



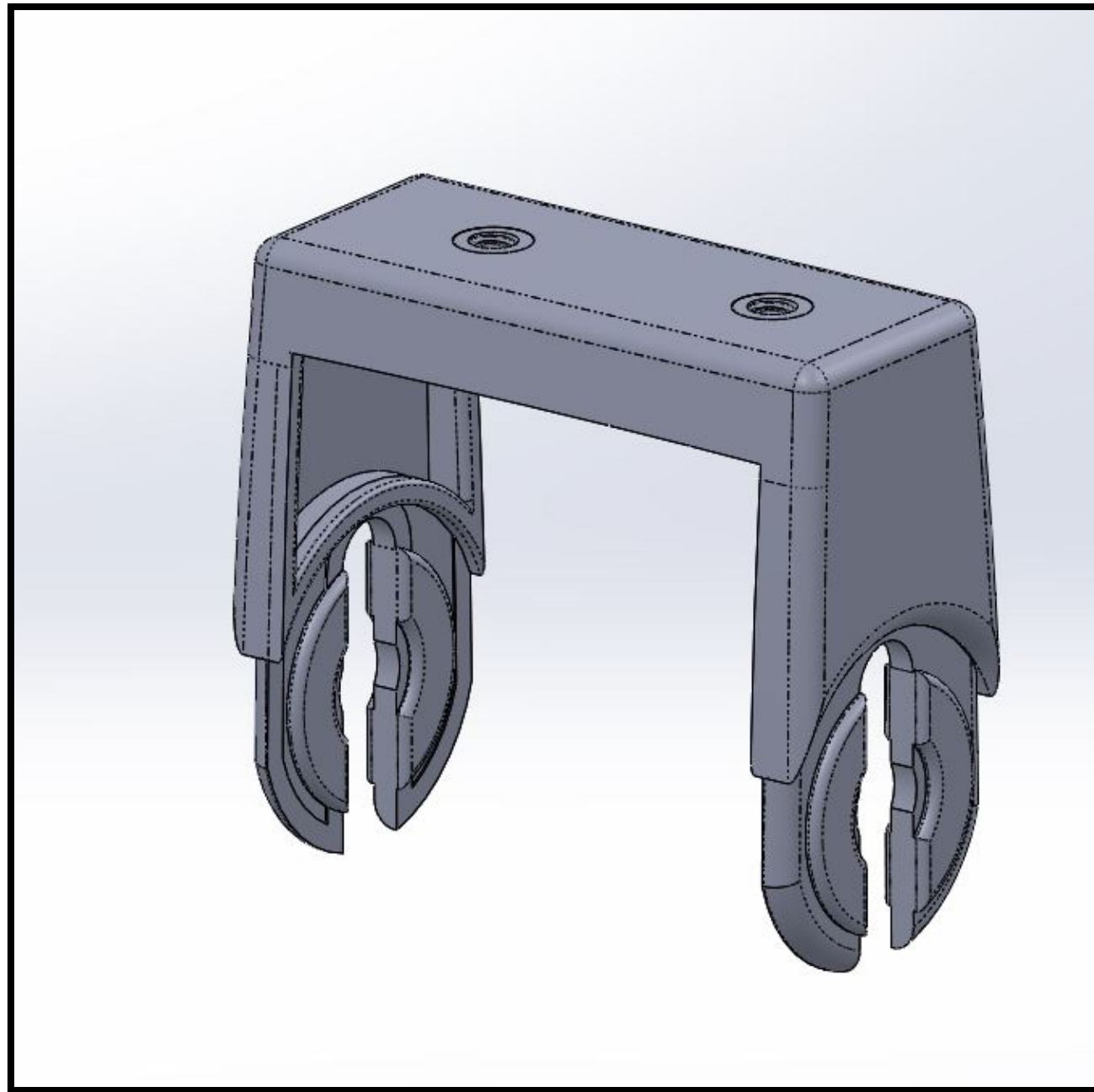
Z I R O

ZiRO Assembly Document

Prepared by Tanuj Siddharth

tanuj@zeroui.com

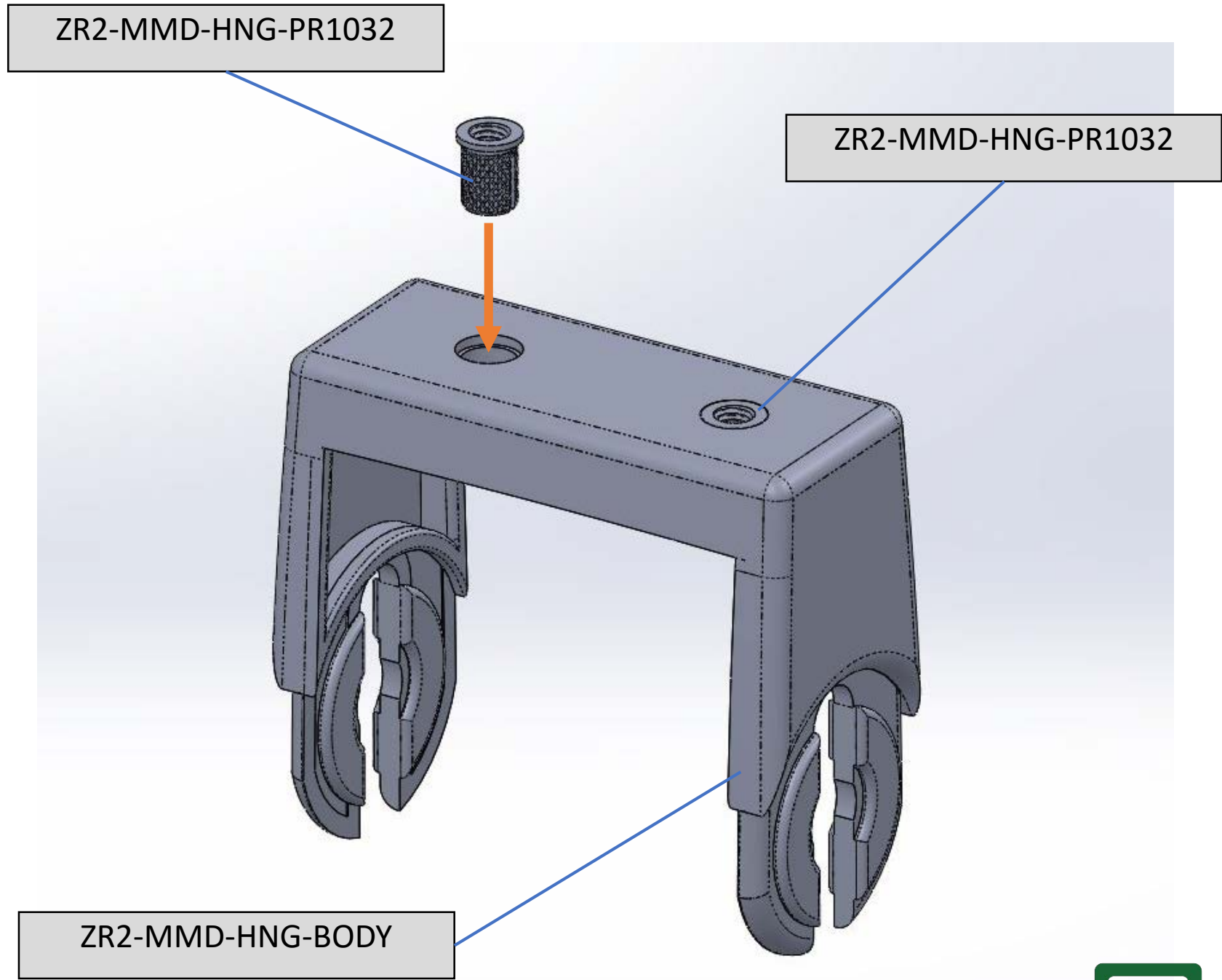
ZR2-MMD-HNG



External Finish SPI C2 – 400 Grit
Internal Finish SPI C1/Non Expensive

Sub -Assm #	Assm #
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1
	ZR2-MMD-QRK-ASSM2
	ZR2-MMD-QRK-ASSM3
	ZR2-MMD-QRK-ASSM4
	ZR2-MMD-QRK-ASSM5
	ZR2-MMD-QRK-ASSM6
	ZR2-MMD-QRK-ASSM7
ZR2-MMD	ZR2-MMD-ASSM1
	ZR2-MMD-ASSM2
	ZR2-MMD-ASSM3
	ZR2-MMD-ASSM4
	ZR2-MMD-ASSM5
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1
	ZR2-PCK-BOX-ASSM2
ZR2-WHL	ZR2-WHL-ASSM1
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1
ZR2-CSC	ZR2-MMD-RPS-ASSM1

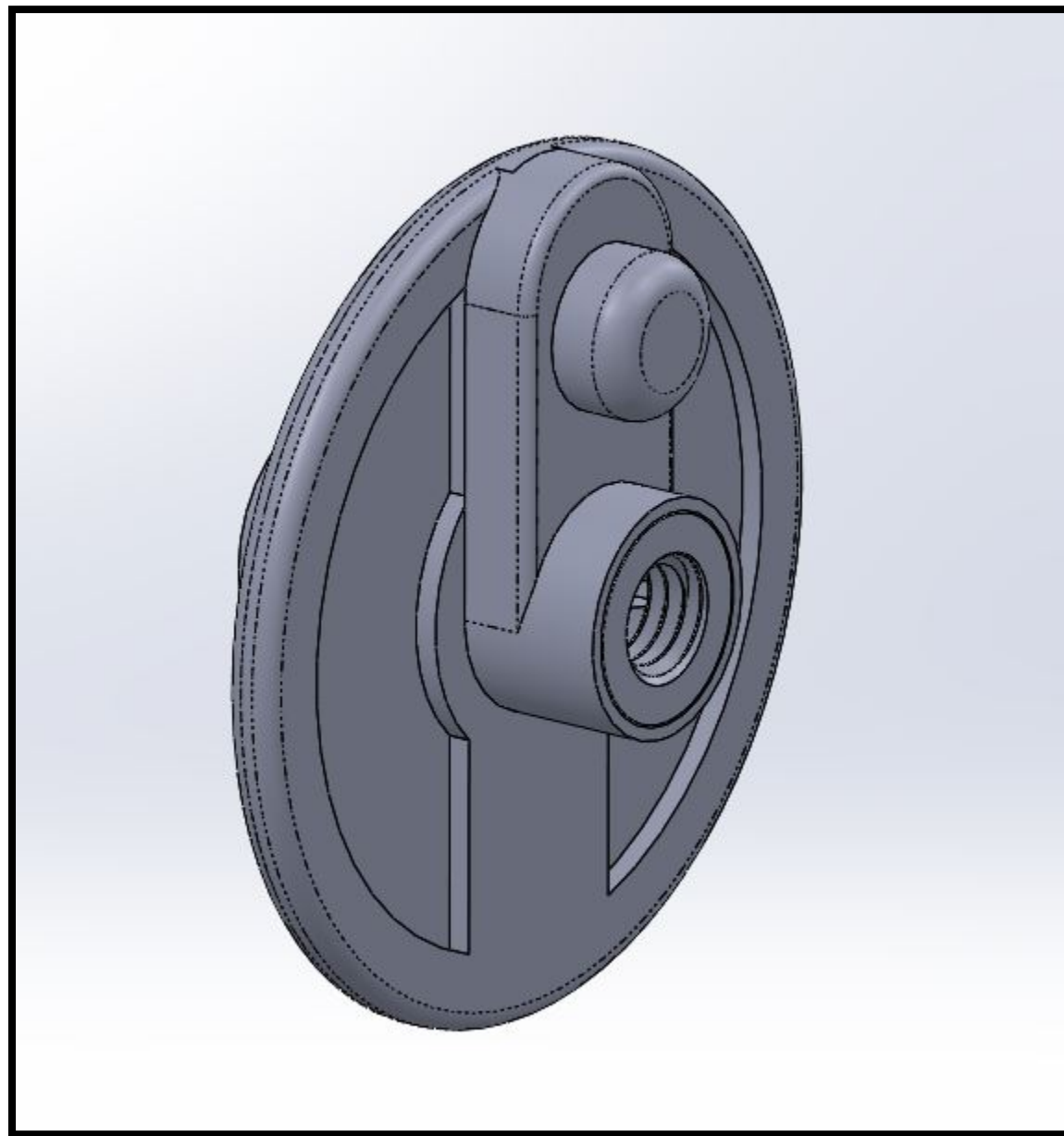
Push Fit:
 ZR2-MMD-HNG-PR1032 into ZR2-MMD-HNG-BODY



External Finish SPI C2 – 400 Grit
 Internal Finish SPI C1/Non Expensive



ZR2-MMD-RTP

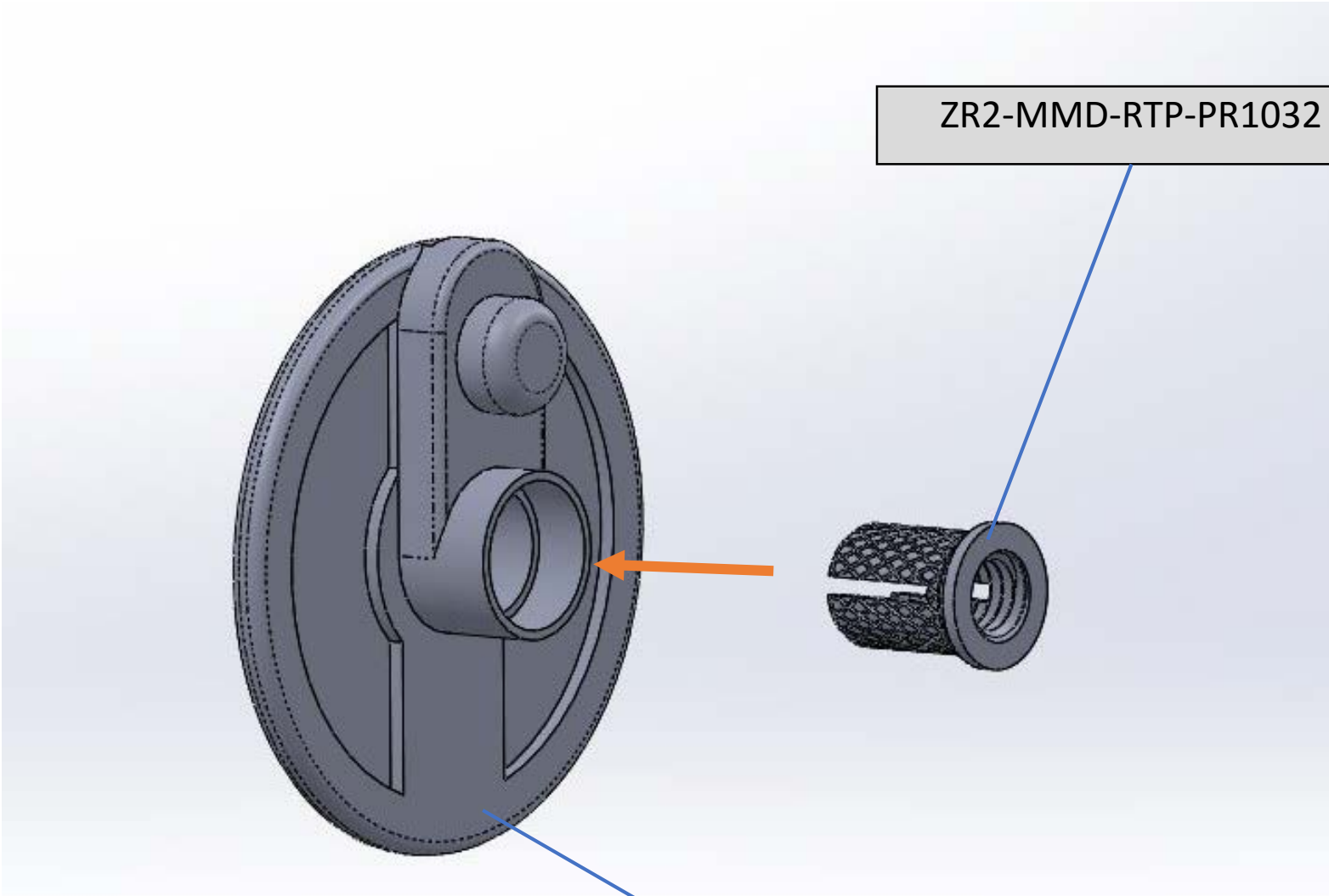


Overall Finish: SPI C2 – 400 Grit

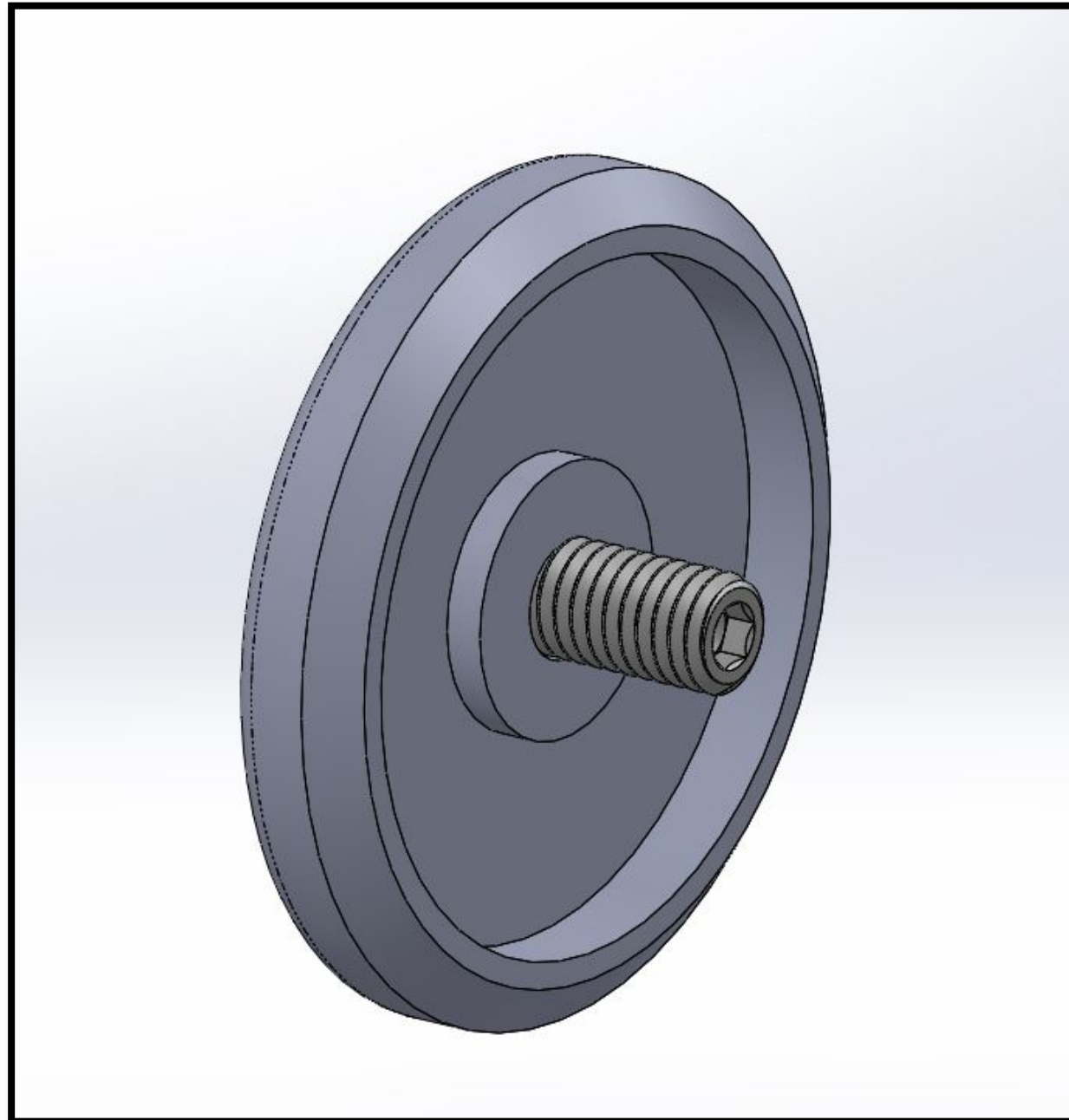
Sub -Assm #	Assm #
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1
	ZR2-MMD-QRK-ASSM2
	ZR2-MMD-QRK-ASSM3
	ZR2-MMD-QRK-ASSM4
	ZR2-MMD-QRK-ASSM5
	ZR2-MMD-QRK-ASSM6
	ZR2-MMD-QRK-ASSM7
ZR2-MMD	ZR2-MMD-ASSM1
	ZR2-MMD-ASSM2
	ZR2-MMD-ASSM3
	ZR2-MMD-ASSM4
	ZR2-MMD-ASSM5
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1
	ZR2-PCK-BOX-ASSM2
ZR2-WHL	ZR2-WHL-ASSM1
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1
ZR2-CSC	ZR2-MMD-RPS-ASSM1

Push Fit:

ZR2-MMD-RTP-PR1032 into ZR2-MMD-RTP-BODY



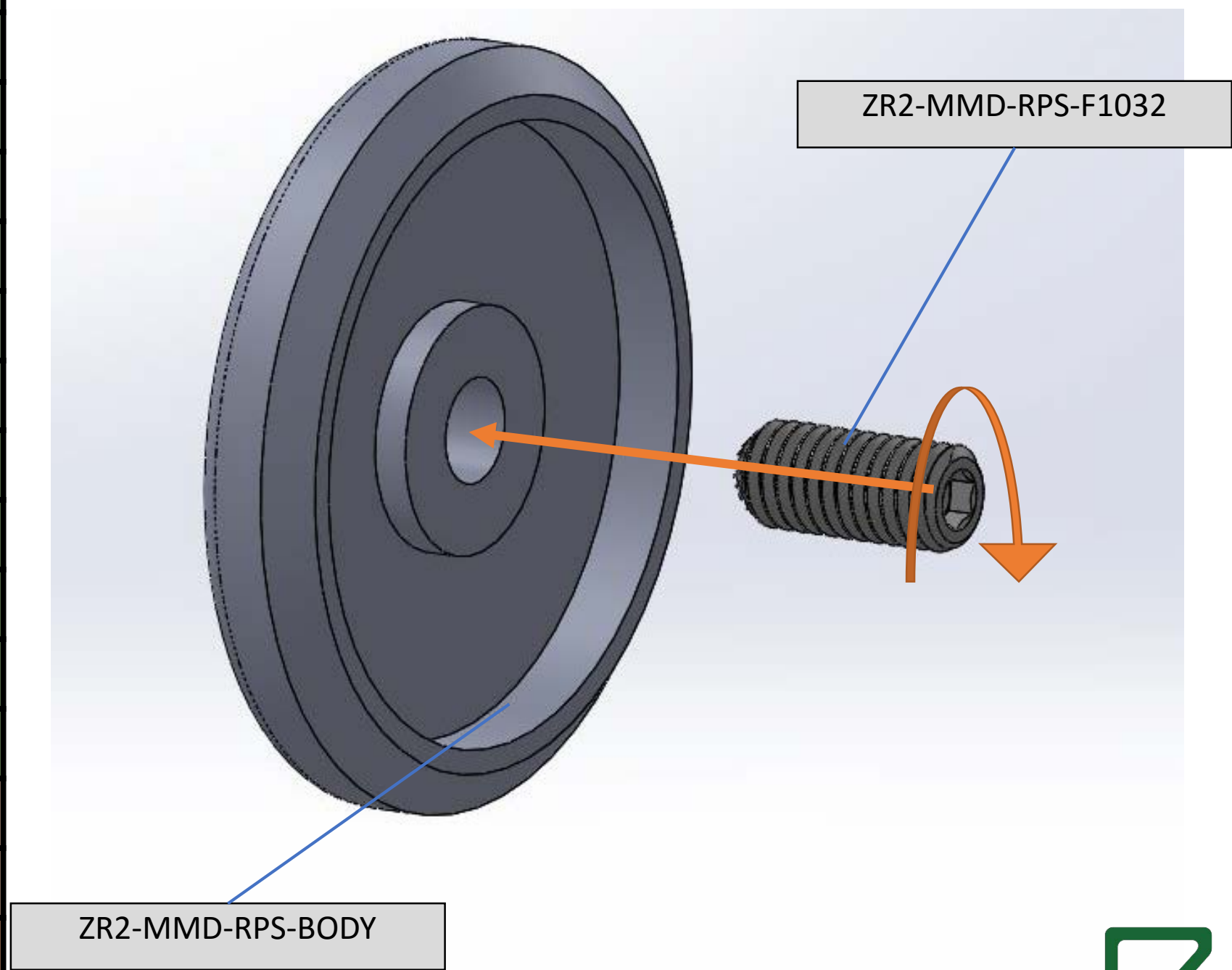
ZR2-MMD-RPS



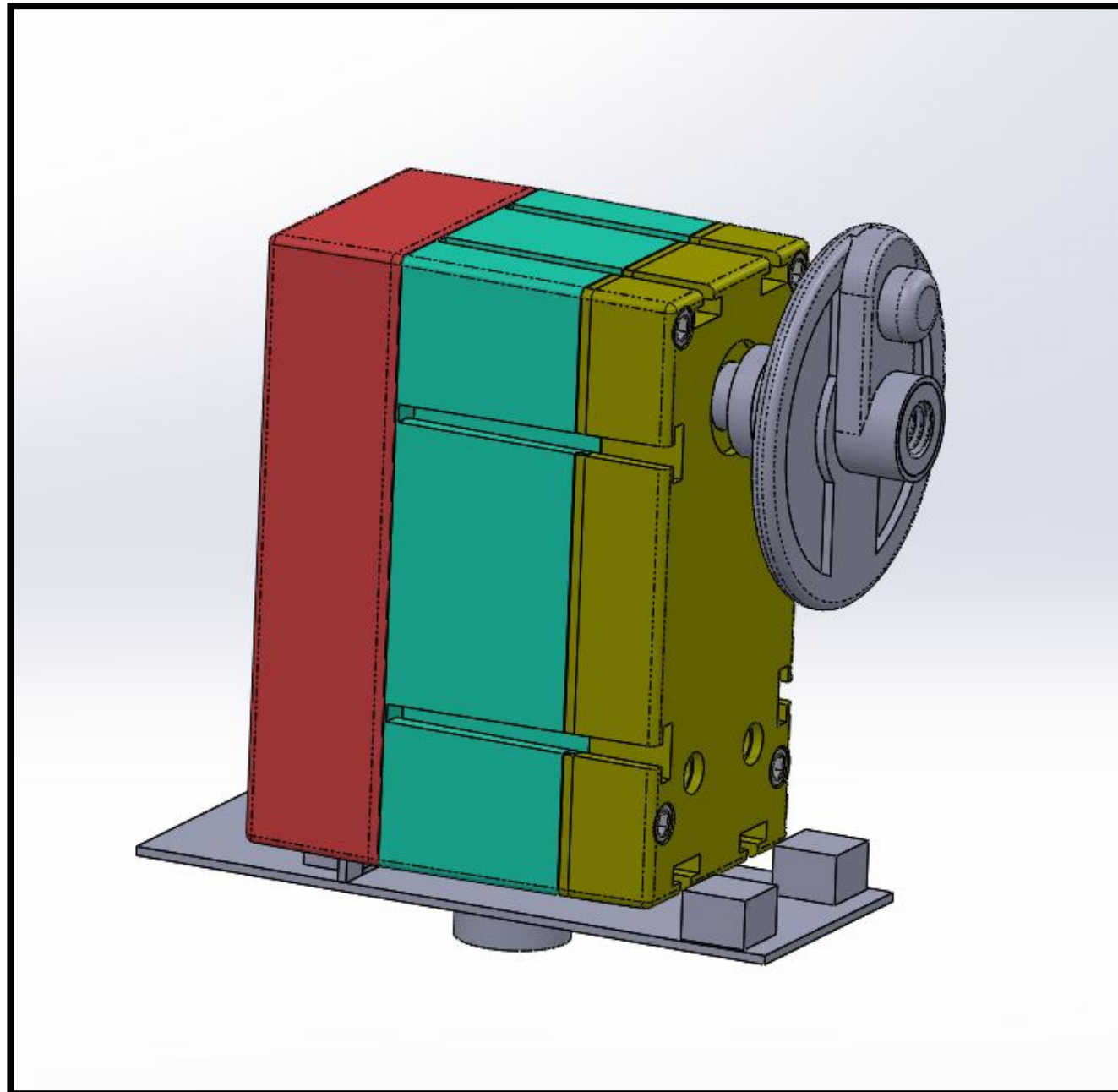
Overall Finish: SPI C2 – 400 Grit

Sub -Assm #	Assm #
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1
	ZR2-MMD-QRK-ASSM2
	ZR2-MMD-QRK-ASSM3
	ZR2-MMD-QRK-ASSM4
	ZR2-MMD-QRK-ASSM5
	ZR2-MMD-QRK-ASSM6
	ZR2-MMD-QRK-ASSM7
ZR2-MMD	ZR2-MMD-ASSM1
	ZR2-MMD-ASSM2
	ZR2-MMD-ASSM3
	ZR2-MMD-ASSM4
	ZR2-MMD-ASSM5
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1
	ZR2-PCK-BOX-ASSM2
ZR2-WHL	ZR2-WHL-ASSM1
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1
ZR2-CSC	ZR2-MMD-RPS-ASSM1

