

E R R O R		RIGHT LOADER CASSETTE (RL)						R L - 1	
ERROR CODE	ERROR NAME	INPUT SENSORS (REQUIREMENTS)				OUTPUT ACTUATORS			REMARKS
		NAME	NAME PLATE	SELECT No.	ON/OFF	NAME	NAME PLATE	SELECT No.	
1 0 0	RIGHT CASSE. TABLE. FAILURE IN REVOLVING.	Right cassette turning limit	L 00533	5 3 3	ON	Right cassette turning	S V00733 S V00731	7 3 3 7 3 1	
		Right cassette returning limit	L 00534	5 3 4	ON	Right cassette turning	S V00733 S V00731	7 3 3 7 3 1	
1 0 9	RIGHT CASSE. TABLE. CASSETTE DISLOCATED.	4" Cassette detected on right loader	L S00535	5 3 5	ON				
		5" Cassette detected on right loader	L S00536	5 3 6	ON				
		6" Cassette detected on right loader	L S00537	5 3 7	ON				
		8" Cassette detected on right loader	L S00538	5 3 8	ON				

E R R O R		LEFT LOADER CASSETTE (LL)						L L - 1	
ERROR CODE	ERROR NAME	INPUT SENSORS (REQUIREMENTS)				OUTPUT ACTUATORS			REMARKS
		NAME	NAME PLATE	SELECT No.	ON/OFF	NAME	NAME PLATE	SELECT No.	
1 3 0	LEFT CASSE. TABLE. FAILURE IN REVOLVING.	Left cassette turning limit	L 00539	5 3 9	ON	Left cassette turning	S V00732 S V00734	7 3 2 7 3 4	
		Left cassette Returning limit	L 00540	5 4 0	ON	Left cassette turning	S V00732 S V00734	7 3 2 7 3 4	
1 3 9	LEFT CASSE. TABLE. CASSETTE DISLOCATED.	4" Cassette detected on left loader	L S00541	5 4 1	ON				
		5" Cassette detected on left loader	L S00542	5 4 2	ON				
		6" Cassette detected on left loader	L S00543	5 4 3	ON				
		8" Cassette detected on left loader	L S00544	5 4 4	ON				

(O P T I O N)

E R R O R		(ROBOT ARM) WAFER TRANSFER (RA)				R A - 1	
ERROR CODE	ERROR NAME	CAUSES		COUNTERMEASURES		REMARKS	
1 5 3	SCANNER LINE BUSY. NO LINE ACCESS TO ROBOT TIME OUT.	When machine inquires robot state, Robot does not become stand-by state within the specified time.		Restart the machine according to error recovery procedure.			
1 5 4	SCANNER CROSS WAFER DETECTED.	There is a cross slotted wafer.		Check cassette, if you find cross Slotted wafer, re-enter it into cassette correctly. Check a warp of a wafer. Make sure the black plate is attached on the side.			
1 5 6	SCANNER REMAINING WAFER DETECTED.	A wafer is left in the cassette.		Take out the wafer. Make sure the black plate is attached on the side.			

