


- Rocker arm cover for adjusting to adjoin components
- Blank finished by frictional grinding
- Surface and casting structure free of defects.
- Limit samples need to be defined for casting defects with no function effects.
- Lateral off-set mold parting line max. 0.2mm
- Max. demolding burr 0.2mm.
- In the ground
- Ejector pins max. 0.5mm depth
- Not dimensioned thickness: 3mm or corresponding sample
- Not dimensioned areas and geometries refer to 3D data.

1.1 Note: This dimension is originally 19mm, but in the old technical documentation on QMS, it is 14mm.

V.	Change	Date	Name	Unless otherwise specified: Dimensions are in millimeters.	Material	Scale	<div>Approved by K. Puckat</div> <div>ERG-Article-No. 230-10-5-003</div> <div>Dext R&D Abteilung</div>	Sheet
01	Formed and adapted according to specification	18.11.2016	G.kp/cndi	General tolerances: - Plastic moulded parts: DIN ISO 20457:2016 - T-07	Zinc Al60Al(Zn+Al: 0.4Mg; 0.2Mn); Guss	1 : 1		
02	Hole and hole height adjusted	16.03.2016	G.Saus	- Metal and other plastic parts: DIN ISO 2769-1				
03	Integration into the QMS	23.10.2024	J. Bahr	- Material to comply with RoHS Directive 2011/65/EU incl. 2015/863/EU				
04	Transfer to Inventor	30.01.2028	Z. Gahr					
				<div> ERGOSANA SCHÜTLER GROUP Ganshorn Medizin Electronic GmbH Industriestraße 8-8, D-97618 Niederlauff, Germany</div>	<div>Title</div> <div>Handlebar Clamp</div>			
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