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## Proje1

Project							
Name:	Proje1	Creation time:	2/9/2022 10:15:55 AM	Last change	2/15/2022 12:55:56 PM	Author:	Deniz
Last modified	Deniz	Version:					
by:							
Comment:							

Operating system					
Name	Description				
Operating system	Microsoft Windows 10 Home Single Language				
Version of the operating system	6.3.9600.0				
Operating system service pack					
Version of the Internet Explorer	11.789.19041.0				
Computer name	MSI				
User name	MSI\Deniz				
Installation path of the TIA Portal	D:\Program Files\Siemens\Automation\Portal V15_1				

ame	Version	Release
A Portal Multiuser Server V15.1 - TIA Portal Multiuser Server Single Setup		V15.01.00.00_28.01.00.01
ackage V15.1 (MUSERVERV15_1)	V13.1	V13.01.00.00_20.01.00.01
emens Totally Integrated Automation Portal V15.1 - SIMATIC S7-PLCSIM	V15.1	V15.01.00.00_28.00.00.01
15.1 (S7_PLCSIM_V15_1)	V4.0 CD4	V04 00 04 00 04 22 00 02
A Administrator - AWB Licensing Module V1.0 + SP1 (TIAADMIN)	V1.0 + SP1	V01.00.01.00_01.22.00.03
A Administrator - AWB Software Management V1.0 + SP1 (TIAADMIN)	V1.0 + SP1	V01.00.01.00_01.22.00.03
A Administrator - TIA UMC Agent Configurator Module V1.0 + SP1 TAADMIN)	V1.0 + SP1	V01.00.01.00_01.22.00.03
A Administrator - TIA Administrator V1.0 SP1 (TIAADMIN)	V1.0 + SP1	V01.00.01.00_01.22.00.03
emens Totally Integrated Automation Portal V15.1 - HM All Editions Sine e SetupPackage V15.1 (TIAP15_1)	V15.1	V15.01.00.00_28.01.00.01
emens Totally Integrated Automation Portal V15.1 - HM NoBasic Single etupPackage V15.1 (TIAP15_1)	V15.1	V15.01.00.00_28.01.00.01
emens Totally Integrated Automation Portal V15.1 - Hardware Support ase Package 0 V15.1 (TIAP15_1)	V15.1	V15.01.00.00_11.01.00.07
emens Totally Integrated Automation Portal V15.1 - Multiuser Client Sine SetupPackage V15.1 (TIAP15_1)	V15.1	V15.01.00.00_28.01.00.01
emens Totally Integrated Automation Portal V15.1 - STEP 7 Single Setup-	V15.1	V15.01.00.00_28.01.00.01
emens Totally Integrated Automation Portal V15.1 - Hardware Support	V15.1	V15.01.00.00_11.01.00.07
emens Totally Integrated Automation Portal V15.1 - Hardware Support	V15.1	V15.01.00.00_11.01.00.07
emens Totally Integrated Automation Portal V15.1 - Hardware Support	V15.1	V15.01.00.00_11.01.00.07
emens Totally Integrated Automation Portal V15.1 - Support Base Pack-	V15.1	V15.01.00.00_11.01.00.07
ge TO-01 V15.1 (TIAP15_1) emens Totally Integrated Automation Portal V15.1 - Support Base Pack-	V15.1	V15.01.00.00_11.01.00.07
ge TO-02 V15.1 (TIAP15_1) emens Totally Integrated Automation Portal V15.1 - Hardware Support	V15.1	V15.01.00.00_11.01.00.07
ase Package WCF-01 V15.1 (TIAP15_1) emens Totally Integrated Automation Portal V15.1 - TIACOMPCHECK Sin-	V15.1	V15.01.00.00_28.01.00.01
e SetupPackage V15.1 (TIAP15_1) emens Totally Integrated Automation Portal V15.1 - Simatic Single Setup	- V15.1	V15.01.00.00_28.01.00.01
ackage V15.1 (TIAP15_1) emens Totally Integrated Automation Portal V15.1 - WinCC Single Setup-	V15.1	V15.01.00.00_28.01.00.01
ackage V15.1 (TIAP15_1) emens Totally Integrated Automation Portal V15.1 - Openness SetupPack	:- V15.1	V15.01.00.00_28.01.00.01
ge V15.1 (TIAP15_1) emens Totally Integrated Automation Portal V15.1 - WinCC Transfer Cur-	V15.1	V15.01.00.00_28.01.00.01
ent All Single SetupPackage V15.1 (TIAP15_1) emens Totally Integrated Automation Portal V15.1 - WinCC Transfer Cur-	V15.1	V15.01.00.00_28.01.00.01
ent CAP Single SetupPackage V15.1 (TIAP15_1) emens Totally Integrated Automation Portal V15.1 - WinCC Transfer Man	- V15.1	V15.01.00.00_28.01.00.01
atory Single SetupPackage V15.1 (TIAP15_1) ser Management Component - UserManagementComponentx64 01.9 +	V01.9 + SP1 + Upd3	V01.09.01.03_01.01.00.11
P1 (UMC64) FinCC Runtime Advanced V15.1 - HMIRTM Tagging Package 01 Single Se-	V15.1	V15.01.00.00_28.01.00.01
pPackage V15.1 (HMIRTM_V11)  VinCC Runtime Professional V15 - SIMATIC WinCC Runtime V15.1 (SCADA-	V15.1	V07.04.65.00_01.38.00.04
Γ_V11)  InCC Runtime Professional V15 - OPCUA_Client V1.0 + SP2 + Upd1 (SCA-	V1.0 + SP2 + Upd1	V01.00.02.01_01.07.00.01
A-RT_V11)  FinCC Runtime Professional V15 - SCADA Simulation Single SetupPackage	V15.1	V15.01.00.00_28.01.00.01
15.1 (SCADA-RT_V11) emens Totally Integrated Automation Portal V15.1 - Simatic Single Setup	- V15.1	V15.01.00.00_28.01.00.01
emens Totally Integrated Automation Portal V15.1 - WinCC Single Setup-	V15.1	V15.01.00.00_28.01.00.01
ackage 32 Bit V15.1 (TIAP15_1)	15 1 0 0	V4F 04 00 00 30 04 00 04
MATIC HMI License Manager Panel Plugin (x64)	15.1.0.0	V15.01.00.00_28.01.00.01
MATIC NCM FWL 64	15.1.0.0	V15.01.00.00_28.01.00.01
MATIC NCM FWL 64	5.6.0.3	K5.6.0.3_1.1.0.2
CM GPRS 64	01.02.00.00	V1.2.0.0_2.1.0.1
MATIC Paviso Drivers	15.01.00	15.01.00.00_17.00.02.01
MATIC Device Drivers	9.2	09.02.01.00_01.11.00.01
utomation Software Updater  MATIC HMIProvider	02.04.0000	V02.04.00.00_01.12.00.05 K07.00.03.01_01.01.00.01
	7.0	NU7.00.03.01_01.01.00.01

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ame	Version	Release	
MATIC HMI ProSave	15.1.0.0	V15.01.00.00_28.01.00.01	
MATIC HMI Symbol Library	15.1.0.0	V15.01.00.00_28.01.00.01	
MATIC HMI Touch Input  MATIC Runtime Interfaces	15.1.0.0 2.1	V15.01.00.00_28.01.00.01	
MATIC Runtime interfaces  MATIC Device Drivers WoW	29.2	K02.01.00.03_01.01.00.01 29.02.01.00_01.11.00.01	
MATIC Event Database	5.6	05.06.01.00_02.01.00.01	
Con	2.5	V02.05.01.01_01.01.00.02	
MATIC Station Observer	K7.3.1.0	V07.03.01.00_01.01.00.14	
MATIC SCS	K7.5.1.0	V07.05.01.00_01.13.00.01	
MATIC WinCC Common Archiving	K7.4.65.0	V07.04.65.00_01.38.00.04	
nCC Runtime Advanced Simulator	15.1.0.0	V15.01.00.00_28.01.00.01	
oducts			
ame	Version	Release	
A Portal Multiuser Server  MATIC S7-PLCSIM	V15.1 V15.1	V15.01.00.00_28.01.00.01 V15.01.00.00_28.00.00.01	
A Administrator	V15.1	V15.01.00.00_28.00.00.01	
MATIC STEP 7 Professional - WinCC Professional	V15.1	V15.01.00.00_28.01.00.01	
er Management Component x64	V1.9 SP1	V01.20.00.00_21.01.00.01	
MATIC WinCC Runtime Advanced Simulation	V15.1	V15.01.00.00_28.01.00.01	
MATIC WinCC Runtime Professional Simulation	V15.1	V15.01.00.00_28.01.00.01	
tomation License Manager	V6.0 + SP1	06.00.01.00_02.01.00.02	
-PLCSIM	V5.4 + SP8	V05.04.08.01_01.24.00.01	
MATIC ProSave	V15.1	V15.01.00.00_28.01.00.01	

Totally Integrated
<b>Automation Portal</b>

## Proje1

### PLC\_1 [CPU 1214C DC/DC/DC]

eneral\Project inforn	nation				
ame	PLC_1	Author	Deniz	Comment	
ot	1	Rack	0		
eneral\Catalog infor					
nort designation	CPU 1214C DC/DC/DC	Description	Work memory 100 KB; 24VDC power supply with DI14 x 24VDC SINK/ SOURCE, DQ10 x 24VDC and Al2 on board; 6 high-speed counters and 4 pulse outputs on board; signal board expands on-board I/O; up to 3 communication modules for serial communication; up to 8 signal modules for I/O expansion; 0.04 ms/1000 instructions; PROFINET interface for programming, HMI and PLC to PLC communication	Article number	6ES7 214-1AG40-0XB0
rmware version eneral\Identification	V4.2				
ant designation	& Maintenance	Location identifier		Installation date	2022-02-09 10:16:58.304
dditional informa-		Location identifier		installation date	2022-02-09 10.10.30.304
on					
eneral\Checksums					
ext lists	FA 70 E8 75 1D 5A 8E 29	Software	72 55 FF F3 11 8E AF 37		
ROFINET interface [X ame	PROFINET interface_1	Author	Deniz	Comment	
	(1]\General\Project information	Addioi	Defile	Comment	
ame	DI 14/DQ 10_1	Comment		Name	AI 2_1
omment					
	(1]\Ethernet addresses\Interface netw	orked with			
ibnet:	PN/IE_1				
COFINET Interface (X configuration	(1]\Ethernet addresses\IP protocol Set IP address in the project	IP address:	192.168.0.1	Subnet mask:	255.255.255.0
se router	False	ii dddicss.	132.100.0.1	Subfice music.	233.233.233.0
ROFINET interface [X	(1]\Ethernet addresses\PROFINET				
ROFINET device	False	Generate PROFINET	True	PROFINET device	plc_1
ame is set directly at le device	:	device name auto- matically		name:	
onverted name:	plcxb1d0ed	Device number:	0		
	(1]\Time synchronization	Device Hamber.			
nable time synchro-	Enable time synchronization via NTP		IP addresses	Server 1	0.0.0.0
zation via NTP serv-	server				
erver 2	0.0.0.0	Server 3	0.0.0.0	Server 4	0.0.0.0
pdate interval	10sec	Empty		CPU synchronizes the modules of the device.	
	(1]\Digital inputs\Channel0				
nannel address	10.0	Input filters	6.4 millisec	Enable pulse catch	0
	(1]\Digital inputs\Channel0\	Di ID. Garain Educa	40453	<b>F</b>	
nable rising edge etection	0	RidPrefixRisingEdgeE- vent	49152	Event name:	0
ardware interrupt:			Rising edge0		
ardware interrupt:	0	Rising edge0			
•	0 {1]\Digital inputs\Channel0\	Rising edge0			
OFINET interface [X hable falling edge		RidPrefixFallingEdg-	49280	Event name:	0
OFINET interface [X able falling edge tection	(1]\Digital inputs\Channel0\ 0	RidPrefixFallingEdg- eEvent	49280	Event name:	0
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COFINET interface [X hable falling edge etection ardware interrupt: COFINET interface [X hannel address COFINET interface [X hable rising edge	(1]\Digital inputs\Channel0\ 0  (1]\Digital inputs\Channel1   0.1	RidPrefixFallingEdg- eEvent Falling edge0 Input filters RidPrefixRisingEdgeE-	49280 Falling edge0 6.4 millisec	Enable pulse catch	
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ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nannel address ROFINET interface [X nable rising edge etection ardware interrupt:	(1]\Digital inputs\Channel0\  0  (1]\Digital inputs\Channel1   0.1  (1]\Digital inputs\Channel1\  0	RidPrefixFallingEdg- eEvent Falling edge0 Input filters RidPrefixRisingEdgeE-	49280 Falling edge0 6.4 millisec	Enable pulse catch	0
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ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable rising edge etection ardware interrupt: ROFINET interface [X nable rising edge etection ardware interrupt: ROFINET interface [X nable falling edge etection	(1]\Digital inputs\Channel0\  0  (1]\Digital inputs\Channel1   0.1  (1]\Digital inputs\Channel1\  0  0  (1]\Digital inputs\Channel1\  0	RidPrefixFallingEdg- eEvent Falling edge0 Input filters RidPrefixRisingEdgeE- vent Rising edge1 RidPrefixFallingEdg- eEvent	49280 Falling edge0 6.4 millisec 49153 Rising edge1 49281	Enable pulse catch	0
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ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hable rising edge etection ardware interrupt: ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hable rising edge etection ardware interrupt: ROFINET interface [X hable rising edge etection ardware interrupt: ROFINET interface [X hable rising edge etection ardware interrupt: ROFINET interface [X hable falling edge	(1]\Digital inputs\Channel0\  0  0 (1]\Digital inputs\Channel1   0.1 (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel2   0.2 (1]\Digital inputs\Channel2\  0  0	RidPrefixFallingEdg- eEvent Falling edge0  Input filters  RidPrefixRisingEdgeE- vent Rising edge1  RidPrefixFallingEdg- eEvent Falling edge1  Input filters  RidPrefixRisingEdgeE- vent Rising edge2  RidPrefixFallingEdg-	49280 Falling edge0 6.4 millisec 49153 Rising edge1 49281 Falling edge1 6.4 millisec 49154	Enable pulse catch  Event name:  Event name:  Enable pulse catch	0
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OFINET interface [X able falling edge tection ardware interrupt: OFINET interface [X annel address OFINET interface [X able rising edge tection ardware interrupt: OFINET interface [X able falling edge tection ardware interrupt: OFINET interface [X annel address OFINET interface [X annel address OFINET interface [X able rising edge tection ardware interrupt: OFINET interface [X able falling edge tection ardware interrupt: OFINET interface [X able falling edge tection ardware interrupt: OFINET interface [X able falling edge tection ardware interrupt:	(1]\Digital inputs\Channel0\  0  (1]\Digital inputs\Channel1   0.1  (1]\Digital inputs\Channel1\  0  0  (1]\Digital inputs\Channel1\  0  0  (1]\Digital inputs\Channel2   0.2  (1]\Digital inputs\Channel2\  0  0  (1]\Digital inputs\Channel2\  0  0  (1]\Digital inputs\Channel3	RidPrefixFallingEdg- eEvent Falling edge0  Input filters  RidPrefixRisingEdgeE- vent Rising edge1  RidPrefixFallingEdg- eEvent Falling edge1  Input filters  RidPrefixRisingEdgeE- vent Rising edge2  RidPrefixFallingEdg- eEvent Rising edge2  RidPrefixFallingEdg- eEvent Falling edge2	49280 Falling edge0 6.4 millisec 49153 Rising edge1 49281 Falling edge1 6.4 millisec 49154 Rising edge2 49282 Falling edge2	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:  Event name:	O O O
ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hable rising edge etection ardware interrupt: ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hable rising edge etection ardware interrupt: ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hannel address	(1]\Digital inputs\Channel0\  0  (1]\Digital inputs\Channel1   0.1  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel2   0.2  (1]\Digital inputs\Channel2\  0  0  (1]\Digital inputs\Channel2\  0  0  (1]\Digital inputs\Channel2\  0  0  (1]\Digital inputs\Channel3   0.3	RidPrefixFallingEdg- eEvent Falling edge0  Input filters  RidPrefixRisingEdgeE- vent Rising edge1  RidPrefixFallingEdg- eEvent Falling edge1  Input filters  RidPrefixRisingEdgeE- vent Rising edge2  RidPrefixFallingEdg- eEvent Rising edge2	49280 Falling edge0 6.4 millisec 49153 Rising edge1 49281 Falling edge1 6.4 millisec 49154 Rising edge2	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:  Event name:	O O O
ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable rising edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable rising edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection et edge et	(1]\Digital inputs\Channel0\  0  (1]\Digital inputs\Channel1   0.1  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel2\   0.2  (1]\Digital inputs\Channel2\  0  (1]\Digital inputs\Channel2\  0  (1]\Digital inputs\Channel3\   0.3  (1]\Digital inputs\Channel3\	RidPrefixFallingEdg- eEvent Falling edge0  Input filters  RidPrefixRisingEdgeE- vent Rising edge1  RidPrefixFallingEdg- eEvent Falling edge1  Input filters  RidPrefixRisingEdgeE- vent Rising edge2  RidPrefixFallingEdg- eEvent Falling edge2  Input filters	49280 Falling edge0 6.4 millisec 49153 Rising edge1 49281 Falling edge1 6.4 millisec 49154 Rising edge2 49282 Falling edge2 6.4 millisec	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:  Event name:	0 0 0 0 0
cofinet interface [X cable falling edge etection ardware interrupt: cofinet interface [X cable rising edge etection ardware interrupt: cofinet interface [X cable falling edge etection ardware interrupt: cofinet interface [X cable falling edge etection ardware interrupt: cofinet interface [X cable rising edge etection ardware interrupt: cofinet interface [X cable falling edge etection ardware interrupt: cofinet interface [X cable falling edge etection ardware interrupt: cofinet interface [X cable falling edge etection ardware interrupt: cofinet interface [X cannel address cofinet interface [X cannel	(1]\Digital inputs\Channel0\  0  (1]\Digital inputs\Channel1   0.1  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel2   0.2  (1]\Digital inputs\Channel2\  0  0  (1]\Digital inputs\Channel2\  0  0  (1]\Digital inputs\Channel2\  0  0  (1]\Digital inputs\Channel3   0.3	RidPrefixFallingEdg- eEvent Falling edge0  Input filters  RidPrefixRisingEdgeE- vent Rising edge1  RidPrefixFallingEdg- eEvent Falling edge1  Input filters  RidPrefixRisingEdgeE- vent Rising edge2  RidPrefixFallingEdg- eEvent Rising edge2  RidPrefixFallingEdg- eEvent Falling edge2	49280 Falling edge0 6.4 millisec 49153 Rising edge1 49281 Falling edge1 6.4 millisec 49154 Rising edge2 49282 Falling edge2 6.4 millisec	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:  Event name:	O O O O O O O O O O O O O O O O O O O

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-	(1]\Digital inputs\Channel3\	DidDe Got Him of do	40202	<b> </b>    <b> </b>   -	0
Enable falling edge detection	0	RidPrefixFallingEdg- eEvent	49283	Event name:	0
Hardware interrupt:		Falling edge3	Falling edge3		
	1]\Digital inputs\Channel4	Input filters	6.4 millisec	Enable pulse catch	0
	1]\Digital inputs\Channel4\	input inters	0.4 minisec	Lilable pulse catch	
nable rising edge	0	RidPrefixRisingEdgeE-	49156	Event name:	0
detection Hardware interrupt:	0	vent Rising edge4	Rising edge4		
	(1]\Digital inputs\Channel4\	Maing eage+	Mishing edge <del>-1</del>		
	0		49284	Event name:	0
detection Hardware interrupt:	0	eEvent Falling edge4	Falling edge4		
PROFINET interface [X	[1]\Digital inputs\Channel5	, aming cage:			
	10.5	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface [X Enable rising edge	(1]\Digital inputs\Channel5\	RidPrefixRisingEdgeE-	49157	Event name:	0
detection		vent	73137	Event name.	O
Hardware interrupt:		Rising edge5	Rising edge5		
	(1]\Digital inputs\Channel5\	RidPrefixFallingEdg-	49285	Event name:	0
detection		eEvent	19203	Event name.	
Hardware interrupt:		Falling edge5	Falling edge5		
PROFINET interface [X Channel address	1]\Digital inputs\Channel6	Input filters	6.4 millisec	Enable pulse catch	0
	(1]\Digital inputs\Channel6\	par meis			-
Enable rising edge	0	RidPrefixRisingEdgeE-	49158	Event name:	0
detection Hardware interrupt:	0	vent Rising edge6	Rising edge6		
PROFINET interface [X	(1]\Digital inputs\Channel6\				
Enable falling edge	0		49286	Event name:	0
detection Hardware interrupt:	0	eEvent Falling edge6	Falling edge6		
PROFINET interface [X	[1]\Digital inputs\Channel7				
Channel address	10.7	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface [X Enable rising edge	(1]\Digital inputs\Channel7\	RidPrefixRisingEdgeE-	49159	Event name:	0
detection		vent	13133	Event name.	
Hardware interrupt:		Rising edge7	Rising edge7		
PROFINET interface [X Enable falling edge	(1]\Digital inputs\Channel7\	RidPrefixFallingEdg-	49287	Event name:	0
detection		eEvent	13207	Event name.	
Hardware interrupt:		Falling edge7	Falling edge7		
PROFINET Interface (X Channel address	1]\Digital inputs\Channel8	Input filters	6.4 millisec	Enable pulse catch	0
-	[1]\Digital inputs\Channel8\				
Enable rising edge detection	0	RidPrefixRisingEdgeE- vent	49160	Event name:	0
Hardware interrupt:	0	Rising edge8	Rising edge8		
PROFINET interface [X	[1]\Digital inputs\Channel8\				
Enable falling edge detection	0	RidPrefixFallingEdg- eEvent	49288	Event name:	0
Hardware interrupt:	0	Falling edge8	Falling edge8		
	1]\Digital inputs\Channel9				
Channel address	1.1   1]\Digital inputs\Channel9\	Input filters	6.4 millisec	Enable pulse catch	0
Enable rising edge		RidPrefixRisingEdgeE-	49161	Event name:	0
detection		vent			
Hardware interrupt:	0 [1]\Digital inputs\Channel9\	Rising edge9	Rising edge9		
PROFINET Interface [X Enable falling edge	1]\Digital inputs\Channel9\	RidPrefixFallingEdg-	49289	Event name:	0
detection	I		1,720,7	III	
Hardware interrupt:		eEvent			
•		eEvent Falling edge9	Falling edge9		
PROFINET interface [X	0 (1]\Digital inputs\Channel10  11.2			Enable pulse catch	0
PROFINET interface [X Channel address PROFINET interface [X	1]\Digital inputs\Channel10  11.2 (1]\Digital inputs\Channel10\	Falling edge9	Falling edge9 6.4 millisec	Enable pulse catch	
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge	1]\Digital inputs\Channel10  1.2	Falling edge9 Input filters RidPrefixRisingEdgeE-	Falling edge9 6.4 millisec		0
PROFINET interface [X Channel address PROFINET interface [X	1]\Digital inputs\Channel10  11.2 (1]\Digital inputs\Channel10\  0	Falling edge9	Falling edge9 6.4 millisec	Enable pulse catch	
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X	1]\Digital inputs\Channel10  11.2  1]\Digital inputs\Channel10\  0  0  1]\Digital inputs\Channel10\	Falling edge9 Input filters RidPrefixRisingEdgeEvent Rising edge10	Falling edge9 6.4 millisec 49162 Rising edge10	Enable pulse catch  Event name:	0
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge	1]\Digital inputs\Channel10  11.2 (1]\Digital inputs\Channel10\ 0	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdg-	Falling edge9 6.4 millisec 49162	Enable pulse catch	
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection	1]\Digital inputs\Channel10  11.2  1]\Digital inputs\Channel10\ 0  0  1]\Digital inputs\Channel10\ 0  1]\Digital inputs\Channel10\	Falling edge9 Input filters RidPrefixRisingEdgeEvent Rising edge10	Falling edge9 6.4 millisec 49162 Rising edge10	Enable pulse catch  Event name:	0
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X	1]\Digital inputs\Channel10  11.2  1]\Digital inputs\Channel10\  0  0  1]\Digital inputs\Channel10\  0  0  0  0  0  0  1]\Digital inputs\Channel11	Falling edge9 Input filters RidPrefixRisingEdgeEvent Rising edge10 RidPrefixFallingEdgeEvent Falling edge10	Falling edge9 6.4 millisec 49162 Rising edge10 49290 Falling edge10	Enable pulse catch  Event name:  Event name:	0
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X Channel address	1]\Digital inputs\Channel10  11.2  1]\Digital inputs\Channel10\  0  0  1]\Digital inputs\Channel10\  0  0  0  0  0  1]\Digital inputs\Channel11	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdgeEvent	Falling edge9 6.4 millisec 49162 Rising edge10 49290	Enable pulse catch  Event name:	0
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X Channel address PROFINET interface [X	1]\Digital inputs\Channel10  11.2  1]\Digital inputs\Channel10\  0  0  1]\Digital inputs\Channel10\  0  0  0  0  0  0  1]\Digital inputs\Channel11	Falling edge9 Input filters RidPrefixRisingEdgeEvent Rising edge10 RidPrefixFallingEdgeEvent Falling edge10	Falling edge9 6.4 millisec 49162 Rising edge10 49290 Falling edge10 6.4 millisec	Enable pulse catch  Event name:  Event name:	0
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection	1]\Digital inputs\Channel10  11.2  1]\Digital inputs\Channel10\   0   0   1]\Digital inputs\Channel10\   0   0   1]\Digital inputs\Channel11  11.3  11]\Digital inputs\Channel11\   0	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdgeEvent Falling edge10  Input filters  RidPrefixRisingEdgeEvent	Falling edge9 6.4 millisec 49162 Rising edge10 49290 Falling edge10 6.4 millisec 49163	Enable pulse catch  Event name:  Event name:  Enable pulse catch	0
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt:	1]\Digital inputs\Channel10  11.2  1]\Digital inputs\Channel10\   0   0   1]\Digital inputs\Channel10\   0   0   1]\Digital inputs\Channel11  11.3  1]\Digital inputs\Channel11\   0	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdgeEvent Falling edge10  Input filters  RidPrefixRisingEdgeEvent	Falling edge9 6.4 millisec 49162 Rising edge10 49290 Falling edge10 6.4 millisec	Enable pulse catch  Event name:  Event name:  Enable pulse catch	0
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable rising edge	1]\Digital inputs\Channel10  11.2  1]\Digital inputs\Channel10\   0   0   1]\Digital inputs\Channel10\   0   0   1]\Digital inputs\Channel11  11.3  1]\Digital inputs\Channel11\   0   0   0   1]\Digital inputs\Channel11\   1]\Digital inputs\Channel11\	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdgeEvent Falling edge10  Input filters  RidPrefixRisingEdgeEvent Rising edge11	Falling edge9 6.4 millisec 49162 Rising edge10 49290 Falling edge10 6.4 millisec 49163	Enable pulse catch  Event name:  Event name:  Enable pulse catch	0
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable rising edge detection	1]\Digital inputs\Channel10  11.2  1]\Digital inputs\Channel10\  0  0  1]\Digital inputs\Channel10\  0  0  1]\Digital inputs\Channel11  11.3  1]\Digital inputs\Channel11\  0  0  0  1]\Digital inputs\Channel11\  0  0  0  1]\Digital inputs\Channel11\  0  0  0  0  0  0  0  0  0  0  0  0  0	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdgeEvent Falling edge10  Input filters  RidPrefixRisingEdgeEvent Rising edge11  RidPrefixFallingEdgeEvent	Falling edge9  6.4 millisec  49162  Rising edge10  49290  Falling edge10  6.4 millisec  49163  Rising edge11  49291	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:	0 0
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt:	1]\Digital inputs\Channel10  11.2  (1]\Digital inputs\Channel10\ 0  0  (1]\Digital inputs\Channel10\ 0  (1]\Digital inputs\Channel11  11.3  (1]\Digital inputs\Channel11\ 0  0  (1]\Digital inputs\Channel11\ 0  0  (1]\Digital inputs\Channel11\ 0  0	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdgeEvent Falling edge10  Input filters  RidPrefixRisingEdgeEvent Rising edge11  RidPrefixFallingEdg-	Falling edge9 6.4 millisec 49162 Rising edge10 49290 Falling edge10 6.4 millisec 49163 Rising edge11	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:	0 0
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection	1]\Digital inputs\Channel10  11.2  1]\Digital inputs\Channel10\  0  0  1]\Digital inputs\Channel10\  0  0  1]\Digital inputs\Channel11  11.3  1]\Digital inputs\Channel11\  0  0  0  1]\Digital inputs\Channel11\  0  0  0  1]\Digital inputs\Channel11\  0  0  0  0  0  0  0  0  0  0  0  0  0	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdgeEvent Falling edge10  Input filters  RidPrefixRisingEdgeEvent Rising edge11  RidPrefixFallingEdgeEvent	Falling edge9  6.4 millisec  49162  Rising edge10  49290  Falling edge10  6.4 millisec  49163  Rising edge11  49291	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:	0 0
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection	1]\Digital inputs\Channel10	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdgeEvent Falling edge10  Input filters  RidPrefixRisingEdgeEvent Rising edge11  RidPrefixFallingEdgeEvent Falling edge11  Input filters	Falling edge9 6.4 millisec 49162 Rising edge10 49290 Falling edge10 6.4 millisec 49163 Rising edge11 49291 Falling edge11 6.4 millisec	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:  Event name:	0 0 0
PROFINET interface [XChannel address PROFINET interface [XChannel rising edge detection detectio	1]\Digital inputs\Channel10  11.2  (1]\Digital inputs\Channel10\ 0  0  (1]\Digital inputs\Channel10\ 0  (1]\Digital inputs\Channel11  11.3  (1]\Digital inputs\Channel11\ 0  0  (1]\Digital inputs\Channel11\ 0  (1]\Digital inputs\Channel11\ 0  (1]\Digital inputs\Channel11\ 1.4	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdgeEvent Falling edge10  Input filters  RidPrefixRisingEdgeEvent Rising edge11  RidPrefixFallingEdgeEvent Rising edge11	Falling edge9  6.4 millisec  49162  Rising edge10  49290  Falling edge10  6.4 millisec  49163  Rising edge11  49291  Falling edge11	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:	0 0 0
PROFINET interface [XChannel address PROFINET interface [XChannel rising edge detection detectio	1]\Digital inputs\Channel10	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdgeEvent Falling edge10  Input filters  RidPrefixRisingEdgeEvent Rising edge11  RidPrefixFallingEdgeEvent Falling edge11  Input filters	Falling edge9 6.4 millisec 49162 Rising edge10 49290 Falling edge10 6.4 millisec 49163 Rising edge11 49291 Falling edge11 6.4 millisec	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:  Event name:	0 0 0

