

Calibrations_v2

June 27, 2020

1 Flow of a Mixture of Gases

According to <https://www.mathesongas.com/pdfs/flowchart/RotameterGasFactorChart.pdf> the recipe to determine the flow of a gas mixture ϕ_{mix} is to calculate the weighted average of the gas factors f_i

$$F = \sum_i f_i \frac{v_i}{V_{\text{tot}}}$$

and to multiply the calibration for air $\phi_{\text{air}}(z)$ by it

$$\phi_{\text{mix}}(z) = F \phi_{\text{air}}(z)$$

.

The weights are assumed to be the fractional volume of the mixture $\frac{v_i}{V_{\text{tot}}}$.

In the limiting case of a mixture formed by a single component $v_i = V_{\text{tot}}$, i.e., a fractional volume of “one”, it should be possible to recover the calibration for that gas $\phi_{\text{gas}}(z)$ by using only the calibration relation for air and the gas factor under consideration.

$$F = f_{\text{gas}} \Rightarrow \phi_{\text{gas}}(z) = f_{\text{gas}} \phi_{\text{air}}(z)$$

In other words, the calibration for a given gas can be obtained by multiplying the function that relates the position of the ball in the rotameter to the flow of air, scaled by the tabulated factor for that gas. Since I am interested in a gas mixture of Argon and Carbon Dioxide, I will show calculation for those gases only.

```
[1]: Ar_factor=0.851  
     CO2_factor=0.808
```

```
[2]: import numpy as np  
     import matplotlib.pyplot as plt  
     from scipy import interpolate  
     %matplotlib inline  
     plt.rcParams["figure.figsize"] = (20,10)  
     x=np.linspace(5.0,150.0,300)
```

1.1 Calibration Curves

I am employing a E300 tube with the stencil 602 at NTP. The pressure in the tube is negligible and the stainless steel ball is the only one that can be used for both Ar and CO₂. I will thus consider only the calibration curves for those conditions.

1.1.1 AIR

```
[3]: ro,cal=np.loadtxt('AIR_602(E300)_SS_0_PSIG.dat',unpack=True) # sccm
      airflow=interpolate.interp1d(ro, cal)
```

1.1.2 ARGON

```
[4]: ro,cal=np.loadtxt('ARGON_602(E300)_SS_0_PSIG.dat',unpack=True) # sccm
      arflow=interpolate.interp1d(ro, cal)
```

1.1.3 CARBON DIOXIDE

```
[5]: ro,cal=np.loadtxt('CARBON_DIOXIDE_602(E300)_SS_0_PSIG.dat',unpack=True) # sccm
      co2flow=interpolate.interp1d(ro, cal)
```

1.1.4 Corrections to the Calibration

```
[6]: ArFlowCorr=airflow(x)*Ar_factor
      CO2FlowCorr=airflow(x)*CO2_factor
```

1.2 Plots

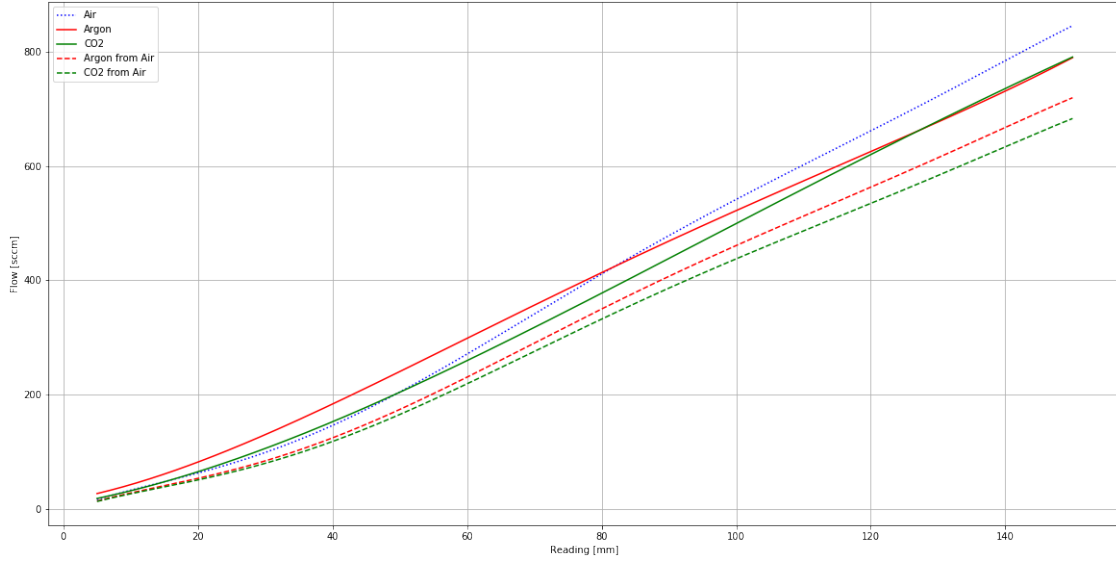
Comparison among different corrections

```
[7]: plt.plot(x, airflow(x), 'b:', label='Air')

      plt.plot(x, arflow(x), 'r', label='Argon')
      plt.plot(x, co2flow(x), 'g', label='CO2')

      plt.plot(x, ArFlowCorr, 'r--', label='Argon from Air')
      plt.plot(x, CO2FlowCorr, 'g--', label='CO2 from Air')

      plt.xlabel('Reading [mm]')
      plt.ylabel('Flow [sccm]')
      plt.grid()
      plt.legend(loc='upper left')
      plt.show()
```



1.3 Conclusion

Since the above plot shows that it is not possible to recover the calibration for a given gas (solid lines) from the calibration with air (dotted line) and the tabulated gas factor (dashed lines), I cannot trust using the same principle to determine the flow of a mixture.

$$\phi_{\text{Ar}}(z) \neq f_{\text{Ar}}\phi_{\text{air}}(z) \quad \text{and} \quad \phi_{\text{CO}_2}(z) \neq f_{\text{CO}_2}\phi_{\text{air}}(z)$$

[]: