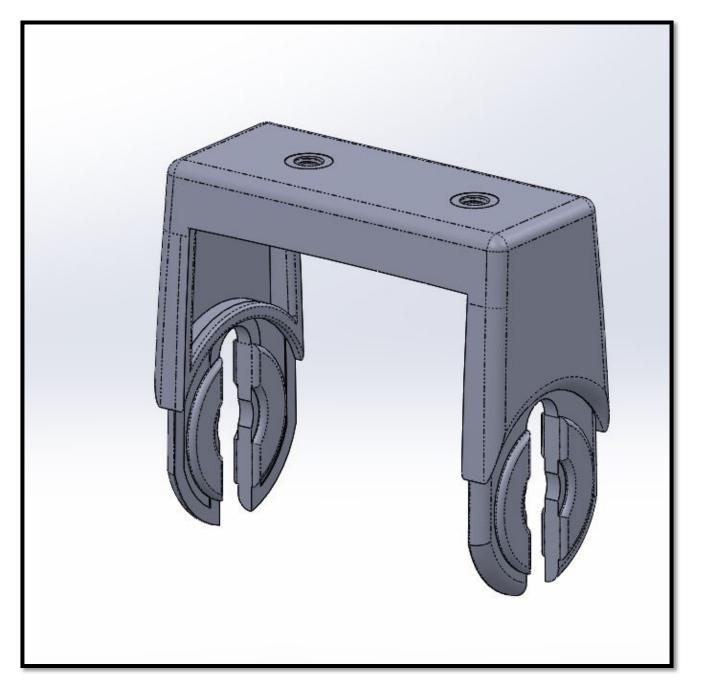


Prepared by Tanuj Siddharth tanuj@zeroui.com

### ZR2-MMD-HNG

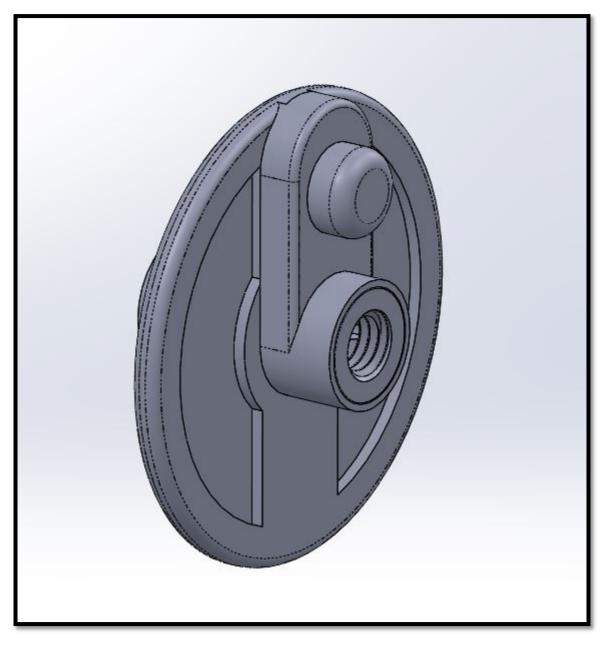


External Finish SPI C2 – 400 Grit Internal Finish SPI C1/Non Expensive



Sub -Assm #	Assm #	
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1	Push Fit:
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1	ZR2-MMD-HNG-PR1032 into ZR2-MMD-HNG-BODY
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1	ZIZ WIND THE TREESE HILOZIZ WIND THE BODT
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1	ZR2-MMD-HNG-PR1032
	ZR2-MMD-QRK-ASSM2	
	ZR2-MMD-QRK-ASSM3	ZR2-MMD-HNG-PR1032
	ZR2-MMD-QRK-ASSM4	
	ZR2-MMD-QRK-ASSM5	
	ZR2-MMD-QRK-ASSM6	
	ZR2-MMD-QRK-ASSM7	
ZR2-MMD	ZR2-MMD-ASSM1	
	ZR2-MMD-ASSM2	
	ZR2-MMD-ASSM3	
	ZR2-MMD-ASSM4	
	ZR2-MMD-ASSM5	
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1	
	ZR2-PCK-BOX-ASSM2	ZR2-MMD-HNG-BODY
ZR2-WHL	ZR2-WHL-ASSM1	External Finish SPI C2 – 400 Grit
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1	Internal Finish SPI C1/Non Expensive
ZR2-CSC	ZR2-MMD-RPS-ASSM1	Z I R O

### ZR2-MMD-RTP

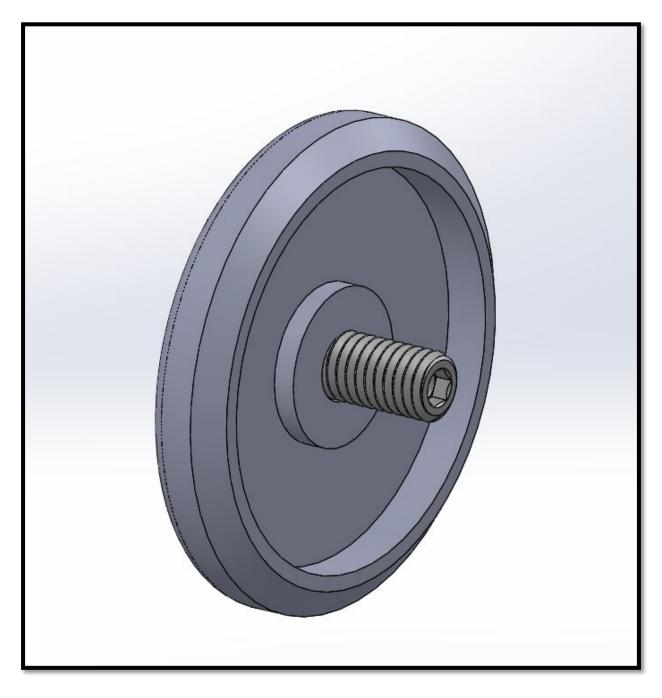


Overall Finish: SPI C2 - 400 Grit



Sub -Assm #	Assm #	
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1	Push Fit:
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1	ZR2-MMD-RTP-PR1032 into ZR2-MMD-RTP-BODY
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1	
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1	
	ZR2-MMD-QRK-ASSM2	
	ZR2-MMD-QRK-ASSM3	ZR2-MMD-RTP-PR1032
	ZR2-MMD-QRK-ASSM4	
	ZR2-MMD-QRK-ASSM5	
	ZR2-MMD-QRK-ASSM6	
	ZR2-MMD-QRK-ASSM7	
ZR2-MMD	ZR2-MMD-ASSM1	
	ZR2-MMD-ASSM2	
	ZR2-MMD-ASSM3	
	ZR2-MMD-ASSM4	
	ZR2-MMD-ASSM5	
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1	ZR2-MMD-RTP-BODY
	ZR2-PCK-BOX-ASSM2	
ZR2-WHL	ZR2-WHL-ASSM1	
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1	
ZR2-CSC	ZR2-MMD-RPS-ASSM1	ZIRO

