

[illegible]

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+09,9E+09,9E+09,9E+09]]];
    CONST robtarget Target_300:=[ [407.75,-38,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
    CONST robtarget Target_310:=[ [407.75,-44.5,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
    CONST robtarget Target_320:=[ [447.25,-44.5,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
    CONST robtarget Target_330:=[ [447.25,44.5,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
    CONST robtarget Target_340:=[ [402.75,44.5,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
    CONST robtarget Target_350:=[ [402.75,-50,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];
    CONST robtarget Target_360:=[ [447.25,-50,-387],[0,0,-1,0],[-1,0,-1,0],[9E+09,9E+09,9E
+09,9E+09,9E+09,9E+09]]];

    PERS tooldata tExtruder:=[TRUE,[[-92.3257,2.14224,443.917],[1,0,0,0]],[0.5,[0,80,5],
[1,0,0,0],0,0,0]];

    PROC Fan_Extruder() !Change this to suit.

        MoveJ [[350,0,-300],[0,0,-1,0],[-1,-1,-1,0],[9E+09,9E+09,9E+09,9E+09,9E+09,9E+09]],
v200, z50, tExtruder;
        MoveL Target_10,v50,fine,tExtruder\WObj:=wobj0;
        Stop;
        MoveL Target_20,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_30,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_40,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_50,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_60,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_70,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_80,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_90,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_100,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_110,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_120,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_130,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_140,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_150,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_160,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_170,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_180,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_190,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_200,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_210,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_220,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_230,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_240,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_250,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_260,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_270,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_280,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_290,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_300,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_310,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_320,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_330,v40,fine,tExtruder\WObj:=wobj0;
        MoveL Target_340,v40,fine,tExtruder\WObj:=wobj0;

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        MoveL Target_350,v40,fine,tExtruder\WObj:=wobj0;  
        MoveL Target_360,v40,fine,tExtruder\WObj:=wobj0;  
    Stop;  
    MoveJ [[450,0,-100],[0,0,-1,0],[-1,-1,-1,0],[9E+09,9E+09,9E+09,9E+09,9E+09,9E+09]],  
v200, z50, tExtruder;  
    ENDPROC  
  
ENDMODULE
```