	1]\Analog inputs\Noise reduction				
ntegration time	50 Hz (20 ms)				
	1]\Analog inputs\Channel0	l			
	IW64 Weak (4 cycles)		Voltage	Voltage range Enable overflow diag-	010 V
liootiling	weak (4 cycles)	Empty		nostics	
	1]\Analog inputs\Channel1				
	IW66 Weak (4 cycles)		Voltage	Voltage range Enable overflow diag-	010 V
liootilling	weak (4 cycles)	Empty		nostics	
ROFINET interface [X1					
eaction to CPU STOP	Use substitute value 1]\Digital outputs\Channel0				
		Substitute a value of	0		
		1 on a change from			
ROFINET interface (X	1]\Digital outputs\Channel1	RUN to STOP.			
		Substitute a value of	0		
		1 on a change from RUN to STOP.			
ROFINET interface [X	1]\Digital outputs\Channel2	RUN to STOP.			
	_	Substitute a value of	0		
		1 on a change from RUN to STOP.			
ROFINET interface [X	1]\Digital outputs\Channel3				
		Substitute a value of	0		
		1 on a change from RUN to STOP.			
ROFINET interface [X	1]\Digital outputs\Channel4				
hannel address	Q0.4	Substitute a value of	0		
		1 on a change from RUN to STOP.			
	1]\Digital outputs\Channel5				
hannel address	Q0.5	Substitute a value of	0		
		1 on a change from RUN to STOP.			
	1]\Digital outputs\Channel6				
hannel address	Q0.6	Substitute a value of 1 on a change from	0		
		RUN to STOP.			
	1]\Digital outputs\Channel7				
hannel address	Q0.7	Substitute a value of 1 on a change from	0		
		RUN to STOP.			
	1]\Digital outputs\Channel8	Cubatituta a valua af	lo		
hannel address	Q1.0	Substitute a value of 1 on a change from	0		
		RUN to STOP.			
	1]\Digital outputs\Channel9 Q1.1	Substitute a value of	0		
namiei address	Q1.1	1 on a change from			
DOCINET interface (V	1NOneveting mode	RUN to STOP.			
ROFINET interface [X1 D controller	True	IO system		Device number	0
O device	False			J L	
	1]\I/O addresses\Input addresses				
	0.0	End address	1.7	Organization block	0
	1]\I/O addresses\Input addresses				
art address	64	End address	67	Organization block	0
<u> </u>	0				
	1]\I/O addresses\Output addresses 0.0	End address	1.7	Organization block	0
ocess image	0				<u> </u>
	1]\Advanced options\Interface option		le i		5.1
upport device re- lacement without	True	Permit overwriting of device names of all	raise	Use IEC V2.2 LLDP mode	False
xchangeable medi-		assigned IO devices			
n eep-Alive connec-	30s				
on monitoring:					
	1]\Advanced options\Real time setting	gs\IO communication			
•	1.000ms 1]\Advanced options\Real time setting	gs\Real time ontions			
alculated bandwidth	0.000ms	Calculated bandwidth	0.000%		
or cyclic IO data:		for cyclic IO data:			
	<mark>1]\Advanced options\Port [X1 P1]\Ge</mark> n Port_1		Deniz	Comment	
	1]\Advanced options\Port [X1 P1]\Port			33	
ocal port:	PLC_1\PROFINET interface_1	Medium:	Copper	Cable name:	
	[X1]\Port_1 [X1 P1 R]				
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ROFINET interface [)	(1]\Advanced options\Port [X1 P1]\Por Monitoring of partner port is not pos-		Any partner			
ROFINET interface ()	sible K1]\Advanced options\Port [X1 P1]\Por	t ontions\Activate				
ctivate this port for se	•	e options, tenvate				
ROFINET interface [)	K1]\Advanced options\Port [X1 P1]\Por					
ransmission rate / uplex:	Automatic	Monitor	False	Enable auton tion	<b>egotia-</b> True	
ROFINET interface [X	K1]\Advanced options\Port [X1 P1]\Por					
nd of detection of ccessible devices	False	End of topology dis- covery	False	End of the syl main	nc do- False	
-	(1]\Web server access					
nable Web server us ng this interface	False	The Web server must also be activated in the properties of the				
igh speed counters	(HSC)\HSC1\General\Enable	PLC.				
nable this high	0		0	Enable this hi		
peed counter nable this high	0		0	speed counte Enable this hi		
peed counter	(USC)\USC1\Canaral\Braiast informatic	speed counter		speed counte	r	
ligh speed counters ( lame	(HSC)\HSC1\General\Project information   HSC_1	Comment		Name	HSC_2	
omment		Name	HSC_3	Comment		
ame omment	HSC_4	Comment Name	HSC_6	Name Comment	HSC_5	
igh speed counters	(HSC)\HSC1\I/O addresses\Input addres	sses				
tart address nd address	1000.0	End address Organization block	1003.7	Start address Start address		
nd address	1011.7	Organization block	0	Process image	<b>e</b> 0	
tart address rocess image	1012.0	End address Start address	1015.7 1016.0	Organization End address	<b>block</b> 0 1019.7	
rganization block	0		0	Start address		
nd address Organization block	1023.7		0	Process image Process image		
	D/PWM)\PTO1/PWM1\General\Enable	Process illiage	O .	Process illiago	e U	
nable this pulse gen	- 0	Enable this pulse gen-	0			
rator Julse generators (PTC	D/PWM)\PTO1/PWM1\General\Project in	erator nformation				
lame	Pulse_1	Comment		Name	Pulse_2	2
Comment Pulse generators (PTC	D/PWM)\PTO1/PWM1\I/O addresses\Out	tput addresses				
tart address	1000.0		1001.7	Start address		
nd address rocess image	1003.7		0	Organization	<b>block</b> 0	
tartup						
tartup after POWER ON	Warm restart - mode before POWER OFF	Comparison preset to actual configuration	Startup CPU even if r	mismatch <b>Configuration</b>	n <b>time</b> 60000i	ms
OBs should be inter-	1				·	
uptible Cycle						
ycle monitoring	150ms			Enable minim		
ime ⁄linimum cycle time	1ms			cle time for cy	yclic OBS	
ommunication load	200					
ycle load due to ommunication	20%					
-	mory\System memory bits			.	0/144	(F) 10
nable the use of sys- em memory byte		Address of system memory byte (MBx)	1	First cycle	%M1.0	(FirstScan)
liagnostic status hanged	%M1.1 (DiagStatusUpdate)		%M1.2 (AlwaysTRUE	Always 0 (low	%M1.3	(AlwaysFALSE)
ystem and clock me	mory\Clock memory bits					
nable the use of lock memory byte	0	Address of clock memory byte (MBx)	0	10 Hz clock		
Hz clock		2.5 Hz clock		2 Hz clock		
.25 Hz clock .5 Hz clock		1 Hz clock		0.625 Hz cloc	k	
Veb server\General						
activate Web server on all modules of this	False	Permit access only with HTTPS	True			
evice		WILLI DI IFS				
leb server\Automati nable automatic up-		Update interval	Os			
ate		opuate milerval				
leb server\User inter			Hear interfe	re languages		
<b>ssign project langua</b> nglish (United States)	-		German	ce languages		
nglish (United States)	)		English			
nglish (United States) nglish (United States)			French Spanish			
nglish (United States)	)		Italian			
<u> </u>				- I:t:I/		
nglish (United States)			Chinese (sim	piiriea)		
inglish (United States) Inglish (United States) Veb server\User man Jser name			Chinese (sim	pilited)		

Totally Integrated Automation Portal										
Web server\User-defined w Application name		ource path	Default HTN	ML page		iles with dynamic	content	Web DB number	<b>Fra</b> ç 334	gment DB number
Web server\Overview of in	iterfaces									
Device			Interface	torfood 1				<b>Enabled web server a</b> False	ccess	
PLC_1 User interface languages			PROFINET in	iterrace_ i				raise		
Assign project language					U	Jser interface lang	uages			
English (United States)						ierman				
English (United States) English (United States)						nglish rench				
English (United States)						panish				
English (United States)						alian				
English (United States)  Time of day\Local time					C	chinese (simplified)				
Time zone (UTC	ne, Stockhol	erlin, Bern, Brussels, m, Vienna								
Time of day\Daylight savin Activate daylight sav- 1	ig time		Difference	between	60mins					
ing time			standard ar	nd daylight						
Time of day\Daylight savin	na time\Star	t of daylight saying ti	saving time	•						
Starting week of the Last month:	:	t or daying its			Sunday			of	March	
at 01:0 Time of day\Daylight savin	00 a.m.	t of standard time								
Last	_	t or standard time			Sunday			of	October	
at 02:0	00 a.m.				,				1	
Protection & Security	nroto =t! =									
Level of protection No protection & Security\Conn	protection nection med	:hanisms								
Permit access with PUT/GET communication from remote partner	e									
Protection & Security\Secu Summarize security True			Length of a	n intonval	20			Unit	seconds	
events in case of high	=		Length of a	iii iiitervai	20			Onit	seconds	
message volume Protection & Security\Exter										
Disable copying from internal load memory to external load memory Configuration control\Conf		ontrol for central con	figuration							
the device via the										
user program Connection resources\										
Connection resources(	St	tation resources - Rese	erved - Max-	Station res	sources -	Reserved - Con- S	tation res	ources - Dynamic - Con	- Module re	esources - PLC 1 [CPU
	in	num		figured		fi	gured		1214C DC	/DC/DC] - Configured
Maximum number of resour		aximum		62 Configured	4	6	onfigured		68 Configured	1
PG communication:	4			-		-	omgarea		-	1
HMI communication:	1:	2		1		0			1	
S7 communication: Open user communication:	8			0		0			0	
Web communication:	30			-		-			-	
Other communication:	-			-		0			0	
Total resources used: Available resources:				61		0			1 67	
Overview of addresses\Over	erview of a	ddresses\Overview of	addresses	ВΙ		6			67	
<b>Inputs</b> True	e	The state of the state of	Outputs		True			Address gaps	False	
Slot True										

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<b>Automation Portal</b>

Type	Addr. from	Addr. to	Module	PIP	Device name	Device number	Size	Master / IO sys- tem	Rack	Slot
I	0	1	DI 14/DQ 10_1	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 1
0	0	1	DI 14/DQ 10_1	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 1
	64	67	AI 2_1	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 2
l	1000	1003	HSC_1	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 16
l	1004	1007	HSC_2	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 17
I	1008	1011	HSC_3	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 18
I	1012	1015	HSC_4	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 19
l	1016	1019	HSC_5	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 20
I	1020	1023	HSC_6	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 21
0	1000	1001	Pulse_1	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 32
0	1002	1003	Pulse_2	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 33
0	1004	1005	Pulse_3	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 34
0	1006	1007	Pulse_4	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 35

|--|

### Proje1 / PLC\_1 [CPU 1214C DC/DC/DC] / Program blocks

### Main [OB1]

<b>Main Properties</b>							
General							
Name	Main	Number	1	Туре	ОВ	Language	LAD
Numbering	Automatic						
Information							
	"Main Program Sweep (Cy-cle)"	Author		Comment	Protection	Family	
	· ·	User-defined ID					

Name	Data type	Default value	Comment
<b>▼</b> Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

#### Network 1:

Termik and Insurance

#### Network 2:

### Network 3:

#### Network 4:

Start

### Network 5:

Stop

Totally Integrated **Automation Portal %M0.0**"System" "Hmi\_db".Stop -( RESET\_BF )---"Hmi\_db". clockwise \_( R )\_ "Hmi\_db". "counter clockwise" -( R )-Network 6: PT Input %M0.1 "Security" MOVE EN - ENO ---"Hmi\_db".
"Selected Time" — IN 🛕 OUT1 — "New PT" Network 7: Star-Delta %DB2 "TP\_timer" TP %M0.0 "System" "Hmi\_db".
"New PT" — PT ET — "Elapsed Time" %Q0.1 "Delta contactor" **%Q0.0**"Star contactor" "TP\_timer".Q "Hmi\_db".Star  $\leftarrow$ **%Q0.0**"Star contactor" %Q0.1 "Delta contactor" "Hmi\_db".Delta "TP\_timer".Q Network 8: "Hmi\_db". "counter clockwise info" %M0.4 "counter clockwise" %Q0.1 "Delta contactor" "Hmi\_db". "clockwise info" **%Q0.1**"Delta contactor" %M0.3 "clockwise" **→** 

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itomation Portal	

# Proje1 / PLC\_1 [CPU 1214C DC/DC/DC] / Program blocks

## Hmi\_db [DB1]

Hmi_db Properti	es						
General							
Name	Hmi_db	Number	1	Туре	DB	Language	DB
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA	able	Visible in HMI engi- neering		Supervi- sion	Comment
<b>▼</b> Static									
Start	Bool	false	False	True	True	True	False		
Stop	Bool	false	False	True	True	True	False		
Star	Bool	false	False	True	True	True	False		
Delta	Bool	false	False	True	True	True	False		
Elapsed Time	Time	T#0ms	False	True	True	True	False		
Selected Time	Time	T#4ms	False	True	True	True	False		
PT_Second	Time	T#0ms	False	True	True	True	False		
clockwise	Bool	false	False	True	True	True	False		
counter clockwise	Bool	false	False	True	True	True	False		
counter clockwise info	Bool	false	False	True	True	True	False		
clockwise info	Bool	false	False	True	True	True	False		
New PT	Time	T#4ms	False	True	True	True	False		

ne Csharp Automatic mation  ion 0.1  e  tatic bit 1	A	uthor ser-defined  Offset  0.0	ID Start value	Retain	Accessi- ble from	Writ- able from neering HMI/ OPC UA	ıi-	Family  Supervision	Comment
rmation ion 0.1 e	Data type	offset	Start value	Retain	Accessi- ble from HMI/OPC UA	able HMI en from neering HMI/ OPC UA	ji-	Supervi-	Comment
ion 0.1  e tatic	Data type	offset	Start value	Retain	Accessi- ble from HMI/OPC UA	able HMI en from neering HMI/ OPC UA	ji-	Supervi-	Comment
tatic					ble from HMI/OPC UA	able HMI en from neering HMI/ OPC UA	ji-	Supervi- sion	Comment
	Bool	0.0	false	False	True		False		
bit 1	Bool	0.0	false	False	True	True True	False		

P_timer Properties eneral ame		Number	2	Т	ype	DI	3		Langua	age	DB	
umbering Auton formation tle	natic	Author	Simatic		omment				Family		IEC	
rsion 1.0			ed ID   IEC_TMR									
me	Data ty <sub>l</sub>	e Sta	rt value	Retain	HMI/OPC UA	able from HMI/ OPC	HMI engi- neering	Setpoint	Supervi- sion	Commer	nt	
Static						UA						
PT	Time	T#O		False		True		False				
ET	Time	T#0		False		False		False				
IN Q	Bool Bool	fals fals		False False		True False		False False				

Totally Integrated Automation Portal		
Proje1 / PLC_1 [	CPU 1214C DC/DC/DC]	
Technology objec		
This folder is empty.		

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Totally Integrated Automation Portal						
Proje1 / PLC_1	[CPU 1214C DC/DC/DC] /	PLC tags / De	efault tag t	able [43]		
PLC tags						
PLC tags						
Name	Data type	Address Reta	ble from f	Nritable Visible in Supervision From HMI engi- HMI/OPC neering	Comment	

PLC tag	gs								
Na	ame	Data type	Address	Retain	Accessi- ble from HMI/OPC UA	Writable from HMI/OPC UA	HMI engi-	Supervision	Comment
-001	System	Bool	%M0.0	False	True	True	True		
-011	Star contactor	Bool	%Q0.0	False	True	True	True		
-001	Delta contactor	Bool	%Q0.1	False	True	True	True		
-011	Insurance	Bool	%10.0	False	True	True	True		
-(11)	Termik	Bool	%10.1	False	True	True	True		
-	Security	Bool	%M0.1	False	True	True	True		
-	Start Time Reset	Bool	%M0.2	False	True	True	True		
-001	System_Byte	Byte	%MB1	False	True	True	True		
-00	FirstScan	Bool	%M1.0	False	True	True	True		
-011	DiagStatusUpdate	Bool	%M1.1	False	True	True	True		
-	AlwaysTRUE	Bool	%M1.2	False	True	True	True		
-011	AlwaysFALSE	Bool	%M1.3	False	True	True	True		
-001	clockwise	Bool	%M0.3	False	True	True	True		
-00	counter clockwise	Bool	%M0.4	False	True	True	True		
400	Direction contactor	Bool	%Q0.2	False	True	True	True		

Totally Integrated Automation Portal					
Proje1 / PLC_1 [ User constants	CPU 1214C DC/DC/D	OC] / PLC tags / Defau	ılt tag table [43]		
User constants		-			
Name		Data type	Value	Comment	
					<del>                                     </del>

Totally Integrated Automation Portal		
Proje1 / PLC_1 [	CPU 1214C DC/DC/DC] / PLC data types	
System data type:	5	
This folder is empty.		
1	I	

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nsurance":P ermik":P mi_db".Start mi_db".Stop mi_db"."Selected Time"	%IO.O:P %IO.1:P	Bool	TRUE	
ni_db".Stop ni_db"."Selected Time"		Bool		
ni_db"."Selected Time"		Bool Bool		
ni dhi "Timor Cova"		DEC+/-		
ni_db"."Timer Save"		Bool		

Totally Integrated Automation Portal		
Proie1 / PLC 1 [	CPU 1214C DC/DC/DC]	
Traces		
Name		
	1	

Totally Integrated Automation Portal		
Proje1 / PLC_1 [	CPU 1214C DC/DC/DC] / Traces	
Measurements		
This folder is empty.		
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Totally Integrated Automation Portal		
Proje1 / PLC_1 [	CPU 1214C DC/DC/DC] / Traces	
Combined measu	rements	
Name		

Totally Integrated Automation Portal		
Proje1 / PLC_1 [	CPU 1214C DC/DC/DC]	
PLC alarm text list	:s	
This folder is empty.		
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# Proje1 / PLC\_1 [CPU 1214C DC/DC/DC] / Local modules

