

9.5 Peeling speed adjustment

You can adjust the peeling speed with the controller at the lower rear part.

- PEELING UNIT SLOW DOWN (VR00708): Adjusts the peeling unit moving speed
Standard setting value : 0.38
- PEELING ROLL SLOW DOWN (VR00715): Adjusts the peeling roller moving speed. Adjust it according to the procedure below.

Fig. 1 is for T3 mode peeling movement

Fig. 1 : The appropriate setting speed of the peeling unit and peeling roller.

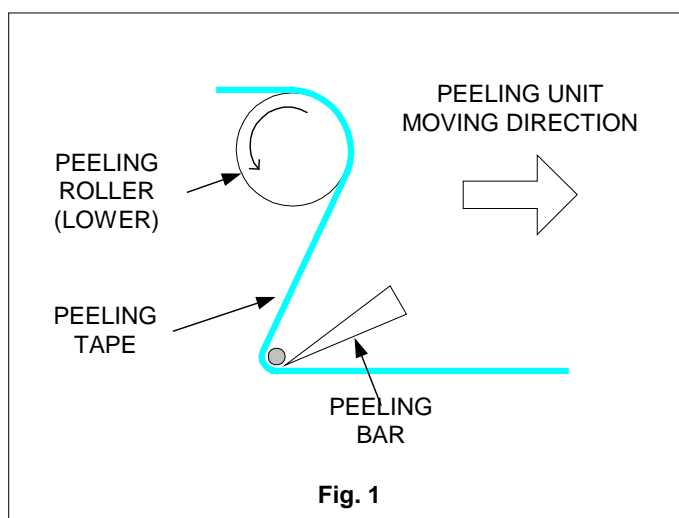
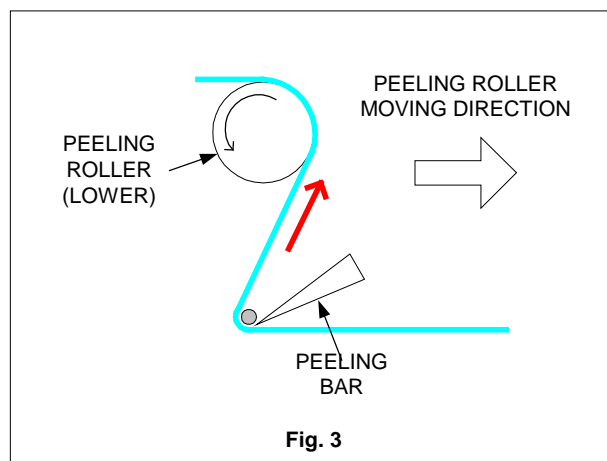
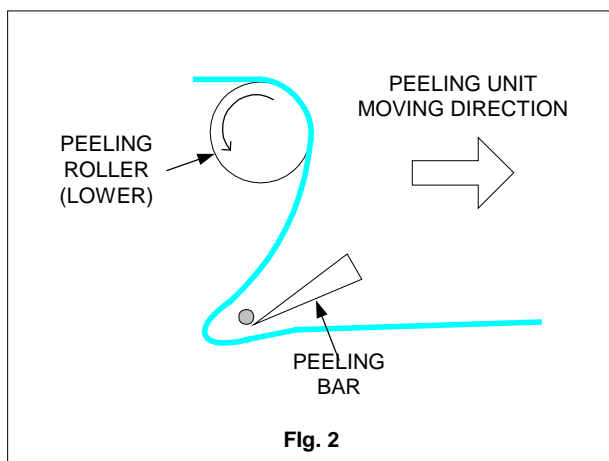


Fig.2 : The peeling roller speed is slower than the peeling unit speed. The peeling tape has sag.

Fig.3 : The peeling roller speed is faster than the peeling unit speed. The peeling tape has tension (red arrow)



<Speed adjustment procedure>

1. Set the speed so that the peeling roller speed is slower than the peeling unit speed, and make the tape sag as shown in Fig. 2.
2. Adjust the PEELING ROLL SLOW DOWN (VR00708) to speed up until the condition as shown in Fig.1.