



PARTS LIST				
ITEM	QTY	PART NUMBER	INDEX	DESCRIPTION
1	1	30-10-111		Central tube
2	1	28-30-101-A		Central plate component
3	1	21-30-102-A		Cross tube, front comp.
4	1	30-30-103		Cross tube at the rear
5	1	21-30-101-A		Guide tube for handlebar KP
6	1	28-30-100		Angle plate, power plug
7	2	31-10-114		Stiffening plate
8	1	31-10-112		Middle plate

Thread free of powder coating

No	Old value	New value	Area
2.1	59	60	E1

V.	Change	Date	Name
01	Pos. Connector plate	22.06.2016	G.Gaus
02	Pos. 5, see individual details	12.10.2023	J. Bähr
03	Integration into the QMS	12.10.2023	J. Bähr
04	Transfer to Inventor	30.01.2025	Z.Gabric

Unless otherwise specified:
Dimensions are in millimeters.
General tolerances:
- Plastic moulded parts: DIN ISO 20457:2018
- TG7
- Metal and other plastic parts: DIN ISO 2769-fH
Material to comply with
RoHS Directive 2011/65/EU incl. 2015/863/EU

**ERGOSANA**

SCHILLER GROUP

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Material
See individual part drawing

Title
Base frame

Scale
1 : 10

Approved by

ERG-Article-Nr.
21-30-101

Dept.R&D
Abteilung

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