

```

    CONST robtarget Target_10:=[[402.75,-50,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget Target_20:=[[402.75,44.5,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget Target_30:=[[447.25,44.5,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget Target_40:=[[447.25,-50,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget Target_50:=[[408.25,-50,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget Target_60:=[[408.25,39,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget Target_70:=[[413.75,39,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget Target_80:=[[413.75,-44.5,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget Target_90:=[[419.25,-44.5,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget Target_100:=[[419.25,39,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget Target_110:=[[424.75,39,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget Target_120:=[[424.75,-44.5,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget Target_130:=[[430.25,-44.5,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget Target_140:=[[430.25,39,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget Target_150:=[[435.75,39,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget Target_160:=[[435.75,-44.5,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget Target_170:=[[441.25,-44.5,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget Target_180:=[[441.25,39,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];

    CONST robtarget vert_10:=[[441.25,39,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget vert_20:=[[407.75,39,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget vert_30:=[[407.75,33.5,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget vert_40:=[[441.25,33.5,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget vert_50:=[[441.25,28,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget vert_60:=[[407.75,28,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget vert_70:=[[407.75,22.5,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget vert_80:=[[441.25,22.5,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget vert_90:=[[441.25,17,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget vert_100:=[[407.75,17,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];

```

```

+09,9E+09,9E+09]]];
  CONST robtarget vert_110:=[[407.75,11.5,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
  CONST robtarget vert_120:=[[441.25,11.5,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
  CONST robtarget vert_130:=[[441.25,6,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
  CONST robtarget vert_140:=[[407.75,6,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
  CONST robtarget vert_150:=[[407.75,0.5,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
  CONST robtarget vert_160:=[[441.25,0.5,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
  CONST robtarget vert_170:=[[441.25,-5,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
  CONST robtarget vert_180:=[[407.75,-5,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
  CONST robtarget vert_200:=[[441.25,-10.5,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
  CONST robtarget vert_190:=[[407.75,-10.5,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
  CONST robtarget vert_210:=[[441.25,-16,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
  CONST robtarget vert_220:=[[407.75,-16,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
  CONST robtarget vert_230:=[[407.75,-21.5,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
  CONST robtarget vert_240:=[[441.25,-21.5,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
  CONST robtarget vert_250:=[[441.25,-27,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
  CONST robtarget vert_260:=[[407.75,-27,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
  CONST robtarget vert_270:=[[407.75,-32.5,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
  CONST robtarget vert_280:=[[441.25,-32.5,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
  CONST robtarget vert_290:=[[441.25,-38,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
  CONST robtarget vert_300:=[[407.75,-38,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
  CONST robtarget vert_310:=[[407.75,-44.5,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
  CONST robtarget vert_320:=[[447.25,-44.5,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
  CONST robtarget vert_330:=[[447.25,44.5,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
  CONST robtarget vert_340:=[[402.75,44.5,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
  CONST robtarget vert_350:=[[402.75,-50,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
  CONST robtarget vert_360:=[[447.25,-50,-382],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];

  CONST robtarget Target2_10:=[[402.75,-50,-377],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
  CONST robtarget Target2_20:=[[402.75,44.5,-377],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];

```

```

    CONST robtarget Target2_30:=[ [447.25,44.5,-377],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget Target2_40:=[ [447.25,-50,-377],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget Target2_50:=[ [408.25,-50,-377],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget Target2_60:=[ [408.25,39,-377],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget Target2_70:=[ [413.75,39,-377],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget Target2_80:=[ [413.75,-44.5,-377],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget Target2_90:=[ [419.25,-44.5,-377],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget Target2_100:=[ [419.25,39,-377],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget Target2_110:=[ [424.75,39,-377],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget Target2_120:=[ [424.75,-44.5,-377],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget Target2_130:=[ [430.25,-44.5,-377],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget Target2_140:=[ [430.25,39,-377],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget Target2_150:=[ [435.75,39,-377],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget Target2_160:=[ [435.75,-44.5,-377],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget Target2_170:=[ [441.25,-44.5,-377],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget Target2_180:=[ [441.25,39,-377],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];

    CONST robtarget vert2_10:=[ [441.25,39,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget vert2_20:=[ [407.75,39,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget vert2_30:=[ [407.75,33.5,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget vert2_40:=[ [441.25,33.5,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget vert2_50:=[ [441.25,28,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget vert2_60:=[ [407.75,28,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget vert2_70:=[ [407.75,22.5,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget vert2_80:=[ [441.25,22.5,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget vert2_90:=[ [441.25,17,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget vert2_100:=[ [407.75,17,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];
    CONST robtarget vert2_110:=[ [407.75,11.5,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget vert2_120:=[ [441.25,11.5,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]];
    CONST robtarget vert2_130:=[ [441.25,6,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]];

