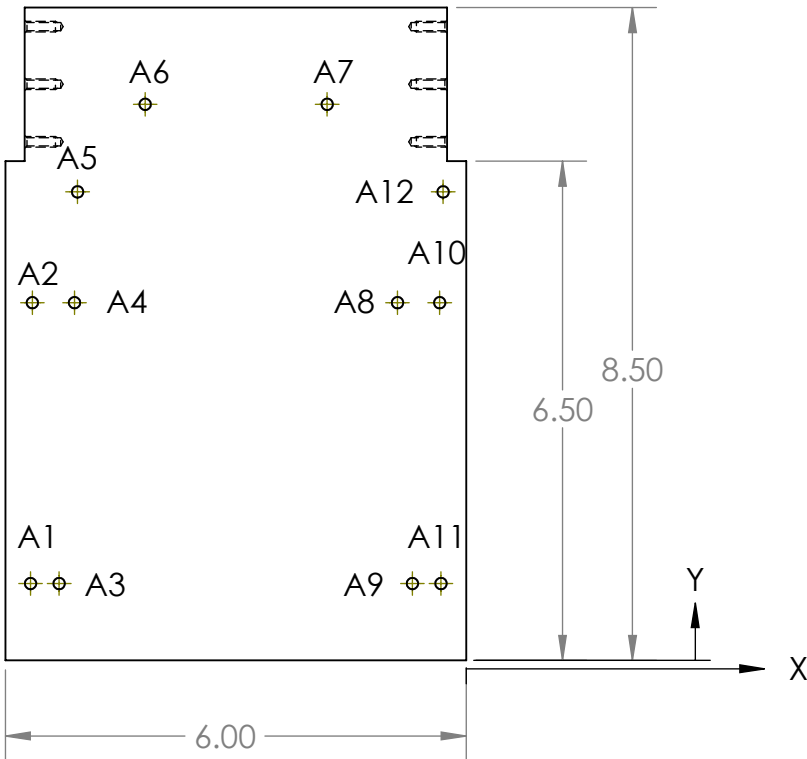
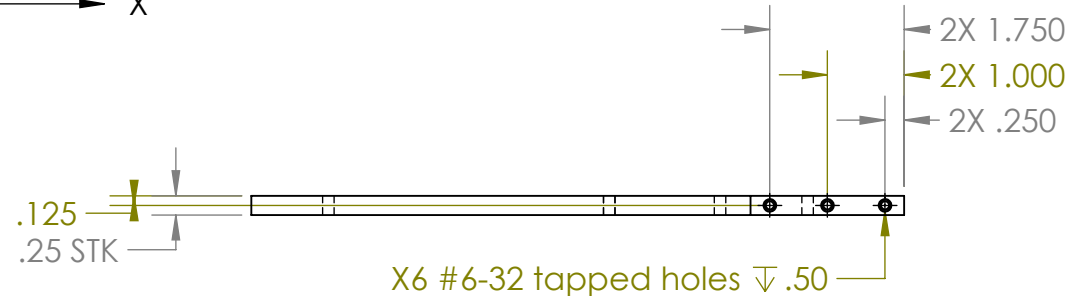


B



TAG	XLoc	Y LOC	SIZE
A1	-5.67	1.00	Ø.15 THRU
A2	-5.65	4.66	Ø.15 THRU
A3	-5.30	1.00	Ø.15 THRU
A4	-5.10	4.66	Ø.15 THRU
A5	-5.06	6.10	Ø.15 THRU
A6	-4.18	7.24	Ø.15 THRU
A7	-1.81	7.24	Ø.15 THRU
A8	-.89	4.66	Ø.15 THRU
A9	-.70	1.00	Ø.15 THRU
A10	-.35	4.66	Ø.15 THRU
A11	-.33	1.00	Ø.15 THRU
A12	-.30	6.10	Ø.15 THRU

B



A

DRAWING & MANUF. PLAN CHECKS:

- PART FULLY DIMENSIONED
- APPROPRIATE DATUM LINES
- TOLERANCES SPECIFIED
- MATERIAL/QUANTITY SPECIFIED
- IF APPLICABLE, REAMER CALLED OUT
- APPROPRIATE TOOL SPEEDS
- APPROPRIATE DRILL/TAP SIZES
- SPECIFIED ALL NECESSARY TOOLS/SIZES NECESSARY
- RAW STOCK CUT OVERSIZED
- STEPS TO GET ALL ALL MACHINED/STOCK SURFACES

REV 1	JACOB HASTINGS
REV 2	JACOB HASTINGS
REV 3	JACOB HASTINGS

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES

TOLERANCES:
MACHINED ANGULAR: $\pm 1^\circ$
BENT ANGULAR: $\pm 3^\circ$
TWO PLACE DECIMAL: ± 0.01
THREE PLACE DECIMAL: ± 0.005

INTERPRET GEOMETRIC
TOLERANCES PER: ASME Y14.5-2009

MATERIAL
1/4" aluminium

FINISH
BURR FREE

REVISION BLOCK

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	JHASTINGS	11/5/21
CHECKED	JHASTINGS	11/22/21
GSI/IA APPR.		
SHOP APPR.		
INSPECTED		
COMMENTS:		

ME 250 TEAM 103

TITLE:

BOTTOM FRAME

SIZE	DWG. NO.	REV
A	P103_18	03
SCALE: 1:4	QUANTITY: X	SHEET 1 OF 2

RAW MATERIAL STOCK: 1/4" Aluminum Sheet

A