E R R O R		(R O B O T A R M) W A F E R T R A N S F E R (R A)				R A - 2			
ERROR CODE	ERROR NAME	CAUSES				COUNTERMEASURES			REMARKS
1 6 3	WAFER CARRY UNIT MEMORY FAULT.	Robot teaching data is incorrect.				Refer to Robot troubleshooting manual.			Perform initial resetting.
1 6 4	WAFER CARRY UNIT R1 MOTOR FAULT.	R1-axis stepping motor lost synchronism.				Refer to Robot troubleshooting manual.			
1 6 6	WAFER CARRY UNIT AXIS MOTOR FAULT.	Theta-axis stepping motor lost synchronism.				Refer to Robot troubleshooting manual.			
1 6 7	WAFER CARRY UNIT Z AXIS MOTOR FAULT.	Z-axis stepping motor lost synchronism.				Refer to Robot troubleshooting manual.			
1 6 8	WAFER CARRY UNIT COMMAND ERROR.	Teaching data is incorrect. This data leads Robot to out of limit.				Check MAX POSITION, PITCH and SLOT of teaching data. Make equal Theta-axis data of Stage 2,6,7 and 8.			
1 6 9	WAFER CARRY UNIT NOT RESPONSE FROM ROBOT TIME OUT.	When the machine send command to Robot, Robot doesn't reply within the specified time.				Refer to Robot troubleshooting manual.			
1 7 0	WAFER CARRY UNIT LINE BUSY NO LINE ACCESS TO ROBOT TIMEOUT.	When machine inquires robot state, Robot does not become stand-by state within the specified time.				Restart the machine according to error recovery procedure.			
1 8 3	WAFER CARRY UNIT VACUUM FAILURE. WAFER STILL VACUUMED THOUGH CARRIED TO EACH POSITION.	Wafer chucking sensor doesn't become OFF.				Adjust the sensitivity of the vacuum sensor. Make sure teaching data is correct.			
1 8 8	ROBOT SPEED DOWN READ WAIT TIME OVER.	Speed down command receiving error. It does not receive the command within the specified time.				Press [RESET] [START]. Press [INITIAL].			
1 8 9	ROBOT SPEED UP READY WAIT TIME OVER.	Speed down command receiving error. It does not receive the command within the specified time.				Press [RESET] [START]. Press [INITIAL].			
1 9 5	WAFER CARRY UNIT VACUUM FAILURE DURING WAFER PICK UP FROM CASSETTE.	Wafer chucking sensor doesn't become ON.				Adjust the sensitivity of the vacuum sensor.			
1 9 9	WAFER PRESS DOWN PLATE RETRACT ERROR.	Press down plate origin point.	PH 00611	6 1 1	O N	Press down plate forward	SV 00762	7 6 2	
		Press down plate end point.	PH 00612	6 1 2	O F F	Press down plate backward	SV 00763	7 6 3	
2 1 0	WAFER CARRY UNIT VACUUM CHECK ERROR. WAFER STILL VACUUMED BEFORE TOUCHED WAFER.	Wafer chucking sensor doesn't become OFF.				Adjust the sensitivity of the vacuum sensor.			
2 1 3	WAFER VACUUM ERROR BEFORE PRESS DOWN.	ROBOT vacuum check	PSW 00607	6 0 7	O N	Vacuum chuck ROBOT	SV 00746	7 4 6	
2 1 4	WAFER PRESS READY WAIT TIME OVER.	Receiving command error due to press down plate operation.				Press [RESET] [START]. Press [INITIAL].Refer to Robot troubleshooting manual.			
2 1 5	WAFER CARRY UNIT VACUUM FAILURE BEFORE CARRYING WAFER TO EACH POSITION.	Wafer chucking sensor doesn't become ON.				Refer to Robot troubleshooting manual. Adjust the sensitivity of the vacuum sensor.			
2 4 0	ROBOT PRESS UNIT RETURN TO ERROR.	Press down plate origin point.	PH 00611	6 1 1	O N	Press down plate forward	SV 00762	7 6 2	
		Press down plate end point.	PH 00612	6 1 2	O F F	Press down plate backward	SV 00763	7 6 3	

E R R O R		T A B L E U N I T (T A)				T A - 1			
ERROR CODE	ERROR NAME	INPUT SENSORS (REQUIREMENTS)				OUTPUT ACTUATORS			REMARKS
		NAME	NAME PLATE	SELECT No.	ON/OFF	NAME	NAME PLATE	SELECT No.	
2 2 0	TABLE PAD GOING UP AND DOWN FAILURE.	Vacuum pad upper limit	L 00513	5 1 3	O N	Chuck table unit pad up	S V00741	7 4 1	
		Vacuum pad lower limit	L 00514	5 1 4	O N				
2 2 3	CHUCKING WAFER TABLE VACUUM FAILURE.	Wafer vacuum check 4"	PSW 00527	5 2 7	O N	Chuck table unit vacuum 4"	S V00742	7 4 2	
		Wafer vacuum check 5"	PSW 00528	5 2 8	O N	Chuck table unit vacuum 5"	S V00743	7 4 3	
		Wafer vacuum check 6"	PSW 00529	5 2 9	O N	Chuck table unit vacuum 6"	S V00744	7 4 4	
		Wafer vacuum check 8"	PSW 00530	5 3 0	O N	Chuck table unit vacuum 8"	S V00745	7 4 5	
2 2 4	CHUCKING WAFER TABLE VACUUM FAILURE.	Wafer vacuum check 4"	PSW 00527	5 2 7	O F F	Chuck table unit vacuum 4"	S V00742	7 4 2	
		Wafer vacuum check 5"	PSW 00528	5 2 8	O F F	Chuck table unit vacuum 5"	S V00743	7 4 3	
		Wafer vacuum check 6"	PSW 00529	5 2 9	O F F	Chuck table unit vacuum 6"	S V00744	7 4 4	
		Wafer vacuum check 8"	PSW 00530	5 3 0	O F F	Chuck table unit vacuum 8"	S V00745	7 4 5	
2 2 5	TABLE WAFER VACUUM DETECT MISSING.	Wafer vacuum check 4"	PSW 00527	5 2 7	O F F	Chuck table unit vacuum 4"	S V00742	7 4 2	
		Wafer vacuum check 5"	PSW 00528	5 2 8	O F F	Chuck table unit vacuum 5"	S V00743	7 4 3	
		Wafer vacuum check 6"	PSW 00529	5 2 9	O F F	Chuck table unit vacuum 6"	S V00744	7 4 4	
		Wafer vacuum check 8"	PSW 00530	5 3 0	O F F	Chuck table unit vacuum 8"	S V00745	7 4 5	
2 2 9	TABLE PAD VACUUM FAILURE.	Pad vacuum check	PSW 00526	5 2 6	O N	Table pad chucking wafer	S V00741	7 4 1	

(O P T I O N)

E R R O R		(R O B O T A R M) W A F E R T R A N S F E R (R A)				R A - 3			
ERROR CODE	ERROR NAME	INPUT SENSORS (REQUIREMENTS)				OUTPUT ACTUATORS			REMARKS
		NAME	NAME PLATE	SELECT No.	ON/OFF	NAME	NAME PLATE	SELECT No.	
2 3 8	SCANNER RESPONSE TIME OVER.	The communication between Sequencer(KZ-10T) and communication unit(RZ82-OF, 2) is impossible.				Check the connection of connectors between Sequencer and communication board.			
2 3 9	SCANNER DATA ERROR.	The communication between Sequencer(KZ-10T) and communication unit(RZ82-OF, 2) is impossible.				Check the connection of connectors between Sequencer and communication board. Check LED for Sequencer failure.			
2 4 3	SCANNER HEAD GET ERROR.	Scanner head right			O F F				
		Scanner head left			O F F				
2 4 7	SCANNER HEAD PUT ERROR.(WAITING POINT)	Scanner head right			O N				
		Scanner head left			O N				

