


2.2 Dry air line and N₂

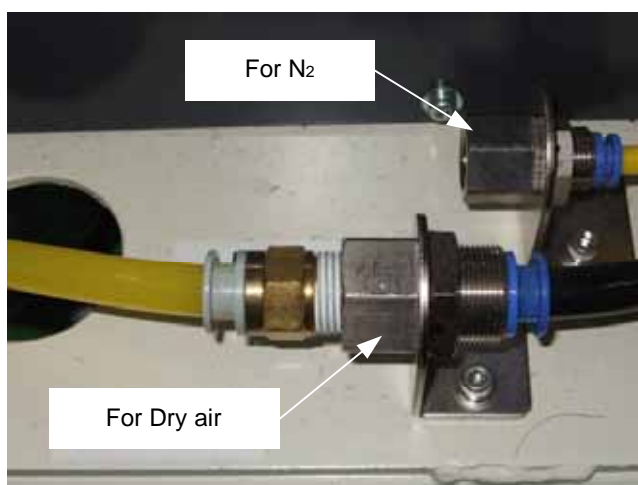
	<div data-bbox="786 237 1091 309" style="background-color: yellow; text-align: center;">! CAUTION</div> <p>Turn off the power supply from the factory before starting connects the dry air line. Failures to observe the caution may cause of injuries to human body and damage/performance decrement of the equipment.</p>
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<Dry air specifications>

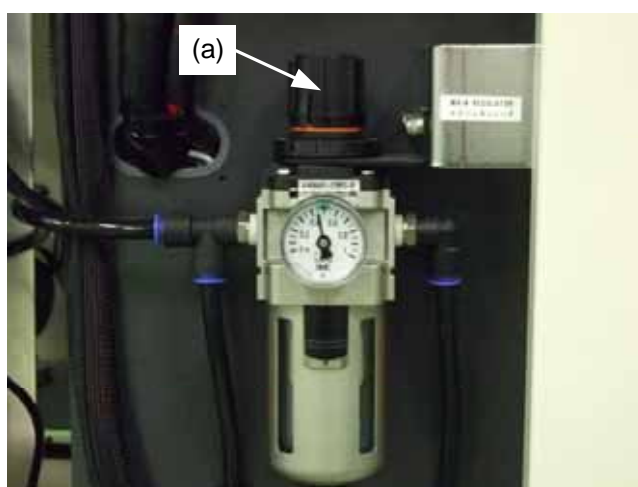
- Pressure: 0.5 MPa or more
- Consumption: 250NL/ min
- Air hose: 10mm X 6.5

<N₂ specifications>

- Pressure: 0.4 MPa or more
- Consumption: 40NL/ min
- Air hose: 6mm X 4.0mm



- (1) Remove the lower left side cover.
- (2) Connect the air hose / N₂ from the factory to the port of the machine.



- (3) Turn on the air supply of the factory.
- (4) Pull up the dial (a). Turn the dial and adjust it so that the supply pressure is **0.5MPa**.
- (5) Push down the dial (a).
- (6) Attach the lower left side cover.

2.2 Dry air line and N₂ (Continued)

<N₂ Pressure adjustment>



- (1) Pull up the dial of N₂ pressure. Turn the dial and adjust it so that the supply pressure is **0.2MPa**.
- (2) Push down the dial.
- (3) Adjust the N₂ Flow meter.
- (4) Attach the lower left side cover.