Screw Fit:
 ZR2-MMD-RPS-F1032 into ZR2-MMD-RPS-BODY



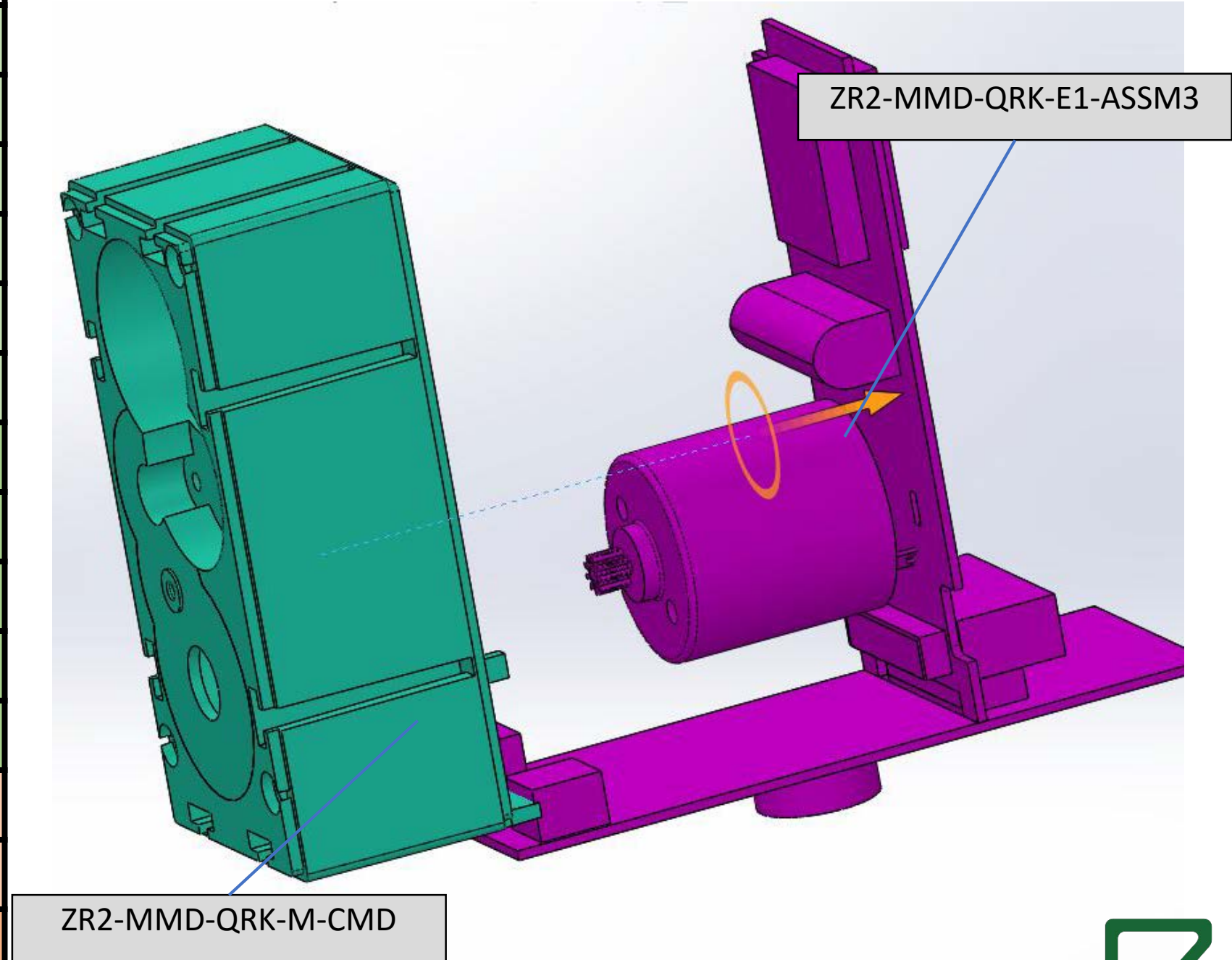
ZR2-MMD-QRK



Overall Finish: SPI C3 OR LOWER FOR
CASINGS

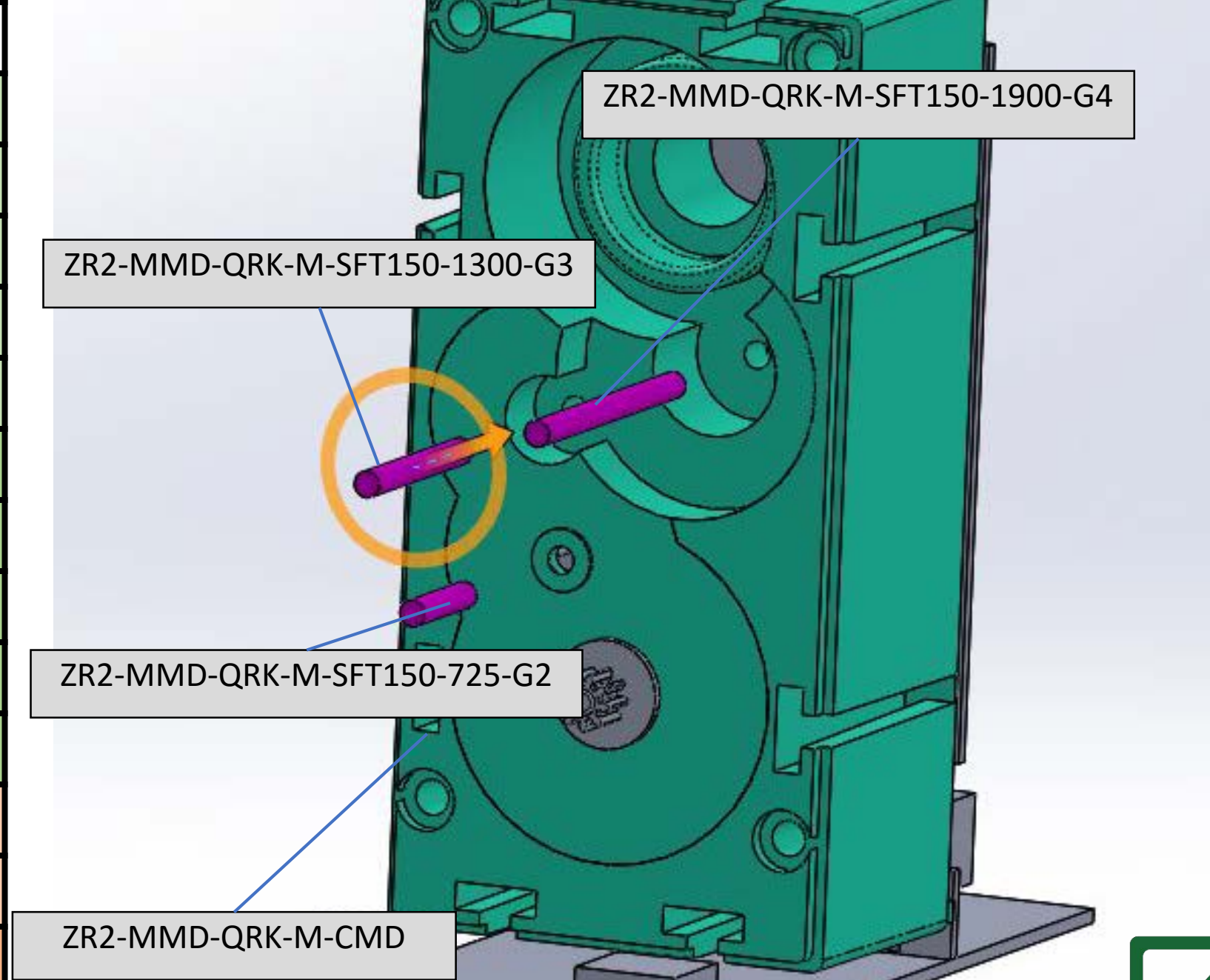
Sub -Assm #	Assm #
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1
	ZR2-MMD-QRK-ASSM2
	ZR2-MMD-QRK-ASSM3
	ZR2-MMD-QRK-ASSM4
	ZR2-MMD-QRK-ASSM5
	ZR2-MMD-QRK-ASSM6
	ZR2-MMD-QRK-ASSM7
ZR2-MMD	ZR2-MMD-ASSM1
	ZR2-MMD-ASSM2
	ZR2-MMD-ASSM3
	ZR2-MMD-ASSM4
	ZR2-MMD-ASSM5
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1
	ZR2-PCK-BOX-ASSM2
ZR2-WHL	ZR2-WHL-ASSM1
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1
ZR2-CSC	ZR2-MMD-RPS-ASSM1

Insert:
Slide Motor and PCB assembly into Quark housing
i.e.ZR2-MMD-QRK-E1-ASSM3 into ZR2-MMD-QRK-M-CMD



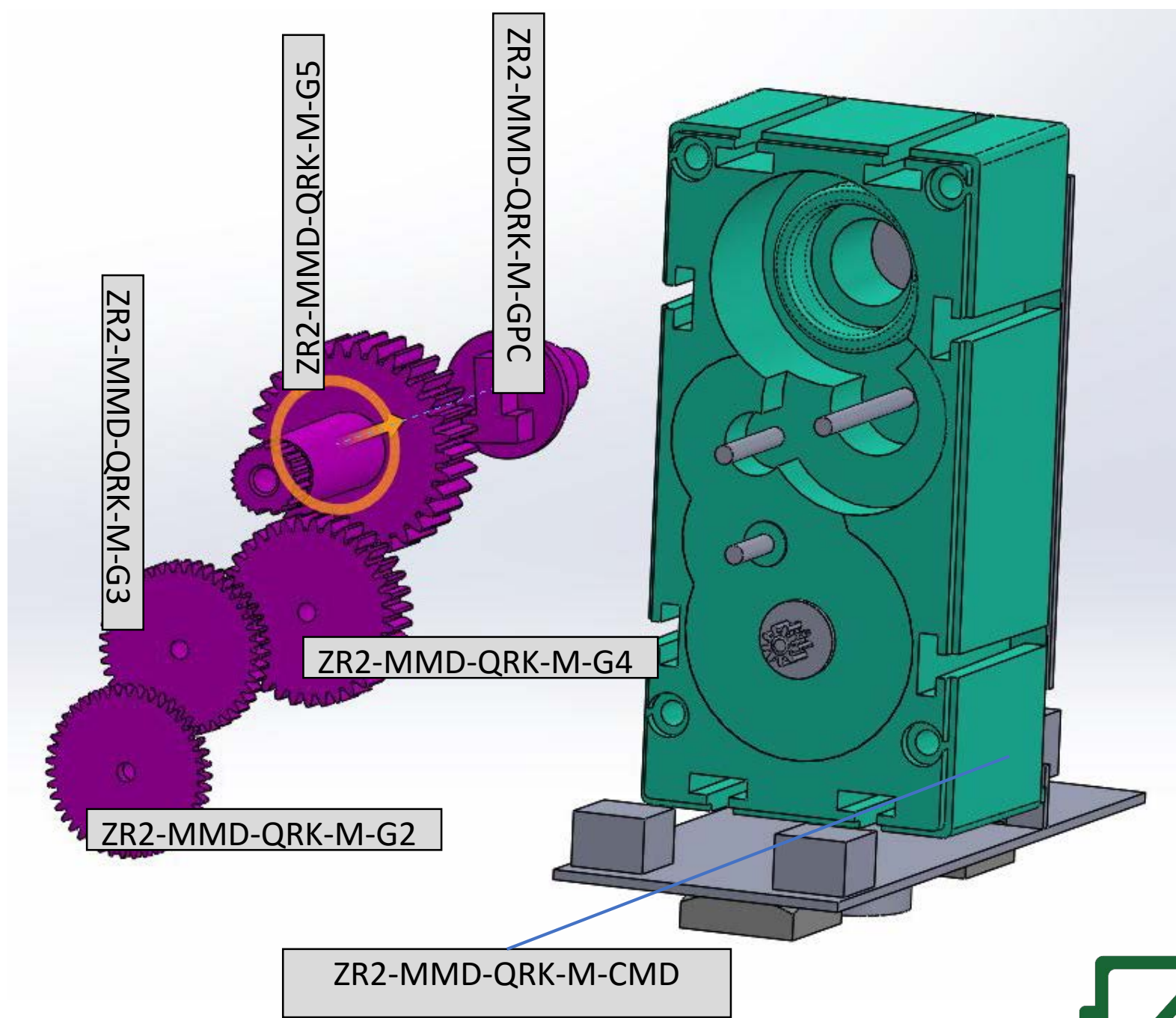
Sub -Assm #	Assm #
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1
	ZR2-MMD-QRK-ASSM2
	ZR2-MMD-QRK-ASSM3
	ZR2-MMD-QRK-ASSM4
	ZR2-MMD-QRK-ASSM5
	ZR2-MMD-QRK-ASSM6
	ZR2-MMD-QRK-ASSM7
ZR2-MMD	ZR2-MMD-ASSM1
	ZR2-MMD-ASSM2
	ZR2-MMD-ASSM3
	ZR2-MMD-ASSM4
	ZR2-MMD-ASSM5
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1
	ZR2-PCK-BOX-ASSM2
ZR2-WHL	ZR2-WHL-ASSM1
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1
ZR2-CSC	ZR2-MMD-RPS-ASSM1

Insert:
Put 3 shafts ZR2-MMD-QRK-M-(SFT150-725-G2, SFT150-1300-G3, SFT150-1900-G4), into ZR2-MMD-QRK-M-CMD



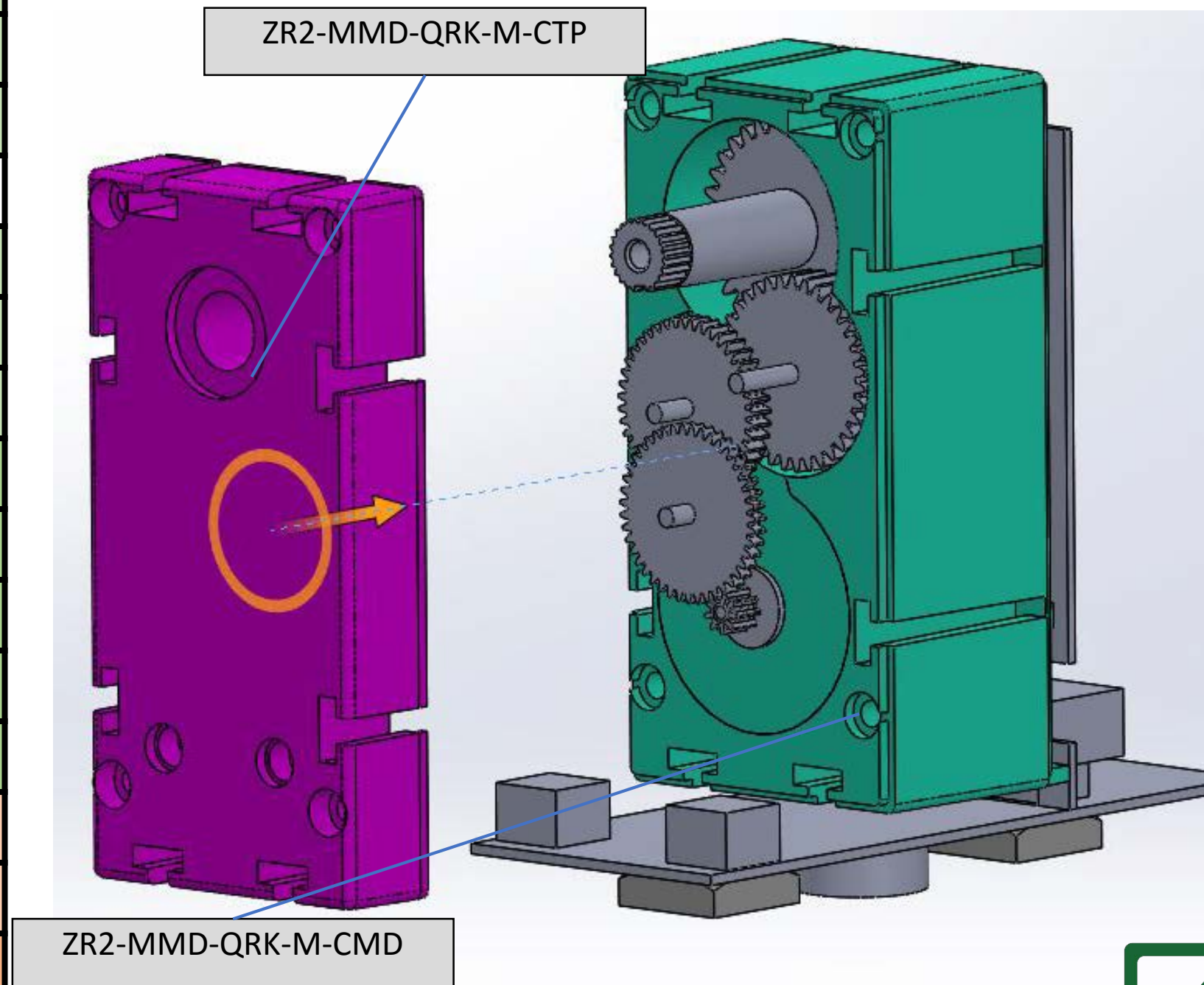
Sub -Assm #	Assm #
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1
	ZR2-MMD-QRK-ASSM2
	ZR2-MMD-QRK-ASSM3
	ZR2-MMD-QRK-ASSM4
	ZR2-MMD-QRK-ASSM5
	ZR2-MMD-QRK-ASSM6
	ZR2-MMD-QRK-ASSM7
ZR2-MMD	ZR2-MMD-ASSM1
	ZR2-MMD-ASSM2
	ZR2-MMD-ASSM3
	ZR2-MMD-ASSM4
	ZR2-MMD-ASSM5
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1
	ZR2-PCK-BOX-ASSM2
ZR2-WHL	ZR2-WHL-ASSM1
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1
ZR2-CSC	ZR2-MMD-RPS-ASSM1

Insert: Five Plastic Gears ZR2-MMD-QRK-M-(GPC,G5,G4,G3,G2) onto above placed shafts. Order: (GPC,G5,G4,G3,G2)



Sub -Assm #	Assm #
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1
	ZR2-MMD-QRK-ASSM2
	ZR2-MMD-QRK-ASSM3
	ZR2-MMD-QRK-ASSM4
	ZR2-MMD-QRK-ASSM5
	ZR2-MMD-QRK-ASSM6
	ZR2-MMD-QRK-ASSM7
ZR2-MMD	ZR2-MMD-ASSM1
	ZR2-MMD-ASSM2
	ZR2-MMD-ASSM3
	ZR2-MMD-ASSM4
	ZR2-MMD-ASSM5
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1
	ZR2-PCK-BOX-ASSM2
ZR2-WHL	ZR2-WHL-ASSM1
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1
ZR2-CSC	ZR2-MMD-RPS-ASSM1

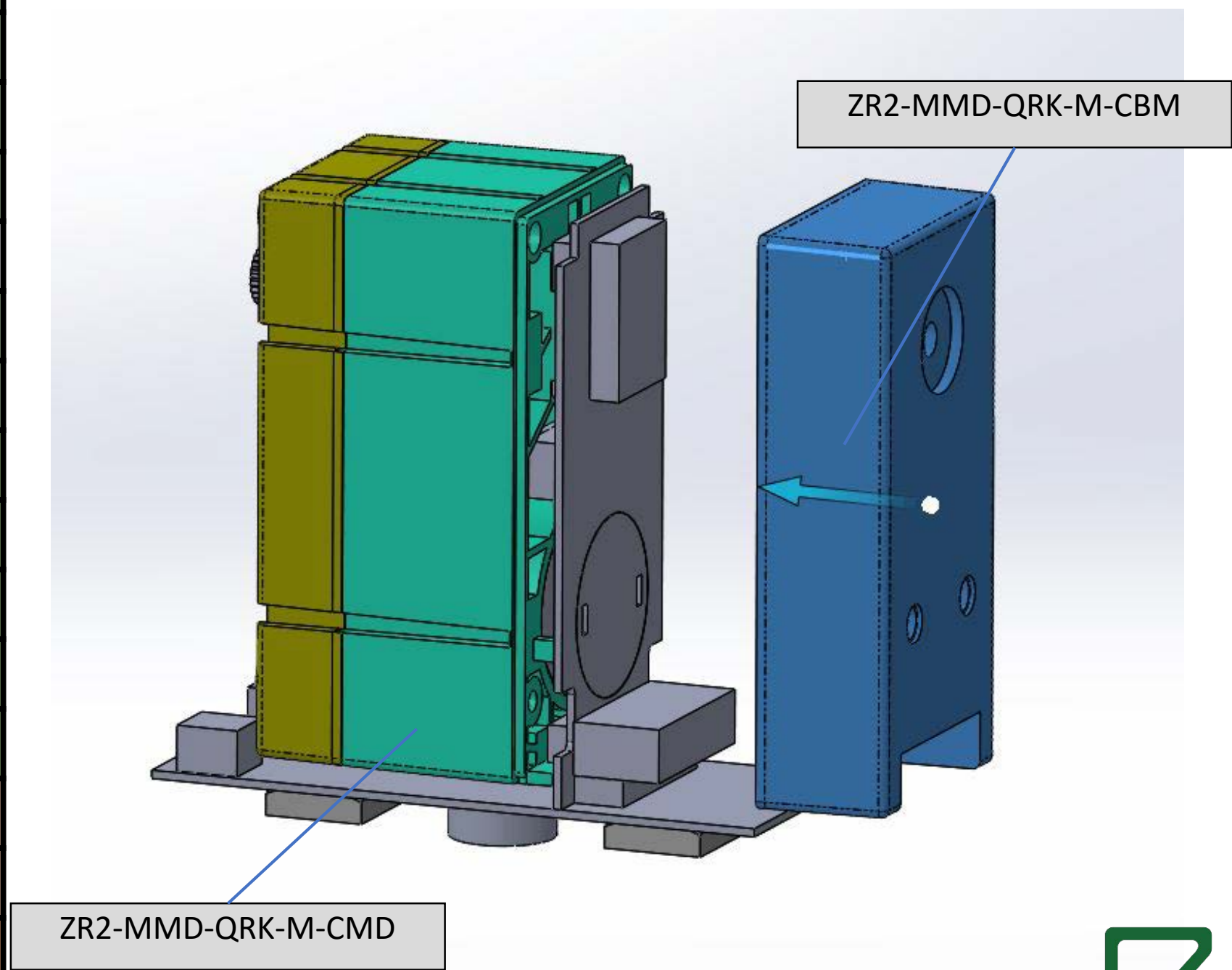
Cover:
Put the lid ZR2-MMD-QRK-M-CTP



Sub -Assm #	Assm #
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1
	ZR2-MMD-QRK-ASSM2
	ZR2-MMD-QRK-ASSM3
	ZR2-MMD-QRK-ASSM4
	ZR2-MMD-QRK-ASSM5
	ZR2-MMD-QRK-ASSM6
	ZR2-MMD-QRK-ASSM7
ZR2-MMD	ZR2-MMD-ASSM1
	ZR2-MMD-ASSM2
	ZR2-MMD-ASSM3
	ZR2-MMD-ASSM4
	ZR2-MMD-ASSM5
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1
	ZR2-PCK-BOX-ASSM2
ZR2-WHL	ZR2-WHL-ASSM1
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1
ZR2-CSC	ZR2-MMD-RPS-ASSM1

Cover:

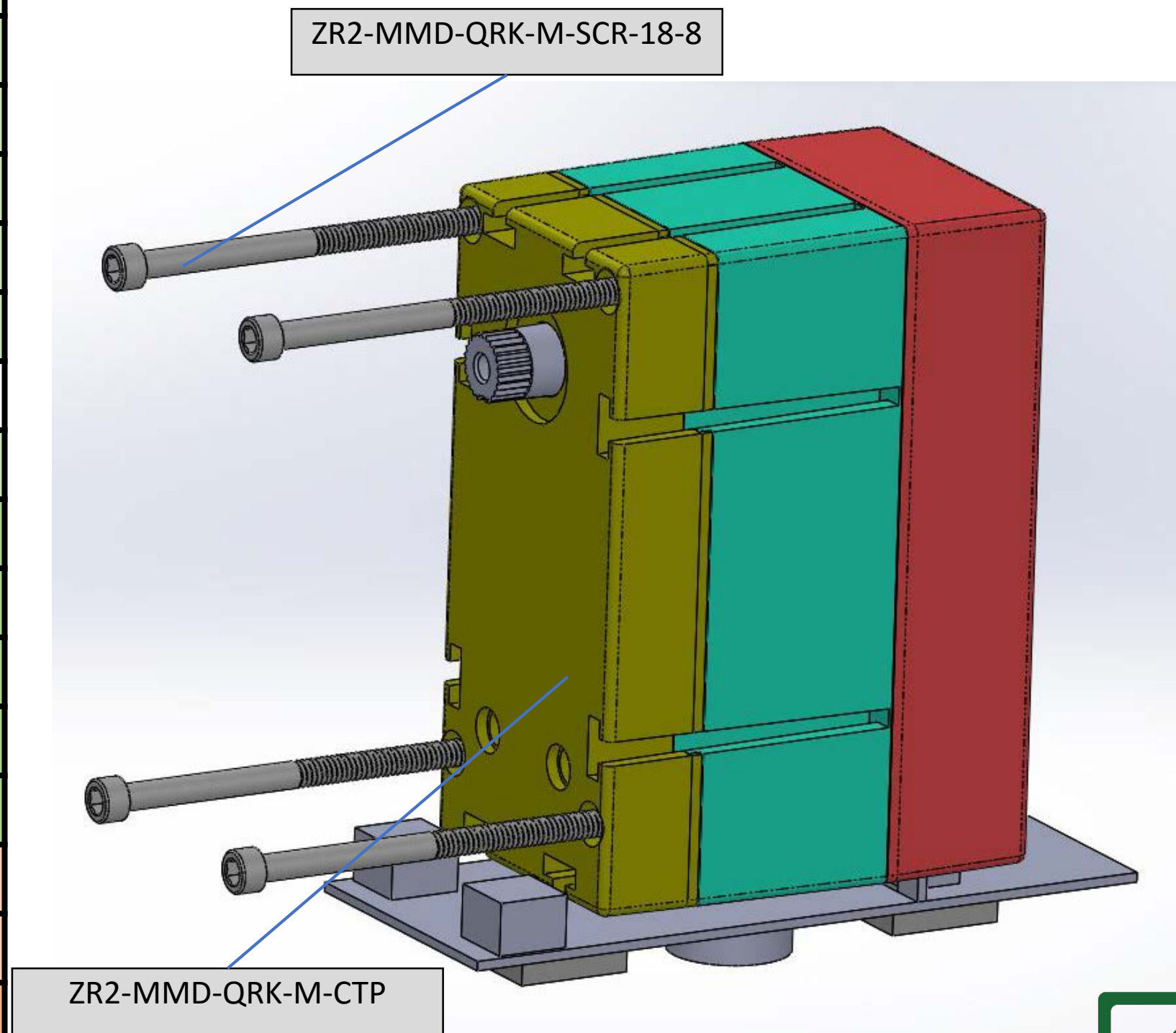
Put the lid ZR2-MMD-QRK-M-CBM



Sub -Assm #	Assm #
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1
	ZR2-MMD-QRK-ASSM2
	ZR2-MMD-QRK-ASSM3
	ZR2-MMD-QRK-ASSM4
	ZR2-MMD-QRK-ASSM5
	ZR2-MMD-QRK-ASSM6
	ZR2-MMD-QRK-ASSM7
ZR2-MMD	ZR2-MMD-ASSM1
	ZR2-MMD-ASSM2
	ZR2-MMD-ASSM3
	ZR2-MMD-ASSM4
	ZR2-MMD-ASSM5
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1
	ZR2-PCK-BOX-ASSM2
ZR2-WHL	ZR2-WHL-ASSM1
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1
ZR2-CSC	ZR2-MMD-RPS-ASSM1

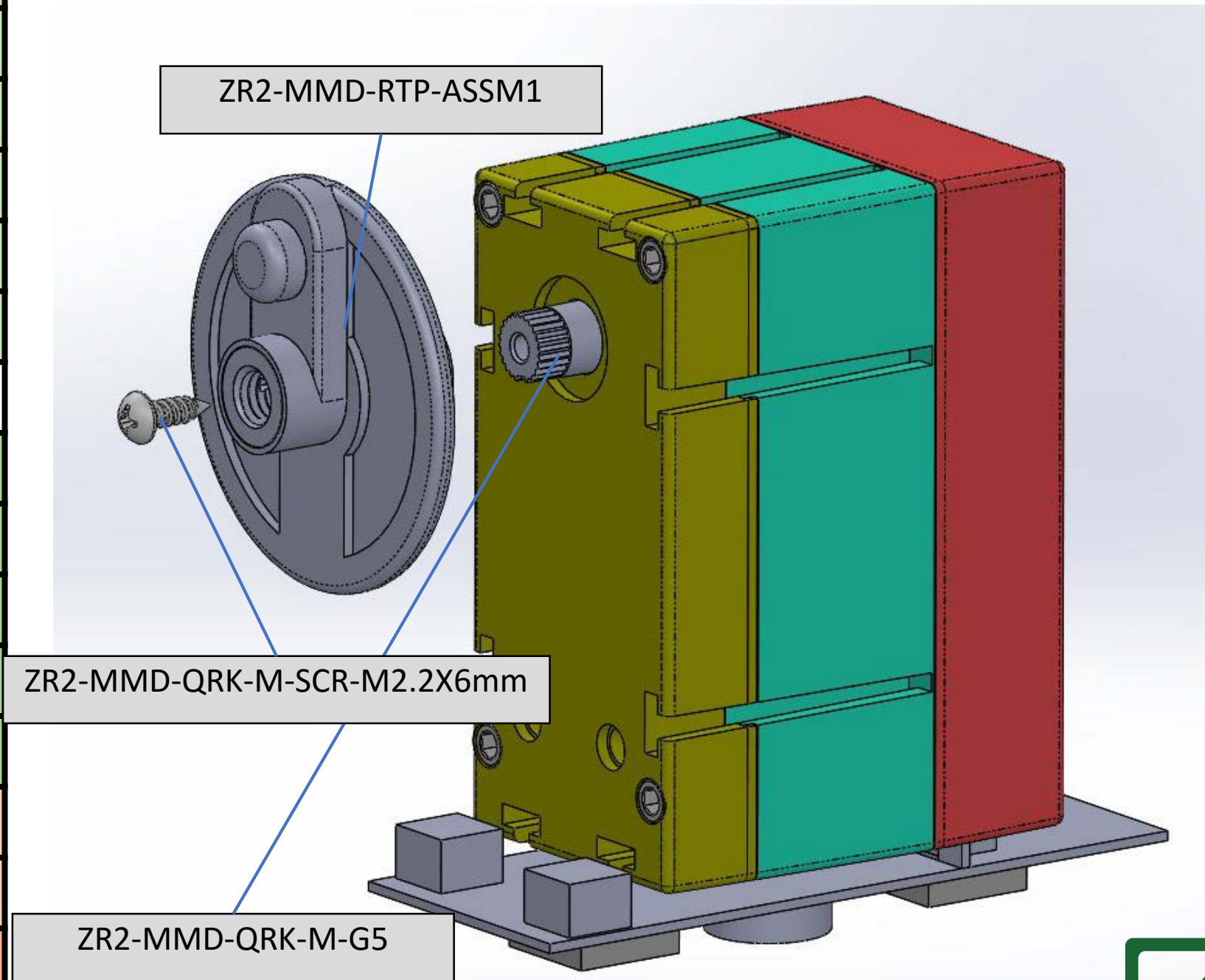
Screw:

Screw 4 ZR2-MMD-QRK-M-SCR-18-8 into top lid

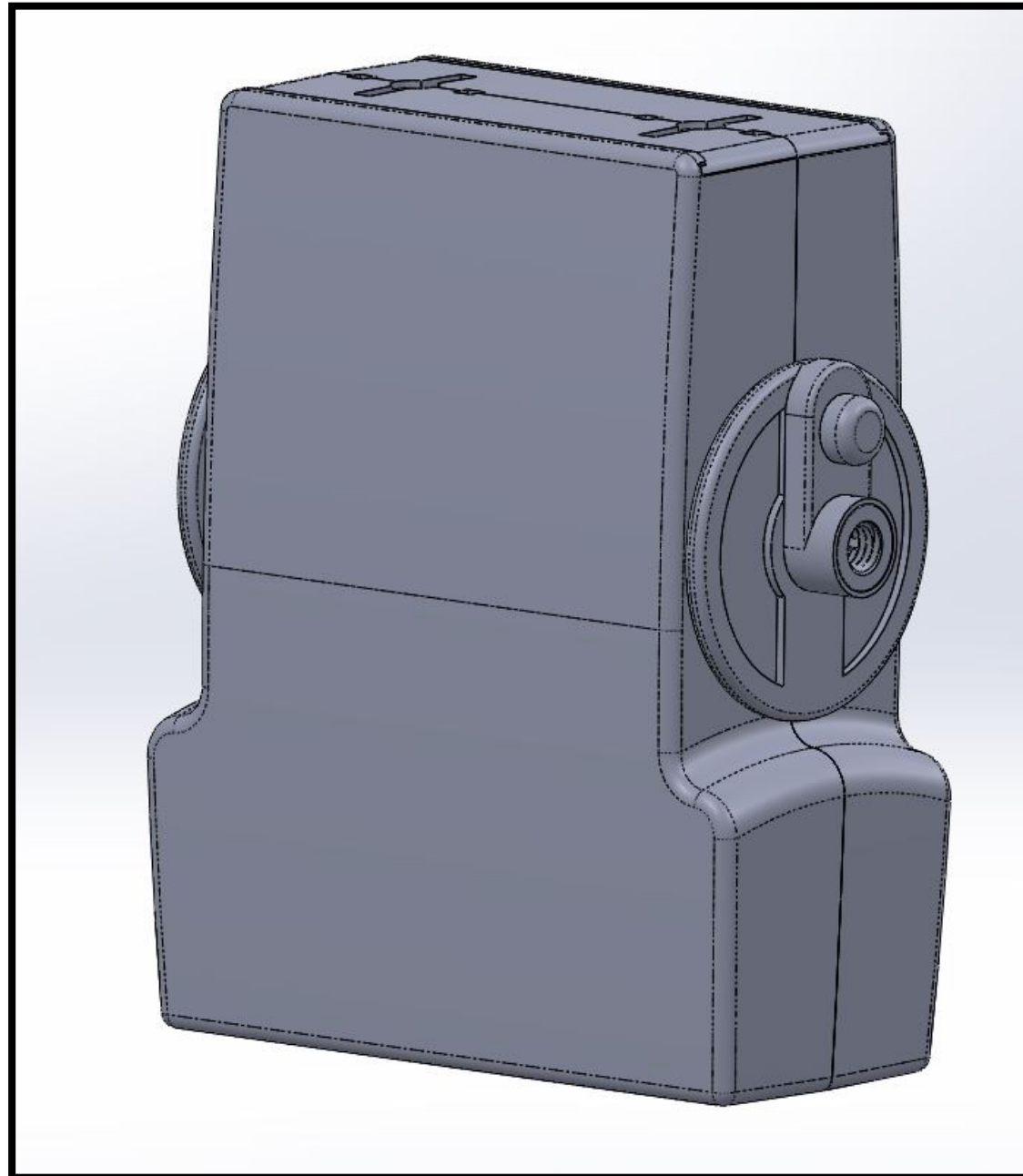


Sub -Assm #	Assm #
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1
	ZR2-MMD-QRK-ASSM2
	ZR2-MMD-QRK-ASSM3
	ZR2-MMD-QRK-ASSM4
	ZR2-MMD-QRK-ASSM5
	ZR2-MMD-QRK-ASSM6
	ZR2-MMD-QRK-ASSM7
ZR2-MMD	ZR2-MMD-ASSM1
	ZR2-MMD-ASSM2
	ZR2-MMD-ASSM3
	ZR2-MMD-ASSM4
	ZR2-MMD-ASSM5
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1
	ZR2-PCK-BOX-ASSM2
ZR2-WHL	ZR2-WHL-ASSM1
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1
ZR2-CSC	ZR2-MMD-RPS-ASSM1

Insert: Align the spline and insert ZR2-MMD-RTP-ASSM1 over ZR2-MMD-QRK-M-G5 and screw using ZR2-MMD-QRK-M-SCR-M2.2X6mm