E R R O R		T A P E S E T (T S)				T S - 1			
ERROR CODE	ERROR NAME	INPUT SENSORS (REQUIREMENTS)				OUTPUT ACTUATORS			REMARKS
		NAME	NAME PLATE	SELECT No.	ON/OFF	NAME	NAME PLATE	SELECT No.	
2 5 0	PEELING ROLLER MOVING FAILURE.	Pinch roller pressing end	L 00512	5 1 2		Peeling roller pressing	S V00736	7 3 6	
2 5 1	APPLYING ROLLER UNIT. IS NOT IN PREPARATORY POSITION.	Applying stand-by position 4"	P H00502	5 0 2	ON	Applying unit right moving	M 00701	7 0 1	
		Applying stand-by position 5"	P H00503	5 0 3	ON				
		Applying stand-by position 6 "	P H00504	5 0 4	ON				
		Applying stand-by position 8 "	P H00505	5 0 5	ON				
2 5 2	APPLYING ROLLER GOING UP AND DOWN FAILURE.	Apply roller lower end	L 00511	5 1 1		Apply roller lower end	S V 0 4 2	0 4 2	
2 5 3	APPLYING ROLLER PRESSING FAILURE.	Tape pressing Point	P H00501	5 0 1	O F F	Applying unit right moving	M 00701	7 0 1	
		Peeling unit check by approaching	P H00508	5 0 8	ON	Applying unit left moving	M 00702	7 0 2	
2 5 9	APPLYING ROLLER UNIT. FAILED TO MOVE RIGHT SIDE DIRECTION.	Applying stop position	P H00507	5 0 7	ON	Applying unit right moving	M 00701	7 0 1	
2 6 1	PEELING ROLLER UNIT FAILED TO MOVE RIGHT SIDE DIRECTION.	Peeling unit check by approaching	P H00508	5 0 8	ON	Peeling unit right moving	M 00704	7 0 4	
2 6 3	PEELING UNIT VACUUM FAILURE.	Wafer vacuum check 4"	PSW 00527	5 2 7	ON	Chuck table vacuum 4"	S V00742	7 4 2	
		Wafer vacuum check 5"	PSW 00528	5 2 8	ON	Chuck table vacuum 5"	S V00743	7 4 3	
		Wafer vacuum check 6"	PSW 00529	5 2 9	ON	Chuck table vacuum 6"	S V00744	7 4 4	
		Wafer vacuum check 8"	PSW 00530	5 3 0	ON	Chuck table vacuum 8"	S V00745	7 4 5	

E R R O R		T A P E S E T (T S)				T S - 2			
ERROR CODE	ERROR NAME	INPUT SENSORS (REQUIREMENTS)				OUTPUT ACTUATORS			REMARKS
		NAME	NAME PLATE	SELECT No.	ON/OFF	NAME	NAME PLATE	SELECT No.	
2 6 4	PEELING UNIT MIS-PEELING AGAINST THREE TIME TRIAL.	Ack. of peeling	P H00510	5 1 0	ON				Press "START" and the applying/peeling unit moves left, and the peeling retry.
2 6 5	PEELING UNIT MIS-PEELING AGAINST ONE TIME TRIAL.	Ack. of peeling	P H00510	5 1 0	ON				
2 6 8	APPLYING ROLLER FAILED TO MOVE LEFT SIDE DIRECTION.	Applying stand-by position 4"	P H00502	5 0 2	ON	Peeling unit left movement	M00705	7 0 5	
		Applying stand-by position 5"	P H00503	5 0 3	ON	Applying unit left movement	M00702	7 0 2	
		Applying stand-by position 6"	P H00504	5 0 4	ON				
		Applying stand-by position 8"	P H00505	5 0 5	ON				
2 6 9	APPLYING/PEELING ROLLER FAILED TO MOVE LEFT SIDE DIRECTION.	Applying stand-by position 4"	P H00502	5 0 2	ON	Peeling unit left movement	M00705	7 0 5	
		Applying stand-by position 5"	P H00503	5 0 3	ON	Applying unit left movement	M00702	7 0 2	
		Applying stand-by position 6"	P H00504	5 0 4	ON				
		Applying stand-by position 8"	P H00505	5 0 5	ON				
2 7 1	PEELING ROLLER NOT ROTATING PROPERLY.	Set the rewind time to 6sec. or less. More than 6sec. causes an error.							
2 7 3	PEELING BAR UPPER END DETECT ERROR.	Peeling bar up limit	L 00609	6 0 9	ON	Peeling bar down	SV 00764	7 6 4	
2 7 4	PEELING BAR LOWER END DETECT ERROR.	Peeling bar down limit	L 00610	6 1 0	ON	Peeling bar down	SV 00764	7 6 4	

