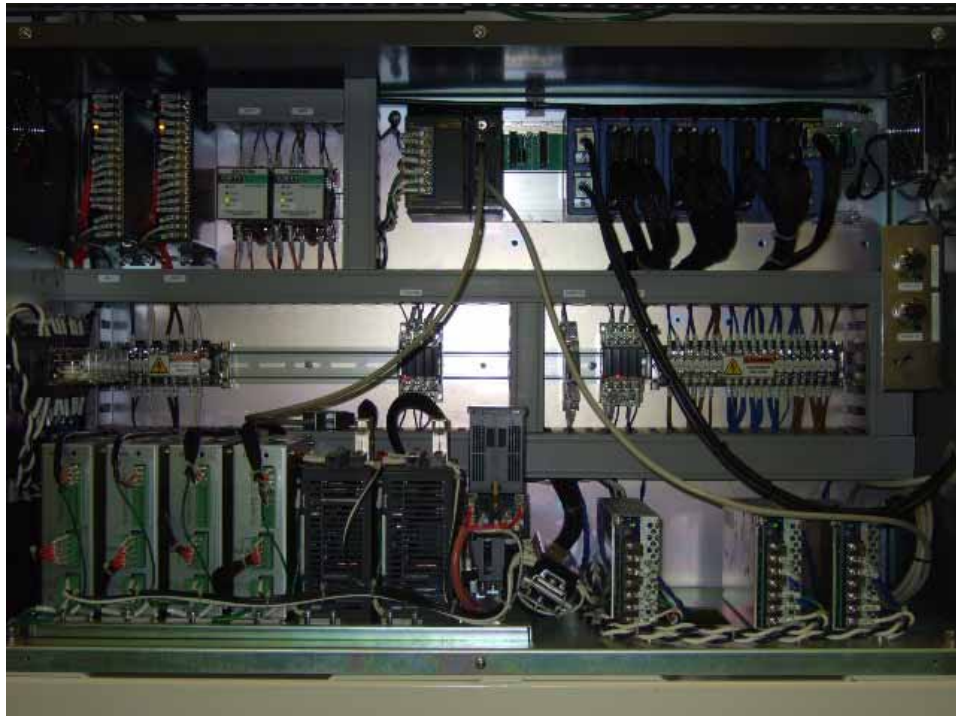


10.2 Input / Output confirmation

	 WARNING
	<p>Do not override the safety interlocks, except for the errors that are difficult to be recovered with safety interlocks.</p> <p>Perform “Lockout” before opening the enclosure for electricity.</p> <p>Failure to observe the warning could cause of serious injuries to human body and damage/performance decrement of the equipment.</p>

Input / Output modules



10.2 Input / Output confirmation (Continued)

Input / Output modules

In the case error message is displayed on the panel and you cannot operate manual operation with the operation panel, check the conditions with Input / Output modules in the power box. Refer to the address of I/O list.

IN (Modules for Input): Shows the condition of the Input signal.
OUT (Modules for Output): Shows the condition of the Output signal.

The corresponding I/O numbers are 1-32 or 1-64. The numbers 1 to 32 are shown on upper part of Input / Output modules. The number from 33 to 64 can be confirmed by switching the display switch (a) from 1 to 2, and correspond the number (1=33, 2=24, and 3=35...).

Example:

In the case the 5 th module (F3XD64-4F) from the left and display switch “2”, the displayed correspond address of number “8” is 540 in the I/O list.



When the followings described occur, check the connection of the connectors, breaking of the wire, faulty wiring, and so on of the interface board.

- The numbers are not displayed on the upper part of the module when turning on /off the sensor.
- The corresponding part is out of action even the number is displayed on the upper part of the module.