


- Rocker arm cover for adjusting to adjoin components
- Blank finished by frictional grinding
- Surface and casting structure free of defects.
- Limit samples need to be defined for casting defects with no function effects.
- Lateral off-set mold parting line max. 0.2mm
- Max. demolding burr 0.2mm.
- In the ground
- Ejector pins max. 0.5mm depth
- Not dimensioned thickness: 3mm or corresponding sample
- Not dimensioned areas and geometries refer to 3D data.

**1.1** Note: This dimension is originally 19mm, but in the old technical documentation on QMS, it is 14mm.

230-10-5-003

V. Change	Date	Name	Material	Scale	<div>Approved by</div> <div>ERG-Article-Nr. ZS-0010</div> <div>Dept R&amp;D Abteilung</div>
01. <u>Currents accepted according to specifications</u>	18.11.2016	K. Hofmann	Zn: Ag60A(Zn-4Al-0.4Mg; Zamak3), Guss	1 : 1	
02. <u>Hole and hole height adjusted</u>	16.03.2016	G. Gaus	General tolerances: - Plastic moulded parts: DIN ISO 20457:2016 - T17 - Metal and other plastic parts: DIN ISO 2768-H		
03. <u>Integration into the QMS</u>	23.10.2024	J. Bähr	Material to comply with RoHS Directive 2011/65/EU incl. 2015/863/EU		
04. <u>Transfer to Inventor</u>	30.01.2025	Z. Gahrig			
 <div> <b>SCHILLER GROUP</b>  Ganshorn Medizin Electronic GmbH  Industriestraße 6-8, D-97618 Niederhaufen, Germany </div>			<div>handlebar clamp</div>		
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					<div>Sheet 1</div>