E R R O R			T A P E R E E L R E W I N D E R (T R R)				T R R - 1		
ERROR CODE	ERROR NAME	INPUT SENSORS (REQUIREMENTS)				OUTPUT ACTUATORS			REMARKS
		NAME	NAME PLATE	SELECT No.	ON/OFF	NAME	NAME PLATE	SELECT No.	
3 5 0	SENSOR FAILURE AT TAPE TAKE-UP OVERTIME WINDING.	Tape take-up Dancer Lower limit	P H00518	5 1 8	O N	Tape take-up Brake Cancellation	B 00713	7 1 3	
						Tape take-up Section Winding	M 00712	7 1 2	

E R R O R			W A F E R A L I G N M E N T U N I T (W A)				W A - 1		
ERROR CODE	ERROR NAME	CAUSES				COUNTERMEASURES			REMARKS
4 3 0	ALIGNER COMMAND UNCONFIRMED.	As Machine sends wrong command to Aligner, Aligner cannot recognize it. The software may have some bug.				The software has some bug.			
4 3 1	ALIGNER NO RESPONSE FROM ALIGNER TIME OUT.	Though machine sends command to Aligner, Aligner does not reply to machine within the specified time.				Refer to Aligner troubleshooting Manual.			
4 3 5	ALIGNER RESPONSE INDICATE BUSY ALL THE TIME. IT'S NOT REALLY STICK.	When machine inquires the state to Aligner, Aligner does not become Stand-by state within the specified time.				Restart the machine according to Error recovery procedure.			
4 4 1	ALIGNER VACUUM SENSOR OFF.	Aligner wafer chucking sensor does not become ON.				Adjust the sensitivity of wafer Chucking sensor.			
4 4 3	ALIGNER MIS-ALIGNMENT.	Aligner cannot detect O.F. and V-notch.				Check that the size and O.F strength of the wafer is equal to other wafers			
4 5 4	ALIGNER VACUUM SENSOR ON.	Aligner wafer chucking sensor does not become OFF.				Adjust the sensitivity of wafer chucking sensor.			
4 6 0	ALIGNER MOTOR BOARD ERROR.	Machine cannot communicate with Aligner DSP board.				Refer to Aligner trouble shooting manual.			
4 6 4	ALIGNER MIS-SETTING MODE.	The present wafer setting differs from the wafer setting when initial resetting.				Perform initial resetting.			
4 6 9	ALIGNER CCD MIS-SETTING.	The center of wafer does not correspond with it of Aligner PAD.				Put the wafer on Aligner PAD so that The center may correspond.			
4 7 2	ALIGNER CCD MEASUREMENT ERROR.	Periphery of the wafer is rugged. No response from DSP board.				Refer to Aligner trouble shooting manual.			

E R R O R		U V U N I T (U V)				U V - 1			
ERROR CODE	ERROR NAME	INPUT SENSORS (REQUIREMENTS)				OUTPUT ACTUATORS			REMARKS
		NAME	NAME PLATE	SELECT No.	ON/OFF	NAME	NAME PLATE	SELECT No.	
5 0 0	UV UNIT CHAMBER MOVING FAILURE.	Chamber shutter open	L 00546	5 4 6		UV chamber open	S V 00758	7 5 8	
		Chamber shutter close	L 00547	5 4 7					
5 0 4	UV UNIT UV SHUTTER MOVE FAILURE.	UV shutter open	L 00556	5 5 6	O N	UV shutter open	S V 00757	7 5 7	
5 0 5	UV UNIT UV SHUTTER MOVE FAILURE.	UV shutter close	L 00557	5 5 7	O N	UV shutter open	S V 00757	7 5 7	
5 0 6	N2 TIMER BEYOND SETTING RANGE.	Set the N2 purge timer 30sec. or less. More than 30sec. causes an error.							
5 0 7	UV UNIT PAD VACUUM FAILURE.	UV pad vacuum check	PSW00531	5 3 1	O N	UV pad chucking wafer	S V 00760	7 6 0	
5 1 0	UV UNIT NO RESPONSE FROM UV PAD TIME OUT.	No response from Link master.				Check that connection between the communication unit(RZ82-OF, 2) and Link master. Test for continuity between them.			
5 1 1	UV UNIT PULSE MOTOR AT UV UNIT FAILED SERIAL COMMUNICATION.	Response from Link master is not correct.							
5 1 2	UV UNIT NOT INITIAL POSITION.	UV pad is not in the home position. Check the home position sensor.				Check that the UV pad turning motor turns. Test for continuity between Generate master, Driver, and motor.			
5 1 3	UV UNIT UV PAD VACUUM FAILURE.	UV pad vacuum Check	PSW00531	5 3 1	O F F	UV pad chucking wafer	S V 00760	7 6 0	
5 1 4	UV UNIT RS COMMAND ERROR.	Command from the communication Unit (RZ82-OF) to Link master is not correct.				Check that connection between the Communication Unit (RZ82-OF,2) and Link master. Test for continuity between them.			
5 1 5	UV UNIT RS SYSTEM ERROR.	the communication Unit (RZ82-OF) broken.				Check that connection between the Communication Unit (RZ82-OF,2) and Link master. Test for continuity between them.			
5 1 6	UV UNIT RS COMMAND TIME OUT.	Sending / receiving command error between the communication unit(RZ82-OF) and link master.				Check that connection between the Communication Unit (RZ82-OF,2) and Link master. Test for continuity between them.			[RESET] [START]をして下さい。
5 1 7	UV UNIT RS RESPONSE TIME OUT.	Command receiving error from the link master to the communication unit (RZ82-OF).				Check that connection between the Communication Unit (RZ82-OF,2) and Link master. Test for continuity between them.			
5 1 8	UV UNIT RS ACCESS ERROR.	Command sending error from the communication unit(RZ82-OF) to link master.				Check that connection between the Communication Unit (RZ82-OF,2) and Link master. Test for continuity between them.			
5 1 9	UV UNIT RS UNIT BREAK RECIVE ERROR.	Command receiving error from the communication unit(RZ82-OF) to link master.				Check that connection between the Communication Unit (RZ82-OF,2) and Link master. Test for continuity between them.			
5 2 0	UV UNIT RS UNIT CHARACTER TIME OVER.	Character setting for the communication unit(RZ82-OF) - link master are not proper.				Replace the communication unit.			
5 2 1	UV UNIT RS RECIVE BUFA OVER FLOW ERROR.	Command receiving error from the link master to the communication unit(RZ82-OF).				Replace the communication unit.			
5 2 2	UV UNIT RS PARITY ERROR.	The parity settings for the communication unit (RZ82-OF) - link master are not proper.				Replace the communication unit.			
5 2 3	UV UNIT RS FRAME ERROR.	Command receiving error from link master to the communication unit (RZ82-OF).				Remove the communication unit(RZ82-OF, 2), and attach it again. Replace the communication unit.			
5 2 4	UV UNIT RS OVER RUN ERROR.	Command receiving error from link master to the communication unit (RZ82-OF).				Remove the communication unit(RZ82-OF, 2), and attach it again. Replace the communication unit.			
5 2 5	UV UNIT RS DEFAULT ERROR.	The communication unit (RZ82-OF) default has not completed.				Replace the communication unit.			
5 2 6	UV UNIT RS PARAMETER SETTING ERROR.	The setting of the communication unit (RZ82-OF) has not completed.				Remove the communication unit(RZ82-OF, 2), and attach it again. Replace the communication unit.			

E R R O R (R O B O T A R M) W A F E R T R A N S F E R (R A) R A - 4									
ERROR CODE	NAME	CAUSES				COUNTERMEASURES			
6 2 0	WAFER CARRY UNIT COMMAND RECEPTION ERROR.	Solenoid valve for wafer vacuum is not turned on or off. Robot cannot start.				Perform initial resetting.			
6 2 2	WAFER CARRY UNIT WAFER SENSED.	Wafer chucking sensor is not turned off.				Adjust the sensitivity of wafer vacuum switch.			
6 2 3	WAFER CARRY UNIT LINE BUSY. NO LINE ACCESS TO ROBOT TIMEOUT.	When machine inquires the state to Robot, Robot does not become state within the specified time.				Perform initial resetting.			
6 3 0	WAFER CARRY UNIT COMMAND ERROR.	Solenoid valve for wafer vacuum is not turned on or off. Robot cannot do resetting.				Perform initial resetting.			
6 3 9	ROBOT PRESS UNIT RETURN TO ERROR.	Press down plate origin point.	PH 00611	6 1 1	ON	Press down plate forward	SV 00762	7 6 2	
		Press down plate end point.	PH 00612	6 1 2	OFF	Press down plate backward	SV 00763	7 6 3	

