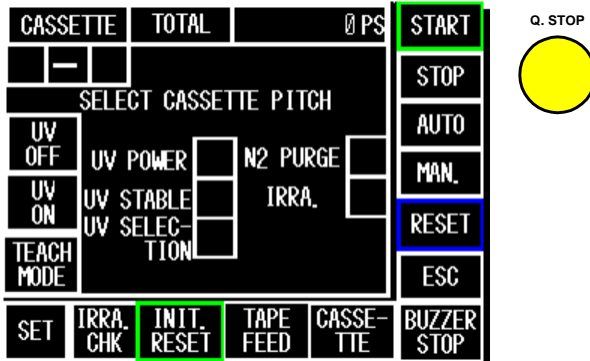
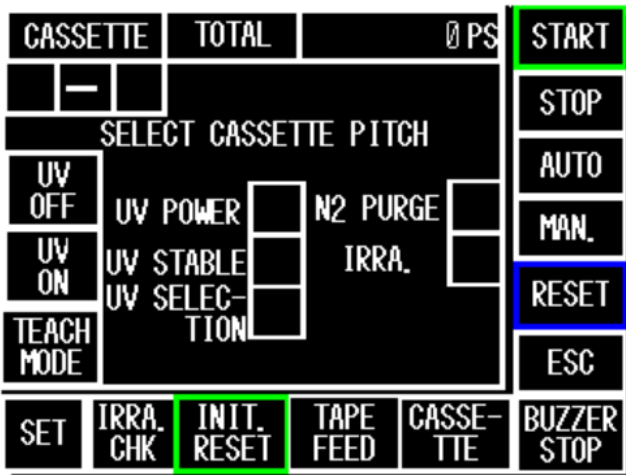


8.9 Robot teaching for UV part

Perform 8.2 Preparation for robot teaching before starting the procedure shown below.
Do not change T(Theta-axis) and R(R-axis) data for correct operation.



(1) Press [Q. STOP] key.

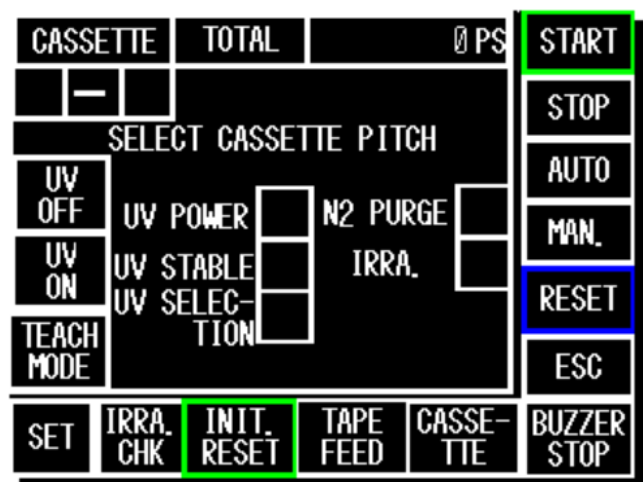


(2) Press [BUZZER STOP] key on MAIN SCREEN.

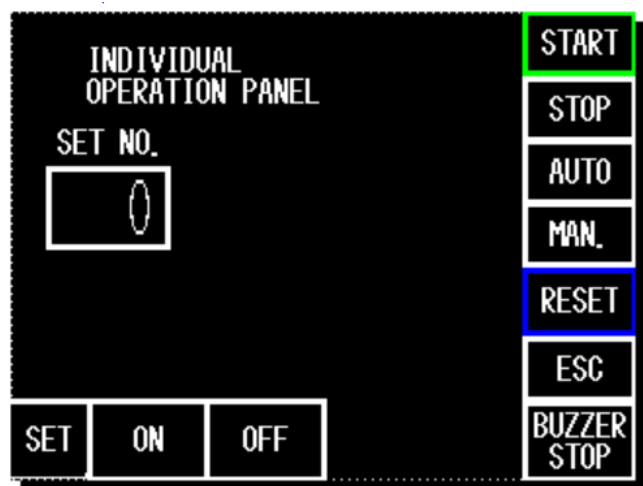


- (3) Connect the teach pendant with the machine, and press [TEACH MODE] key on the MAINSCREEN.
- (4) Press [MAINTENANCE] key on the teach pendant. "RANDOM" is displayed on the teach pendant screen. Press [BUZZER STOP] key on MAIN SCREEN.

8.9 Robot teaching for UV part (Continued)



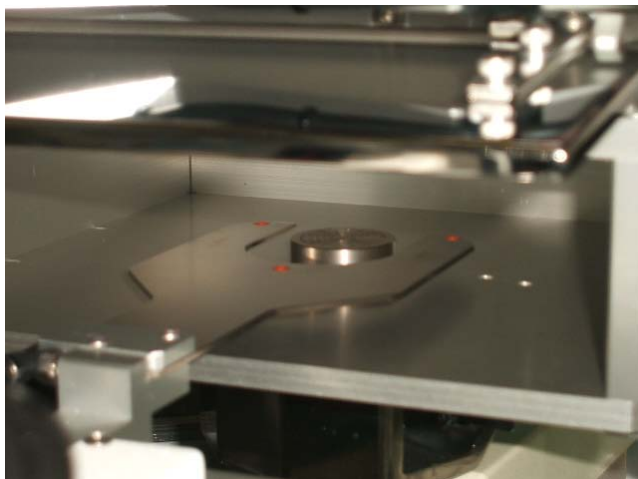
- (5) Press [SET] key on the MAIN SCREEN. “INDIVIDUAL OPERATION PANEL” is displayed.



- (6) Press the display of “SET NO.” The keyboard displays. Enter “758”, and press [ON] key. The shutter of the UV chamber opens.



8.9 Robot teaching for UV part (Continued)



- (7) Insert the robot arm from the entrance of the UV chamber. Adjust the robot arm position so that the robot arm upper surface is on a level with the center pad.
- (8) After positioning, press [READ POSITION] key. The current position of Z is displayed. To save the value, press [TEMP] key holding down [SHIFT] key.