



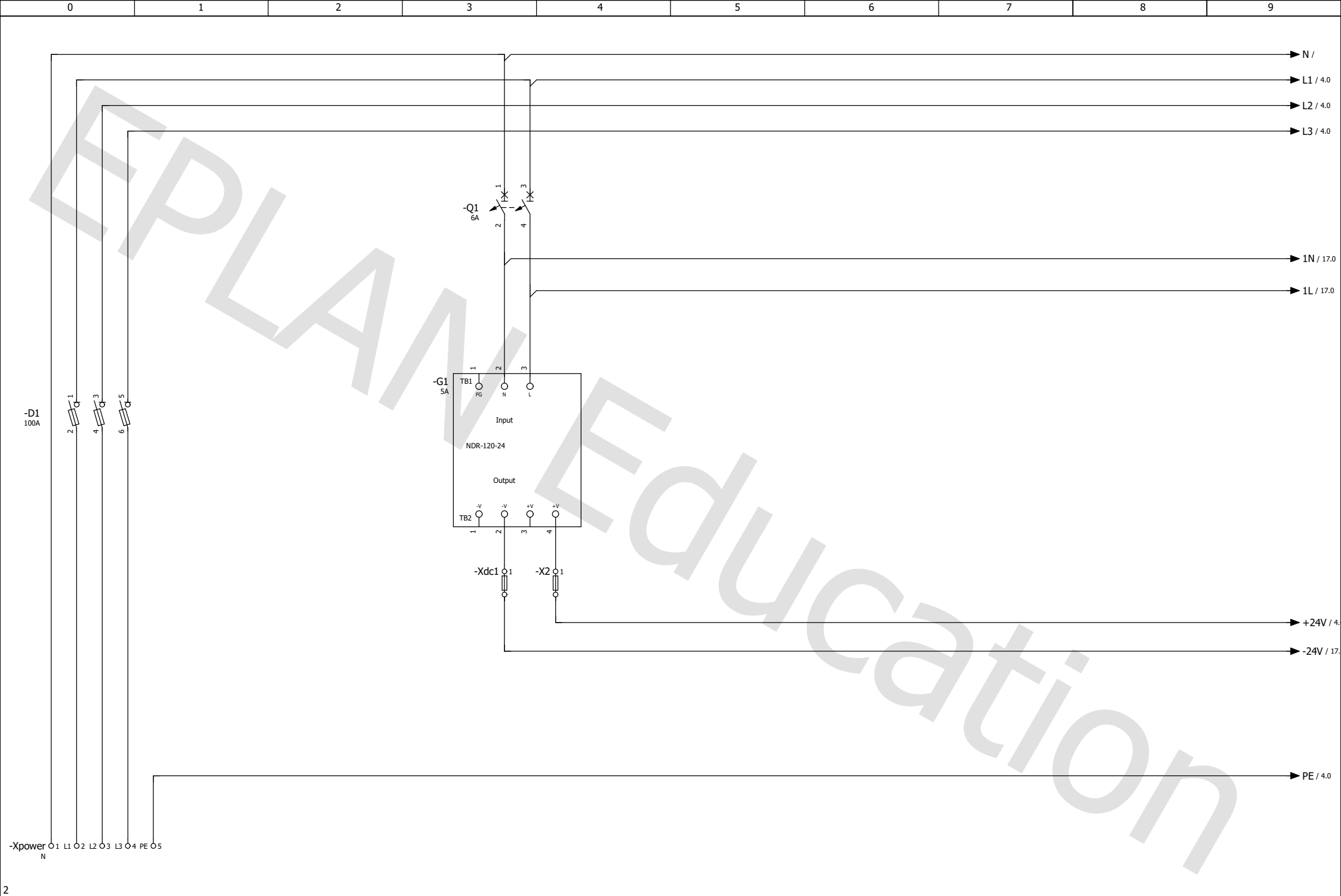
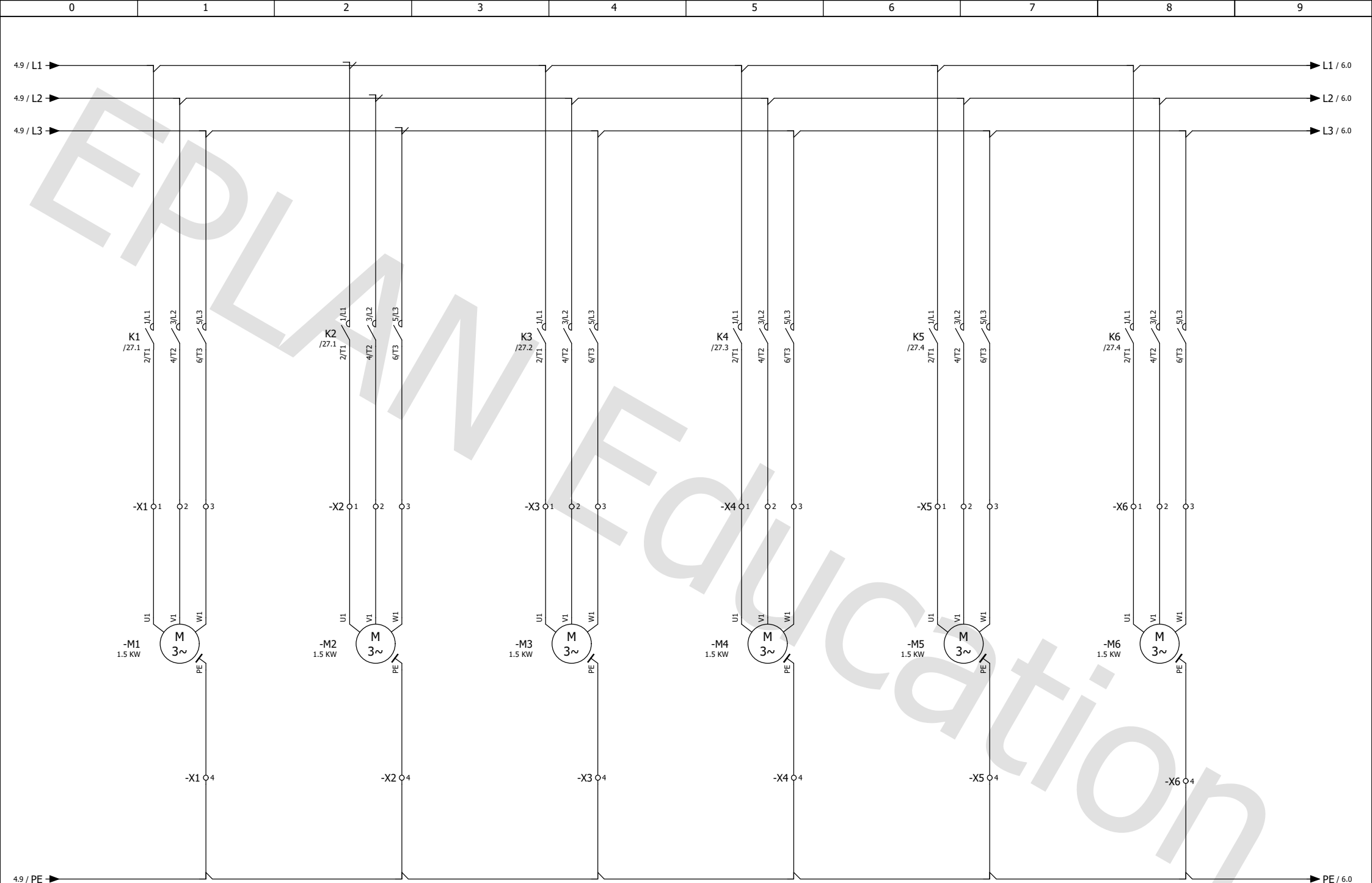
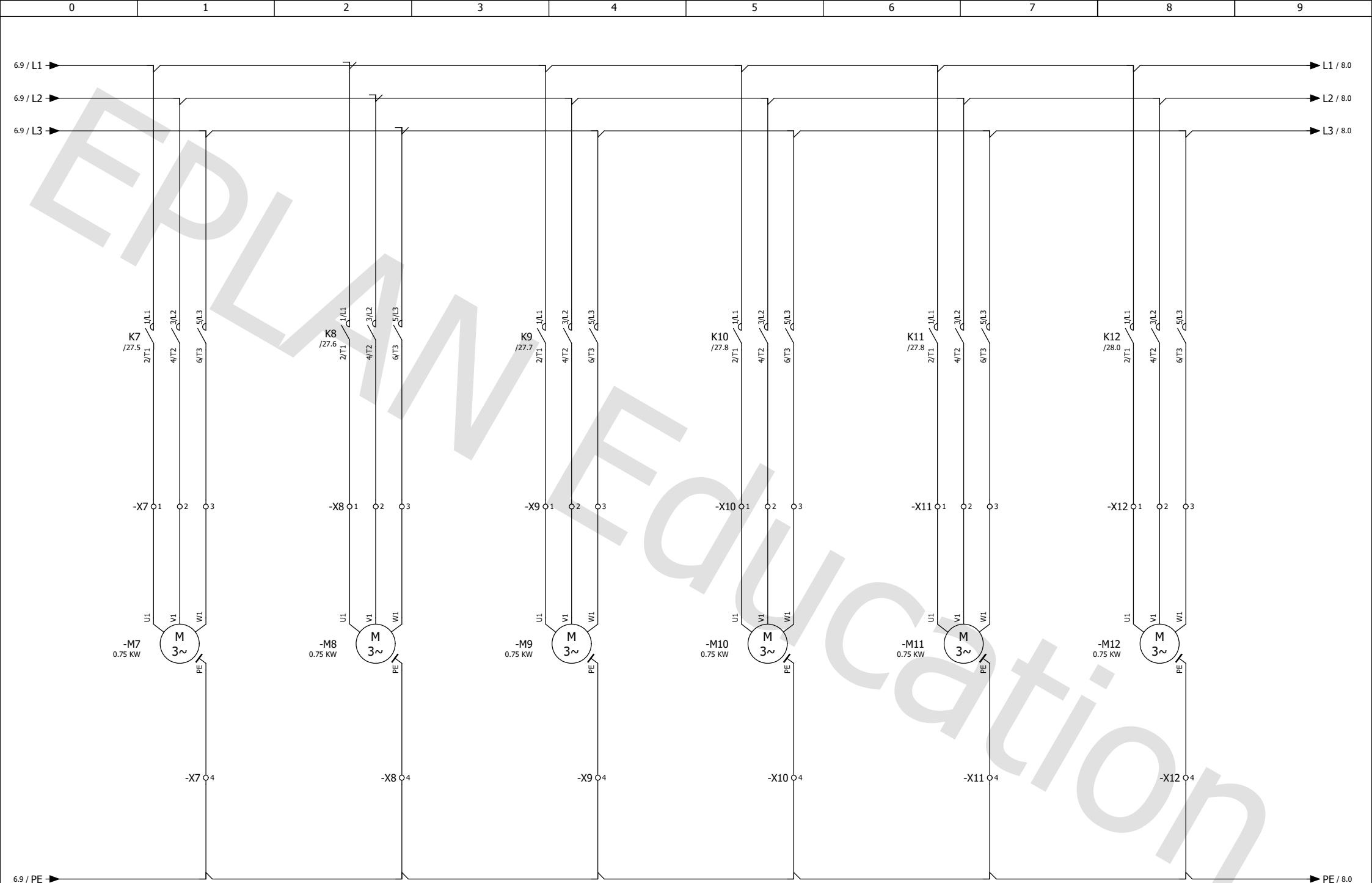
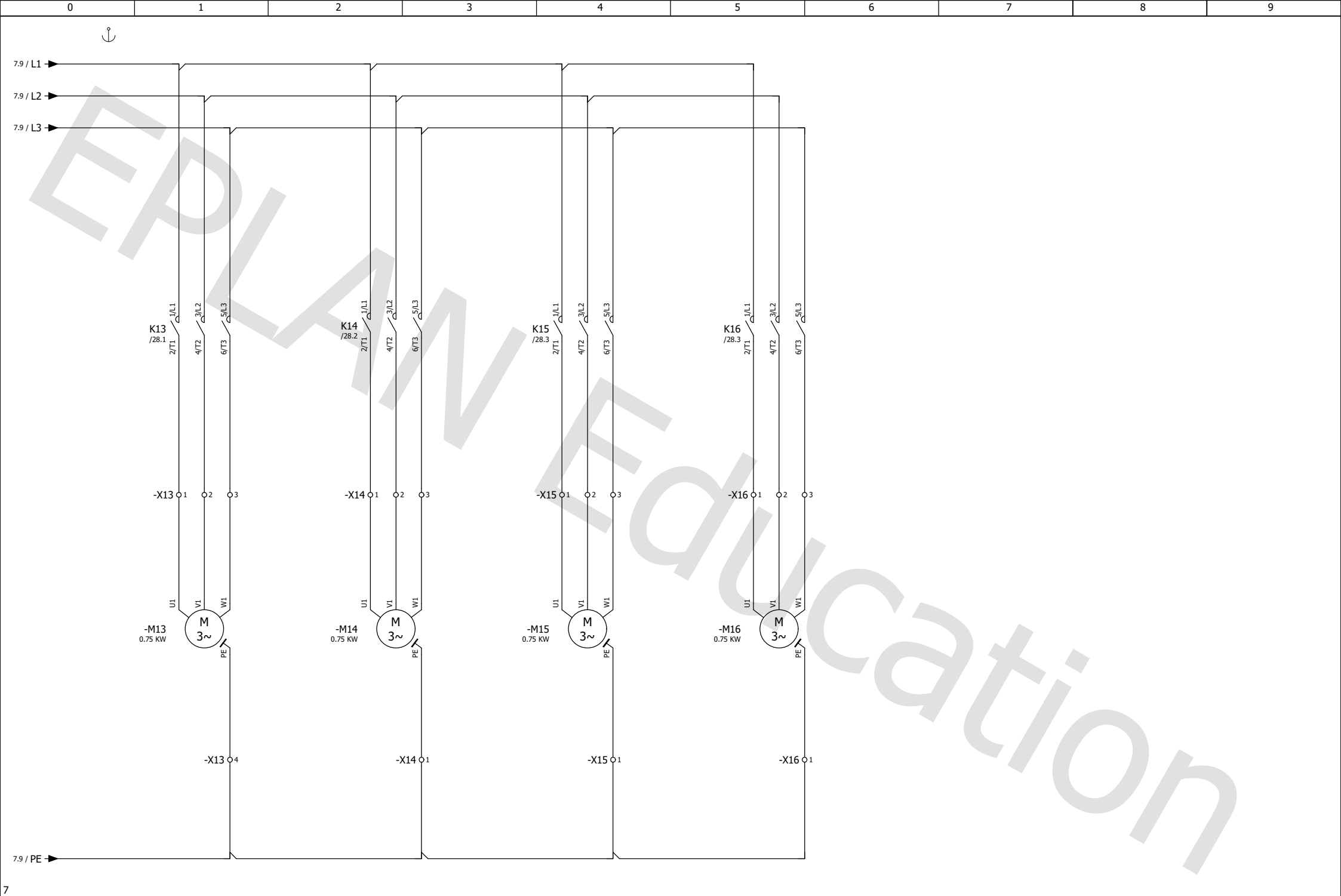


