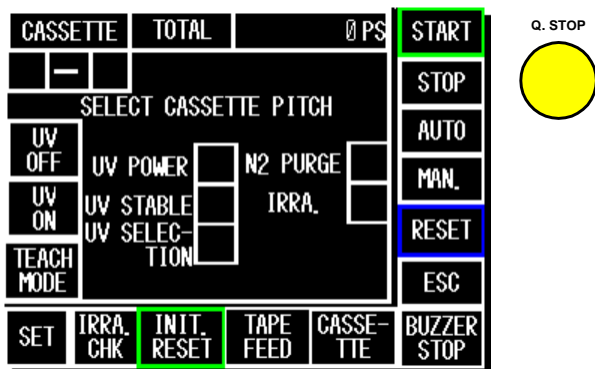


8.2 Preparation for robot teaching



- (1) After initial reset has been completed, press [Q. STOP] key.
Press [BUZZER STOP] key on MAIN SCREEN.

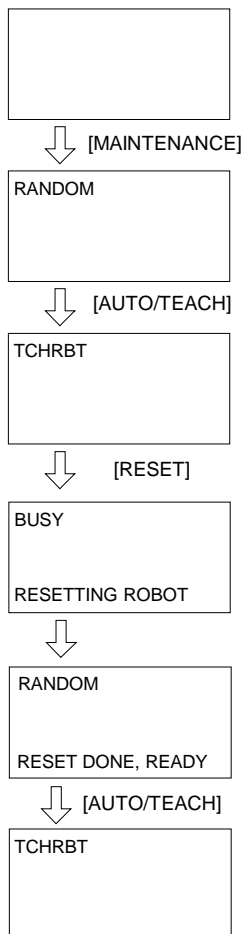
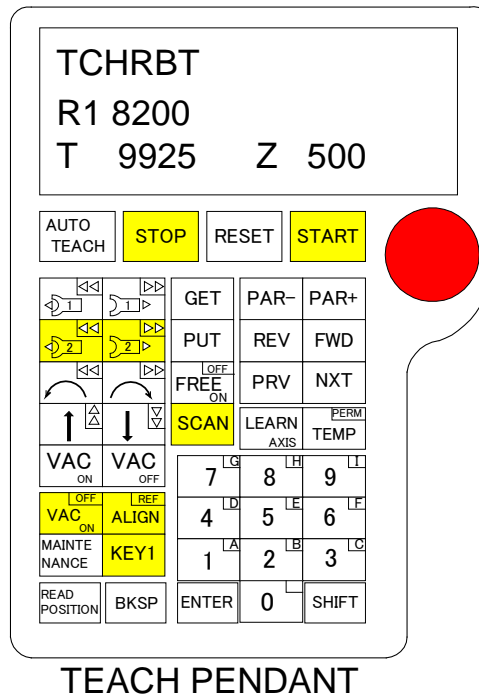


- (2) Cut the peeling tape with the scissor.



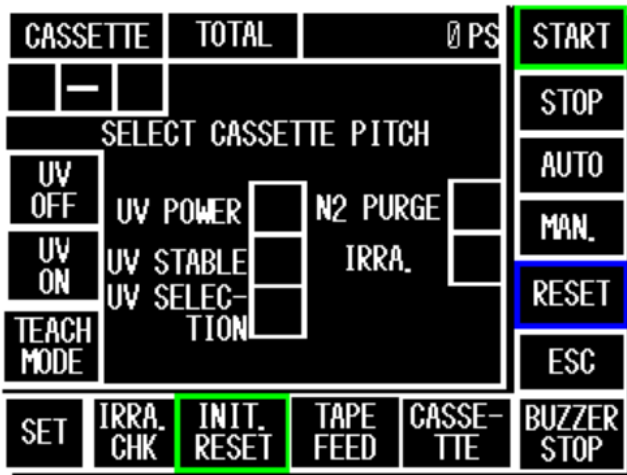
- (3) Connect the teach pendant with the machine, and press [TEACH MODE] key on the MAINSCREEN.

8.2 Preparation for robot teaching (Continued)

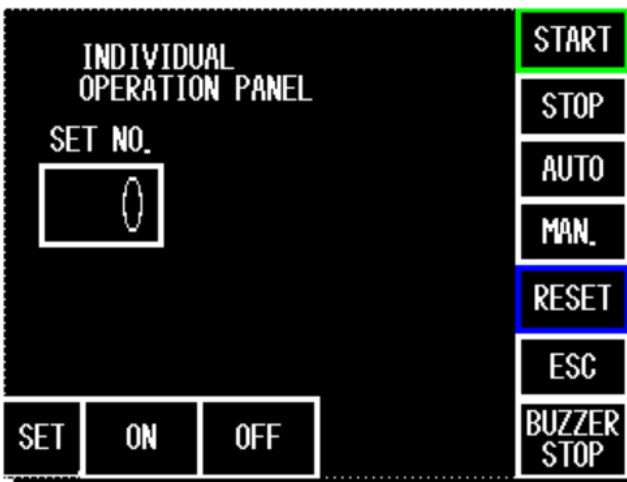


- (4) Press [MAINTENANCE] key on the teach pendant. "RANDOM" is displayed on the teach pendant screen.
- (5) Press [BUZZER STOP] key on MAIN SCREEN.
- (6) Press [AUTO/TEACH] key on the teach pendant. "TCHRBT" is displayed on the teach pendant screen.
- (7) Press [RESET] key to move the robot to the original point. "BUSY RESETTING ROBOT" is displayed on the teach pendant screen. After the robot has been moved to the original point, "RANDOM RESET DONE, READY" is displayed on the teach pendant screen.
- (8) Press [AUTO/TEACH] key again. "TCHRBT" is displayed on the teach pendant screen. The robot teaching mode is ready.

8.2 Preparation for robot teaching (Continued)



- (9) Press [SET] key on the MAIN SCREEN. "INDIVIDUAL OPERATION SCREEN" is displayed.



- (10) Press the display of "SET NO.". The keyboard is displayed. Enter "746", and press [ENT] key.
Pressing [ON] key turns on the vacuum of the robot (the machine solenoid valve only).
- (11) Enter "733", and press [ENT] key. Then pressing [OFF] key turns the right cassette table.
- (12) Enter "701", and press [ENT] key.
Keep pressing [ON] key until the applying roller moves right end.
- (13) Enter "737", and press [ENT] key. Then, pressing [ON] key moves the chuck table upward.