



Undercut - DIN 509 F0.6x0.2

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Square ISO shaft

Milling cutter Ø8

A (2 : 1)

Ra 6.3

Case-hardened and tempered
670 + 170 HV
Eht = 0.3 + 0.2

Fit	Tolerance
1,3 H13	0,14 / 0
6 JS9	0,015 / -0,015
Ø17 g5	-0,006 / -0,014
Ø20 g6	-0,007 / -0,02

V.	Change	Date	Name
#	Change description	Date	Kürzel

Unless otherwise specified:
Dimensions are in millimeters.
General tolerances:
- Plastic moulded parts: DIN ISO 20457:2018
- TG7
- Metal and other plastic parts: DIN ISO 2769-fH
Material to comply with
RoHS Directive 2011/65/EU incl. 2015/863/EU

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Material
1.7131 (16MnCr5)

Scale
1 : 1

Title
Crankshaft
TITLE_2
TITLE_3

Approved by

ERG-Article-Nr.
26-10-201

Dept.R&D
Abteilung

Sheet
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