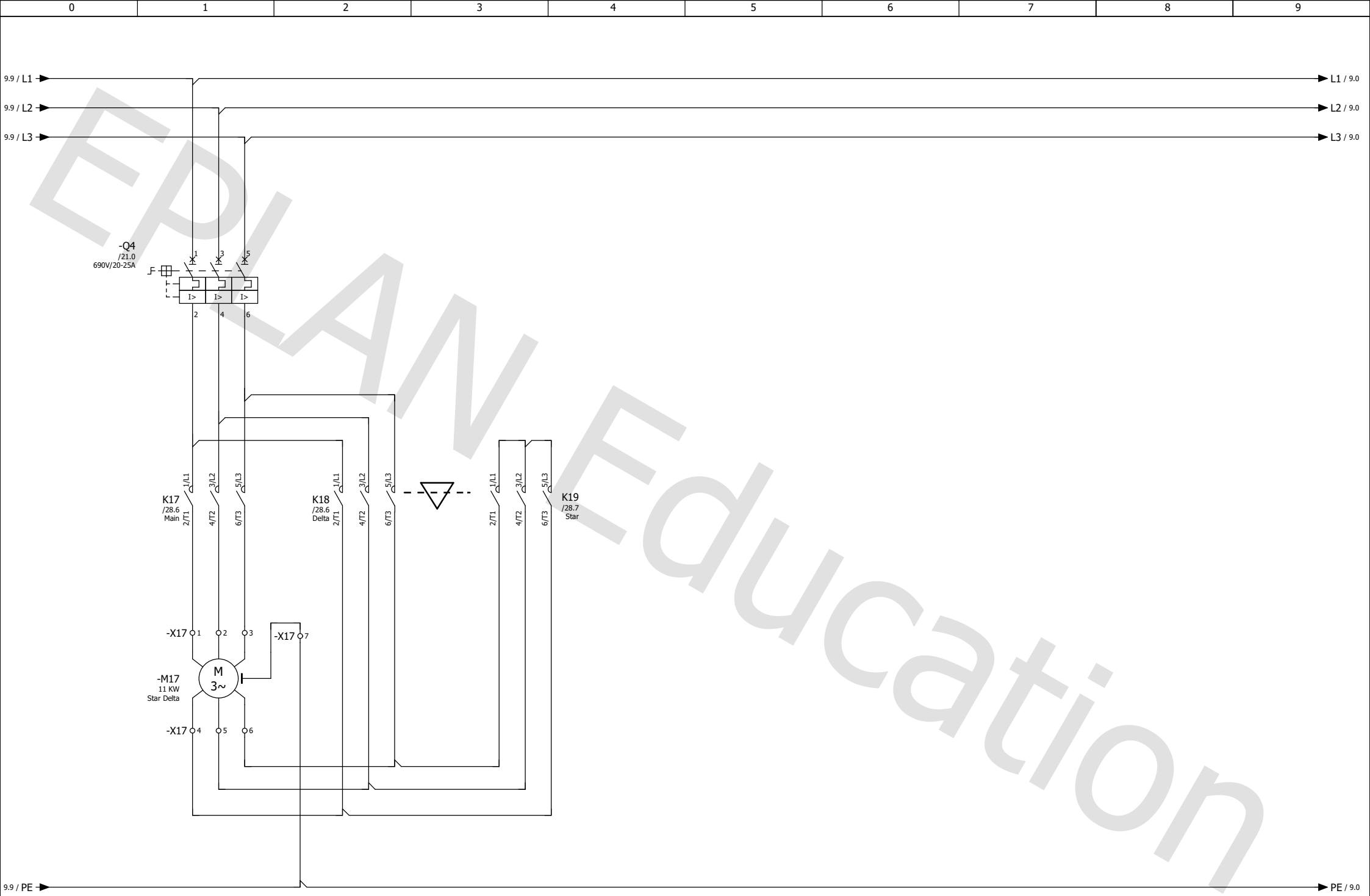
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HA Form																																									
<div><div></div><div><div>HA Consulting Group</div><div>Adress : Mansoura</div><div>Phone : +20 123456789</div><div>Email : mohamedlasheen050@gmail.com</div></div></div>																																									
<table><tr><td><div>Company / customer</div><div>Project description</div><div>Job number</div></td><td><div>HA</div><div>MCC Panel With PLC</div><div>Module003</div></td><td colspan="7"></td></tr><tr><td><div>Type</div><div>Place of installation</div><div>Creator</div><div>Voltage</div><div>Control Voltage</div><div>Forms of Seperation</div></td><td><div>MCC</div><div>Indoor</div><div>Mohamed Taha</div><div>400 V (including 230 V)</div><div>24VDC with 220VAC</div></td><td colspan="7"></td></tr><tr><td><div>Created on</div><div>Edit date</div></td><td><div>9/16/2025</div><div>9/19/2025</div></td><td><div>by (short name)</div><div>mozenitsuu</div></td><td colspan="7"><div>Number of pages</div><div>54</div></td></tr></table>										<div>Company / customer</div> <div>Project description</div> <div>Job number</div>	<div>HA</div> <div>MCC Panel With PLC</div> <div>Module003</div>								<div>Type</div> <div>Place of installation</div> <div>Creator</div> <div>Voltage</div> <div>Control Voltage</div> <div>Forms of Seperation</div>	<div>MCC</div> <div>Indoor</div> <div>Mohamed Taha</div> <div>400 V (including 230 V)</div> <div>24VDC with 220VAC</div>								<div>Created on</div> <div>Edit date</div>	<div>9/16/2025</div> <div>9/19/2025</div>	<div>by (short name)</div> <div>mozenitsuu</div>	<div>Number of pages</div> <div>54</div>										
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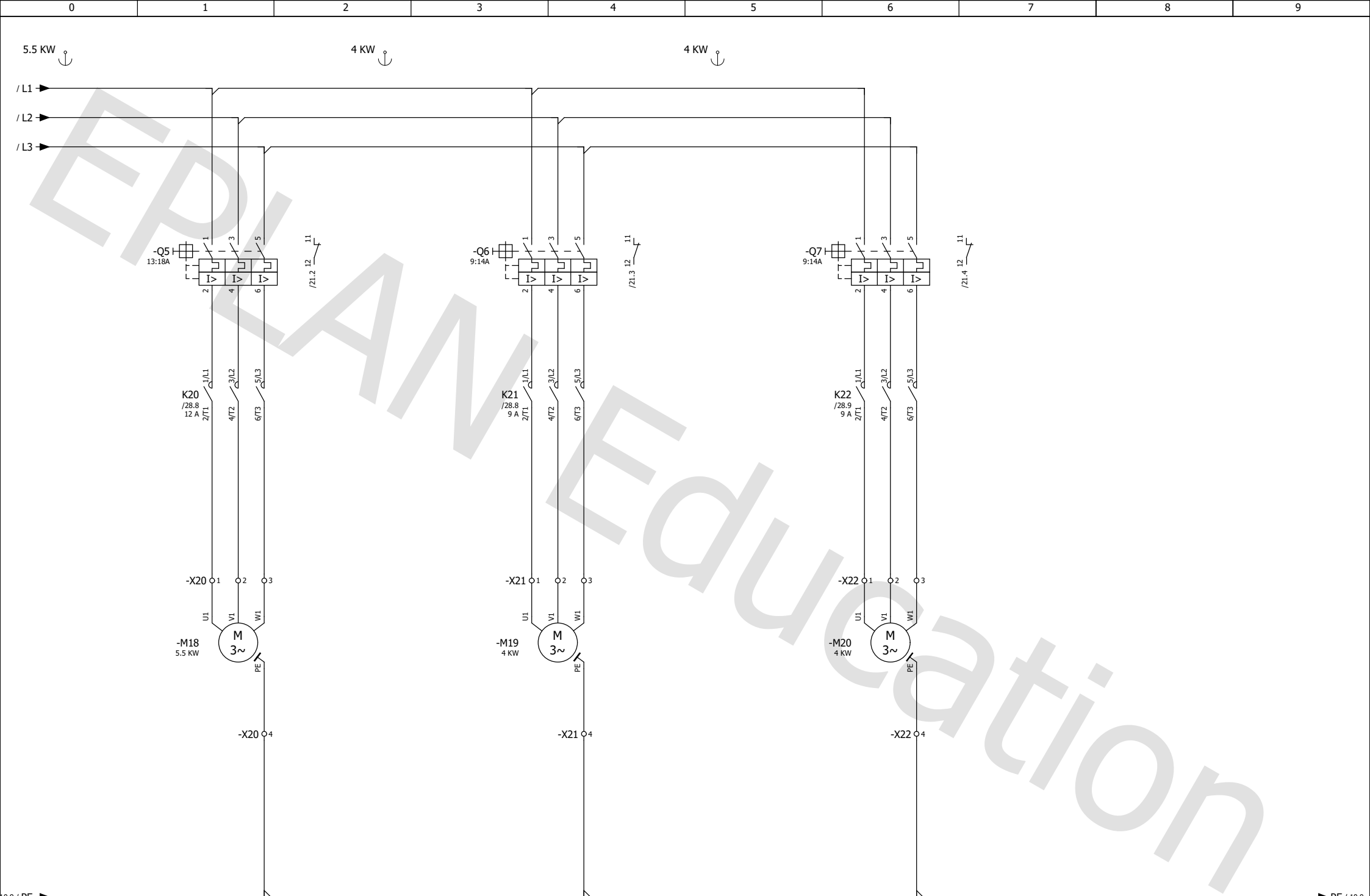


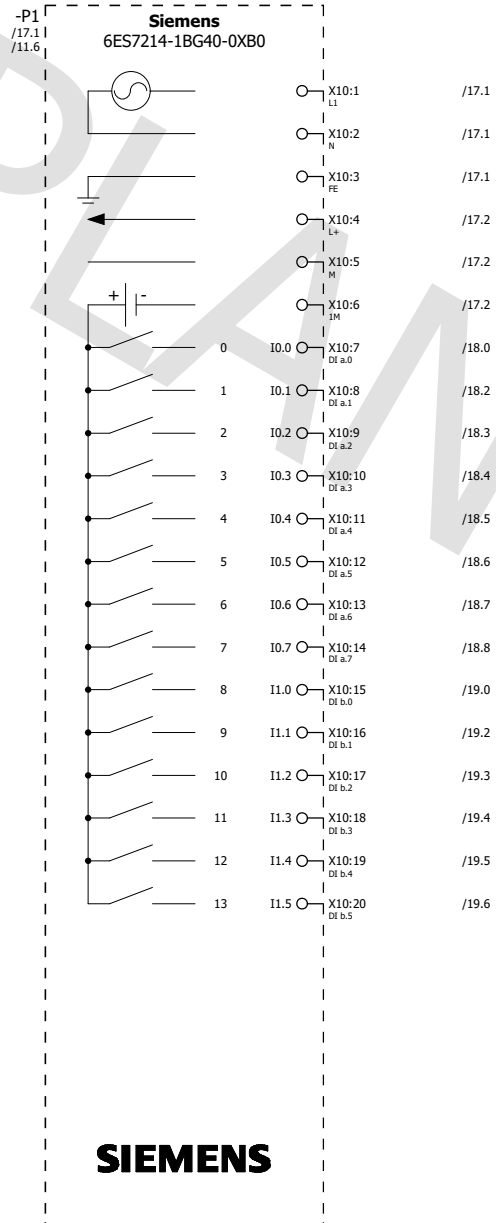












Motor 1 ON Status

Motor 2 ON Status

Motor 3 ON Status

Motor 4 ON Status

Motor 5 ON Status

Motor 6 ON Status

Motor 7 ON Status

Motor 8 ON Status

Motor 9 ON Status

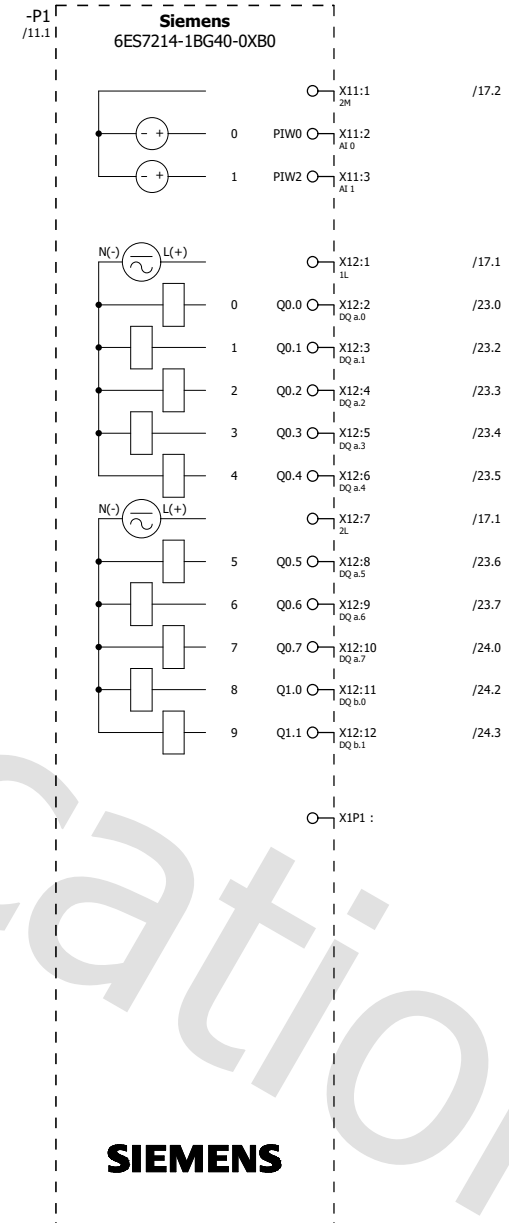
Motor 10 ON Status

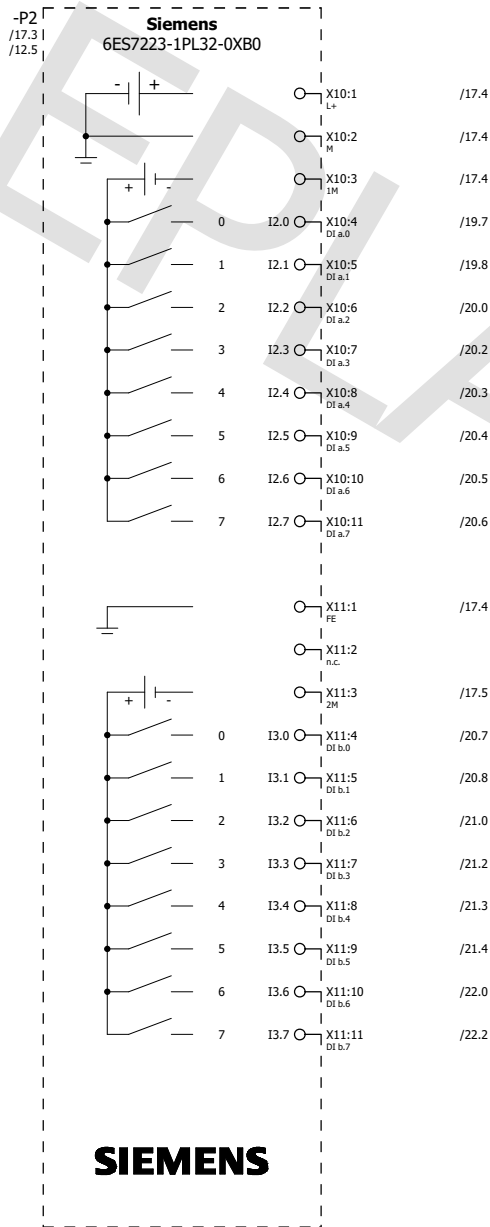
Motor 11 ON Status

Motor 12 ON Status

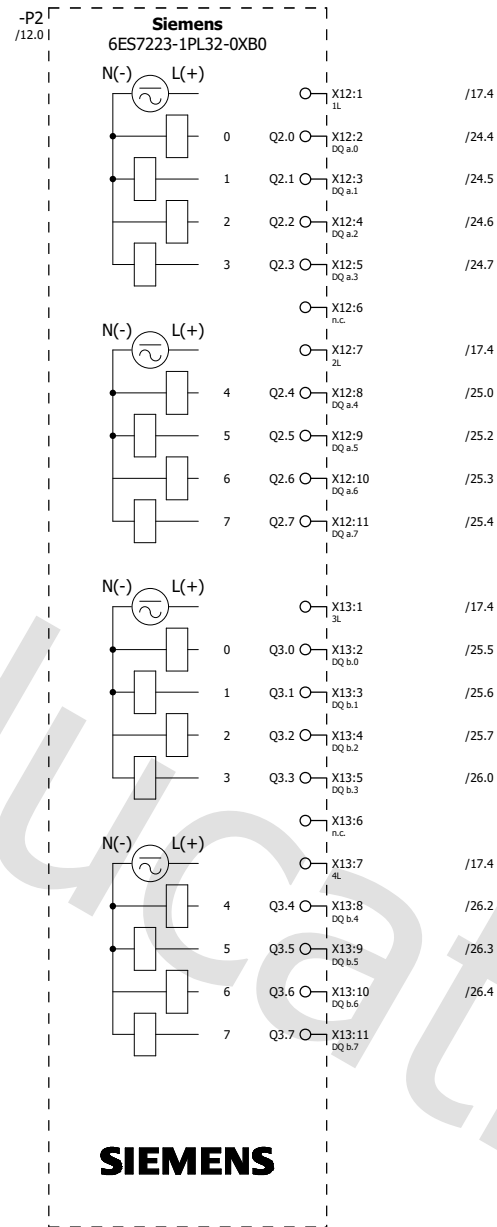
Motor 13 ON Status

Motor 14 ON Status

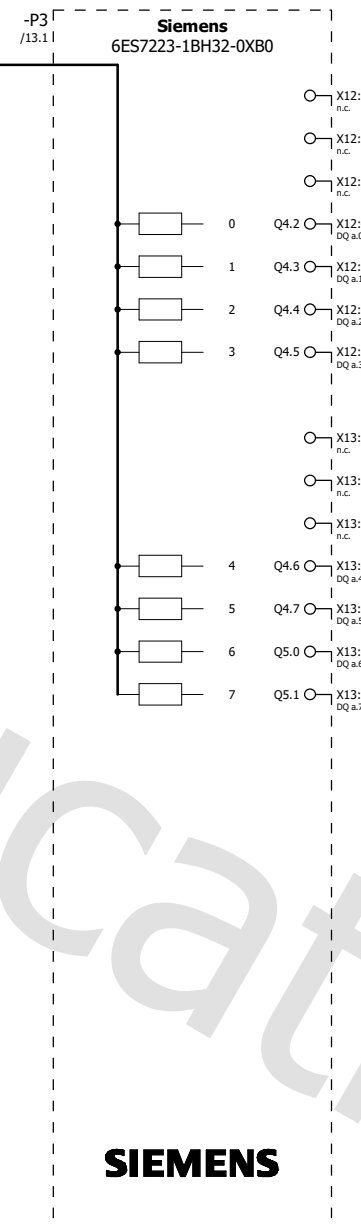


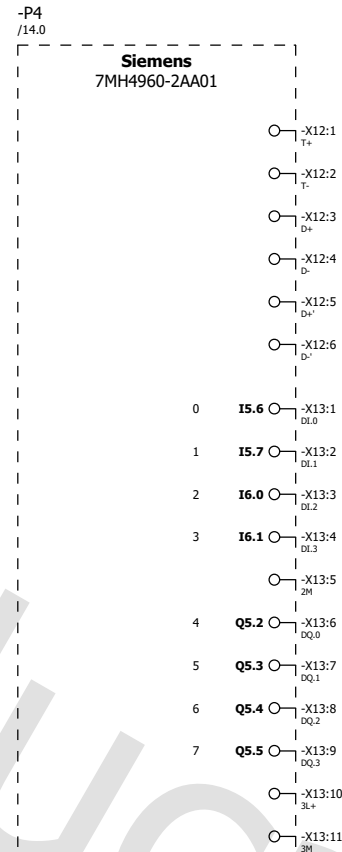
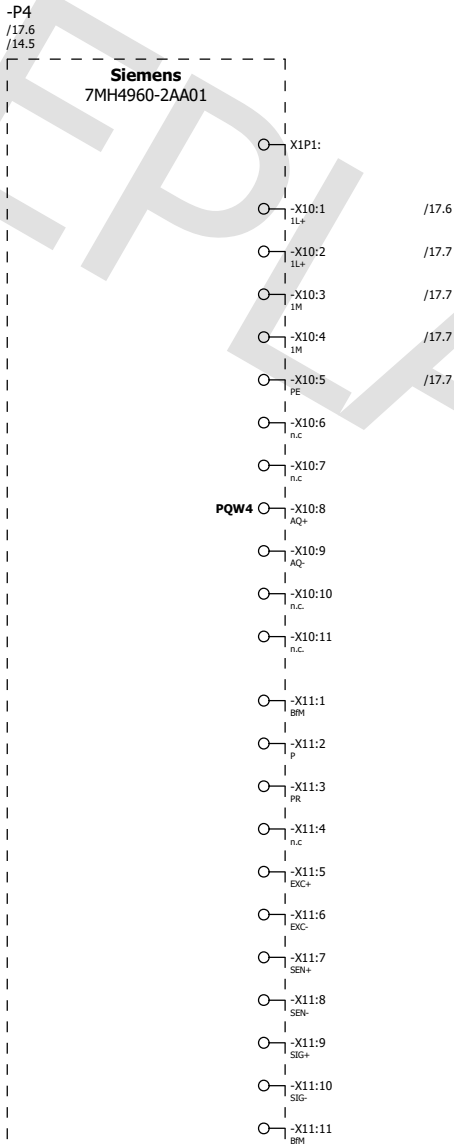


Motor 15 ON Status
Motor 16 ON Status
Mixer ON Status
Bucket ON Status
Screw 1 ON Status
Screw 2 ON Status
Drive 1 ON
Drive 1 OL
Drive 2 ON
Drive 2 OL
Mixer OL
Bucket OL
Screw 1 OL
Screw 2 OL
Gate 1 Open
Gate 1 Close



Motor 11 Run
Motor 12 Run
Motor 13 Run
Motor 14 Run
Motor 15 Run
Motor 16 Run
Drive 1 Run
Drive 2 Run
Mixer Run
Bucket Run
Screw 1 Run
Screw 2 Run
Gate 1 Out
Gate 2 Out
Mixer Gate out

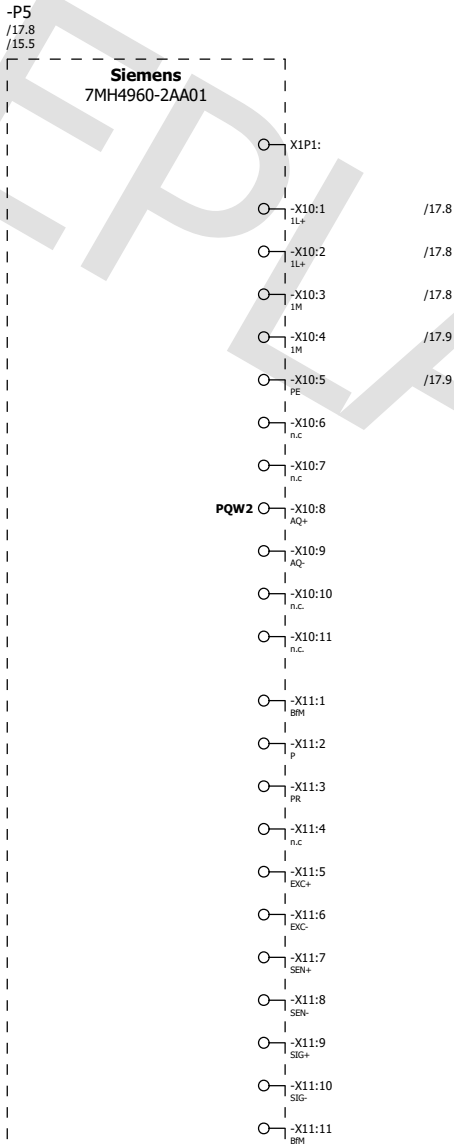




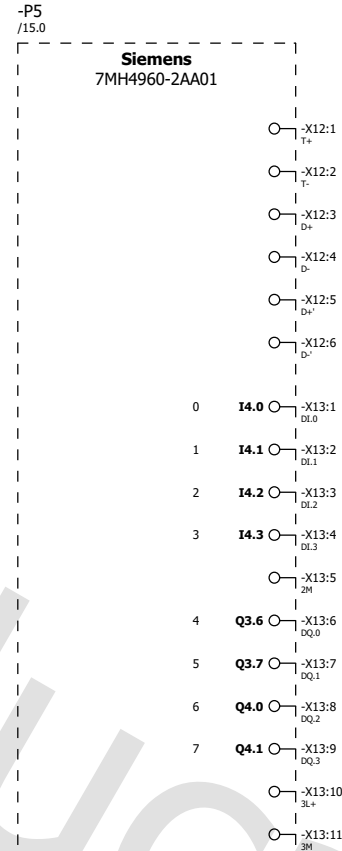
SIEMENS

SIEMENS

			Date	9/19/2025	<div></div>	Page Name :	MCC Panel With PLC	MCC Panel
			Ed.	mozenitsuu		Page Description :	Weighing 1	
			Appr.					
	Date	Name	Original					