### ZR2-MMD-RPS

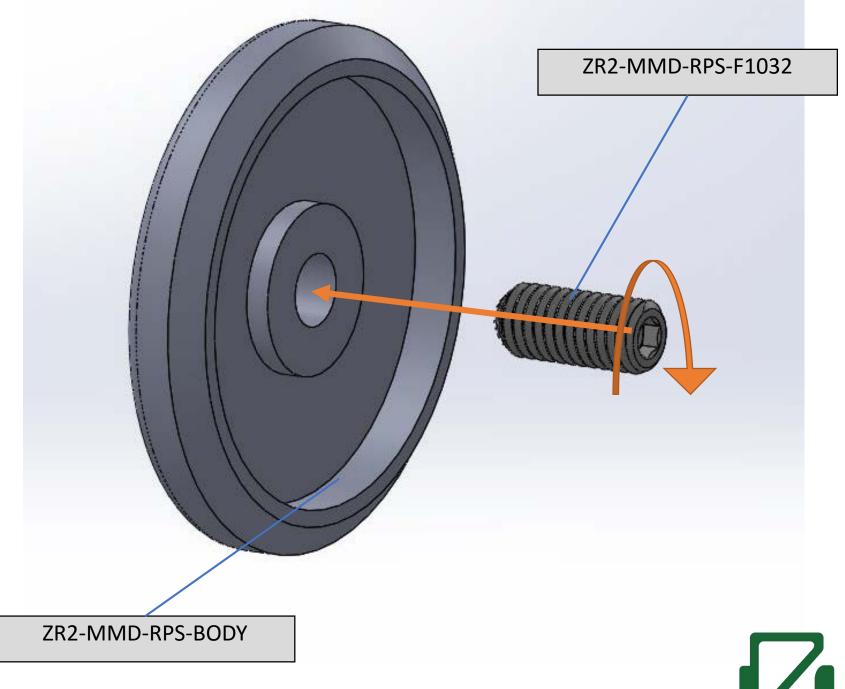


Overall Finish: SPI C2 – 400 Grit

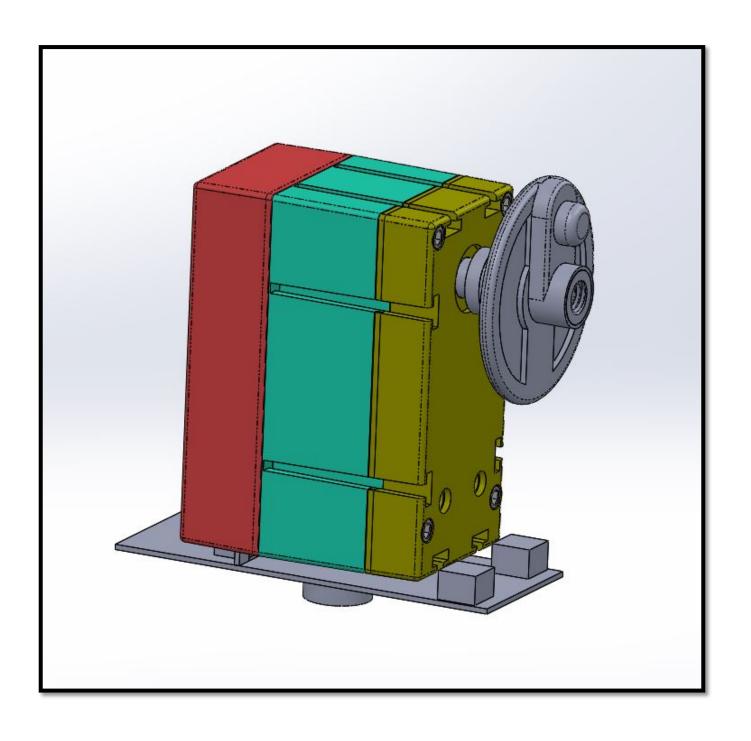


Sub -Assm #	Assm #	
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1	Screw Fit:
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1	ZR2-MMD
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1	2112 1411410
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1	
	ZR2-MMD-QRK-ASSM2	
	ZR2-MMD-QRK-ASSM3	
	ZR2-MMD-QRK-ASSM4	
	ZR2-MMD-QRK-ASSM5	
	ZR2-MMD-QRK-ASSM6	
	ZR2-MMD-QRK-ASSM7	
ZR2-MMD	ZR2-MMD-ASSM1	
	ZR2-MMD-ASSM2	
	ZR2-MMD-ASSM3	\\ \
	ZR2-MMD-ASSM4	
	ZR2-MMD-ASSM5	\$2
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1	
	ZR2-PCK-BOX-ASSM2	
ZR2-WHL	ZR2-WHL-ASSM1	ZR2-MMD-R
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1	
ZR2-CSC	ZR2-MMD-RPS-ASSM1	

ZR2-MMD-RPS-F1032 into ZR2-MMD-RPS-BODY



# ZR2-MMD-QRK



Overall Finish: SPI C3 OR LOWER FOR CASINGS



Sub -Assm #	Assm #	
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1	Insert:
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1	Slide Motor and PCB assembly into Quark housing
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1	i.e.ZR2-MMD-QRK-E1-ASSM3 into ZR2-MMD-QRK-
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1	M-CMD
	ZR2-MMD-QRK-ASSM2	
	ZR2-MMD-QRK-ASSM3	ZR2-MMD-QRK-E1-ASSM3
	ZR2-MMD-QRK-ASSM4	
	ZR2-MMD-QRK-ASSM5	
	ZR2-MMD-QRK-ASSM6	
	ZR2-MMD-QRK-ASSM7	
ZR2-MMD	ZR2-MMD-ASSM1	
	ZR2-MMD-ASSM2	
	ZR2-MMD-ASSM3	
	ZR2-MMD-ASSM4	
	ZR2-MMD-ASSM5	
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1	
	ZR2-PCK-BOX-ASSM2	
ZR2-WHL	ZR2-WHL-ASSM1	ZR2-MMD-QRK-M-CMD
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1	
ZR2-CSC	ZR2-MMD-RPS-ASSM1	Z I R O

Sub -Assm #	Assm #	
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1	Insert:
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1	Put 3 shafts ZR2-MMD-QRK-M-(SFT150-725-G2,
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1	SFT150-1300-G3, SFT150-1900-G4), into ZR2-MMD-
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1	QRK-M-CMD
	ZR2-MMD-QRK-ASSM2	
	ZR2-MMD-QRK-ASSM3	ZR2-MMD-QRK-M-SFT150-1900-G4
	ZR2-MMD-QRK-ASSM4	
	ZR2-MMD-QRK-ASSM5	ZR2-MMD-QRK-M-SFT150-1300-G3
	ZR2-MMD-QRK-ASSM6	
	ZR2-MMD-QRK-ASSM7	
ZR2-MMD	ZR2-MMD-ASSM1	
	ZR2-MMD-ASSM2	
	ZR2-MMD-ASSM3	
	ZR2-MMD-ASSM4	ZR2-MMD-QRK-M-SFT150-725-G2
	ZR2-MMD-ASSM5	
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1	
	ZR2-PCK-BOX-ASSM2	
ZR2-WHL	ZR2-WHL-ASSM1	ZR2-MMD-QRK-M-CMD
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1	
ZR2-CSC	ZR2-MMD-RPS-ASSM1	Z I R O

Sub -Assm #	Assm #	
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1	Insert: Five Plastic Gears ZR2-M
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1	(GPC,G5,G4,G3,G2) onto above
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1	(GPC,G5,G4,G3,G2)
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1	
	ZR2-MMD-QRK-ASSM2	ZR2
	ZR2-MMD-QRK-ASSM3	
	ZR2-MMD-QRK-ASSM4	ZR2-MMD-QRK-M-GPC  SD-W-NNO-GWW-ZNZ  ZR2-N
	ZR2-MMD-QRK-ASSM5	
	ZR2-MMD-QRK-ASSM6	GPC GPC
	ZR2-MMD-QRK-ASSM7	MD TO THE TOTAL TO
ZR2-MMD	ZR2-MMD-ASSM1	A-SAZ N-SAZ N-SAZ N-SAZ N-SAZ N-SAZ N-SAZ N-SAZ N-SAZ N-SAZ N-GPC
	ZR2-MMD-ASSM2	-M-G3
	ZR2-MMD-ASSM3	
	ZR2-MMD-ASSM4	ZR2-MMD-QRK-M-G4
	ZR2-MMD-ASSM5	
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1	ZR2-MMD-QRK-M-G2
	ZR2-PCK-BOX-ASSM2	
ZR2-WHL	ZR2-WHL-ASSM1	ZR2-MMD-QRK-M-CMD
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1	
ZR2-CSC	ZR2-MMD-RPS-ASSM1	

