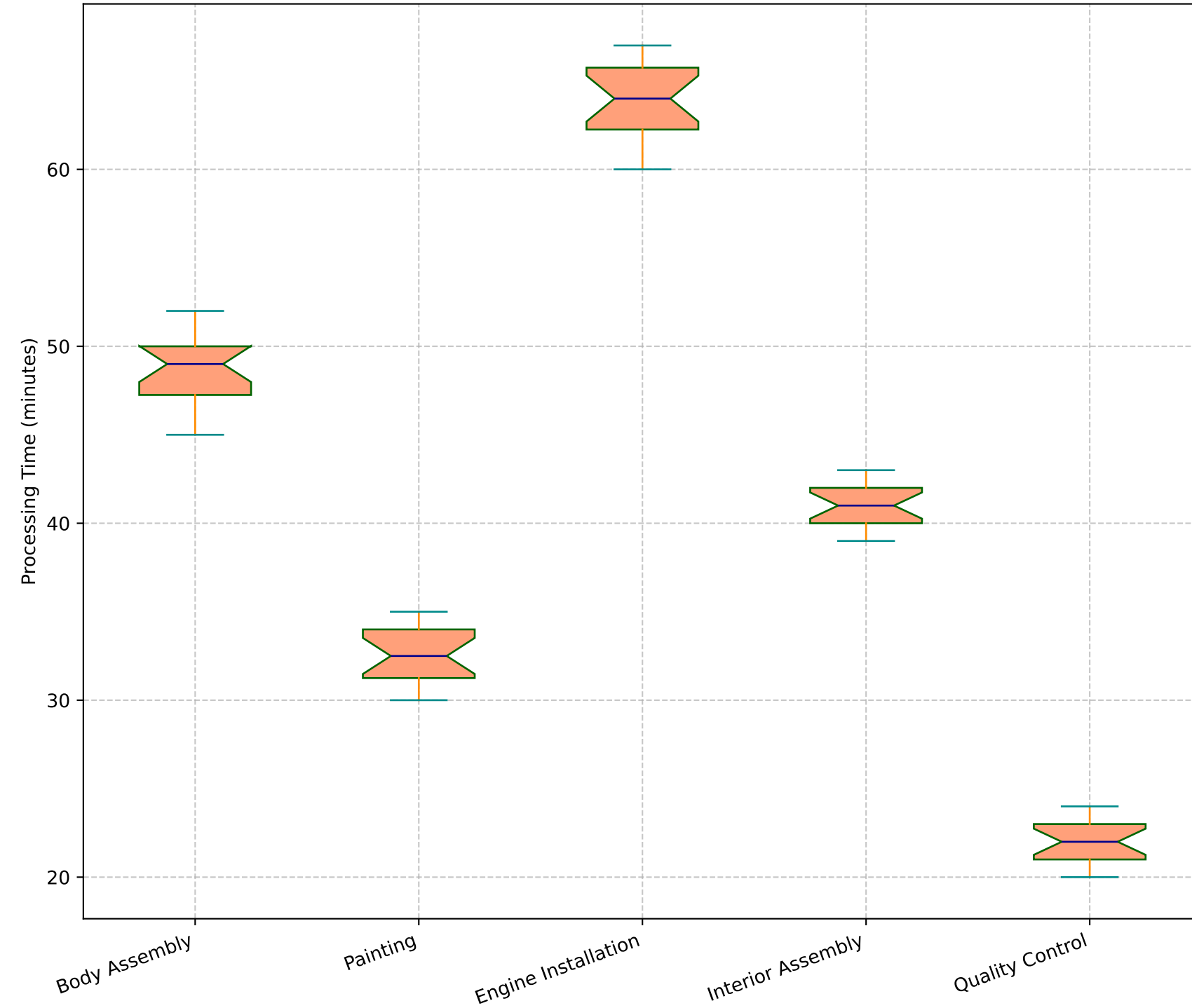


Variability in Processing Times Across Production Stages



Average Processing Time per Production Stage

