

PIPE TAPS : BSP/BSPT/NPT/NPS/NPSF - BS : 949/ANSI

SIZE	BSP HAND TAP		BSPT		NPT		NPTF		NPS / NPSM		NPSF		BSP 6"		NPT 6"		NPSF 6"	
		TIN		TIN		TIN		TIN		TIN		TIN		TIN		TIN		TIN
1/16"	-	-	-	-	836	1145	852	1194	-	-	-	-	2659	3003	-	-	-	-
1/8"	689	977	901	1166	953	1248	978	1310	778	1084	840	1140	2206	2541	3084	3434	2041	2372
1/4"	1083	1468	1623	1974	1682	2058	1743	2119	1344	1768	1450	1842	3393	3845	5428	5916	3561	4014
3/8"	1645	2253	2181	2696	2183	2819	2292	2856	1739	2369	1878	2469	5264	5943	7284	8005	4606	5270
1/2"	2445	3396	3152	4012	3199	4238	3322	4263	2708	3740	2870	3935	7715	8815	10595	11749	7171	8261
5/8"	2679	4151	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
3/4"	3638	5104	4902	6224	4921	6395	5168	6583	3777	5357	4080	5637	11461	13149	15684	17454	10012	11671
7/8"	4579	6216	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
1"	5785	7415	7622	9159	7739	9504	8121	9616	6362	8237	6871	8909	-	-	-	-	-	-
1.1/4"	8675	11425	10751	13852	11196	14419	11934	14669	9844	13175	10631	14579	-	-	-	-	-	-
1.1/2"	10824	14765	13141	17534	14149	18431	14765	18808	12276	16981	13258	18733	-	-	-	-	-	-
1.3/4"	16575	20456	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
2"	19419	24338	24064	29748	25824	31470	26760	31721	21950	28077	23706	31209	-	-	-	-	-	-
2.1/4"	33564	38469	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
2.1/2"	48429	53718	74521	84305	70745	79728	77915	87765	-	-	-	-	-	-	-	-	-	-
2.3/4"	54043	59567	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
3"	64318	70034	97169	107100	93014	102770	101572	111585	-	-	-	-	-	-	-	-	-	-
3.1/2"	79952	84316	127631	138114	117498	130689	134818	145438	-	-	-	-	-	-	-	-	-	-
4"	100638	104728	160545	171751	152562	166951	170693	182741	-	-	-	-	-	-	-	-	-	-

BSP, BSPT, & NPT HAND TAPS A Set Consists of 2 Taps (Taper & Bottoming) BSP, BSPT, NPS, NPT, NPTF, TAPS ARE AS PER BS 949/1951
NPT Interrupted taps 35% extra will be charged.

HELICOIL STI TAPS STI TAPS (HSS) HAND TAP

DIA & PITCH mm	HAND TAP EACH Rs.
3 X 0.5	922
4 X 0.7	922
5 X 0.8	960
6 X 1.0	997
8 X 1.25	1157
10 X 1.50	1430
12 X 1.75	1567
14 X 2.00	2287
16 X 2.00	2589

1. HAND TAPS : A Set Consists of 3 Taps Taper, Second & Bottoming.

NOTE : 1) For Left Hand taps 35% extra will be charged.
2) Please refer to us for items/sizes not covered in this Price List.

OTHER VARIETIES in HSS-(M2)

- Non Standard Taps as per customers drawings
- Extra Long Taps.
- BA Taps.
- TAPS TO JAPANESE STANDARD, DIN 352, AMERICAN STANDARD (On request)

Notes :

- Terms & Conditions :
- GST & Other govt. Levies will be charged extra as applicable
 - Prices are subject to revision without prior notice.
 - This price list supercedes all our earlier price lists.
 - The prices quoted in this price list are the maximum retail price and the dealers/stockists are free to sell the goods at prices lower than the prices fixed by the company.
 - All legal proceedings are subject to Nagpur-Jurisdiction.

Authorised Dealer

* Ex-Stock

EMKAY TOOLS

Factory : B-27 & B-27/1, M.I.D.C. Industrial Area, Hingna, Nagpur.

Telephone No. : 91-9226071464

E-mail : emkaytools@gmail.com

www.emkaytools.com



EMKAY TOOLS

Effective from 5th December 2024

PRICE LIST

HIGH SPEED STEEL GROUND THREAD TAPS

DIA & PITCH (mm)	METRIC COARSE ISO 529 IS-6175 and IS-6175-II			METRIC COARSE ISO 529 IS-6175 -III			METRIC COARSE ISO 2283 IS-6175 -IV (IS-7821)		
	HAND TAPS (6 H TOL)	SPIRAL POINT (6 H TOL)	SPIRAL FLUTE (6 H TOL)	HAND TAPS (6 H TOL)	SPIRAL POINT (6 H TOL)	SPIRAL FLUTE (6 H TOL)	TYPE A, C & D (6 H TOL)	TYPE B SPIRAL POINT (6 H TOL)	SPIRAL FLUTE (6 H TOL)
1.6 X 0.35	1166	1305	1376 1520	-	-	-	-	-	-
1.8 X 0.35	1103	1239	1300 1440	-	-	-	-	-	-
2 X 0.4	674	791	789 914	-	-	744 874	878 1011	-	-
2.2 X 0.45	674	791	789 914	-	-	744 874	878 1011	-	-
2.3 X 0.40	674	791	789 914	-	-	744 874	878 1011	-	-
2.5 X 0.45	674	791	789 914	-	-	744 874	878 1011	-	-
2.6 X 0.45	674	791	789 914	-	-	744 874	878 1011	-	-
3 X 0.5	409	529	513 632	550 661	450 575	569 697	635 745	909 1018	1056 1184
3.5 X 0.6	409	529	513 632	550 661	450 575	569 697	635 745	909 1018	1056 1184
4 X 0.7	409	529	513 632	550 661	450 575	569 697	635 745	909 1018	1056 1184
5 X 0.8	433	551	537 659	590 701	478 604	599 727	675 787	640 754	779 908
6 X 1.0	437	556	537 659	590 701	478 604	599 727	690 801	686 802	839 963
7 X 1.0	563	723	660 822	690 855	585 797	735 920	792 961	779 962	910 1074
8 X 1.25	516	673	625 787	690 855	552 732	697 880	792 961	747 918	910 1074
9 X 1.25	633	854</td							