MMD-QRK-Me placed shafts. Order:

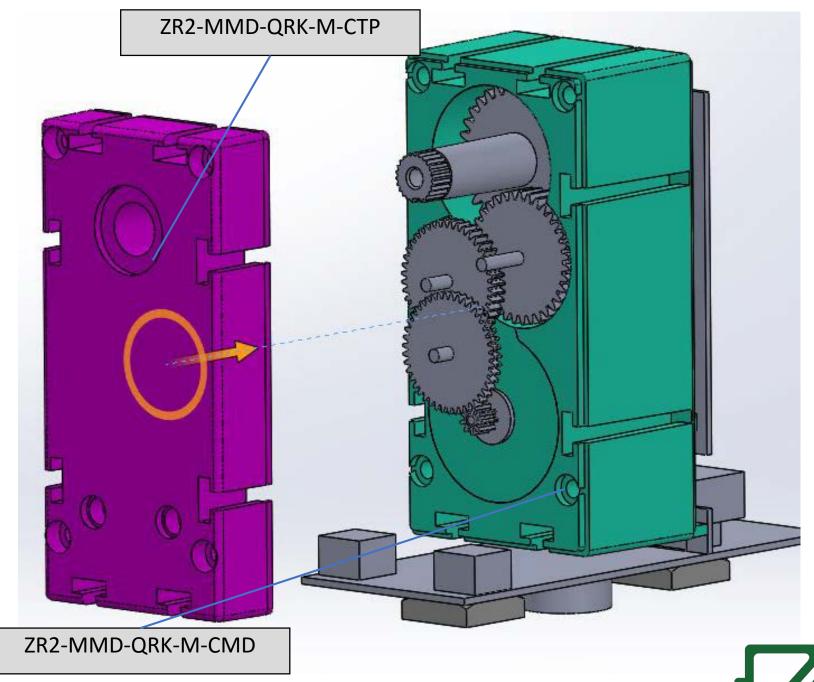
Sub -Assm #	Assm #	
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1	C
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1	l P
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1	
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1	
	ZR2-MMD-QRK-ASSM2	
	ZR2-MMD-QRK-ASSM3	
	ZR2-MMD-QRK-ASSM4	
	ZR2-MMD-QRK-ASSM5	
	ZR2-MMD-QRK-ASSM6	
	ZR2-MMD-QRK-ASSM7	
ZR2-MMD	ZR2-MMD-ASSM1	
	ZR2-MMD-ASSM2	
	ZR2-MMD-ASSM3	
	ZR2-MMD-ASSM4	
	ZR2-MMD-ASSM5	
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1	
	ZR2-PCK-BOX-ASSM2	
ZR2-WHL	ZR2-WHL-ASSM1	
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1	
		•

ZR2-MMD-RPS-ASSM1

ZR2-CSC

#### Cover:

#### Put the lid ZR2-MMD-QRK-M-CTP



Sub -Assm #	Assm #	
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1	Cover:
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1	Put the lid ZR2-MMD-QRK-M-CBM
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1	THE THE PROPERTY OF THE PROPER
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1	
	ZR2-MMD-QRK-ASSM2	
	ZR2-MMD-QRK-ASSM3	ZR2-MMD-QRK-M-CBM
	ZR2-MMD-QRK-ASSM4	
	ZR2-MMD-QRK-ASSM5	
	ZR2-MMD-QRK-ASSM6	
	ZR2-MMD-QRK-ASSM7	
ZR2-MMD	ZR2-MMD-ASSM1	
	ZR2-MMD-ASSM2	
	ZR2-MMD-ASSM3	
	ZR2-MMD-ASSM4	
	ZR2-MMD-ASSM5	
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1	
	ZR2-PCK-BOX-ASSM2	
ZR2-WHL	ZR2-WHL-ASSM1	ZR2-MMD-QRK-M-CMD
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1	
ZR2-CSC	ZR2-MMD-RPS-ASSM1	ZIRO

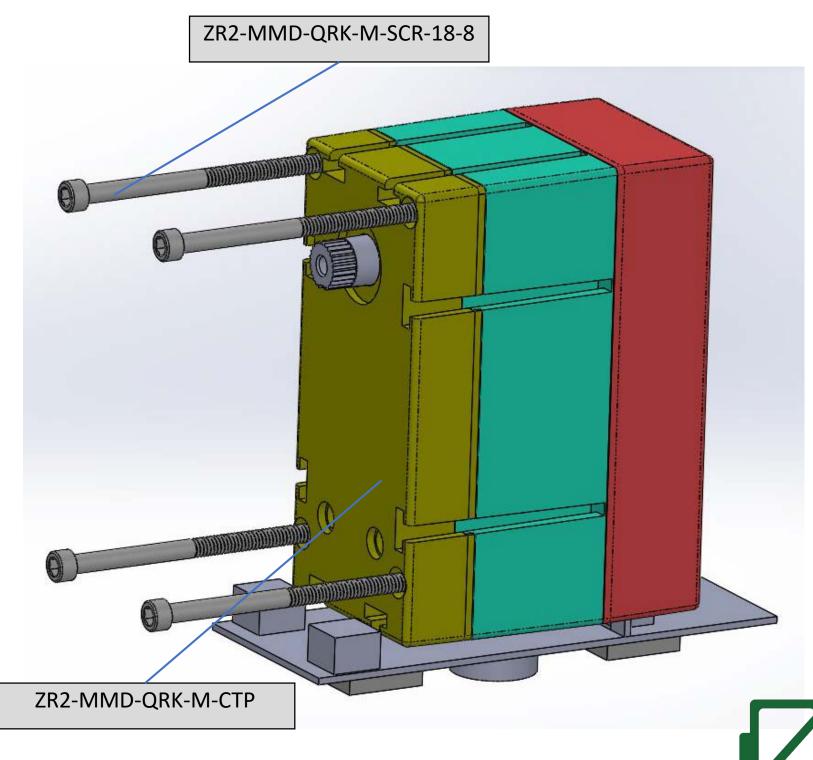
Sub -Assm #	Assm #	
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1	Scre
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1	  Scre
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1	
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1	
	ZR2-MMD-QRK-ASSM2	
	ZR2-MMD-QRK-ASSM3	
	ZR2-MMD-QRK-ASSM4	6
	ZR2-MMD-QRK-ASSM5	
	ZR2-MMD-QRK-ASSM6	
	ZR2-MMD-QRK-ASSM7	
ZR2-MMD	ZR2-MMD-ASSM1	
	ZR2-MMD-ASSM2	-
	ZR2-MMD-ASSM3	
	ZR2-MMD-ASSM4	
	ZR2-MMD-ASSM5	0
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1	
	ZR2-PCK-BOX-ASSM2	
ZR2-WHL	ZR2-WHL-ASSM1	ZR2
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1	

