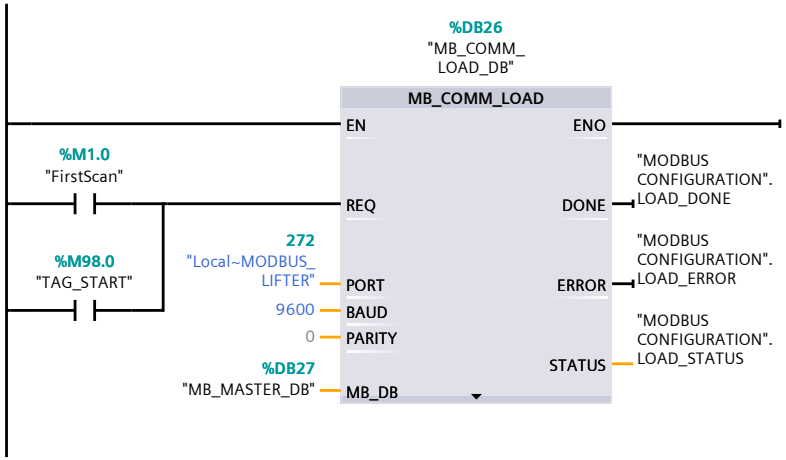
ACR_NEW_11122024 / AMR V 3 [CPU 1214C DC/DC/DC] / Program blocks

LIFTER MOTOR [FC35]

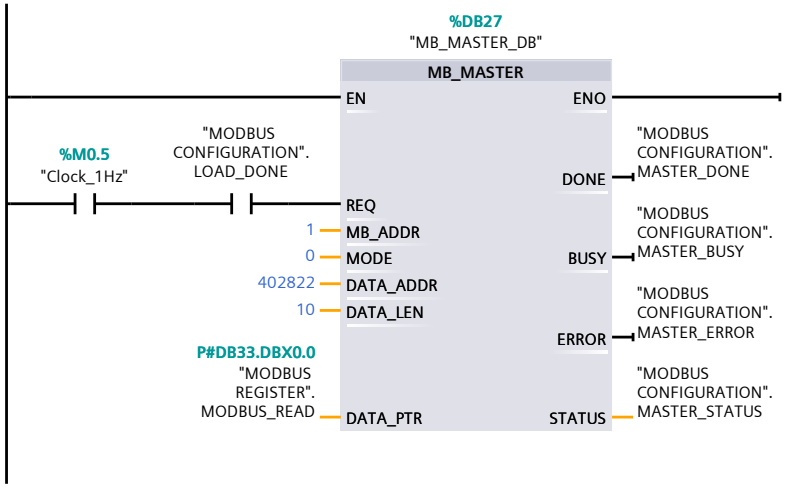
LIFTER MOTOR Properties							
General							
Name	LIFTER MOTOR	**Number**	35	**Type**	FC	**Language**	LAD
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

LIFTER MOTOR			
Name	**Data type**	**Default value**	**Comment**
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
LIFTER MOTOR	Void		

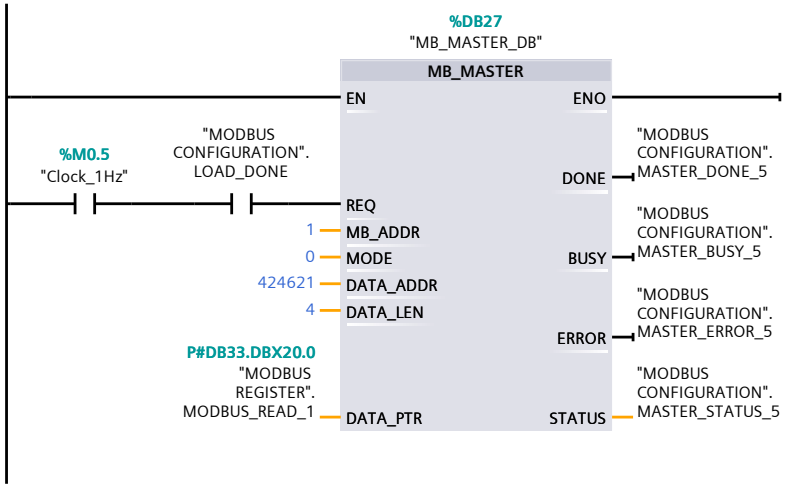
Network 1:



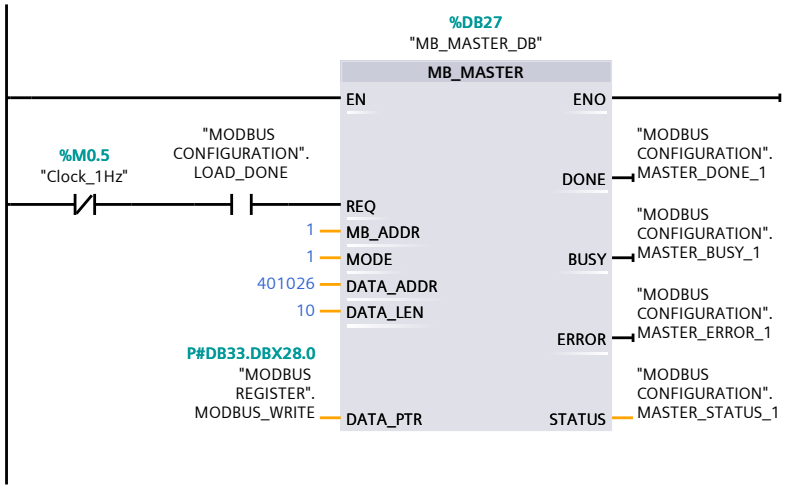
Network 2:



