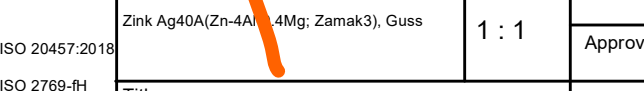



- Rocker arm cover for adjusting to adjoin components
- Blank finished by frictional grinding
- Surface and casting structure free of defects.
- Limit samples need to be defined for casting defects with no function effects.
- Lateral off-set mold parting line max. 0.2mm
- Max. demolding burr 0.2mm.
- In the ground
- Ejector pins max. 0.5mm depth
- Not dimensioned thickness: 3mm or corresponding sample
- Not dimensioned areas and geometries refer to 3D data.

(1.1) Note: This dimension is originally 19mm, but in the old technical documentation on Q1S, it is 14mm.

230-10-5-003

V. Change	Date	Name	Material	Scale	
01	18.11.2016	W. Kordt	Zink Ag40A(Zn-40Al)Mg; Zamak3; Guss	1 : 1	
02	16.03.2016	G. Gaus	General tolerances: - Plastic moulded parts: DIN ISO 20457:16 - T157 - Metal and other plastic parts: DIN ISO 2769-1	Approved by	
03	23.10.2012	J. Bähr	Material to comply with RoHS Directive 2011/65/EU Incl. 2019/904/EU		
04	30.01.2025	Z. Gahr			
 ERGOSANA SCHILLER GROUP Ganshorn Medizin Electronic GmbH Industriestraße 6-8, D-97618 Niederpöhl, Germany			Title handlebar clamp		
			ERG-Article-Nr. 20-30-001		
			Dept R&D Abteilung		
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