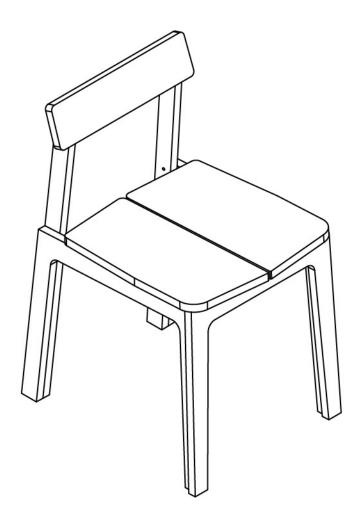


# **Roxanne Chair**



Range: Novelle Fabrique Designed by: Pierrick Faure

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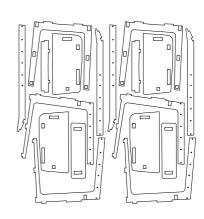
# PRODUCT ASSEMBLY INSTRUCTIONS

PRODUCT: ROXANNE CHAIR RANGE: NOUVELLE FABRIQUE PRODUCT CODE: NFB\_ROX\_STD DESIGNER: PIERRICK FAURE PUBLISHED: 06/07/2017 PRODUCT VERSION: 3\_0\_0

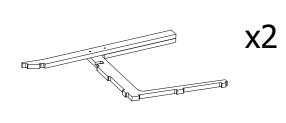
### HARDWARE & TOOLS REQUIRED:

- 4X 6MM DOWELS
- PVA WOOD GLUE

## 1. PARTS



## 2. GLUE BACK LEGS AND FIT DOWELS



# 3. GLUE LTHE FRONT LEGS AND BRACE



## 4. GLUE THE BACK REST IN PLACE



5. GLUE THE 2x SEAT PARTS



## 6. COMPLETED CHAIR



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#### **Roxanne Chair**

#### **Assembly Instructions:**

#### Parts:

1x Brace Beam

1x Backrest

1x Front Leg

2x Side Supports

2x Back Leg

2x Seats

12x 6mm Dowels

#### Tools:

Clamps

Rubber Mallet

#### **Standard Steps:**

- 1. Back Legs and Side Supports S/A
- 2. Beam S/O
- 3. Backrest S/O
- 4. Front Legs S/O
- 5. Seats S/O
- 6. Legs/Frame- O
- 7. Assemble
- 8. Check
- 1. With 240 grit sand the edges of the back legs, all the way round then the faces. Wipe off dust. Do the same with the side supports. Add Dowel to the legs, then spread an even layer of glue on the part of the side supports with the dowels. Using the rubber mallet, join the legs to the side supports, use clamps to close gap, place to one side to dry.
- 2. With 240 grit sand the edges of the beam, then the faces. Make sure you sand each end smoothly. Oil in the same order. Wipe off any excess oil and put to one side.
- 3. Same as step 2.
- 4. Same as step 2.
- 5. Same as step 2.
- 6. Oil the edges and faces of the joined frames but avoid getting oil on the areas that need to be glued to the front legs, seats and backrest.

- 7. On a clean workbench, spread an even layer of glue to the rims of all pockets on the front legs, seats and backrest. Using the rubber mallet: Add the brace beam across the two frames. Add the front legs to the frame. Add the seat panels to the frame. Add the backrest to the frame.
- 8. On the workbench check for balance and stability.

#### **Estimated Timings for Standard Steps**

1. Back Legs and Side Supports - S/A 10-14 min 2. Beam - S/O 2-3 min 3. Backrest - S/O 2-3 min 4. Front Legs - S/O 5-8 min 5. Seats - S/O 5-8 min 6. Legs/Frame- O 7-11 min 4-5 min 7. Assemble 8. Check 1 min Total: 36-53 min

#### **Actual Timings with Standard Steps**

1. Back Legs and Side Supports - S/A 14 min 2. Beam - S/O 2 min 3. Backrest - S/O 3.5 min 4. Front Legs - S/O 6.5 min 5. Seats - S/O 7 min 6. Legs/Frame- O 9 min 7. Assemble 6 min 8. Check 1 min Total: 49 min

### **Actual Timings with Standard Steps**

1. Back Legs and Side Supports - S/A 9 min 2. Beam - S/O 1 min 2.5 min 3. Backrest - S/O 4. Front Legs - S/O 5 min 5. Seats - S/O 6 min 6. Legs/Frame- O 9 min 7. Assemble 5 min 8. Check 1 min Total: 39.5 min