SIEMENS



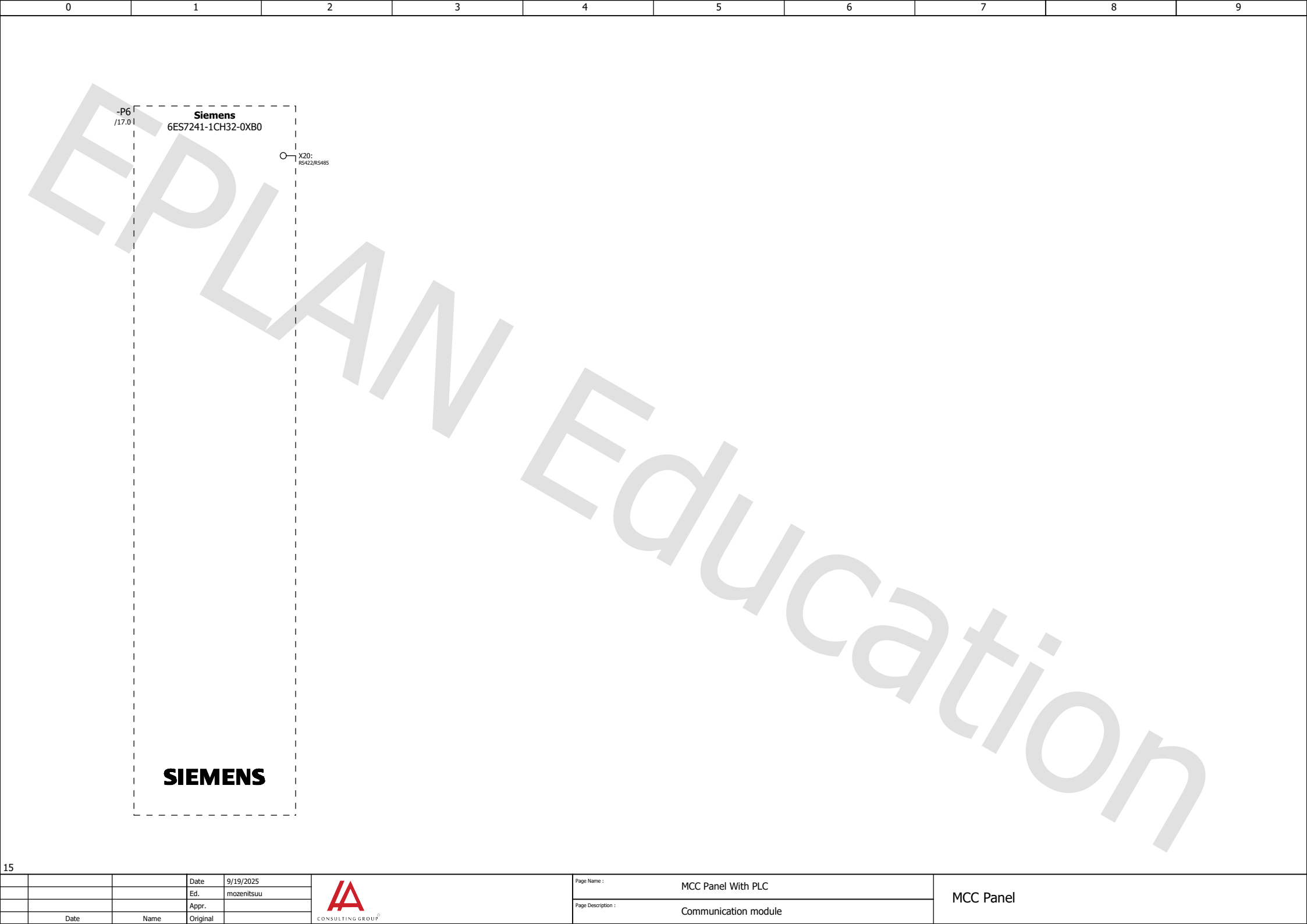
Gate 2 Open

Gate 2 Close

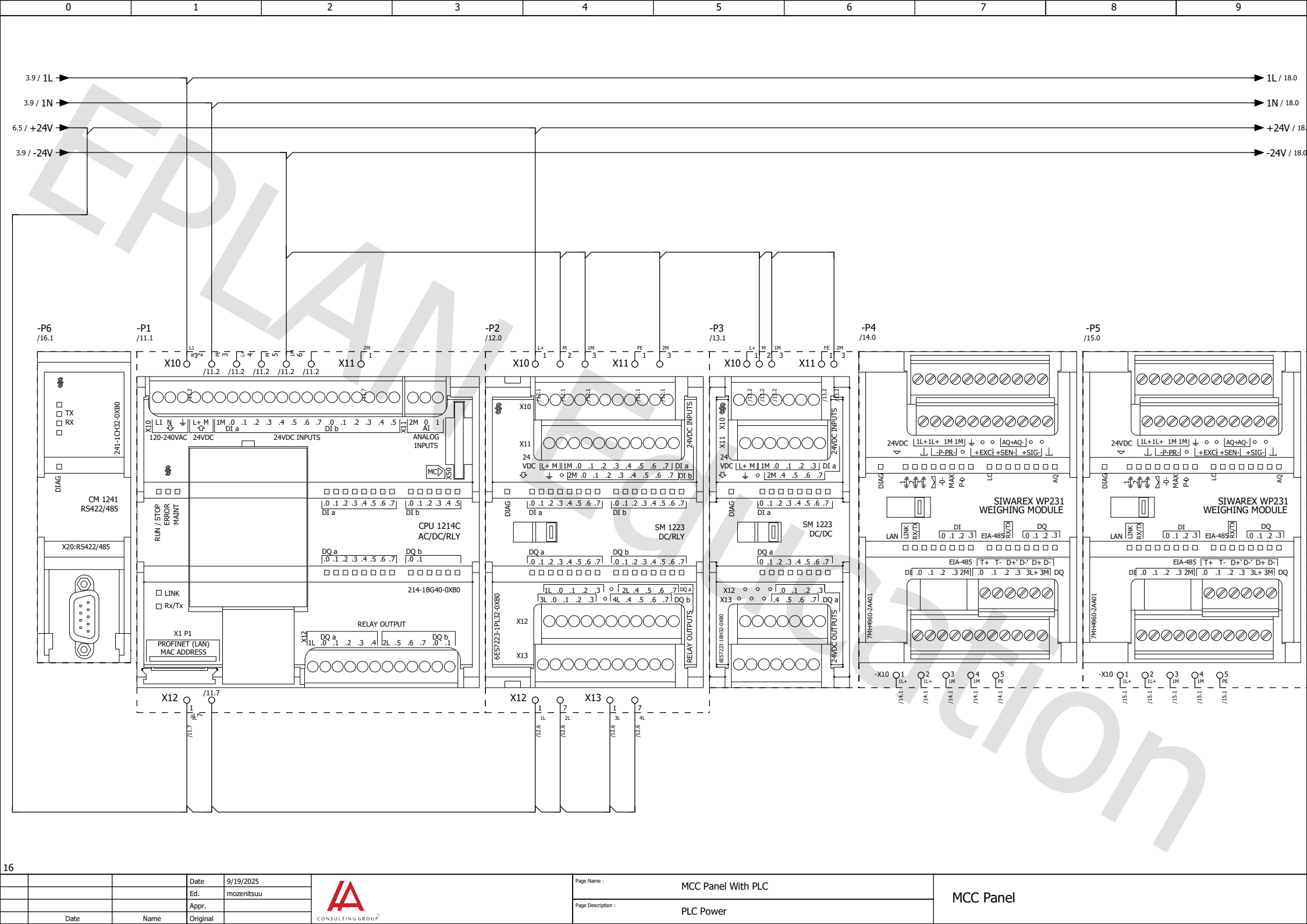
mixer Gate Open

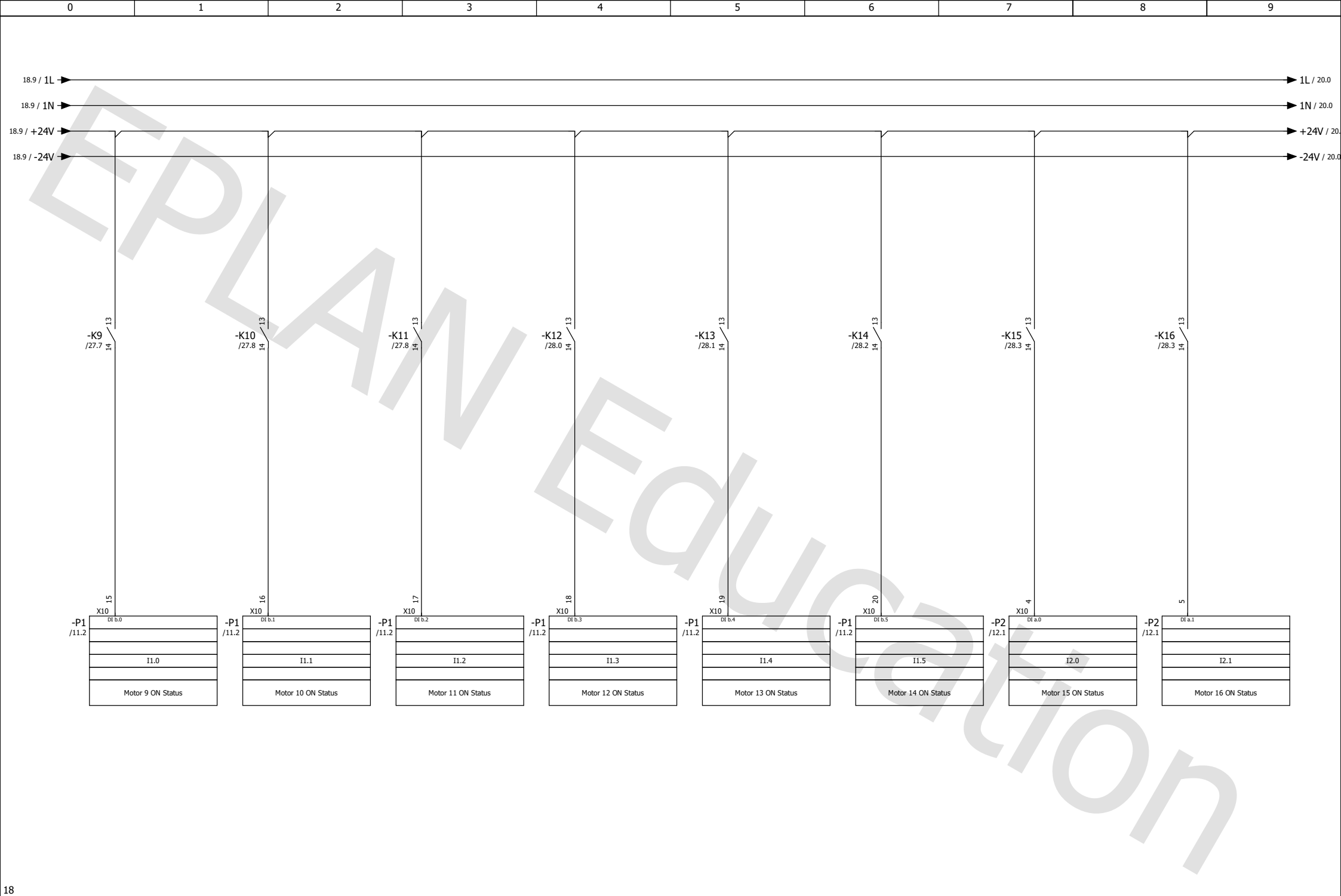
mixer Gate Close

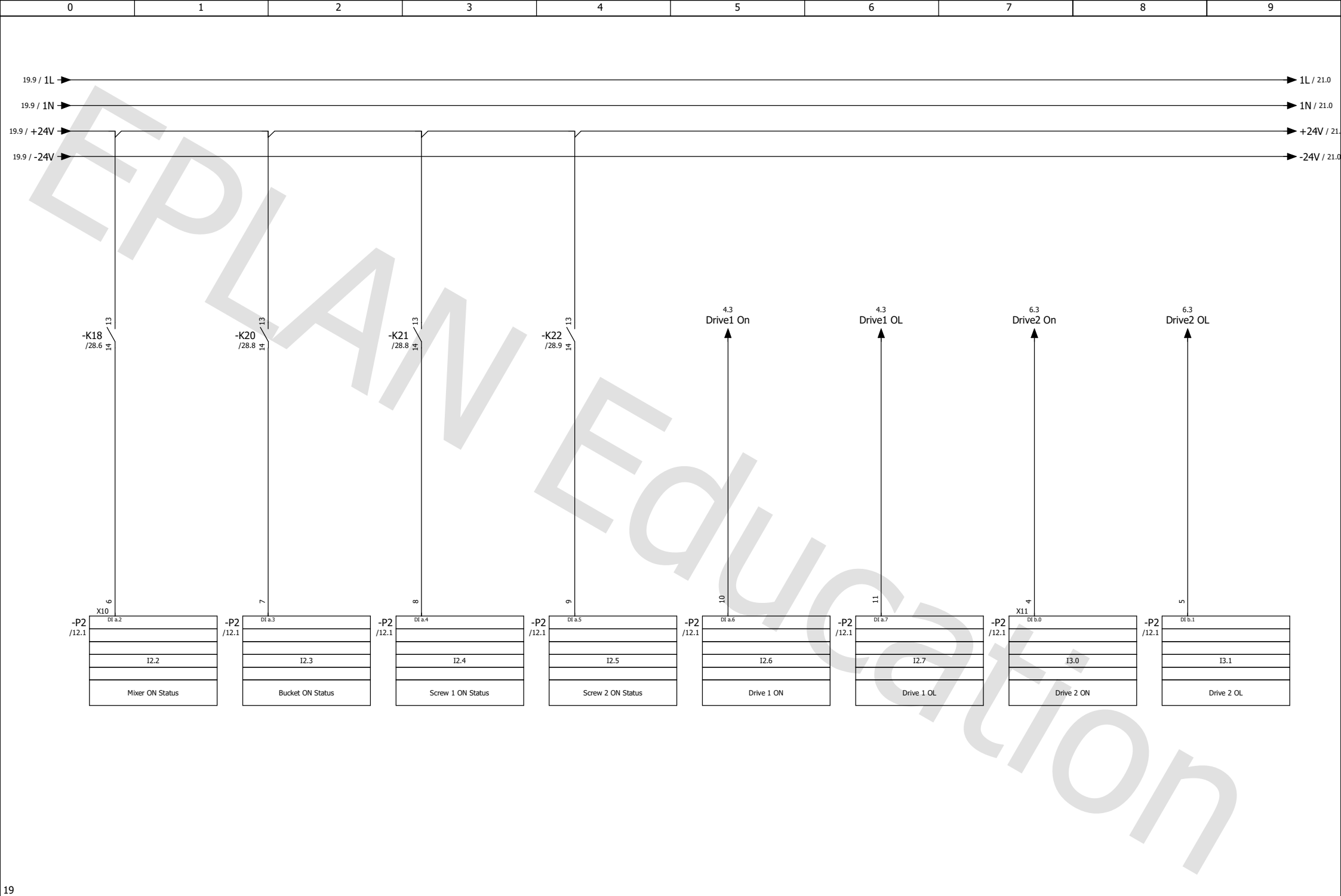
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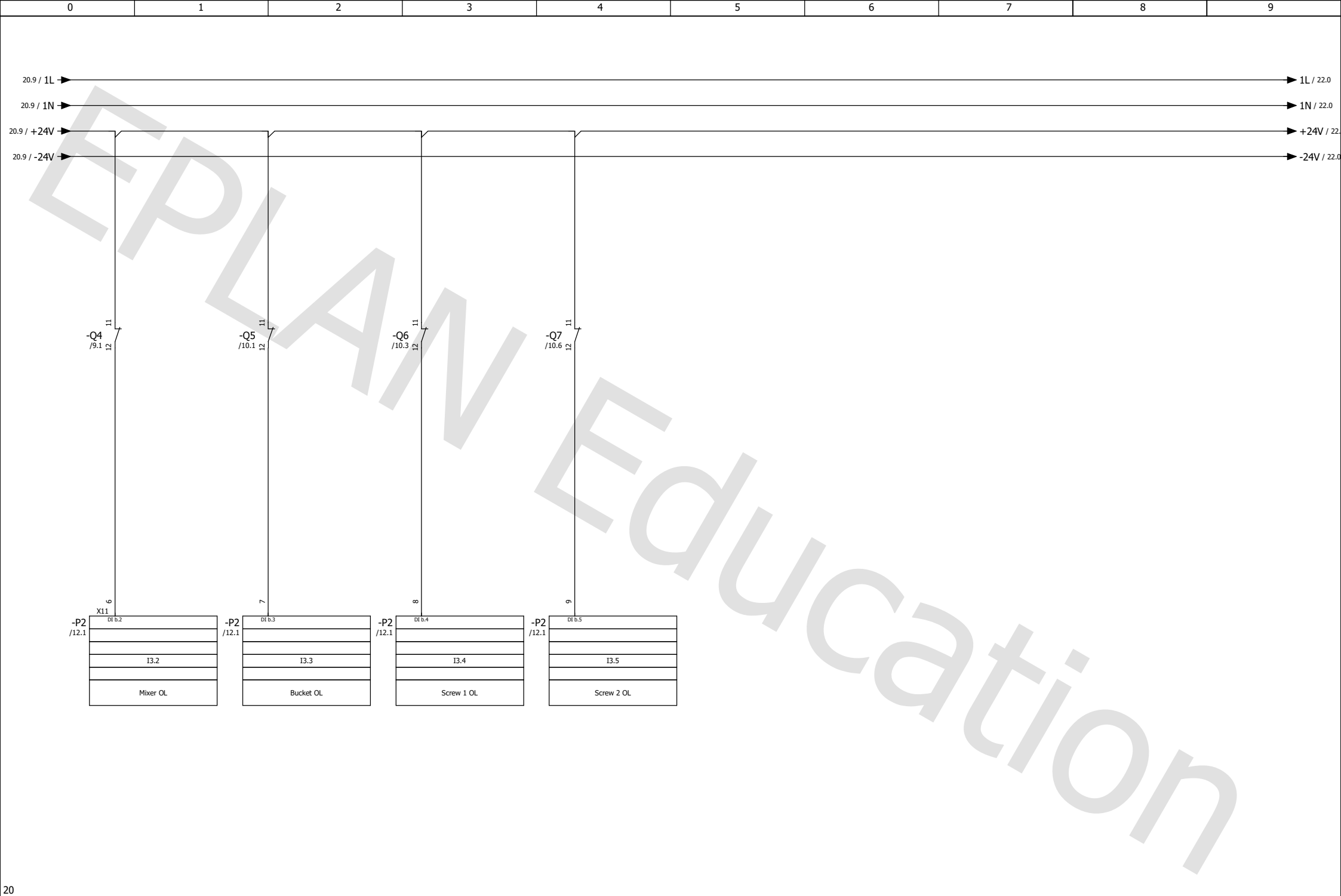


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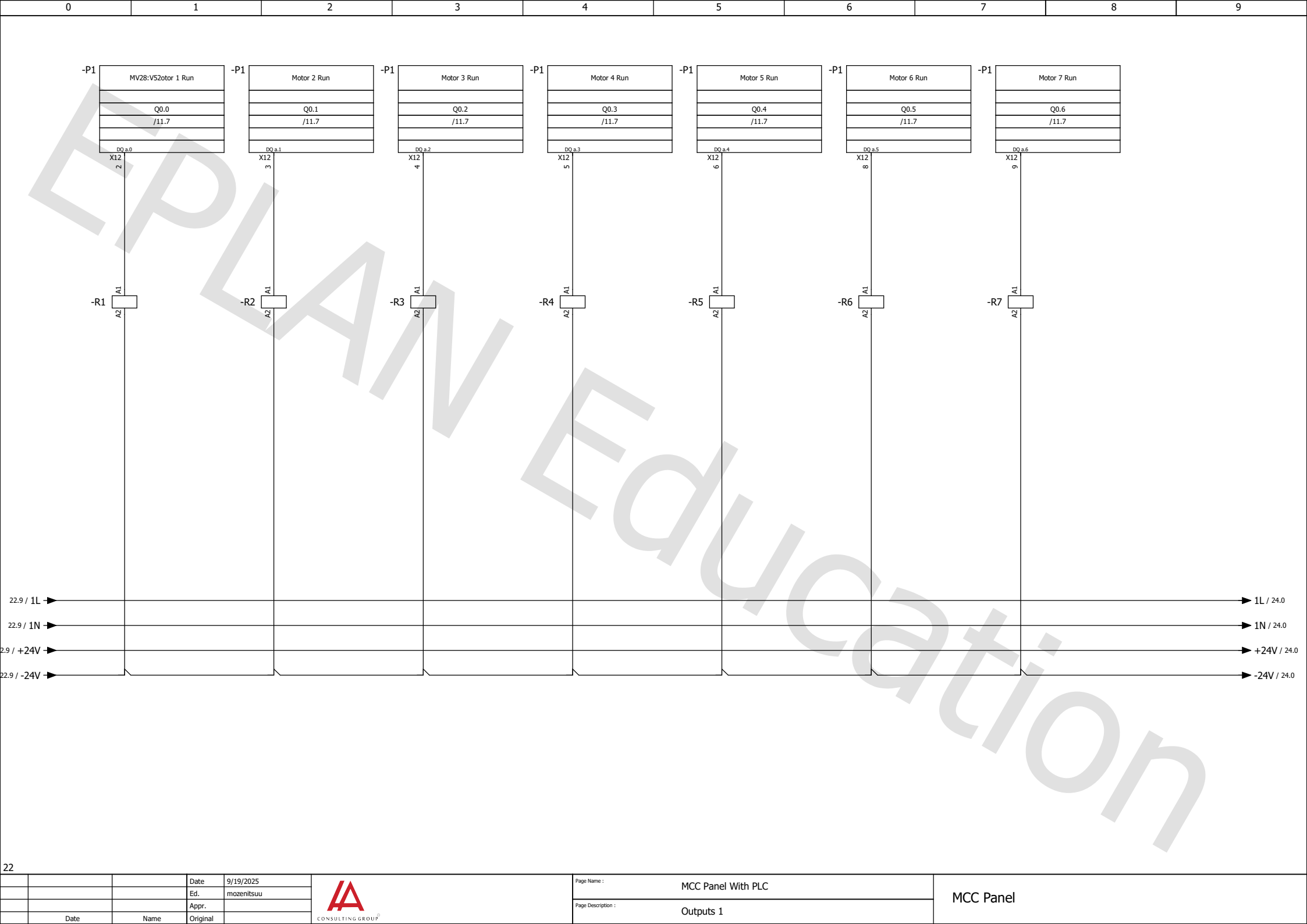


