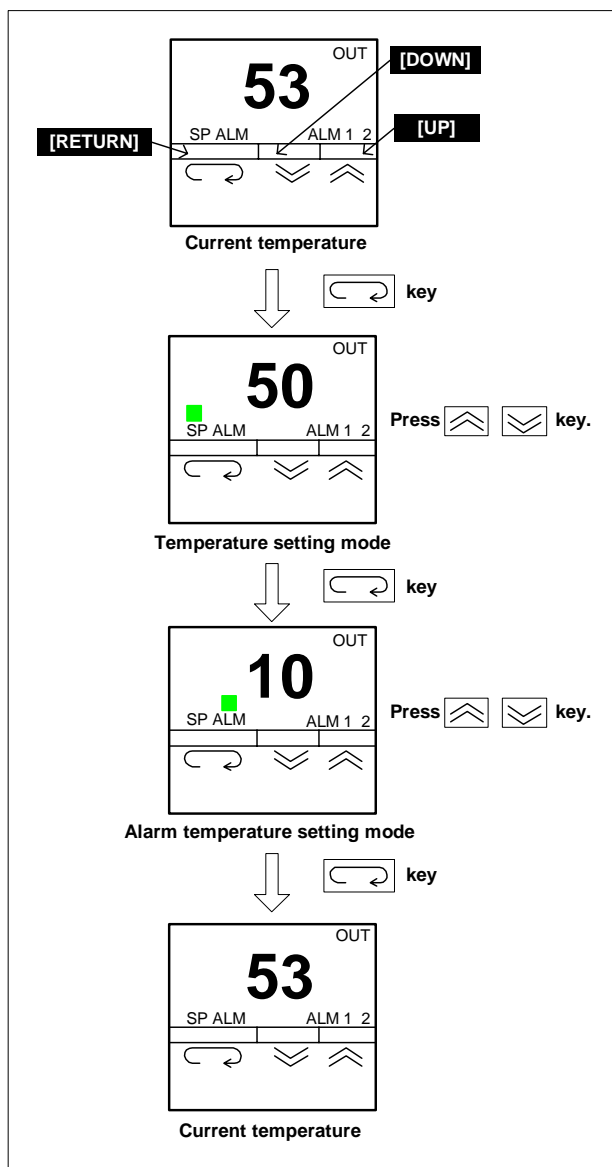


3. Switches and Indicators (Continued)

<Setting procedure>



(1) Press [RETURN] key.

(2) The “SP” lamp lights up, and you can change the temperature setting.
Adjust the temperature with [UP] / [DOWN] key.

(3) Press [RETURN] key.

(4) The “ALM” lamp lights up, and you can change the alarm temperature setting.

(5) Adjust the temperature with [UP] / [DOWN] key.

Example:

Temperature=150 degrees C,
Alarm temperature=10 degrees C
Error occurs when the temperature is out of
150 degrees C + / - 10 degrees C.

Set the temperatures in consideration of the points as below.

- 1) The heater is cut off with the thermal protector when the cutter temperature reaches 200 degrees C.
- 2) Some types of tape are easily affected.
- 3) The heater is cut off with the thermal protector when the chuck table temperature reaches 70 degrees C. (Option)

3. Switches and Indicators (Continued)

<Pressure switch: “P1” and “P2” setting procedure>