ZR2-MMD

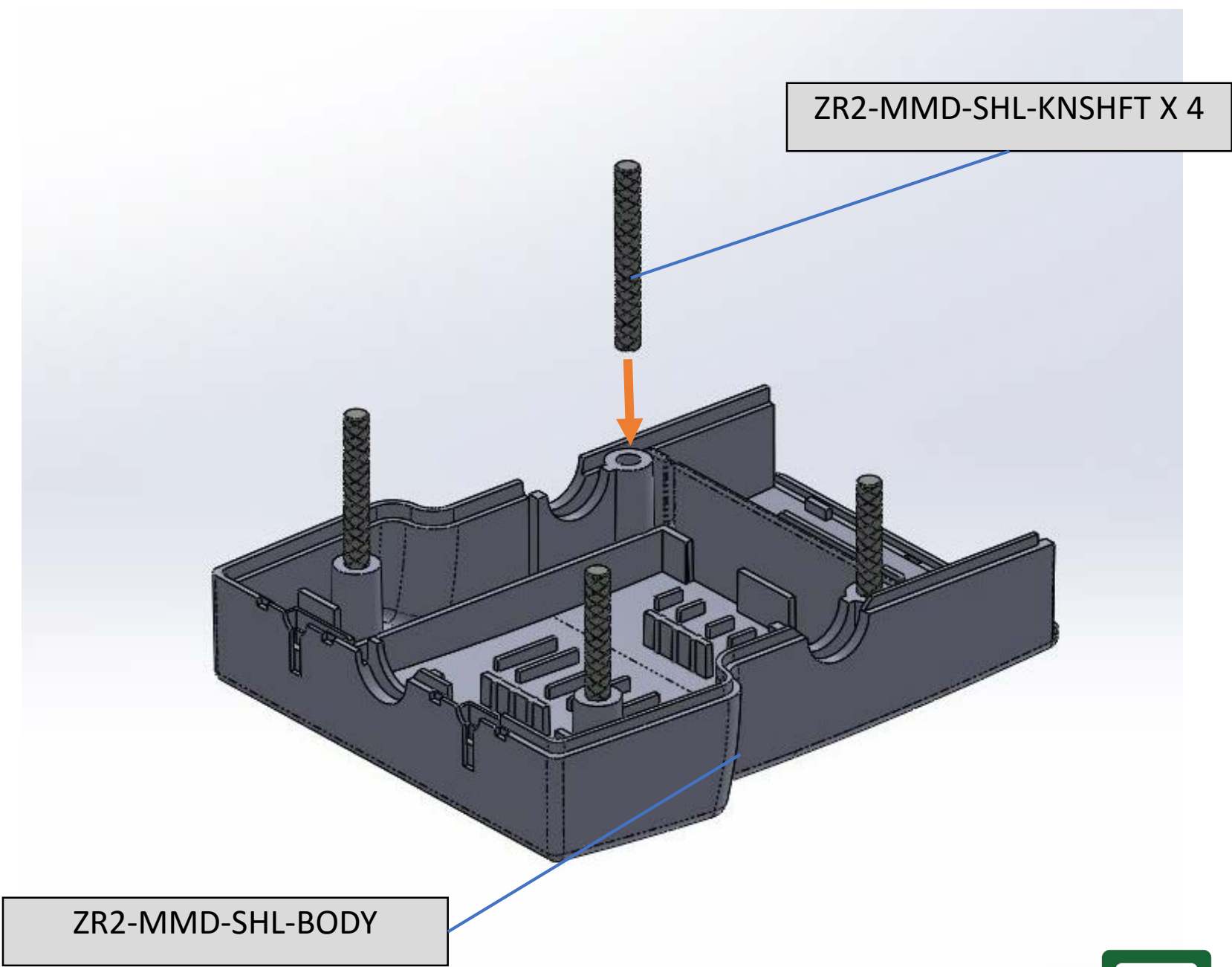


External Finish SPI C2 – 400 Grit
Internal Finish SPI C1/Non Expensive

Sub -Assm #	Assm #
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1
	ZR2-MMD-QRK-ASSM2
	ZR2-MMD-QRK-ASSM3
	ZR2-MMD-QRK-ASSM4
	ZR2-MMD-QRK-ASSM5
	ZR2-MMD-QRK-ASSM6
	ZR2-MMD-QRK-ASSM7
ZR2-MMD	ZR2-MMD-ASSM1
	ZR2-MMD-ASSM2
	ZR2-MMD-ASSM3
	ZR2-MMD-ASSM4
	ZR2-MMD-ASSM5
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1
	ZR2-PCK-BOX-ASSM2
ZR2-WHL	ZR2-WHL-ASSM1
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1
ZR2-CSC	ZR2-MMD-RPS-ASSM1

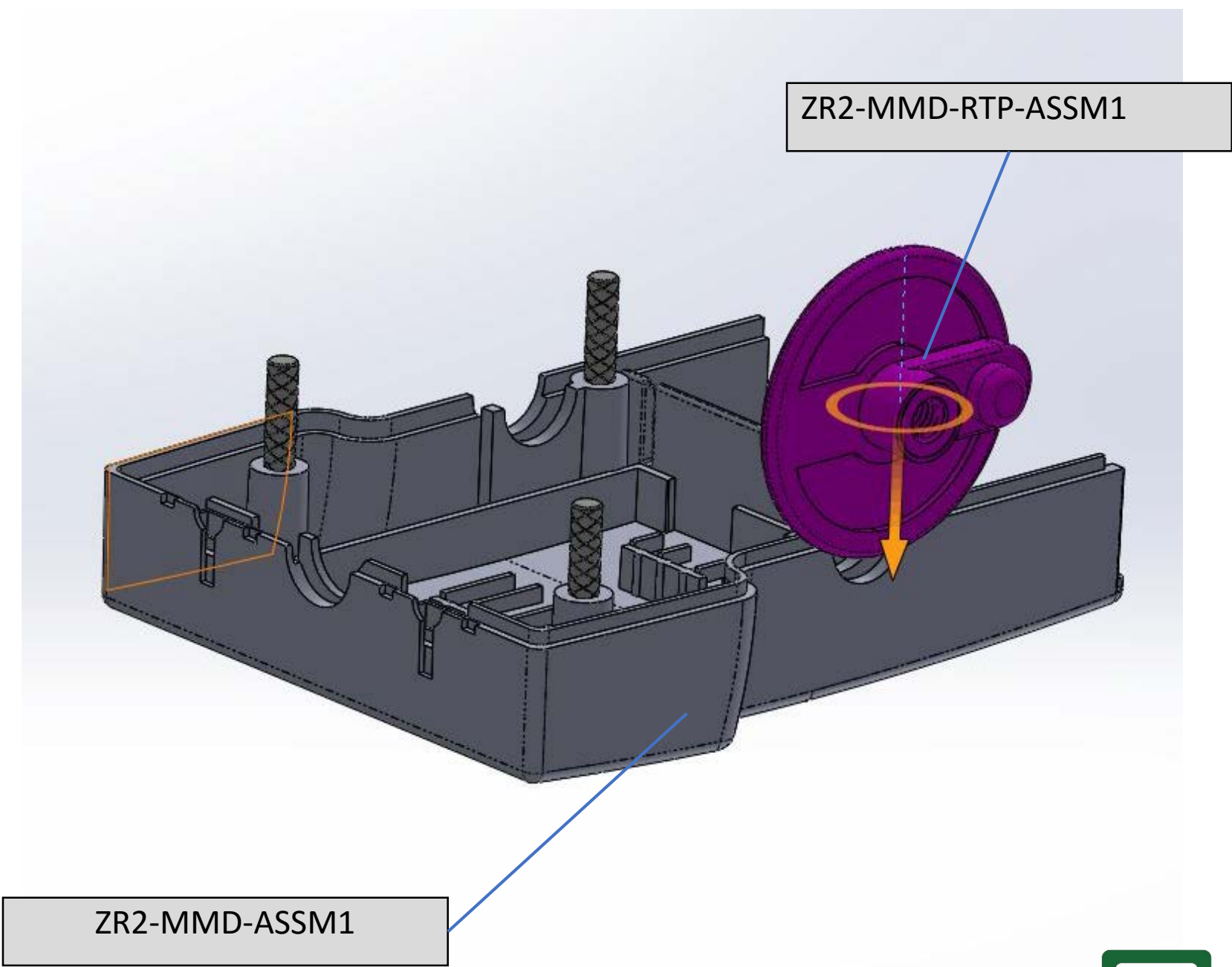
Insert :

Insert ZR2-MMD-SHL-KNSHFT to the holes of the knurled shafts in the shell ZR2-MMD-SHL-BODY



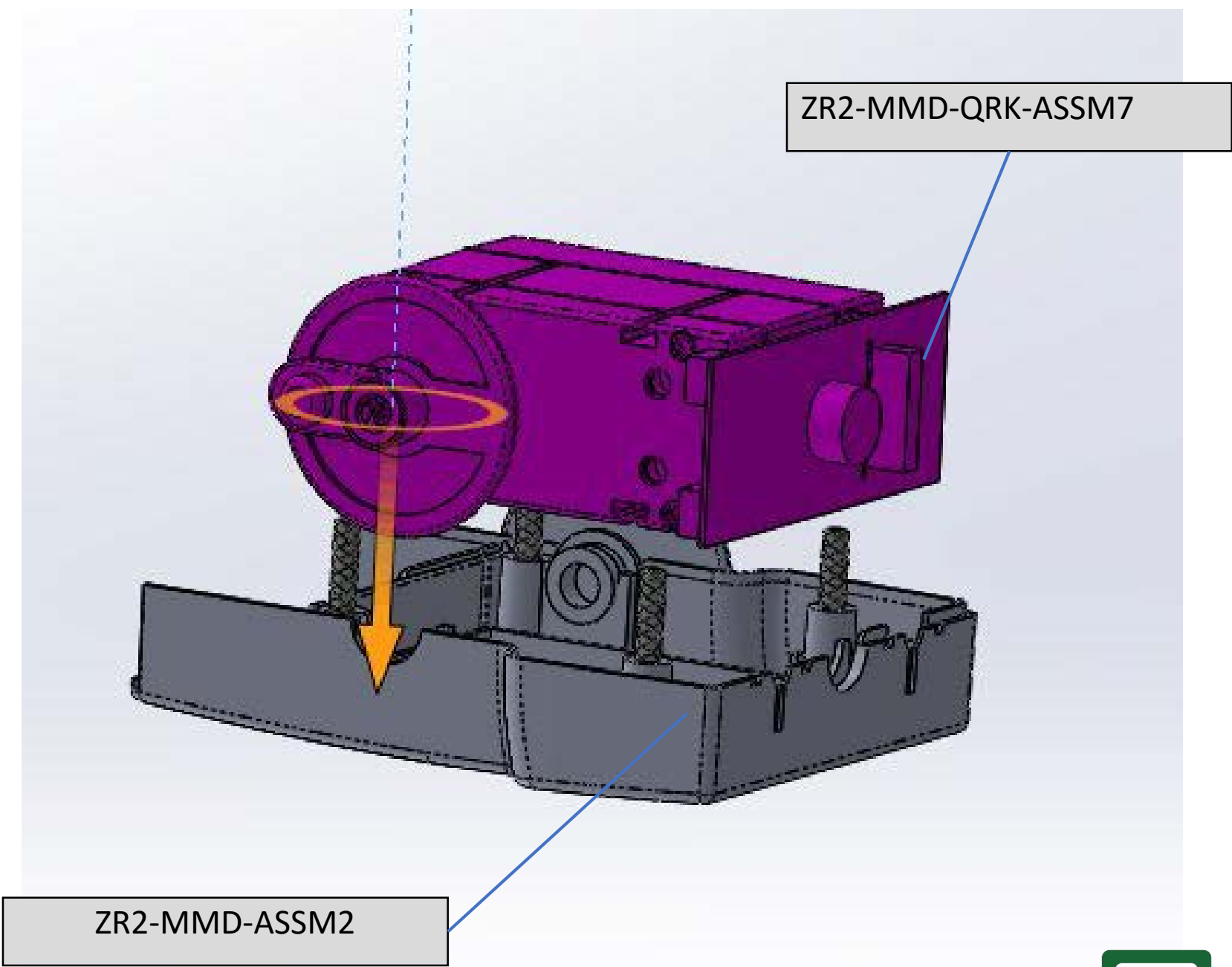
Sub -Assm #	Assm #
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1
	ZR2-MMD-QRK-ASSM2
	ZR2-MMD-QRK-ASSM3
	ZR2-MMD-QRK-ASSM4
	ZR2-MMD-QRK-ASSM5
	ZR2-MMD-QRK-ASSM6
	ZR2-MMD-QRK-ASSM7
ZR2-MMD	ZR2-MMD-ASSM1
	ZR2-MMD-ASSM2
	ZR2-MMD-ASSM3
	ZR2-MMD-ASSM4
	ZR2-MMD-ASSM5
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1
	ZR2-PCK-BOX-ASSM2
ZR2-WHL	ZR2-WHL-ASSM1
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1
ZR2-CSC	ZR2-MMD-RPS-ASSM1

Insert:
 ZR2-MMD-RTP-ASSM1 in ZR2-MMD-ASSM1 on the opposite side of the quark.



Sub -Assm #	Assm #
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1
	ZR2-MMD-QRK-ASSM2
	ZR2-MMD-QRK-ASSM3
	ZR2-MMD-QRK-ASSM4
	ZR2-MMD-QRK-ASSM5
	ZR2-MMD-QRK-ASSM6
	ZR2-MMD-QRK-ASSM7
ZR2-MMD	ZR2-MMD-ASSM1
	ZR2-MMD-ASSM2
	ZR2-MMD-ASSM3
	ZR2-MMD-ASSM4
	ZR2-MMD-ASSM5
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1
	ZR2-PCK-BOX-ASSM2
ZR2-WHL	ZR2-WHL-ASSM1
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1
ZR2-CSC	ZR2-MMD-RPS-ASSM1

Insert:
 Insert Quark with PCB (finished in the process
 ZR2-MMD-QRK-ASSM6) into ZR2-MMD-SHL-BODY

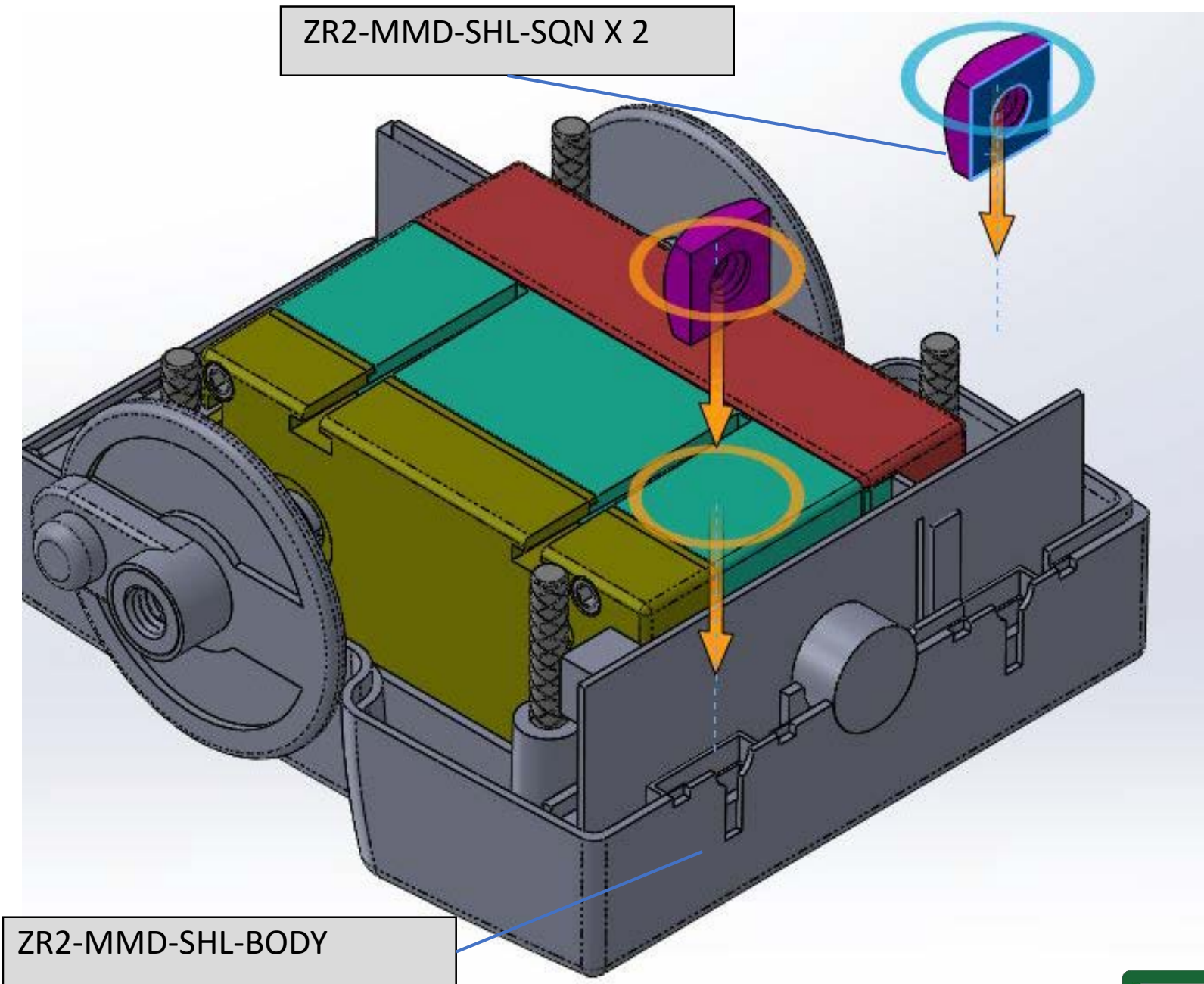


Note: PCB is not dimensioned exactly



Sub -Assm #	Assm #
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1
	ZR2-MMD-QRK-ASSM2
	ZR2-MMD-QRK-ASSM3
	ZR2-MMD-QRK-ASSM4
	ZR2-MMD-QRK-ASSM5
	ZR2-MMD-QRK-ASSM6
	ZR2-MMD-QRK-ASSM7
ZR2-MMD	ZR2-MMD-ASSM1
	ZR2-MMD-ASSM2
	ZR2-MMD-ASSM3
	ZR2-MMD-ASSM4
	ZR2-MMD-ASSM5
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1
	ZR2-PCK-BOX-ASSM2
ZR2-WHL	ZR2-WHL-ASSM1
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1
ZR2-CSC	ZR2-MMD-RPS-ASSM1