## PLC\_1 [CPU 1214C DC/DC/DC]

eneral\Project inforn	nation				
ame	PLC_1	Author	Deniz	Comment	
ot	1	Rack	0		
eneral\Catalog infor					
nort designation	CPU 1214C DC/DC/DC	Description	Work memory 100 KB; 24VDC power supply with DI14 x 24VDC SINK/ SOURCE, DQ10 x 24VDC and Al2 on board; 6 high-speed counters and 4 pulse outputs on board; signal board expands on-board I/O; up to 3 communication modules for serial communication; up to 8 signal modules for I/O expansion; 0.04 ms/1000 instructions; PROFINET interface for programming, HMI and PLC to PLC communication	Article number	6ES7 214-1AG40-0XB0
rmware version eneral\Identification	V4.2				
ant designation	& Maintenance	Location identifier		Installation date	2022-02-09 10:16:58.304
dditional informa-		Location identifier		installation date	2022-02-09 10.10.30.304
on					
eneral\Checksums					
ext lists	FA 70 E8 75 1D 5A 8E 29	Software	72 55 FF F3 11 8E AF 37		
ROFINET interface [X ame	PROFINET interface_1	Author	Deniz	Comment	
	(1]\General\Project information	Addioi	Defile	Comment	
ame	DI 14/DQ 10_1	Comment		Name	AI 2_1
omment					
	(1]\Ethernet addresses\Interface netw	orked with			
ibnet:	PN/IE_1				
COFINET Interface (X configuration	(1]\Ethernet addresses\IP protocol Set IP address in the project	IP address:	192.168.0.1	Subnet mask:	255.255.255.0
se router	False	ii dddicss.	132.100.0.1	Subfice music.	233.233.233.0
ROFINET interface [X	(1]\Ethernet addresses\PROFINET				
ROFINET device	False	Generate PROFINET	True	PROFINET device	plc_1
ame is set directly at le device	:	device name auto- matically		name:	
onverted name:	plcxb1d0ed	Device number:	0		
	(1]\Time synchronization	Device Hamber.			
nable time synchro-	Enable time synchronization via NTP		IP addresses	Server 1	0.0.0.0
zation via NTP serv-	server				
erver 2	0.0.0.0	Server 3	0.0.0.0	Server 4	0.0.0.0
pdate interval	10sec	Empty		CPU synchronizes the modules of the device.	
	(1]\Digital inputs\Channel0				
nannel address	10.0	Input filters	6.4 millisec	Enable pulse catch	0
	(1]\Digital inputs\Channel0\	Di ID. Garain Educa	40453	<b>F</b>	
nable rising edge etection	0	RidPrefixRisingEdgeE- vent	49152	Event name:	0
ardware interrupt:			Rising edge0		
ardware interrupt:	0	Rising edge0			
•	0 {1]\Digital inputs\Channel0\	Rising edge0			
OFINET interface [X hable falling edge		RidPrefixFallingEdg-	49280	Event name:	0
OFINET interface [X able falling edge tection	(1]\Digital inputs\Channel0\ 0	RidPrefixFallingEdg- eEvent	49280	Event name:	0
OFINET interface [X hable falling edge etection ardware interrupt:	(1]\Digital inputs\Channel0\ 0	RidPrefixFallingEdg-		Event name:	0
OFINET interface [X nable falling edge etection ardware interrupt: OFINET interface [X	(1]\Digital inputs\Channel0\ 0	RidPrefixFallingEdg- eEvent Falling edge0	49280 Falling edge0		0
OFINET interface [X nable falling edge etection ardware interrupt: OFINET interface [X nannel address	(1]\Digital inputs\Channel0\ 0 0 (1]\Digital inputs\Channel1	RidPrefixFallingEdg- eEvent	49280		
COFINET interface [X hable falling edge etection ardware interrupt: COFINET interface [X hannel address COFINET interface [X hable rising edge	(1]\Digital inputs\Channel0\ 0  (1]\Digital inputs\Channel1   0.1	RidPrefixFallingEdg- eEvent Falling edge0 Input filters RidPrefixRisingEdgeE-	49280 Falling edge0 6.4 millisec	Enable pulse catch	
ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nannel address ROFINET interface [X nable rising edge etection	(1]\Digital inputs\Channel0\  0  (1]\Digital inputs\Channel1   0.1  (1]\Digital inputs\Channel1\  0	RidPrefixFallingEdg- eEvent Falling edge0 Input filters RidPrefixRisingEdgeE- vent	49280 Falling edge0 6.4 millisec 49153	Enable pulse catch	0
ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nannel address ROFINET interface [X nable rising edge etection ardware interrupt:	(1]\Digital inputs\Channel0\  0  (1]\Digital inputs\Channel1   0.1  (1]\Digital inputs\Channel1\  0	RidPrefixFallingEdg- eEvent Falling edge0 Input filters RidPrefixRisingEdgeE-	49280 Falling edge0 6.4 millisec	Enable pulse catch	0
ROFINET interface [X mable falling edge etection ardware interrupt: ROFINET interface [X mannel address ROFINET interface [X mable rising edge etection ardware interrupt: ROFINET interface [X	(1]\Digital inputs\Channel0\  0  (1]\Digital inputs\Channel1   0.1  (1]\Digital inputs\Channel1\  0	RidPrefixFallingEdg- eEvent Falling edge0 Input filters RidPrefixRisingEdgeE- vent Rising edge1	49280 Falling edge0 6.4 millisec 49153	Enable pulse catch  Event name:	0
ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable rising edge etection ardware interrupt: ROFINET interface [X nable rising edge etection ardware interrupt: ROFINET interface [X nable falling edge etection	(1]\Digital inputs\Channel0\  0  (1]\Digital inputs\Channel1   0.1  (1]\Digital inputs\Channel1\  0  0  (1]\Digital inputs\Channel1\  0	RidPrefixFallingEdg- eEvent Falling edge0 Input filters RidPrefixRisingEdgeE- vent Rising edge1 RidPrefixFallingEdg- eEvent	49280 Falling edge0 6.4 millisec 49153 Rising edge1 49281	Enable pulse catch	0
OFINET interface [X able falling edge tection ordered interrupt: OFINET interface [X annel address OFINET interface [X able rising edge tection ordered interrupt: OFINET interface [X able falling edge tection ordered interrupt: OFINET interface [X able falling edge tection ordered interrupt:	(1]\Digital inputs\Channel0\  0  (1]\Digital inputs\Channel1   0.1  (1]\Digital inputs\Channel1\  0  0  (1]\Digital inputs\Channel1\  0  0  (1]\Digital inputs\Channel1\	RidPrefixFallingEdg- eEvent Falling edge0 Input filters RidPrefixRisingEdgeE- vent Rising edge1	49280 Falling edge0 6.4 millisec 49153 Rising edge1	Enable pulse catch  Event name:	0
cofinet interface [X table falling edge etection ardware interrupt: cofinet interface [X table rising edge etection ardware interrupt: cofinet interface [X table rising edge etection ardware interrupt: cofinet interface [X table falling edge etection ardware interrupt: cofinet interface [X table falling edge etection ardware interrupt: cofinet interface [X table falling edge etection ardware interrupt:	(1]\Digital inputs\Channel0\  0  (1]\Digital inputs\Channel1   0.1  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel1\	RidPrefixFallingEdg- eEvent Falling edge0 Input filters RidPrefixRisingEdgeE- vent Rising edge1 RidPrefixFallingEdg- eEvent Falling edge1	49280 Falling edge0 6.4 millisec 49153 Rising edge1 49281 Falling edge1	Enable pulse catch  Event name:  Event name:	0
copiner interface [X table falling edge etection ardware interrupt: copiner interface [X table rising edge etection ardware interrupt: copiner interface [X table rising edge etection ardware interrupt: copiner interface [X table falling edge etection ardware interrupt: copiner interrupt: copiner interrupt: copiner interrupt: copiner interface [X table falling edge etection ardware interrupt: copiner interface [X table falling edge etection ardware interrupt: copiner interface [X table falling edge etection ardware interrupt: copiner interface [X table falling edge etection]	(1]\Digital inputs\Channel0\  0  (1]\Digital inputs\Channel1   0.1  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel1\	RidPrefixFallingEdg- eEvent Falling edge0 Input filters RidPrefixRisingEdgeE- vent Rising edge1 RidPrefixFallingEdg- eEvent	49280 Falling edge0 6.4 millisec 49153 Rising edge1 49281	Enable pulse catch  Event name:  Event name:	0
OFINET interface [X able falling edge tection ardware interrupt: OFINET interface [X annel address OFINET interface [X able rising edge tection ardware interrupt: OFINET interface [X able falling edge tection ardware interrupt: OFINET interface [X able falling edge tection ardware interrupt: OFINET interface [X annel address OFINET interface [X	(1]\Digital inputs\Channel0\  0  (1]\Digital inputs\Channel1   0.1  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel1\	RidPrefixFallingEdg- eEvent Falling edge0  Input filters  RidPrefixRisingEdgeE- vent Rising edge1  RidPrefixFallingEdg- eEvent Falling edge1  Input filters	49280 Falling edge0 6.4 millisec 49153 Rising edge1 49281 Falling edge1 6.4 millisec	Enable pulse catch  Event name:  Event name:  Enable pulse catch	0
OFINET interface [X able falling edge tection rdware interrupt: OFINET interface [X annel address OFINET interface [X able rising edge tection rdware interrupt: OFINET interface [X able falling edge tection rdware interrupt: OFINET interface [X annel address OFINET interface [X annel address OFINET interface [X annel address OFINET interface [X able rising edge tection	(1]\Digital inputs\Channel0\  0  (1]\Digital inputs\Channel1   0.1  (1]\Digital inputs\Channel1\  0  0  (1]\Digital inputs\Channel1\  0  0  (1]\Digital inputs\Channel2   0.2  (1]\Digital inputs\Channel2\  0  0	RidPrefixFallingEdg- eEvent Falling edge0  Input filters  RidPrefixRisingEdgeE- vent Rising edge1  RidPrefixFallingEdg- eEvent Falling edge1  Input filters  RidPrefixRisingEdgeE- vent	49280 Falling edge0 6.4 millisec 49153 Rising edge1 49281 Falling edge1 6.4 millisec 49154	Enable pulse catch  Event name:  Event name:  Enable pulse catch	0
ofinet interface [X able falling edge tection ordered interrupt: Ofinet interface [X annel address Ofinet interface [X able rising edge tection ordered interrupt: Ofinet interface [X able falling edge tection ordered interrupt: Ofinet interface [X able falling edge tection ordered interrupt: Ofinet interface [X annel address Ofinet interface [X able rising edge tection ordered interrupt:	(1]\Digital inputs\Channel0\  0  0 (1]\Digital inputs\Channel1   0.1 (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel2   0.2 (1]\Digital inputs\Channel2\  0  0	RidPrefixFallingEdg- eEvent Falling edge0  Input filters  RidPrefixRisingEdgeE- vent Rising edge1  RidPrefixFallingEdg- eEvent Falling edge1  Input filters  RidPrefixRisingEdgeE-	49280 Falling edge0 6.4 millisec 49153 Rising edge1 49281 Falling edge1 6.4 millisec	Enable pulse catch  Event name:  Event name:  Enable pulse catch	0
cofinet interface [X cable falling edge etection ardware interrupt: cofinet interface [X cable rising edge etection ardware interrupt: cofinet interface [X cable rising edge etection ardware interrupt: cofinet interface [X cable falling edge etection ardware interrupt: cofinet interface [X cannel address cofinet interface [X cannel address cofinet interface [X cannel address cofinet interface [X cable rising edge etection ardware interrupt: cofinet interface [X cable rising edge etection ardware interrupt: cofinet interface [X c	(1]\Digital inputs\Channel0\  0  (1]\Digital inputs\Channel1   0.1  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel2\   0.2  (1]\Digital inputs\Channel2\  0  0  (1]\Digital inputs\Channel2\  0  0  (1]\Digital inputs\Channel2\  0  0	RidPrefixFallingEdg- eEvent Falling edge0  Input filters  RidPrefixRisingEdgeE- vent Rising edge1  RidPrefixFallingEdg- eEvent Falling edge1  Input filters  RidPrefixRisingEdgeE- vent Rising edge2	49280 Falling edge0 6.4 millisec 49153 Rising edge1 49281 Falling edge1 6.4 millisec 49154 Rising edge2	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:	O O O
ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hable rising edge etection ardware interrupt: ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hable rising edge etection ardware interrupt: ROFINET interface [X hable rising edge etection ardware interrupt: ROFINET interface [X hable rising edge etection ardware interrupt: ROFINET interface [X hable falling edge	(1]\Digital inputs\Channel0\  0  0 (1]\Digital inputs\Channel1   0.1 (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel2   0.2 (1]\Digital inputs\Channel2\  0  0	RidPrefixFallingEdg- eEvent Falling edge0  Input filters  RidPrefixRisingEdgeE- vent Rising edge1  RidPrefixFallingEdg- eEvent Falling edge1  Input filters  RidPrefixRisingEdgeE- vent Rising edge2  RidPrefixFallingEdg-	49280 Falling edge0 6.4 millisec 49153 Rising edge1 49281 Falling edge1 6.4 millisec 49154	Enable pulse catch  Event name:  Event name:  Enable pulse catch	0
OFINET interface [X able falling edge tection ardware interrupt: OFINET interface [X annel address OFINET interface [X able rising edge tection ardware interrupt: OFINET interface [X able falling edge tection ardware interrupt: OFINET interface [X able falling edge tection ardware interrupt: OFINET interface [X able rising edge tection ardware interrupt: OFINET interface [X able rising edge tection ardware interrupt: OFINET interface [X able falling edge tection ardware interrupt:	(1]\Digital inputs\Channel0\  0  (1]\Digital inputs\Channel1   0.1  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel2\   0.2  (1]\Digital inputs\Channel2\  0  (1]\Digital inputs\Channel2\  0  (1]\Digital inputs\Channel2\  0	RidPrefixFallingEdg- eEvent Falling edge0  Input filters  RidPrefixRisingEdgeE- vent Rising edge1  RidPrefixFallingEdg- eEvent Falling edge1  Input filters  RidPrefixRisingEdgeE- vent Rising edge2	49280 Falling edge0 6.4 millisec 49153 Rising edge1 49281 Falling edge1 6.4 millisec 49154 Rising edge2	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:	O O O
OFINET interface [X able falling edge tection ardware interrupt: OFINET interface [X annel address OFINET interface [X able rising edge tection ardware interrupt: OFINET interface [X able falling edge tection ardware interrupt: OFINET interface [X annel address OFINET interface [X annel address OFINET interface [X able rising edge tection ardware interrupt: OFINET interface [X able falling edge tection ardware interrupt: OFINET interface [X able falling edge tection ardware interrupt: OFINET interface [X able falling edge tection ardware interrupt:	(1]\Digital inputs\Channel0\  0  (1]\Digital inputs\Channel1   0.1  (1]\Digital inputs\Channel1\  0  0  (1]\Digital inputs\Channel1\  0  0  (1]\Digital inputs\Channel2   0.2  (1]\Digital inputs\Channel2\  0  0  (1]\Digital inputs\Channel2\  0  0  (1]\Digital inputs\Channel3	RidPrefixFallingEdg- eEvent Falling edge0  Input filters  RidPrefixRisingEdgeE- vent Rising edge1  RidPrefixFallingEdg- eEvent Falling edge1  Input filters  RidPrefixRisingEdgeE- vent Rising edge2  RidPrefixFallingEdg- eEvent Rising edge2  RidPrefixFallingEdg- eEvent Falling edge2	49280 Falling edge0 6.4 millisec 49153 Rising edge1 49281 Falling edge1 6.4 millisec 49154 Rising edge2 49282 Falling edge2	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:  Event name:	O O O
ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hable rising edge etection ardware interrupt: ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hable rising edge etection ardware interrupt: ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hable falling edge etection ardware interrupt: ROFINET interface [X hannel address	(1]\Digital inputs\Channel0\  0  (1]\Digital inputs\Channel1   0.1  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel2   0.2  (1]\Digital inputs\Channel2\  0  0  (1]\Digital inputs\Channel2\  0  0  (1]\Digital inputs\Channel2\  0  0  (1]\Digital inputs\Channel3   0.3	RidPrefixFallingEdg- eEvent Falling edge0  Input filters  RidPrefixRisingEdgeE- vent Rising edge1  RidPrefixFallingEdg- eEvent Falling edge1  Input filters  RidPrefixRisingEdgeE- vent Rising edge2  RidPrefixFallingEdg- eEvent Rising edge2	49280 Falling edge0 6.4 millisec 49153 Rising edge1 49281 Falling edge1 6.4 millisec 49154 Rising edge2	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:  Event name:	O O O
ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable rising edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable rising edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection ardware interrupt: ROFINET interface [X nable falling edge etection et edge et	(1]\Digital inputs\Channel0\  0  (1]\Digital inputs\Channel1   0.1  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel2\   0.2  (1]\Digital inputs\Channel2\  0  (1]\Digital inputs\Channel2\  0  (1]\Digital inputs\Channel3\   0.3  (1]\Digital inputs\Channel3\	RidPrefixFallingEdg- eEvent Falling edge0  Input filters  RidPrefixRisingEdgeE- vent Rising edge1  RidPrefixFallingEdg- eEvent Falling edge1  Input filters  RidPrefixRisingEdgeE- vent Rising edge2  RidPrefixFallingEdg- eEvent Falling edge2  Input filters	49280 Falling edge0 6.4 millisec 49153 Rising edge1 49281 Falling edge1 6.4 millisec 49154 Rising edge2 49282 Falling edge2 6.4 millisec	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:  Event name:	0 0 0 0 0
cofinet interface [X cable falling edge etection ardware interrupt: cofinet interface [X cable rising edge etection ardware interrupt: cofinet interface [X cable falling edge etection ardware interrupt: cofinet interface [X cable falling edge etection ardware interrupt: cofinet interface [X cable rising edge etection ardware interrupt: cofinet interface [X cable falling edge etection ardware interrupt: cofinet interface [X cable falling edge etection ardware interrupt: cofinet interface [X cable falling edge etection ardware interrupt: cofinet interface [X cannel address cofinet interface [X cannel	(1]\Digital inputs\Channel0\  0  (1]\Digital inputs\Channel1   0.1  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel1\  0  (1]\Digital inputs\Channel2   0.2  (1]\Digital inputs\Channel2\  0  0  (1]\Digital inputs\Channel2\  0  0  (1]\Digital inputs\Channel2\  0  0  (1]\Digital inputs\Channel3   0.3	RidPrefixFallingEdg- eEvent Falling edge0  Input filters  RidPrefixRisingEdgeE- vent Rising edge1  RidPrefixFallingEdg- eEvent Falling edge1  Input filters  RidPrefixRisingEdgeE- vent Rising edge2  RidPrefixFallingEdg- eEvent Rising edge2  RidPrefixFallingEdg- eEvent Falling edge2	49280 Falling edge0 6.4 millisec 49153 Rising edge1 49281 Falling edge1 6.4 millisec 49154 Rising edge2 49282 Falling edge2 6.4 millisec	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:  Event name:	O O O O O O O O O O O O O O O O O O O

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-	(1]\Digital inputs\Channel3\	DidDe Got Him of do	40202	<b> </b>    <b> </b>   -	0
Enable falling edge detection	0	RidPrefixFallingEdg- eEvent	49283	Event name:	0
Hardware interrupt:		Falling edge3	Falling edge3		
	1]\Digital inputs\Channel4	Input filters	6.4 millisec	Enable pulse catch	0
	1]\Digital inputs\Channel4\	input inters	0.4 minisec	Lilable pulse catch	
nable rising edge	0	RidPrefixRisingEdgeE-	49156	Event name:	0
detection Hardware interrupt:	0	vent Rising edge4	Rising edge4		
	(1]\Digital inputs\Channel4\	Maing eage+	Mishing edge <del>-1</del>		
	0		49284	Event name:	0
detection Hardware interrupt:	0	eEvent Falling edge4	Falling edge4		
PROFINET interface [X	[1]\Digital inputs\Channel5	, aming cage:			
	10.5	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface [X Enable rising edge	(1]\Digital inputs\Channel5\	RidPrefixRisingEdgeE-	49157	Event name:	0
detection		vent	73137	Event name.	O
Hardware interrupt:		Rising edge5	Rising edge5		
	(1]\Digital inputs\Channel5\	RidPrefixFallingEdg-	49285	Event name:	0
detection		eEvent	19203	Event name.	
Hardware interrupt:		Falling edge5	Falling edge5		
PROFINET interface [X Channel address	1]\Digital inputs\Channel6	Input filters	6.4 millisec	Enable pulse catch	0
	(1]\Digital inputs\Channel6\	par meis			-
Enable rising edge	0	RidPrefixRisingEdgeE-	49158	Event name:	0
detection Hardware interrupt:	0	vent Rising edge6	Rising edge6		
PROFINET interface [X	(1]\Digital inputs\Channel6\				
Enable falling edge	0		49286	Event name:	0
detection Hardware interrupt:	0	eEvent Falling edge6	Falling edge6		
PROFINET interface [X	[1]\Digital inputs\Channel7				
Channel address	10.7	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface [X Enable rising edge	(1]\Digital inputs\Channel7\	RidPrefixRisingEdgeE-	49159	Event name:	0
detection		vent	13133	Event name.	
Hardware interrupt:		Rising edge7	Rising edge7		
PROFINET interface [X Enable falling edge	(1]\Digital inputs\Channel7\	RidPrefixFallingEdg-	49287	Event name:	0
detection		eEvent	13207	Event name.	
Hardware interrupt:		Falling edge7	Falling edge7		
PROFINET Interface (X Channel address	1]\Digital inputs\Channel8	Input filters	6.4 millisec	Enable pulse catch	0
-	[1]\Digital inputs\Channel8\				
Enable rising edge detection	0	RidPrefixRisingEdgeE- vent	49160	Event name:	0
Hardware interrupt:	0	Rising edge8	Rising edge8		
PROFINET interface [X	[1]\Digital inputs\Channel8\				
Enable falling edge detection	0	RidPrefixFallingEdg- eEvent	49288	Event name:	0
Hardware interrupt:	0	Falling edge8	Falling edge8		
	1]\Digital inputs\Channel9				
Channel address	1.1   1]\Digital inputs\Channel9\	Input filters	6.4 millisec	Enable pulse catch	0
Enable rising edge		RidPrefixRisingEdgeE-	49161	Event name:	0
detection		vent			
Hardware interrupt:	0 [1]\Digital inputs\Channel9\	Rising edge9	Rising edge9		
PROFINET Interface [X Enable falling edge	1]\Digital inputs\Channel9\	RidPrefixFallingEdg-	49289	Event name:	0
detection	I		1,720,7	III	
Hardware interrupt:		eEvent			
•		eEvent Falling edge9	Falling edge9		
PROFINET interface [X	0 (1]\Digital inputs\Channel10  11.2			Enable pulse catch	0
PROFINET interface [X Channel address PROFINET interface [X	1]\Digital inputs\Channel10  11.2 (1]\Digital inputs\Channel10\	Falling edge9	Falling edge9 6.4 millisec	Enable pulse catch	
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge	1]\Digital inputs\Channel10  1.2	Falling edge9 Input filters RidPrefixRisingEdgeE-	Falling edge9 6.4 millisec		0
PROFINET interface [X Channel address PROFINET interface [X	1]\Digital inputs\Channel10  11.2 (1]\Digital inputs\Channel10\  0	Falling edge9	Falling edge9 6.4 millisec	Enable pulse catch	
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X	1]\Digital inputs\Channel10  11.2  1]\Digital inputs\Channel10\  0  0  1]\Digital inputs\Channel10\	Falling edge9 Input filters RidPrefixRisingEdgeEvent Rising edge10	Falling edge9 6.4 millisec 49162 Rising edge10	Enable pulse catch  Event name:	0
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge	1]\Digital inputs\Channel10  11.2 (1]\Digital inputs\Channel10\ 0	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdg-	Falling edge9 6.4 millisec 49162	Enable pulse catch	
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection	1]\Digital inputs\Channel10  11.2  1]\Digital inputs\Channel10\ 0  0  1]\Digital inputs\Channel10\ 0  1]\Digital inputs\Channel10\	Falling edge9 Input filters RidPrefixRisingEdgeEvent Rising edge10	Falling edge9 6.4 millisec 49162 Rising edge10	Enable pulse catch  Event name:	0
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X	1]\Digital inputs\Channel10  11.2  1]\Digital inputs\Channel10\  0  0  1]\Digital inputs\Channel10\  0  0  0  0  0  0  1]\Digital inputs\Channel11	Falling edge9 Input filters RidPrefixRisingEdgeEvent Rising edge10 RidPrefixFallingEdgeEvent Falling edge10	Falling edge9 6.4 millisec 49162 Rising edge10 49290 Falling edge10	Enable pulse catch  Event name:  Event name:	0
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X Channel address	1]\Digital inputs\Channel10  11.2  1]\Digital inputs\Channel10\  0  0  1]\Digital inputs\Channel10\  0  0  0  0  0  1]\Digital inputs\Channel11	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdgeEvent	Falling edge9 6.4 millisec 49162 Rising edge10 49290	Enable pulse catch  Event name:	0
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X Channel address PROFINET interface [X	1]\Digital inputs\Channel10  11.2  1]\Digital inputs\Channel10\  0  0  1]\Digital inputs\Channel10\  0  0  0  0  0  0  1]\Digital inputs\Channel11	Falling edge9 Input filters RidPrefixRisingEdgeEvent Rising edge10 RidPrefixFallingEdgeEvent Falling edge10	Falling edge9 6.4 millisec 49162 Rising edge10 49290 Falling edge10 6.4 millisec	Enable pulse catch  Event name:  Event name:	0
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection	1]\Digital inputs\Channel10  11.2  1]\Digital inputs\Channel10\   0   0   1]\Digital inputs\Channel10\   0   0   1]\Digital inputs\Channel11  11.3  11]\Digital inputs\Channel11\   0	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdgeEvent Falling edge10  Input filters  RidPrefixRisingEdgeEvent	Falling edge9 6.4 millisec 49162 Rising edge10 49290 Falling edge10 6.4 millisec 49163	Enable pulse catch  Event name:  Event name:  Enable pulse catch	0
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt:	1]\Digital inputs\Channel10  11.2  1]\Digital inputs\Channel10\   0   0   1]\Digital inputs\Channel10\   0   0   1]\Digital inputs\Channel11  11.3  1]\Digital inputs\Channel11\   0	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdgeEvent Falling edge10  Input filters  RidPrefixRisingEdgeEvent	Falling edge9 6.4 millisec 49162 Rising edge10 49290 Falling edge10 6.4 millisec	Enable pulse catch  Event name:  Event name:  Enable pulse catch	0
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable rising edge	1]\Digital inputs\Channel10  11.2  1]\Digital inputs\Channel10\   0   0   1]\Digital inputs\Channel10\   0   0   1]\Digital inputs\Channel11  11.3  1]\Digital inputs\Channel11\   0   0   0   1]\Digital inputs\Channel11\   1]\Digital inputs\Channel11\	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdgeEvent Falling edge10  Input filters  RidPrefixRisingEdgeEvent Rising edge11	Falling edge9 6.4 millisec 49162 Rising edge10 49290 Falling edge10 6.4 millisec 49163	Enable pulse catch  Event name:  Event name:  Enable pulse catch	0
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable rising edge detection	1]\Digital inputs\Channel10  11.2  1]\Digital inputs\Channel10\  0  0  1]\Digital inputs\Channel10\  0  0  1]\Digital inputs\Channel11  11.3  1]\Digital inputs\Channel11\  0  0  0  1]\Digital inputs\Channel11\  0  0  0  1]\Digital inputs\Channel11\  0  0  0  0  0  0  0  0  0  0  0  0  0	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdgeEvent Falling edge10  Input filters  RidPrefixRisingEdgeEvent Rising edge11  RidPrefixFallingEdgeEvent	Falling edge9  6.4 millisec  49162  Rising edge10  49290  Falling edge10  6.4 millisec  49163  Rising edge11  49291	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:	0 0
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt:	1]\Digital inputs\Channel10  11.2  (1]\Digital inputs\Channel10\ 0  0  (1]\Digital inputs\Channel10\ 0  (1]\Digital inputs\Channel11  11.3  (1]\Digital inputs\Channel11\ 0  0  (1]\Digital inputs\Channel11\ 0  0  (1]\Digital inputs\Channel11\ 0  0	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdgeEvent Falling edge10  Input filters  RidPrefixRisingEdgeEvent Rising edge11  RidPrefixFallingEdg-	Falling edge9 6.4 millisec 49162 Rising edge10 49290 Falling edge10 6.4 millisec 49163 Rising edge11	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:	0 0
PROFINET interface [X Channel address PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X Enable rising edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection Hardware interrupt: PROFINET interface [X Enable falling edge detection	1]\Digital inputs\Channel10  11.2  1]\Digital inputs\Channel10\  0  0  1]\Digital inputs\Channel10\  0  0  1]\Digital inputs\Channel11  11.3  1]\Digital inputs\Channel11\  0  0  0  1]\Digital inputs\Channel11\  0  0  0  1]\Digital inputs\Channel11\  0  0  0  0  0  0  0  0  0  0  0  0  0	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdgeEvent Falling edge10  Input filters  RidPrefixRisingEdgeEvent Rising edge11  RidPrefixFallingEdgeEvent	Falling edge9  6.4 millisec  49162  Rising edge10  49290  Falling edge10  6.4 millisec  49163  Rising edge11  49291	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:	0 0
PROFINET interface [XED PROFIN	1]\Digital inputs\Channel10	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdgeEvent Falling edge10  Input filters  RidPrefixRisingEdgeEvent Rising edge11  RidPrefixFallingEdgeEvent Falling edge11  Input filters	Falling edge9 6.4 millisec 49162 Rising edge10 49290 Falling edge10 6.4 millisec 49163 Rising edge11 49291 Falling edge11 6.4 millisec	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:  Event name:	0 0 0
PROFINET interface [XChannel address PROFINET interface [XChannel rising edge detection detectio	1]\Digital inputs\Channel10  11.2  (1]\Digital inputs\Channel10\ 0  0  (1]\Digital inputs\Channel10\ 0  (1]\Digital inputs\Channel11  11.3  (1]\Digital inputs\Channel11\ 0  0  (1]\Digital inputs\Channel11\ 0  (1]\Digital inputs\Channel11\ 0  (1]\Digital inputs\Channel11\ 1.4	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdgeEvent Falling edge10  Input filters  RidPrefixRisingEdgeEvent Rising edge11  RidPrefixFallingEdgeEvent Rising edge11	Falling edge9  6.4 millisec  49162  Rising edge10  49290  Falling edge10  6.4 millisec  49163  Rising edge11  49291  Falling edge11	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:	0 0 0
PROFINET interface [XChannel address PROFINET interface [XChannel rising edge detection detectio	1]\Digital inputs\Channel10	Falling edge9  Input filters  RidPrefixRisingEdgeEvent Rising edge10  RidPrefixFallingEdgeEvent Falling edge10  Input filters  RidPrefixRisingEdgeEvent Rising edge11  RidPrefixFallingEdgeEvent Falling edge11  Input filters	Falling edge9 6.4 millisec 49162 Rising edge10 49290 Falling edge10 6.4 millisec 49163 Rising edge11 49291 Falling edge11 6.4 millisec	Enable pulse catch  Event name:  Event name:  Enable pulse catch  Event name:  Event name:	0 0 0