PRICE LIST

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PRICE EACH IN RUPEES

HIGH SPEED STEEL GROUND THREAD TAPS

METRIC FINE ISO 529 IS-6175 and IS-6175-II				METRIC FINE ISO 529 IS-6175 -III			METRIC FINE ISO 2283 IS-6175 -IV (IS-7821)		
DIA & PITCH (mm)	HAND TAPS (6 H TOL)	SPIRAL POINT (6 H TOL)	SPIRAL FLUTE (6 H TOL)	HAND TAPS (6 H TOL)	SPIRAL POINT (6 H TOL)	SPIRAL FLUTE (6 H TOL)	TYPE A, C & D (6 H TOL)	TYPE B SPIRAL POINT (6 H TOL)	SPIRAL FLUTE (6 H TOL)
	TIN	TIN	TIN	TIN	TIN	TIN	TIN	TIN	TIN
3 X .35	608	717	727 841	789	913	754 912	811 942	904 1032	- -
3.5 X .35	608	717	727 841	789	913	754 875	811 942	904 1032	- -
4 X .5	608	717	727 841	744	869	693 729	811 942	854 980	1216 1319
4 X .75	596	711	704 821	744	889	699 733	785 915	854 1001	1216 1319
5 X .5/.75	596	711	710 825	775	881	667 733	793 922	891 1001	1358 1458
6 X .5	596	711	710 825	753	862	667 733	793 922	866 975	1774 1913
6 X .75	596	711	710 825	752	877	667 733	793 922	865 991	1774 1913
7 X .75	711	879	859 1028	915	1082	760 874	957 1146	1053 1220	907 1069
8 X .5	693	863	859 1028	891	1074	828 939	957 1146	1023 1212	822 985
8 X .75	693	863	859 1028	891	1074	828 939	957 1146	1023 1212	822 985
8 X 1.0	635	805	742 932	822	1003	704 854	829 1017	948 1132	822 985
9 X 1.0	789	1022	976 1209	990	1239	900 1105	1090 1341	1137 1386	1058 1281
10 X 1.0	727	930	853 1096	990	1229	780 990	951 1203	1137 1381	1028 1248
10 X 1.25	727	930	853 1096	990	1227	780 990	951 1203	1137 1376	1028 1248
11 X 1.0	-	-	- -	-	-	1270 1522	1590 1860	1669 1971	- -
12 X 1.0	-	-	- -	-	-	1152 1459	1309 1646	1604 1909	1475 1747
12 X 1.25	-	-	- -	-	-	1152 1459	1309 1646	1604 1909	1475 1747
12 X 1.50	-	-	- -	-	-	1152 1459	1309 1647	1545 1854	1475 1747
14 X 1.0	-	-	- -	-	-	1498 1864	1728 2159	2163 2589	1911 2265
14 X 1.25	-	-	- -	-	-	1528 1894	1824 2202	2163 2577	1944 2298
14 X 1.50	-	-	- -	-	-	1453 1819	1730 2108	2057 2516	1827 2201
16 X 1.0	-	-	- -	-	-	1542 1896	1795 2200	2200 2636	2090 2470
16 X 1.50	-	-	- -	-	-	1450 1852	1747 2148	2101 2563	1859 2243
18 X 1.0/2.0	-	-	- -	-	-	2745 3248	3067 3422	3500 4127	3206 3976
18 X 1.5	-	-	- -	-	-	2569 3186	3067 3422	3500 4127	3206 3751
20 X 1.0/2.0	-	-	- -	-	-	3270 4001	4065 4908	4480 5330	4606 5353
20 X 1.5	-	-	- -	-	-	3270 4001	4065 4908	4480 5330	4471 5353
22 X 1.0/2.0	-	-	- -	-	-	3613 4339	4453 4680	5137 5987	4464 5038
22 X 1.5	-	-	- -	-	-	3510 4253	3839 4680	5137 5987	4295 5038
24 X 1.0/2.0	-	-	- -	-	-	3767 4718	4201 5191	5624 6620	5077 5671
24 X 1.5	-	-	- -	-	-	3767 4718	4201 5191	5624 6620	4701 5671
25 X 1.0	-	-	- -	-	-	4283 5761	5479 6518	7342 8379	6052 7132
25 X 1.5	-	-	- -	-	-	4211 5705	5440 6465	7342 8310	6082 7092
26 X 1.0/1.5	-	-	- -	-	-	4467 5987	5767 7354	7723 9331	6771 8004
27 X 1.0/2.0	-	-	- -	-	-	6018 7555	7291 8837	9643 11266	8027 9443
27 X 1.5	-	-	- -	-	-	5942 7490	7131 8744	9544 11170	8035 9383
30 X 1.5	-	-	- -	-	-	6544 8371	7695 9318	10305 11936	8924 10013
30 X 2.0/3.0	-	-	- -	-	-	6563 8431	7634 9546	10306 12076	9037 10226
32 X 1.5	-	-	- -	-	-	6943 9967	8645 10929	11592 13893	10123 12430
33 X 1.5	-	-	- -	-	-	8235 10447	8645 10929	11592 13893	10923 12939
33 X 2.0/3.0	-	-	- -	-	-	8323 10751	8744 11926	11709 14621	10820 12818
35 X 1.5	-	-	- -	-	-	11317 15592	11843 16289	15911 20403	15478 18938
36 X 1.5/2/3	-	-	- -	-	-	11421 15705	12019 16412	16069 20564	14880 19120
39 X 1.5/2/3	-	-	- -	-	-	14253 18581	14968 19434	- -	18553 22948
42 X 1.5/2	-	-	- -	-	-	15840 21259	16612 22211	- -	20276 25768
42 X 3/4	-	-	- -	-	-	15848 21299	16666 22262	- -	20467 25859
45 X 1.5/3	-	-	- -	-	-	21920 27476	23108 28876	- -	30242 34352
48 X 1.5/2	-	-	- -	-	-	22783 28355	23932 29675	- -	- -
48 X 3.0/4	-	-	- -	-	-	22850 28559	24017 29892	- -	- -
50 X 1.5/2/3	-	-	- -	-	-	25186 30939	26522 32395	- -	- -
52 X 1.5/2	-	-	- -	-	-	28278 34502	29786 36142	- -	- -

PRICE LIST

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PRICE EACH IN RUPEES

FRACTIONAL SIZE (UNC/UNF/BSW/BSF)

SIZE	BS - 949			LONG SHANK IS-6175-IV		
	HAND TAP	SPIRAL POINT	SPIRAL FLUTE	HAND TAP	SPIRAL POINT	SPIRAL FLUTE
	TIN	TIN	TIN	TIN	TIN	TIN
No. 2	496	599	577 678	653	792	- -
No. 4	450	556	545 645	618	748	- -
No. 6, 1/8"	437	540	523 621	618	748	- -
No. 8, 5/32"	437	540	545 645	606	735	- -
No. 10	437	540	551 648	606	735	718 813
3/16"	437	536	545 661	606	735	- -
1/4"	444	544	541 648	627	761	753 868
5/16"	500	667	625 787	666	858	822 985
3/8"	609	826	746 969	826	1083	1023 1274
7/16"	779	1056	966 1239	1078	1393	1116 1401
1/2"	993	1266	1188 1460	1389	1712	1447 1763
9/16"						