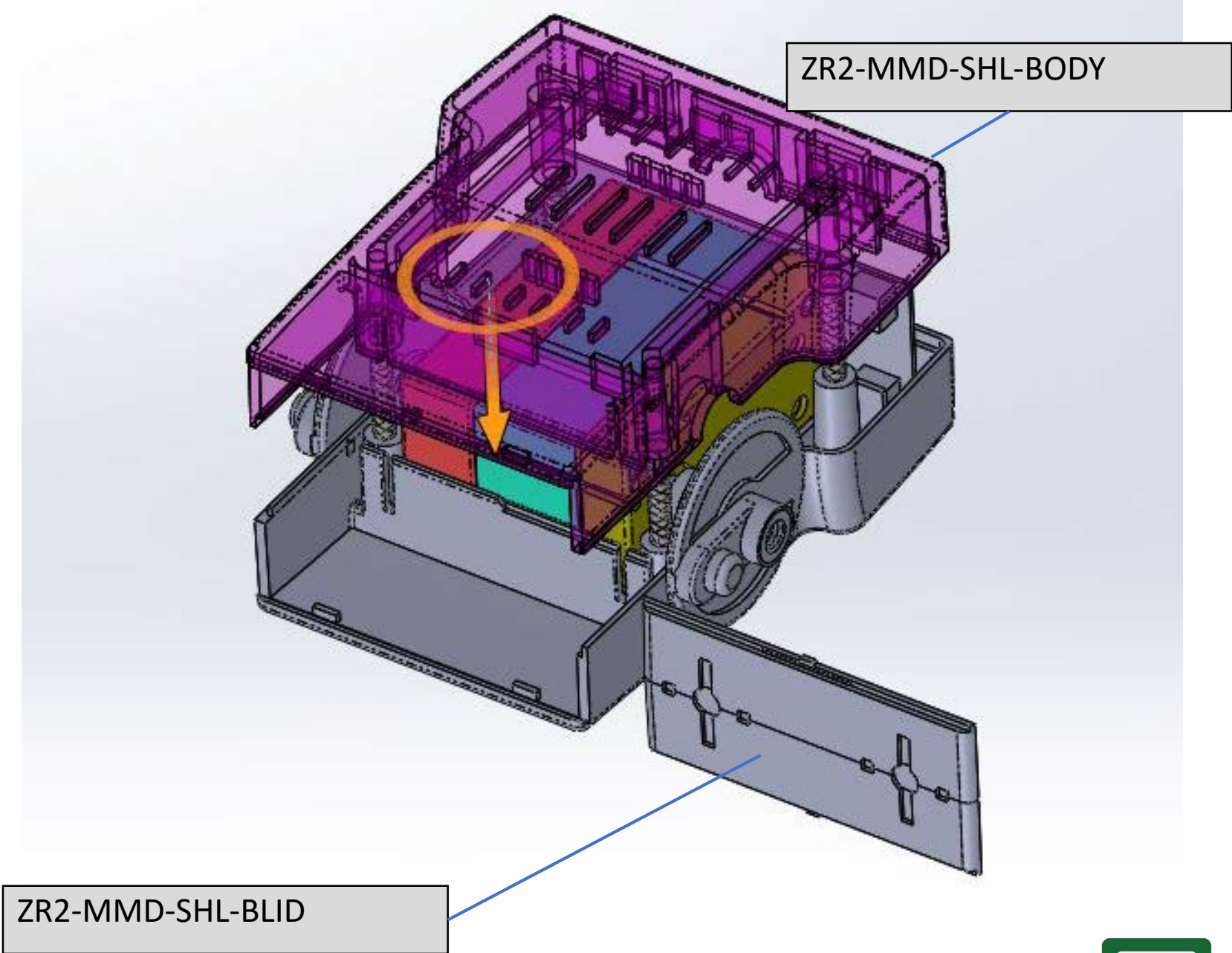
Insert:
Square Nuts ZR2-MMD-SHL-SQN into the
ZR2-MMD-SHL-BODY



Sub -Assm #	Assm #
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1
	ZR2-MMD-QRK-ASSM2
	ZR2-MMD-QRK-ASSM3
	ZR2-MMD-QRK-ASSM4
	ZR2-MMD-QRK-ASSM5
	ZR2-MMD-QRK-ASSM6
	ZR2-MMD-QRK-ASSM7
ZR2-MMD	ZR2-MMD-ASSM1
	ZR2-MMD-ASSM2
	ZR2-MMD-ASSM3
	ZR2-MMD-ASSM4
	ZR2-MMD-ASSM5
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1
	ZR2-PCK-BOX-ASSM2
ZR2-WHL	ZR2-WHL-ASSM1
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1
ZR2-CSC	ZR2-MMD-RPS-ASSM1

Push Fit:

Push shell (ZR2-MMD-SHL-BODY) onto above assembly and slide the battery Lid ZR2-MMD-SHL-BLID in position



Sub -Assm #	Assm #
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1
	ZR2-MMD-QRK-ASSM2
	ZR2-MMD-QRK-ASSM3
	ZR2-MMD-QRK-ASSM4
	ZR2-MMD-QRK-ASSM5
	ZR2-MMD-QRK-ASSM6
	ZR2-MMD-QRK-ASSM7
ZR2-MMD	ZR2-MMD-ASSM1
	ZR2-MMD-ASSM2
	ZR2-MMD-ASSM3
	ZR2-MMD-ASSM4
	ZR2-MMD-ASSM5
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1
	ZR2-PCK-BOX-ASSM2
ZR2-WHL	ZR2-WHL-ASSM1
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1
ZR2-CSC	ZR2-MMD-RPS-ASSM1

Fold

Fold cardboard into final shape i.e.

ZR2-PCK-BOX-CBD into box shape



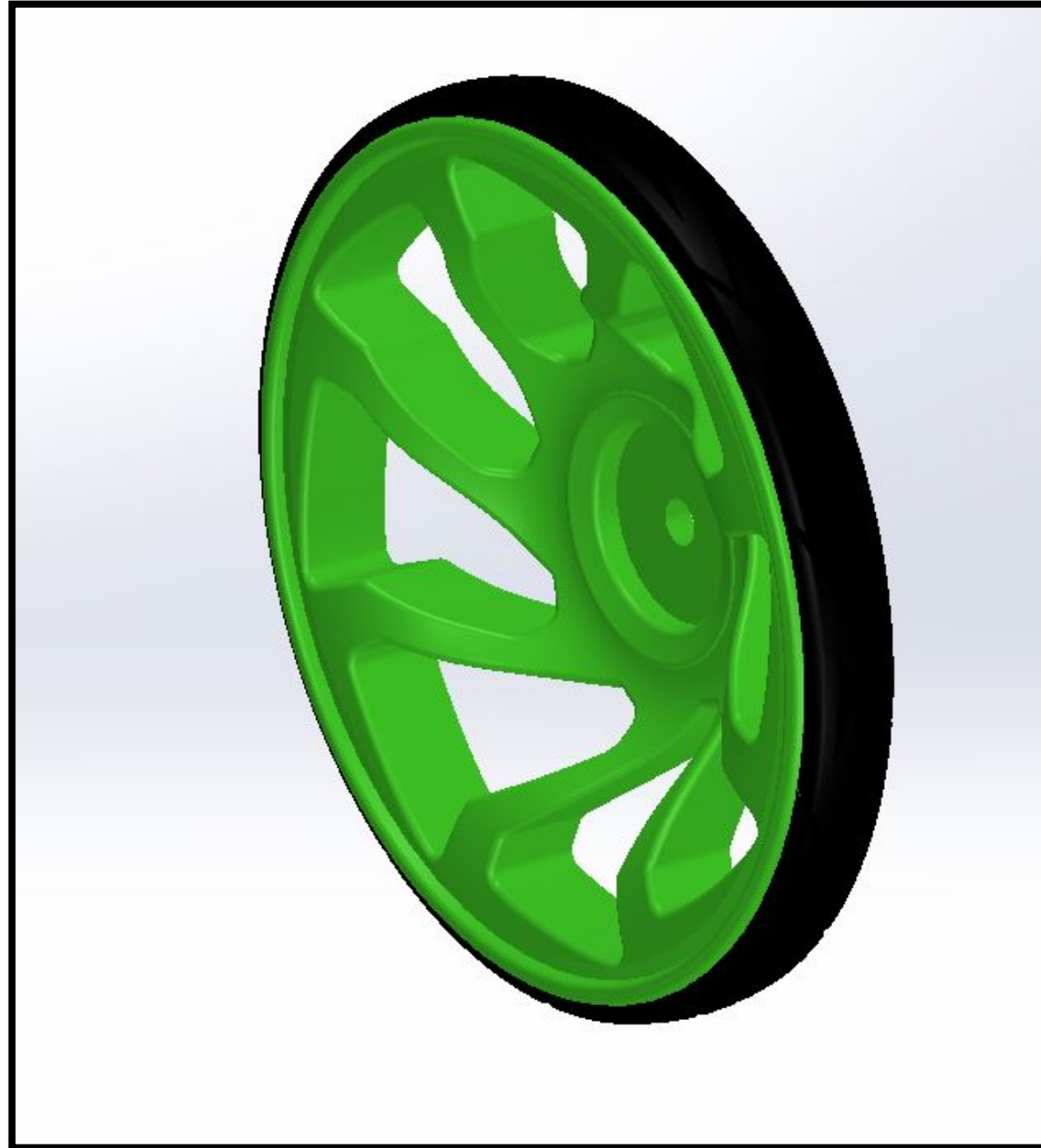
Sub -Assm #	Assm #
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1
	ZR2-MMD-QRK-ASSM2
	ZR2-MMD-QRK-ASSM3
	ZR2-MMD-QRK-ASSM4
	ZR2-MMD-QRK-ASSM5
	ZR2-MMD-QRK-ASSM6
	ZR2-MMD-QRK-ASSM7
ZR2-MMD	ZR2-MMD-ASSM1
	ZR2-MMD-ASSM2
	ZR2-MMD-ASSM3
	ZR2-MMD-ASSM4
	ZR2-MMD-ASSM5
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1
	ZR2-PCK-BOX-ASSM2
ZR2-WHL	ZR2-WHL-ASSM1
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1
ZR2-CSC	ZR2-MMD-RPS-ASSM1

Place
Place Foam into box:
ZR2-PCK-LFM and UFM into ZR2-PCK-BOX



ZR2-PCK-LFM and UFM

ZR2-WHL



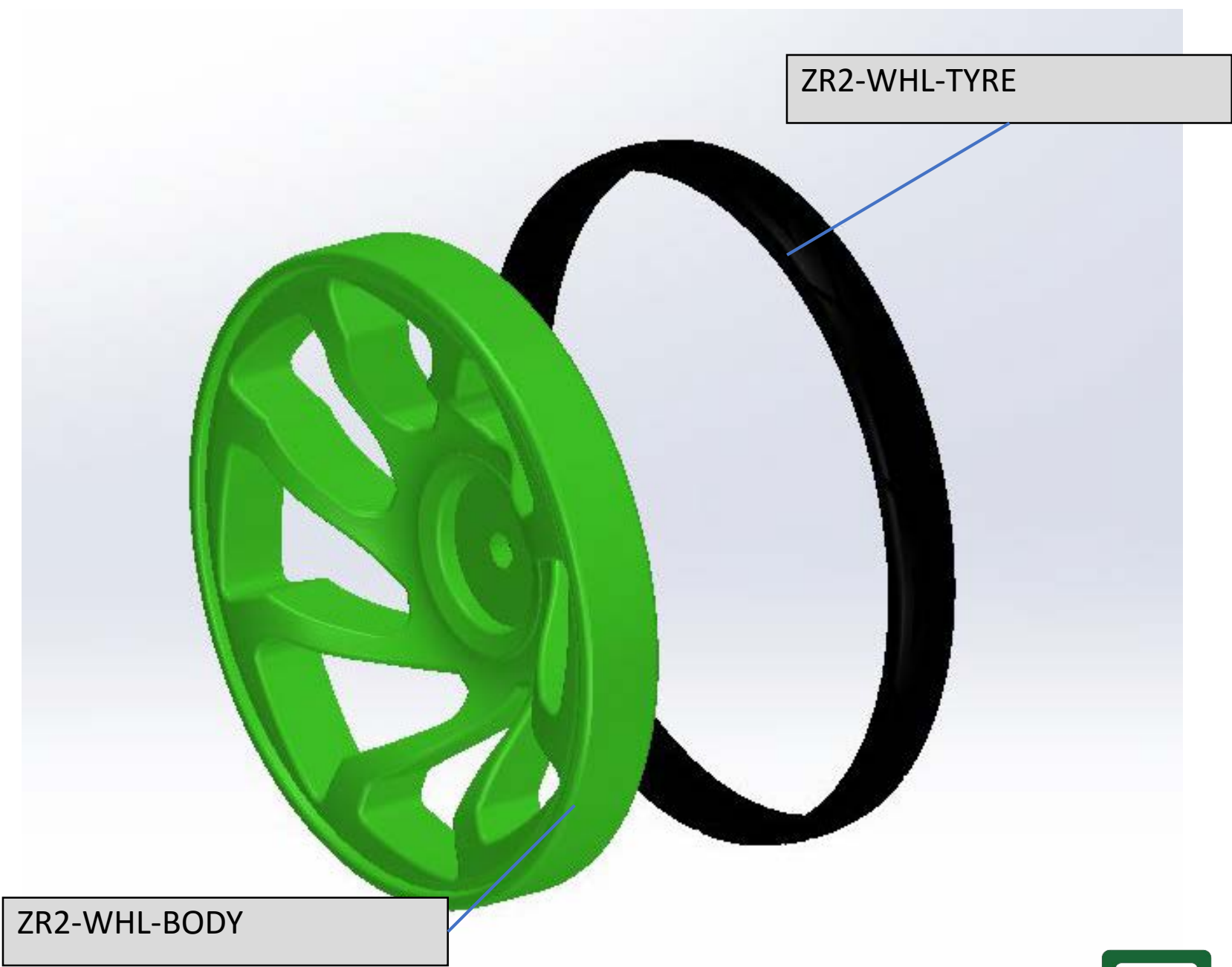
Overall Finish: SPI C1

Sub -Assm #	Assm #
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1
	ZR2-MMD-QRK-ASSM2
	ZR2-MMD-QRK-ASSM3
	ZR2-MMD-QRK-ASSM4
	ZR2-MMD-QRK-ASSM5
	ZR2-MMD-QRK-ASSM6
	ZR2-MMD-QRK-ASSM7
ZR2-MMD	ZR2-MMD-ASSM1
	ZR2-MMD-ASSM2
	ZR2-MMD-ASSM3
	ZR2-MMD-ASSM4
	ZR2-MMD-ASSM5
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1
	ZR2-PCK-BOX-ASSM2
ZR2-WHL	ZR2-WHL-ASSM1
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1
ZR2-CSC	ZR2-MMD-RPS-ASSM1

