

A-A ( 1 : 2 )

Ø 8 drilled through (4x)

(2.1)

M10 flow thread

Pipe weld seam on the side of the thread

40


2

10

40

342

No.	Old value	New value	Area
2.1	Ø8 (2x)	Ø8 drilled through (4x)	A2

V.	Change	Date	Name	<div>Unless otherwise specified: Dimensions are in millimeters. General tolerances: - Plastic moulded parts: DIN ISO 20457:2018 - TG7 - Metal and other plastic parts: DIN ISO 2769-fH Material to comply with RoHS Directive 2011/65/EU incl. 2015/863/EU</div>	Material 1.0037 (S235JR)	Scale 1 : 2	
01	length according to SB1000	06.07.2016	G.Gaus				Approved by
02	Weld holes	07.12.2016	G.Gaus				
03	Inclusion into the QMS	06.06.2024	J. Bähr				
04	Transfer to Inventor	25.02.2025	Z.Gabric				
				<div> <b>ERGOSANA</b>  SCHILLER GROUP Ganshorn Medizin Electronic GmbH Industriestraße 6-8, D-97618 Niederlauer, Germany</div>	Title Cross tube front, base frame		
			ERG-Article-Nr. 21-30-102-A1				
			Dept.R&D Abteilung				
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