ZR2-MMD-RPS-ASSM1

ZR2-CSC

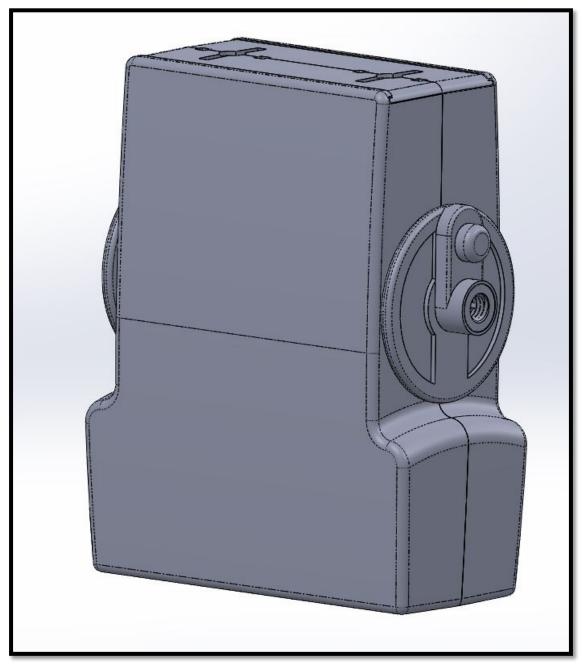
W:

ew 4 ZR2-MMD-QRK-M-SCR-18-8 into top lid



Sub -Assm #	Assm #	
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1	Insert: Align the spline and insert ZR2-MMD-RTP-
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1	ASSM1 over ZR2-MMD-QRK-M-G5 and screw using
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1	ZR2-MMD-QRK-M-SCR-M2.2X6mm
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1	
	ZR2-MMD-QRK-ASSM2	
	ZR2-MMD-QRK-ASSM3	ZR2-MMD-RTP-ASSM1
	ZR2-MMD-QRK-ASSM4	
	ZR2-MMD-QRK-ASSM5	
	ZR2-MMD-QRK-ASSM6	
	ZR2-MMD-QRK-ASSM7	
ZR2-MMD	ZR2-MMD-ASSM1	
	ZR2-MMD-ASSM2	
	ZR2-MMD-ASSM3	
	ZR2-MMD-ASSM4	ZR2-MMD-QRK-M-SCR-M2.2X6mm
	ZR2-MMD-ASSM5	
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1	
	ZR2-PCK-BOX-ASSM2	
ZR2-WHL	ZR2-WHL-ASSM1	ZR2-MMD-QRK-M-G5
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1	
ZR2-CSC	ZR2-MMD-RPS-ASSM1	Z I R O

### ZR2-MMD



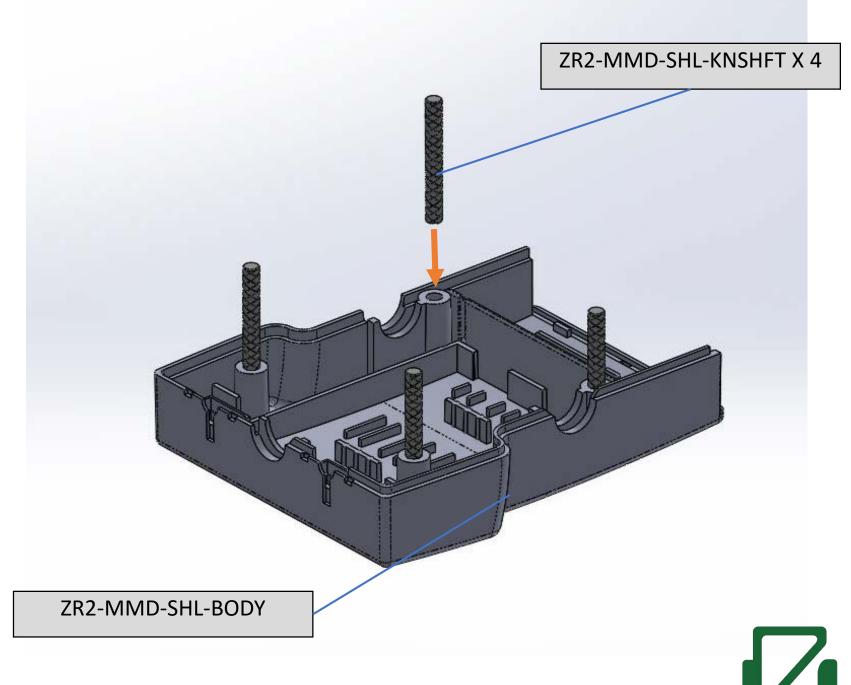
External Finish SPI C2 – 400 Grit Internal Finish SPI C1/Non Expensive



Sub -Assm #	Assm #	
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1	l
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1	<b> </b>
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1	] ˈ   k
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1	
	ZR2-MMD-QRK-ASSM2	
	ZR2-MMD-QRK-ASSM3	
	ZR2-MMD-QRK-ASSM4	
	ZR2-MMD-QRK-ASSM5	
	ZR2-MMD-QRK-ASSM6	
	ZR2-MMD-QRK-ASSM7	
ZR2-MMD	ZR2-MMD-ASSM1	
	ZR2-MMD-ASSM2	
	ZR2-MMD-ASSM3	
	ZR2-MMD-ASSM4	
	ZR2-MMD-ASSM5	
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1	
	ZR2-PCK-BOX-ASSM2	
ZR2-WHL	ZR2-WHL-ASSM1	
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1	
ZR2-CSC	ZR2-MMD-RPS-ASSM1	

#### Insert:

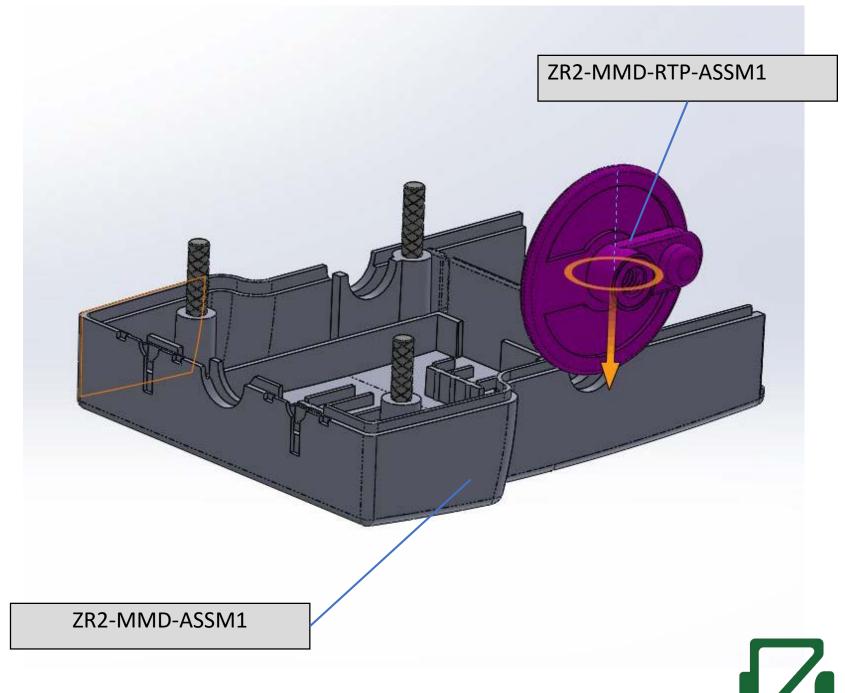
Insert ZR2-MMD-SHL-KNSHFT to the holes of the knurled shafts in the shell ZR2-MMD-SHL-BODY



Sub -Assm #	Assm #	
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1	<b> </b>
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1	
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1	أ
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1	
	ZR2-MMD-QRK-ASSM2	
	ZR2-MMD-QRK-ASSM3	
	ZR2-MMD-QRK-ASSM4	
	ZR2-MMD-QRK-ASSM5	
	ZR2-MMD-QRK-ASSM6	
	ZR2-MMD-QRK-ASSM7	
ZR2-MMD	ZR2-MMD-ASSM1	
	ZR2-MMD-ASSM2	
	ZR2-MMD-ASSM3	
	ZR2-MMD-ASSM4	
	ZR2-MMD-ASSM5	
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1	
	ZR2-PCK-BOX-ASSM2	
ZR2-WHL	ZR2-WHL-ASSM1	
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1	
ZR2-CSC	ZR2-MMD-RPS-ASSM1	

#### Insert:

ZR2-MMD-RTP-ASSM1 in ZR2-MMD-ASSM1 on the opposite side of the quark.