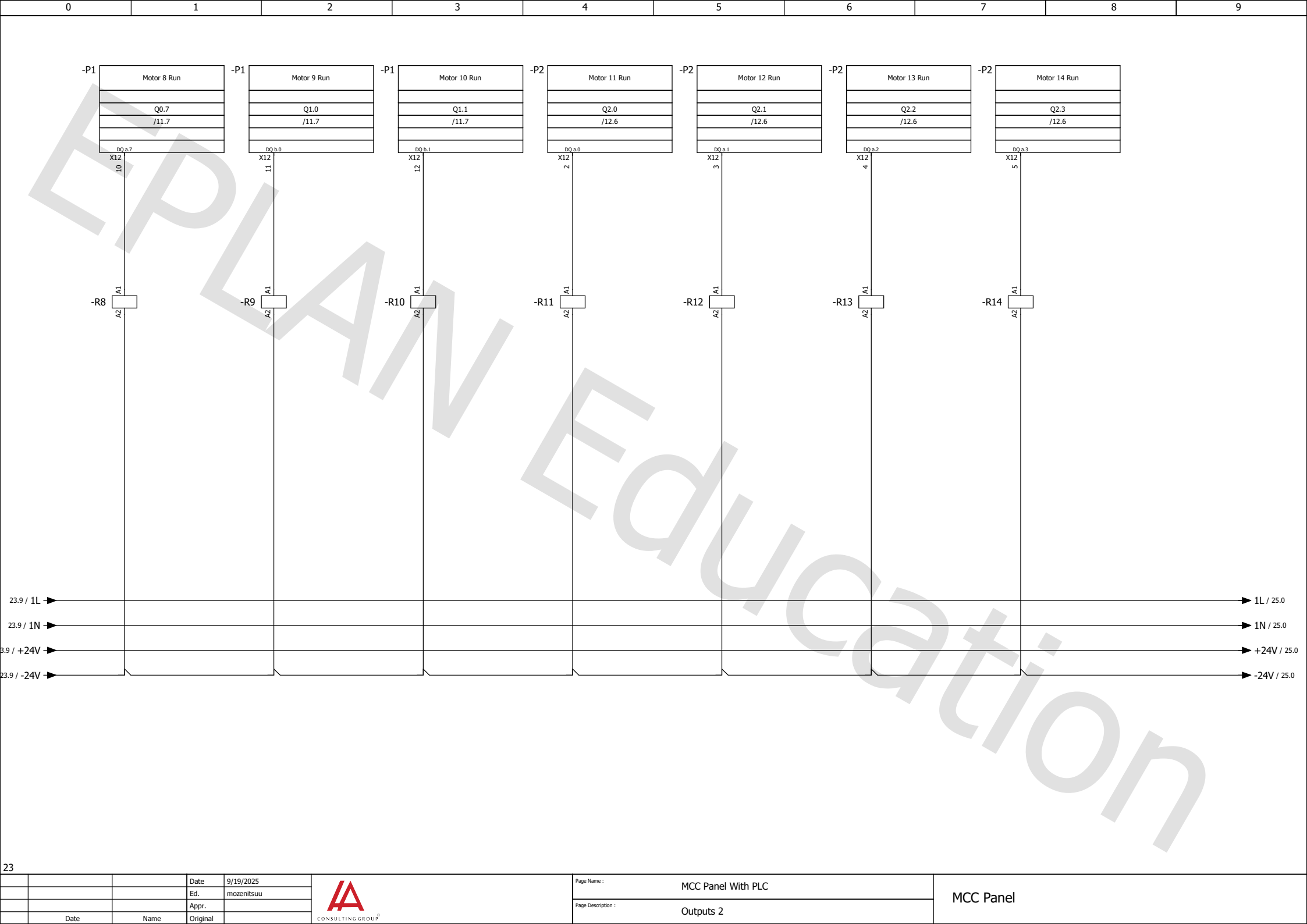






20





-P2

Motor 12 Run

Q2.1

/12.6

D0 a.1

X12

3

-R12

A1

A2

-P2

Motor 13 Run

Q2.2

/12.6

D0 a.2

X12

4

-R13

A1

A2

-P2

Motor 14 Run

Q2.3

/12.6

D0 a.3

X12

5

-R14

A1

A2

23.9 / 1L →

23.9 / 1N →

23.9 / +24V →

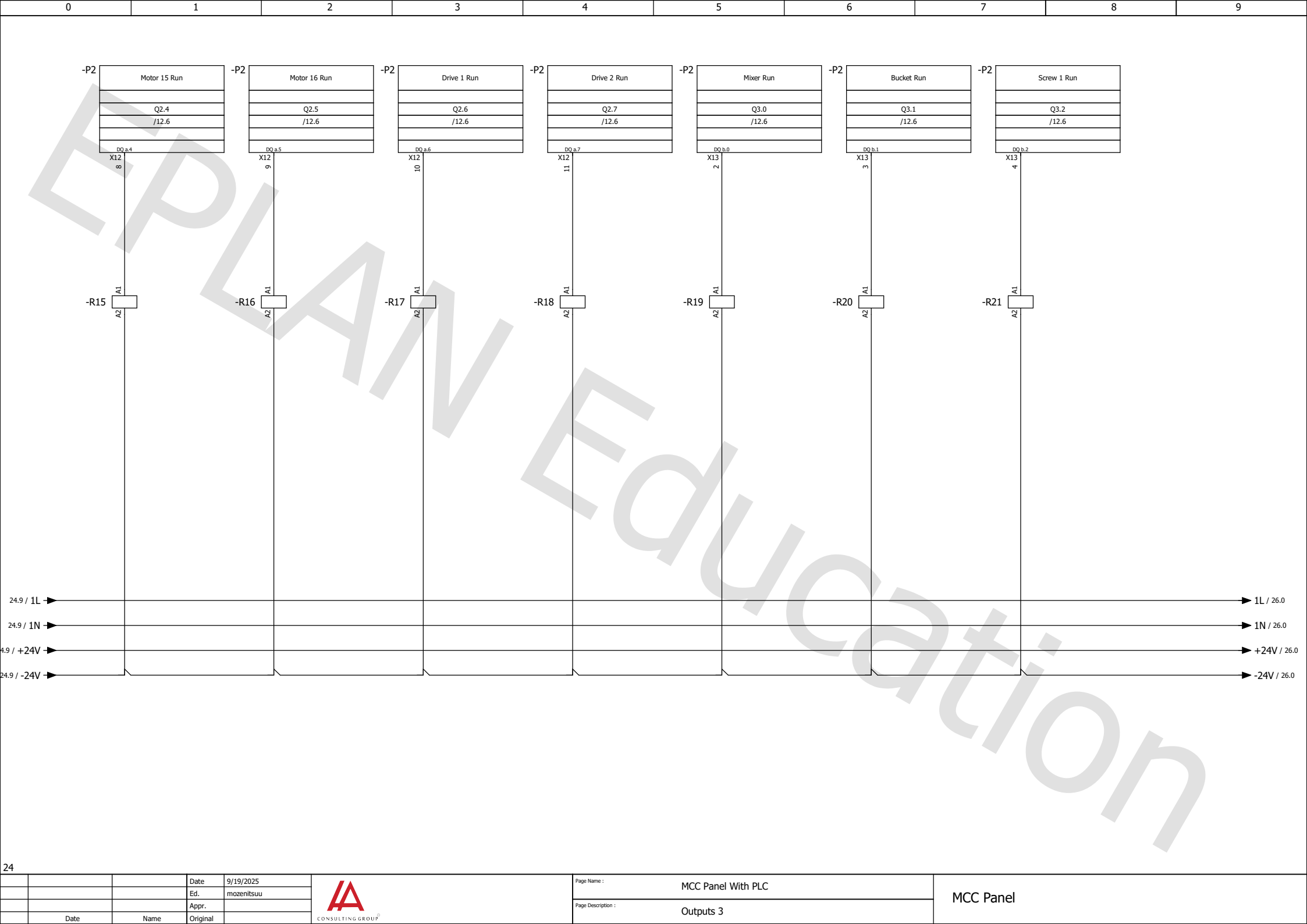
23.9 / -24V →

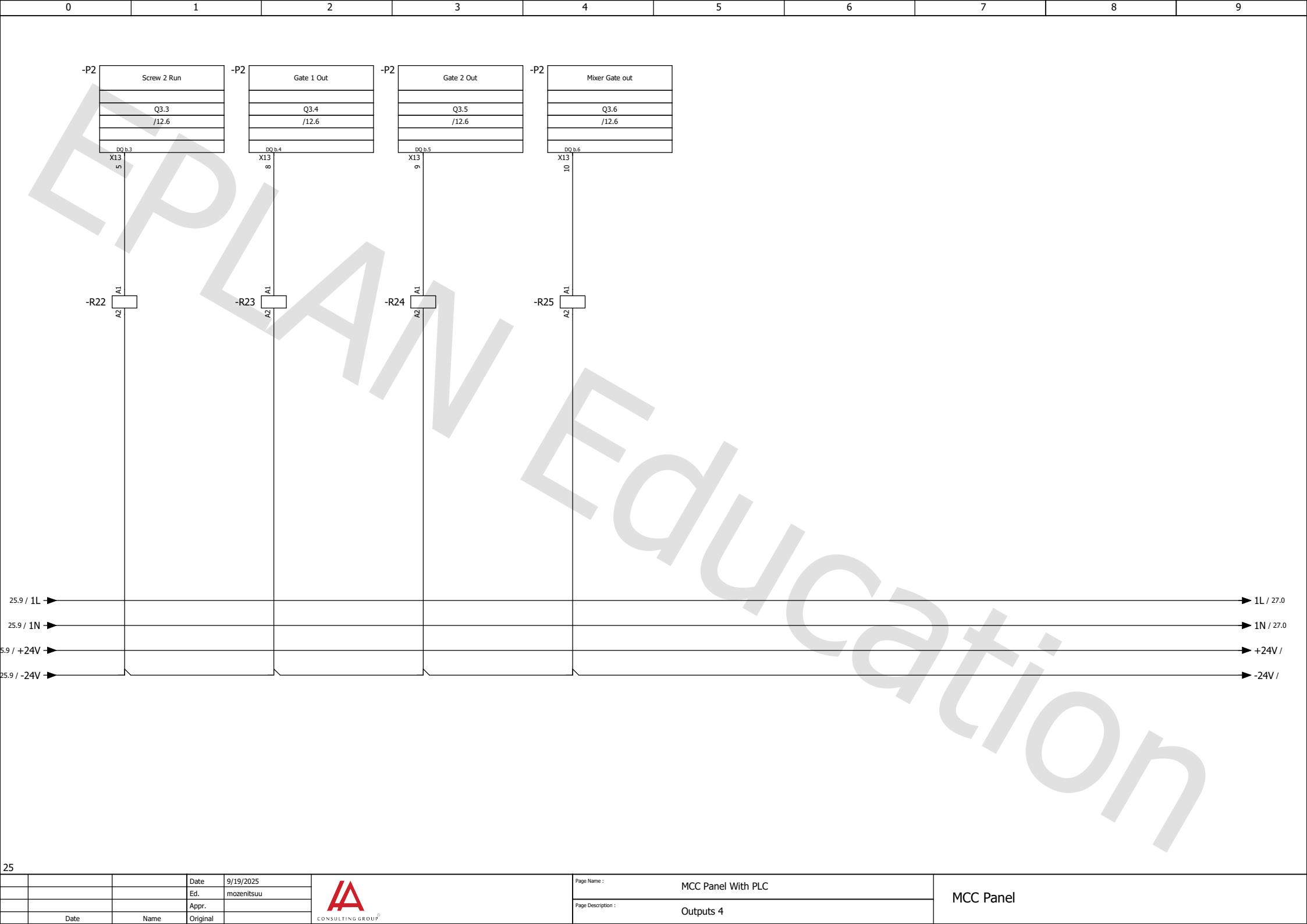
1L / 25.0

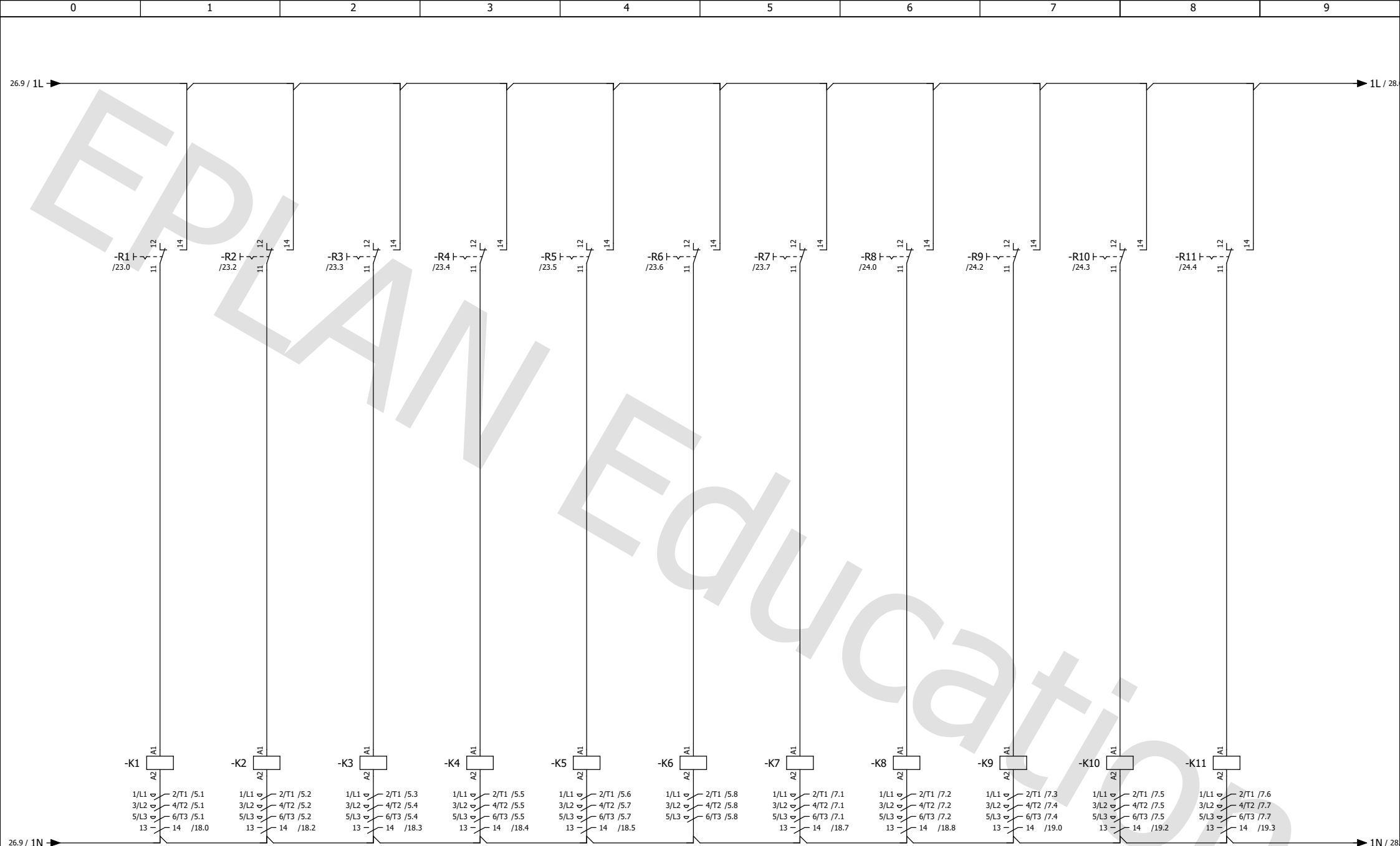
1N / 25.0

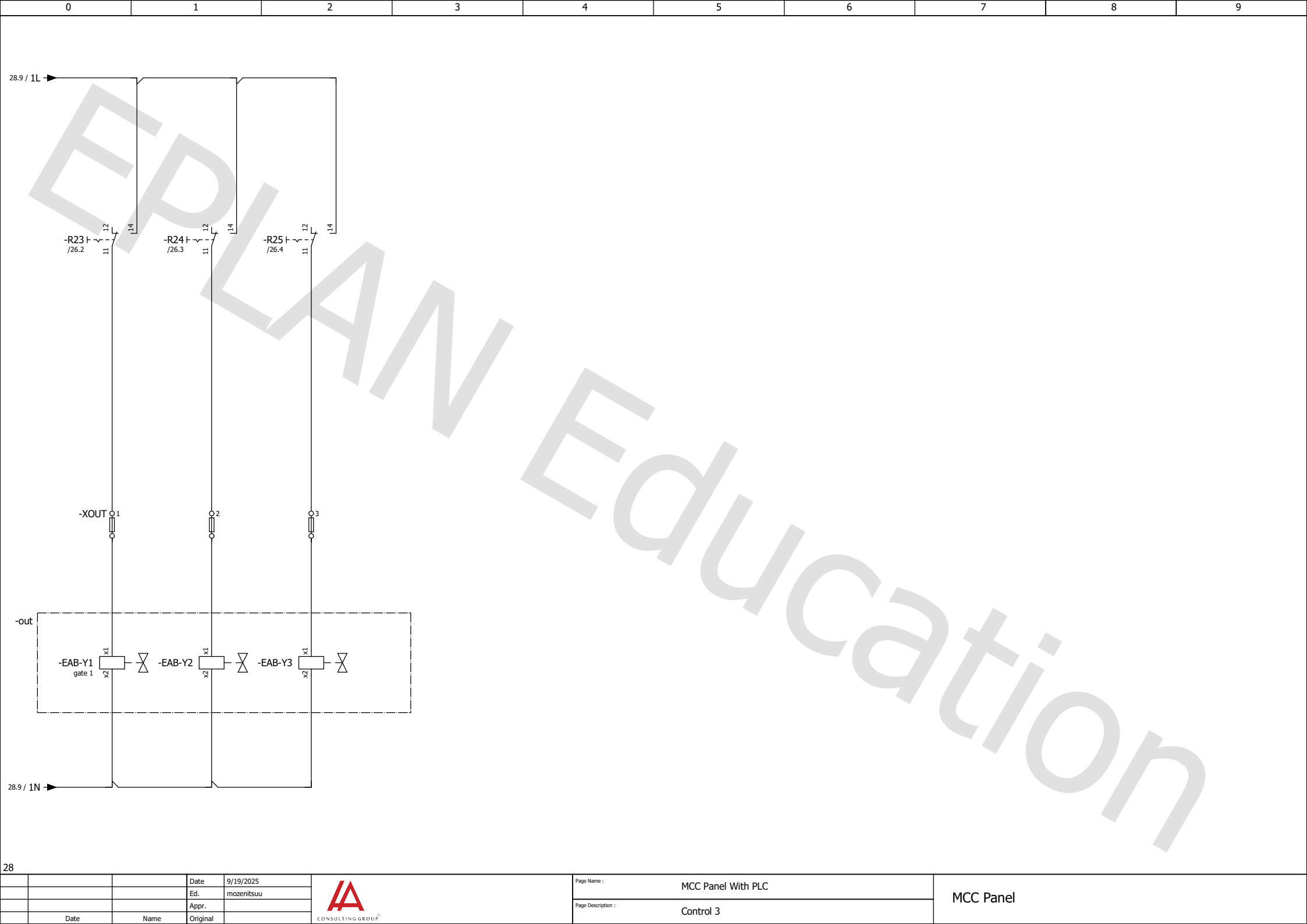
+24V / 25.0

