



No.	Old value	New value	Area
3.1	36	38 +0,5/0	B1
3.2	13	15	B1
3.3	10 +1/0	11 +2/0	A2
3.4	10 +1/0	11 +2/0	A3
3.5	13	15	B4
3.6	2x45° (4x)	-//-	C3
3.7	-//-	trowalizing	E2

V.	Change	Date	Name
01	Recreation	02.03.2016	G.Gaus
02	Drilling depth + height	06.04.2017	G.Gaus
03	See the change table	07.12.2016	G.Gaus
04	Integration into the QMS	06.06.2024	J. Bähr
05	Transfer to Inventor	30.01.2025	Z.Gabrie

Unless otherwise specified:  
Dimensions are in millimeters.  
General tolerances:  
- Plastic moulded parts: DIN ISO 20457:2018  
- TG7  
- Metal and other plastic parts: DIN ISO 2769-fH  
Material to comply with  
RoHS Directive 2011/65/EU incl. 2015/863/EU

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Material  
1.037 (S235JR)

Scale  
1:1

Title  
clamping block

Approved by

200-10-5-006

ERG-Article-Nr.  
~~200-10-5-006~~

Dept.R&D  
Abteilung

Sheet  
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