E R R O R T A B L E U N I T (T A) T A - 2									
ERROR CODE	ERROR NAME	INPUT SENSORS (REQUIREMENTS)				OUTPUT ACTUATORS			REMARKS
		NAME	NAME PLATE	SELECT No.	ON/OFF	NAME	NAME PLATE	SELECT No.	
6 4 0	TABLE UNIT PAD NOT INITIAL POSITION.	Vacuum pad lower limit	L 00526	5 2 6	ON	Chuck table unit pad up	S V00737	7 3 7	

E R R O R T A P E S E T (T S) T S - 3									
ERROR CODE	ERROR NAME	INPUT SENSORS (REQUIREMENTS)				OUTPUT ACTUATORS			REMARKS
		NAME	NAME PLATE	SELECT No.	ON/OFF	NAME	NAME PLATE	SELECT No.	
6 5 0	APPLYING ROLLER GOING UP FAILURE.	Applying roller down end	L 00511	5 1 1	OFF	Applying roller down	S V00735	7 3 5	
6 5 1	APPLY/PEEL UNIT FAILED TO MOVE LEFT SIDE DIRECTION.	Applying stand-by position 4"	P H00502	5 0 2	ON	Peeling unit left movement	M 00705	7 0 5	
		Applying stand-by position 5"	P H00503	5 0 3	ON				
		Applying stand-by position 6"	P H00504	5 0 4	ON				
		Applying stand-by position 8"	P H00505	5 0 5	ON				
6 5 3	APPLYING UNIT FAILED TO MOVE LEFT SIDE DIRECTION.	Peeling unit check by approaching	P H00508	5 0 8	ON	Applying unit	M 00702	7 0 2	
6 5 4	PEELING ROLLER NOT ROTATING PROPERLY.								
6 5 5	PEELING ROLLER MOVING FAILURE.	Pinching roller pressing end	L 00512	5 1 2	—	Peeling roller pressing	S V00736	7 3 6	

E R R O R		T A P E R E E L R E W I N D E R (T R R)				T R R - 2			
ERROR CODE	ERROR NAME	INPUT SENSORS (REQUIREMENTS)				OUTPUT ACTUATORS			REMARKS
		NAME	NAME PLATE	SELECT No.	ON/OFF	NAME	NAME PLATE	SELECT No.	
7 0 0	TAPE TAKE-UP UNIT OVERTIME WIND.	Tape take-up dancer lower limit	P H00518	5 1 8	O N	Tape take-up Section winding	M 00712	7 1 2	
						Tape take-up Brake cancellation	B 00713	7 1 3	

E R R O R		W A F E R A L I G N M E N T U N I T (W A)		W A - 2	
ERROR CODE	ERROR NAME	CAUSES	COUNTERMEASURES	REMARKS	
7 3 1	ALIGNER RESPONSE INDICATE BUSY ALL THE TIME. IT'S REALLY STICK.	When machine inquires the state to Aligner, Aligner does not become Stand-by state within the specified time.	Restart the machine according to Error recovery procedure.		
7 3 2	ALIGNER COMMAND RECEPTION FAULT.	As Machine sends command to Aligner, Aligner cannot recognize it. The software may have some bug.	The software has some bug.		
7 3 4	ALIGNER VACUUM SENSOR ERROR.	Aligner wafer chucking sensor doesn't become OFF.	Adjust the sensitivity of the wafer chucking sensor.		
7 4 4	ALIGNER DATA FAILURE.	The data of DSP board is incorrect. The data for Aligner calibration is eliminated	Perform the calibration of Aligner. Refer to Aligner troubleshooting manual.		
7 4 5	ALIGNER X AXIS RESET ERROR.	X-axis home sensor cannot be detected X-axis stepping motor doesn't run.	Check the status of X-axis home sensor. Refer to Aligner troubleshooting manual.		
7 4 6	ALIGNER Y AXIS RESET ERROR.	Y-axis home sensor cannot be detected Y-axis stepping motor doesn't run.	Check the status of Y-axis home sensor. Refer to Aligner troubleshooting manual.		
7 4 7	ALIGNER LAMP AXIS RESET ERROR.	Lamp-axis home sensor cannot be detected Lamp-axis stepping motor doesn't run.	Check the status of Lamp-axis home sensor. Refer to Aligner troubleshooting manual.		

