


Color: RAL 7035 – light gray
Measuring head lower part for measuring head upper part
(Drawing No. 35-30-401)
Fits, including screw domes max. contour offset 0.15
Housing free of sink marks, warpage, and streaks.

i. Gr. = in the base
FS/S = Draft angle per side
Injection point not on visible surface
Position of the injection point in coordination with the customer.

Part volume: 1974.35.46 mm³

Maximum burr height / flash: 0.02 mm
Cutting points: 0.10 mm
Ejector marks: 0.10 mm
Non-dimensioned wall thickness: 3.5 mm
Non-dimensioned radii: 0.1 - 0.3
Non-dimensioned internal draft angles: 30' - 1°
Non-dimensioned external draft angles: 2°
Outer surface with erosion texture according to VDI 3400 Ref. No. 30
Non-dimensioned surfaces and geometries are manufactured according to 3D data.

V.	Change	Date	Name	Unless otherwise specified: Dimensions are in millimeters. General tolerances: - Plastic moulded parts: DIN ISO 20457:2018 - TG7 - Metal and other plastic parts: DIN ISO 2769-fH Material to comply with RoHS Directive 2011/65/EU incl. 2015/863/EU  SCHILLER GROUP Ganshorn Medizin Electronic GmbH Industriestraße 6-8, D-97618 Niederlauer, Germany <small>Proprietary and confidential. The information contained in this drawing is the sole property of Ganshorn Medizin Electronic GmbH. Any reproduction in part or as a whole without the written permission of Ganshorn Medizin Electronic GmbH is prohibited.</small>	Material	Scale	Title	Approved by	ERG-Article-Nr. 35-30-400_ZI04 Dept.R&D Abteilung	Sheet 1
#	Change description	Date	Kürzel		ABS	1 : 2				
							Lower part, housing			