	1]\Analog inputs\Noise reduction				
ntegration time	50 Hz (20 ms)				
	1]\Analog inputs\Channel0	l			
	IW64 Weak (4 cycles)		Voltage	Voltage range Enable overflow diag-	010 V
liootiling	weak (4 cycles)	Empty		nostics	
	1]\Analog inputs\Channel1				
	IW66 Weak (4 cycles)		Voltage	Voltage range Enable overflow diag-	010 V
liootilling	weak (4 cycles)	Empty		nostics	
ROFINET interface [X1					
eaction to CPU STOP	Use substitute value 1]\Digital outputs\Channel0				
		Substitute a value of	0		
		1 on a change from			
ROFINET interface (X	1]\Digital outputs\Channel1	RUN to STOP.			
		Substitute a value of	0		
		1 on a change from RUN to STOP.			
ROFINET interface [X	1]\Digital outputs\Channel2	RUN to STOP.			
	_	Substitute a value of	0		
		1 on a change from RUN to STOP.			
ROFINET interface [X	1]\Digital outputs\Channel3				
		Substitute a value of	0		
		1 on a change from RUN to STOP.			
ROFINET interface [X	1]\Digital outputs\Channel4				
hannel address	Q0.4	Substitute a value of	0		
		1 on a change from RUN to STOP.			
	1]\Digital outputs\Channel5				
hannel address	Q0.5	Substitute a value of	0		
		1 on a change from RUN to STOP.			
	1]\Digital outputs\Channel6				
hannel address	Q0.6	Substitute a value of 1 on a change from	0		
		RUN to STOP.			
	1]\Digital outputs\Channel7				
hannel address	Q0.7	Substitute a value of 1 on a change from	0		
		RUN to STOP.			
	1]\Digital outputs\Channel8	Cubatituta a valua af	lo		
hannel address	Q1.0	Substitute a value of 1 on a change from	0		
		RUN to STOP.			
	1]\Digital outputs\Channel9 Q1.1	Substitute a value of	0		
namiei address	Q1.1	1 on a change from			
DOCINET interface (V	1NOneveting mode	RUN to STOP.			
ROFINET interface [X1 D controller	True	IO system		Device number	0
O device	False				
	1]\I/O addresses\Input addresses				
	0.0	End address	1.7	Organization block	0
	1]\I/O addresses\Input addresses				
art address	64	End address	67	Organization block	0
<u> </u>	0				
	1]\I/O addresses\Output addresses 0.0	End address	1.7	Organization block	0
ocess image	0				<u> </u>
	1]\Advanced options\Interface option		le i		5.1
upport device re- lacement without	True	Permit overwriting of device names of all	raise	Use IEC V2.2 LLDP mode	False
xchangeable medi-		assigned IO devices			
n eep-Alive connec-	30s				
on monitoring:					
	1]\Advanced options\Real time setting	gs\IO communication			
•	1.000ms 1]\Advanced options\Real time setting	gs\Real time ontions			
alculated bandwidth	0.000ms	Calculated bandwidth	0.000%		
or cyclic IO data:		for cyclic IO data:			
	<mark>1]\Advanced options\Port [X1 P1]\Ge</mark> n Port_1		Deniz	Comment	
	1]\Advanced options\Port [X1 P1]\Port			33	
ocal port:	PLC_1\PROFINET interface_1	Medium:	Copper	Cable name:	
	[X1]\Port_1 [X1 P1 R]				
			Will		
			(a)		
			33 C		
		4	1-01		
			194		

Totally Integrated Automation Portal					
ROFINET interface [>	(1]\Advanced options\Port [X1 P1]\Port Monitoring of partner port is not pos-		er port: Any partner		
ROFINET interface ()	sible <pre>sible</pre> (1]\Advanced options\Port [X1 P1]\Port	t ontions\Activate			
ctivate this port for se		options, tenvate			
ROFINET interface [>	(1]\Advanced options\Port [X1 P1]\Port				
ransmission rate / uplex:	Automatic	Monitor	False	Enable autonegotia- tion	True
ROFINET interface [>	(1]\Advanced options\Port [X1 P1]\Port	•	r. I.	End of the same de	F 1.
nd of detection of ccessible devices	False	End of topology dis- covery	False	End of the sync do- main	False
ROFINET interface [> nable Web server us	(1]\Web server access	The Web server must			
ng this interface	- I dise	also be activated in the properties of the PLC.			
	(HSC)\HSC1\General\Enable				
nable this high peed counter	0	Enable this high speed counter	0	Enable this high speed counter	0
nable this high	0	Enable this high	0	Enable this high	0
peed counter ligh speed counters (	(HSC)\HSC1\General\Project informatio	speed counter		speed counter	
lame	HSC_1	Comment		Name	HSC_2
omment Iame	HSC_4	Name Comment	HSC_3	Comment Name	HSC_5
omment		Name	HSC_6	Comment	
ligh speed counters ( tart address	(HSC)\HSC1\I/O addresses\Input addres	ses End address	1003.7	Start address	1004.0
nd address	1007.7		0	Start address Start address	1004.0
nd address	1011.7	_ · · <b>J</b> · · · · · · · · · · · · · · · · · · ·	0	Process image	0
tart address rocess image	0	End address Start address	1015.7 1016.0	Organization block End address	1019.7
rganization block	0		0	Start address	1020.0
nd address Organization block	1023.7 0		0	Process image Process image	0
ulse generators (PTC	)/PWM)\PTO1/PWM1\General\Enable			, recess image	
nable this pulse gen rator	- 0	Enable this pulse generator	0		
	)/PWM)\PTO1/PWM1\General\Project in	formation			
lame Comment	Pulse_1	Comment		Name	Pulse_2
Pulse generators (PTC	)/PWM)\PTO1/PWM1\I/O addresses\Out				
tart address Ind address	1000.0 1003.7		1001.7 0	Start address Organization block	0
rocess image	0		0	Organization block	U
tartup	Warm restart - mode before POWER	Comparison proset to	Startup CPU even if mismatch	Configuration time	60000ms
ON The steel FOWER	OFF	actual configuration	Startup CFO ever il mismatch	Configuration time	OOOOOIIIS
DBs should be inter- uptible	1				
Cycle					
Cycle monitoring ime	150ms			Enable minimum cy- cle time for cyclic OB:	
ninimum cycle time	1ms			,	
ommunication load ycle load due to	20%				
ommunication					
ystem and clock mei nable the use of sys-	mory\System memory bits	Address of system	1	First cycle	%M1.0 (FirstScan)
em memory byte		memory byte (MBx)	0/144 2 /41		
		Always 1 (high)	%M1.2 (AlwaysTRUE)	Always 0 (low)	%M1.3 (AlwaysFALSE)
	%M1.1 (DiagStatusUpdate)	, aways i (iligii)	-		
-	mory\Clock memory bits				
hanged	·		0	10 Hz clock	
hanged ystem and clock mei nable the use of lock memory byte Hz clock	mory\Clock memory bits	Address of clock memory byte (MBx) 2.5 Hz clock	0	10 Hz clock	
hanged ystem and clock mei nable the use of lock memory byte Hz clock .25 Hz clock	mory\Clock memory bits	Address of clock memory byte (MBx)	0	10 Hz clock	
hanged ystem and clock men nable the use of lock memory byte Hz clock .25 Hz clock Veb server\General	mory\Clock memory bits 0	Address of clock memory byte (MBx) 2.5 Hz clock 1 Hz clock		10 Hz clock	
hanged ystem and clock mention nable the use of lock memory byte Hz clock .25 Hz clock	mory\Clock memory bits 0 False	Address of clock memory byte (MBx) 2.5 Hz clock 1 Hz clock	O True	10 Hz clock	
hanged ystem and clock men nable the use of lock memory byte Hz clock .25 Hz clock .5 Hz clock Veb server\General activate Web server n all modules of this evice	mory\Clock memory bits 0 False	Address of clock memory byte (MBx) 2.5 Hz clock 1 Hz clock Permit access only		10 Hz clock	
hanged ystem and clock mented nable the use of lock memory byte Hz clock .25 Hz clock .5 Hz clock Veb server\General ctivate Web server n all modules of this evice Veb server\Automatic	mory\Clock memory bits  0  False  c update	Address of clock memory byte (MBx) 2.5 Hz clock 1 Hz clock Permit access only with HTTPS		10 Hz clock	
hanged ystem and clock mention and lethe use of lock memory byte Hz clock .25 Hz clock .5 Hz clock /eb server\General ctivate Web server n all modules of this evice /eb server\Automatic nable automatic up-	False True	Address of clock memory byte (MBx) 2.5 Hz clock 1 Hz clock Permit access only with HTTPS	True	10 Hz clock	
hanged ystem and clock men nable the use of lock memory byte Hz clock .25 Hz clock .5 Hz clock Veb server\General .ctivate Web server n all modules of this evice Veb server\Automatic nable automatic up- ate Veb server\User inter	False True True	Address of clock memory byte (MBx) 2.5 Hz clock 1 Hz clock Permit access only with HTTPS	True	10 Hz clock	
hanged ystem and clock men nable the use of lock memory byte Hz clock .25 Hz clock .5 Hz clock Veb server\General activate Web server n all modules of this evice Veb server\Automatic nable automatic up- ate Veb server\User inter assign project langua nglish (United States)	False True  face languages	Address of clock memory byte (MBx) 2.5 Hz clock 1 Hz clock Permit access only with HTTPS	Os  User interface languages German	10 Hz clock	
hanged ystem and clock men nable the use of lock memory byte Hz clock .25 Hz clock .5 Hz clock Veb server\General activate Web server n all modules of this evice Veb server\Automatic nable automatic up- ate Veb server\User inter assign project langua nglish (United States) nglish (United States)	False  True  face languages	Address of clock memory byte (MBx) 2.5 Hz clock 1 Hz clock Permit access only with HTTPS	Os  User interface languages  German  English	10 Hz clock	
hanged ystem and clock men nable the use of lock memory byte Hz clock .25 Hz clock .5 Hz clock Veb server\General activate Web server n all modules of this evice Veb server\Automatic nable automatic up- ate veb server\User inter assign project langua inglish (United States)	False  True  True	Address of clock memory byte (MBx) 2.5 Hz clock 1 Hz clock Permit access only with HTTPS	True  Os  User interface languages German English French Spanish	10 Hz clock	
hanged ystem and clock men nable the use of lock memory byte Hz clock .25 Hz clock .5 Hz clock Veb server\General activate Web server n all modules of this evice Veb server\Automatic nable automatic upate Veb server\User inter assign project langua nglish (United States)	False True  face languages	Address of clock memory byte (MBx) 2.5 Hz clock 1 Hz clock Permit access only with HTTPS	Os  User interface languages German English French Spanish Italian	10 Hz clock	
hanged ystem and clock men nable the use of lock memory byte Hz clock .25 Hz clock .5 Hz clock /eb server\General ctivate Web server n all modules of this evice /eb server\Automatic nable automatic up- ate /eb server\User inter ussign project langua nglish (United States) nglish (United States) nglish (United States)	False  True  face languages	Address of clock memory byte (MBx) 2.5 Hz clock 1 Hz clock Permit access only with HTTPS	True  Os  User interface languages German English French Spanish	10 Hz clock	

Totally Integrated Automation Portal										
Web server\User-defined w		ource path	Default HTN	ML page		iles with dynamic	content	Web DB number	<b>Fra</b> ç 334	gment DB number
Web server\Overview of in	iterfaces					,				
Device			Interface	starface 1				<b>Enabled web server a</b> False	ccess	
PLC_1 User interface languages			PROFINET in	iterrace_ i				raise		
Assign project language					Us	ser interface lang	uages			
English (United States)						erman				
English (United States) English (United States)						nglish rench				
English (United States)						panish				
English (United States)						alian				
English (United States)  Time of day\Local time					Cr	hinese (simplified)				
Time zone (UTC	ne, Stockholr	erlin, Bern, Brussels, m, Vienna								
Time of day\Daylight savin Activate daylight sav- 1	ig time		Difference	between	60mins					
ing time			standard ar	nd daylight						
Time of day\Daylight savin	ng time\Start	t of daylight saying ti	saving time	9						
Starting week of the Last month:	:	tor daying its			Sunday			of	March	
at 01:0 Time of day\Daylight savin	00 a.m.	t of standard time								
Last	_	or standard time			Sunday			of	October	
at 02:0	00 a.m.				,				1	
Protection & Security	protoctic-									
Level of protection No protection & Security\Conn	protection nection med	hanisms								
Permit access with PUT/GET communication from remote partner	e									
Protection & Security\Secu Summarize security True			Length of a	n intorval	20			Unit	seconds	
events in case of high	=		Length of a	iii iiitervai	20			Onit	seconas	
message volume Protection & Security\Exter										
Disable copying from internal load memory to external load memory Configuration control\Configure 0		ontrol for central con	figuration							
the device via the										
user program Connection resources\										
Connection resources(	St	ation resources - Rese	erved - Max-	Station res	sources - F	Reserved - Con- S	tation res	ources - Dynamic - Con	- Module re	esources - PLC 1 「CPU
	im	num		figured		fi	igured		1214C DC	/DC/DC] - Configured
Maximum number of resour		aximum		62 Configured	1	6	onfigured		68 Configured	1
PG communication:	4	uximum		-	4	-	omigarea		-	1
HMI communication:	12	2		1		0			1	
S7 communication: Open user communication:	8			0		0			0	
Web communication:	30	)		-		-	<u>'</u>		-	
Other communication:	-			-		0			0	
Total resources used: Available resources:				61		0			1 67	
Overview of addresses\Over	erview of ad	ddresses\Overview of	addresses	ОІ		6			67	
Inputs True	e		Outputs		True			Address gaps	False	
Slot True	<u>-</u>									

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<b>Automation Portal</b>

Type	Addr. from	Addr. to	Module	PIP	Device name	Device number	Size	Master / IO sys- tem	Rack	Slot
I	0	1	DI 14/DQ 10_1	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 1
0	0	1	DI 14/DQ 10_1	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 1
	64	67	AI 2_1	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 2
l	1000	1003	HSC_1	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 16
l	1004	1007	HSC_2	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 17
I	1008	1011	HSC_3	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 18
I	1012	1015	HSC_4	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 19
l	1016	1019	HSC_5	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 20
I	1020	1023	HSC_6	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 21
0	1000	1001	Pulse_1	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 32
0	1002	1003	Pulse_2	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 33
0	1004	1005	Pulse_3	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 34
0	1006	1007	Pulse_4	Automatic up- date	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 35

Totally Integrated Automation Portal		
Proje1		
HMI_1 [КТР700 Ва	sic PN]	
General Name	HMI_1	

Totally Integrated Automation Portal					
, racomation i or tar					
Proje1 / HMI_	1 [KTP700 Basic PN]				
Runtime setting	js				
General					
Start screen	Main Menu	Default template		J	Enabled
3	WinCC Dark V 1.0.1		Enabled	project Screen resolution	800, 480
vice Project ID	0	style Logging language	Startup language		
Services					
Sm@rtAccess or servic	e: start Sm@rtServer	Disabled			
Screens					
	Off		Disabled	X,Y:	72, 51
and graphic lists Scrolling mode	Scroll bar	gram size			
Keyboard					
Use screen keyboard	Enabled	Release button on ex-	Disabled		Disabled
Alarms		it		dow function keys	
Controller alarms					
	10 %	Acknowledgment	QGR	Use alarm class color	Disabled
Use help texts for sys-	Fnabled	group text	2 Seconds	PersistentAlarmBuffer	Fnabled
tem diagnostics Connection	HMI_Connection_1	tion	2 30001103	. craintend manning arres	Litabled
User administratio					
Enable limit for logon		Invalid logon at-	3	Logon with password	Disabled
attempts		tempts	Disabled		90
Group-specific rights Warning period	7	Password aging Password generations		At least one special	Disabled
At least one number	Disabled	Minimum password length	3	character	
Language & font		, i.e., g			
Preset runtime langua	ge	English (United	l States)		
English (United Stat	es)				
Runtime language	Enabled	Fixed font 1	Tahoma	Default font	Tahoma, 11 Pixel
Configured font 1					
Turkish (Turkey)					
Runtime language Configured font 1	Enabled	Fixed font 1	Tahoma	Default font	Tahoma, 11 Pixel
Tag settings		1			
	Enabled	Compatibility mode:	Disabled	Replace the '.' charac-	Enabled
tors on each sub-level of the path of the PLC		Set '_' between the PLC tags and the first-		ter if the name of the HMI tag is created	
tag:		level element.		from the PLC tag name	
Use '_' as the replace- ment character	Enabled	Use ';' as the replace- ment character	Disabled	Replace the charac- ters '[' and ']' if the	Enabled
				name of the HMI tag is created from the	
	Enabled		Disabled	PLC tag name	
placement characters	C. IDICL' AL LINALA	placement characters			
	fix 'PLC' in the HMI tag name		(a) (b) (c) (c) (d) (d) (d) (d) (d) (d) (d) (d) (d) (d		
Connection	HMI_Connection_1		PLC name as prefix in the HM tag name	I Disabled	

Totally Integra Automation Po								
Proie1 / HN	MI 1 [KTP7	00 Basic PN	1 / Screens					
Main Menu		oo basic i ii	1/ 50/00/15					
Hardcopy of M	nain wenu	1					12/31/2000	)
	SATERIO TECNOLORE	Main Men	U				10:59:39 AM	
			Asynchi	onous Motor Co	ntrol			
			10. 10. No. 2012					
	4 Clocky	vise	I ST	ART STOP	Second +000000	a		
	5					<u> </u>		
	Counter Cl	ockwise En	ter a value in s	seconds to change the	star runtime			
		Sta	ar Value 0000	0				
			Mo <b>ldotanning</b> i	icagualtækahisakrivi stel trad	<b>edtan e of io e</b> ction			
	·	·	·				······	
General Name	Main Menu		Background co		Grid color	r O	, 0, 0	
Number Layers	1		Template	Template_1	Tooltip			
Active layer	0							
Layer_0 Layer_1				Enabled Enabled				
Layer_2 Layer_3				Enabled Enabled				
Layer_4				Enabled				
Layer_5 Layer_6				Enabled Enabled				
Layer_7				Enabled				
Layer_8 Layer_9				Enabled Enabled				
Layer_10				Enabled				
Layer_11				Enabled				
Layer_12 Layer_13				Enabled Enabled				
Layer_14				Enabled				
Layer_15 Layer_16				Enabled Enabled				
Layer_17				Enabled				
Layer_18 Layer_19				Enabled Enabled				
Layer_20				Enabled				
Layer_21 Layer_22				Enabled Enabled				
Layer_23				Enabled				
Layer_24 Layer_25				Enabled Enabled				
Layer_26				Enabled				
Layer_27 Layer_28				Enabled Enabled				
Layer_29				Enabled				
Layer_30 Layer_31				Enabled Enabled				
Dynamizations\E	vent		Landa	·				
Event name Function list\Se	etTag		Loaded	1				
Tag	7	Tag_ScreenNumber		Value	1			
Button_1								
Туре	Button							
General								
lyloge	Text		Hotkey	None	Text OFF	اح	TART	
Mode	Text		Hotkey	None	Text OFF	S	TART	

