


PARTS LIST				
ITEM	QTY	PART NUMBER	INDEX	DESCRIPTION
1	1	230-10-5-016		Seat Outside Tube
2	1	230-10-5-017		Clamp Holder
3	4	230-10-5-018		Side Carrier

No.	Old value	New value	Area
2.1	Weld seam top and bottom side	Weld seam on the side (pipe angle)	1A+1E

V.	Change	Date	Name	<div>Unless otherwise specified: Dimensions are in millimeters. General tolerances: - Plastic moulded parts: DIN ISO 20457:2018 - TG7 - Metal and other plastic parts: DIN ISO 2769-fH Material to comply with RoHS Directive 2011/65/EU incl. 2015/863/EU</div> <div> ERGOSANA SCHILLER GROUP Ganshorn Medizin Electronic GmbH Industriestraße 6-8, D-97618 Niederlauer, Germany</div> <div>Proprietary and confidential. The information contained in this drawing is the sole property of Ganshorn Medizin Electronic GmbH. Any reproduction in part or as a whole without the written permission of Ganshorn Medizin Electronic GmbH is prohibited.</div>	Material See individual part drawing	Scale 1 : 2	Approved by K.Pucak	
01	Drill spacing	20.12.2016	G.Gaus		Title Main Seat Frame			
02	Weld seam position	15.05.2019	G.Gaus					
03	Integration into the QMS	25.10.2023	J. Bähr					
04	Transfer to Inventor	30.01.2025	Z.Gabric					
					ERG-Article-Nr. 230-10-2-100		Dept.R&D Abteilung	
					Sheet 1			