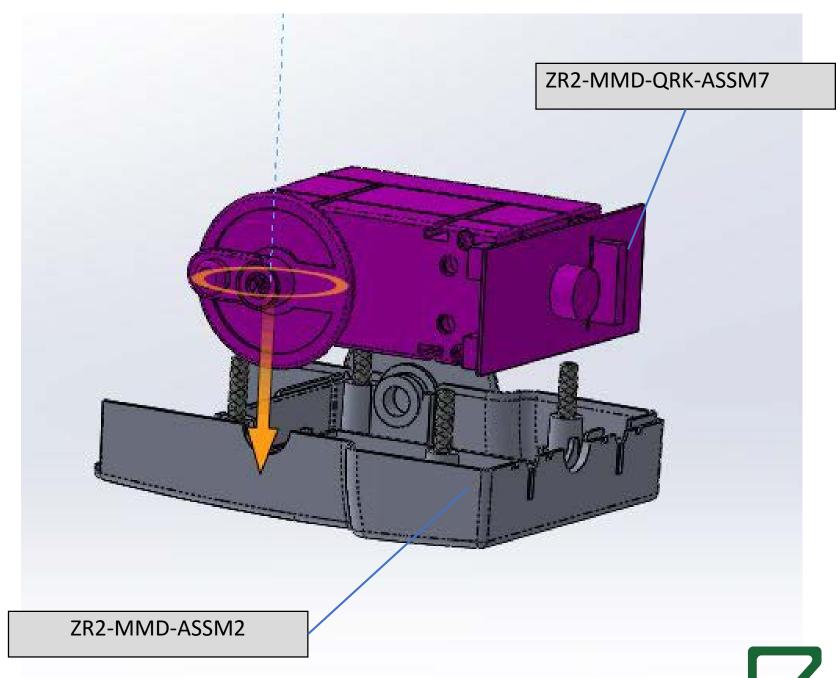
Sub -Assm #	Assm #	
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1	
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1	
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1	'
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1	'
	ZR2-MMD-QRK-ASSM2	
	ZR2-MMD-QRK-ASSM3	
	ZR2-MMD-QRK-ASSM4	
	ZR2-MMD-QRK-ASSM5	
	ZR2-MMD-QRK-ASSM6	
	ZR2-MMD-QRK-ASSM7	
ZR2-MMD	ZR2-MMD-ASSM1	
	ZR2-MMD-ASSM2	
	ZR2-MMD-ASSM3	
	ZR2-MMD-ASSM4	
	ZR2-MMD-ASSM5	
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1	
	ZR2-PCK-BOX-ASSM2	
ZR2-WHL	ZR2-WHL-ASSM1	
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1	
		_

ZR2-MMD-RPS-ASSM1

ZR2-CSC

#### Insert:

Insert Quark with PCB (finished in the process ZR2-MMD-QRK-ASSM6) into ZR2-MMD-SHL-BODY



Note: PCB is not dimensioned exactly

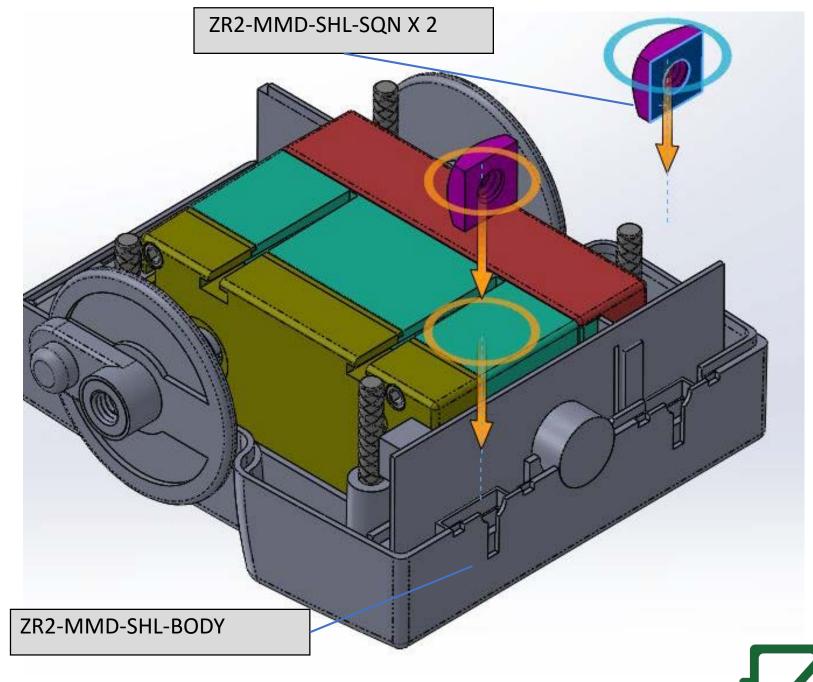
Sub -Assm #	Assm #	
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1	
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1	
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1	
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1	
	ZR2-MMD-QRK-ASSM2	
	ZR2-MMD-QRK-ASSM3	
	ZR2-MMD-QRK-ASSM4	
	ZR2-MMD-QRK-ASSM5	
	ZR2-MMD-QRK-ASSM6	
	ZR2-MMD-QRK-ASSM7	
ZR2-MMD	ZR2-MMD-ASSM1	
	ZR2-MMD-ASSM2	
	ZR2-MMD-ASSM3	
	ZR2-MMD-ASSM4	
	ZR2-MMD-ASSM5	
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1	
	ZR2-PCK-BOX-ASSM2	
ZR2-WHL	ZR2-WHL-ASSM1	
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1	
		i

ZR2-MMD-RPS-ASSM1

ZR2-CSC

#### Insert:

Square Nuts ZR2-MMD-SHL-SQN into the ZR2-MMD-SHL-BODY



Sub -Assm #	Assm #	
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1	Push Fit:
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1	Push shell (ZR2-MMD-SHL-BODY) onto above
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1	assembly and slide the battery Lid ZR2-MMD-SHL-
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1	BLID in position
	ZR2-MMD-QRK-ASSM2	ZR2-MMD-SHL-BODY
	ZR2-MMD-QRK-ASSM3	ZKZ-IVIIVID-SI IL-BODY
	ZR2-MMD-QRK-ASSM4	
	ZR2-MMD-QRK-ASSM5	
	ZR2-MMD-QRK-ASSM6	
	ZR2-MMD-QRK-ASSM7	
ZR2-MMD	ZR2-MMD-ASSM1	
	ZR2-MMD-ASSM2	
	ZR2-MMD-ASSM3	
	ZR2-MMD-ASSM4	Dollar College
	ZR2-MMD-ASSM5	The same of the sa
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1	Lot
	ZR2-PCK-BOX-ASSM2	ZR2-MMD-SHL-BLID
ZR2-WHL	ZR2-WHL-ASSM1	
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1	
ZR2-CSC	ZR2-MMD-RPS-ASSM1	7 I D