ext ON		Text list		Graphic OFF	
raphic ON t number	0	Graphic list		Process value	
ppearance	U				
ckground color	99, 101, 115		Vertical gradient	Corner radius (border)	3
reground color	255, 255, 255	tern Border width	2	Line style	Solid
order color	66, 73, 82	Border background color	107, 105, 107		
l pattern ickground color gra	00 101 115	Gradient 1 (fill pat-	Enabled	Color gradient 1 (fill	132, 134, 140
ent (fill pattern)		tern)		pattern)	132, 134, 140
ffset gradient 1 (fill attern)		Gradient 2 (fill pat- tern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
fset gradient 2 (fill httern) esign	15				
ocus width	2	Focus color	148, 182, 231		
yout position	270	Y position	143	Width	102
eight	62		Stretch graphic	Horizontal alignment	
ertical alignment of	Middle	Fit object to contents	Disabled	of the graphic Margin left text (lay-	0
e graphic				out)	
argin top text (lay- ıt)		Margin right text (lay- out)		(layout)	0
argin left graphic ayout)	0	Margin top graphic (layout)	0	Margin right graphic (layout)	0
argin bottom aphic (layout)	0				
ext format	Tahoma 16ny stylo-Pold	Orientation	Horizontal	Horizontal alignment	Centered
	Tahoma, 16px, style=Bold	Onentation	HOHZOHILAI	of the text	Centered
ertical alignment of e text	Middle				
yles/Designs se style/design	Disabled	Style item appear-			
iscellaneous		ance			
ame	Button_1	Layer	0 - Layer_0	Tooltip	
curity uthorization					
		Allow operator con-	Fnabled		
/namizations\Event rent name		Allow operator control  Press	Enabled		
ynamizations\Event vent name unction list\SetBit		trol	Enabled	0	
ynamizations\Event vent name unction list\SetBit	While Key Pressed	trol		0	
ynamizations\Event vent name function list\SetBit ag sutton_2	While Key Pressed	trol		0	
ynamizations\Event vent name Function list\SetBit ag Button_2 ype eneral	WhileKeyPressed    Hmi_db_Start	Press		0 Text OFF	STOP
ynamizations\Event vent name function list\SetBit ag Button_2 ype eneral lode ext ON	WhileKeyPressed  Hmi_db_Start  Button	Press  Hotkey Text list	Bit	Text OFF Graphic OFF	STOP
ynamizations\Event yent name unction list\SetBit ng utton_2 ype eneral ode ext ON raphic ON	WhileKeyPressed    Hmi_db_Start     Button     Text	Press	Bit	Text OFF	STOP
vnamizations\Event vent name  unction list\SetBit  og  utton_2  vpe eneral ode ext ON raphic ON t number opearance	WhileKeyPressed  Hmi_db_Start  Button  Text	Hotkey Text list Graphic list	Bit   None	Text OFF Graphic OFF Process value	
ynamizations\Event yent name unction list\SetBit ag utton_2 yee eneral ode ext ON raphic ON t number opearance	WhileKeyPressed    Hmi_db_Start     Button     Text	Hotkey Text list Graphic list	Bit	Text OFF Graphic OFF Process value  Corner radius (bor-	STOP
ynamizations\Event yent name  unction list\SetBit  g  utton_2  ype eneral ode ext ON raphic ON t number opearance ackground color	WhileKeyPressed  Hmi_db_Start  Button  Text	Hotkey Text list Graphic list  Background fill pattern Border width Border background	Bit   None	Text OFF Graphic OFF Process value	
ynamizations\Event yent name unction list\SetBit ag utton_2 ype eneral ode ext ON raphic ON t number ppearance ackground color oreground color order color	WhileKeyPressed    Hmi_db_Start     Button     Text     0     99, 101, 115     255, 255, 255     66, 73, 82	Hotkey Text list Graphic list  Background fill pattern Border width Border background color	None  Vertical gradient 2 107, 105, 107	Text OFF Graphic OFF Process value  Corner radius (border) Line style	3
ynamizations\Event yent name  unction list\SetBit ag  utton_2  //pe eneral ode ext ON raphic ON t number ppearance ackground color oreground color order color  Il pattern ackground color gra-	WhileKeyPressed    Hmi_db_Start     Button     Text     0     99, 101, 115     255, 255, 255     66, 73, 82	Hotkey Text list Graphic list  Background fill pattern Border width Border background color  Gradient 1 (fill pat-	None  Vertical gradient	Text OFF Graphic OFF Process value  Corner radius (border) Line style  Color gradient 1 (fill	3
ynamizations\Event vent name function list\SetBit ag futton_2  ype eneral lode ext ON raphic ON it number ppearance ackground color order color ll pattern ackground color gradient (fill pattern) ffset gradient 1 (fill	WhileKeyPressed  Hmi_db_Start  Button  Text  0  99, 101, 115  255, 255, 255 66, 73, 82  -99, 101, 115	Hotkey Text list Graphic list  Background fill pattern Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pat-	None  Vertical gradient 2 107, 105, 107	Text OFF Graphic OFF Process value  Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill	3 Solid
ynamizations\Event vent name function list\SetBit ag  Button_2  ype eneral lode ext ON raphic ON it number ppearance ackground color order color lipattern ackground color gradent (fill pattern) ffset gradient 1 (fill attern) ffset gradient 2 (fill	WhileKeyPressed  Hmi_db_Start  Button  Text  0  99, 101, 115  255, 255, 255 66, 73, 82  -99, 101, 115	Hotkey Text list Graphic list  Background fill pattern Border width Border background color  Gradient 1 (fill pattern)	None  Vertical gradient 2 107, 105, 107  Enabled	Text OFF Graphic OFF Process value  Corner radius (border) Line style  Color gradient 1 (fill pattern)	3 Solid
ynamizations\Event yent name  unction list\SetBit  ag  utton_2  ype  eneral ode ext ON raphic ON t number ppearance ackground color order color  Il pattern ackground color gra- ent (fill pattern)  ffset gradient 1 (fill attern)  ffset gradient 2 (fill attern) esign	WhileKeyPressed    Hmi_db_Start     Button     Text     0     99, 101, 115     255, 255, 255     66, 73, 82     -99, 101, 115     15     15	Hotkey Text list Graphic list  Background fill pattern Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)	None  Vertical gradient 2 107, 105, 107  Enabled Enabled	Text OFF Graphic OFF Process value  Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill	3 Solid
ynamizations\Event yent name  unction list\SetBit  ag  utton_2  ype eneral ode ext ON raphic ON t number opearance ackground color order color  Il pattern ackground color graent (fill pattern) ffset gradient 1 (fill attern) ffset gradient 2 (fill attern) esign ocus width	WhileKeyPressed  Hmi_db_Start  Button  Text  0  99, 101, 115  255, 255, 255 66, 73, 82  -99, 101, 115	Hotkey Text list Graphic list  Background fill pattern Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)	None  Vertical gradient 2 107, 105, 107  Enabled	Text OFF Graphic OFF Process value  Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill	3 Solid
ynamizations\Event yent name  unction list\SetBit  ag  utton_2  /pe eneral ode ext ON raphic ON t number ppearance ackground color order color  ll pattern ackground color graent (fill pattern) ffset gradient 1 (fill attern) ffset gradient 2 (fill attern) esign ocus width ayout position	WhileKeyPressed    Hmi_db_Start     Button     Text     0     99, 101, 115     255, 255, 255     66, 73, 82     -99, 101, 115     15     15     2     400	Hotkey Text list Graphic list  Background fill pattern Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)  Focus color  Y position	None  Vertical gradient 2 107, 105, 107  Enabled Enabled 148, 182, 231	Text OFF Graphic OFF Process value  Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern) Width	3 Solid 132, 134, 140 90, 89, 99
ynamizations\Event yent name  unction list\SetBit  g  utton_2  ype  eneral ode ext ON raphic ON t number opearance ockground color order color  Il pattern ockground color gra- ent (fill pattern) offset gradient 1 (fill ottern) offset gradient 2 (fill ottern) ocus width oyout position eight	WhileKeyPressed    Hmi_db_Start     Button     Text     0     99, 101, 115     255, 255, 255     66, 73, 82     -99, 101, 115     15     15     2     400     62	Hotkey Text list Graphic list  Background fill pattern Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)  Focus color  Y position Fit graphic to size	None  Vertical gradient 2 107, 105, 107  Enabled Enabled 148, 182, 231 143 Stretch graphic	Text OFF Graphic OFF Process value  Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)  Width Horizontal alignment of the graphic	3 Solid 132, 134, 140 90, 89, 99
ynamizations\Event yent name  unction list\SetBit  unction_2  ype  eneral ode ext ON raphic ON t number opearance ackground color order color  Il pattern ackground color gra- ent (fill pattern) ffset gradient 1 (fill attern) ffset gradient 2 (fill attern) esign ocus width ayout position eight ertical alignment of e graphic	WhileKeyPressed    Hmi_db_Start     Button     Text     0     99, 101, 115     255, 255, 255     66, 73, 82     -99, 101, 115     15     15     2     400     62     Middle	Hotkey Text list Graphic list  Background fill pattern Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)  Focus color  Y position Fit graphic to size  Fit object to contents	None  Vertical gradient 2 107, 105, 107  Enabled Enabled  148, 182, 231  143 Stretch graphic Disabled	Text OFF Graphic OFF Process value  Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)  Width Horizontal alignment of the graphic Margin left text (layout)	3 Solid 132, 134, 140 90, 89, 99 102 Centered
ynamizations\Event yent name  unction list\SetBit  ag  utton_2  ype eneral ode ext ON raphic ON t number opearance ackground color order color  Il pattern ackground color graent (fill pattern) ffset gradient 1 (fill attern) effset gradient 2 (fill attern) esign ocus width eyout position eight ertical alignment of te graphic argin top text (lay- ut)	WhileKeyPressed    Hmi_db_Start     Button     Text     0     99, 101, 115     255, 255, 255     66, 73, 82     - 99, 101, 115     15     15     2     400     62     Middle     0	Hotkey Text list Graphic list  Background fill pattern Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)  Focus color  Y position Fit graphic to size  Fit object to contents  Margin right text (layout)	None  Vertical gradient  2 107, 105, 107  Enabled Enabled  148, 182, 231  143 Stretch graphic Disabled  0	Text OFF Graphic OFF Process value  Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)  Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout)	3 Solid 132, 134, 140 90, 89, 99 102 Centered 0
ynamizations\Event vent name  unction list\SetBit  ag  futton_2  //pe eneral lode ext ON raphic ON it number ppearance ackground color order color  Il pattern ackground color gra- ent (fill pattern) ffset gradient 1 (fill attern) ffset gradient 2 (fill attern) esign ocus width ayout position eight ertical alignment of ite graphic largin top text (lay- ut) largin left graphic ayout)	WhileKeyPressed    Hmi_db_Start     Button     Text     0     99, 101, 115     255, 255, 255     66, 73, 82     -99, 101, 115     15     15     2     400     62     Middle	Hotkey Text list Graphic list  Background fill pattern Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)  Focus color  Y position Fit graphic to size  Fit object to contents  Margin right text (layout)	None  Vertical gradient 2 107, 105, 107  Enabled Enabled  148, 182, 231  143 Stretch graphic Disabled	Text OFF Graphic OFF Process value  Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)  Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text	3 Solid 132, 134, 140 90, 89, 99 102 Centered 0
ynamizations\Event yent name  unction list\SetBit ag  utton_2  //pe eneral lode ext ON raphic ON it number ppearance ackground color order color  Il pattern ackground color gradent (fill pattern) ffset gradient 1 (fill lattern) ffset gradient 2 (fill lattern) esign ocus width ayout position eight ertical alignment of largin top text (layut) largin left graphic largin left graphic largin bottom raphic (layout)	WhileKeyPressed    Hmi_db_Start     Button     Text     0     99, 101, 115     255, 255, 255     66, 73, 82     - 99, 101, 115     15     15     2     400     62     Middle     0	Hotkey Text list Graphic list  Background fill pattern Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)  Focus color  Y position Fit graphic to size Fit object to contents  Margin right text (layout) Margin top graphic	None  Vertical gradient  2 107, 105, 107  Enabled Enabled  148, 182, 231  143 Stretch graphic Disabled  0	Text OFF Graphic OFF Process value  Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)  Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic	3 Solid 132, 134, 140 90, 89, 99 102 Centered 0
ynamizations\Event vent name  Function list\SetBit ag  Button_2  ype eneral lode ext ON raphic ON it number ppearance ackground color order color  order color  ill pattern ackground color gra- ient (fill pattern) ffset gradient 1 (fill attern) effset gradient 2 (fill attern) esign ocus width ayout position eight  ertical alignment of ne graphic largin top text (lay- ut) largin left graphic ayout) largin bottom raphic (layout) ext format	WhileKeyPressed    Hmi_db_Start     Button     Text     0	Hotkey Text list Graphic list  Background fill pattern Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)  Focus color  Y position Fit graphic to size Fit object to contents  Margin right text (layout) Margin top graphic (layout)	None  Vertical gradient 2 107, 105, 107  Enabled Enabled  148, 182, 231  143 Stretch graphic  Disabled  0	Text OFF Graphic OFF Process value  Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)  Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)	3 Solid  132, 134, 140 90, 89, 99  102 Centered 0 0
ynamizations\Event vent name  function list\SetBit ag  Button_2  ype eneral lode ext ON raphic ON it number ppearance ackground color order color  order color  ill pattern ackground color gra- ient (fill pattern) iffset gradient 1 (fill attern) iffset gradient 2 (fill attern) esign ocus width ayout position eight  ertical alignment of ne graphic largin top text (lay- ut) largin left graphic ayout) largin bottom raphic (layout)	WhileKeyPressed    Hmi_db_Start     Button     Text     0     99, 101, 115     255, 255, 255     66, 73, 82     -99, 101, 115     15     15     2     400     62     Middle     0     0	Hotkey Text list Graphic list  Background fill pattern Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)  Focus color  Y position Fit graphic to size Fit object to contents  Margin right text (layout) Margin top graphic (layout)	None  Vertical gradient  2 107, 105, 107  Enabled Enabled  148, 182, 231  143 Stretch graphic Disabled  0	Text OFF Graphic OFF Process value  Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)  Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic	3 Solid  132, 134, 140 90, 89, 99  102 Centered 0 0

<b>Automation Portal</b>					
Vertical alignment of the text	Middle				L
Styles/Designs	B: 11 1				
Use style/design	Disabled	Style item appear- ance			
Miscellaneous Name	Button_2	Layer	0 - Layer_0	Tooltip	
Security	Button_2	Layer	O - Layei_O	Ποσιτίρ	
Authorization		Allow operator con- trol	Enabled		
		CIOI			
Dynamizations\Event Event name		Press			
Function list\SetBit	WhileKeyPressed	'			
			lat.		
Tag	Hmi_db_Stop		Bit	0	
I/O field_1					
Туре	I/O field				
General Process value	0	Mode	Output	Display format	Decimal
Shift decimal point	0	Field length	10		Disabled
Format pattern	s999999999				
Appearance Background color	255, 255, 255	Background fill pat-	Solid	Corner radius	3
		tern			
Foreground color Line style	49, 52, 74 Double line	Unit Border color	66, 73, 82		99, 101, 115
				color	
Characteristics Hidden input	Disabled				
Layout		N m c = !d!	473	har dal	loc.
X position Height	540 32	Y position Left margin	173 3	Width Top margin	96
Right margin	2	Bottom margin	2	Fit object to contents	
Text format Font	Tahoma, 16px, style=Bold	Orientation	Horizontal	Horizontal alignment	Left
Vertical alignment	Middle	Line break	Disabled	i onzona angimon	1201
Limits Color for High limit	239, 89, 99	Color for Low limit	247, 162, 41		
violated	233, 63, 33	violated	217, 102, 11		
Styles/Designs Use style/design	Disabled	Style item appear-			
	Disabled	ance			
Miscellaneous Name	I/O field_1	Layer	0 - Layer_0	Tooltip	
Security					
Authorization		Allow operator con- trol	Enabled		
Dynamizations\Tag co Property name	pnnection Process value	Тад	Hmi_db_Elapsed Time		
•	Flocess value	тау	niii_ub_ciapseu iiiile		
Text field_1					
Туре	Text field				
General Text	Second				
Appearance					
Background color	255, 255, 255	Background fill pat- tern	Transparent	Corner radius (border)	3
Foreground color	49, 52, 74	Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout	F26		145	yar: Jal	60
X position Height	536 23	Y position Left margin	145 3	Width Top margin	68 2
Right margin	2	Bottom margin	2	Fit object to contents	
Text format Font	Tahoma, 16px, style=Bold	Orientation	Horizontal	Horizontal alignment	Left
Vertical alignment	Middle	Line break	Disabled	angilineite	
Flashing Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled	Style item appear- ance			
Miscellaneous					
Name	Text field_1	Layer	0 - Layer_0		
I/O field_2					
	I/O field				
Туре		Mada	lanut	Dieules de	Docimal
General	The state of the s	Mode	Input 5	Display format Show leading zeros	Decimal Disabled
General Process value	0	Field length	5	Silow icadilia zcios	Disabled
General Process value Shift decimal point Format pattern	0 99999	Field length	ס	Show leading zeros	Disabled
Type General Process value Shift decimal point Format pattern Appearance Background color			Solid		3
General Process value Shift decimal point Format pattern	99999	Field length  Background fill pattern			

oreground color ine style	49, 52, 74 Double line	Unit Border color	66, 73, 82	Border width Border background color	4 99, 101, 115
haracteristics				Color	
idden input ayout	Disabled				
position	270	Y position	290	Width	102
leight	35	Left margin	3	Top margin	2 Disabled
ight margin ext format	2	Bottom margin	2	Fit object to contents	Disabled
ont	Tahoma, 16px, style=Bold	Orientation	Horizontal	Horizontal alignment	Left
ertical alignment	Middle	Line break	Disabled		
Color for High limit riolated	239, 89, 99	Color for Low limit violated	247, 162, 41		
tyles/Designs Ise style/design	Disabled	Style item appear- ance			
/liscellaneous	NO field 2	Laver	O Laver O	Toolsin	
lame ecurity Authorization	I/O field_2	Layer Allow operator con-	0 - Layer_0 Enabled	Tooltip	
Oynamizations\Tag c	onnection	trol	Litabled		
roperty name	Process value	Тад	Hmi_db_Selected Time		
Text field_3	Text field				
General					
ext	Enter a value in seconds to chang star runtime	ge the			
Appearance Background color	255, 255, 255	Background fill pat-	Transparent	Corner radius (bor-	3
		tern	·	der)	
oreground color Border color	0, 0, 0 66, 73, 82	Border width Border background	0 99, 101, 115	Line style	Double line
	50, 75, 62	color	55, 101, 115		
ayout ( position	175	Y position	239	Width	425
leight	23	Left margin	3	Top margin	2
light margin	2	Bottom margin	2	Fit object to contents	Enabled
ext format ont /ertical alignment	Tahoma, 16px, style=Bold Middle	Orientation Line break	Horizontal Disabled	Horizontal alignment	Left
lashing lashing	Disabled				
ityles/Designs Jse style/design	Disabled	Style item appear-			
	District	ance			
Aiscellaneous Name	Text field_3	Layer	0 - Layer_0		
		,,,	,		
Softkey_F1					
уре	Function key				
General Key code	220	Global assignment	Enabled	Graphic	
uthorization		LED tag	Endbled	Bit in the LED tag	0
Softkey_F2					
	From which I				
ype General	Function key				
(ey code	221	Global assignment	Enabled	Graphic	
Authorization Softkey_F3		LED tag		Bit in the LED tag	0
ype	Function key				
General	222	Clabel	[nable d	Cuaw!:	
Key code Authorization	222	Global assignment LED tag	Enabled	Graphic Bit in the LED tag	0
Softkey_F4		<sub>11</sub> 3		, [= <b>= ==                       </b>	1
уре	Function key				
ieneral Cey code	223	Global assignment	Enabled	Graphic	
uthorization		LED tag		Bit in the LED tag	0
Softkey_F5					
ype General	Function key				
	224	Global assignment	Enabled	Graphic	
(ey code	22 1				

Totally Integrated Automation Porta					
Softkey_F6	<u>'  </u>				
Type	Function key				
General			Je. 11. 1		
Key code Authorization	225	Global assignment LED tag	Enabled	Graphic Bit in the LED tag	0
Softkey_F7					
Туре	Function key				
General	226	Clabal assignment	Enabled	Cuanhia	
Key code Authorization	220	Global assignment LED tag	Enabled	Graphic Bit in the LED tag	0
Softkey_F8					
Туре	Function key				
General Key code	227	Global assignment	Enabled	Graphic	
Authorization		LED tag		Bit in the LED tag	0
Circle_1					
Туре	Circle				
Appearance Background color	255, 251, 247	Background fill pat-	Solid	Border width	0
Line style	Solid	tern Border color	24, 28, 49		
Layout X position	660	Y position	145	Width	71
Height	71	Radius	35		r ·
Styles/Designs Use style/design	Disabled	Style item appear-			
Miscellaneous		ance			
Name Dynamizations\Appe	Circle_1	Layer	0 - Layer_0		
Tag - Cycle	Hmi_db_Star -	Data type	Range	Range	11
Foreground color Range	255, 251, 247 00	Background color Foreground color	132, 0, 0 255, 251, 247	Flashing Background color	No 255, 251, 247
Flashing	No	procession and color	255, 25 1, 2 1,	Dueng, oun a color	255, 251, 21,
Dynamizations\Visibi Tag - Cycle	Hmi_db_Delta -	Data type	Range	Start range	0
End range	1	Visibility	Visible		
Text field_4					
Туре	Text field				
General Text	Star Value				
Appearance Background color	255, 255, 255	Background fill pat-	Transparent	Corner radius (bor-	3
Foreground color	49, 52, 74	tern Border width	0	der) Line style	Double line
Border color	66, 73, 82	Border background	99, 101, 115	Line style	Double line
Layout		color			
X position Height	176 42	Y position Left margin	290 3	Width Top margin	90
Right margin	2	Bottom margin	2	Fit object to contents	_
Text format Font	Tahoma, 16px, style=Bold	Orientation	Horizontal	Horizontal alignmen	t Left
Vertical alignment Flashing	Middle	Line break	Disabled		
Flashing	Disabled				
Styles/Designs Use style/design	Disabled	Style item appear-			
Miscellaneous		ance			
Name	Text field_4	Layer	0 - Layer_0		
Text field_5					
Type	Text field				
General Text					
Appearance Background color	255, 255, 255	Background fill pat-	Transparent	Corner radius (bor-	3
Foreground color	49, 52, 74	tern Border width	0	der) Line style	Double line
Border color	66, 73, 82	Border background	99, 101, 115	Line style	Sound lille
Layout		color			
X position Height	428 23	Y position Left margin	364 3	Width Top margin	16
Right margin	2	Bottom margin	2	Fit object to contents	
Text format Font	Tahoma, 16px, style=Bold	Orientation	Horizontal	Horizontal alignmen	t Left
Vertical alignment	Middle	Line break	Disabled		

ashing ashing :yles/Designs	Disabled				
se style/design	Disabled	Style item appearance			
iscellaneous ame	Text field_5		0 - Layer_0		
ext field_6	_		, <u> </u>		
уре	Text field				
eneral ext	Motor running clockwise in delta connection				
ppearance		De de marco de Citi de de	<b>-</b>		
Background color	255, 255, 255	Background fill pat- tern	Transparent	der)	3
oreground color Border color	132, 0, 0 66, 73, 82	Border width Border background color	99, 101, 115	Line style	Double line
ayout	224		270	lare to	204
( position leight	221 23	Y position Left margin	370 3	Width Top margin	384 2
light margin	2	Bottom margin	2	Fit object to contents	Enabled
ext format ont	Tahoma, 16px, style=Bold	Orientation	Horizontal	Horizontal alignment	Left
ertical alignment	Middle	Line break	Disabled	angiment	,
lashing	Disabled				
ityles/Designs	Disabled	Style item arrass			
Jse style/design	Disabled	Style item appear- ance			
Miscellaneous Name	Text field_6	Layer	0 - Layer_0		
Oynamizations\Visibili	ity				
ag - Cycle ind range	Hmi_db_clockwise info -	Data type Visibility	Range Visible	Start range	1
Button_3	'	Visibility	VISIBLE		
ype	Button				
ieneral	patton.				
/lode	Text	Hotkey	None	Text OFF	Clockwise
ext ON Graphic ON		Text list Graphic list		Graphic OFF Process value	
Bit number	0	_			
Appearance Background color	99, 101, 115	Background fill pat-	Vertical gradient	Corner radius (bor-	3
		tern		der)	
oreground color Border color	255, 255, 255 66, 73, 82	Border width Border background	107, 105, 107	Line style	Solid
ill pattern		color			
Background color gra-	-99, 101, 115	Gradient 1 (fill pat-	Enabled		132, 134, 140
lient (fill pattern) Offset gradient 1 (fill	15	tern) Gradient 2 (fill pat-	Enabled		90, 89, 99
pattern) Offset gradient 2 (fill	15	tern)		pattern)	
oattern) Design					
ocus width	2	Focus color	148, 182, 231		
ayout ( position	11	Y position	145	Width	147
leight	62	Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	
ertical alignment of he graphic		Fit object to contents		Margin left text (layout)	0
Margin top text (lay- out)	0	Margin right text (layout)	0	Margin bottom text (layout)	0
•	0	Margin top graphic (layout)	0	Margin right graphic (layout)	0
Margin bottom graphic (layout)	0				
ext format ont	Tahoma, 16px, style=Bold	Orientation	Horizontal	Horizontal alignment	Centered
ertical alignment of	· · ·			of the text	
he text ityles/Designs					
Jse style/design	Disabled	Style item appear- ance			
Miscellaneous Name	Button_3	Layer	0 - Layer_0	Tooltip	
			-		
Security Authorization		Allow operator con-	Enabled		
ecurity		Allow operator con- trol	Enabled		

Function list\SetBit					L
ag		Hmi_db_clock	wise		
ynamizations\Appea					
Tag - Cycle	Hmi_db_clockwise -	Data type	Range	Range	11
oreground color	255, 255, 255	Background color	132, 0, 0	Flashing	No
Button_5					
		_			
Type	Button				
General Mode	Text	Hotkey	None	Text OFF	Counter Clockwise
Γext ON		Text list	None	Graphic OFF	Counter clockwise
Graphic ON		Graphic list		Process value	
Bit number Appearance	0				
Background color	99, 101, 115	Background fill pat-	Vertical gradient	Corner radius (bor-	3
		tern		der)	
Foreground color Border color	255, 255, 255 66, 73, 82	Border width Border background	2 107, 105, 107	Line style	Solid
order color	00, 73, 62	color	107, 103, 107		
ill pattern					
Background color gra lient (fill pattern)	- 99, 101, 115	Gradient 1 (fill pat- tern)	Enabled	Color gradient 1 (fill pattern)	132, 134, 140
Offset gradient 1 (fill	15	Gradient 2 (fill pat-	Enabled		90, 89, 99
oattern)		tern)		pattern)	
Offset gradient 2 (fill pattern)	15				
Design					
ocus width	2	Focus color	148, 182, 231		
_ayout C position	11	Y position	216	Width	149
k position Height	62		Stretch graphic	Wigth Horizontal alignment	
				of the graphic	
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled	Margin left text (lay- out)	0
Margin top text (lay-	0	Margin right text (lay-	0		0
out)		out)		(layout)	
Margin left graphic layout)	0	Margin top graphic (layout)	0	Margin right graphic (layout)	0
Margin bottom	0	(layout)		(layout)	
graphic (layout)					
Fext format	Tahoma, 15px, style=Bold	Orientation	Horizontal	Horizontal alignment	Contared
-ont	ranoma, ropx, style=Bold	Orientation	Horizontal	of the text	Centered
ertical alignment of	Middle				
the text Styles/Designs					
Jse style/design	Disabled	Style item appear-			
		ance			
Miscellaneous Name	Button_5	Layer	0 - Layer_0	Tooltip	
Security	Button_5	Layer	o - Layer_o	Γοσιαρ	
Authorization		Allow operator con-	Enabled		
		trol			
Dynamizations\Event					
Event name		Click			
Function list\SetBit					
_					
Гад		Hmi_db_count	er clockwise		
Dynamizations\Appea		<b>  -</b>	\ <u>-</u>	_	
Foreground color	Hmi_db_counter clockwise - 255, 255, 255	Data type Background color	Range 132, 0, 0	Range Flashing	11 No
-oreground color	233, 233, 233	Background color	132, 0, 0	riasiiiig	INO
Text field_2					
Гуре	Text field				
General					
Геxt	Motor running counter clockwise in delta connection				
Appearance	delta connection				
	255, 255, 255	Background fill pat-	Transparent	Corner radius (bor-	3
	122.0.0	tern Border width	0	der)	Double line
Background color	132, 0, 0	Border width Border background	0 99, 101, 115	Line style	Double line
Background color  Foreground color	66, 73, 82	color			
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Sackground color Foreground color Border color			270		430
Foreground color  Foreground color  Border color  Layout  C position	194	Y position	370	Width Top margin	
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Foreground color Foreground color Border color  Layout K position Height Right margin Fext format	194 23 2	Y position Left margin Bottom margin	3 2	Top margin Fit object to contents	2 Enabled
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Tage   Hmi, dz _counter clockwise info -   Data type   Range   Start range   1
Dynamizations   Wildlife   Counter clockwise info   Data type   Range   Start range   1   Tanga - Cycle   Hmij db _ counter clockwise info   Data type   Range   Start range   1   Tanga - Cycle   Text field   Tex
Text field   7
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Asynchronous Motor Control properance   Packground color   255, 255, 255   Background fill patter   Transparent   Corner radius (border)   Asynchronous Motor Control   49, 52, 74   Border width   0   Line style   Double line
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tern   der)   coreground color   49, 52, 74   Border width   0   Line style   Double line
Border background color   Section
Property
leight 34 Left margin 3 Top margin 2 Bottom margin 2 Fit object to contents Enabled extrement Fit object to contents En
Bottom margin   2   Bottom margin   2   Fit object to contents   Enabled
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ashing Disabled Style item appearance    Fext field_7
tyles/Designs see style/design Disabled Style item appearance ance  Text field_7 Layer O - Layer_O  Circle_2   ype Circle ppearance ackground color Solid Border width O solid Bo
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ype Circle  Appearance  Jackground color Solid Border width O  Jackground fill pattern So
Appearance  Jackground color 255, 251, 247 Background fill pattern Solid Border width 0  Jackground color 255, 251, 247 Background fill pattern 24, 28, 49  Jackground color 24, 28, 49  Jackground color 24, 28, 49  Jackground fill pattern 24, 28,
tern         border color         24, 28, 49           ayout         Feight         Y position         145         Width         71           leight         71         Radius         35         Width         71           se style/designs         Disabled         Style item appearance
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reight 71 Radius 35  tyles/Designs se style/design Disabled Style item appearance  liscellaneous ame Circle_2 Layer 0 - Layer_0
Style/design   Disabled   Style item appearance   Style item appearance
ance  Miscellaneous  Jame Circle_2 Layer 0 - Layer_0
lame Circle_2 Layer 0 - Layer_0
lynamizations (Annoaranco
Dynamizations\Appearance     Data type     Range     Range       11
foreground color         255, 251, 247         Background color         156, 207, 0         Flashing         No           lange         00         Foreground color         255, 251, 247         Background color         255, 251, 247
lashing No Dynamizations\Visibility
Fag - Cycle     Hmi_db_Star -     Data type     Range     Start range     1       and range     1     Visibility     Invisible

