

MRP Tables for the Entire Product Tree

A	0	1	2	3	4	5	6	7	8	9
POR							20		100	

LLC = 0, L = 1

LLC = lowest level code, L = lead time

I	0	1	2	3	4	5	6	7	8	9
GR							20		100	
OH	40	40	40	40	40	40	20	20	0	0
POR								80		

LLC = 1, L = 1

(goes into A)

II	0	1	2	3	4	5	6	7	8	9
GR							20		100	
OH	15	15	15	15	15	15	0	0	0	0
POR					5		100			

LLC = 2, L = 2

(goes into A)

II	0	1	2	3	4	5	6	7	8	9
GR							20		100	
OH	15	15	15	15	15	15	0	0	0	0
POR					5		100			

LLC = 2, L = 2

(goes into A)

2	0	1	2	3	4	5	6	7	8	9
GR									80	
OH	20	20	20	20	20	20	20	0	0	0
POR				60						

LLC = 2, L = 4

(goes into I)

3	0	1	2	3	4	5	6	7	8	9
GR					5		100			
OH	15	15	15	15	10	10	0	0	0	0
POR						90				

LLC = 2, L = 1

(goes into II)

4	0	1	2	3	4	5	6	7	8	9
GR					10		200			
OH	30	30	30	30	20	20	0	0	0	0
POR					180					

LLC = 2, L = 2

(goes into II on a 2 for 1 basis)

1	0	1	2	3	4	5	6	7	8	9
GR					180			80		
OH	10	10	10	10	0	0	0	0	0	0
POR		170			80					

LLC = 3, L = 3

(goes into I and 4)

b	0	1	2	3	4	5	6	7	8	9
GR					180					
OH	10	10	10	10	0	0	0	0	0	0
POR		170								

LLC = 3, L = 3

(goes into 4)