

# **Croda\_Hair Growth - Final Report**

## **A. Croda\_Hair Growth - Formulation-ready report**

### **(with detailed chemistry and expected performance)**

#### **1. Executive Summary**

Hair loss and follicular miniaturization remain major unmet needs in hair-growth therapeutics, even with established active ingredients such as minoxidil. While minoxidil delivers proven benefit through KATP/cAMP signalling, overall hair-growth responsiveness is limited by pathway saturation, inflammation, oxidative stress, and follicular dormancy.

This study applies an AI-driven small-molecule discovery and synergy-screening pipeline to identify novel hair-growth enhancers and synergistic ingredient combinations that are formulation-compatible with minoxidil-based topical systems. Using multi-stage chemical filtering, QSAR modelling, molecular docking, deep-learning bioactivity prediction, and combination-effect modelling, we prioritised a focused set of formulation-ready candidates.

Key outcomes include:

- Identification of baicalin analogues as the strongest overall balance between predicted dermal papilla (DP) proliferation (+46%) and WNT/β-catenin activation.
- Recognition of adenosine derivatives and caffeine-like metabolic stimulants as low-risk, scalable candidates suitable for over-the-counter hair-growth products.
- A ranked shortlist of synergistic ingredient combinations optimised for follicle proliferation, anti-inflammatory performance, scalp microbiome alignment, and topical formulation feasibility.

#### **Objectives**

1. Discover novel hair-growth enhancers suitable for topical scalp delivery.
2. Evaluate compatibility and synergy with minoxidil (hero ingredient).
3. Reduce early-stage wet-lab burden by replacing large screening programs with AI-based prioritisation.
4. Deliver a formulation-ready, decision-support output for hair-growth R&D.

#### **2. Method**

##### **Step 1 — Hair Growth Biology Mapping**

Define core biological mechanisms of hair growth:

- dermal papilla proliferation
- WNT/β-catenin activation

- cAMP signalling
- catagen inhibition
- inflammation & oxidative stress control
- scalp microbiome balance
- follicular penetration & delivery

Establish biological targets, pathway nodes, and measurable readouts.

## **Step 2 — Prepare the Candidate Library (Data → Molecules).**

Research begins by constructing a comprehensive small-molecule library relevant to hair-growth biology. Literature mining queries include “hair growth,” “dermal papilla proliferation,” “WNT activation,” “cAMP signalling,” and “inflammation + hair follicle” across scientific publications, GEO datasets, GRAS listings, EU CosIng/INCI registry, patent databases, and internal ingredient sources.

Compound names are standardized into SMILES strings using cheminformatics engines (PubChem / RDKit), followed by physicochemical descriptor generation and chemical-space filtering to retain topical-delivery-appropriate molecules.

## **Step 2 — Safety and ADMET Filtering.**

All candidate molecules undergo silico screening for topical-use suitability. ADMET and toxicity classifiers are applied to identify compounds with irritation risk, phototoxicity, mutagenicity, or scalp barrier disruption concerns. Compounds failing these criteria are removed, producing a safe, formulation-viable subset for further analysis.

## **Step 3 — Ligand-Based Hair-Growth Bioactivity Scoring. (QSAR)**

Surviving candidates are evaluated using ligand-based QSAR models trained on known hair-growth data sources. Predictive models estimate activity on endpoints relevant to follicle biology, including:

- DP proliferation,
- WNT/β-catenin signalling,
- cAMP elevation,
- VEGF/IGF-1 upregulation,
- inflammatory cytokine suppression.

Each compound receives a quantitative growth-potential score to prioritise molecules before structural docking.

## **Step 4 — Hero ingredient compatibility (Rule-Based Filtering).**

To maintain formulation suitability, compounds are screened for chemical compatibility with minoxidil. Rule-based filtering flags:

- strong oxidants,
- strong acids/bases,
- unstable reactive groups,
- peroxide or quinone systems,
- chelators affecting minoxidil stability,
- solubility incompatibilities in hydroalcoholic vehicles.

The output is a list of molecules that can coexist with minoxidil in real formulation environments.

### **Step 5 — Docking**

Shortlisted molecules undergo docking simulations against biological targets associated with hair-growth regulation, including:

- K<sub>ATP</sub> channel complex (Kir6.2/SUR2B),
- GSK3 $\beta$  (WNT regulation),
- PDE1A (cAMP turnover),
- TGFBR1 (catagen signalling),
- TRPV1/MT1 (neuroendocrine influence).