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Totally Integrated Automation Portal					
Appearance					
Background color	239, 235, 239	tern	Vertical gradient	der)	3
Foreground color Border color	49, 52, 74 156, 154, 165	Border width Border background	1 107, 105, 107	Line style	Solid
- ill pattern		color			
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Offset gradient 1 (fill pattern)	15	Gradient 2 (fill pat-	Enabled		222, 215, 214
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ocus width .ayout	2	Focus color	148, 182, 231		
( position leight	714 50		429 Stretch graphic	Width Horizontal alignment	71 Centered
		Fit object to contents		of the graphic  Margin left text (lay-	
Vertical alignment of the graphic				out)	
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Margin bottom graphic (layout)	0				
Text format Font	Tahoma, 16px, style=Bold	Orientation	Horizontal	Horizontal alignment	Centered
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Miscellaneous Name	Exit	Layer	0 - Layer_0	Tooltip	
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-		Allow operator con- trol	Enabled		
Authorization  Dynamizations\Event		trol	Enabled		
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Authorization  Dynamizations\Event  Event name  Function list\StopRi  Mode  Dynamizations\Event  Event name  Function list\SetBit  Tag  Language  Type  General  Mode  Text ON  Graphic ON  Bit number  Appearance  Background color  Foreground color	WhileKeyPressed    Hmi_db_Stop     Button     Graphic     Language     ToggleLanguage_KTP700_Basic_PN_TR     0     239, 235, 239     49, 52, 74     156, 154, 165	Release  Runtime  Press  Hotkey Text list  Graphic list  Background fill pattern Border width Border background color	None  Vertical gradient  1 107, 105, 107	Text OFF Graphic OFF Process value  Corner radius (border) Line style	ToggleLanguage_KTP700_Ba-sic_PN_TR  3 Solid
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Authorization  Dynamizations\Event  Event name  Function list\StopRe  Mode  Dynamizations\Event  Event name  Function list\SetBit  Fag  Language  Type  General  Mode  Fext ON  Graphic ON  Bit number  Appearance  Background color  Foreground color	WhileKeyPressed    Hmi_db_Stop     Button     Graphic     Language     ToggleLanguage_KTP700_Basic_PN_TR     0     239, 235, 239     49, 52, 74     156, 154, 165     - 231, 227, 231     15     15	Release  Runtime  Press  Hotkey Text list  Graphic list  Background fill pattern Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)  Focus color  Y position	None  Vertical gradient  1 107, 105, 107  Enabled Enabled	Text OFF Graphic OFF Process value  Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern) Width	ToggleLanguage_KTP700_Ba-sic_PN_TR  3 Solid  247, 247, 247 222, 215, 214
Authorization  Dynamizations\Event  Event name  Function list\StopRe  Mode  Dynamizations\Event  Event name  Function list\SetBit  Tag  Language  Type  General  Mode  Text ON  Graphic ON  Bit number  Appearance  Background color  Foreground color	WhileKeyPressed    Hmi_db_Stop     Button     Graphic     Language     ToggleLanguage_KTP700_Basic_PN_TR     0     239, 235, 239     49, 52, 74     156, 154, 165     15     15     15     2	Release  Runtime  Press  Hotkey Text list  Graphic list  Background fill pattern Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)  Focus color  Y position	None  Vertical gradient  1 107, 105, 107  Enabled Enabled	Text OFF Graphic OFF Process value  Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)	ToggleLanguage_KTP700_Ba-sic_PN_TR  3 Solid  247, 247, 247 222, 215, 214
Authorization  Dynamizations\Event  Event name  Function list\StopRe  Mode  Dynamizations\Event  Event name  Function list\SetBit'  Fag  Language  Type  General  Mode  Fext ON  Graphic ON  Bit number  Appearance  Background color  Foreground color	WhileKeyPressed    Hmi_db_Stop     Button     Graphic     Language     ToggleLanguage_KTP700_Basic_PN_TR     0     239, 235, 239     49, 52, 74     156, 154, 165     - 231, 227, 231     15     15     2     614     50	Release  Runtime  Press  Hotkey Text list  Graphic list  Background fill pattern Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)  Focus color  Y position	None  Vertical gradient  1 107, 105, 107  Enabled Enabled  148, 182, 231  429 Stretch graphic	Text OFF Graphic OFF Process value  Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)  Width Horizontal alignment of the graphic Margin left text (lay-	ToggleLanguage_KTP700_Ba-sic_PN_TR  3 Solid  247, 247, 247 222, 215, 214  71 Centered
Authorization  Dynamizations\Event Event name  Function list\StopRo  Mode  Dynamizations\Event Event name  Function list\SetBit  Fun	WhileKeyPressed    Hmi_db_Stop     Button     Graphic     Language     ToggleLanguage_KTP700_Basic_PN_TR     0     239, 235, 239     49, 52, 74     156, 154, 165     2     614     50     Middle	Release  Runtime  Press  Hotkey Text list  Graphic list  Background fill pattern  Border width Border background color  Gradient 1 (fill pattern)  Gradient 2 (fill pattern)  Focus color  Y position Fit graphic to size  Fit object to contents  Margin right text (lay-	None  Vertical gradient  1 107, 105, 107  Enabled  Enabled  148, 182, 231  429  Stretch graphic  Disabled	Text OFF Graphic OFF Process value  Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)  Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text	ToggleLanguage_KTP700_Ba-sic_PN_TR  3 Solid  247, 247, 247 222, 215, 214  71 Centered 0
Authorization  Oynamizations\Event Event name  Function list\StopRi  Mode  Oynamizations\Event Event name  Function list\SetBit  Tag  Language  Type  General  Mode  Text ON  Graphic ON  Bit number  Appearance Background color  Foreground color  F	WhileKeyPressed    Hmi_db_Stop     Button     Graphic     Language     ToggleLanguage_KTP700_Basic_PN_TR     0     239, 235, 239     49, 52, 74     156, 154, 165     2     614     50     Middle	Release  Runtime  Press  Hotkey Text list  Graphic list  Background fill pattern Border width Border background color  Gradient 1 (fill pattern)  Gradient 2 (fill pattern)  Focus color  Y position Fit graphic to size  Fit object to contents  Margin right text (layout)	None  Vertical gradient  1 107, 105, 107  Enabled  Enabled  148, 182, 231  429  Stretch graphic  Disabled	Text OFF Graphic OFF Process value  Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern) Width Horizontal alignment of the graphic Margin left text (layout)	ToggleLanguage_KTP700_Ba-sic_PN_TR  3 Solid  247, 247, 247 222, 215, 214  71 Centered 0

Margin bottom	0				
raphic (layout) ext format					
ont	Tahoma, 16px, style=Bold	Orientation	Horizontal	Horizontal alignment of the text	Centered
/ertical alignment of he text	Middle				
Styles/Designs Jse style/design	Disabled	Style item appear-			
Miscellaneous		ance			
Name	Language	Layer	0 - Layer_0	Tooltip	
Security Authorization		Allow operator con- trol	Enabled		
Oynamizations\Event Event name		Release			
Function list\SetLar	nguage	Neicuse			
anguage	.55-	Toggle			
Template_Button		Toggie			
	Button				
Type General	Button				
lode	Text	Hotkey Text list	None	Text OFF	
ext ON Graphic ON		Graphic list		Graphic OFF Process value	
it number	0	·			
Appearance Background color	239, 235, 239		Vertical gradient		3
Foreground color	49, 52, 74	tern Border width	1	der) Line style	Solid
Border color	156, 154, 165	Border background color	107, 105, 107		
Fill pattern Background color gra	- 231, 227, 231	Gradient 1 (fill pat-	Enabled	Color gradient 1 (fill	247, 247, 247
lient (fill pattern) Offset gradient 1 (fill		tern) Gradient 2 (fill pat-	Enabled	pattern) Color gradient 2 (fill	
oattern) Offset gradient 2 (fill		tern)	Enabled	pattern)	222, 213, 214
Jiiset dradient z (iiii	115				
oattern)	15				
oattern) Design	2	Focus color	148, 182, 231		
oattern) Design Focus width Jayout	2			har tal-	74
oattern) Design Focus width Jayout ( position		Y position	148, 182, 231 429 Stretch graphic	Horizontal alignment	71 Centered
pattern) Design Focus width Layout C position Height Vertical alignment of	514 50	Y position	429 Stretch graphic	Horizontal alignment of the graphic Margin left text (lay-	Centered
Pattern) Design Focus width Layout Oposition Height Vertical alignment of the graphic Margin top text (lay-	2   514   50   Middle	Y position  Fit graphic to size  Fit object to contents  Margin right text (lay-	429 Stretch graphic Disabled	Horizontal alignment of the graphic Margin left text (lay- out) Margin bottom text	Centered
pattern) Design Focus width Layout ( position Height  Vertical alignment of the graphic Margin top text (layout) Margin left graphic	2   514   50   Middle	Y position Fit graphic to size Fit object to contents Margin right text (layout) Margin top graphic	429 Stretch graphic Disabled	Horizontal alignment of the graphic Margin left text (lay- out) Margin bottom text (layout) Margin right graphic	Centered 0 0
pattern) Design Focus width Layout ( position Height  Vertical alignment of the graphic Margin top text (layout) Margin left graphic layout) Margin bottom	514 50 Middle	Y position  Fit graphic to size  Fit object to contents  Margin right text (layout)	429 Stretch graphic Disabled	Horizontal alignment of the graphic Margin left text (lay- out) Margin bottom text (layout)	Centered 0 0
pattern) Design Focus width Layout Consition Reight Vertical alignment of the graphic Margin top text (layout) Margin left graphic layout) Margin bottom Graphic (layout) Fext format	2 514 50 Middle 0 0 0	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)	429 Stretch graphic Disabled 0	Horizontal alignment of the graphic Margin left text (lay- out) Margin bottom text (layout) Margin right graphic (layout)	Centered 0 0 0
pattern) Design Focus width Layout K position Height Vertical alignment of the graphic Margin top text (layout) Margin left graphic layout) Margin bottom Graphic (layout) Fext format Font	2 514 50 Middle 0 0 0 Tahoma, 16px, style=Bold	Y position Fit graphic to size Fit object to contents Margin right text (layout) Margin top graphic	429 Stretch graphic Disabled	Horizontal alignment of the graphic Margin left text (lay- out) Margin bottom text (layout) Margin right graphic	Centered 0 0 0
coattern) Design Focus width Layout K position Height Vertical alignment of the graphic Margin top text (layout) Margin left graphic (layout) Margin bottom Graphic (layout) Fext format Font Vertical alignment of the text	2 514 50 Middle 0 0 0 Tahoma, 16px, style=Bold	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)	429 Stretch graphic Disabled 0	Horizontal alignment of the graphic Margin left text (lay- out) Margin bottom text (layout) Margin right graphic (layout) Horizontal alignment	Centered 0 0 0
pattern) Design Focus width Layout ( position Height  Vertical alignment of the graphic Margin top text (layout) Margin left graphic layout) Margin bottom graphic (layout) Eext format Font Vertical alignment of the text Styles/Designs	2 514 50 Middle 0 0 0 Tahoma, 16px, style=Bold	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)	429 Stretch graphic Disabled 0	Horizontal alignment of the graphic Margin left text (lay- out) Margin bottom text (layout) Margin right graphic (layout) Horizontal alignment	Centered 0 0 0
pattern) Design Focus width Layout ( position Height  Vertical alignment of the graphic Margin top text (layout) Margin left graphic layout) Margin bottom graphic (layout) Fext format Font Vertical alignment of the text Styles/Designs Use style/design	2 514 50 Middle 0 0 Tahoma, 16px, style=Bold Middle	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation	429 Stretch graphic Disabled 0	Horizontal alignment of the graphic Margin left text (lay- out) Margin bottom text (layout) Margin right graphic (layout) Horizontal alignment	Centered 0 0 0
pattern) Design Focus width Layout ( position Height  Vertical alignment of the graphic Margin top text (layout) Margin left graphic layout) Margin bottom graphic (layout) Fext format Font  Vertical alignment of the text Styles/Designs Use style/design  Miscellaneous Name	2 514 50 Middle 0 0 Tahoma, 16px, style=Bold Middle	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation  Style item appearance	429 Stretch graphic Disabled 0	Horizontal alignment of the graphic Margin left text (lay- out) Margin bottom text (layout) Margin right graphic (layout) Horizontal alignment	Centered 0 0 0
pattern) Design Focus width Layout K position Height Vertical alignment of the graphic Margin top text (layout) Margin left graphic (layout) Margin bottom Graphic (layout) Fext format Font Vertical alignment of the text Styles/Designs Use style/design Miscellaneous Name Security	2 514 50 Middle 0 0 Tahoma, 16px, style=Bold Middle Disabled	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation  Style item appearance  Layer  Allow operator con-	429 Stretch graphic Disabled 0  Horizontal	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)  Horizontal alignment of the text	Centered 0 0 0
pattern) Design Focus width Layout ( position Height  Vertical alignment of the graphic Margin top text (lay- but) Margin left graphic layout) Margin bottom graphic (layout) Ext format Font Vertical alignment of the text Styles/Designs Use style/design Miscellaneous Name Security Authorization	2 514 50 Middle 0 0 Tahoma, 16px, style=Bold Middle Disabled Template_Button	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation  Style item appearance  Layer	429 Stretch graphic Disabled 0 0 Horizontal	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)  Horizontal alignment of the text	Centered 0 0 0
pattern) Design Focus width Layout ( position Height  Vertical alignment of the graphic Margin top text (lay- but) Margin left graphic layout) Margin bottom graphic (layout) Fext format Font  Vertical alignment of the text Styles/Designs Use style/design  Miscellaneous Name Security Authorization  Template_Button_1	2 514 50 Middle 0 0 Tahoma, 16px, style=Bold Middle Disabled Template_Button	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation  Style item appearance  Layer  Allow operator con-	429 Stretch graphic Disabled 0 0 Horizontal	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)  Horizontal alignment of the text	Centered 0 0 0
pattern) Design Focus width Layout ( position Height  Vertical alignment of the graphic Margin top text (lay- but) Margin left graphic layout) Margin bottom graphic (layout) Fext format Font  Vertical alignment of the text Styles/Designs Use style/design  Miscellaneous Name Security Authorization  Template_Button_1  Type General	514 50 Middle 0 0 Tahoma, 16px, style=Bold Middle Disabled  Template_Button	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation  Style item appearance  Layer  Allow operator control	429 Stretch graphic  Disabled  0  Horizontal  0 - Layer_0  Enabled	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)  Horizontal alignment of the text	Centered 0 0 0
pattern) Design Cocus width Design Cocus width Design Cocus width Design	2 514 50 Middle 0 0 Tahoma, 16px, style=Bold Middle Disabled Template_Button	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation  Style item appearance  Layer  Allow operator control  Hotkey Text list	429 Stretch graphic Disabled 0 0 Horizontal	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)  Horizontal alignment of the text  Tooltip  Text OFF Graphic OFF	Centered 0 0 0
pattern) Design Cocus width Design Cocus width Design Cocus width Design	514   50   Middle   0   0   0	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation  Style item appearance  Layer  Allow operator control	429 Stretch graphic  Disabled  0  Horizontal  0 - Layer_0  Enabled	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)  Horizontal alignment of the text  Tooltip  Text OFF	Centered 0 0 0
pattern) Design Focus width Layout ( position Height  Vertical alignment of the graphic Margin top text (layout) Margin left graphic layout) Margin bottom graphic (layout) Fext format Font Vertical alignment of the text Styles/Designs Use style/design  Miscellaneous Name Fecurity Authorization  Template_Button_1 Type Feneral Mode Fext ON Graphic ON Sit number Appearance	514 50 Middle 0 0 Tahoma, 16px, style=Bold Middle Disabled  Template_Button	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation  Style item appearance  Layer  Allow operator control  Hotkey Text list Graphic list	429 Stretch graphic Disabled 0 0 Horizontal  0 - Layer_0 Enabled  None	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)  Horizontal alignment of the text  Tooltip  Text OFF Graphic OFF Process value	Centered 0 0 0
pattern) Design Focus width Layout K position Height Vertical alignment of the graphic Margin top text (layout) Margin left graphic (layout) Margin bottom graphic (layout) Fext format Font Vertical alignment of the text Styles/Designs Use style/design Miscellaneous Name Security Authorization Template_Button_1 Type General Mode Fext ON Graphic ON Bit number Appearance	514   50   Middle   0   0   0	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation  Style item appearance  Layer  Allow operator control  Hotkey Text list Graphic list  Background fill pat-	429 Stretch graphic  Disabled  0  Horizontal  0 - Layer_0  Enabled	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)  Horizontal alignment of the text  Tooltip  Text OFF Graphic OFF Process value  Corner radius (bor-	Centered 0 0 0
pattern) Design Focus width Layout ( position Height  Vertical alignment of the graphic Margin top text (layout) Margin left graphic layout) Margin bottom Graphic (layout) Fext format Font  Vertical alignment of the text Styles/Designs Use style/design  Miscellaneous Name Security Authorization  Template_Button_1  Type General Mode Fext ON Graphic ON	514   50   Middle   0   0   0   0     0	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation  Style item appearance  Layer  Allow operator control  Hotkey Text list Graphic list	429 Stretch graphic Disabled 0 0 Horizontal  0 - Layer_0 Enabled  None	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)  Horizontal alignment of the text  Tooltip  Text OFF Graphic OFF Process value  Corner radius (border)	Centered  0  0  Centered
pattern) Design Focus width Layout X position Height Vertical alignment of the graphic Margin top text (layout)	2	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation  Style item appearance  Layer  Allow operator control  Hotkey Text list Graphic list  Background fill pattern	429 Stretch graphic Disabled 0 0 Horizontal  0 - Layer_0 Enabled  None	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)  Horizontal alignment of the text  Tooltip  Text OFF Graphic OFF Process value  Corner radius (border)	Centered  0  0  Centered
coattern) Design Focus width Layout K position Height Vertical alignment of the graphic Margin top text (layout) Margin left graphic (layout) Margin bottom Graphic (layout) Fext format Font Vertical alignment of the text Styles/Designs Use style/design Miscellaneous Name Security Authorization Template_Button_1 Type General Mode Fext ON Graphic ON Gr	2 514 50 Middle 0 0 0 Tahoma, 16px, style=Bold Middle Disabled  Template_Button  1 Button Text 0 239, 235, 239 49, 52, 74 156, 154, 165	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation  Style item appearance  Layer  Allow operator control  Hotkey Text list Graphic list  Background fill pattern Border width Border background	429 Stretch graphic Disabled 0 0 Horizontal  0 - Layer_0 Enabled  None  Vertical gradient 1	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)  Horizontal alignment of the text  Tooltip  Text OFF Graphic OFF Process value  Corner radius (border)	Centered  0  0  Centered  Solid

Offset gradient 1 (fill	15	Gradient 2 (fill pat-	Enabled		222, 215, 214
attern) offset gradient 2 (fill	15	tern)		pattern)	
oattern) Design					
ocus width	2	Focus color	148, 182, 231		
ayout ( position	414	Y position	429	Width	71
Height	50	Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled	Margin left text (lay- out)	0
Margin top text (lay-	0	Margin right text (lay-	-0		0
out) Margin left graphic	0	out) Margin top graphic	0	(layout) Margin right graphic	0
layout) Margin bottom	0	(layout)		(layout)	
graphic (layout) Text format					
ont	Tahoma, 16px, style=Bold	Orientation	Horizontal	Horizontal alignment	Centered
Vertical alignment of	Middle			of the text	
he text	die				
Styles/Designs Use style/design	Disabled	Style item appear-			
		ance			
Miscellaneous Name	Template_Button_1	Layer	0 - Layer_0	Tooltip	
Security	Complete_button_1	Layer		Ποσιαρ	
Authorization		Allow operator con- trol	Enabled		
Template_Button_2	,				
Type General	Button				
General Mode	Text	Hotkey	None	Text OFF	
Text ON		Text list		Graphic OFF	
Graphic ON Bit number	0	Graphic list		Process value	
Appearance					
Background color	239, 235, 239	Background fill pat- tern	Vertical gradient	Corner radius (bor- der)	3
oreground color	49, 52, 74	Border width	1		Solid
Border color	156, 154, 165	Border background color	107, 105, 107		
Fill pattern Background color gra-	231, 227, 231	Gradient 1 (fill pat-	Enabled	Color gradient 1 (fill	247, 247, 247
dient (fill pattern)		tern)		pattern)	
Offset gradient 1 (fill pattern)	15	Gradient 2 (fill pat- tern)	Enabled	Color gradient 2 (fill pattern)	222, 215, 214
Offset gradient 2 (fill	15	,	1	III	1
pattern)	The state of the s				
Design					
ocus width	2	Focus color	148, 182, 231		
Focus width Layout				Width	71
Focus width Layout K position	2 314 50	Y position Fit graphic to size	148, 182, 231 429 Stretch graphic	Horizontal alignment	71 Centered
Focus width Layout K position Height	314 50	Y position Fit graphic to size	429 Stretch graphic	Horizontal alignment of the graphic	Centered
Focus width Layout K position Height Vertical alignment of	314 50	Y position Fit graphic to size Fit object to contents	429 Stretch graphic Disabled	Horizontal alignment	Centered
Focus width Layout  K position Height  Vertical alignment of the graphic  Margin top text (lay-	314 50 Middle	Y position  Fit graphic to size  Fit object to contents  Margin right text (lay-	429 Stretch graphic Disabled	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text	Centered
Focus width Layout K position Height Vertical alignment of the graphic Margin top text (layout) Margin left graphic	314 50 Middle	Y position Fit graphic to size Fit object to contents  Margin right text (layout)  Margin top graphic	429 Stretch graphic Disabled	Horizontal alignment of the graphic Margin left text (lay- out) Margin bottom text (layout) Margin right graphic	Centered 0 0
Focus width Layout  K position Height  Vertical alignment of the graphic  Margin top text (layout)  Margin left graphic (layout)	314 50 Middle 0	Y position  Fit graphic to size  Fit object to contents  Margin right text (layout)	429 Stretch graphic Disabled	Horizontal alignment of the graphic Margin left text (lay- out) Margin bottom text (layout)	Centered 0 0
Focus width Layout ( position Height  Vertical alignment of he graphic Margin top text (layout) Margin left graphic layout) Margin bottom graphic (layout)	314 50 Middle	Y position Fit graphic to size Fit object to contents  Margin right text (layout)  Margin top graphic	429 Stretch graphic Disabled	Horizontal alignment of the graphic Margin left text (lay- out) Margin bottom text (layout) Margin right graphic	Centered 0 0
Focus width Layout ( position Height  Vertical alignment of the graphic Margin top text (layout) Margin left graphic layout) Margin bottom graphic (layout)  Fext format	314 50 Middle 0 0	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)	429 Stretch graphic Disabled 0	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)	Centered 0 0 0
Focus width Layout  K position Height  Vertical alignment of the graphic Margin top text (layout)  Margin left graphic (layout)  Margin bottom graphic (layout)  Fext format	314 50 Middle 0	Y position Fit graphic to size Fit object to contents  Margin right text (layout)  Margin top graphic	429 Stretch graphic Disabled	Horizontal alignment of the graphic Margin left text (lay- out) Margin bottom text (layout) Margin right graphic	Centered 0 0 0
Focus width Layout K position Height Vertical alignment of the graphic Margin top text (layout) Margin left graphic (layout) Margin bottom Graphic (layout) Fext format Font Vertical alignment of	314 50 Middle 0 0 Tahoma, 16px, style=Bold	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)	429 Stretch graphic Disabled 0	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout) Horizontal alignment	Centered 0 0 0
Focus width Layout K position Height Vertical alignment of the graphic Margin top text (layout) Margin left graphic (layout) Margin bottom Graphic (layout) Fext format Font Vertical alignment of the text	314 50 Middle 0 0 Tahoma, 16px, style=Bold	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)	429 Stretch graphic Disabled 0	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout) Horizontal alignment	Centered 0 0 0
Focus width Layout ( position Height  Vertical alignment of the graphic Margin top text (layout) Margin left graphic layout) Margin bottom graphic (layout) Fext format Font  Vertical alignment of the text Styles/Designs	314 50 Middle 0 0 Tahoma, 16px, style=Bold	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation	429 Stretch graphic Disabled 0	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout) Horizontal alignment	Centered 0 0 0
Focus width Layout ( position Height  Vertical alignment of he graphic Margin top text (layout) Margin left graphic layout) Margin bottom graphic (layout) Fext format Font Vertical alignment of he text Styles/Designs Use style/design	314 50 Middle 0 0 Tahoma, 16px, style=Bold Middle	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation	429 Stretch graphic Disabled 0	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout) Horizontal alignment	Centered 0 0 0
Focus width Layout (Coposition Height (Pertical alignment of the graphic Margin top text (layout) Margin left graphic layout) Margin bottom graphic (layout) Fext format Font (Pertical alignment of the text Styles/Designs Use style/design Miscellaneous Name	314 50 Middle 0 0 Tahoma, 16px, style=Bold Middle	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation	429 Stretch graphic Disabled 0	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout) Horizontal alignment	Centered 0 0 0
Focus width Layout K position Height Vertical alignment of the graphic Margin top text (layout) Margin left graphic (layout) Margin bottom graphic (layout) Fext format Font Vertical alignment of the text Styles/Designs Use style/design Miscellaneous Name Security	314 50  Middle  0  0  Tahoma, 16px, style=Bold  Middle  Disabled	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation  Style item appearance  Layer	429 Stretch graphic Disabled  0 0 Horizontal	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)  Horizontal alignment of the text	Centered 0 0 0
Focus width Layout K position Height Vertical alignment of the graphic Margin top text (layout) Margin left graphic (layout) Margin bottom graphic (layout) Fext format Font Vertical alignment of the text Styles/Designs Use style/design Miscellaneous Name Security	314 50  Middle  0  0  Tahoma, 16px, style=Bold  Middle  Disabled	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation  Style item appearance	429 Stretch graphic Disabled 0  Horizontal	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)  Horizontal alignment of the text	Centered 0 0 0
Focus width Layout K position Height Vertical alignment of the graphic Margin top text (layout) Margin left graphic (layout) Margin bottom graphic (layout) Fext format Font Vertical alignment of the text Styles/Designs Use style/design Miscellaneous Name Security Authorization	314 50  Middle  0  0  Tahoma, 16px, style=Bold  Middle  Disabled  Template_Button_2	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation  Style item appearance  Layer  Allow operator con-	429 Stretch graphic Disabled  0 0 Horizontal	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)  Horizontal alignment of the text	Centered 0 0 0
Focus width Layout (Coposition Height  Vertical alignment of the graphic Margin top text (layout) Margin left graphic Hayout) Margin bottom Graphic (layout) Fext format Font  Vertical alignment of the text Styles/Designs Use style/design  Miscellaneous Name Security Authorization  Template_Button_3	314 50  Middle  0  0  Tahoma, 16px, style=Bold  Middle  Disabled  Template_Button_2	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation  Style item appearance  Layer  Allow operator con-	429 Stretch graphic Disabled  0 0 Horizontal	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)  Horizontal alignment of the text	Centered 0 0 0
Focus width Layout ( position Height  Vertical alignment of he graphic Margin top text (laybut) Margin left graphic layout) Margin bottom graphic (layout) Fext format Font  Vertical alignment of he text Styles/Designs Use style/design  Miscellaneous Name Security Authorization  Template_Button_3	314 50  Middle  0  0  Tahoma, 16px, style=Bold  Middle  Disabled  Template_Button_2	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation  Style item appearance  Layer  Allow operator con-	429 Stretch graphic Disabled  0 0 Horizontal	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)  Horizontal alignment of the text	Centered 0 0 0
Focus width Layout K position Height Vertical alignment of the graphic Margin top text (laybut) Margin left graphic Hayout) Margin bottom Graphic (layout) Fext format Font Vertical alignment of the text Styles/Designs Use style/design Miscellaneous Name Security Authorization Template_Button_3 Type General	314 50  Middle  0  0  Tahoma, 16px, style=Bold  Middle  Disabled  Template_Button_2	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation  Style item appearance  Layer  Allow operator con-	429 Stretch graphic Disabled  0 0 Horizontal	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)  Horizontal alignment of the text	Centered 0 0 0
(layout) Margin bottom graphic (layout) Fext format Font Vertical alignment of the text Styles/Designs Use style/design Miscellaneous Name Security Authorization Template_Button_3 Type General Mode Fext ON	314 50  Middle  0  0  Tahoma, 16px, style=Bold  Middle  Disabled  Template_Button_2	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation  Style item appearance  Layer  Allow operator control  Hotkey Text list	429 Stretch graphic  Disabled  0  Horizontal  0 - Layer_0  Enabled	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)  Horizontal alignment of the text  Tooltip  Text OFF Graphic OFF	Centered 0 0 0
Focus width Layout K position Height  Vertical alignment of the graphic Margin top text (layout) Margin left graphic Hayout) Margin bottom Graphic (layout) Fext format Font Vertical alignment of the text Styles/Designs Use style/design  Miscellaneous Name Security Authorization  Template_Button_3  Type General Mode	314 50  Middle  0  0  Tahoma, 16px, style=Bold  Middle  Disabled  Template_Button_2	Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic (layout)  Orientation  Style item appearance  Layer  Allow operator control	429 Stretch graphic  Disabled  0  Horizontal  0 - Layer_0  Enabled	Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)  Horizontal alignment of the text  Tooltip  Text OFF	Centered 0 0 0