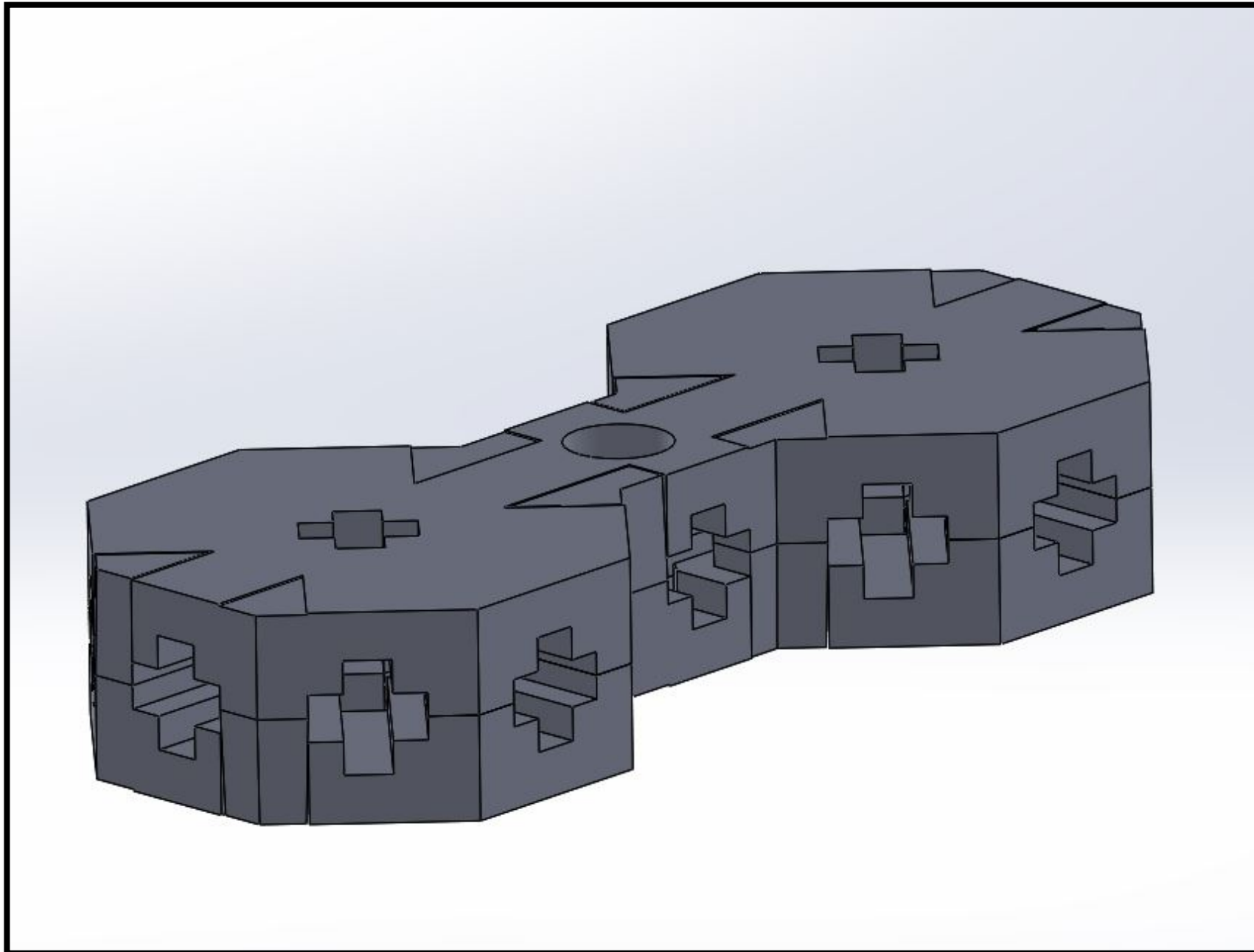
Insert

Put tire over wheel rim i.e.

ZR2-WHL-TYRE onto ZR2-WHL-BODY



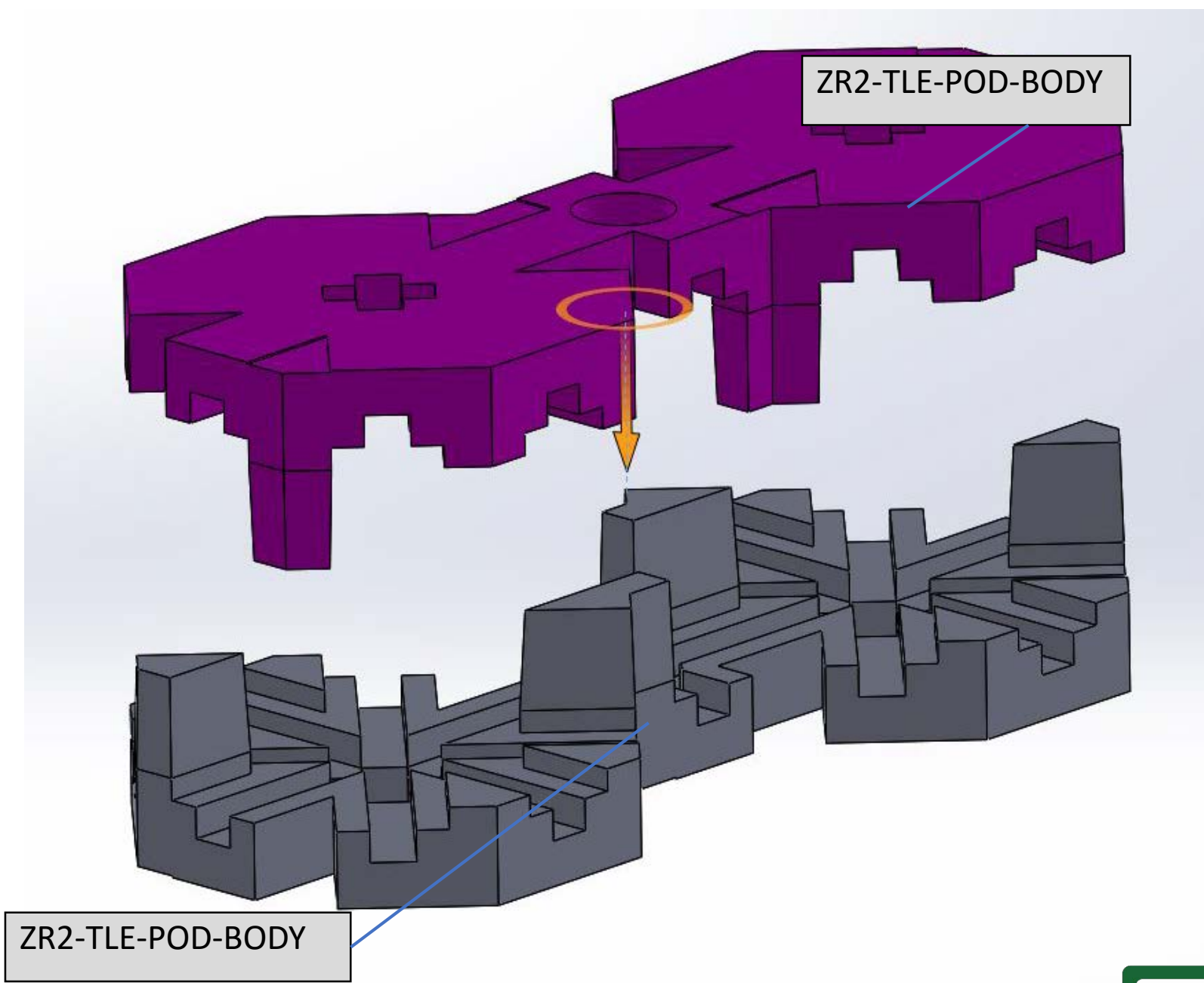
ZR2-TLE-POD



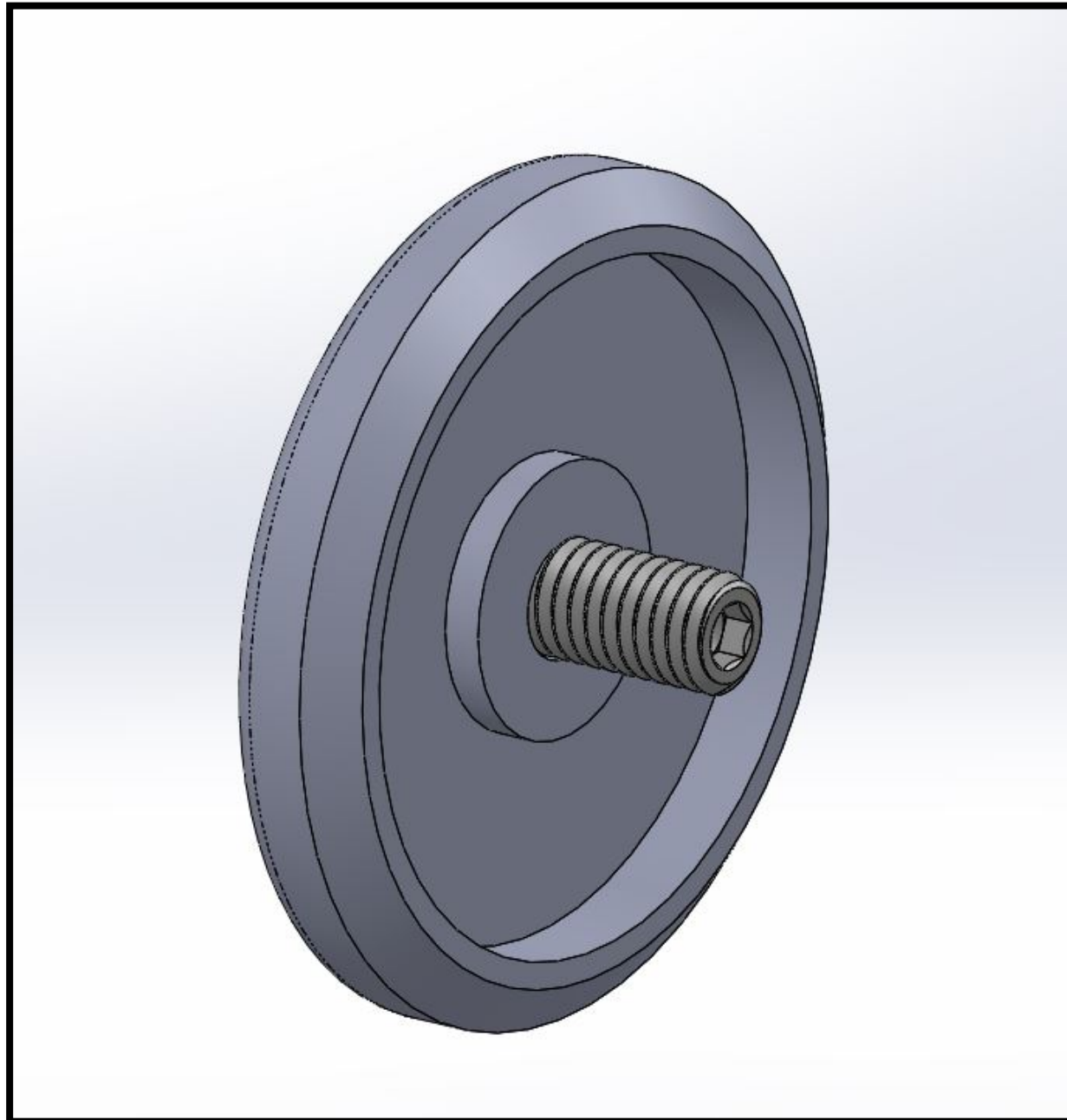
Overall Finish: SPI C2 – 400 Grit

Sub -Assm #	Assm #
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1
	ZR2-MMD-QRK-ASSM2
	ZR2-MMD-QRK-ASSM3
	ZR2-MMD-QRK-ASSM4
	ZR2-MMD-QRK-ASSM5
	ZR2-MMD-QRK-ASSM6
	ZR2-MMD-QRK-ASSM7
ZR2-MMD	ZR2-MMD-ASSM1
	ZR2-MMD-ASSM2
	ZR2-MMD-ASSM3
	ZR2-MMD-ASSM4
	ZR2-MMD-ASSM5
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1
	ZR2-PCK-BOX-ASSM2
ZR2-WHL	ZR2-WHL-ASSM1
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1
ZR2-CSC	ZR2-MMD-RPS-ASSM1