Docking outputs—binding energies and pose confidence—feed into downstream predictive models

### **Step 6 — Hair-Growth Activity Prediction (Deep Learning).**

Docking data alone is insufficient to predict functional outcomes; therefore, deep-learning models integrate chemical, structural, and transcriptomic information to estimate hair-growth efficacy metrics. These models output predicted:

- DP proliferation change,
- WNT activation magnitude,
- IL-8/NF- $\kappa$ B suppression scores,
- follicle elongation potential.

This produces a ranked shortlist of 20–40 high-value compounds.

### **Step 7 — Optional Wet-Lab Validation and Feedback Learning.**

Top candidates can be validated by wet-lab assays such as:

- dermal papilla proliferation (MTT/EdU),
- ex vivo follicle elongation culture,
- WNT/ $\beta$ -catenin protein quantification,
- cAMP signalling assays,
- inflammatory cytokine ELISA,
- scalp microbiome antifungal testing.

Experimental data feed back into the model to refine predictions and optimise performance specific to hair-growth biology and formulation rules.

## Step 8 — Safety and synergy prediction

Model dual and triple-compound interactions:

- DP proliferation synergy
- WNT+cAMP activation complementarity
- inflammatory + antioxidant pairing

Predict irritation avoidance and safe concentration ranges.

## Step 9 — Validation of safety and synergy prediction

### 3. Results

#### 3.1 Compounds Ranking Table (Model Output)

Rank	Compound	Bioactivity  DTIGN Kir6.2 – EC50	Toxicity filtered list for topical products				
			Skin Irritation	Sensitization	Ames (Mutagenicity)	Dermal Absorption	Status
1	Minoxidil	5.77	Low	Low	Negative	Moderate	Pass
2	Adenosine	5.19	Very low	Very low	Negative	Low	Pass
3	Piroctone Olamine	05.04	Low	Low	Negative	Moderate	Pass
4	Baicalin	4.84	Low	Very low	Negative	Low	Pass

<b>5</b>	Caffeine	<4.0	Low	Low	Negative	High	Pass
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### **3.2 Compound Synergy reports**

## B. Market Intelligence Report for Croda

1. Trend Signal Timeline						
#	Trend	2022	2023	2024	Evaluation	
1	Anti-hair fall (classic claims)				Mature	
2	Hair growth serums (leave-on)				Growing	
3	Scalp-first / skinification				Strong	
4	Hair growth + peptides				Emerging	
5	Hair growth + botanical actives				Stable	
6	Hair growth + scalp barrier repair				Emerging	
7	Hair growth + microbiome / postbiotic				Early signal	

Source:

Trend 1-5:

Mintel GNPD – *Hair Care Product Launches* (EU, US, ASEAN), 2022–202

Innova Market Insights – *Top Trends in Hair & Scalp Care*, 2023–2024

Euromonitor – *Hair Care: Global Industry Overview*, 2024

Trend 6:

WGSN Beauty – *Skinification of Hair & Scalp*, 2023–2025

Innova Market Insights – *Barrier Care Beyond Skin*, 2024

CosmeticsDesign Europe – Editorial synthesis, 2023

Trend 7:

Innova Market Insights – *Microbiome Beauty Trends*, 2023–2024

Mintel – *Scalp Care & Microbiome*, 2024

WGSN Beauty – *Postbiotic Actives in Personal Care*, 2024–2026

2. Industry trend reports			
#	Sub-category	Competitive intensity	Key brands
1	Hair growth + caffeine / niacinamide	Overcrowded	L'Oréal, The Ordinary, Alpecin

2	Hair growth + peptide complex	<span style="color:red;">●</span> Overcrowded	Kérastase, Vichy, DS Laboratories
3	Hair growth + botanical actives	<span style="color:yellow;">●</span> Emerging	Yves Rocher, Aveda, Phyto
4	Hair growth + scalp barrier repair	<span style="color:green;">●</span> Underserved	Very few
5	Hair growth + microbiome / postbiotic	<span style="color:green;">●</span> Underserved	Gallinée (limited), niche brands
6	Hair growth + bond repair / hair strength	<span style="color:yellow;">●</span> Emerging	Olaplex (adjacent), K18 (adjacent)

Source:

Mintel GNPD – Claim & ingredient tagging, 2022–2024

Innova Claims Database – Hair care sub-claims

Brand websites / INCI disclosures (manual verification)

### 3. Competitor Claim Saturation Map

#	Claim	# SKU in the market	Evaluation
1	Anti-hair fall / reduces hair loss	150+	<span style="color:red;">●</span> Saturated
2	Strengthens hair roots	120+	<span style="color:red;">●</span> Saturated
3	Promotes hair growth	90+	<span style="color:red;">●</span> Saturated
4	Thickening / increases hair density	70+	<span style="color:yellow;">●</span> Medium
5	Scalp health / scalp care	60+	<span style="color:yellow;">●</span> Medium
6	Hair growth + botanical actives	40+	<span style="color:yellow;">●</span> Medium
7	Hair growth + peptides	25+	<span style="color:yellow;">●</span> Medium
8	Hair growth + scalp barrier repair	8	<span style="color:green;">●</span> White space

	9 Hair growth + microbiome / postbiotic	5	White space
	10 Hair growth + clinical / follicle vitality claim	6	White space

Source:

Mintel GNPD – Claim tagging & SKU count

Innova Claims Database – Cross-validation

Manual SKU normalization (remove shampoo-only SKUs)

#### 4. Hero Ingredient Crowding Matrix

#	Ingredient	# Brands Used	Evaluation
1	Caffeine	40+	Commodity
2	Minoxidil	25 - 30 (OTC / pharma)	Regulatory heavy
3	Niacinamide	30+	Overused
4	Piroctone olamine	8 - 12	Crowded
5	Adenosine	6 - 10 (mainly JP/KR)	Crowded
6	Baicalin	2 - 4	White space
7	Biotin	25+	Commodity
8	Peptide complexes	15+	Crowded
9	Botanical extracts (anti-hair fall)	20+	Crowded
10	Scalp barrier lipids / ceramides	<5	Opportunity
11	Microbiome / postbiotic actives	<5	White space

Source:

1. Caffeine

Mintel GNPD – Hair Loss & Scalp Care Products (2022–2024)

Innova Market Insights – Top Functional Ingredients in Hair Care

Euromonitor – Hair Care Ingredients Benchmarking

2. Minoxidil

FDA OTC Monograph – Hair Loss Products

EMA / MHRA – Minoxidil topical classifications

IQVIA – OTC Hair Loss Market

3. Niacinamide

Mintel GNPD – Multifunctional Ingredients in Hair & Scalp Care

CosmeticsDesign Europe – Ingredient trend articles

4. Piroctone Olamine

EU CosIng database

Mintel GNPD – Anti-dandruff actives

Cosmetics & Toiletries Journal – Dandruff actives reviews

5. Adenosine

Shiseido research publications

Journal of Dermatology (JP/KR clinical studies)

Mintel GNPD – Asia hair care innovation

6. Baicalin

PubMed – Baicalin & hair follicle inflammation

Mintel GNPD – Botanical actives (hair care)

Innova – Emerging botanical actives

7. Biotin

Euromonitor – Hair Supplements & Topicals

Mintel GNPD – “Biotin” keyword analysis

8. Peptide Complexes

INCI listings (e.g. Acetyl Tetrapeptide-3, Copper peptides)

Supplier marketing (DSM, BASF, Croda, Lucas Meyer)

Mintel GNPD – Peptides in hair care

9. Botanical extracts (anti-hair fall)

Mintel GNPD – Botanical actives

Innova – Plant-based hair care

Euromonitor – Natural positioning in hair care

10. Scalp barrier lipids / ceramides

Mintel GNPD – Barrier repair in scalp care

CosmeticsDesign – “Skinification of scalp” articles

11. Microbiome / Postbiotic actives —  White space (<5 brands)

CosmeticsDesign Europe – Microbiome in hair care

Gallinée case studies

Mintel – Microbiome beauty trend

## 5. Ingredient Availability

#	Ingredient	Function role	# Suppliers	Regions	Regulatory fit	Cost fit @ \$10/kg	Availability risk
1	Procapil™ (Croda)	Anti-hair fall, follicle support	1 (Croda)	US / EU / ASEAN	Cosmetic ✓	 Medium	 Medium (single-source)
2	Apiscalp™ (Croda)	Scalp health, soothing	1 (Croda)	US / EU / ASEAN	Cosmetic ✓	 Medium	 Medium (single-source)
3	Caffeine	Microcirculation support	10+	Global	Cosmetic ✓	 Low	 Low
4	Niacinamide	Scalp conditioning	10+	Global	Cosmetic ✓	 Low	 Low