-24V / 25.0



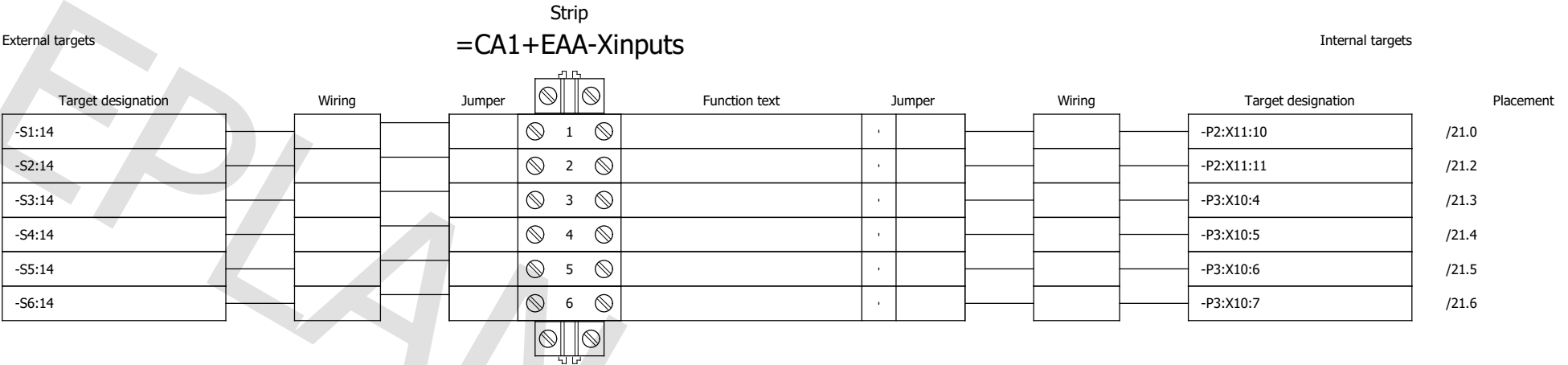






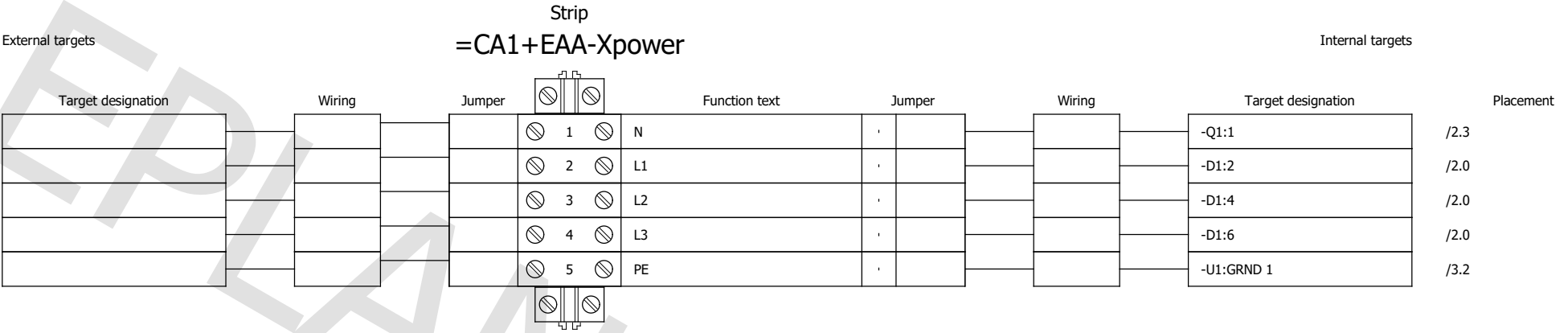
Terminal diagram

F13_003



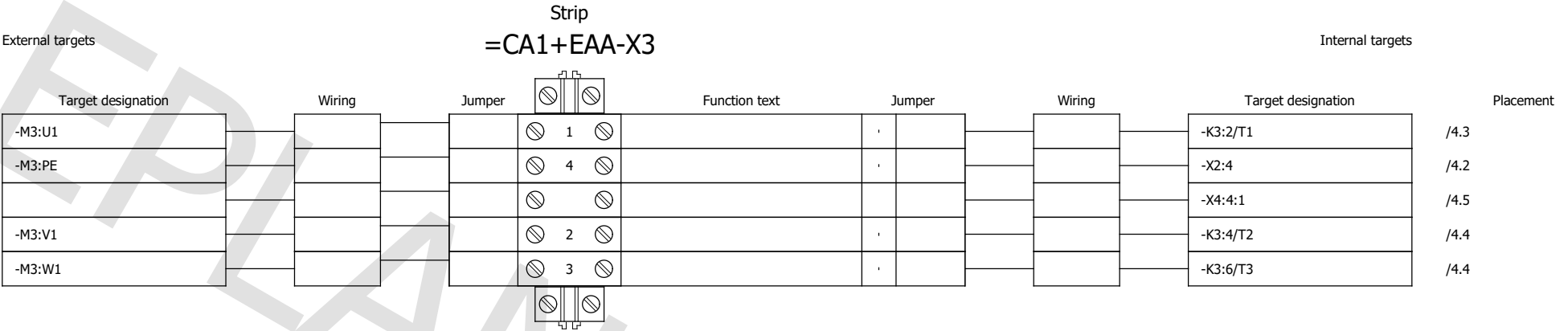
Terminal diagram

F13_003



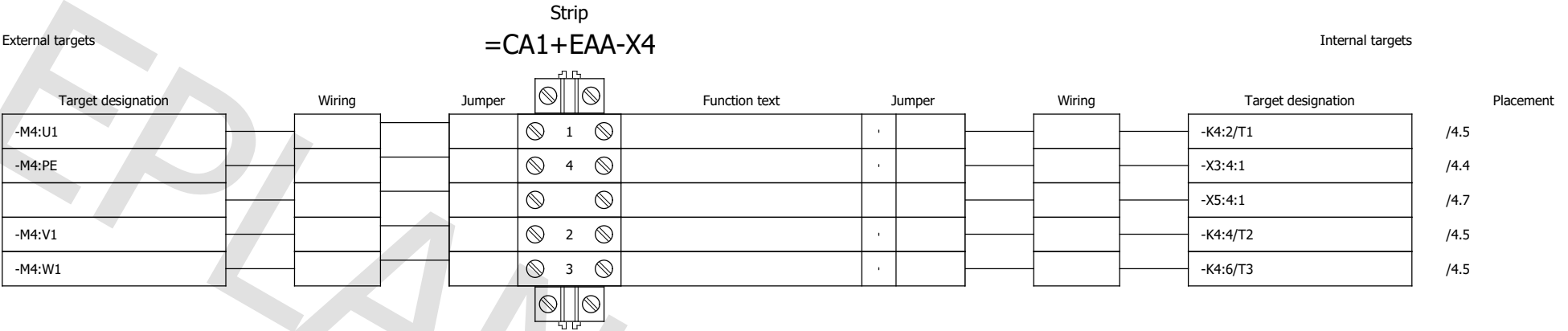
Terminal diagram

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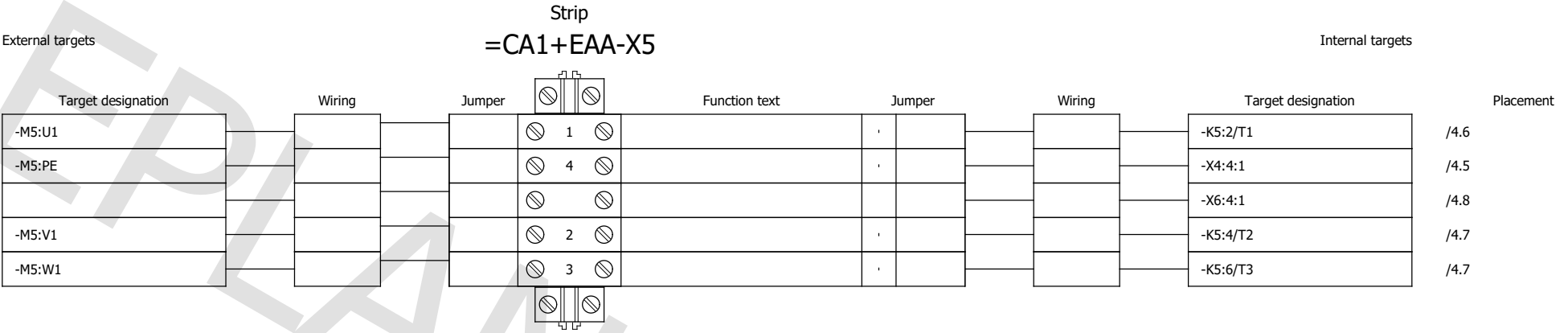
Terminal diagram

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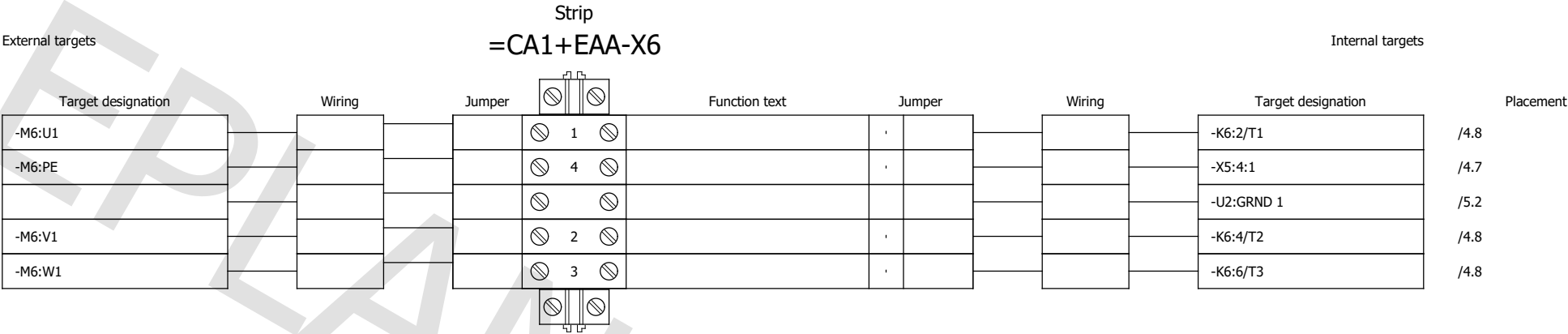
Terminal diagram