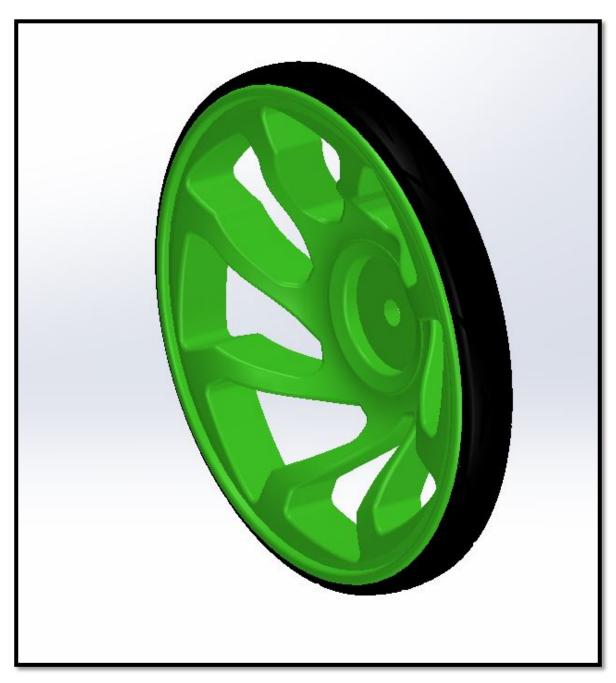
Sub -Assm #	Assm #	
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1	] 
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1	] 
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1	١
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1	
	ZR2-MMD-QRK-ASSM2	
	ZR2-MMD-QRK-ASSM3	
	ZR2-MMD-QRK-ASSM4	
	ZR2-MMD-QRK-ASSM5	
	ZR2-MMD-QRK-ASSM6	
	ZR2-MMD-QRK-ASSM7	
ZR2-MMD	ZR2-MMD-ASSM1	
	ZR2-MMD-ASSM2	
	ZR2-MMD-ASSM3	
	ZR2-MMD-ASSM4	
	ZR2-MMD-ASSM5	
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1	
	ZR2-PCK-BOX-ASSM2	
ZR2-WHL	ZR2-WHL-ASSM1	
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1	
ZR2-CSC	ZR2-MMD-RPS-ASSM1	

Fold
Fold cardboard into final shape i.e.
ZR2-PCK-BOX-CBD into box shape



Sub -Assm #	Assm #	
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1	Place
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1	Place Foam into box:
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1	ZR2-PCK-LFM and UFM into ZR2-PCK-BOX
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1	ZNZ-PCN-LFIVI aliu OFIVI IIILO ZNZ-PCN-BOX
	ZR2-MMD-QRK-ASSM2	ZR2-PCK-BOX
	ZR2-MMD-QRK-ASSM3	ZIZ-T CK-DOX
	ZR2-MMD-QRK-ASSM4	
	ZR2-MMD-QRK-ASSM5	
	ZR2-MMD-QRK-ASSM6	
	ZR2-MMD-QRK-ASSM7	
ZR2-MMD	ZR2-MMD-ASSM1	
	ZR2-MMD-ASSM2	
	ZR2-MMD-ASSM3	
	ZR2-MMD-ASSM4	
	ZR2-MMD-ASSM5	
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1	
	ZR2-PCK-BOX-ASSM2	
ZR2-WHL	ZR2-WHL-ASSM1	
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1	ZR2-PCK-LFM and UFM
ZR2-CSC	ZR2-MMD-RPS-ASSM1	ZIRO

### ZR2-WHL



Overall Finish: SPI C1

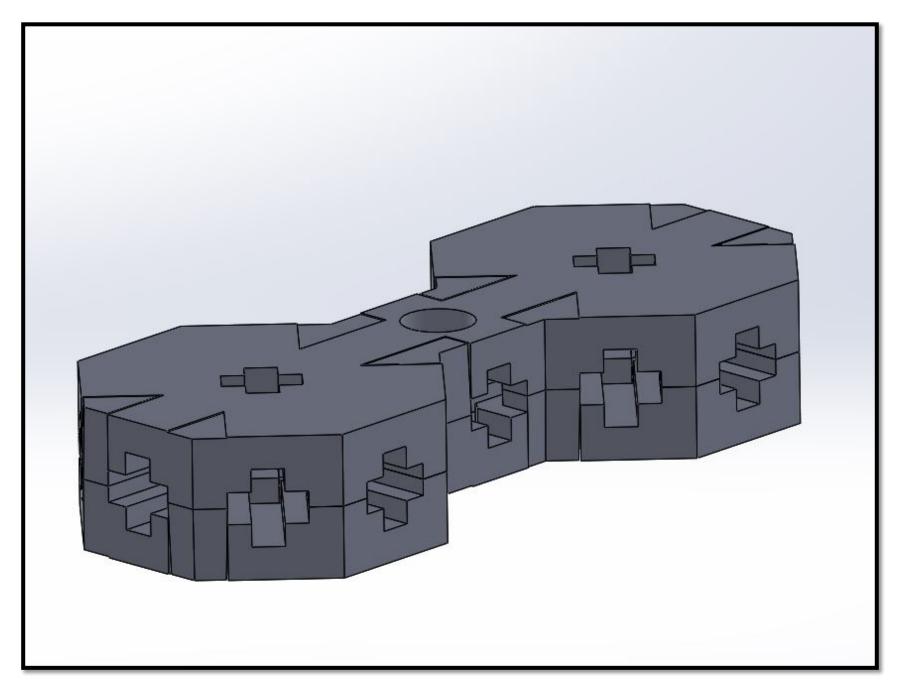


Sub -Assm #	Assm #	
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1	Insert
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1	Put tire over wheel rim i.e.
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1	
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1	ZR2-WHL-TYRE onto ZR2-WHL
	ZR2-MMD-QRK-ASSM2	
	ZR2-MMD-QRK-ASSM3	
	ZR2-MMD-QRK-ASSM4	
	ZR2-MMD-QRK-ASSM5	
	ZR2-MMD-QRK-ASSM6	
	ZR2-MMD-QRK-ASSM7	
ZR2-MMD	ZR2-MMD-ASSM1	
	ZR2-MMD-ASSM2	
	ZR2-MMD-ASSM3	
	ZR2-MMD-ASSM4	
	ZR2-MMD-ASSM5	
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1	
	ZR2-PCK-BOX-ASSM2	ZR2-WHL-BODY
ZR2-WHL	ZR2-WHL-ASSM1	
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1	
ZR2-CSC	ZR2-MMD-RPS-ASSM1	