5	Peptide complexes	Hair root signaling	5–7	US / EU	Cosmetic ✓	Medium	Medium
6	Botanical extracts (saw palmetto, ginseng)	Anti-hair fall support	8–10	US / EU / ASEAN	Cosmetic ✓	Low	Low
7	Scalp barrier lipids / ceramides	Barrier repair	3–5	US / EU	Cosmetic ✓	Medium	Medium
8	Microbiome / postbiotic actives	Scalp balance	2–3	EU / US	Cosmetic ✓	High	High
9	Minoxidil	Hair regrowth	5–6 (OTC)	US / EU	Drug / OTC	High	High (regulatory)
10	Silicone-based film formers	Sensory / slip	10+	Global	Cosmetic ✓	Low	Excluded
11	Piroctone Olamine	Anti-dandruff, scalp microbiome balance	5–7	US / EU / ASEAN	Cosmetic ✓	Low	Low

Source:

EU CosIng (Anti-dandruff actives)

Supplier catalogs (BASF, Clariant, Symrise)

Mintel GNPD – anti-dandruff ingredient usage

## 6. Ingredient-Level Regulatory

Ingredient	Regulatory Decision	Market Scope	Reasoning (Rule Triggered)	Recommendation
Procapsil™ (Croda)	APPROVED	EU / US / ASEAN	Cosmetic active, INCI-clear, no drug claims	Keep
Apiscalp™ (Croda)	APPROVED	EU / US / ASEAN	Cosmetic soothing active, scalp health	Keep
Caffeine	APPROVED	Global	Widely accepted cosmetic active	Keep
Niacinamide	APPROVED	Global	Cosmetic conditioning, barrier support	Keep
Peptide complexes	CONDITIONAL	EU / US	INCI varies, some peptides need safety dossier	Require peptide-level validation

Botanical extracts	APPROVED	EU / US / ASEAN	Traditional cosmetic botanicals	Keep
Scalp lipids / ceramides	CONDITIONAL	EU / US	Usage level & source-dependent	Check % + origin
Postbiotic actives	HIGH RISK	EU / US	Novel cosmetic actives, unclear status in ASEAN	Optional / R&D only
Minoxidil	BLOCKED (Cosmetic route)	EU / ASEAN	Classified as Drug	Exclude from cosmetic SKU
Minoxidil	CONDITIONAL	US	OTC Drug	Separate OTC product only
Silicones	EXCLUDED	All	Business constraint (brief)	Exclude
Piroctone Olamine	APPROVED	EU / US / ASEAN	Cosmetic anti-dandruff active	Keep

Source:

EU CosIng (Anti-dandruff actives)

Supplier catalogs (BASF, Clariant, Symrise)

Mintel GNPD – anti-dandruff ingredient usage

## 7. Claim Substantiation

Overall Ranking						
Rank	API(s) & Strength	Dosage Form	Regulatory Fit	Claim Strength	Business Fit	Overall Verdict
1	Caffeine 0.1–1%	Gel	Cosmetic	Medium	High	Best hero active
2	Piroctone Olamine 0.1–1%	Cream	Cosmetic	Medium	High	Strong support active
3	Minoxidil 2–5%	Gel / Cream	Drug / OTC	High	Low	Excluded
4	Minoxidil + Piroctone	Cream	Drug / OTC	Very high	Low	Excluded

Detailed Claim Substantial					
Rank	Ingredient(s)	Allowed Cosmetic Claims	Claim Status	Evidence Type	Notes
1	Caffeine	Helps reduce appearance of hair fall	●	Literature + in-vitro	Commodity but safe
		Energizes scalp / scalp vitality	●	PDE1A inhibition (non-public)	Avoid enzyme naming
		Supports healthier-looking hair growth	●	Indirect biological rationale	Wording control
2	Piroctone Olamine	Maintains healthy scalp balance	●	Microbiome / anti-fungal data	Strong scalp story
		Helps reduce hair fall linked to scalp imbalance	●	Indirect inflammation link	Support claim only
		Supports scalp conditions for hair growth	●	Environment-based	Not growth claim
3	Minoxidil	Promotes hair regrowth	●	Drug clinical data	Cosmetic forbidden
4	Minoxidil combos	Increases hair growth (cm/month)	●	Drug	Exclude entirely

Source:

EU CosIng (Anti-dandruff actives)

Supplier catalogs (BASF, Clariant, Symrise)

Mintel GNPD – anti-dandruff ingredient usage

## 8. Compliance

Overall Compliance					
Rank	API(s) & Strength	Regulatory Classification	Claim Compliance	IP / Patent Risk	Overall Compliance Verdict
1	Minoxidil 2–5% + Piroctone Olamine 0.1–1%	Drug / OTC (Minoxidil)	Not cosmetic	Combo patents exist	<span style="color:red;">X</span> BLOCKED
2	Minoxidil 2–5%	Drug / OTC	Not cosmetic	Mature drug IP	<span style="color:red;">X</span> BLOCKED
3	Caffeine 0.1–1%	Cosmetic	Wording-sensitive	Commodity	<span style="color:green;">✓</span> APPROVED
4	Piroctone Olamine 0.1–1%	Cosmetic	Support-only	Moderate	<span style="color:green;">✓</span> APPROVED (support)

Detailed Compliance Breakdown		
<b>1. Minoxidil 2–5% + Piroctone Olamine 0.1–1%</b>		
Dimension	Status	Explanation
Regulatory	<span style="color:red;">●</span>	Minoxidil = drug (EU Medicinal Product, US OTC monograph)
Cosmetic legality	<span style="color:red;">X</span>	Not allowed in cosmetic products
Claim risk	<span style="color:red;">●</span>	“increased 5 cm/month” = drug-level efficacy
IP / Patent	<span style="color:yellow;">●</span>	Combination formulations patented historically
Croda fit	<span style="color:red;">X</span>	Outside Croda Beauty portfolio
Recommendation	<span style="color:red;">X</span>	Exclude from Vecura cosmetic pipeline
<b>2. Minoxidil 2–5% (Gel)</b>		
Dimension	Status	Explanation
Regulatory	<span style="color:red;">●</span>	OTC drug (US), medicinal product (EU)
Claims	<span style="color:red;">●</span>	Hair regrowth claims are drug-only
IP	<span style="color:yellow;">●</span>	API off-patent, but formulation patents remain
Business risk	<span style="color:red;">●</span>	Regulatory + pharmacovigilance burden

Recommendation		Hard stop
<b>3. Caffeine 0.1–1%</b>		
Dimension	Status	Explanation
Regulatory		Cosmetic ingredient (EU CosIng / US / ASEAN)
Claim allowance		No direct regrowth claims
Allowed claims		"Helps reduce hair fall", "energizes scalp"
IP / Patent		Commodity, no exclusivity
Business fit		Scalable, low risk
Recommendation		Hero cosmetic active

Claim Compliance Matrix			
Claim Type	Caffeine	Piroctone Olamine	Minoxidil
Reduces hair fall			
Promotes hair growth			
Increases hair density			
cm/month growth			
Scalp health			

Source:

EU Regulation (EC) No 1223/2009  
 Commission Regulation (EU) No 655/2013  
 ASEAN Cosmetic Directive (ACD)  
 FDA OTC Drug Monographs (M032)  
 EU Borderline Manual

## 9. Final Recommendation to Croda

### STRONG FIT FOR

- Topical hair growth serum / tonic
- Anti-hair loss scalp treatment
- Scalp health-focused ingredient system (multi-active)

 **WATCH OUT**

- Scalp irritation risk at higher Minoxidil or penetration-enhancer levels
- Polyphenol stability and color drift in leave-on formulations
- Sensory balance (greasiness / residue) with multi-active systems

 **NEXT STEPS**

- In vitro dermal papilla cell assay (proliferation, Wnt markers)
- Combination screening (Minoxidil + polyphenol / Piroctone Olamine)
- Short-term scalp tolerance & efficacy study (4–8 weeks)

## APPENDIX - Data Sources & Citation Index

**Project:** Hair Growth Ingredient Discovery & Formulation Intelligence

**Partner:** Croda – Consumer Beauty

**Markets:** EU, US, ASEAN

### 1. Market & Trend Intelligence Sources

#### 1.1 Industry Trend Reports

Source	Coverage	Usage in Report
Mintel GNPD – Beauty & Personal Care	Global	Trend Signal Timeline, Claim Saturation
WGSN Beauty	EU / US	Emerging scalp-first & skinification trends
Innova Market Insights	Global	Ingredient trend validation
Euromonitor – Beauty & Personal Care	Global	Category growth & maturity assessment

#### Applied to

- Trend Signal Timeline (2022–2024)
- Industry Trend Reports table
- Market maturity classification (Mature / Growing / Emerging)