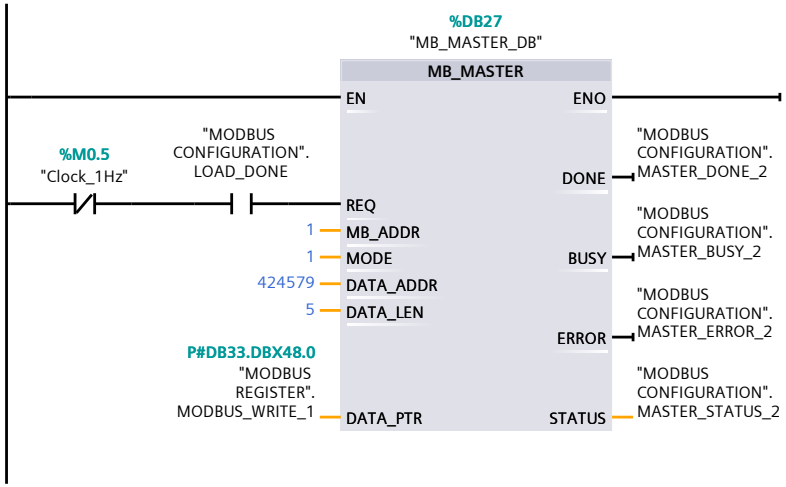
Network 3:



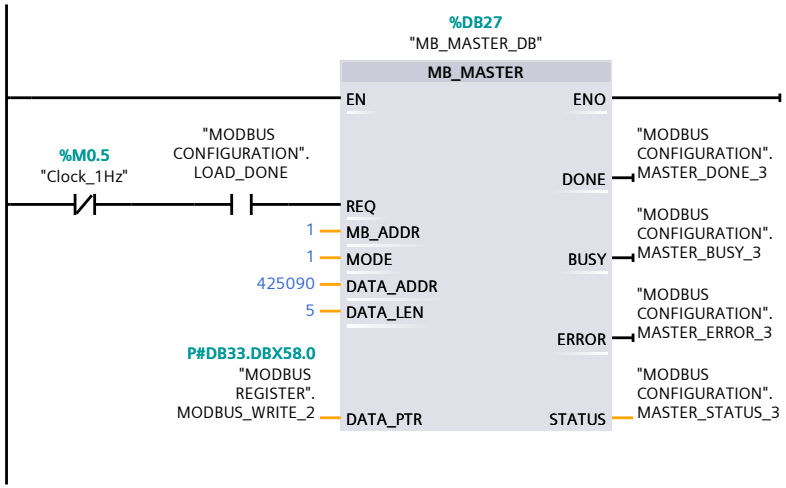
Network 4:



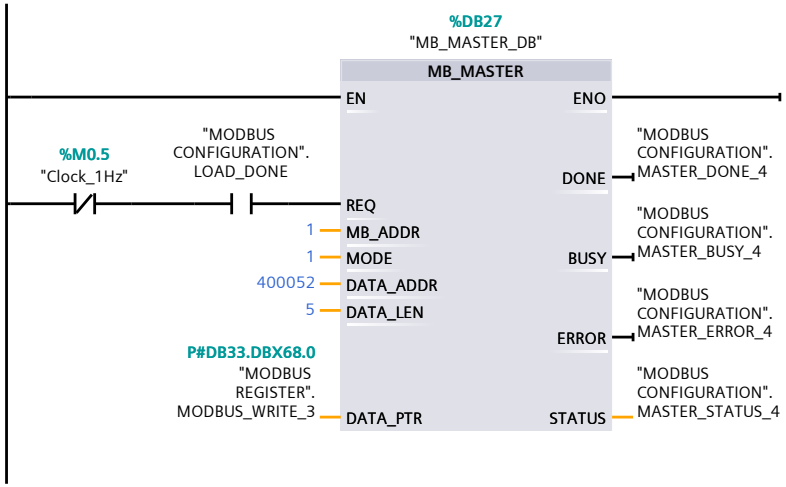
Network 5:



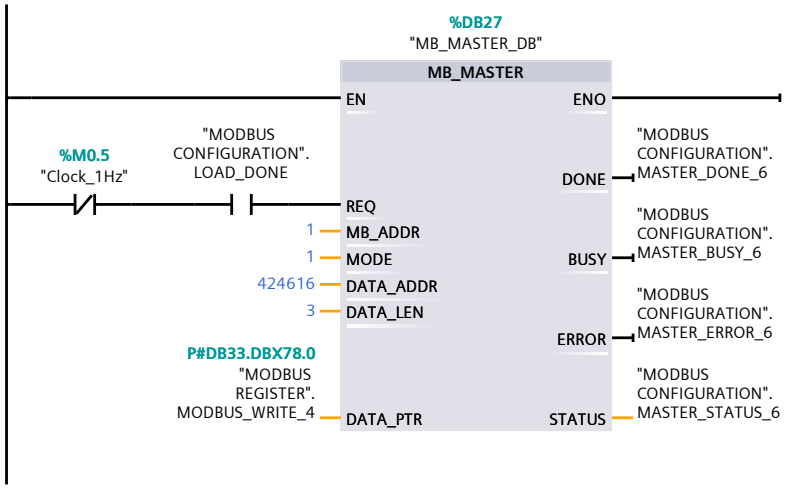
Network 6:



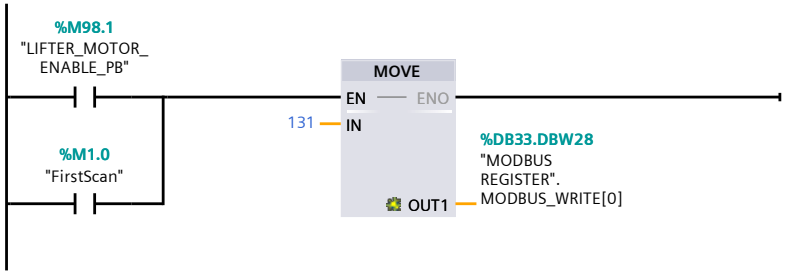
Network 7:



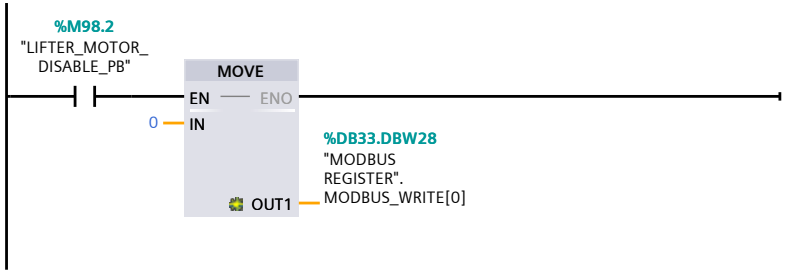
Network 8:



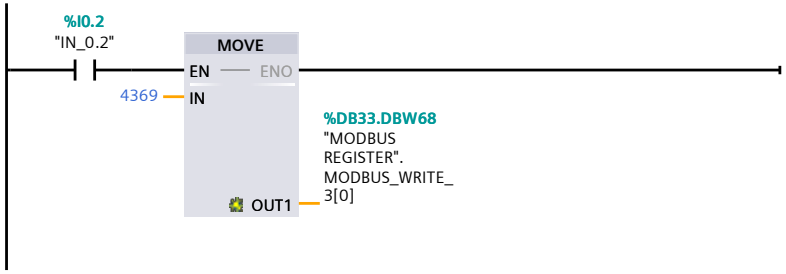
Network 9: SERVO ON



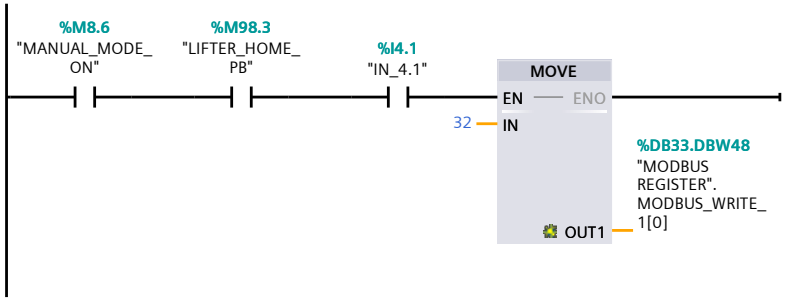
Network 10: SERVO OFF



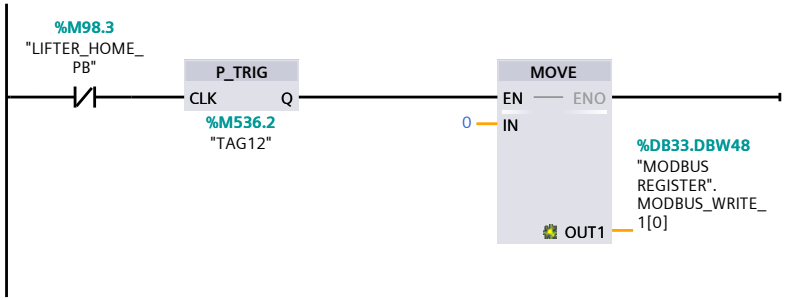
Network 11: FAULT_RESET:



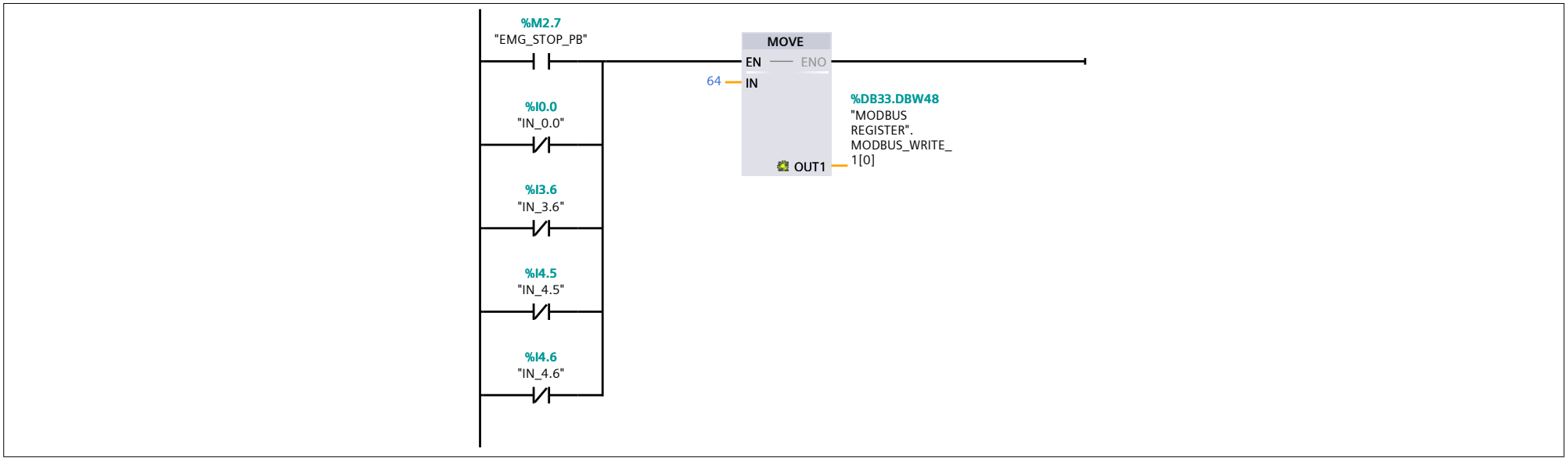
Network 12: HOMMING



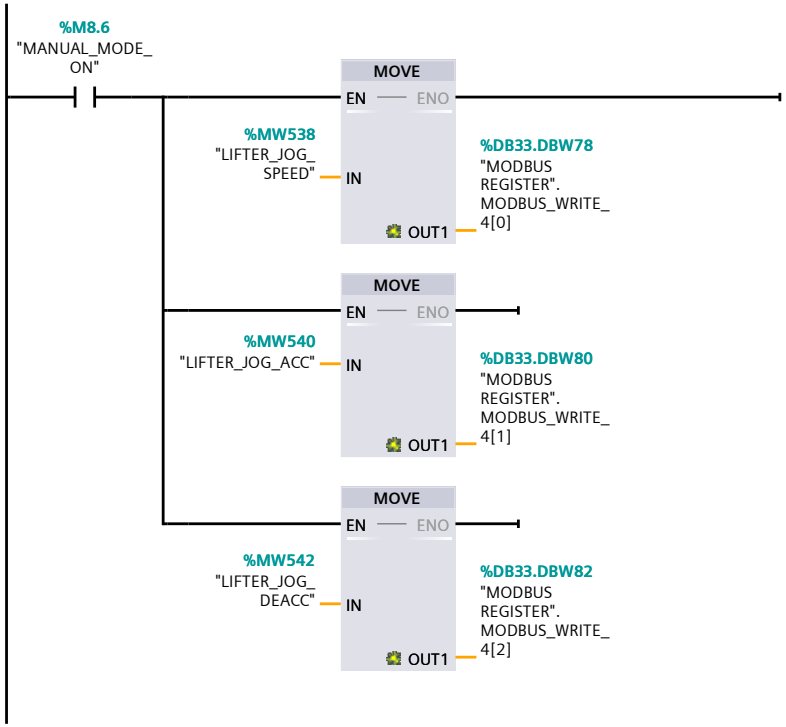
Network 13: HOMMING



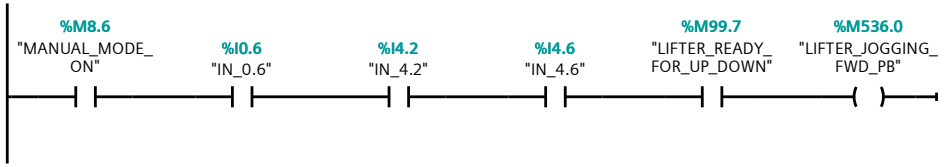
Network 14: EMG STOP ALL



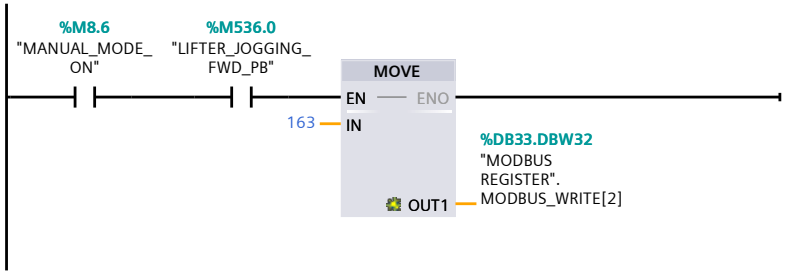
Network 15: JOG PARAMETERS:



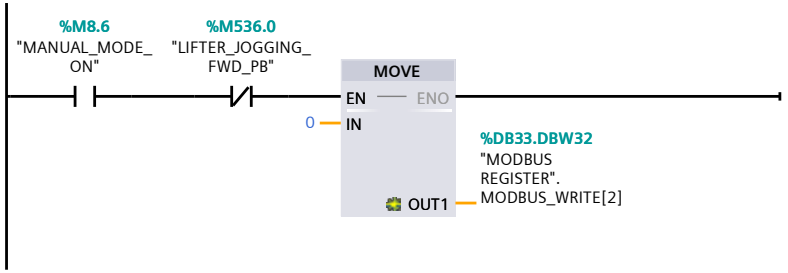
Network 16: LIFTER_UP_JOGGING_CMD:



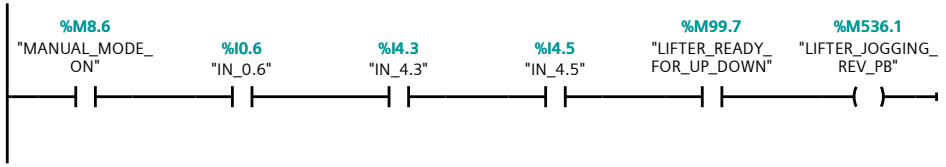
Network 17: LIFTER_UP_JOG:



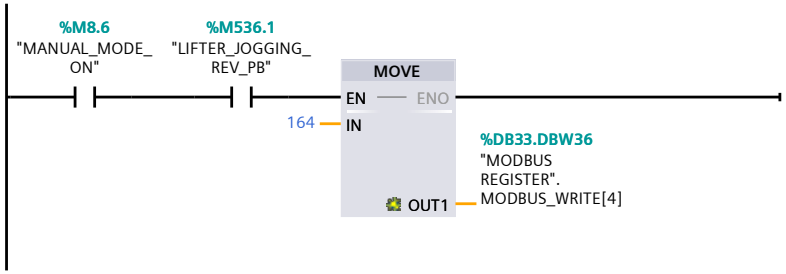
Network 18: LIFTER_UP_JOG:



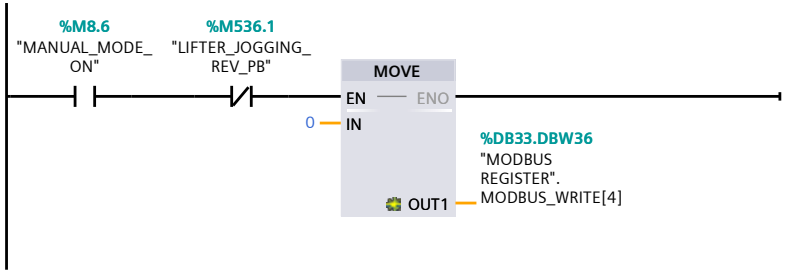
Network 19: LIFTER_DOWN_JOGGING_CMD:



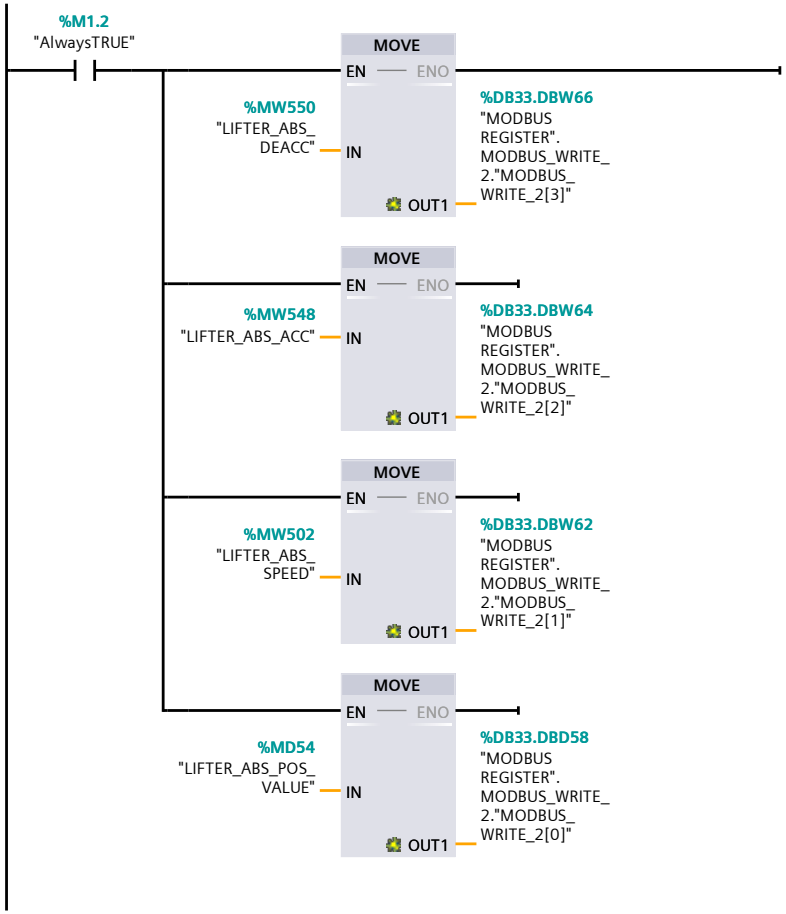
Network 20: LIFTER_DOWN_JOG:



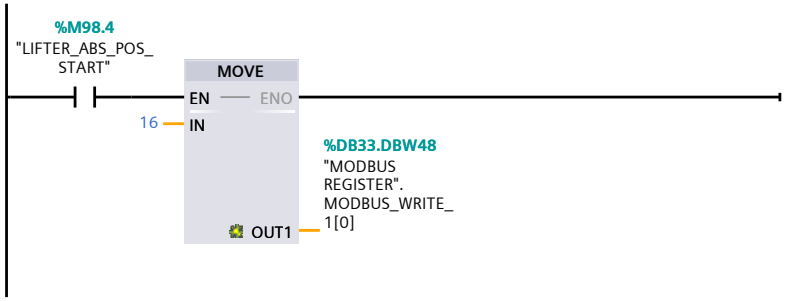
Network 21: LIFTER_DOWN_JOG:



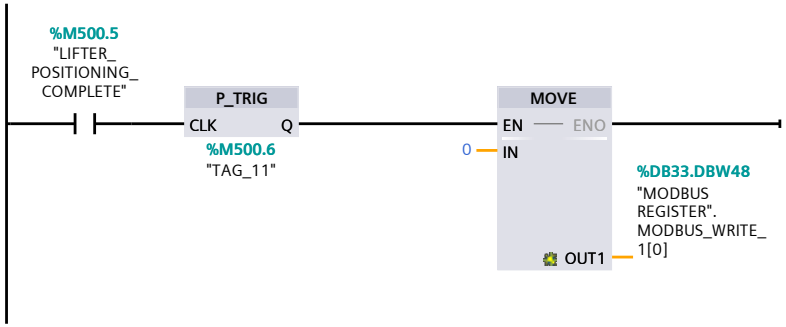
Network 22: ABS POS DATA



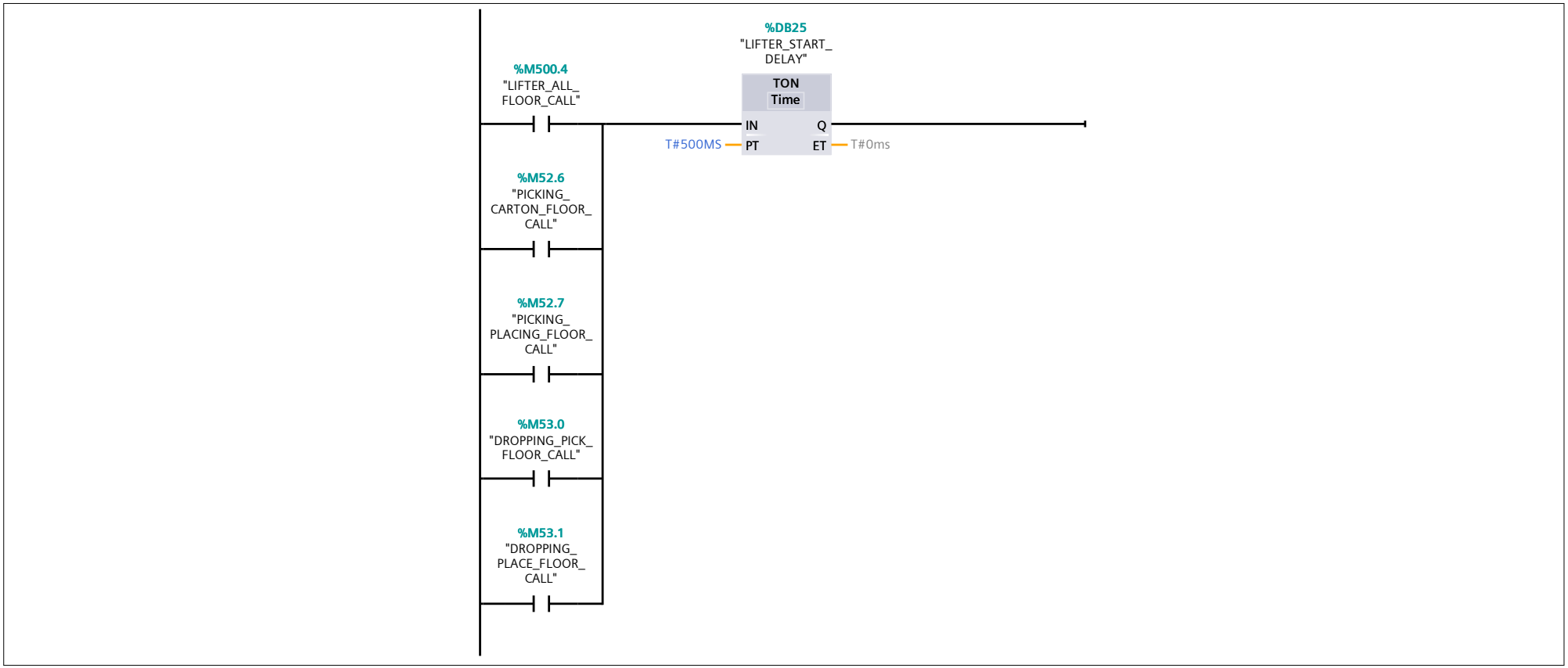
Network 23: ABS POS START



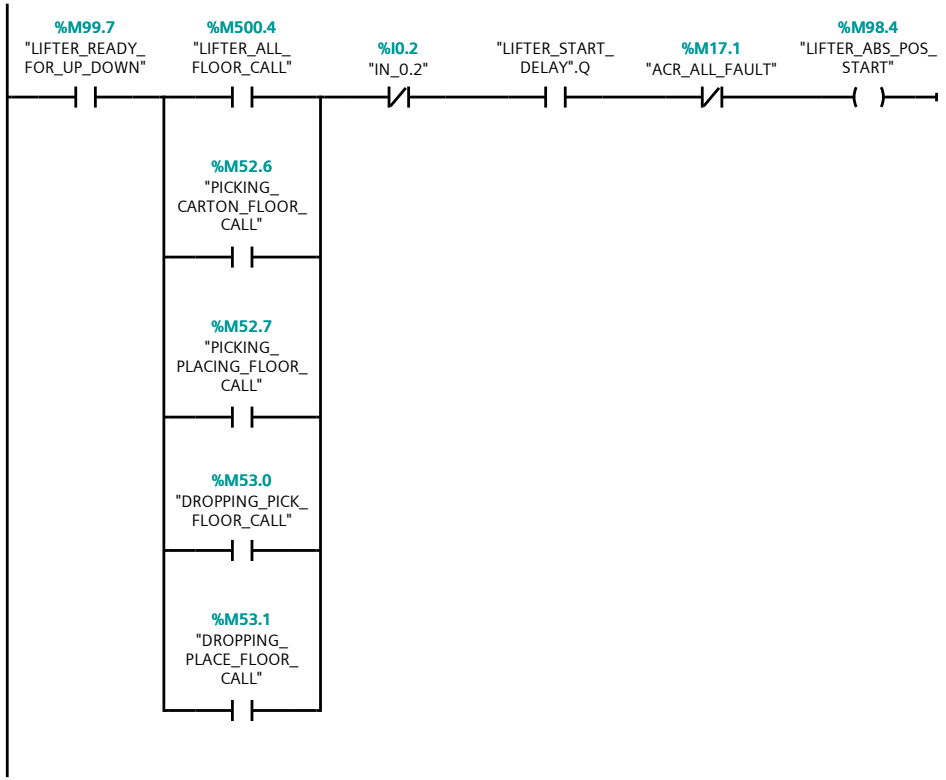
Network 24: ABS POS START



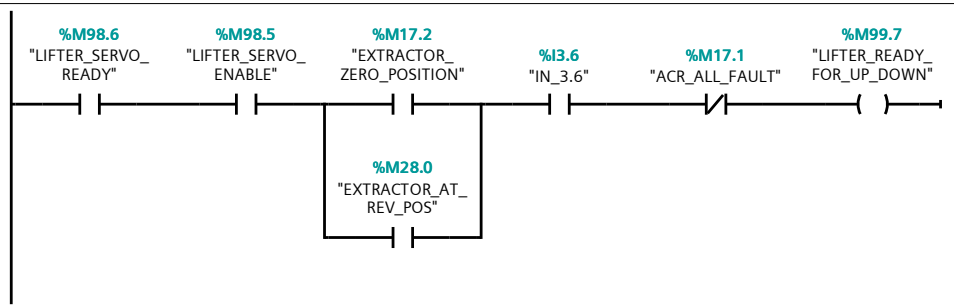
Network 25: LIFTER_ABS_POS_START_DELAY:



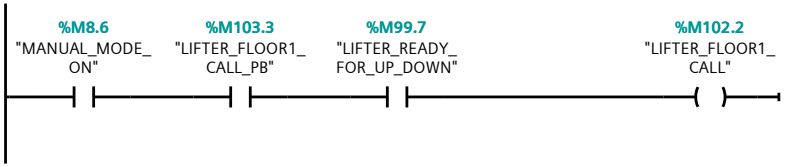
Network 26: LIFTER_ABS_POS_START:



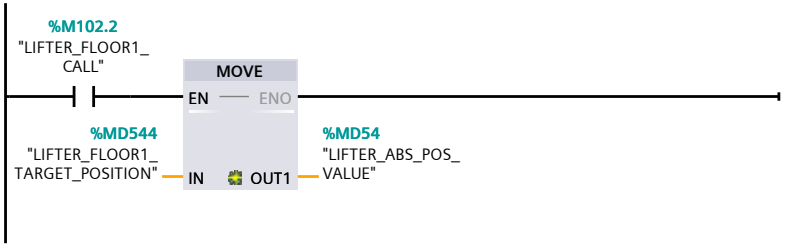
Network 27: LIFTER READY FOR UP/DOWN BIT:



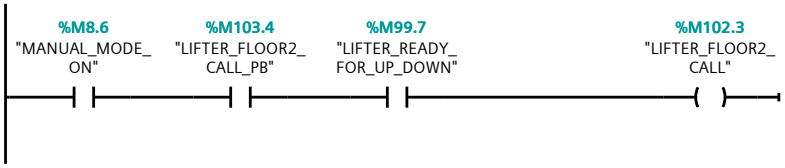
Network 28: LIFTER_FLOOR1_CALL:



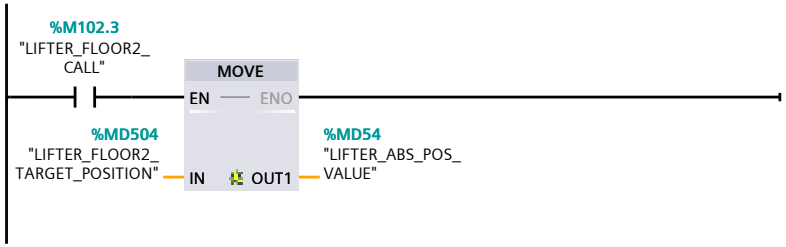
Network 29: LIFTER_FLOOR1_CALL_VALUE:



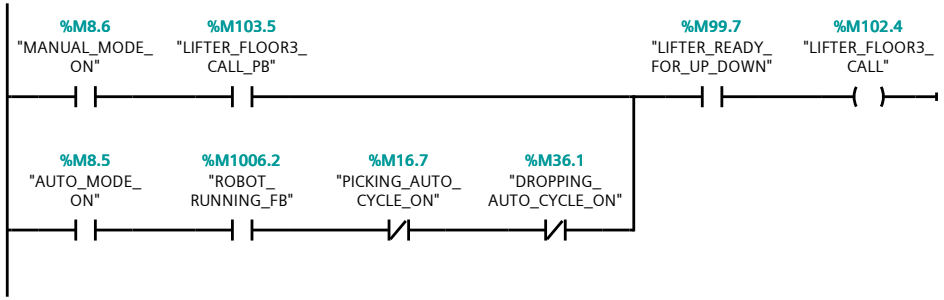
Network 30: LIFTER_FLOOR2_CALL:



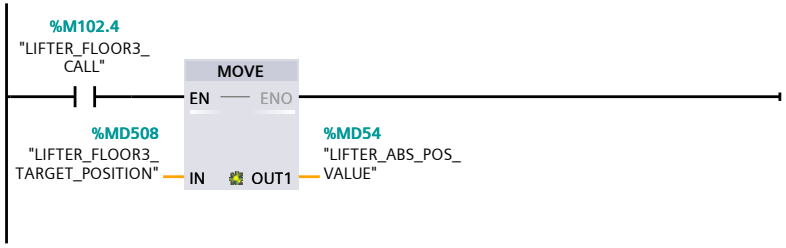
Network 31: LIFTER_FLOOR2_CALL_VALUE:



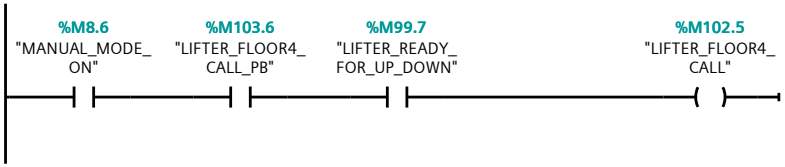
Network 32: LIFTER_FLOOR3_CALL:



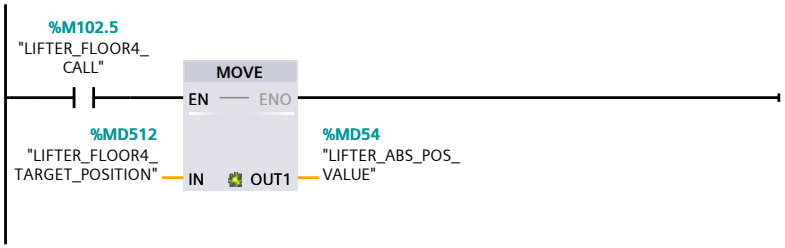
Network 33: LIFTER_FLOOR3_CALL_VALUE:



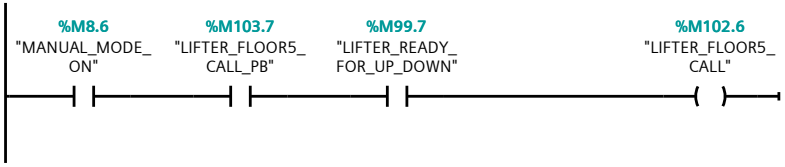
Network 34: LIFTER_FLOOR4_CALL:



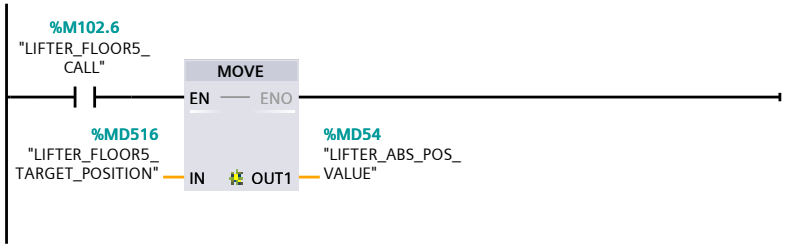
Network 35: LIFTER_FLOOR4_CALL_VALUE:



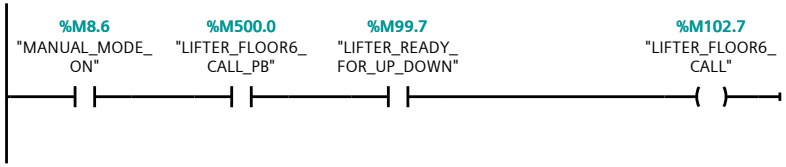
Network 36: LIFTER_FLOOR5_CALL:



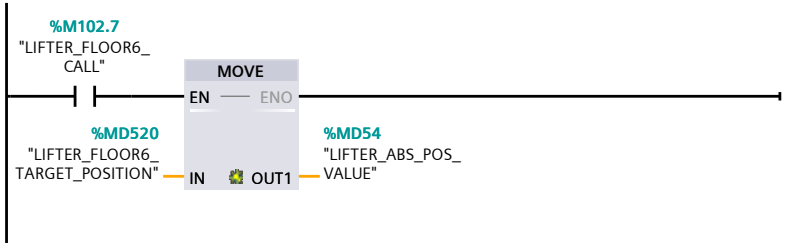
Network 37: LIFTER_FLOOR5_CALL_VALUE:



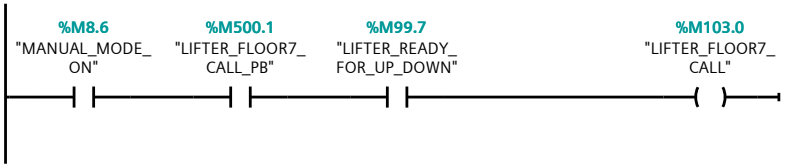
Network 38: LIFTER_FLOOR6_CALL:



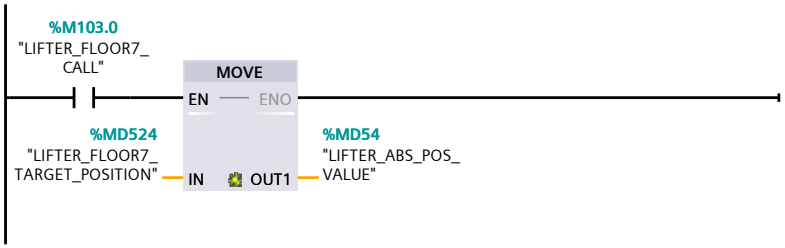
Network 39: LIFTER_FLOOR6_CALL_VALUE:



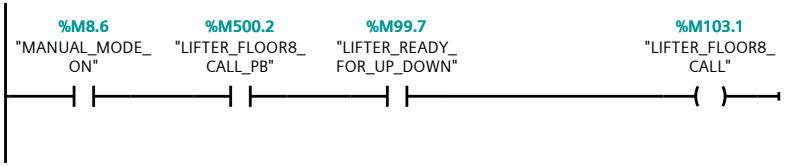
Network 40: LIFTER_FLOOR7_CALL:



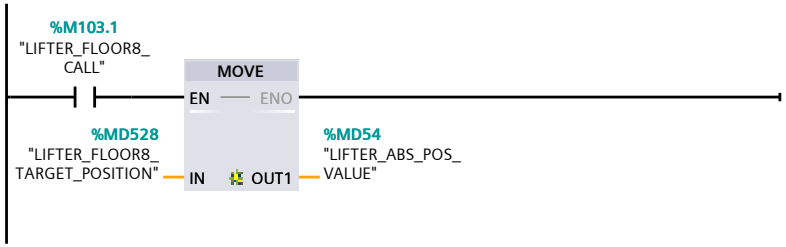
Network 41: LIFTER_FLOOR7_CALL_VALUE:



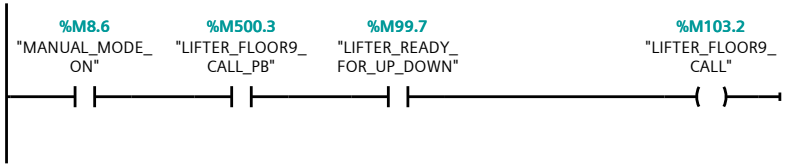
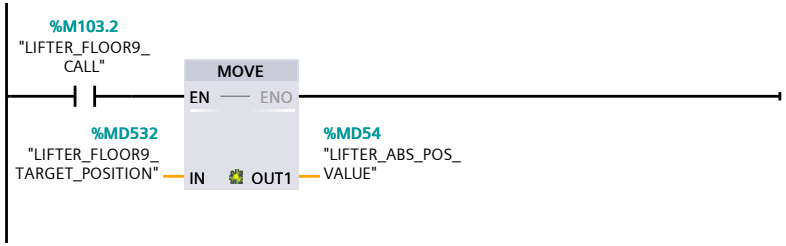
Network 42: LIFTER_FLOOR8_CALL:



Network 43: LIFTER_FLOOR8_CALL_VALUE:



Network 44: LIFTER_FLOOR9_CALL:



Network 45: LIFTER_FLOOR9_CALL_VALUE: