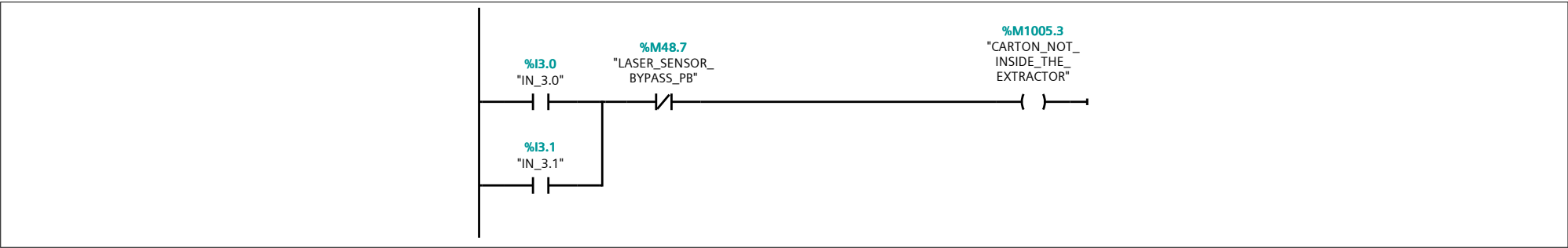


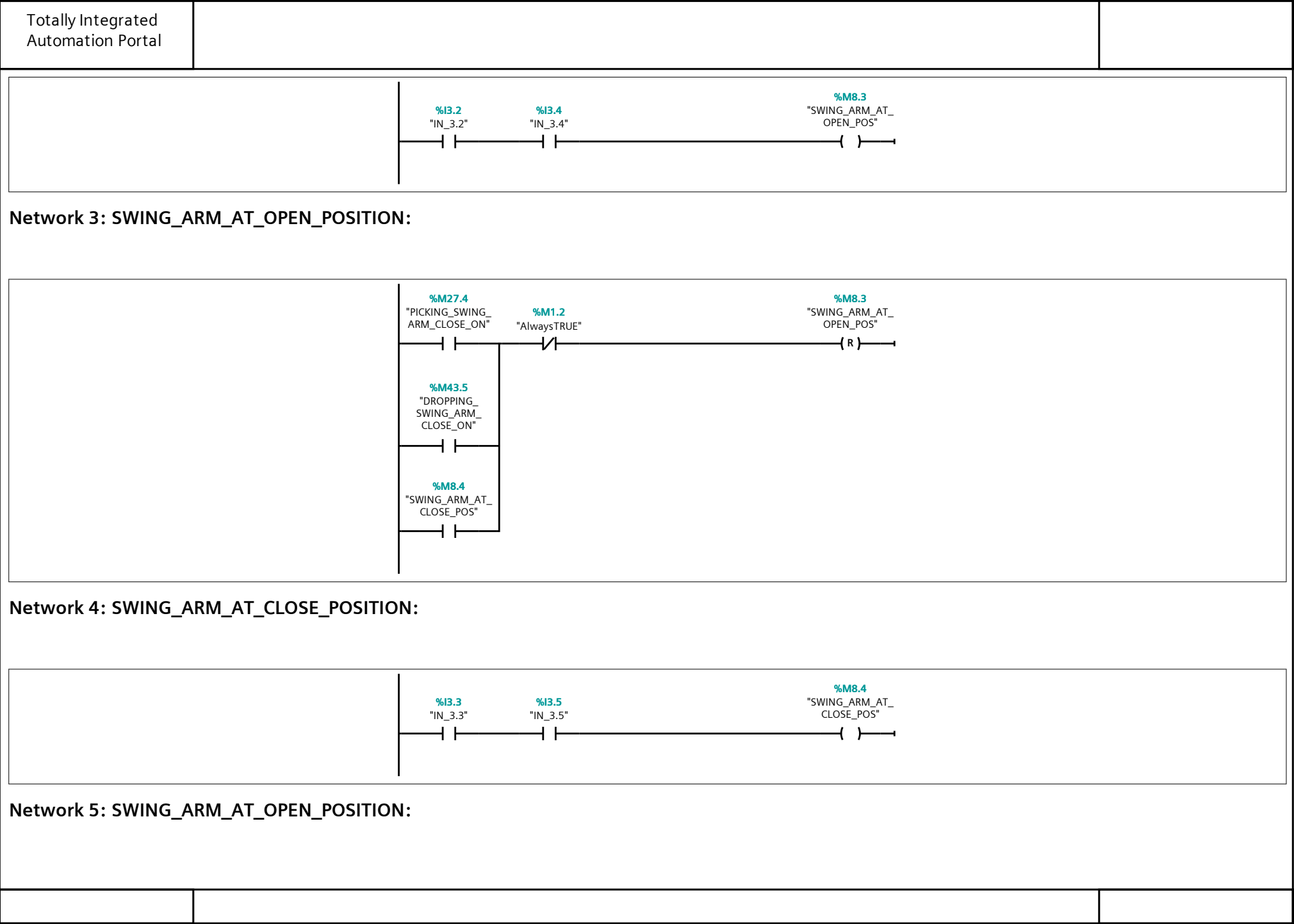
SWING ARM MOTOR [FC3]

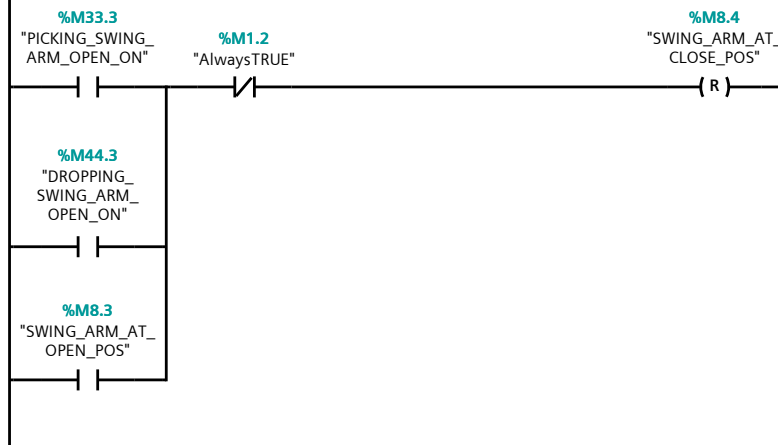
SWING ARM MOTOR Properties							
General							
Name	SWING ARM MOTOR	Number	3	Type	FC	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					
Name		Data type	Default value		Comment		
Input							
Output							
InOut							
Temp							
Constant							
▼ Return							
SWING ARM MOTOR		Void					

Network 1: LASER\_SENSOR\_FOR\_CARTON\_CONFIRMATION:

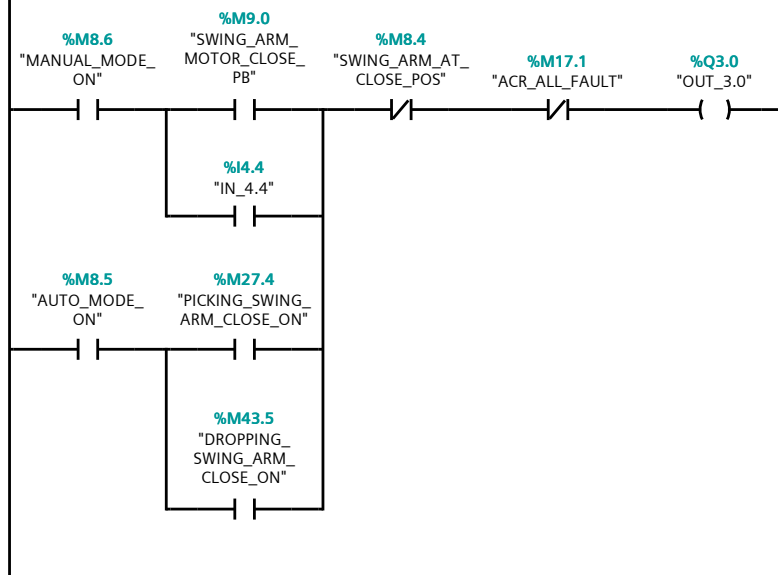


Network 2: SWING\_ARM\_AT\_OPEN\_POSITION:

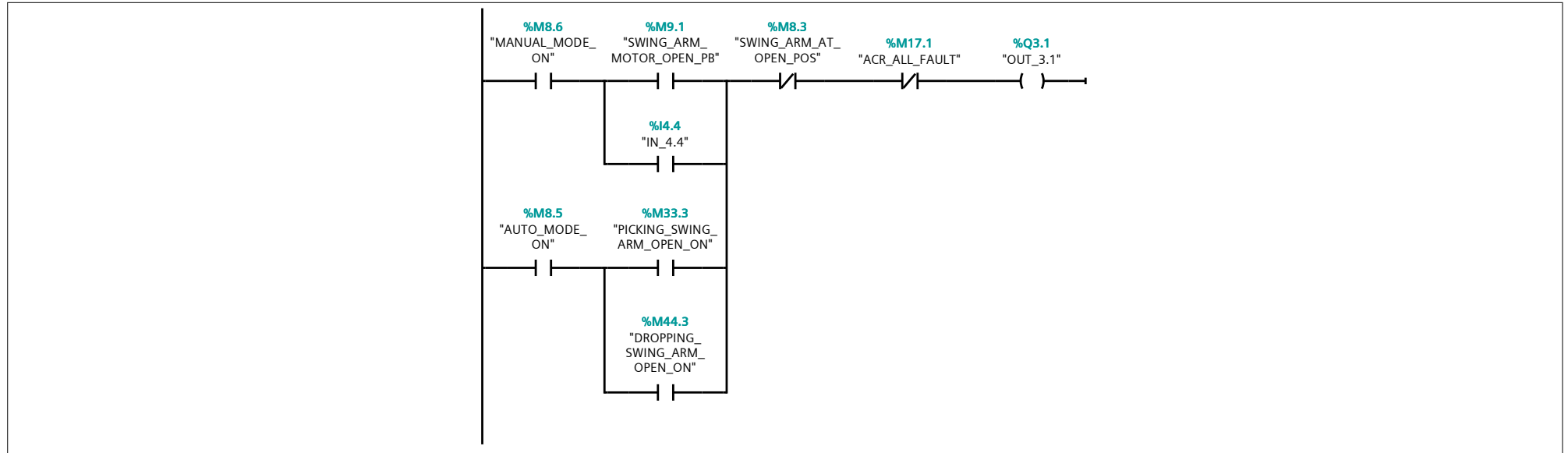




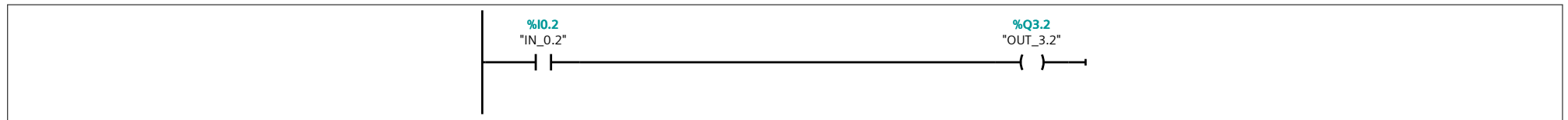
#### Network 6: SWING\_ARM\_90DEG\_RUN\_CMD:



### Network 7: SWING\_ARM\_ODEG\_RUN\_CMD:



### Network 8: SWING\_ARM\_DRIVE\_FAULT\_RESET



### Network 9:

