS CSA Z96-2022, CLASS 3

WATERPROOF/BREATHABILITY
10,000/10,000

- Helly Tech® Performance
- Waterproof, Windproof, Breathable
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord and fastener
- Napoleon pocket with YKK® zipper, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Adjustable hem with drawcord
- Embellishment zipper
- ID card loop



369 260



71480 ALTA WINTER BIB CSA

HELLY TECH®
PERFORMANCE



369 260

COLORS

260 ORANGE, 369 YELLOW/CHARCOAL

SIZES

S-5XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²
Secondary Main fabric: 100% Polyamide - 235 g/m²
Lining: 100% Polyamide
Insulation: 80% Recycled Polyester, 20% Polyester - 100 g/m²

CERTIFICATION

CSA-Z96-2015: CLASS 3, LEVEL 2 w/71288
BC MOT - HIGH VISIBILITY (CAN-BC)
ASTM E96-2013 - BREATHABILITY (US/CAN)
AATCC 127-2013 - WATER RESISTANCE (US/CAN)

WATERPROOF/BREATHABILITY

10.000/10.000

- Helly Tech® Performance
- Waterproof, Windproof, Breathable
- Fully Taped Construction
- 80 g/m² Primaloft Eco Black Insulation
- Elasticated Suspenders with Clips
- Chest Pocket with Velcro Closure
- Buttons on Side for Easy On/Off
- Fly with Zipper



71088 ALTA SHELL JACKET CSA

HELLY TECH®
PERFORMANCE



369 260

COLORS

260 ORANGE, 369 YELLOW/CHARCOAL

SIZES

S-5XL

FABRIC

Main fabric: 100% Polyester, 200 g
Secondary fabric: 100% Polyamide 145 g.
Lining: 100% Polyamide

CERTIFICATION

CSA Z96-2022: Class 2, Level 2
BC MOT - HIGH VISIBILITY (CAN-BC)
ASTM E96-2016 - BREATHABILITY (US/CAN)
AATCC 127-2018 - WATER RESISTANCE (US/CAN)

WATERPROOF/BREATHABILITY

10.000/10.000

- Helly Tech® Performance
- Waterproof, Windproof, Breathable
- Fully taped construction
- YKK center front zip with stormflap
- Detachable Hood
- Back placket with chin guard in brushed polyester
- Brushed polyester inside collar
- Packable hood with draw cord adjustment at front and velcro adjustment at back
- Hood designed to be used with a helmet
- Two hand pockets with flap and velcro closure
- Napoleon pocket, no need to open the jacket to access
- Velcro adjustment at cuffs
- Loop for ID-card
- Extended back for improved comfort
- Zipper for entry inside garment for logo applications



71443 ALTA SHELL BIB CSA

HELLY TECH®
PERFORMANCE



369 260

COLORS

260 ORANGE, 369 YELLOW/CHARCOAL

SIZES

S-5XL

FABRIC

Main fabric: 100% Polyester, 200 g
Secondary fabric: 100% Polyamide 145 g.

WATERPROOF/BREATHABILITY

10.000/10.000

CERTIFICATION

CSA Z96-2022, Class 3, Level 2 w/ 71088
BC MOT
AATCC 127-2017(2018)
ASTM 96/E96M-16

- Helly Tech® Performance
- Waterproof, Windproof, Breathable
- Fully taped construction
- Front Fly
- Boot hem adjustment snaps
- Chest pocket with fastener closure



70261 ALTA RAIN JACKET CSA



360

260

COLORS

260 ORANGE, 360 YELLOW

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester - 170 g/m², PU coating

CERTIFICATION

CSA Z96-2015: Class 2, Level 2

- 3M reflex
- Waterproof fabric and construction
- Stretch Fabric
- Packable hood with draw cord adjustment at front
- Drawcord Adjustable Waist
- 2 Front Pockets
- Adjustable Cuffs with Snap Closure
- Storm Flap



70570 ALTA RAIN BIB



360

260

COLORS

260 ORANGE, 360 YELLOW

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 170 g/m², PU coating

CERTIFICATION

CSA Z96-2015: Class 3, Level 2
Class 3 when used in combination with class 2 jacket - 70261

- Adjustable elastic suspenders
- Inner chest pocket with zipper
- Double layer fabric at knees
- Knee high boot YKK® zipper



74074 ALTA SOFTSHELL JACKET CSA



950

369

260

COLORS

260 ORANGE, 369 YELLOW/CHARCOAL, 950 EBONY

SIZES

XS-5XL

FABRIC

Shell: 100% Polyester - Lining: 100% Polyester

CERTIFICATION

Hi Vis Orange/Hi Vis Yellow: CSA Z96-2022 CLASS 2, LEVEL 2, BC MOT
Ebony: CSA Z96-2012 CLASS 1, LEVEL 2, BC MOT

- Softshell fabric with membrane and DWR
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Hand pockets with secured Velcro closure
- Hand pockets with brushed lining
- Articulated sleeves for optimum mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket



77174 ALTA SURVEYOR VEST CSA



160

COLORS

160 RED

SIZES

S-4XL

FABRIC

Shell: 100% Polyester
Lining: 100% Polyester

CERTIFICATION

CSA Z96-2015: Class 2, Level 2, BC MOT

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- YKK ZIPPER
- Multiple storage options
- Tape Holder
- Radio loop
- Reflective design details
- bluesign® product
- PFC-free



70620 WAVERLEY PACKABLE STORMSUIT



360

COLORS

360 EN471 YELLOW

SIZES

S-5XL

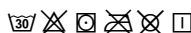
FABRIC

Shell: 100% Polyester
Lining: 100% Polyester

CERTIFICATION

CSA Z96-2015: Class 2, Level 2
Class 3 when using both jacket and pant
BC MOT

- YKK ZIPPER
- AMANN threads - German quality
- Hand pockets with snap button closure
- Packable product
- Detachable hood
- Adjustable waist with snap button closure
- Elastic suspenders
- Adjustable bottom leg with snap buttons
- bluesign® product



70256 ALBERTA STRETCH JACKET

COLORS

260 EN471 ORANGE

SIZES

XS-5XL

FABRIC

Main fabric: FR PU on FR Trevira Polyester
Knit-200 g/m²

CERTIFICATION

CSA Z96 class 2 Level 2



260

- 3M Scotchlite Reflective Material
- Outer storm flap with concealed Marlex snap closure
- Inside storm flap
- Attached 3 panel hood with drawcord and cordlocks
- MicroWeld seams
- We recommend the 70256 when there is a low chance of flame
- Not to come in contact with bare skin and only to be worn over an FR base layer



71483 W ALTA WINTER BIB CSA

HELLY TECH®
PERFORMANCE

YKK®

AMANN
threads



369

260

COLORS

260 ORANGE, 369 YELLOW/CHARCOAL

SIZES

XS-3XL

FABRIC

Shell: 100% Polyester - Lining: 100% Polyamide
- Insulation body: 100% Polyester (Recycled)

WATERPROOF/BREATHABILITY

10.000/10.000

CERTIFICATION

CSA Z96-2022: Class 3 / Classe 3, Level 2
w/ 71289 (Class 2), this garment meets the
requirements of CSA Z96-2022, Class 3
BC MOT - HIGH VISIBILITY (CAN-BC)
AATCC 127-2018 - WATER RESISTANCE (US/
CAN)
ASTM E96-2016 - BREATHABILITY (US/CAN)
ANSI/ISEA 107-2020: Class E (US)

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- PrimaLoft® BLACK Eco
- YKK ZIPPER
- Fully taped construction
- YKK® front zipper
- Elastic suspenders
- Adjustable bottom leg with snap buttons
- Reflective design details
- One front pockets for easy organization
- bluesign® product



AVAILABLE SPRING 2024

71089 W ALTA SHELL JACKET CSA

HELLY TECH®
PERFORMANCE

YKK®

AMANN
threads



369

260

COLORS

260 ORANGE, 369 YELLOW/CHARCOAL

SIZES

XS-3XL

FABRIC

Shell: 100% Polyester - Lining: 100%
Polyamide

WATERPROOF/BREATHABILITY

10.000/10.000

CERTIFICATION

CSA Z96-2022: Class 2, Level 2
BC MOT - HIGH VISIBILITY (CAN-BC)
AATCC 127-2018 - WATER RESISTANCE (US/
CAN)
ASTM E96-2016 - BREATHABILITY (US/CAN)
ANSI/ISEA 107-2020: Type R, Class 2 (US)

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- YKK ZIPPER
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- YKK® zippers
- Chest pockets with YKK® zipper
- Hand pockets
- Adjustable bottom hem
- Embellishment zipper
- ID card loop
- Radio loop



AVAILABLE SPRING 2024

71444 W ALTA SHELL PANT CSA

HELLY TECH®
PERFORMANCE

YKK®

AMANN
threads



369

260

COLORS

260 ORANGE, 369 YELLOW/CHARCOAL

SIZES

XS-3XL

FABRIC

Shell: 100% Polyester - Lining: 100% Polyamide -
Insulation body: 100% Polyester (Recycled)

WATERPROOF/BREATHABILITY

10.000/10.000

CERTIFICATION

CSA Z96-2022: Class 3, Level 2
w/ 71089 (Class 2), this garment meets the
requirements of CSA Z96-2022, Class 3
BC MOT - HIGH VISIBILITY (CAN-BC)
AATCC 127-2018 - WATER RESISTANCE (US/CAN)
ASTM E96-2016 - BREATHABILITY (US/CAN)
ANSI/ISEA 107-2020: Class E

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- YKK ZIPPER
- Fully taped construction
- YKK® zippers
- Loop attachment on inside waistband for suspender integration
- Elastic waist
- Plastic covered metal buttons
- Adjustable bottom leg with snap buttons
- Reflective design details
- bluesign® product



70485 GALE RAIN PANT



990 590 480 470 290

COLORS

290 DARK ORANGE, 470 OLIVE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240 g/m²

- Adjustable waist
- Adjustable bottom leg with snap buttons



70582 GALE RAIN BIB



COLORS

290 DARK ORANGE, 470 OLIVE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240 g/m²

- Elastic suspenders
- Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure
- Adjustable bottom leg with snap buttons



990 590 480 470 290



70286 W GALE RAIN JACKET



COLORS

480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS-2XL

FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240 g/m²

- Packable hood in collar
- Adjustable hood with elastic drawcord
- Double main fabric front flap
- Napoleon pocket with YKK® zipper and hole for head phones
- Hand pockets
- Neoprene cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort



990 590 480



70486 W GALE RAIN PANT



990 590 480

COLORS

480 ARMY GREEN, 590 NAVY, 990 BLACK

- Adjustable waist
- Adjustable bottom leg with snap buttons

SIZES

XS-2XL

FABRIC

Main fabric: 100% PU on 100% Polyester
knit - 240 g/m²



70193 ABBOTSFORD JACKET



260 290 480

COLORS

260 HV ORANGE, 290 DARK ORANGE, 480 ARMY GREEN

- Outer storm flap with concealed Martex snap closure
- Inside storm flap
- Attached 3 panel hood with drawcord and cordlocks
- MicroWeld seams

SIZES

XS-5XL

FABRIC

Main fabric: 100% PU Coated Nylon Knit- 170 g/m²



70592 ABBOTSFORD DOUBLE BIB PANT



260 290 480

COLORS

260 HV ORANGE, 290 DARK ORANGE, 480 ARMY GREEN

- Microweld™ seams
- Adjustable suspenders
- Quick release buckles
- Side gusset with snap closure
- Can be worn front to back

SIZES

XS-5XL

FABRIC

Main fabric: 100% PU Coated Nylon Knit- 170 g/m²



70187 WEST COAST JACKET



992

COLORS
992 BLACK/DARK ORANGE

SIZES
S-4XL

FABRIC
Main fabric: PVC Coated, 100% Polyester - 220g/m²

- Waterproof fabric and construction
- No shoulder seams
- Zipper closure
- Storm flap
- Brushed polyester inside collar
- Reflective elements
- Packable hood with draw cord adjustment at front and velcro adjustment at back
- Two pockets at front with flaps
- Chest and sleeve pocket with water repellent zipper
- Ventilation at back
- Draw cord adjustment at hem
- Velcro adjustment at edge of sleeve
- Tail drop



70206 ROAN ANORAK



399

COLORS
399 OCHRE/CHARCOAL

SIZES
S-4XL

FABRIC
Main fabric: 100% Polyester - 220 g/m² - PVC coating

- Waterproof fabric and construction
- Oil resistant
- Hood with draw cord and velcro adjustment, designed to be used with a helmet
- Chest pocket with flap and push button
- Draw cord adjustment at hem
- Neoprene cuffs
- Brushed inside
- 1/2 zip opening
- Click-on loop inside hem for ID card holder



70180 VOSS RAIN JACKET



990

590

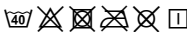
310

COLORS
310 LIGHT YELLOW, 590 NAVY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 170 g/m² , PU coated

- Packable hood in collar
- Adjustable hood with drawcord
- Adjustable cuff with snap buttons
- Adjustable hem with drawcord
- Reflective details



70529 MANDAL BIB



COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 480 ARMY GREEN, 590 CLASSIC NAVY

- Adjustable elastic suspenders
- Inner chest pocket with zipper
- Adjustable waist with snap buttons

SIZES

S-4XL (310 & 480: XS-6XL)

FABRIC

Main fabric: 100% Polyester 410 g/m², PVC coated



70429 MANDAL PANT



COLORS

310 LIGHT YELLOW, 480 ARMY GREEN

- Elastic at waist
- Adjustable hem with snap button closure

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester 410 g/m², PVC coated



70215 PROCESSING JACKET



COLORS

900 WHITE

SIZES

XS-4XL

FABRIC

Main fabric: PVC Coated 100% Polyester-410 g/m²

- Waterproof fabric and construction
- Mildew resistant
- No shoulder seams
- Storm flap
- Push button closure
- Push button adjustment at cuffs



900

70525 PROCESSING BIB PANT



900

COLORS
900 WHITE

SIZES
XS-4XL

FABRIC
Main fabric: PVC Coated 100% Polyester-
410 g/m²

- Waterproof fabric and construction
- Mildew resistant
- Adjustable elastic suspenders



79816 SVOLVÆR SOU'WESTER



310

COLORS
310 LIGHT YELLOW

SIZES
S/55-56-2XL/63-64

FABRIC
Main fabric: 100% Polyester - 410 g/m² -
PU coated

- Lining
- Ear flaps
- Chin strap



70583 STORM RAIN BIB



COLORS
299 DARK ORANGE / BLACK, 480 ARMY GREEN, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% PVC on 100% Polyester knit - 310g/m²

- Elastic suspenders
- Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure



70201 ARMOUR JACKET



COLORS
550 COBALT

SIZES
XS-5XL

FABRIC
Tear resistant outer shell of durable, high tenacity
420 Denier Nylon, Inner layer of 170 g/m² PU coated
Nylon knit PU Stretch waterproof fabric

- Generously cut 3 panel drawcord hood with cordlocks
- Durable inner and outer storm flap for durability
- Inner storm cuffs for comfort and dryness
- Concealed stainless steel rust resistant snap closure
- Inner layer has MicroWeld™ seams



70501 ARMOUR BIB



COLORS
550 COBALT

SIZES
S-5XL

FABRIC
Tear resistant outer shell of durable, high tenacity
420 Denier Nylon, Inner layer of 170 g/m² PU coated
Nylon knit PU Stretch waterproof fabric

- Side gusset for easy entry
- Adjustable suspenders
- Quick release buckles
- Inner layer has MicroWeld™ seams



70123 ENGRAM JACKET



410

COLORS

410 LIGHT GREEN

SIZES

XS-5XL

FABRIC

480 g, 74% PVC 26% Cotton

- PVC coated Cotton 450 g/m²
- Resistance to fish oil, sunlight, mildew and saltwater
- Attached, generously cut 3 panel hood for better fit
- Inside stormlap
- Concealed rust-resistant snap closure
- MicroWeld™ seams
- Cold Crack Rated to -30°C



70124 ENGRAM DOUBLE BIB



410

COLORS

410 LIGHT GREEN

SIZES

XS-5XL

FABRIC

480 g, 74% PVC 26% Cotton

- PVC coated Cotton 450 g/m²
- Resistance to fish oil, sunlight, mildew and saltwater
- Side gusset for easy entry
- Adjustable suspenders
- Can be worn back to front for longer wear
- Generously cut
- MicroWeld™ seams
- Cold Crack Rated to -30°C



70300 HIGHLINER JACKET



490

COLORS

490 DARK GREEN

SIZES

XS-5XL

FABRIC

Main fabric: PVC Coated 100% Cotton -
450 g/m²

- Special PVC plasticizers added for better flexibility
- Cold and Oil resistant
- Inside fabric is impregnated prior to coating to reduce the absorptions of moisture and odor retention from fish oils
- Generously cut with raglan sleeve construction
- Attached three-panel hood
- Double Storm flap
- Non-corrosive snaps concealed under front placket



71362 BIFROST WINTER PARKA

HELLY TECH®
PROFESSIONAL



990

COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²
Secondary Main fabric: 100% Polyamide - 270 g/m²
Lining: 100% Polyester
Insulation body: 100% Recycled Polyester
Insulation on shoulders, collar and hood: 80% Recycled Polyester, 20% Polyester - 200 g/m²

Waterproof/Breathability
20.000/15.000

- Helly Tech® Professional
- Fully taped construction
- Internal Life Pocket™ for phone, no need to open the parka to access
- Internal Life Pocket™ for tablet, no need to open the parka to access
- Fully taped construction
- Downfeel recycled blowable insulation
- Cordura® fabric reinforcement on shoulders and elbows
- No shoulder seams
- Vertical and horizontal hood adjustment
- Detachable hood and Detachable faux fur
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Double front storm flap
- Loop at storm flap for easy use with gloves
- Chest pockets with YKK® zipper
- Chest pockets with brushed lining
- Dual hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Wrist Gaiters
- Embellishment zipper
- Adjustable waist with elastic drawcord
- Draft stop inner skirt
- YKK® side zipper for optimal mobility
- Extended back for improved comfort



76201 BERG JACKET



990

979

130

COLORS

130 HH RED/BLACK, 979 BLACK/DARK GREY, 990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester - 197g/m²
Insulation: 100% Polyester - 160 g/m² in body, 120 g/m² in sleeves

- Detachable hood
- Brushed polyester inside collar
- No shoulder seams
- Chin guard
- ID Card loop
- Reflective details



76211 BERGHOLM JACKET



990

COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 197g/m²
Insulation: 100% Polyester - 160 g/m² in body, 120 g/m² in sleeves

- Detachable hood
- Brushed polyester inside collar
- No shoulder seams
- Chin guard
- ID Card loop
- Reflective details



75106 HH LIFA MERINO CREWNECK



990 592 595

COLORS

592 NAVY/DARK ORANGE, 595 NAVY/STONE BLUE, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene, 215 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



75506 HH LIFA MERINO PANT



990

COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



75210 W HH LIFA MERINO HALF ZIP



990

COLORS

990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- YKK® front half zip with back placket and chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



75209 W HH LIFA MERINO CREWNECK



COLORS

595 NAVY/STONE BLUE, 930 GREY
MELANGE, 990 BLACK

SIZES

XS-2XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene
- 215 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990

595

930



75520 W HH LIFA MERINO PANT



COLORS

990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene
- 215 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



990



79365 HH LIFA MERINO PRO BALACLAVA

COLORS

990 BLACK

SIZES

STD

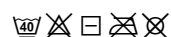
FABRIC

Main fabric: 57% Merino, 43% Polypropylene
- 215 g/m²
Secondary Main fabric: 100% Polyamide -
270 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- Mesh ventilation for added breathability
- Flatlock seams for extra comfort



990



79707 HH LIFA MERINO BALACLAVA



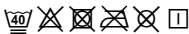
990

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene
- 215 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort



79705 HH LIFA MERINO BEANIE



558

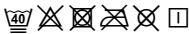
990

COLORS
558 STONE BLUE, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene
- 215 g/m²

- Soft pile sherpa fleece located on button down ear flaps for added warmth in colder weather



79706 HH LIFA MERINO NECK



558

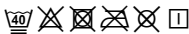
990

COLORS
558 STONE BLUE, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene
- 215 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort



75108 HH LIFA MAX CREWNECK



COLORS
590 NAVY

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polypropylene 230 g/m²

- Lifa® Max
- No side seams for extra comfort
- Flatlock seams for extra comfort
- No shoulder seams



590



75118 HH LIFA MAX CREWNECK TALL



COLORS
590 NAVY

SIZES
M-2XL

FABRIC
Main fabric: 100% Polypropylene 230 g/m²

- Lifa® Max
- No side seams for extra comfort
- Flatlock seams for extra comfort
- No shoulder seams



590



75508 HH LIFA MAX PANT



COLORS
590 NAVY

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polypropylene 230 g/m²

- Lifa® Max
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



590



75518 HH LIFA MAX PANT TALL



590

COLORS
590 NAVY

SIZES
M-2XL

FABRIC
Main fabric: 100% Polypropylene 230 g/m²

- Lifa® Max
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



79708 HH LIFA MAX TUQUE



590

COLORS
590 NAVY

SIZES
STD

FABRIC
Main fabric: 100% Polypropylene 230 g/m²

- Lifa® Max
- Double main fabric
- Flatlock seams for extra comfort



79709 HH LIFA MAX NECK GAITER



590

COLORS
590 NAVY

SIZES
STD

FABRIC
Main fabric: 100% Polypropylene 230 g/m²

- Lifa® Max
- Flatlock seams for extra comfort



79710 HH LIFA MAX BALACLAVA



590

COLORS
590 NAVY

- Lifa® Max
- Flatlock seams for extra comfort

SIZES
STD

FABRIC
Main fabric: 100% Polypropylene 230 g/m²



75105 HH LIFA CREWNECK



990

COLORS
990 BLACK

- HH®Lifa
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polypropylene - 125 g/m²



75505 HH LIFA PANT



990

COLORS
990 BLACK

- HH®Lifa
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polypropylene - 125 g/m²



72183 HERITAGE PILE HOODIE



COLORS

290 DARK ORANGE, 460 GREEN, 590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester (Recycled)

- YKK ZIPPER
- Adjustable hood with drawcord
- YKK® front zipper
- Hand pockets with YKK® zipper
- Elastic cuffs with thumbholes
- Recycled Content



990

460

290

590



72180 HERITAGE PILE JACKET



COLORS

290 DARK ORANGE, 460 GREEN, 590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester (Recycled)

- YKK ZIPPER
- YKK® front zipper
- Hand pockets with YKK® zipper
- Elastic cuffs with thumbholes
- Recycled Content



990

460

290

590



72181 HERITAGE PILE PANT



COLORS

590 NAVY

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester (Recycled)

- Ribbed bottom hem
- Elastic waist
- Recycled Content



590



75091 FARGO 2.0 CREWNECK



560

COLORS

560 ROYAL BLUE

SIZES

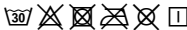
XS-5XL

FABRIC

Shell: 48.5% Aramid, 48.5% Viscose, 3% Antistatic

CERTIFICATION

NFPA 2112-2023 - FLASH FIRE (US)
ASTM F1506-2020a - ELECTRIC ARC + FR
(FABRIC TEST) (US/CAN)
CAN/CGSB-155.20-2017 - FLASH FIRE
(MANIKIN TEST)
CAT 2
ATPV: 9.2 CAL/CM2
EBT: 8.3 CAL/CM2
HAF: 79%
NFPA: 70E



- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- Double knit cuffs

75491 FARGO 2.0 PANT



560

COLORS

560 ROYAL BLUE

SIZES

XS-5XL

FABRIC

Shell: 48.5% Aramid, 48.5% Viscose, 3% Antistatic

CERTIFICATION

NFPA 2112-2023 - FLASH FIRE (US)
ASTM F1506-2020a - ELECTRIC ARC + FR
(FABRIC TEST) (US/CAN)
CAN/CGSB-155.20-2017 - FLASH FIRE
(MANIKIN TEST)
CAT 2
ATPV: 9.2 CAL/CM2
EBT: 8.3 CAL/CM2
HAF: 79%
NFPA: 70E



- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- Double knit cuffs
- Fly front

79896 FARGO 2.0 BALACLAVA



560

COLORS

560 ROYAL BLUE

SIZES

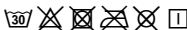
STD

FABRIC

Shell: 48.5% Aramid, 48.5% Viscose, 3% Antistatic

CERTIFICATION

NFPA 2112-2023 - FLASH FIRE (US)
ASTM F1506-2020a - ELECTRIC ARC + FR
(FABRIC TEST) (US/CAN)
CAN/CGSB-155.20-2017 - FLASH FIRE
(MANIKIN TEST)
CAT 2
ATPV: 9,2 cal/cm2
Ebt: 8,3 cal/cm2
HAF: 79%
NFPA 70E



- Ribbed expandable face opening
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams

79897 FARGO 2.0 NECK



560

COLORS

560 ROYAL BLUE

SIZES

STD

FABRIC

Shell: 48.5% Aramid, 48.5% Viscose, 3%
Antistatic

CERTIFICATION

NFPA 2112-2023 - FLASH FIRE (US)
ASTM F1506-2020a - ELECTRIC ARC + FR
(FABRIC TEST) (US/CAN)
CAN/CGSB-155.20-2017 - FLASH FIRE
(MANIKIN TEST)
CAT 2
ATPV: 9,2 cal/cm²
Ebt: 8,3 cal/cm²
HAF: 79%
NFPA 70E

- Generous neck coverage
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams



79898 FARGO 2.0 TUQUE



560

COLORS

560 ROYAL BLUE

SIZES

STD

FABRIC

Shell: 48.5% Aramid, 48.5% Viscose, 3%
Antistatic

CERTIFICATION

NFPA 2112-2023 - FLASH FIRE (US)
ASTM F1506-2020a - ELECTRIC ARC + FR
(FABRIC TEST) (US/CAN)
CAN/CGSB-155.20-2017 - FLASH FIRE
(MANIKIN TEST)
CAT 2
ATPV: 9,2 cal/cm²
Ebt: 8,3 cal/cm²
HAF: 79%
NFPA 70E

- Double layer
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams



79806 KENSINGTON FLAT BRIM

COLORS

970 DARK GREY, 990 BLACK

- Flat brim
- Full crown construction
- One size fits most

SIZES

STD

FABRIC

Main fabric: 100% Cotton



990

970

79816 SVOLVÆR SOU'WESTER

COLORS

310 LIGHT YELLOW

- Lining
- Ear flaps
- Chin strap

SIZES

S/55-56-2XL/63-64

FABRIC

Main fabric: 100% Polyester - 410 g/m² - PU coated



310

79812 CLASSIC WOOL CUFF BEANIE

COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

- Knitted wool beanie
- Fleece headband for extra warmth
- HH Workwear logo

SIZES

STD

FABRIC

Main fabric: 80% Lambswool 20% Nylon
Lining: 100% Polyester



990

970

590

79811 CLASSIC CUFF BEANIE



990 930 590 480 290

- COLORS**
290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 930 GREY MELANGE, 990 BLACK

SIZES
STD

FABRIC
100% Acrylic
- Knitted beanie
 - HH Workwear logo

79883 CLASSIC REVERSIBLE BEANIE



993 972 679 595

- COLORS**
595 NAVY/LIGHT BLUE, 679 PINK/BLACK, 972 DARK GREY/ORANGE, 993 BLACK/YELLOW

SIZES
STD

FABRIC
100% Acrylic
- Knitted beanie
 - Reversible design
 - Water repellant fiber

79705 HH LIFA MERINO BEANIE



558 990

- COLORS**
558 STONE BLUE, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene
- 215 g/m²
- Lifa® Stay Warm Technology
 - Lifa® Merino

79365 HH LIFA MERINO PRO BALACLAVA



COLORS
990 BLACK

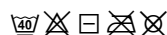
SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene
- 215 g/m²
Secondary Main fabric: 100% Polyamide -
270 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- Mesh ventilation for added breathability
- Flatlock seams for extra comfort



990



79707 HH LIFA MERINO BALACLAVA



COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene
- 215 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort



990



79706 HH LIFA MERINO NECK



COLORS
558 STONE BLUE, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene
- 215 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort



558

990



79708 HH LIFA MAX BEANIE



590

COLORS
590 NAVY

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene
- 215 g/m²

- Soft pile sherpa fleece located on button down ear flaps for added warmth in colder weather



79709 HH LIFA MAX NECK GAITER



590

COLORS
590 NAVY

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene
- 215 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort



79710 HH LIFA MAX BALACLAVA



590

COLORS
590 NAVY

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene
- 215 g/m²

- Soft pile sherpa fleece located on button down ear flaps for added warmth in colder weather



79643 CHELSEA EVO WINTER SOCK



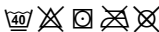
990

COLORS
990 BLACK

SIZES
36-38, 39-42, 43-46

FABRIC
Shell: 44% Polypropylene 33% Polyamide
21% Merino Wool 2% Elastane

- Mesh ventilation for added breathability
- Ankle Flex
- Lifa® fibers in heel & toe for added durability and moisture transportation



79645 OXFORD WINTER SOCKS



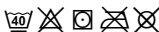
990

COLORS
990 BLACK

SIZES
36-38, 39-42, 43-46

FABRIC
Shell 34% Polyamide 32% Acrylic 32%
Merino Wool 2% Elastane

- Full terry leg to keep warmth
- Polyamide fiber in heel & toe for added durability
- Ankle Flex



79646 MANCHESTER SOCK 3-PACK



990

COLORS
990 BLACK

SIZES
36-38, 39-42, 43-46

FABRIC
Shell 71% Cotton 26% Polyamide 3%
Elastane

- Mesh ventilation for added breathability
- Ankle Flex



79578 KENSINGTON TROLLEY 45L



990

COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyester - 466 g/m²

- Carry-on compatible with most airlines
- 2-stage telescoping anodized aluminum handle
- One front pockets for easy organization
- 1 main compartment with elastic straps
- 2 separated internal compartments
- Large 84mm wheels roll smoothly and easily over uneven terrain
- Wheels are easily replaceable with standard in-line skate wheels
- Grab handles on top/side/bottom
- ID card pocket
- 45L (fully expanded)
- Height 55cm Width 38cm Depth 30cm
- 2.85 kg

79583 WORK DAY BACKPACK



990

COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 98% Polyester, 2% PVC

- YKK® zippers
- Main compartment has a padded tablet pocket, one internal pocket and one water bottle pocket
- First aid kit pocket
- Dedicated padded Laptop compartment
- Two front pockets
- Two open side pockets
- Sternum strap
- Packable hip straps
- Carry-on compatible with most airlines
- Loops for tools
- D - ring
- Grab handles on top
- 27 L
- Length 53 cm Width 33 cm Depth 18 cm
- 1.2 kg

79572 HH DUFFEL BAG 50L



990

590

COLORS

590 NAVY, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyvinyl - 550 g/m²

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 57 cm Width 30 cm

79573 HH DUFFEL BAG 70L



COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyvinyl - 550 g/m²

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 63 cm Width 34 cm



990

79574 HH DUFFEL BAG 90L



COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyvinyl - 550 g/m²

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 72.5 cm Width 36 cm



990

79575 HH DUFFEL BAG 120L



COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyvinyl - 550 g/m²

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 76 cm Width 40 cm



990



79501 ZIPPER PULLER KIT (4 PACK)

COLORS

229 RED/EBONY, 299 ORANGE/EBONY, 360 HI VIS YELLOW, 430 DARK LIME, 558 STONE BLUE, 590 NAVY, 919 GREY FOG/EBONY, 950 EBONY, 999 BLACK/ORANGE

SIZES

STD

79569 KNEEPAD STANDARD



990

COLORS

990 BLACK

- 240mm x 147mm x 20mm

SIZES

STD

FABRIC

100% PE foam

79528 HH LOGO WEBBING BELT



990

360

290

480



360

COLORS

290 DARK ORANGE, 360 YELLOW, 430 DARK LIME, 480 ARMY GREEN, 990 BLACK

- Full stretch
- Buckle with HH WW logo
- Width: 3.8 cm

SIZES

STD

FABRIC

Main fabric: 96% Cotton, 4% Spandex Stretch
Twill

79692 GLOVE LINER

COLORS
590 NAVY

- Knitted Glove liner
- Ribbed cuff

SIZES
STD

FABRIC
Shell: 100% Acrylic



590



WORKWEAR / NA SIZE CHARTS

Helly Hansen protective clothing is designed and manufactured in such a way that it does not have any effect on the user's health or hygiene. The design guarantees a correct fit and protection for the body when used correctly.

The design and material offer function and comfort.

The material offers good fade-resistance, stability, strength and durability, to ensure that the garments have a long life, even with heavy use and many washes.

Size grading is based on body measurements in centimeter, see the size guide. All garments are properly marked on garment labels and on external labels to indicate the information required for the standard.

MEN / BODY MEASUREMENTS

| Sizes | XS | | S | | M | | L | | XL | |
|------------|----|------|----|------|---------|---------|---------|---------|---------|---------|
| | cm | inch | cm | inch | cm | inch | cm | inch | cm | inch |
| Chest | 88 | 34.5 | 91 | 36 | 95-99 | 37.5-39 | 104-108 | 41-42.5 | 112-115 | 44-45.5 |
| Waist | 76 | 30 | 79 | 31 | 84-86 | 33-34 | 91-97 | 36-38 | 99-104 | 39-41 |
| Hip | 94 | 37 | 98 | 38.5 | 102-105 | 40-41.5 | 109-114 | 43-45 | 117-122 | 46-48 |
| Inside Leg | 77 | 30.5 | 80 | 31.5 | 81 | 32 | 84 | 33 | 86 | 34 |

MEN / PANTS (TRADESMAN PANTS)

| | cm | inch | cm | inch | cm | inch | cm | inch | cm | inch | cm | inch | cm | inch | cm | inch | cm | inch | cm | inch | cm | inch |
|------------|----|------|----|------|----|------|----|------|----|------|----|------|----|------|----|------|----|------|----|------|----|------|
| Waist | 71 | 28 | 76 | 30 | 76 | 30 | 76 | 30 | 81 | 32 | 81 | 32 | 81 | 32 | 81 | 32 | 86 | 34 | 86 | 34 | 86 | 34 |
| Inside Leg | 76 | 30 | 76 | 30 | 81 | 32 | 86 | 34 | 76 | 30 | 81 | 32 | 86 | 34 | 91 | 36 | 76 | 30 | 81 | 32 | 86 | 34 |

| | cm | inch | cm | inch | cm | inch |
|------------|-----|------|-----|------|-----|------|
| Waist | 107 | 42 | 112 | 44 | 112 | 44 |
| Inside Leg | 81 | 32 | 76 | 30 | 81 | 32 |

WOMENS / BODY MEASUREMENTS

| Sizes | XS | | S | | M | | L | | XL | | 2XL | | 3XL | |
|-------------|-----|------|-----|------|-----|------|-----|------|-----|------|-----|------|-----|------|
| | cm | inch | cm | inch | cm | inch | cm | inch | cm | inch | cm | inch | cm | inch |
| Body height | 160 | 63 | 164 | 64.5 | 168 | 66 | 172 | 67.5 | 176 | 69.5 | 180 | 71 | 184 | 72.5 |
| Chest | 84 | 33 | 88 | 34.5 | 92 | 36 | 100 | 39.5 | 108 | 42.5 | 116 | 45.5 | 124 | 48.5 |
| Waist | 68 | 27 | 72 | 28.5 | 76 | 30 | 84 | 33 | 92 | 36 | 100 | 39 | 108 | 42.5 |
| Hip | 92 | 36 | 96 | 38 | 100 | 39.5 | 108 | 42.5 | 116 | 45.5 | 124 | 48.5 | 132 | 52 |
| Inside Leg | 76 | 30 | 78 | 30.5 | 80 | 31.5 | 82 | 32.5 | 84 | 33 | 86 | 34 | 88 | 34.5 |

WOMENS / PANTS

| Size | 4 | 6 | 8 | 10 | 12 | 14 | 16 | 18 |
|---------------------|----|------|----|-------|----|-------|------|----|
| Waist (inches) | 26 | 28 | 30 | 31 | 33 | 34 | 36 | 38 |
| Inside Leg (inches) | 37 | 38.5 | 40 | 41.75 | 43 | 44.75 | 46.5 | 48 |

*ALL PANT WAIST SIZES COME IN 30" OR 32" INSEAM FOR WOMEN

HATS

| Size | S | M | L | XL | 2XL |
|--------|---------------|---------------|---------------|---------------|---------------|
| Europe | 55-56 | 57-58 | 59-60 | 61-62 | 63-64 |
| UK | 6 3/4 - 6 7/8 | 7 - 7 1/8 | 7 1/4 - 7 3/8 | 7 1/2 - 7 5/8 | 7 3/4 - 7 7/8 |
| US | 7 | 7 1/8 - 7 1/4 | 7 3/8 - 7 1/2 | 7 5/8 - 7 3/4 | 7 7/8 - 8 |

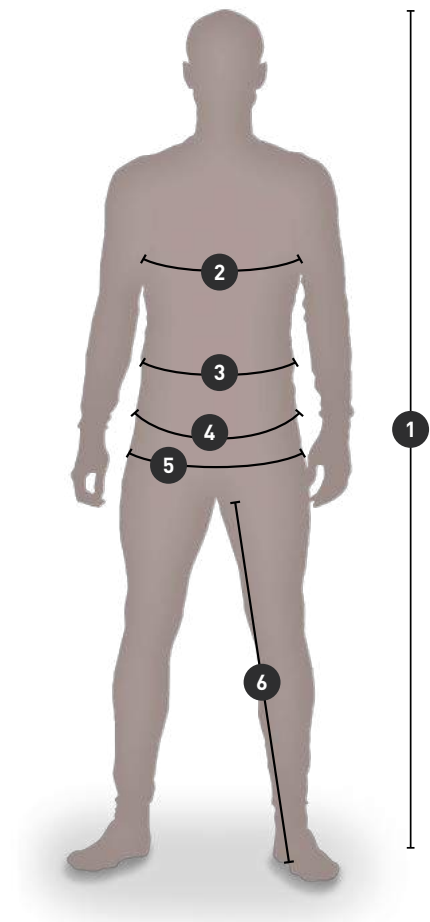
SOCKS

| Size | S | M | L | XL |
|--------|-------|-------|--------|---------|
| US | 5-6.5 | 7-8.5 | 9-11.5 | 11-12.5 |
| Europe | 37-39 | 40-42 | 43-45 | 46-48 |

| 2XL | | 3XL | | 4XL | | 5XL | | 6XL | |
|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| cm | inch | cm | inch | cm | inch | cm | inch | cm | inch |
| 119-123 | 47-48.5 | 127-131 | 50-51.5 | 135-138 | 53-54.5 | 142-146 | 56-57.5 | 147-152 | 58-60 |
| 107-112 | 42-44 | 114-119 | 45-47 | 122-127 | 48-50 | 130-135 | 51-53 | 137-142 | 54-56 |
| 126-129 | 49.5-51 | 133-137 | 52.5-54 | 141-145 | 55.5-57 | 149-152 | 58.5-60 | 156-160 | 61.5-63 |
| 89 | 35 | 89 | 35 | 89 | 35 | 89 | 35 | 89 | 35 |

| cm | inch | cm | inch | cm | inch | cm | inch | cm | inch | cm | inch | cm | inch | cm | inch | cm | inch | cm | inch | cm | inch | cm | inch |
|----|------|----|------|----|------|----|------|----|------|----|------|----|------|----|------|----|------|-----|------|-----|------|-----|------|
| 86 | 34 | 91 | 36 | 91 | 36 | 91 | 36 | 91 | 36 | 97 | 38 | 97 | 38 | 97 | 38 | 97 | 38 | 101 | 40 | 101 | 40 | 101 | 40 |
| 91 | 36 | 76 | 30 | 81 | 32 | 86 | 34 | 91 | 36 | 76 | 30 | 81 | 32 | 86 | 34 | 91 | 36 | 76 | 30 | 81 | 32 | 86 | 34 |

HOW TO MEASURE



- 1: BODY HEIGHT
- 2: CHEST
- 3: WAIST (AT BELLY-BUTTON HEIGHT)
- 4: WAISTBAND (WHERE YOUR PANTS' WAISTBAND IS PLACED)
- 5: HIP
- 6: INSEAM

CHECK YOUR BODY MEASUREMENTS AS INSTRUCTED AND COMPARE WITH THE DATA IN THE TABLE.

CHEST: With arms relaxed at sides, measure around fullest part of chest.
WAIST: Measure around natural waistline, smallest part of waist.
HIPS: Standing with legs together, measure around fullest part of hips.
INSIDE LEG: Measure inside length of your leg from crotch to bottom of