L-BODY

ZR2-WHL-TYRE

### ZR2-TLE-POD







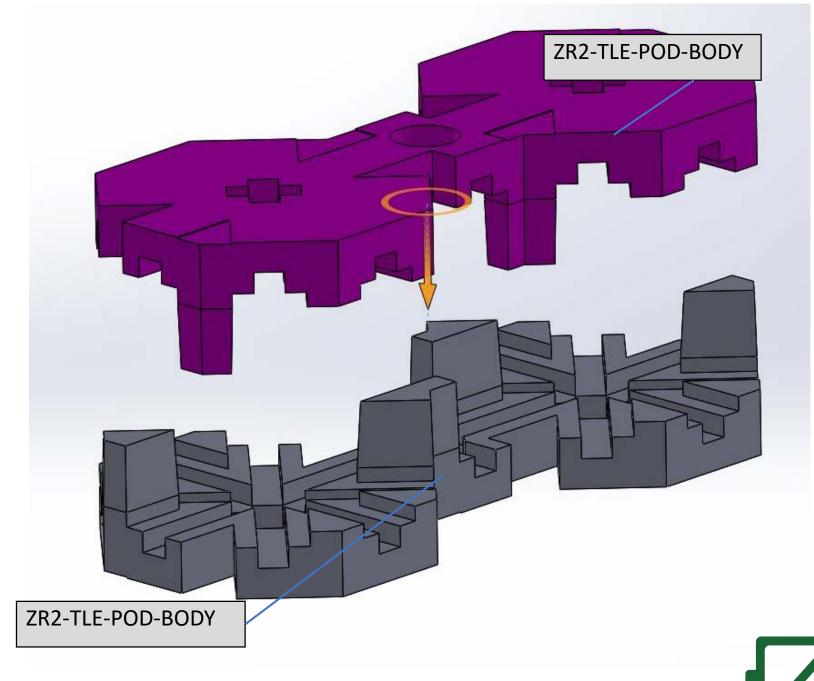
Sub -Assm #	Assm #	
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1	
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1	
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1	
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1	
	ZR2-MMD-QRK-ASSM2	
	ZR2-MMD-QRK-ASSM3	
	ZR2-MMD-QRK-ASSM4	
	ZR2-MMD-QRK-ASSM5	
	ZR2-MMD-QRK-ASSM6	
	ZR2-MMD-QRK-ASSM7	
ZR2-MMD	ZR2-MMD-ASSM1	
	ZR2-MMD-ASSM2	
	ZR2-MMD-ASSM3	
	ZR2-MMD-ASSM4	
	ZR2-MMD-ASSM5	
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1	
	ZR2-PCK-BOX-ASSM2	
ZR2-WHL	ZR2-WHL-ASSM1	
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1	

ZR2-MMD-RPS-ASSM1

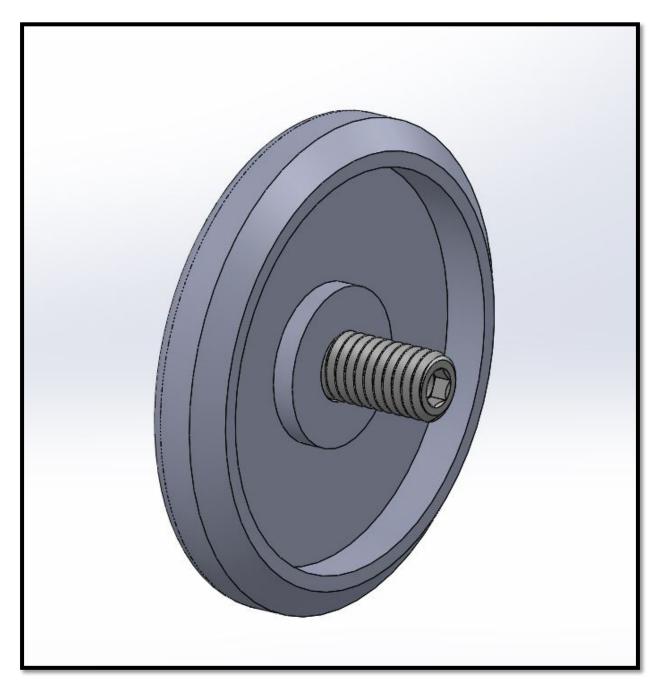
ZR2-CSC

### Snap On:

### Snap two ZR2-TLE-POD-BODY together



# ZR2-CSC

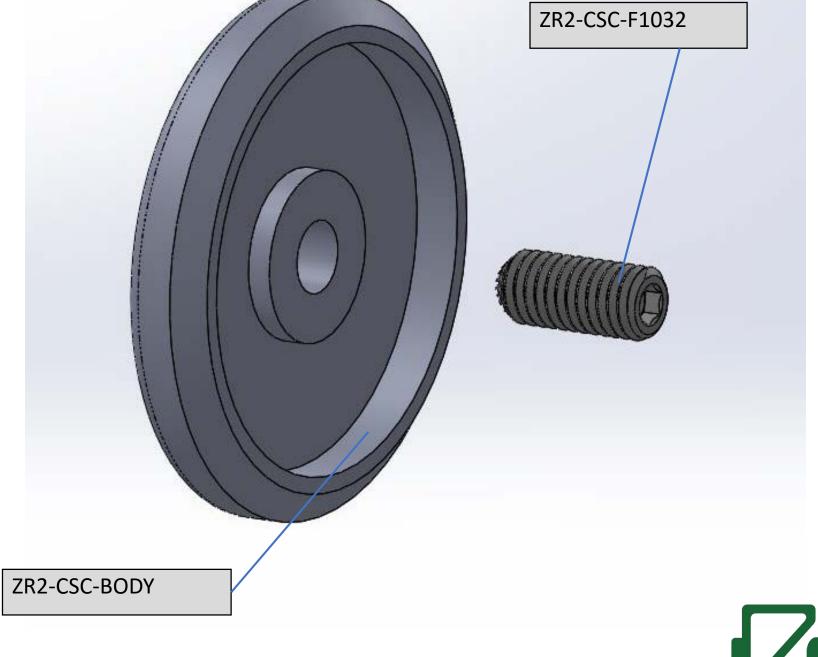


Overall Finish: SPI C2 – 400 Grit

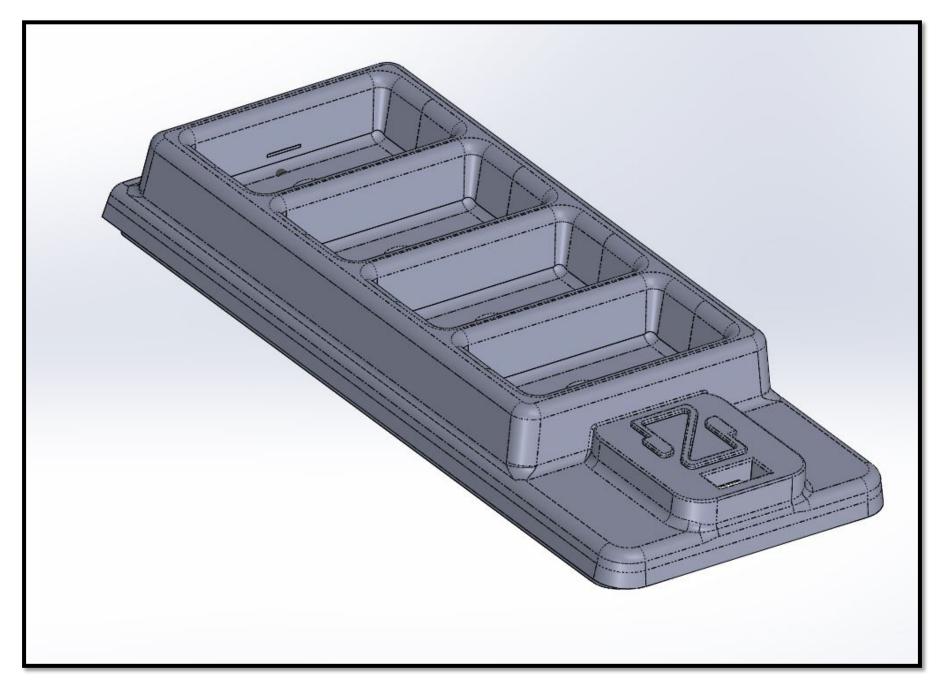


Sub -Assm #	Assm #	
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1	ZR2-
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1	
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1	
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1	
	ZR2-MMD-QRK-ASSM2	
	ZR2-MMD-QRK-ASSM3	
	ZR2-MMD-QRK-ASSM4	
	ZR2-MMD-QRK-ASSM5	
	ZR2-MMD-QRK-ASSM6	
	ZR2-MMD-QRK-ASSM7	
ZR2-MMD	ZR2-MMD-ASSM1	-
	ZR2-MMD-ASSM2	
	ZR2-MMD-ASSM3	
	ZR2-MMD-ASSM4	
	ZR2-MMD-ASSM5	
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1	
	ZR2-PCK-BOX-ASSM2	ZR2-0
ZR2-WHL	ZR2-WHL-ASSM1	
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1	
ZR2-CSC	ZR2-MMD-RPS-ASSM1	

