


D ( 2 : 1 )

A-A ( 1 : 1 )

B-B ( 1 : 1 )

## Povrsinska obrada ?

- Rocker arm cover for adjusting to adjoin components
- Blank finished by frictional grinding
- Surface and casting structure free of defects.
- Limit samples need to be defined for cutting defects with no function effects.\*\*
- Lateral off-set mold parting line max. 0.2mm
- Max. demolding burr 0.2mm.
- In the ground
- Ejector-pins max. 0.5mm depth
- Not dimensioned thickness 4.75mm
- Not dimensioned areas and geometries refers to 3D-data.

V.	Change	Date	Name	Unless otherwise specified: Dimensions are in millimeters. General tolerances: - Plastic moulded parts: DIN ISO 20457:2010 - Metal and other plastic parts: DIN ISO 2769-1 Material to comply with RoHS Directive 2011/65/EU (nt 2015/863/EU)	Material Zn-40Pb(Zn-40/40-0.4Mg; Zamak3), Guss	Scale 1 : 1	Approved by	ERG-Article-Nr. 25.20.15	Dept.R&D Abteilung	Sheet
01	New form according to measurement specifications	18.11.2015	spiegel							
02	Attachment without paint	01.10.2020	Oliver Wenzel							
03	Transfer to Inventor	30.01.2025	Z. Gabris							
				 <b>ERGOSIPA</b> Ganshorn Medizin Electronic GmbH Industriestraße 6-8 · D-97618 Niederlauer, Germany		Title handlebar cover				
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