#### 1.2 Competitor & Product Intelligence

Source	Coverage	Usage
Mintel GNPD SKU database	Global	Claim saturation counts
Brand official websites (L'Oréal, Vichy, Kérastase, The Ordinary, Alpecin, DS Labs, Aveda, Phyto)	EU / US	Claim wording & hero ingredient mapping

<b>Retail platforms</b> (Sephora, Boots, Watsons, Amazon)	EU / US / ASEAN	SKU count & positioning
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#### Applied to

- Competitor Claim Saturation Map
- Hero Ingredient Crowding Matrix

### 1.3 Consumer Signal Sources

Source	Coverage	Usage
<b>Consumer surveys (internal / partner-provided)</b>	Variable	Pain point validation
<b>Social listening summaries</b> (Reddit, TikTok, Instagram – qualitative)	Global	Signal confirmation only

⚠ Used directionally, not as quantitative proof

## 2. Biology & Target Mapping Sources

### 2.1 Pathway & Disease Biology

Source	Type	Usage
<b>Reactome</b>	Pathway DB	WNT/β-catenin, TGF-β, cytokine pathways
<b>KEGG</b>	Pathway DB	Hair follicle signaling context
<b>Open Targets Platform</b>	Target–disease	Hair loss relevance scoring
<b>TTD (Therapeutic Target Database)</b>	Target DB	Validation of druggable proteins

## 2.2 Biomarkers & Assays

Source	Type	Usage
PubChem BioAssay	Assay DB	EC50 / IC50 endpoints
FDA Biomarker Table	Regulatory	Biomarker relevance validation
PubMed	Literature	Mechanism & assay justification

## 3. Compound & Ingredient Intelligence

### 3.1 Compound Libraries

Source	Type	Usage
PubChem	Chemical DB	SMILES, descriptors
DrugBank	Drug DB	Pharmacology-backed expansion
GRAS Database	Safety	Human exposure screening
EU CosIng	Regulatory	Cosmetic eligibility
INCI Database	Regulatory	Commercial readiness
Croda Internal Catalog	Partner DB	Proprietary ingredients
Vecurate (internal)	Aggregated	Unified compound layer

### 3.2 Cheminformatics & Filtering

Tool	Function
<b>RDKit</b>	Fingerprints, logP, MW, TPSA, rule-based filtering

## 4. AI / In-silico Modeling Sources

### 4.1 Ligand-Based & Structure-Based Models

Model / Tool	Purpose
<b>ChemProp</b>	QSAR bioactivity prediction
<b>AutoDock Vina</b>	Docking
<b>GNINA</b>	CNN-based docking
<b>DiffDock</b>	Diffusion docking
<b>DTIGN</b>	Structure-based activity prediction
<b>Decagon</b>	Polypharmacy side-effect prediction
<b>DeepDDI</b>	Drug–drug interaction
<b>GraphSynergy</b>	Mechanistic synergy prediction

## 5. Regulatory & Compliance Sources

### 5.1 Cosmetic & Drug Regulation

Source	Jurisdiction
EU Regulation (EC) No 1223/2009	EU Cosmetics
Commission Regulation (EU) No 655/2013	Claims
ASEAN Cosmetic Directive (ACD)	ASEAN
FDA OTC Drug Monographs (M032)	US
EU Borderline Manual	EU

## 6. IP & Patent Intelligence

Source	Usage
Google Patents	Prior-art & formulation density
EPO Espacenet	Patent landscape sanity check
USPTO Public Search	US filing trends

⚠ Used for IP awareness, not freedom-to-operate opinions

## 7. Formulation & Manufacturing References

Source	Purpose
<b>Medisca Formulation Database</b>	Dosage form inspiration
<b>USP &lt;795&gt;</b>	Beyond-use dating
<b>Reaxys</b>	Retrosynthesis feasibility
<b>MolPort</b>	Vendor availability & pricing
<b>ISO 16128</b>	Natural origin & sustainability

## 8. Environmental & Sustainability Signals

Source	Usage
<b>Supplier disclosures (where available)</b>	CO <sub>2</sub> qualitative assessment
<b>Academic LCA literature (generic)</b>	Directional footprint estimates
<b>Industry best practices</b>	Risk flagging

⚠ CO<sub>2</sub> values are indicative, not certified LCA

## 9. Scope & Disclaimer

- All sources are **public or partner-provided**
- Outputs are **decision-support**, not regulatory or legal opinions
- Quantitative claims require **experimental validation**