

## 10. Others

### 10.1 Program conversion

The program is stored in the Flash memory. To convert the program to new one, replace the Flash card to the card stored new program.

<To convert the program>



- (1) Turn off the machine power.
- (2) Perform lockout.
- (3) Pull out the Flash memory from the CPU module in the power box.
- (4) Insert the new Flash memory into the CPU module.