#### ZR2-CSC-F1032 into ZR2-CSC-BODY



## ZR2-PCK-TRA





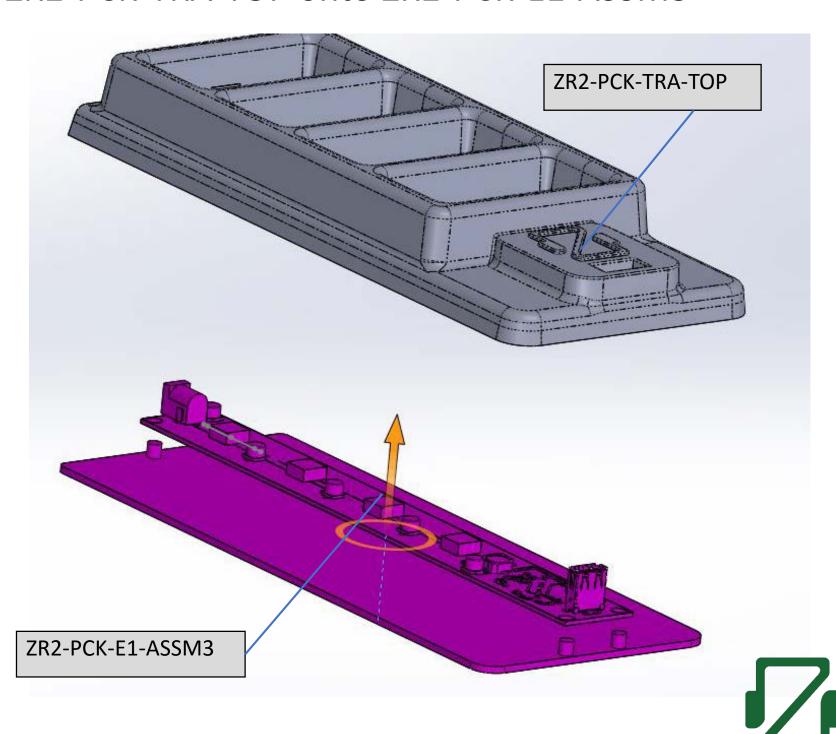
Overall Finish: Based On Polystyrene

Sub -Assm #	Assm #
ZR2-PCK-TRA	ZR2-PCK-TRA-E1-ASSM3
	ZR2-PCK-TRA-E1-ASSM4
ZR2-ASSM2	ZR2-ASSM2

Insert

Insert Tray 1 onto previous assembly i.e.

ZR2-PCK-TRA-TOP onto ZR2-PCK-E1-ASSM3

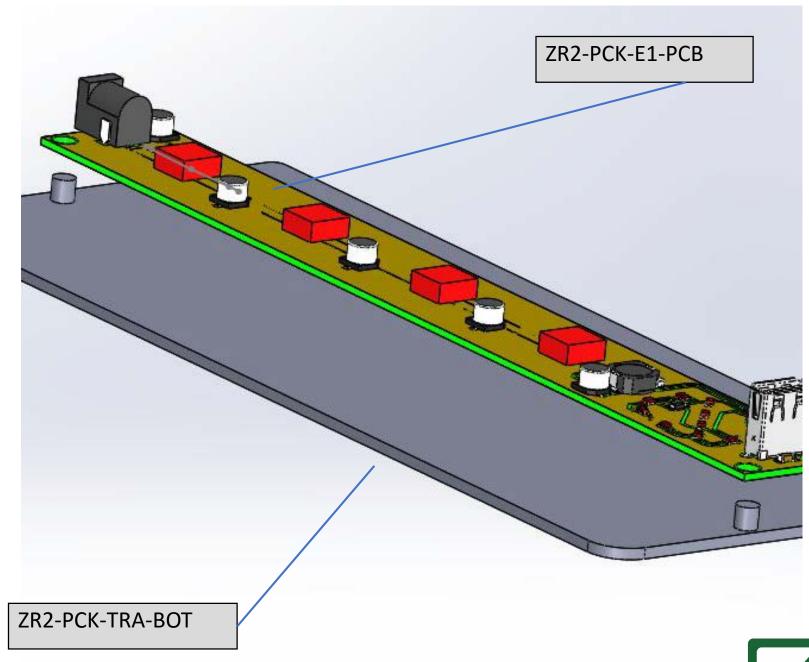


Sub -Assm #	Assm #
ZR2-PCK-TRA	ZR2-PCK-TRA-E1-ASSM3
	ZR2-PCK-TRA-E1-ASSM4
ZR2-ASSM2	ZR2-ASSM2

Insert

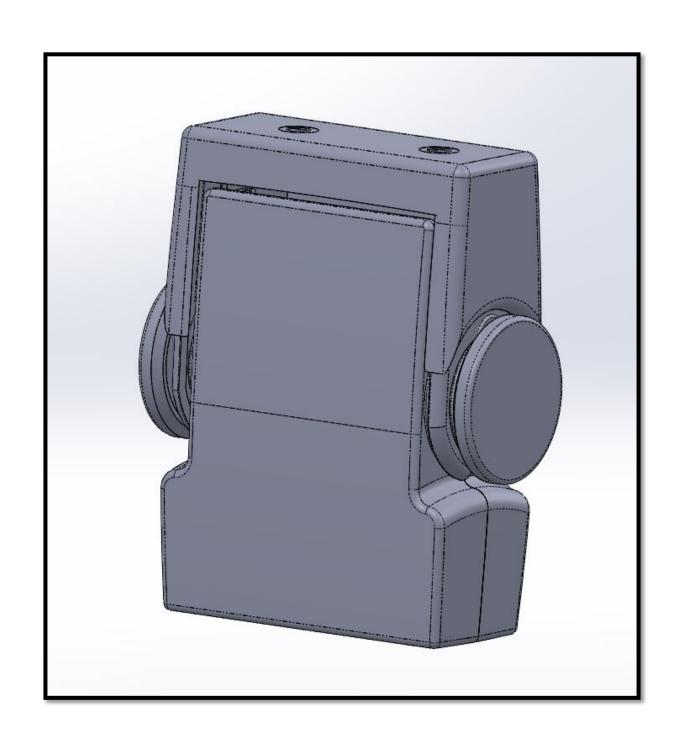
Put PCB into bottom tray i.e.

ZR2-PCK-E1-PCB into ZR2-PCK-TRA-BOT



Note: PCB is not dimensioned exactly

## ZR2-ASSM2





Sub -Assm #	Assm #
ZR2-PCK-TRA	ZR2-PCK-TRA-E1-ASSM3
	ZR2-PCK-TRA-E1-ASSM4
ZR2-ASSM2	ZR2-ASSM2

Slide ZR2-MMD-HNG-ASSM1 to position as shown and screw 2 ZR2-MMD-RPS-ASSM1 to Module Assembly ZR2-MMD-ASSM5