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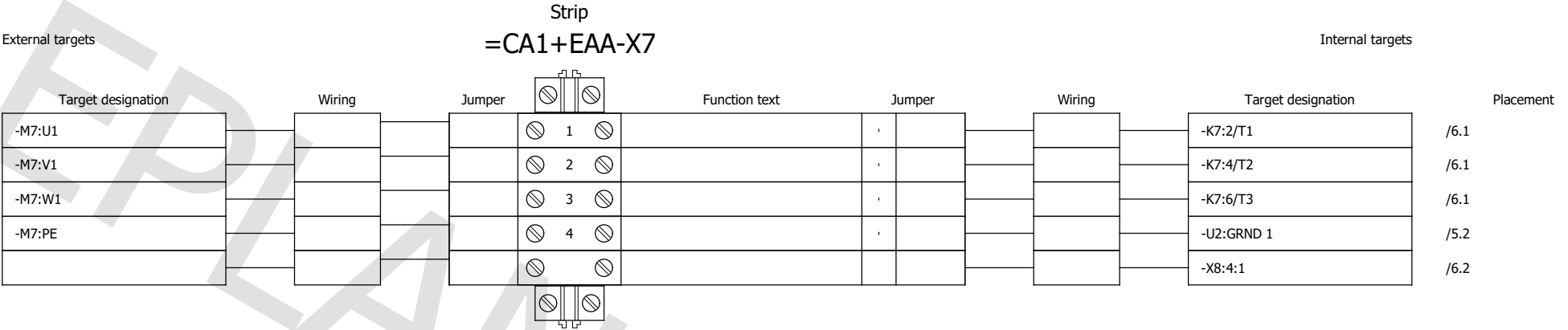
Terminal diagram

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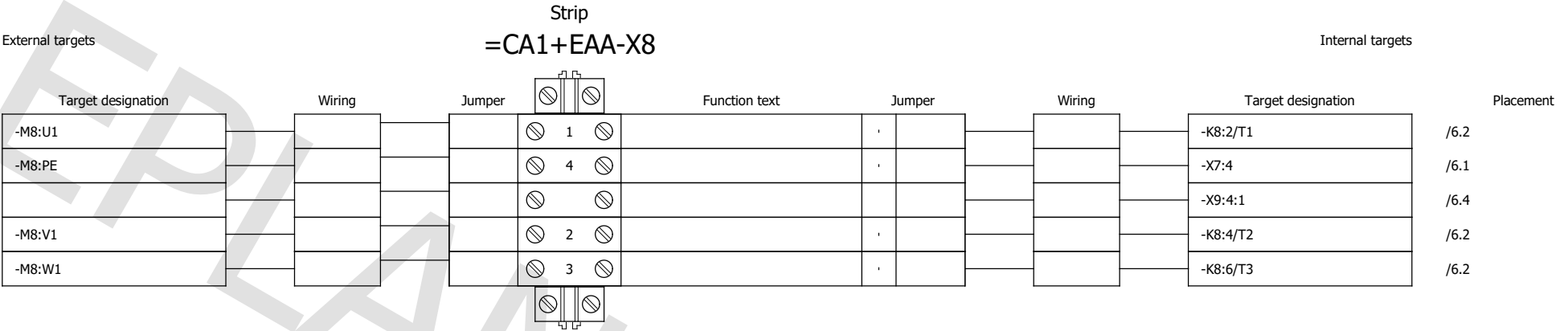
Terminal diagram

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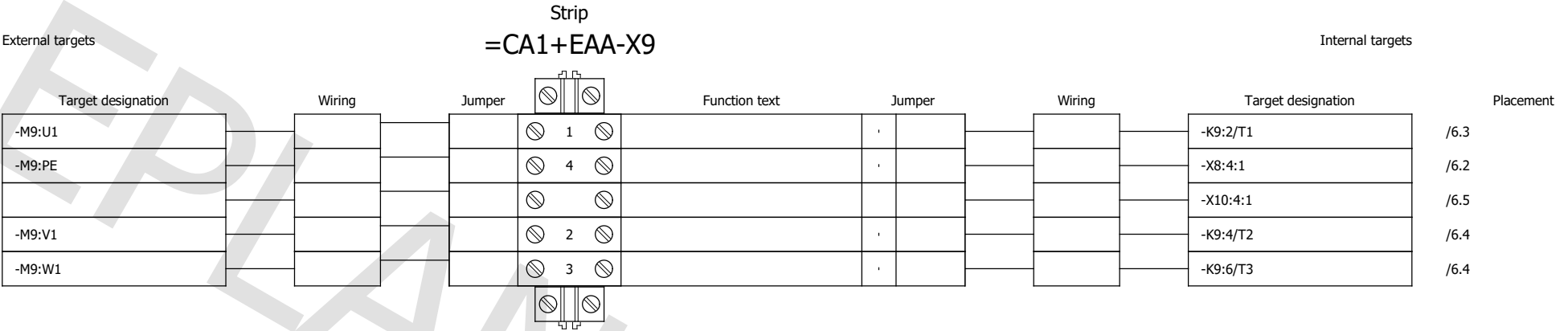
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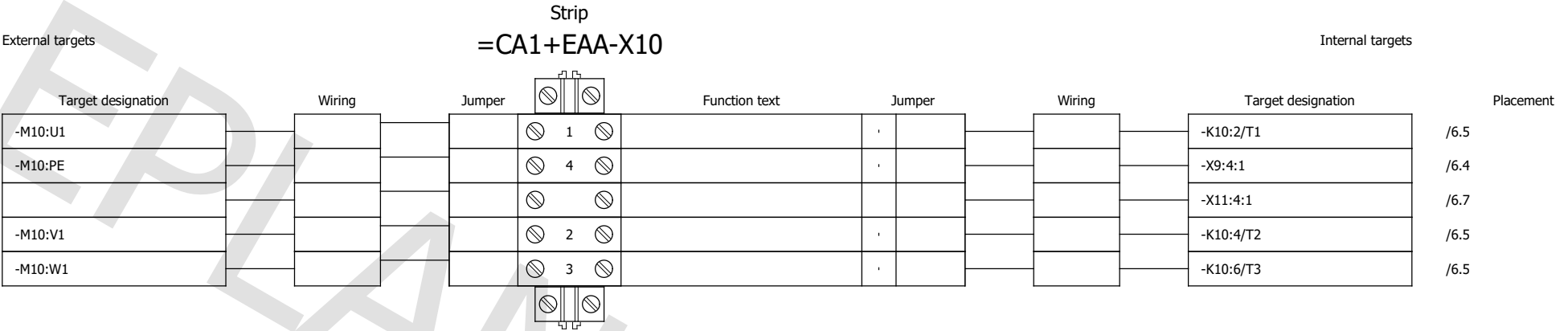
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Terminal diagram

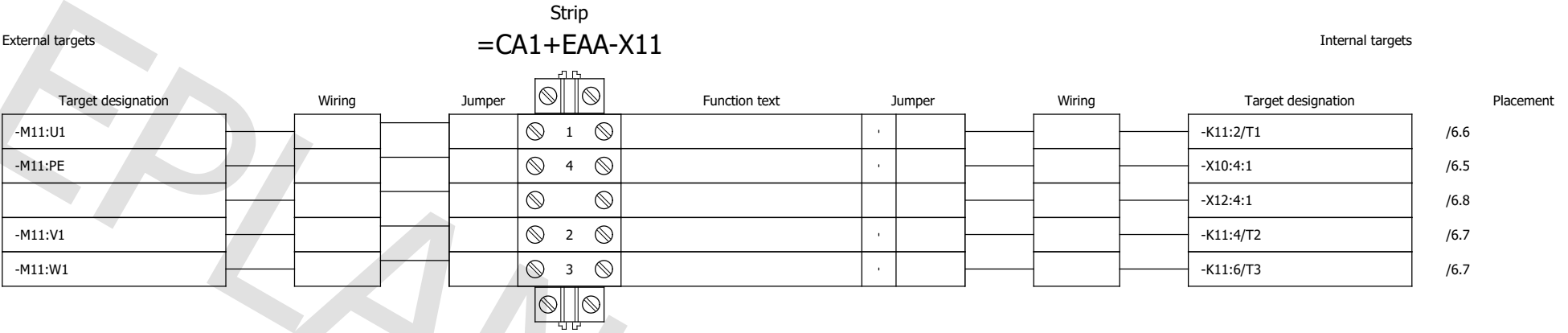
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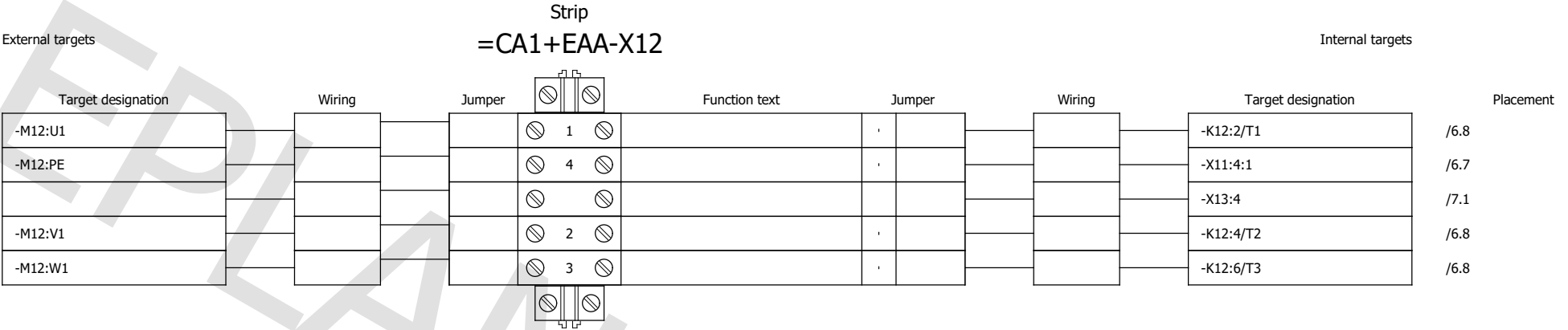
Terminal diagram

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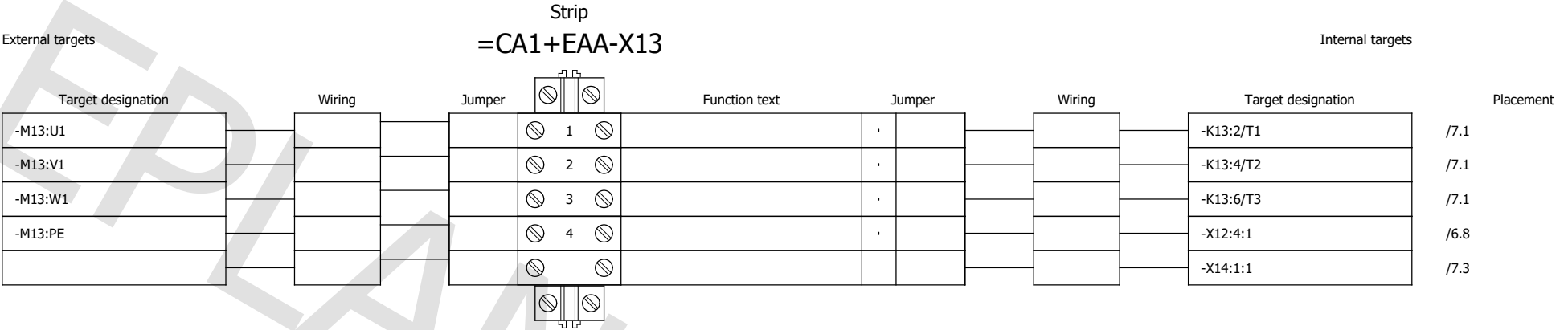
Terminal diagram