Snap On:
Snap two ZR2-TLE-POD-BODY together



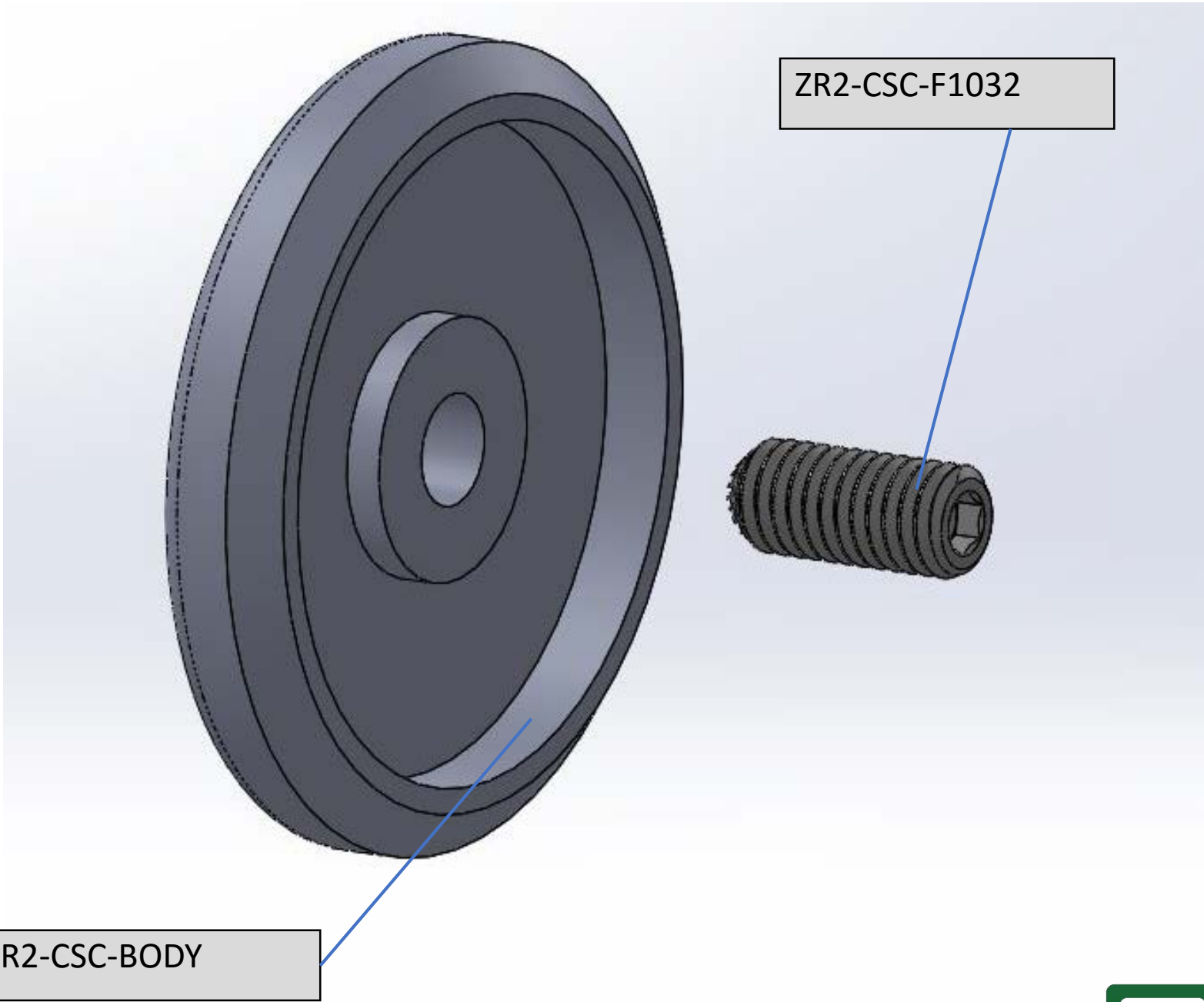
ZR2-CSC



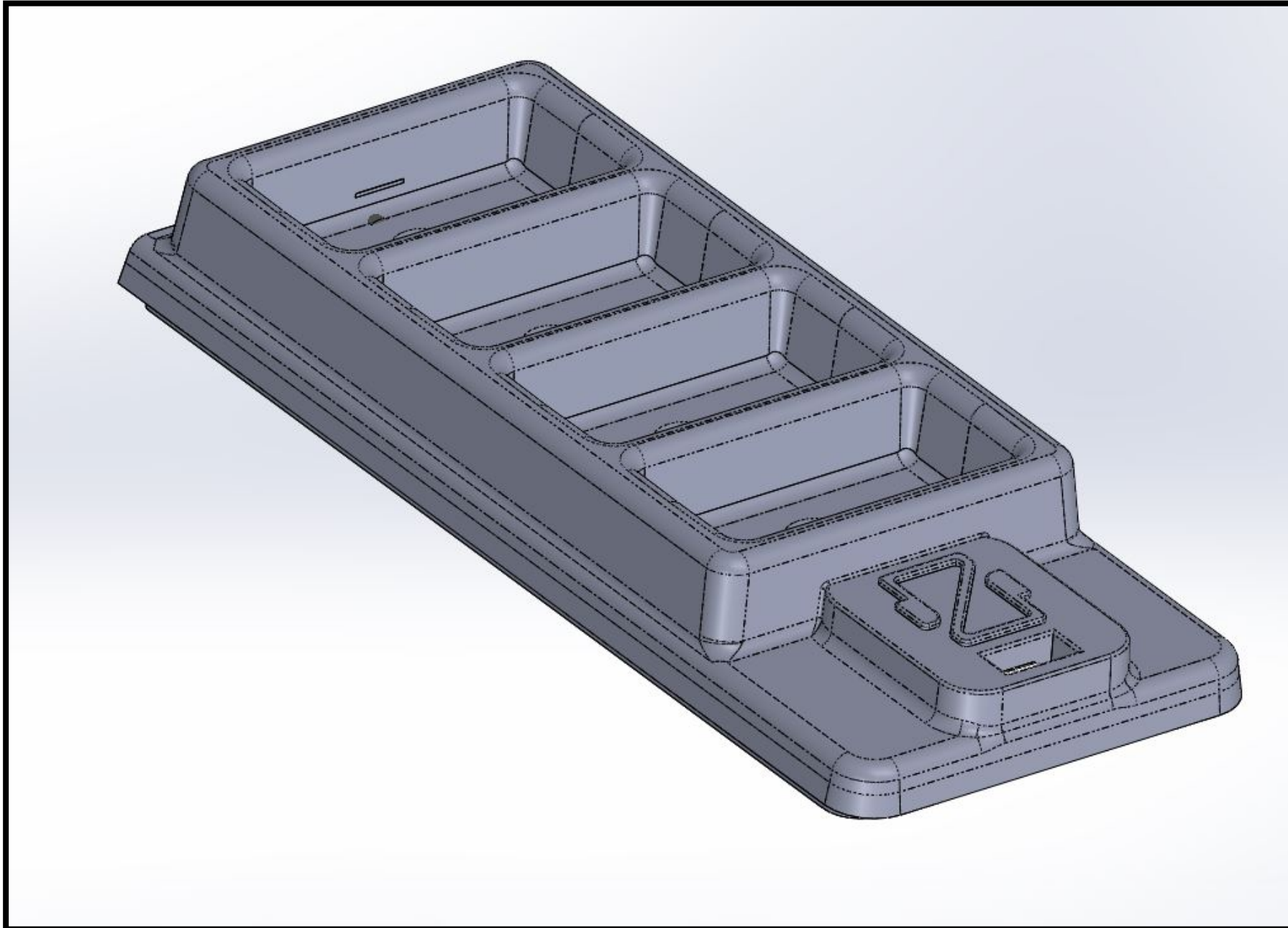
Overall Finish: SPI C2 – 400 Grit

Sub -Assm #	Assm #
ZR2-MMD-HNG	ZR2-MMD-HNG-ASSM1
ZR2-MMD-RTP	ZR2-MMD-RTP-ASSM1
ZR2-MMD-RPS	ZR2-MMD-RPS-ASSM1
ZR2-MMD-QRK	ZR2-MMD-QRK-ASSM1
	ZR2-MMD-QRK-ASSM2
	ZR2-MMD-QRK-ASSM3
	ZR2-MMD-QRK-ASSM4
	ZR2-MMD-QRK-ASSM5
	ZR2-MMD-QRK-ASSM6
	ZR2-MMD-QRK-ASSM7
ZR2-MMD	ZR2-MMD-ASSM1
	ZR2-MMD-ASSM2
	ZR2-MMD-ASSM3
	ZR2-MMD-ASSM4
	ZR2-MMD-ASSM5
ZR2-PCK-TRA	ZR2-PCK-BOX-ASSM1
	ZR2-PCK-BOX-ASSM2
ZR2-WHL	ZR2-WHL-ASSM1
ZR2-TLE-POD	ZR2-TLE-POD-ASSM1
ZR2-CSC	ZR2-MMD-RPS-ASSM1

ZR2-CSC-F1032 into ZR2-CSC-BODY



ZR2-PCK-TRA



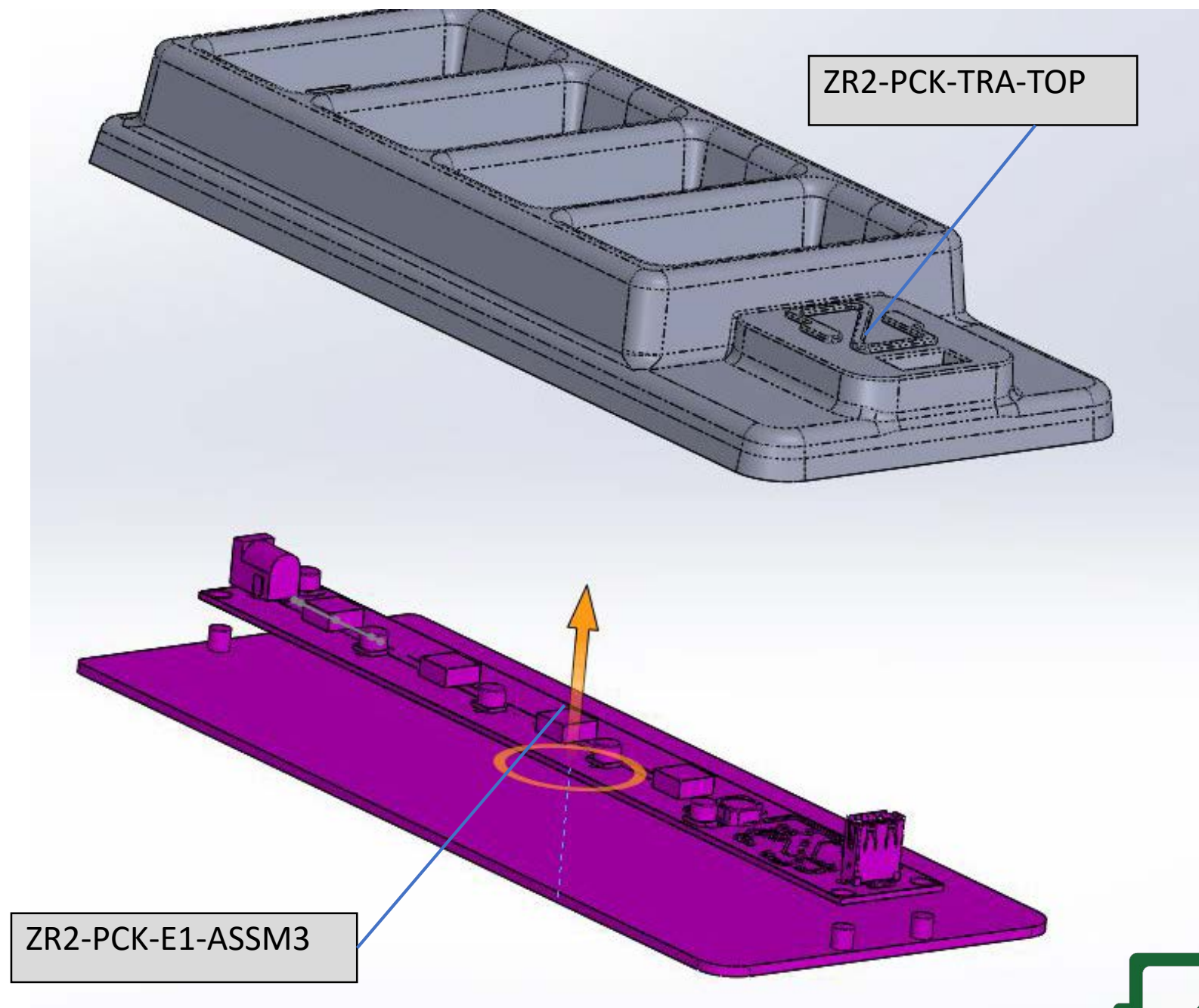
Overall Finish: Based On Polystyrene

Sub -Assm #	Assm #
ZR2-PCK-TRA	ZR2-PCK-TRA-E1-ASSM3
	ZR2-PCK-TRA-E1-ASSM4
ZR2-ASSM2	ZR2-ASSM2

Insert

Insert Tray 1 onto previous assembly i.e.

ZR2-PCK-TRA-TOP onto ZR2-PCK-E1-ASSM3

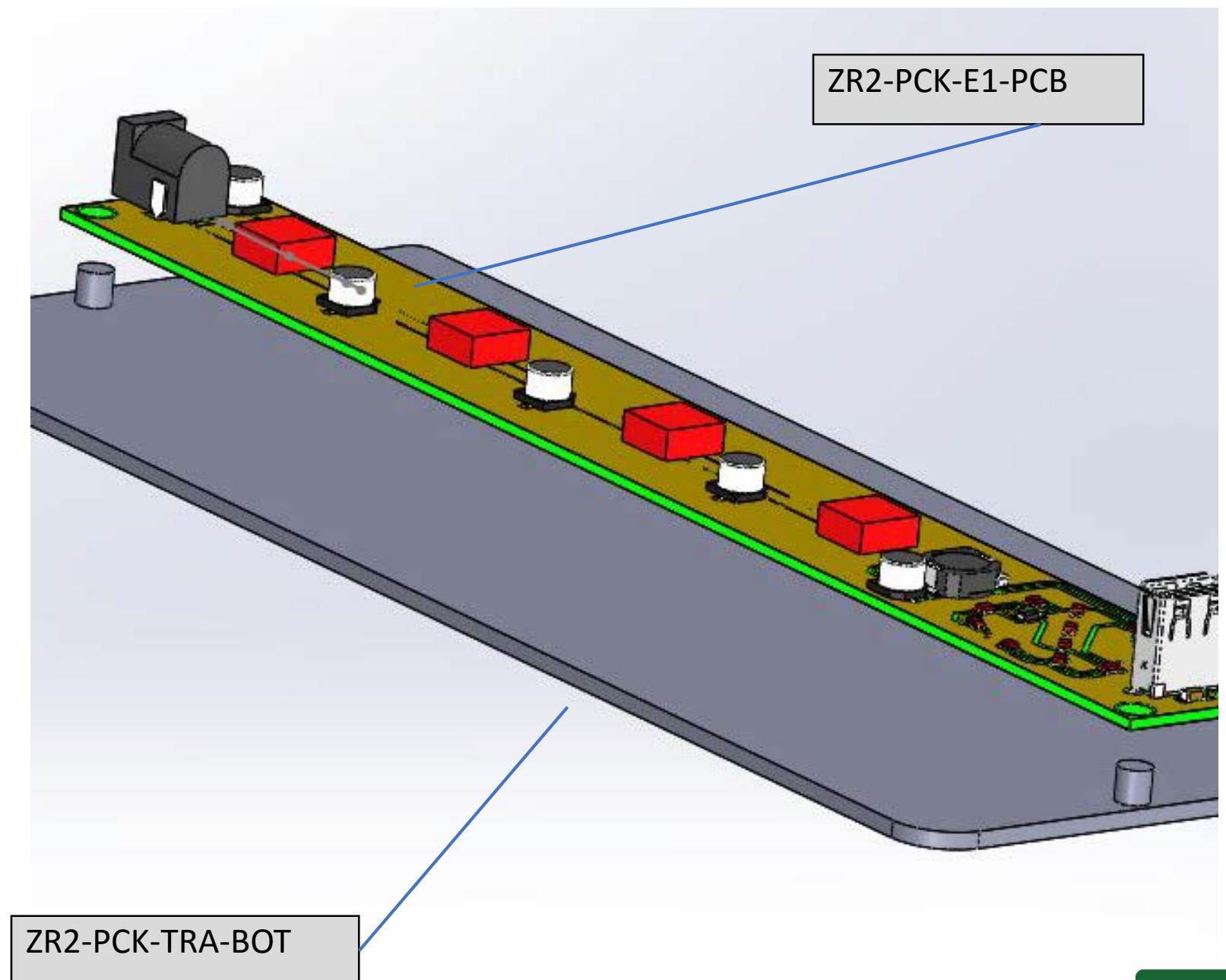


Sub -Assm #	Assm #
ZR2-PCK-TRA	ZR2-PCK-TRA-E1-ASSM3
	ZR2-PCK-TRA-E1-ASSM4
ZR2-ASSM2	ZR2-ASSM2

Insert

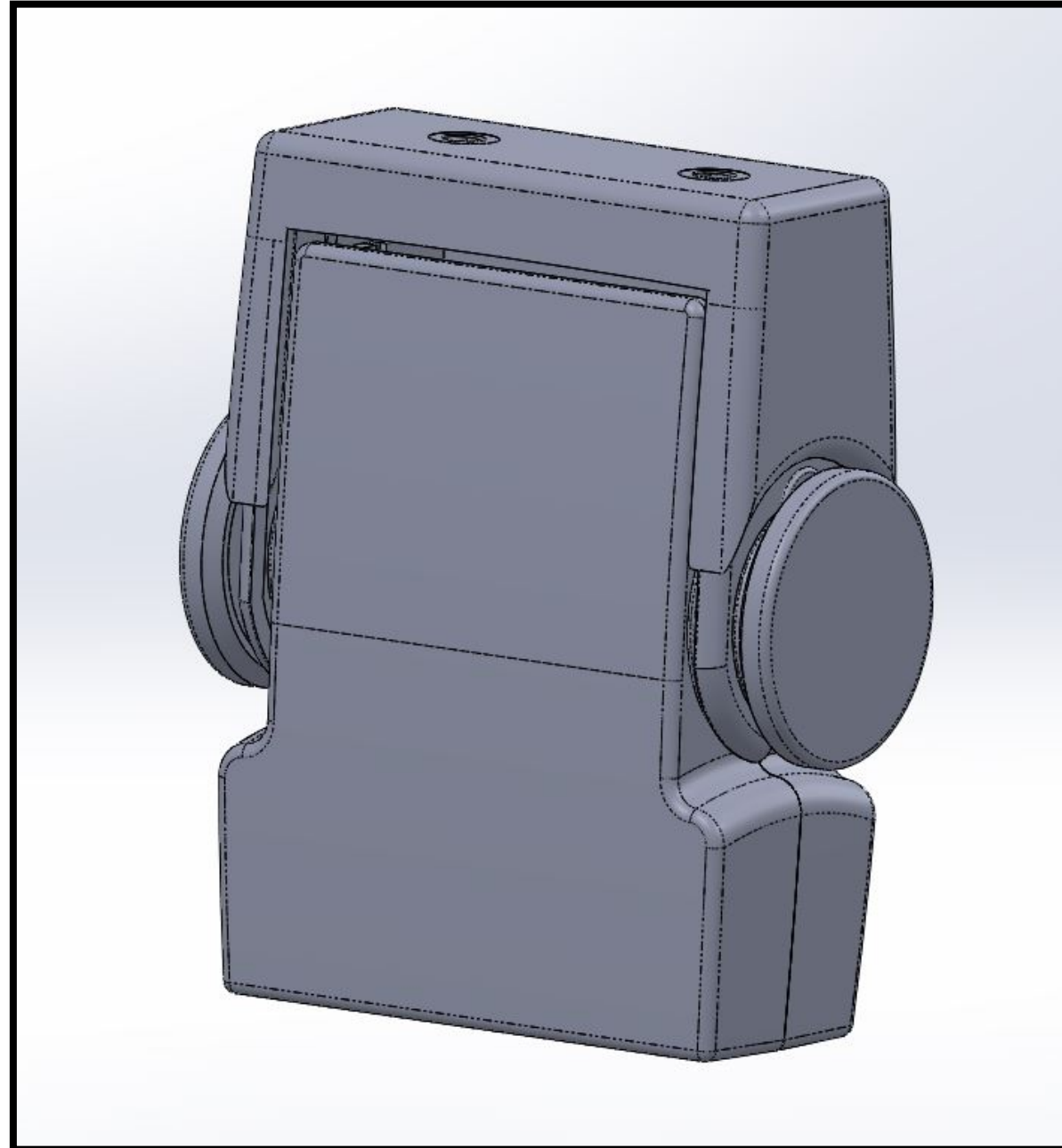
Put PCB into bottom tray i.e.

ZR2-PCK-E1-PCB into ZR2-PCK-TRA-BOT



Note: PCB is not dimensioned exactly

ZR2-ASSM2



Sub -Assm #	Assm #
ZR2-PCK-TRA	ZR2-PCK-TRA-E1-ASSM3
	ZR2-PCK-TRA-E1-ASSM4
ZR2-ASSM2	ZR2-ASSM2

Slide ZR2-MMD-HNG-ASSM1 to position as shown and screw 2 ZR2-MMD-RPS-ASSM1 to Module Assembly ZR2-MMD-ASSM5