Appearance Background color	239, 235, 239	Background fill pat-	Vertical gradient	Corner radius (bor-	3
_		tern	vertical gradient	der)	
Foreground color Border color	49, 52, 74 156, 154, 165	Border width Border background color	1 107, 105, 107	Line style	Solid
Fill pattern Background color gra-	- 231, 227, 231	Gradient 1 (fill pat-	Enabled	Color gradient 1 (fill	247, 247, 247
dient (fill pattern) Offset gradient 1 (fill		tern)	Enabled	pattern)	
pattern)		Gradient 2 (fill pat- tern)	Enabled	Color gradient 2 (fill pattern)	222, 213, 214
Offset gradient 2 (fill pattern) Design	15				
Focus width	2	Focus color	148, 182, 231		
Layout	214	Y position	429	Width	71
X position Height	50		Stretch graphic	Horizontal alignment of the graphic	
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled	Margin left text (layout)	0
Margin top text (lay-	0	Margin right text (lay-	0	Margin bottom text	0
out) Margin left graphic	0	out) Margin top graphic	0	(layout) Margin right graphic	0
(layout) Margin bottom	0	(layout)		(layout)	
graphic (layout) Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal	Horizontal alignment	Centered
Vertical alignment of the text	Middle			of the text	
Styles/Designs	Disabled	Chule it are			
, ,	Disabled	Style item appear- ance			
Miscellaneous Name	Template_Button_3	Layer	0 - Layer_0	Tooltip	
Security Authorization		Allow operator con-	Enabled		
Authorization		trol	Ellabled		
Template_Button_4		_			
Type General	Button				
Mode	Text	Hotkey	None	Text OFF	
Text ON		Text list		Graphic OFF Process value	
Graphic ON Bit number	0	Graphic list		Process value	
Appearance Background color	239, 235, 239	Background fill pat-	Vertical gradient	Corner radius (bor-	3
background color			Vertical gradient	der)	
		tern		· ·	
	49, 52, 74 156, 154, 165	tern Border width Border background color	1 107, 105, 107	· ·	Solid
Foreground color Border color Fill pattern	49, 52, 74 156, 154, 165	Border width Border background color		Line style	
Border color  Fill pattern  Background color gra-	49, 52, 74 156, 154, 165	Border width Border background	1 107, 105, 107 Enabled	· ·	
Border color  Fill pattern  Background color gradient (fill pattern)  Offset gradient 1 (fill	49, 52, 74 156, 154, 165 - 231, 227, 231	Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pat-		Color gradient 1 (fill pattern) Color gradient 2 (fill	247, 247, 247
Border color  Fill pattern  Background color gradient (fill pattern)  Offset gradient 1 (fill pattern)  Offset gradient 2 (fill	49, 52, 74 156, 154, 165 -231, 227, 231	Border width Border background color  Gradient 1 (fill pattern)	Enabled	Color gradient 1 (fill pattern)	247, 247, 247
Border color  Fill pattern  Background color gradient (fill pattern)  Offset gradient 1 (fill pattern)  Offset gradient 2 (fill pattern)  Design	49, 52, 74 156, 154, 165 -231, 227, 231 15	Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)	Enabled Enabled	Color gradient 1 (fill pattern) Color gradient 2 (fill	247, 247, 247
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Border color  Fill pattern  Background color gradient (fill pattern)  Offset gradient 1 (fill pattern)  Offset gradient 2 (fill pattern)  Design  Focus width  Layout  X position  Height	49, 52, 74 156, 154, 165 -231, 227, 231 15 15 2	Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)  Focus color  Y position	Enabled Enabled 148, 182, 231	Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)	247, 247, 247 222, 215, 214 71
Border color  Fill pattern  Background color gradient (fill pattern)  Offset gradient 1 (fill pattern)  Offset gradient 2 (fill pattern)  Design  Focus width  Layout  X position  Height  Vertical alignment of the graphic	49, 52, 74 156, 154, 165 -231, 227, 231 15 15 2 114 50 Middle	Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)  Focus color  Y position	Enabled Enabled  148, 182, 231  429 Stretch graphic	Color gradient 1 (fill pattern) Color gradient 2 (fill pattern) Width Horizontal alignment of the graphic Margin left text (layout)	247, 247, 247 222, 215, 214  71 Centered
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Border color  Fill pattern  Background color gradient (fill pattern)  Offset gradient 1 (fill pattern)  Offset gradient 2 (fill pattern)  Design  Focus width  Layout  X position  Height  Vertical alignment of the graphic  Margin top text (layout)  Margin left graphic	49, 52, 74 156, 154, 165 -231, 227, 231 15 15 2 114 50 Middle	Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)  Focus color  Y position Fit graphic to size  Fit object to contents  Margin right text (layout) Margin top graphic	Enabled Enabled  148, 182, 231  429 Stretch graphic Disabled	Color gradient 1 (fill pattern) Color gradient 2 (fill pattern) Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic	247, 247, 247 222, 215, 214  71 Centered 0
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Synamizations\Event Event name Function list\Activa Ecreen name Symbolic_IO_Field_ Eype General Frocess value Value status ON Eext list Expearance Fackground color Foreground color of F	Main Menu  Screen  Symbolic I/O field  0 1 TextList_ScreenNames  255, 255, 255  49, 52, 74 156, 154, 165  255, 255, 255  111 33 2 Enabled  Tahoma, 20px Middle	Allow operator control  Release  Bit number Text OFF Number of visible items  Background fill pattern Border width Border background color  Background color of selection  Y position Left margin Bottom margin Show selection field  Orientation	Object number  Object number  O O O O O O O O O O O O O O O O O O O	Mode Text ON  Corner radius (border) Line style  Alternative color  Width Top margin Fit object to contents	3 Solid 231, 231, 239 582 2 Disabled
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ecurity uthorization  ynamizations\Event vent name  function list\Activa creen name  symbolic_IO_Field_  ype eneral rocess value alue status ON ext list  ppearance ackground color order color  oreground color order color esign oreground color of election ayout position eight ight margin isplay selection list ext format ont ertical alignment mits olor for High limit iolated tyles/Designs	Main Menu  Screen  Symbolic I/O field  0 1 TextList_ScreenNames  255, 255, 255  49, 52, 74 156, 154, 165  255, 255, 255  111 33 2 Enabled  Tahoma, 20px Middle  239, 89, 99	Allow operator control  Release  Bit number Text OFF Number of visible items  Background fill pattern Border width Border background color  Background color of selection  Y position Left margin Bottom margin Show selection field  Orientation  Color for Low limit violated  Style item appearance	Object number  Object number  O O O O O O O O O O O O O O O O O O O	Mode Text ON  Corner radius (border) Line style  Alternative color  Width Top margin Fit object to contents	3 Solid 231, 231, 239 582 2 Disabled

urity thorization		Allow operator con-	Enabled		
namizations\Tag co	onnection	trol			
perty name	Process value	Tag	Tag_ScreenNumber		
namizations\Event ent name		Change			
ınction list\Activa	teScreenByNumber				
reen number	Tag_ScreenNumbe	r	Object number	0	
miScreenItemDat	a				
/pe eneral	Date/time field				
splay system time now time	Enabled Enabled	Process value Mode	Output	Show date	Disabled
ppearance preground color	0, 0, 0	Background color	255, 255, 255	Background fill pat-	Transparent
orner radius (bor-	3	Border width	0	tern Line style	Double line
er) order color	156, 154, 165	Border background	231, 227, 231		
yout		color			
position eight	695 25	Y position Left margin	25 3	Width Top margin	105
ght margin ext format	2	Bottom margin	2	Fit object to contents	
ont ertical alignment	Tahoma, 16px Middle	Orientation	Horizontal	Horizontal alignment	Right
yles/Designs					
se style/design 	Disabled	Style item appear- ance			
iscellaneous ame	HmiScreenItemData	Layer	0 - Layer_0	Tooltip	
ecurity uthorization		Allow operator con-	Enabled		
	_	trol			
lmiScreenItemDat					
rpe eneral	Date/time field				
splay system time now time	Enabled Disabled	Process value Mode	Output	Show date	Enabled
ppearance preground color	0, 0, 0	Background color	255, 255, 255	Background fill pat-	Transparent
orner radius (bor-	3	Border width	0	tern Line style	Double line
er) order color	156, 154, 165	Border background	231, 227, 231		
yout		color			
position eight	695 25	Y position Left margin	3	Width Top margin	105
ght margin ext format	2	Bottom margin	2	Fit object to contents	Disabled
ont ertical alignment	Tahoma, 16px Middle	Orientation	Horizontal	Horizontal alignment	Right
yles/Designs se style/design	Disabled	Style item appear-			
iscellaneous	Disabled	ance			
ame	HmiScreenItemData_1	Layer	0 - Layer_0	Tooltip	
ecurity uthorization		Allow operator control	Enabled		
000		troi			
ogo /pe	Graphic view				
eneral raphic	Logo of HMI_1				
pearance		Dackman d Climat	Transparent	Doud - u: dal.	0
ackground color	222, 219, 222	Background fill pat- tern	Transparent	Border width	0
ne style yout	Solid	Border color	0, 0, 0		
position eight	51		0 <b>c</b> Fit graphic to object size	Width Fit graphic to size	109 Stretch graphic
	Disabled	object to screen size			
t object to contents iscellaneous					

Totally Integrated Automation Porta	al					
Proie1 / HMI		Screen manac	rement		•	
Global screen			yement			
Hardcopy of Glo						
General Name	Global screen	Background color	181, 182, 181	Grid color	0, 0, 0	
Softkey_F3						
-						
Туре	Function key			_		
Type General Key code	Function key	Global assignment	Disabled	Graphic Bit in the LED tag	0	
Type General		Global assignment LED tag	Disabled	Graphic Bit in the LED tag	0	
Type General Key code Authorization Softkey_F8 Type			Disabled		0	
Type General Key code Authorization  Softkey_F8  Type General Key code	222	LED tag  Global assignment	Disabled	Bit in the LED tag		
Type General Key code Authorization  Softkey_F8  Type General	Function key	LED tag		Bit in the LED tag	0	
Type General Key code Authorization  Softkey_F8  Type General Key code	Function key	LED tag  Global assignment		Bit in the LED tag		
Type General Key code Authorization  Softkey_F8  Type General Key code	Function key	LED tag  Global assignment		Bit in the LED tag		
Type General Key code Authorization  Softkey_F8  Type General Key code	Function key	LED tag  Global assignment		Bit in the LED tag		
Type General Key code Authorization  Softkey_F8  Type General Key code	Function key	LED tag  Global assignment		Bit in the LED tag		
Type General Key code Authorization  Softkey_F8  Type General Key code	Function key	LED tag  Global assignment		Bit in the LED tag		
Type General Key code Authorization  Softkey_F8  Type General Key code	Function key	LED tag  Global assignment		Bit in the LED tag		
Type General Key code Authorization  Softkey_F8  Type General Key code	Function key	LED tag  Global assignment		Bit in the LED tag		
Type General Key code Authorization  Softkey_F8  Type General Key code	Function key	LED tag  Global assignment		Bit in the LED tag		
Type General Key code Authorization  Softkey_F8  Type General Key code	Function key	LED tag  Global assignment		Bit in the LED tag		
Type General Key code Authorization  Softkey_F8  Type General Key code	Function key	LED tag  Global assignment		Bit in the LED tag  Graphic		
Type General Key code Authorization  Softkey_F8  Type General Key code	Function key	LED tag  Global assignment		Bit in the LED tag  Graphic		
Type General Key code Authorization  Softkey_F8  Type General Key code	Function key	LED tag  Global assignment		Bit in the LED tag  Graphic		
Type General Key code Authorization  Softkey_F8  Type General Key code	Function key	LED tag  Global assignment		Bit in the LED tag  Graphic		
Type General Key code Authorization  Softkey_F8  Type General Key code	Function key	LED tag  Global assignment		Bit in the LED tag  Graphic		
Type General Key code Authorization  Softkey_F8  Type General Key code	Function key	LED tag  Global assignment		Bit in the LED tag  Graphic		
Type General Key code Authorization  Softkey_F8  Type General Key code	Function key	LED tag  Global assignment		Bit in the LED tag  Graphic		

Totally Integrated Automation Porta					
Proje1 / HMI	_1 [KTP700 Basic Pl	N] / HMI tags			·
Default tag tal	ble [11]				
Tag_ScreenNuml	ber				
General					
Name	Tag_ScreenNumber	Connection	<internal tag=""></internal>	Data type	UInt
Array elements	0	Length	2	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag		Coding	Binary
PLC name					
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Hmi_db_Start					

General					
Name	Hmi_db_Start	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	Hmi_db.Start	Coding	Binary
PLC name	PLC_1				
Settings					
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
				-	

#### Hmi\_db\_Stop

General					
Name	Hmi_db_Stop	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	Hmi_db.Stop	Coding	Binary
PLC name	PLC_1				
Settings					
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			

### Hmi\_db\_Elapsed Time

General					
Name	Hmi_db_Elapsed Time	Connection	HMI_Connection_1	Data type	Time
Array elements	0	Length	4	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	Hmi_db."Elapsed Time"	Coding	Binary
PLC name	PLC_1			'	
Settings					
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Enabled	PLC value range end value	10000	PLC value range start value	3000
Linear scaling	Enabled		10000	-	3000

IMI device value ange end value	10	HMI device value range start value	3		
ange end value /alues					
D tag Comment		Start value			
Comment		Source comment			
Multiplexing Multiplexing	Disabled	Index tag			
General	<del></del>				
lame	Hmi_db_Selected Time	Connection	HMI_Connection_1	Data type	Time
Array elements	0 <symbolic access=""></symbolic>	Length PLC tag	4 Hmi_db."Selected Time"	Address Coding	Binary
LC name	PLC_1	i Le tag	mm_ast selected time	County	Dillary
Settings Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
imits			ey and in operation		
Jpper 2 inear scaling		Lower 2			
inear scaling	Enabled	PLC value range end	10000	PLC value range start	3000
HMI device value	10	value HMI device value	3	value	
range end value Values		range start value			
D tag		Start value			
Comment Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
-lmi_db_Star					
General Name	Hmi_db_Star	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Data type Address	ВООІ
Access mode	<symbolic access=""></symbolic>	PLC tag	Hmi_db.Star	Coding	Binary
PLC name Settings	PLC_1				
Acquisition cycle Limits	100 ms	Acquisition mode	Cyclic in operation		
Upper 2		Lower 2			
Linear scaling Linear scaling	Disabled	PLC value range and	10	PLC value range start	0
		PLC value range end value		PLC value range start value	U
HMI device value range end value	100	HMI device value range start value	0		
<b>Values</b>					
D tag Comment		Start value			
Comment		Source comment			
Multiplexing Multiplexing	Disabled	Index tag			
-lmi_db_Delta					
General					
Name	Hmi_db_Delta	Connection	HMI_Connection_1	Data type	Bool
Array elements Access mode	0 <symbolic access=""></symbolic>	Length PLC tag	1 Hmi_db.Delta	Address Coding	Binary
PLC name	PLC_1			, ,	
Settings Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits		Lower 2			
Jpper 2 Linear scaling		Lower 2			
inear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value	100	HMI device value	0	value	
range end value Values		range start value			
D tag		Start value			
Comment Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
-lmi_db_clockwi	se				
General	Hmi dh claclavica	Connection	HMI Connection 1	Data tuna	Rool
Name Array elements	Hmi_db_clockwise 0	Connection Length	HMI_Connection_1 1	Data type Address	Bool
	<symbolic access=""></symbolic>	PLC tag	Hmi_db.clockwise	Coding	Binary
Access mode	DI C 1	The second secon			
Access mode PLC name Settings	PLC_1				
Access mode PLC name	PLC_1  1 s	Acquisition mode	Cyclic in operation		

Linear scaling					
inear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
IMI device value ange end value	100	HMI device value range start value	0		
/alues					
D tag Comment		Start value			
comment		Source comment			
Multiplexing Multiplexing	Disabled	Index tag			
lmi_db_counter	clockwise				
eneral					
lame Array elements	Hmi_db_counter clockwise 0	Connection Length	HMI_Connection_1	Data type Address	Bool
ccess mode	<symbolic access=""></symbolic>	PLC tag	Hmi_db."counter clockwise"	Coding	Binary
PLC name Settings	PLC_1				
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
imits Jpper 2		Lower 2			
inear scaling	Disabled	DI C value vange and	10	DLC value was as atom	
inear scaling	Disabled	PLC value range end value	10	PLC value range start value	U
IMI device value ange end value	100	HMI device value range start value	0		
/alues D tag		Start value			
Comment					
Comment Multiplexing		Source comment			
Multiplexing	Disabled	Index tag			
lmi_db_clockwi؛	se info				
General		<b>"</b>	luu a si d	-	la .
Name Array elements	Hmi_db_clockwise info 0	Connection Length	HMI_Connection_1	Data type Address	Bool
Access mode	<symbolic access=""> PLC_1</symbolic>	PLC tag	Hmi_db."clockwise info"	Coding	Binary
Settings					
Acquisition cycle Limits	1 s	Acquisition mode	Cyclic in operation		
Jpper 2 Linear scaling		Lower 2			
Linear scaling	Disabled	PLC value range end	10	PLC value range start	0
HMI device value	100	value HMI device value	0	value	
range end value Values		range start value			
D tag		Start value			
Comment Comment		Source comment			
Multiplexing Multiplexing	Disabled	Index tag			
		index tag			
-lmi_db_counter 	CIOCKWISE IIIIO				
Jame Name	Hmi_db_counter clockwise info	Connection	HMI_Connection_1	Data type	Bool
Array elements Access mode	0 <symbolic access=""></symbolic>	Length PLC tag	1 Hmi_db."counter clockwise info"	Address Coding	Binary
PLC name	PLC_1	. 25 kg	as. counter clockwise iiiio		2.1.00.3
Settings Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
imits					
Jpper 2 Linear scaling		Lower 2			
inear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value	100	HMI device value	0		1
ange end value /alues		range start value			
D tag Comment		Start value			
Comment		Source comment			
Multiplexing Multiplexing	Disabled	Index tag			

roie1 / HI	MI_1 [KTP700 Basic PN]				
onnection					
MI_Connect					
ime	HMI_Connection_1	Communication driver	SIMATIC S7 1200	Comment	
nline			S7-1200 station_1	Partner	PLC_1
ode	CPU 1214C DC/DC/DC, PROFINET inter-		None	raitilei	T LC_1
arameter	1222 (12.27)				
MI device					
nterface	PROFINET (X1)	Address	192.168.0.2	Access point	S7ONLINE
LC					
ddress	192.168.0.1				

Totally Integrated Automation Portal		
Proje1 / HMI_1	[KTP700 Basic PN] / HMI alarms	
Discrete alarms		
This folder is empty.		

Totally Integrated Automation Portal		
Proje1 / HMI_1	[KTP700 Basic PN] / HMI alarms	
Analog alarms		
This folder is empty.		

Totally Integrated Automation Portal				
Automation Portal				
	700 Basic PN] / HMI alarms			
Alarm groups				
Alarm_group_1				
General Name	Alarm_group_1	ID	1	
Alarm_group_10				
General Name	Alarm_group_10	ID	10	
Alarm_group_11	,		1,12	
General Name	Alarm_group_11	ID	11	
Alarm_group_12	Maiii_group_ i i	المار	11	
General	1	II	1	
Name Alarm_group_13	Alarm_group_12	ID	12	
General				
Name	Alarm_group_13	ID	13	
Alarm_group_14  General				
Name	Alarm_group_14	ID	14	
Alarm_group_15				
General Name	Alarm_group_15	ID	15	
Alarm_group_16				
General Name	Alarm_group_16	ID	16	
Alarm_group_2				
General Name	Alarm_group_2	ID	2	
Alarm_group_3				
General Name	Alarm_group_3	ID	3	
Alarm_group_4	,group_5			
General	No.	llip.		
Name Alarm_group_5	Alarm_group_4	ID	4	
General				
Name	Alarm_group_5	ID	5	
Alarm_group_6  General				
Name	Alarm_group_6	ID	6	
Alarm_group_7  General				
Name	Alarm_group_7	ID	7	
Alarm_group_8				
General Name	Alarm_group_8	ID	8	
Alarm_group_9				
General Name	Alarm_group_9	ID	9	

