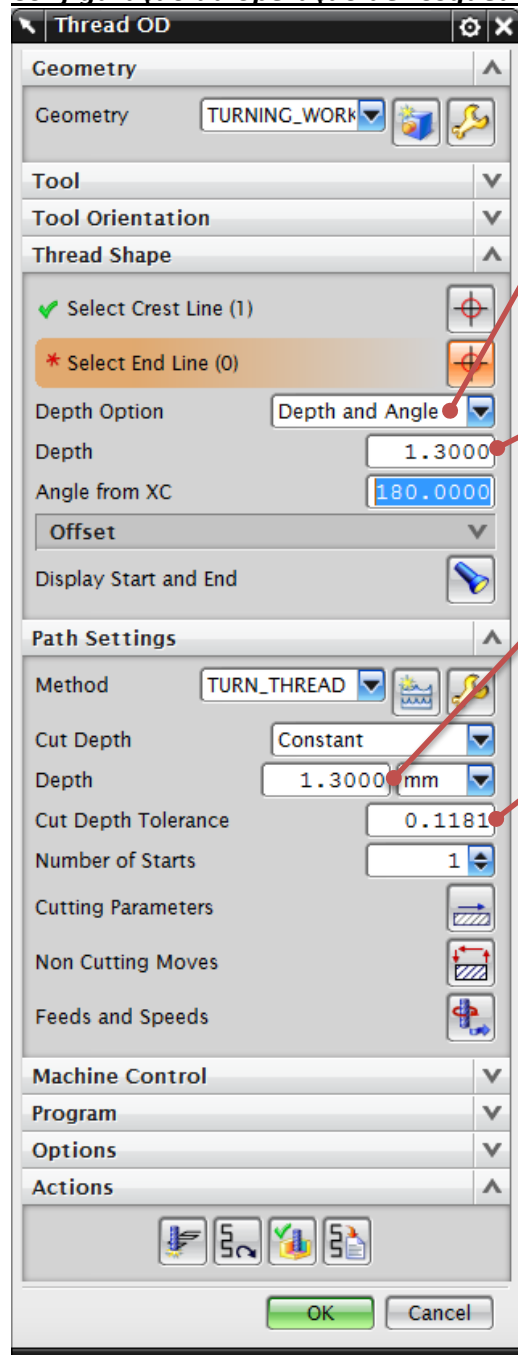


ROMI CENTUR 45A MACH6

Rosca G76 para torno Romi Mach6

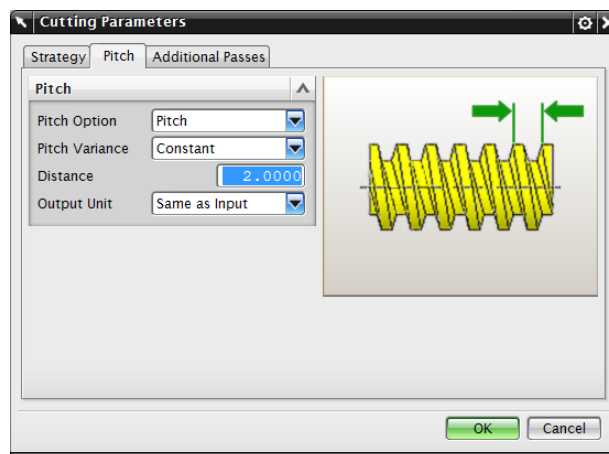
Configuração da operação de rosqueamento:



Usar sempre a opção
Depth and Angle

$Depth = 0,65 \times \text{passo da rosca}$

$Cut\ Depth\ Tolerance = \frac{Depth}{N^\circ\ de\ passes}$



Pitch = passo da rosca