



			PLC MOUDLE 46		
			OUTPUT DESCRIPTION	LED NO.	OUTPUT NO.
189	TB-2	V+	V+		
190	TB-2	(i) 3W V (ii) —	DI FILL SINK DV-20	左10	20
	TB-2		DI FILL SINK N2 PURGE DV-21	Ʊ1	21
	TB-2	□ (a) (b) (c) (d)	DI RINSE SPRAY BARS DV-22	± +2	22
	TB-2	© V S <sub>3W</sub> S <sub>3V24</sub> S 20 S	N2 PURGE SPRAY BARS DV-23	左上3	23
	TB-3	V- 0 3W (*) 6	DI FLUSH TANK A PIPING DV-24	AL154	24
195	TB-3	(i) sw (ii)	N2 PURGE TANK A PIPING DV-25	左1:5	25
	TB-3	V- SV-20 23 □ □	N2 BUBBLER DV-26	朱上自	26
	TB-3	V- 24 9	FILTER DRAIN 1 DV-27	± 1-7	27
	TB-2	₩. v.	v.		
	TB-2		V+		
200	TB-1	V. Sy 30 Sy	FILTER DRAIN 2 DV-30	左下四	30
	TB-1	V- 0 3W (*) 13	FILTER DRAIN 3 DV-31	AT1	31
	TB-1	V-	TANK A CIRCULATION DV-32	±1-2	32
	TB-1	□ X 3W V X	HF FILL TANK A DV-33	<b>%</b> ∓3	33
	TB-1	V- \$10.3W (*) 29 [8]	SOAP FILL TANK B DV-34	£ F4	34
205	TB-1	V- 30 T7	HF SUPPLY VALVE DV-35 (企士系统公内)	全下5	35
	TB-1	() 3W (4)	LID OPEN LID CYLINDER	左下6	36
	TB-1	V- SV-37 (1) 37 (19)	LID CLOSE LID CYLINDER	左1-7	37
	TB-2	V- V- 20	v.		

LEGEND

CS CROAT PREMARE
TO TRANSMALE ROOF
OF CONTROL PREMARE
STATEMENT OF TRANSMALE ROOF
OF CONTROL PREMARE
STATEMENT OF TRANSMALE
STATEMENT

15	AHAND COPRATION								
				TEL. +886-3-5370558	3				
ELECTRICAL SCHEMATIC DIAGRAM									
ROD CLEANER									
	BY	DATE	MODEL# HR-L4M						
DESIGNED	Ed	12/09/30							
DRAWN	Edwa	13/1/30							
CHECKED			1						
APPROVED			SIZE	DRAWING NO.	REV.				
			D	00002	Α				
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