E R R O R		U V U N I T (U V)				U V - 2			
ERROR CODE	ERROR NAME	INPUT SENSORS (REQUIREMENTS)				OUTPUT ACTUATORS			REMARKS
		NAME	NAME PLATE	SELECT No.	ON/OFF	NAME	NAME PLATE	SELECT No.	
8 0 0	UV UNIT SHUTTER MOVE FAILURE.	UV shutter close	L 00557	5 5 7	O N	UV shutter open	S V00757	7 5 7	
8 0 6	UV UNIT NO RESPONSE FROM UV PAD TIME OUT.	No response from Link master.				Check that connection between the communication unit(RZ82-OF, 2) and Link master. Test for continuity between them.			
8 0 7	UV UNIT PULSE MOTOR AT UV UNIT FAILED SERIAL COMMUNICATION.	Response from Link master is not correct.							
8 1 0	UV UNIT UV PAD FAILED TO DETECT INITIAL POSITION.	UV pad is not in the home position. Check the home position sensor.				Check that the UV pad turning motor turns. Test for continuity between Generate master, Driver, and motor.			

E R R O R		U V U N I T (U V)				U V - 3			
ERROR CODE	ERROR NAME	INPUT SENSORS (REQUIREMENTS)				OUTPUT ACTUATORS			REMARKS
		NAME	NAME PLATE	SELECT No.	ON/OFF	NAME	NAME PLATE	SELECT No.	
8 5 0	UV UNIT UNUSUAL EXHAUST TEMP.	UV exhaust temp. trouble	THA00559	5 5 9	O F F				
8 5 1	UV UNIT UNUSUAL UV BOX TEMP.	UV outside wall temp.trouble	THA00560	5 6 0	O N				
8 5 2	UV UNIT UV POWER SOURCE TROUBLE.	UV voltage check	U V 00563	5 6 3	O F F				
8 5 3	UV UNIT UV LAMP UNIT OPEN.	UV lamp house open	L S 00558	5 5 8	O N				
8 5 4	UV UNIT N2 PRESSURE INSUFFICIENT.	N2 vacuum check	PSW00532	5 3 2	O N	N2 purge	S V 00759	7 5 9	
8 5 5	UV UNIT UV LAMP TROUBLE.	UV power signal	U V 00561	5 6 1	O N				
8 5 6	UV UNIT IN OPERATION UV LAMP PRESSED OFF.								

E R R O R				E - 1					
ERROR CODE	ERROR NAME	INPUT SENSORS (REQUIREMENTS)				OUTPUT ACTUATORS			REMARKS
		NAME	NAME PLATE	SELECT No.	ON/OFF	NAME	NAME PLATE	SELECT No.	
8 3 9	DOOR COVER OPENED.	Cover switch	CSW 00545	5 4 5	O N				
8 4 0	AIR PRESSURE NOT SUFFICIENT.	Pressure switch	PSW 00525	5 2 5	O N				
8 4 5	TABLE TEMP OUT OF SETTING.	Table heater trouble	THA 00549	5 4 9	O F F				The table temp. is out of setting range.
8 4 7	IONIZER TROUBLE.	Ionizer trouble	I N00548	5 4 8	O F F				Please check the ionizer.