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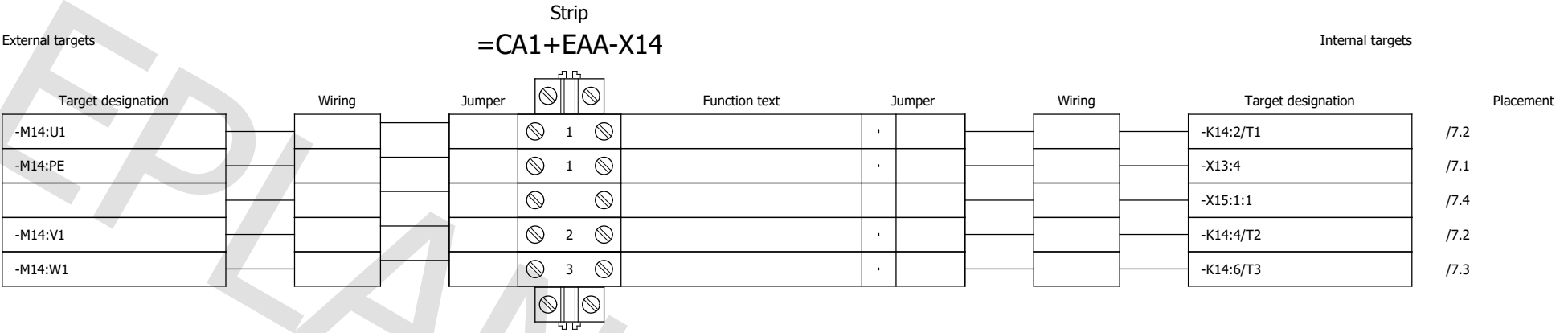
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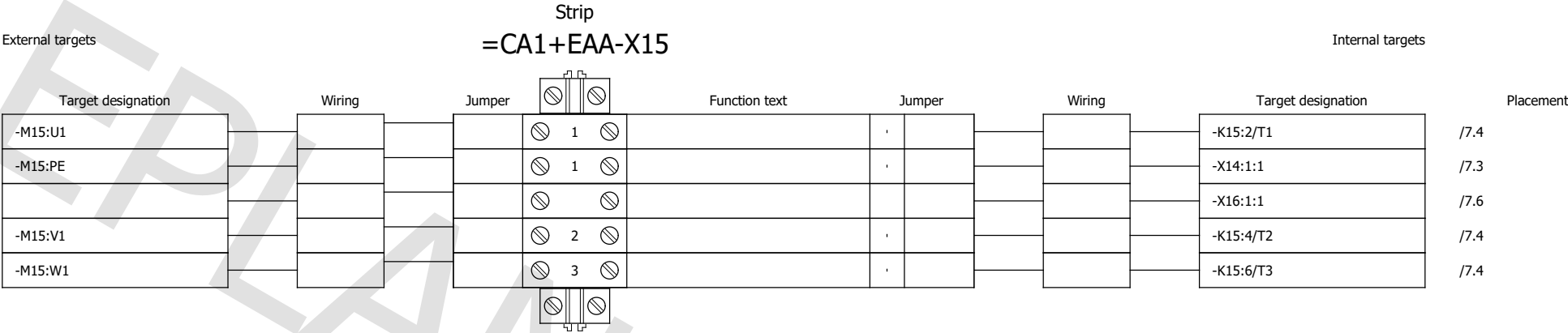
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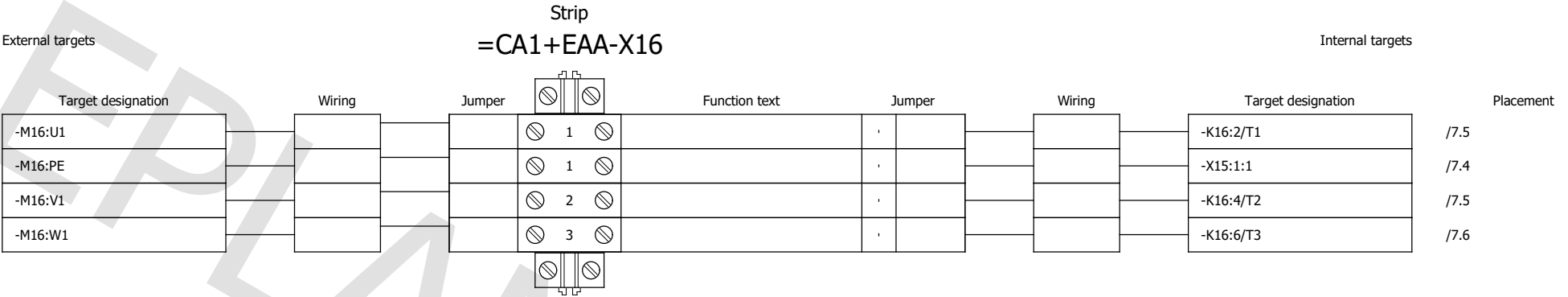
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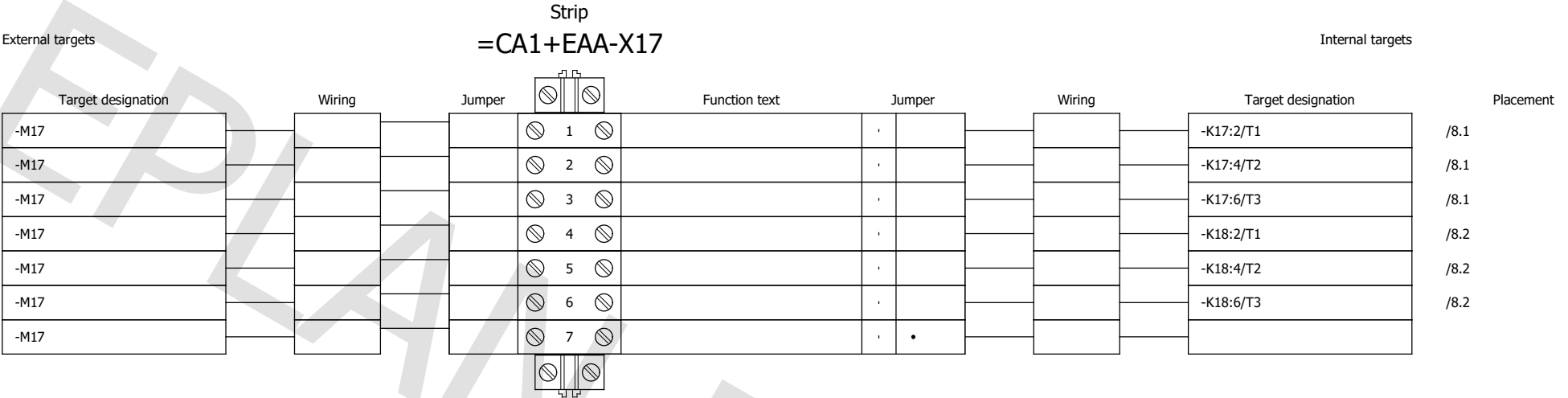
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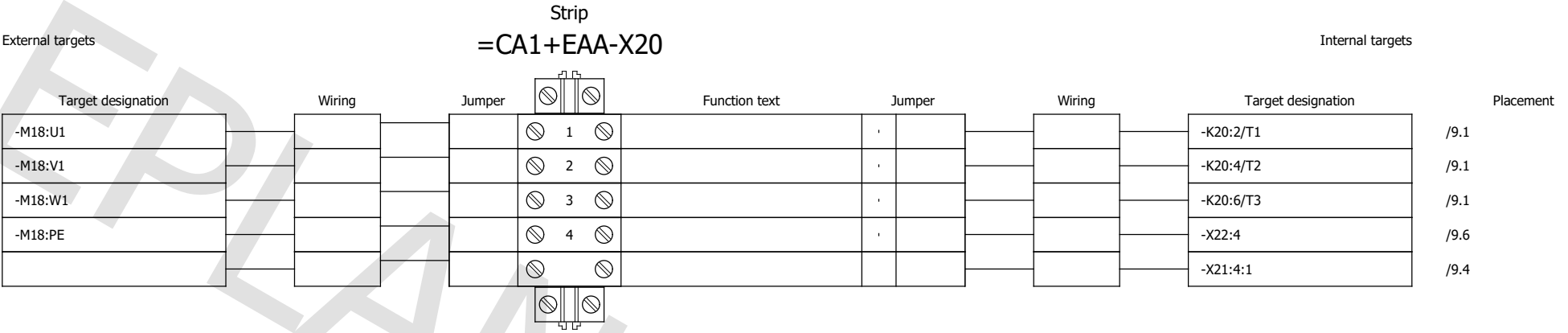
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Terminal diagram

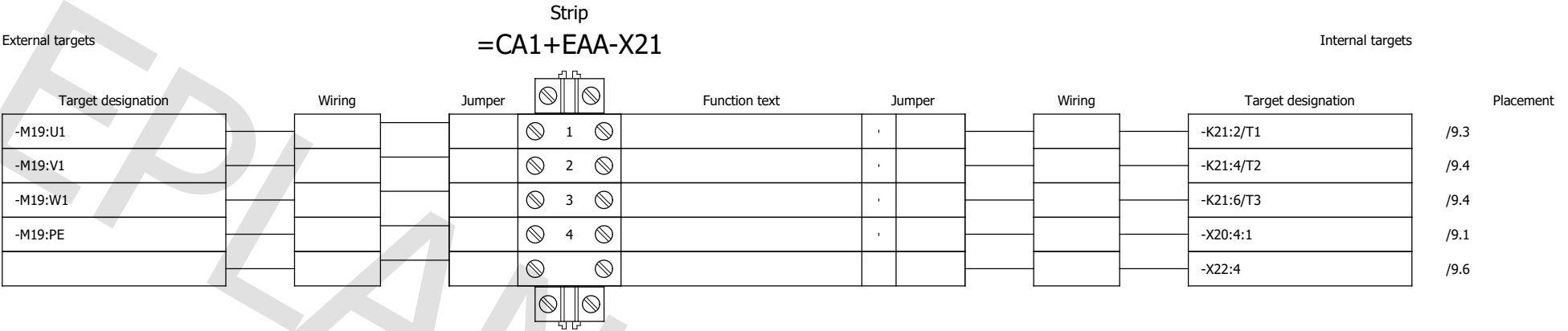
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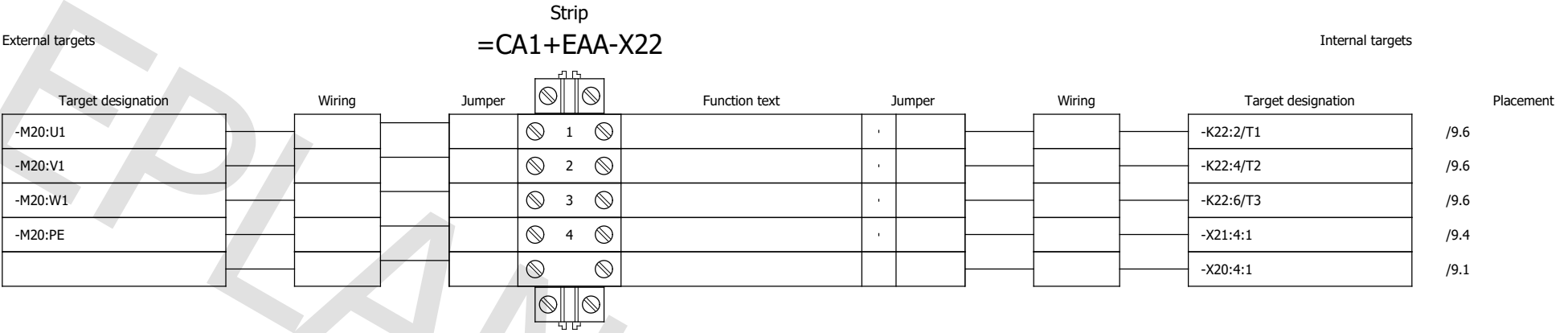
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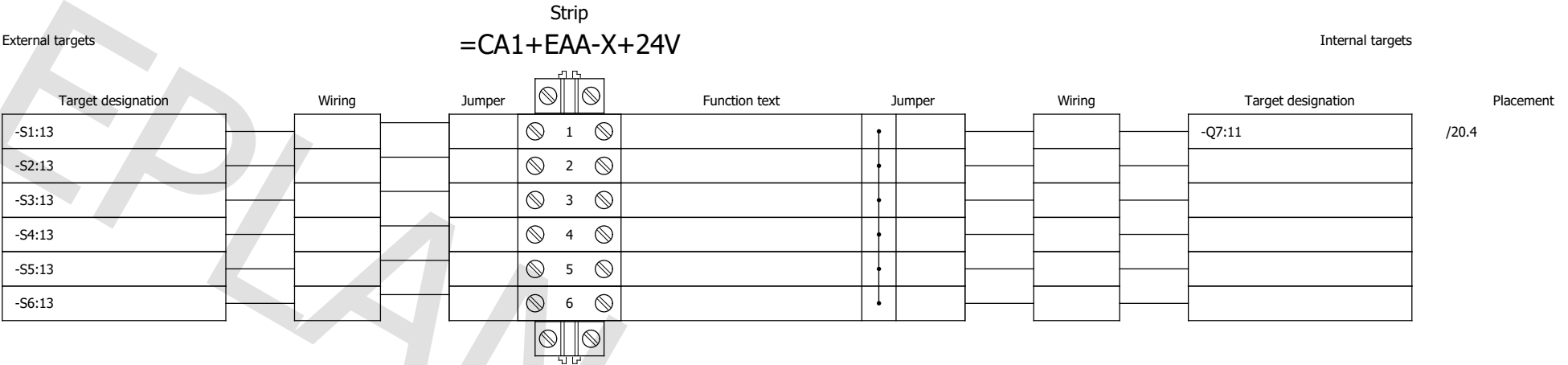
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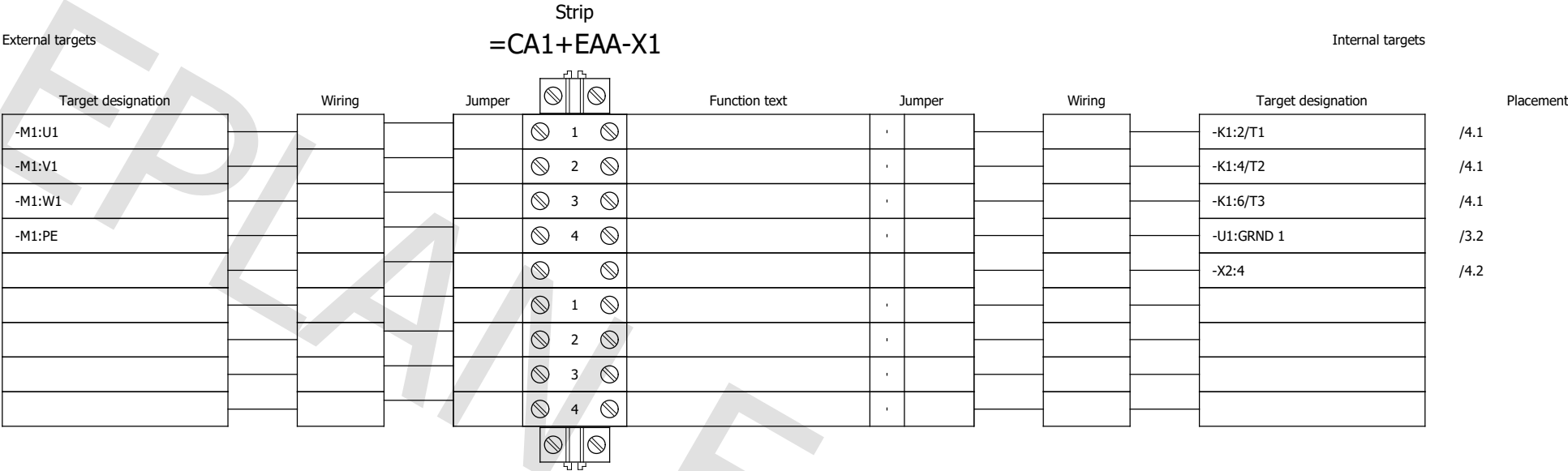
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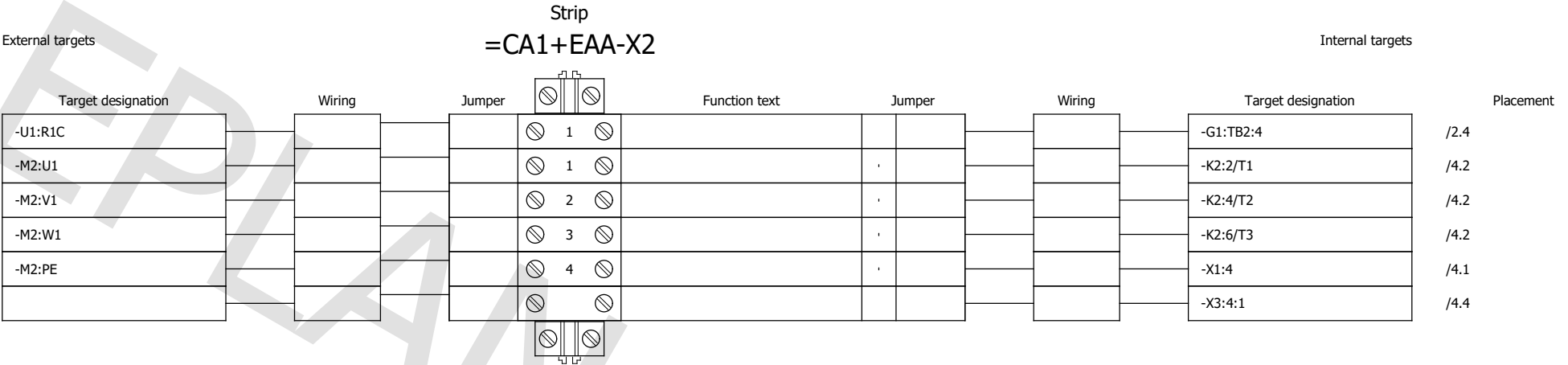
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Terminal diagram

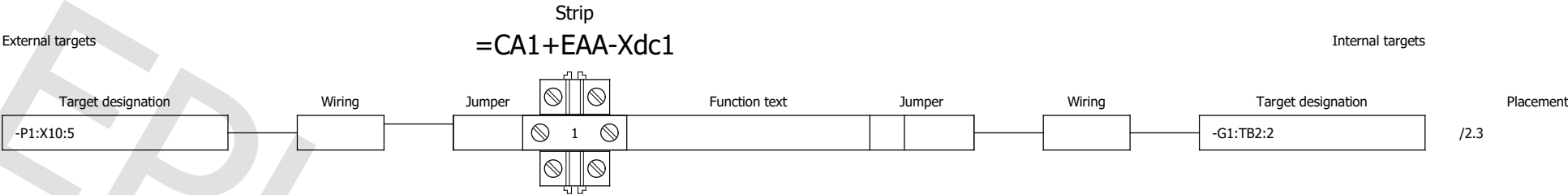
F13_003





Terminal diagram

F13_003



			Date	9/19/2025	EPLAN		EPLAN GmbH & Co. KG	Terminal diagram =CA1+EAA-Xdc1			= CA1		
			Ed.	mozenitsuu	MCC Panel With PLC						+ Terminal Diagram		
			Appr.										
Modification	Date	Name	Original		Replacement of	Replaced by				Module003		Page 25	
												Page 54 / 54	