Totally Integrated Automation Portal					
Proje1 / HMI_	1 [KTP700 Basic PN] / F	IMI alarms			
Alarm classes					
Acknowledgemen	t				
General					
Name Common alarm class Acknowledgment	Acknowledgement Acknowledgement	Display name Alarm log	A <no log=""></no>	ID	33
State machine	Alarm with single-mode acknowledg- ment				
State texts Text for "Incoming"	I	Text for "Outgoing"	О	Text for "Acknowl- edged"	A
Colors Background "Incom-	255, 255, 255	Background "Incom-	255, 0, 0	Background "Incom-	255, 255, 255
ing/Acknowledged"  Background "Incom-	255, 0, 0	ing"		ing/Outgoing/ Acknowledged"	
ing/Outgoing"	233, 0, 0				
Errors					
General	Errors	Display name		ID.	1
Name Common alarm class	<no alarm="" class=""></no>	Display name Alarm log	! <no log=""></no>	ID	
Acknowledgment State machine	Alarm with single-mode acknowledg- ment				
State texts Text for "Incoming"		Text for "Outgoing"	0	Text for "Acknowl-	A
Colors	1	Text for Outgoing		edged"	^
Background "Incom- ing/Acknowledged"	255, 255, 255	Background "Incom- ing"	255, 0, 0	Background "Incom- ing/Outgoing/ Acknowledged"	255, 255, 255
Background "Incom- ing/Outgoing"	255, 0, 0				
No Acknowledgen	nent				
3					
General					
	No Acknowledgement No Acknowledgement	Display name Alarm log	NA <no log=""></no>	ID	34
General Name Common alarm class Acknowledgment State machine	No Acknowledgement No Acknowledgement Alarm without acknowledgment	Display name Alarm log	NA <no log=""></no>	ID	34
General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"	No Acknowledgement			Text for "Acknowl-	34  A
General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"	No Acknowledgement	Alarm log	<no log=""></no>	Text for "Acknowl- edged"  Background "Incom- ing/Outgoing/	
General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"  Colors Background "Incom-	No Acknowledgement  Alarm without acknowledgment	Alarm log  Text for "Outgoing"  Background "Incom-	<no log=""></no>	Text for "Acknowl- edged"  Background "Incom-	A
General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"  Colors Background "Incoming/Acknowledged"  Background "Incoming/Outgoing"	No Acknowledgement  Alarm without acknowledgment  I  255, 255, 255	Alarm log  Text for "Outgoing"  Background "Incom-	<no log=""></no>	Text for "Acknowl- edged"  Background "Incom- ing/Outgoing/	A
General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"  Colors Background "Incoming/Acknowledged"  Background "Incoming/Outgoing"	No Acknowledgement  Alarm without acknowledgment  I  255, 255, 255	Alarm log  Text for "Outgoing"  Background "Incom-	<no log=""></no>	Text for "Acknowl- edged"  Background "Incom- ing/Outgoing/	A
General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"  Colors Background "Incoming/Acknowledged"  Background "Incoming/Outgoing"  System  General Name	No Acknowledgement  Alarm without acknowledgment  1  255, 255, 255  255, 0, 0	Alarm log  Text for "Outgoing"  Background "Incoming"	<no log="">  O  255, 0, 0  \$</no>	Text for "Acknowl- edged"  Background "Incom- ing/Outgoing/	A
General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"  Colors Background "Incoming/Acknowledged"  Background "Incoming/Outgoing"  System General Name Common alarm class	No Acknowledgement  Alarm without acknowledgment  1  255, 255, 255  255, 0, 0	Alarm log  Text for "Outgoing"  Background "Incoming"	<no log="">  O  255, 0, 0</no>	Text for "Acknowl- edged"  Background "Incom- ing/Outgoing/ Acknowledged"	A 255, 255, 255
General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"  Colors Background "Incoming/Acknowledged"  Background "Incoming/Outgoing"  System  General Name Common alarm class Acknowledgment State machine	No Acknowledgement  Alarm without acknowledgment  1  255, 255, 255  255, 0, 0	Alarm log  Text for "Outgoing"  Background "Incoming"	<no log="">  O  255, 0, 0  \$</no>	Text for "Acknowl- edged"  Background "Incom- ing/Outgoing/ Acknowledged"	A 255, 255, 255
General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"  Colors Background "Incoming/Acknowledged"  Background "Incoming/Outgoing"  System  General Name Common alarm class Acknowledgment	No Acknowledgement  Alarm without acknowledgment  1  255, 255, 255  255, 0, 0  System <no alarm="" class=""></no>	Alarm log  Text for "Outgoing"  Background "Incoming"	<no log="">  O  255, 0, 0  \$</no>	Text for "Acknowl- edged"  Background "Incom- ing/Outgoing/ Acknowledged"	A 255, 255, 255
General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"  Colors Background "Incoming/Acknowledged"  Background "Incoming/Outgoing"  System General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"  Colors	No Acknowledgement  Alarm without acknowledgment  1  255, 255, 255  255, 0, 0  System <no alarm="" class=""></no>	Alarm log  Text for "Outgoing"  Background "Incoming"  Display name Alarm log	<no log=""> O 255, 0, 0 \$ <no log=""></no></no>	Text for "Acknowledged"  Background "Incoming/Outgoing/ Acknowledged"  ID  Text for "Acknowledged"  Background "Incoming/Outgoing/	A 255, 255, 255
General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"  Colors Background "Incoming/Acknowledged"  Background "Incoming/Outgoing"  System General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"  Colors Background "Incoming"	No Acknowledgement  Alarm without acknowledgment  1  255, 255, 255  255, 0, 0  System <no alarm="" class="">  Alarm without acknowledgment  I</no>	Text for "Outgoing"  Background "Incoming"  Display name Alarm log  Text for "Outgoing"	No log> O 255, 0, 0 \$ <no log=""> O</no>	Text for "Acknowledged"  Background "Incoming/Outgoing/ Acknowledged"  ID  Text for "Acknowledged"  Background "Incom-	A 255, 255, 255
General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"  Colors Background "Incoming/Acknowledged"  Background "Incoming/Outgoing"  System  General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"  Colors Background "Incoming/Acknowledged"  Background "Incoming/Acknowledged"  Background "Incoming/Acknowledged"	No Acknowledgement  Alarm without acknowledgment  1  255, 255, 255  255, 0, 0  System <no alarm="" class="">  Alarm without acknowledgment  I  255, 255, 255</no>	Text for "Outgoing"  Background "Incoming"  Display name Alarm log  Text for "Outgoing"	No log> O 255, 0, 0 \$ <no log=""> O</no>	Text for "Acknowledged"  Background "Incoming/Outgoing/ Acknowledged"  ID  Text for "Acknowledged"  Background "Incoming/Outgoing/	A 255, 255, 255
General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"  Colors Background "Incoming/Acknowledged"  Background "Incoming/Outgoing"  System General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"  Colors Background "Incoming"  Colors Background "Incoming/Acknowledged"  Background "Incoming/Acknowledged"  Background "Incoming/Outgoing"  Warnings General	No Acknowledgement  Alarm without acknowledgment  1  255, 255, 255  255, 0, 0  System <no alarm="" class="">  Alarm without acknowledgment  1  255, 255, 255  255, 255, 255</no>	Text for "Outgoing"  Background "Incoming"  Display name Alarm log  Text for "Outgoing"  Background "Incoming"	No log> O 255, 0, 0 \$ <no log=""> O</no>	Text for "Acknowledged"  Background "Incoming/Outgoing/ Acknowledged"  ID  Text for "Acknowledged"  Background "Incoming/Outgoing/ Acknowledged"	A  255, 255, 255  A  255, 255, 255
General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming" Colors Background "Incoming/Acknowledged"  Background "Incoming/Outgoing"  System General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming" Colors Background "Incoming" Colors Background "Incoming" Warnings General Name General Name	No Acknowledgement  Alarm without acknowledgment  1  255, 255, 255  255, 0, 0  System <no alarm="" class="">  Alarm without acknowledgment  1  255, 255, 255  255, 255, 255</no>	Text for "Outgoing"  Background "Incoming"  Display name Alarm log  Text for "Outgoing"  Background "Incoming"	<pre><no log="">  O  255, 0, 0  \$ <no log="">  O  255, 255, 255</no></no></pre>	Text for "Acknowledged"  Background "Incoming/Outgoing/ Acknowledged"  ID  Text for "Acknowledged"  Background "Incoming/Outgoing/	A 255, 255, 255
General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"  Colors Background "Incoming/Acknowledged"  Background "Incoming/Outgoing"  System  General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"  Colors Background "Incoming/Acknowledged"  Background "Incoming/Acknowledged"  Background "Incoming/Acknowledged"  Warnings  General Name Common alarm class Acknowledgment State machine	No Acknowledgement  Alarm without acknowledgment  1  255, 255, 255  255, 0, 0  System <no alarm="" class="">  Alarm without acknowledgment  1  255, 255, 255  255, 255, 255</no>	Text for "Outgoing"  Background "Incoming"  Display name Alarm log  Text for "Outgoing"  Background "Incoming"	No log> O 255, 0, 0 \$ <no log=""> O</no>	Text for "Acknowledged"  Background "Incoming/Outgoing/ Acknowledged"  ID  Text for "Acknowledged"  Background "Incoming/Outgoing/ Acknowledged"	A  255, 255, 255  A  255, 255, 255
General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"  Colors Background "Incoming/Acknowledged"  Background "Incoming/Outgoing"  System  General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"  Colors Background "Incoming"  Colors Background "Incoming/Acknowledged"  Background "Incoming/Acknowledged"  Warnings  General Name Common alarm class Acknowledgment	No Acknowledgement  Alarm without acknowledgment  1  255, 255, 255  255, 0, 0  System <no alarm="" class="">  Alarm without acknowledgment  1  255, 255, 255  255, 255  Warnings  <no alarm="" class=""></no></no>	Text for "Outgoing"  Background "Incoming"  Display name Alarm log  Text for "Outgoing"  Background "Incoming"	<pre><no log="">  O  255, 0, 0  \$ <no log="">  O  255, 255, 255</no></no></pre>	Text for "Acknowledged"  Background "Incoming/Outgoing/ Acknowledged"  ID  Text for "Acknowledged"  Background "Incoming/Outgoing/ Acknowledged"	A  255, 255, 255  A  255, 255, 255

Totally Integrated Automation Portal			
Background "Incoming/Outgoing"	5, 255, 255		

Totally Integrated Automation Portal		
Proje1 / HMI_1	[KTP700 Basic PN] / HMI alarms	
System events		
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Totally Integrated Automation Portal		
Proje1 / HMI_1	[KTP700 Basic PN]	
Recipes		
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Totally Integrated Automation Portal		
Proje1 / HMI_1	[KTP700 Basic PN] / Historical data	
Datalogs		
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Totally Integrated Automation Portal		
Proje1 / HMI_1	[KTP700 Basic PN] / Historical data	
AlarmLogs		
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Totally Integrated Automation Portal		
Proje1 / HMI_1	[KTP700 Basic PN]	
Scheduled tasks		
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Totally Integrat Automation Po	ted ortal					
Proie1 / HM	/II 1 [	KTP700 Basic PN]	Text and d	ranhic lists		I
Text lists	/··_ · [	KII 700 Basic I Nj /	rext and g	rapine nsts		
TextList_Origin	nalScree	enNames				
Name		:List_Original Screen Names	List range	Value/Range	Comment	
Value: 1			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	,	<u>  </u>	
Entry type		Single value		Text	Main Menu	
TextList_Scree	nName			1	<u> </u>	
Name		:List_ScreenNames	List range	Value/Range	Comment	
Value: 1						
Entry type		Single value		Text	Main Menu	

Totally Integra Automation Po	ated ortal					
Proie1 / HI	MI_1 [KTP700 Basic I	PN1 / Text and gra	nphic lists		L	
Graphic lists		it, restraina gro				
@Diagnostics						
Name	@DiagnosticsStates	List range	Value/Range	Comment		
Value: 0						
	nostics_StateGood	Ü				
Entry type Value: 1		Single valu	re			
Graphic: @Diagn	nostics_StateBad	**				
		G.				
Entry type		Single valu	ie			

Totally Integrated Automation Portal				
Proje1 / HMI 1 [	KTP700 Basic PN] / User admini	stration		
User				
Administrator				
General Name	Administrator	Number	1	
Automatic logoff Automatic logoff Comment	Enabled	Logoff time	5	
Comment	The user 'Administrator' is assigned to the 'Adgroup.	ministrator'		
Groups	Administrator group;			
-				1

ministrator g neral	roup					
nerai me sword aging	Administrator group Disabled	Display name	Administrator group	Number	1	
nment nment	The 'Administrator' group is initially granted all rights.					
horizations horizations	User administration; Monitor; Oper-					
ers	ate;					
eral						
ne sword aging	Users Disabled	Display name	Users	Number	2	
nment						
nment horizations	The 'Users' group is initially granted 'Operating' rights.					
horizations	Operate;					

Monitor Authorization Monitor Authorization number 2  Monitor Monitor authorization.  Monitor authorization.  Monitor Authorization number 2  Monitor authorization.  Monitor Authorization number 2  Monitor authorization.  Monitor Authorization number 2  Monitor Authorization number 3  Monitor Authorization number 1  Monitor Authorization number 1  Monitor Authorization number 1  Monitor Authorization number 1						
rement 'Monitor' authorization.  erate  meal  me Operate Authorization Operate Authorization number 3  ment  ment 'Operate' authorization.  er administration  meal  me User administration  meant  meant  Authorization User administration  Authorization 'User administration' for managing users in the user view in	eneral ame	Monitor	Authorization	Monitor	Authorization number 2	
nee   Operate   Authorization   Operate   Authorization number   3   Operate   Authorization number   3   Operate   Authorization number   3   Operate   Authorization   Operate   Authorization   Operate   Authorization   Operate   Authorization   Operate   Authorization   Authorization   Operate   Authorization number   Operate   Authorization   Operate   Authorization number   Operate   Authorization   Authorization   Operate   Authorization number   Operate   Authorization   Authorization   Operate   Authorization number   Operate   O	omment omment	'Monitor' authorization.				
me Operate Authorization Operate Authorization number 3  mment  "Operate' authorization.  er administration  meal me User administration Authorization User administration  ment ment managing users in the user view in	perate					
rer administration  Therefore Were administration  Therefore W	eneral ame	Operate	Authorization	Operate	Authorization number 3	
meral  me User administration Authorization User administration Authorization number  mment  mment  Authorization 'User administration' for managing users in the user view in	omment omment	'Operate' authorization.				
The User administration Authorization User administration Authorization number 1  The property of the User administration of the	ser administ	tration				
Authorization 'User administration' for managing users in the user view in	eneral ame	User administration	Authorization	User administration	Authorization number 1	
managing users in the user view in durations.	omment omment		for			
		managing users in the user view in Runtime.				

Totally Integrated Automation Portal		
Proje1		
Ungrouped device	es	
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Ī	1	

Totally integrated  Proje 1 Security settings This false in empty.		
Security settings	Totally Integrated Automation Portal	
Security settings	Proje1	

Totally Integrated Automation Portal					
Proje1 / Common dat	a		<u> </u>		
Alarm classes					
Alarm classes Name Acknowledgement	Display name A	Acknowledgment True	<b>Priority</b>		
No Acknowledgement	NA	False	0		

Totally Integrated Automation Portal		
Proje1 / Commo	on data	•
Logs		
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Proje1 / Commo	on data	
Styles		
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Totally Integrated Automation Portal	
Proje1 / Languages & resources	
Project languages	
Languages Reference language	
English (United States)  Editing language	
English (United States)	
Other project languages Turkish (Turkey)	

# Proje1 / Languages & resources / Project texts

## **Project texts**

Project texts English (United States)	Turkish (Turkey)	Category	Reference
inglish (Officed States)	rurkish (rurkey)	Alarm class text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Errors\alarmclass name not s \ShortName
		Alarm class text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Warnings\alarmclass name n set_1\ShortName
		Alarm class text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\System\alarmclass name not set_2\ShortName
		Alarm class text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Diagnosis events\alarmclass name not set_3\ShortName
		Alarm class text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Safety warnings\alarmclass name not set_4\ShortName
		Alarm class text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Acknowledgement\\Short-Name
		Alarm class text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\No Acknowledgement\\Short
		Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Warnings\alarmclass name n set_1\AlarmClassData_IDisplayNaming_DisplayName
		Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Acknowledgement\\Alarm-ClassData_IDisplayNaming_DisplayName
		Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\No Acknowledgement\\Alarn ClassData_IDisplayNaming_DisplayName
		HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screen management\Templates\Template_1\Template_Button\Text OFF
		HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screen management\Templates\Template_1\Template_Button\Text ON
		HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screen management\Templates\Template_1\Template_Button_1\Text OFF
		HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screen management\Templates\Tem- plate_1\Template_Button_1\Text ON
		HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screen management\Templates\Tem- plate_1\Template_Button_2\Text OFF
		HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screen management\Templates\Template_1\Template_Button_2\Text ON
		HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screen management\Templates\Tem- plate_1\Template_Button_3\Text OFF
		HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screen management\Templates\Tem- plate_1\Template_Button_3\Text ON
		HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screen management\Templates\Tem- plate_1\Template_Button_4\Text OFF
		HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screen management\Templates\Tem- plate_1\Template_Button_4\Text ON
		HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screens\Main Menu\Button_1\Text ON Proje1\HMI_1 [KTP700 Basic PN]\Screens\Main Menu\Button_2\Text ON
		HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screens\Main Menu\Button_2\Text ON  Proje1\HMI_1 [KTP700 Basic PN]\Screens\Main Menu\Text field_5\Text
		HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screens\Main Menu\Button_3\Text ON
		HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screens\Main Menu\Button_5\Text ON
	!	Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Errors\alarmclass name not
	!!	Alarm text	\AlarmClassData_IDisplayNaming_DisplayName Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Safety warnings\alarmclass
			name not set_4\AlarmClassData_IDisplayNaming_DisplayName
Main Program Sweep (Cycle)"	"Main Program Sweep (Cycle)"	Block comment	Proje1\PLC_1 [CPU 1214C DC/DC/DC]\Program blocks\Main [OB1]\Block ti
	\$	Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\System\alarmclass name no set_2\AlarmClassData_IDisplayNaming_DisplayName
	0	HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screen management\Templates\Templates\Template_1\Symbolic_IO_Field_Screen\Text OFF
	1	HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screen management\Templates\Tem- plate_1\Symbolic_IO_Field_Screen\Text ON
	Δ	Alarm class text	Proje1\Acknowledgement\AlarmClassData_IDisplayNaming_DisplayName
	Δ	Alarm class text	Proje1\Acknowledgement\ShortName
	Δ	Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Errors\AcknowledgedText
	Δ	Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Warnings\AcknowledgedTex
	A	Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\System\AcknowledgedText
	A	Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Diagnosis events\Acknowled
	A	Alarm text	edText Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Safety warnings\Acknowledge
	A	Alarm text	edText Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Acknowledgement\Acknowl
	A	Alarm text	edgedText Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\No Acknowledgement\Ac-
ctivates remote authorization for		HMI comment	knowledgedText Proje1\HMI_1 [KTP700 Basic PN]\User administration\Enable remote cont
ne use of client-server scenarios. dministrator group	Administrator group	HMI runtime	\Comment Proje1\HMI_1 [KTP700 Basic PN]\User administration\Administrator group
synchronous Motor Control	Asenkron Motor Kontrolü	HMI scroop	\DisplayName
synchronous Motor Control		HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screens\Main Menu\Text field_7\Text
Authorization 'User administration' or managing users in the user view	Authorize 'User administration' for managing users in the user view in	HMI comment	Proje1\HMI_1 [KTP700 Basic PN]\User administration\User administration \Comment
n Runtime. Clockwise	Runtime. Saat Yönü	HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screens\Main Menu\Button_3\Text OFF
ounter Clockwise	Saat Yönü Tersi	HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screens\Main Menu\Button_5\Text OFF
nter a value in seconds to change he star runtime	Yıldız çalışma süresini giriniz	HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screens\Main Menu\Text field_3\Text
ixit	Text	HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screen management\Templates\Template_1\Exit\Text OFF

Automation Portal			I
inglish (United States)	Turkish (Turkey)	Category	Reference
xit	Text	HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screen management\Templates\Tem-
			plate_1\Exit\Text ON
		Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Errors\ComingText
	·	Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Warnings\ComingText
		Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\System\ComingText
		Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Diagnosis events\ComingTe
		Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Safety warnings\ComingTex Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Acknowledgement\Coming-
		Alarm text	Text
	l	Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\No Acknowledgement\ComingText
	Ю	Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Errors\ComingGoingText
	Ю	Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Warnings\ComingGoingText
	Ю	Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\System\ComingGoingText
	Ю	Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Diagnosis events\Coming-
			GoingText
	Ю	Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Safety warnings\Coming-
	IO	Alarm text	GoingText  Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Acknowledgement\Coming-
	IO	Alarm text	GoingText  Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\No Acknowledgement\Com-
	IO	Alaini text	ingGoingText
nguage	Text	HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screen management\Templates\Tem- plate_1\Language\Text OFF
inguage	Text	HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screen management\Templates\Tem-
ain Menu		HMI runtime	plate_1\Language\Text ON Proje1\HMI_1 [KTP700 Basic PN]\Text and graphic lists\TextList_Screen-
			Names\Text_list_entry_1\Text
ain Menu		HMI runtime	Proje1\HMI_1 [KTP700 Basic PN]\Text and graphic lists\TextList_Original-ScreenNames\Text_list_entry_1\Text
onitor	Monitor	HMI runtime	Proje1\HMI_1 [KTP700 Basic PN]\User administration\Monitor\ShortName
onitor' authorization.	'Monitor' authorization.	HMI comment	Proje1\HMI_1 [KTP700 Basic PN]\User administration\Monitor\Comment
otor running clockwise in delta		HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screens\Main Menu\Text field_6\Text
nnection	da çalışıyor		. Toje tu imi_t [.ktr / oo basie t tijiboroonsuudii monatrokt note_enekt
otor running counter clockwise in Ita connection	Motor saat yönü tersinde üçgen	HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screens\Main Menu\Text field_2\Text
A connection	bağlantıda çalışıyor NA	Alarm class text	Proje1\No Acknowledgement\AlarmClassData_IDisplayNaming_Display-
			Name
4	NA	Alarm class text	Proje1\No Acknowledgement\ShortName
	0	Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Errors\GoingText
	0	Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Warnings\GoingText
	0	Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\System\GoingText
		Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Diagnosis events\GoingText
		Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Safety warnings\GoingText
		Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Acknowledgement\GoingTe
	О	Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\No Acknowledgement\Goin Text
perate	Operate	HMI runtime	Proje1\HMI_1 [KTP700 Basic PN]\User administration\Operate\ShortName
perate' authorization.	'Operate' authorization.	HMI comment	Proje1\HMI_1 [KTP700 Basic PN]\User administration\Operate\Comment
otection	Operate authorization.	Block comment	Proje1\PLC_1 [CPU 1214C DC/DC/DC]\Program blocks\Main [OB1]\Block
Diection		block comment	comment
Input		Block comment	Proje1\PLC_1 [CPU 1214C DC/DC/DC]\Program blocks\Main [OB1]\Network
· .	OCD	Alama taut	6\Comment
GR	QGR	Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\Runtime settings\HmiAlarmSettingsData \AcknowledgementGroupText
	S7	Alarm text	Proje1\HMI_1 [KTP700 Basic PN]\HMI alarms\Diagnosis events\alarmclass
	J.,	, warm text	name not set_3\AlarmClassData_IDisplayNaming_DisplayName
cond	Saniye	HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screens\Main Menu\Text field_1\Text
ar Value	Yıldız	HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screens\Main Menu\Text field_\Text
ar-Delta	Değeri	Block comment	Proje1\PLC_1 [CPU 1214C DC/DC/DC]\Program blocks\Main [OB1]\Netwo
			7\Comment
art		Block comment	Proje1\PLC_1 [CPU 1214C DC/DC/DC]\Program blocks\Main [OB1]\Netwo 4\Comment
ART	Çalıştır	HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screens\Main Menu\Button_1\Text OFF
art screen	Text	HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screen management\Templates\Tem-
			plate_1\Start screen\Text OFF
art screen	Text	HMI screen	Proje1\HMI_1 [KTP700 Basic PN]\Screen management\Templates\Template_1\Start screen\Text ON
рр		Block comment	Proje1\PLC_1 [CPU 1214C DC/DC]\Program blocks\Main [OB1]\Netwo
OP	Durdur	HMI screen	5\Comment Proje1\HMI_1 [KTP700 Basic PN]\Screens\Main Menu\Button_2\Text OFF
rmik and Insurance	Duraui	Block comment	Proje1\PLC_1 [CPU 1214C DC/DC]\Program blocks\Main [OB1]\Netwo
e 'Administrator' group is initially	The 'Administrator' group is initially	HMI comment	1\Comment  Proje1\HMI_1 [KTP700 Basic PN]\\
ie 'Administrator' group is initially anted all rights.	The 'Administrator' group is initially granted all rights.	HMI comment	Proje1\HMI_1 [KTP700 Basic PN]\User administration\Administrator grou \Comment
e user 'Administrator' is assigned	<u> </u>	HMI comment	Proje1\HMI_1 [KTP700 Basic PN]\User administration\Administrator\Com
the 'Administrator' group. e 'Users' group is initially granted	The 'Users' group is initially granted	HMI comment	ment Proje1\HMI_1 [KTP700 Basic PN]\User administration\Users\Comment
perating' rights.	'Operating' rights.		
er administration	User administration	HMI runtime	Proje1\HMI_1 [KTP700 Basic PN]\User administration\User administration \ShortName
ers	Users	HMI runtime	Proje1\HMI_1 [KTP700 Basic PN]\User administration\Users\DisplayName
eb access - view only. Authoriza-		HMI comment	Proje1\HMI_1 [KTP700 Basic PN]\User administration\Web access - view of
n for the use of Web Navigator			ly\Comment

# Disabled Disabled Disabled @Diagnostics\_StateBad

Standard graphic	English (United States)	Turkish (Turkey)
U Y	U <sub>Y</sub>	U <sub>Y</sub>
Dithering mode		
Same color	Same color	Same color
<b>▶</b> Smoothing		
Disabled	Disabled	Disabled

#### @Diagnostics\_StateGood Standard graphic **English (United States)** Turkish (Turkey) Dithering mode Same color Same color Same color **▶** Smoothing Disabled Disabled Disabled

Down_Arrow		
Standard graphic	English (United States)	Turkish (Turkey)
Dithering mode		
Same color	Same color	Same color
<b>▶</b> Smoothing		
Disabled	Disabled	Disabled

ExitRuntime_KTP700_Basic_PN_TR		
Standard graphic	English (United States)	Turkish (Turkey)
①		①
Dithering mode		
Same color	Same color	Same color
		·

ı	▼ Dithering mode		
	Same color	Same color	Same color
	<b>▶</b> Smoothing		
١	Disabled	Disabled	Disabled
	FB_Check_Round_Pressed_256c		
- 1			- 1:1 /- 1 >

Standard graphic	English (United States)	Turkish (Turkey)	
Dithering mode			
Same color	Same color	Same color	
Smoothing			
Disabled	Disabled	Disabled	

B_Check_Round_Released_256c		
itandard graphic	English (United States)	Turkish (Turkey)
Dithering mode	Same color	Same color
Smoothing Disabled	Disabled	Disabled
FB_Check_Square_Pressed_256c		
Standard graphic	English (United States)	Turkish (Turkey)
Dithering mode  Game color	Same color	Same color
Smoothing Disabled	Disabled	Disabled
Disabled FB_Check_Square_Released_256c		nisaniea
Standard graphic	English (United States)	Turkish (Turkey)
<b>✓</b>		
Dithering mode  Same color	Same color	Same color
Smoothing		Disabled
Disabled  Graphic_1	Disabled	Disabled
Standard graphic	English (United States)	Turkish (Turkey)
Dithering mode Same color	Same color	Same color
Smoothing Disabled	Disabled	Disabled
Graphic_2	·	
Standard graphic	English (United States)	Turkish (Turkey)
Dithering mode Same color	Same color	Same color
Smoothing Disabled	Disabled	Disabled
Graphic_3	Disabled	Disabled
Standard graphic	English (United States)	Turkish (Turkey)
<b>-</b>		
Dithering mode Same color	Same color	Same color
Smoothing		
Disabled  Graphic_4	Disabled	Disabled
Standard graphic	English (United States)	Turkish (Turkey)
Dithering mode		
Same color  Smoothing	Same color	Same color
Disabled	Disabled	Disabled

Home		
Standard graphic	English (United States)	Turkish (Turkey)
Dithering mode Same color	Same color	Same color
Smoothing		
Disabled	Disabled	Disabled
Left_Arrow	For all of Alberta of Carabana	Total (Total or A
Standard graphic	English (United States)	Turkish (Turkey)
Dithering mode Same color	Same color	Same color
Smoothing		
Disabled	Disabled	Disabled
Logo of HMI_1		
Standard graphic	English (United States)	Turkish (Turkey)
SANTRIPIO TENNOLOVILEN	SANTRIPIO TERNOLOVILERI	SANTRIFEO TERNOLOGIALERI
Dithering mode		
Same color  Smoothing	Same color	Same color
Disabled	Disabled	Disabled
Navigate Home_KTP 700_Basic_PN	I_TR	
Standard graphic	English (United States)	Turkish (Turkey)
Dithering mode Same color	Same color	Same color
Smoothing		
Disabled	Disabled	Disabled
Pushbutton_Emergency_Off_256		
Standard graphic	English (United States)	Turkish (Turkey)
Dithering mode Same color	Same color	Same color
Smoothing	Same Color	Sattle Coloi
Disabled	Disabled	Disabled
Pushbutton_Emergency_On_256		
Standard graphic	English (United States)	Turkish (Turkey)
Dithering mode Same color	Same color	Same color
Dithering mode Same color Smoothing Disabled	Same color  Disabled	Same color  Disabled

Totally Integrated				
Automation Portal				
Right_Arrow			<u> </u>	
Standard graphic	E	inglish (United States)	Turkish (Turkey)	
Dithering mode Same color	c	iame color	Same color	
<b>▶</b> Smoothing				
Disabled	-	Disabled	Disabled	
ToggleLanguage_KTP70			T 1:1 (T 1 )	
Standard graphic		English (United States)	Turkish (Turkey)	
<b>12</b>		Ø.	(2) In	
Dithering mode Same color	c	iame color	Same color	
<b>▶</b> Smoothing				
Disabled	ו	Disabled	Disabled	
Up_Arrow	-	'muliab (Huita d Ct-t)	Toulded (Toules A	
Standard graphic		inglish (United States)	Turkish (Turkey)	
Dithering mode	'			
Same color  Smoothing	<u> </u>	iame color	Same color	
Disabled	]	Disabled	Disabled	