```

```

+09,9E+09,9E+09]]];
    CONST robtarget vert2_140:=[[407.75,6,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
    CONST robtarget vert2_150:=[[407.75,0.5,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
    CONST robtarget vert2_160:=[[441.25,0.5,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
    CONST robtarget vert2_170:=[[441.25,-5,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
    CONST robtarget vert2_180:=[[407.75,-5,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
    CONST robtarget vert2_200:=[[441.25,-10.5,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
    CONST robtarget vert2_190:=[[407.75,-10.5,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
    CONST robtarget vert2_210:=[[441.25,-16,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
    CONST robtarget vert2_220:=[[407.75,-16,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
    CONST robtarget vert2_230:=[[407.75,-21.5,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
    CONST robtarget vert2_240:=[[441.25,-21.5,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
    CONST robtarget vert2_250:=[[441.25,-27,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
    CONST robtarget vert2_260:=[[407.75,-27,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
    CONST robtarget vert2_270:=[[407.75,-32.5,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
    CONST robtarget vert2_280:=[[441.25,-32.5,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
    CONST robtarget vert2_290:=[[441.25,-38,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
    CONST robtarget vert2_300:=[[407.75,-38,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
    CONST robtarget vert2_310:=[[407.75,-44.5,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
    CONST robtarget vert2_320:=[[447.25,-44.5,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
    CONST robtarget vert2_330:=[[447.25,44.5,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
    CONST robtarget vert2_340:=[[402.75,44.5,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
    CONST robtarget vert2_350:=[[402.75,-50,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];
    CONST robtarget vert2_360:=[[447.25,-50,-372],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E+09,9E
+09,9E+09,9E+09]]];

    PERS tooldata tExtruder:=[TRUE,[-92.3257,2.14224,443.917],[1,0,0,0],[0.5,[0,80,5],
[1,0,0,0],0,0,0]];

    PROC Fan_Extruder() !Change this to suit.

        MoveJ [[350,0,-300],[0,0,-1,0],[-1,-1,-1,0],[9E+09,9E+09,9E+09,9E+09,9E+09,9E+09]],
v200, z50, tExtruder;
        MoveL Target_10,v50,fine,tExtruder\WObj:=wobj0;
        Stop;

```



```

MoveL Target2_40,v40,fine,tExtruder\WObj:=wobj0;
MoveL Target2_50,v40,fine,tExtruder\WObj:=wobj0;
MoveL Target2_60,v40,fine,tExtruder\WObj:=wobj0;
MoveL Target2_70,v40,fine,tExtruder\WObj:=wobj0;
MoveL Target2_80,v40,fine,tExtruder\WObj:=wobj0;
MoveL Target2_90,v40,fine,tExtruder\WObj:=wobj0;
MoveL Target2_100,v40,fine,tExtruder\WObj:=wobj0;
MoveL Target2_110,v40,fine,tExtruder\WObj:=wobj0;
MoveL Target2_120,v40,fine,tExtruder\WObj:=wobj0;
MoveL Target2_130,v40,fine,tExtruder\WObj:=wobj0;
MoveL Target2_140,v40,fine,tExtruder\WObj:=wobj0;
MoveL Target2_150,v40,fine,tExtruder\WObj:=wobj0;
MoveL Target2_160,v40,fine,tExtruder\WObj:=wobj0;
MoveL Target2_170,v40,fine,tExtruder\WObj:=wobj0;
MoveL Target2_180,v40,fine,tExtruder\WObj:=wobj0;

MoveL vert2_10,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_20,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_30,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_40,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_50,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_60,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_70,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_80,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_90,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_100,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_110,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_120,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_130,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_140,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_150,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_160,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_170,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_180,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_190,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_200,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_210,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_220,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_230,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_240,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_250,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_260,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_270,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_280,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_290,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_300,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_310,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_320,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_330,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_340,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_350,v40,fine,tExtruder\WObj:=wobj0;
MoveL vert2_360,v40,fine,tExtruder\WObj:=wobj0;

Stop;
MoveJ [[450,0,-100],[0,0,-1,0],[-1,-1,-1,0],[9E+09,9E+09,9E+09,9E+09,9E+09,9E+09]],
v200, z50, tExtruder;
ENDPROC

ENDMODULE

```