

Totally Integrated Automation Portal		
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EXTRACTOR MOTOR [FC2]

EXTRACTOR MOTOR Properties

General

Name	EXTRACTOR MOTOR	Number	2	Type	FC	Language	LAD
Numbering	Automatic						

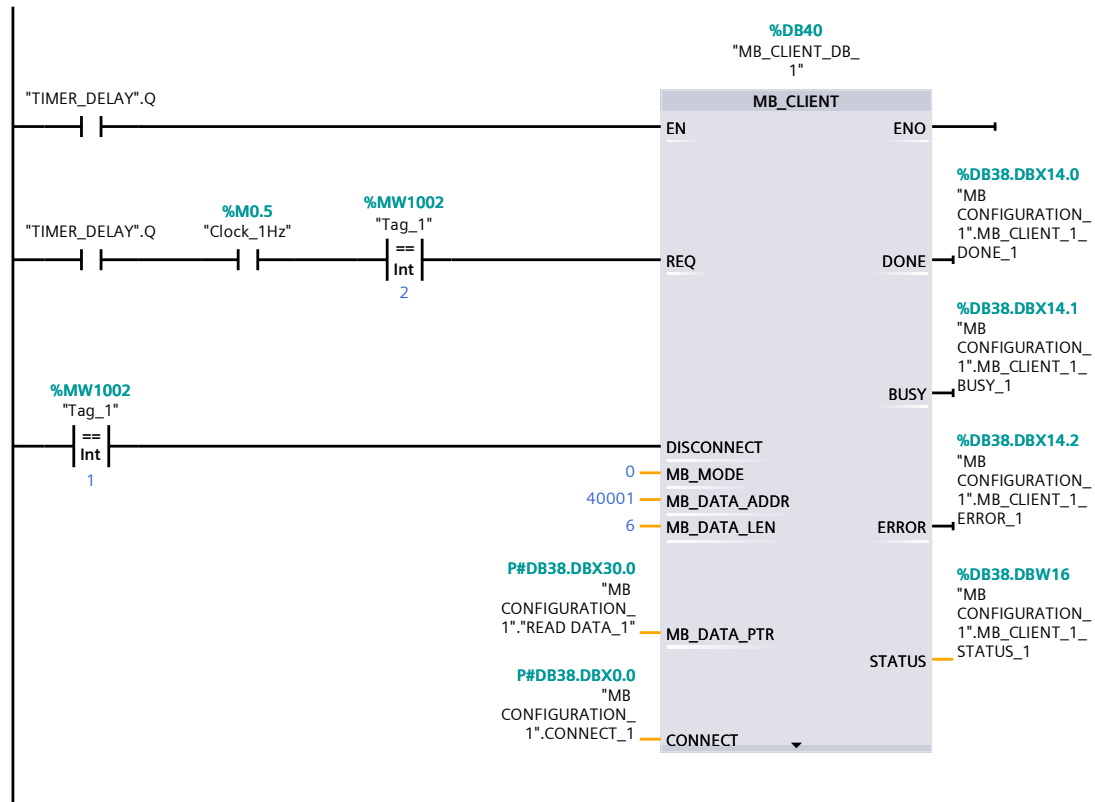
Information

Title		Author		Comment		Family	
Version	0.1	User-defined ID					

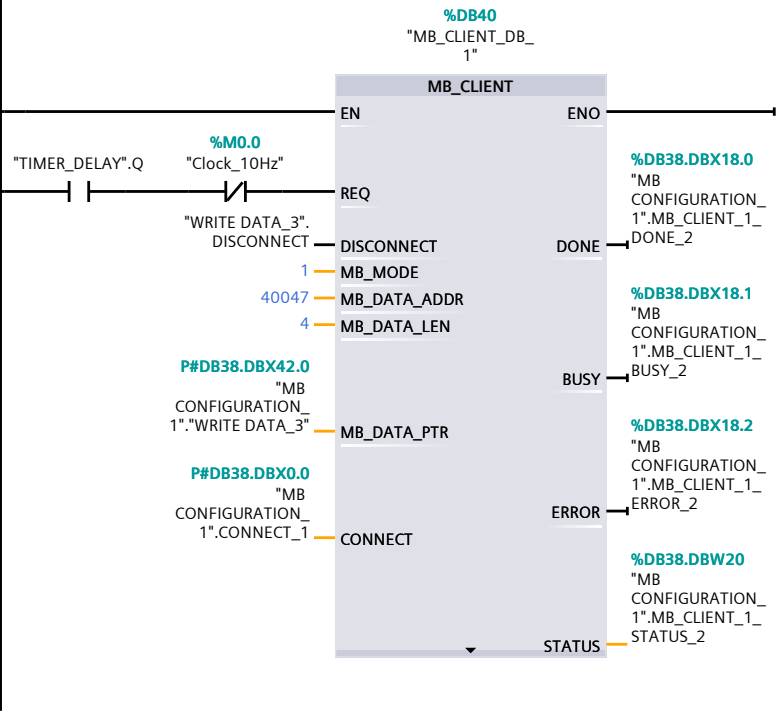
Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
EXTRACTOR MOTOR	Void		

Network 1: EXTRACTOR MOTOR

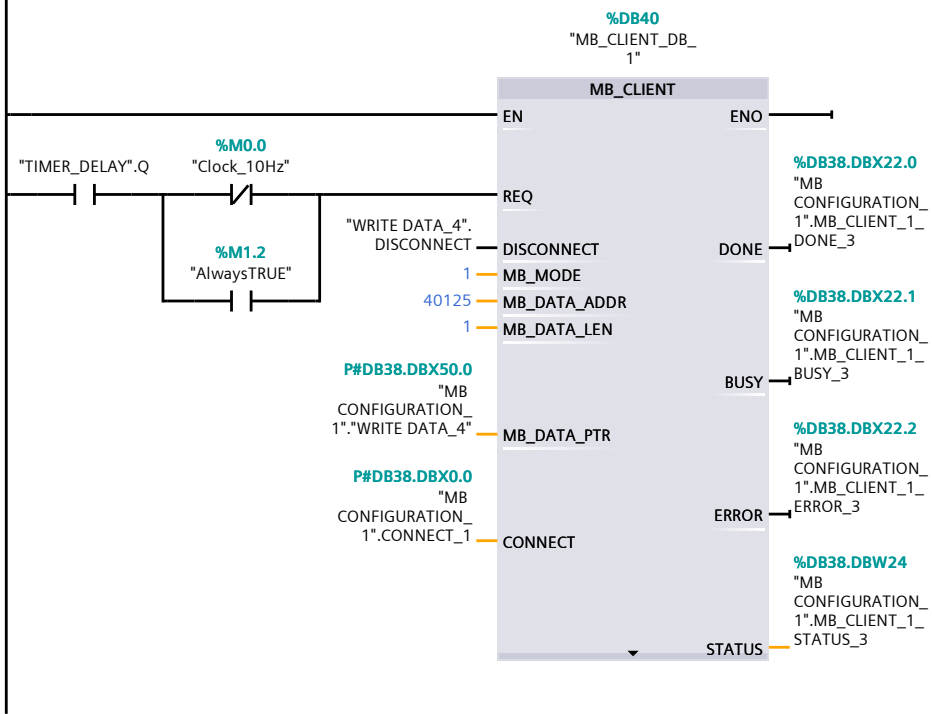
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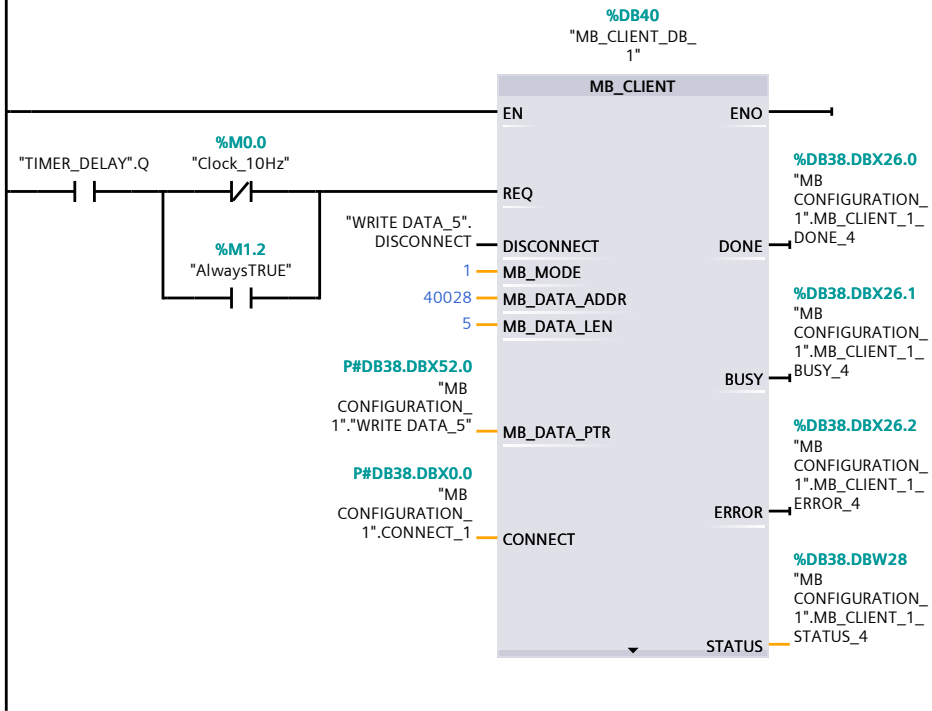
Network 2:



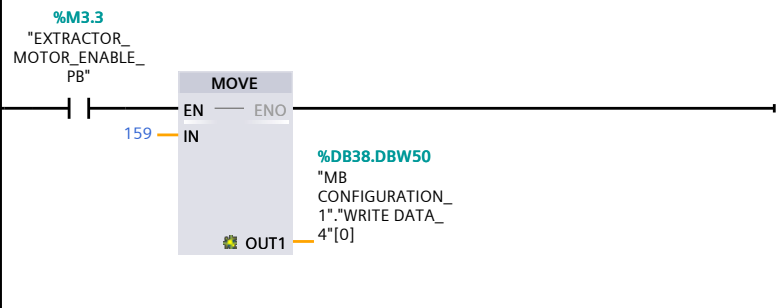
Network 3:



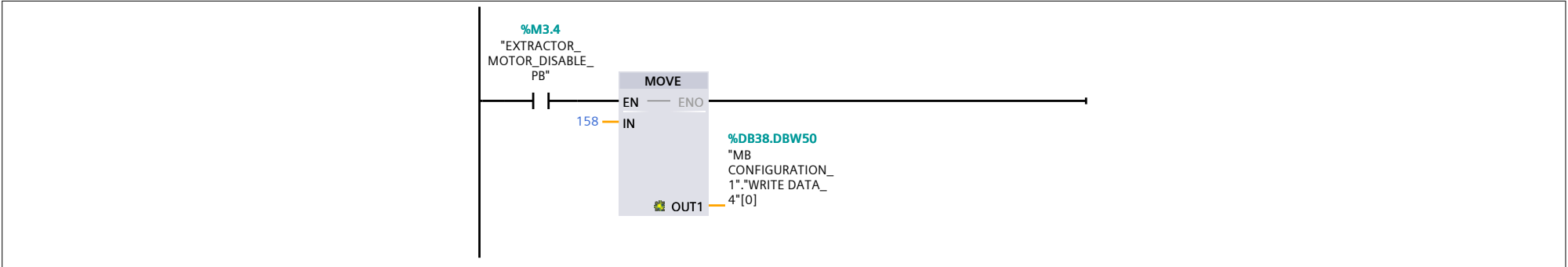
Network 4:



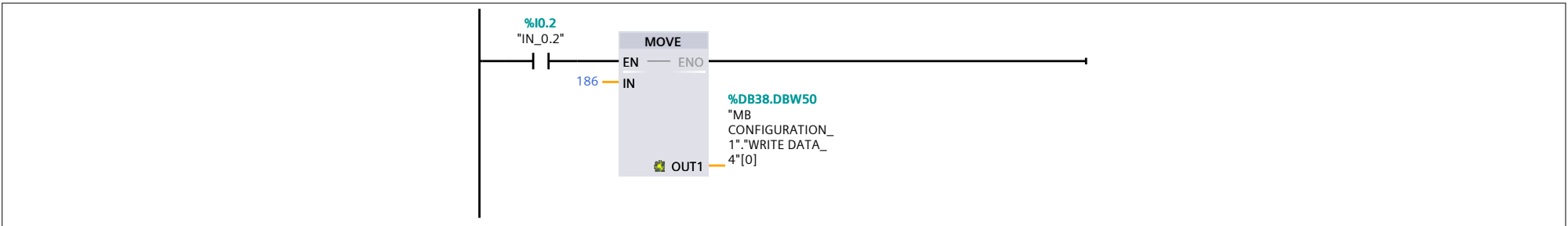
Network 5: SERVO ON



Network 6: SERVO OFF

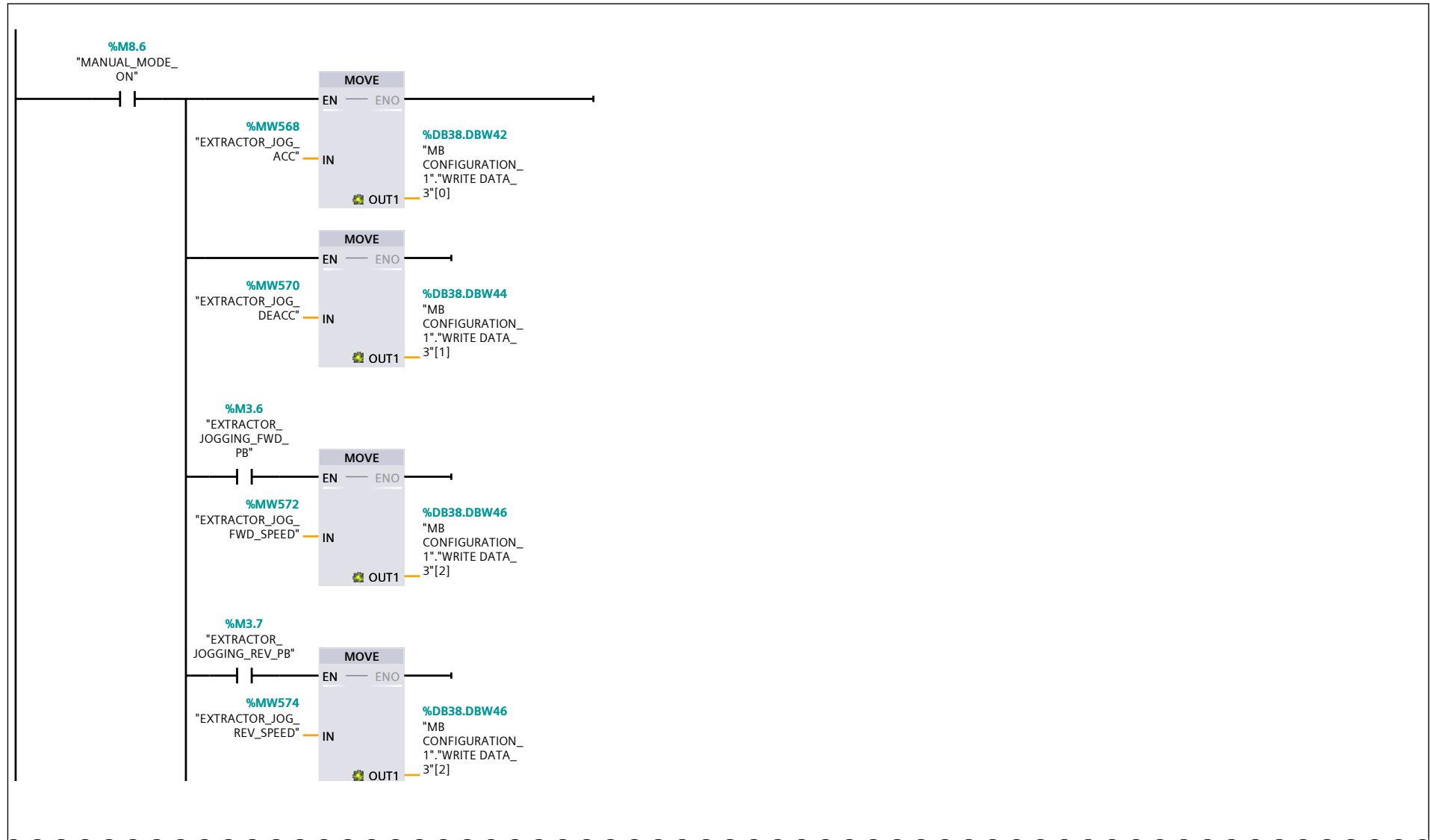


Network 7: ALARM RESET



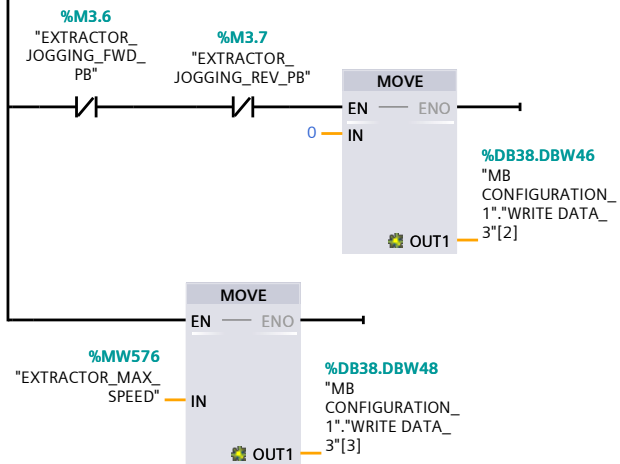
Network 8: JOG DATA

## Network 8: JOG DATA (1.1 / 2.1)



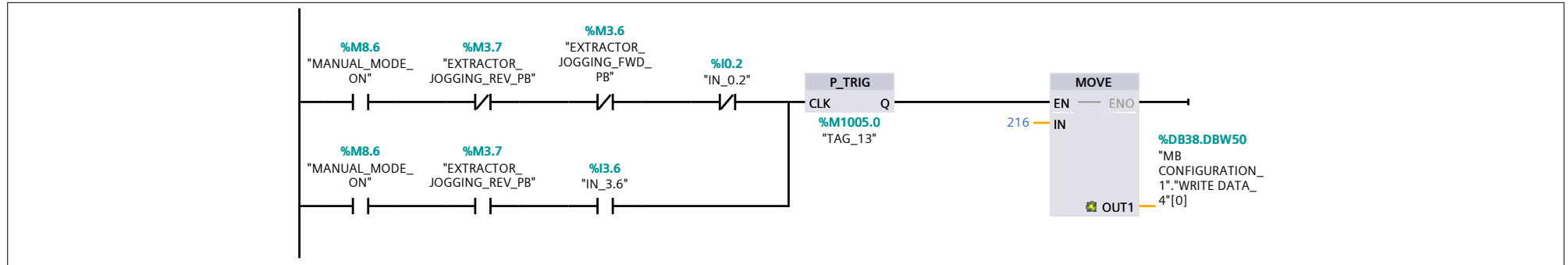
Network 8: JOG DATA (2.1 / 2.1)

1.1 ( Page1 - 7)

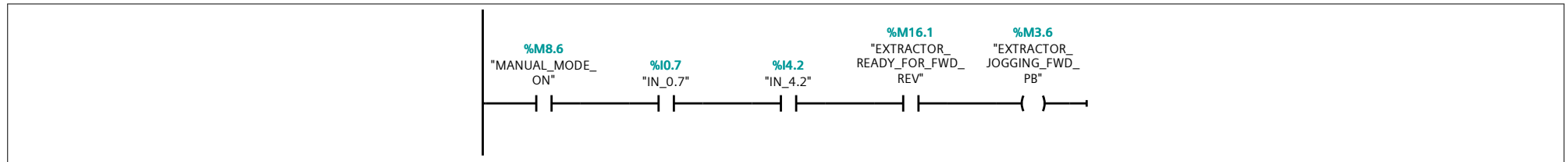




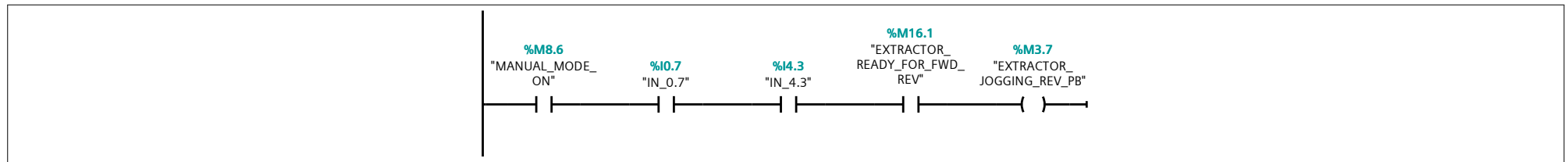
## Network 9: JOGGING STOP



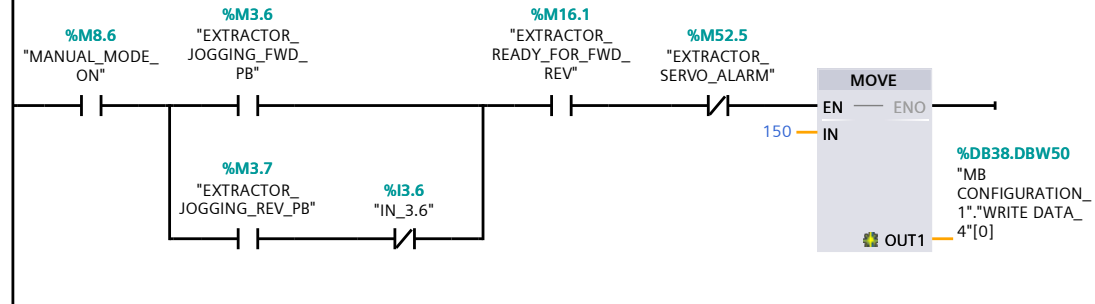
## Network 10: EXTRACTOR\_FWD\_JOGGING\_CMD:



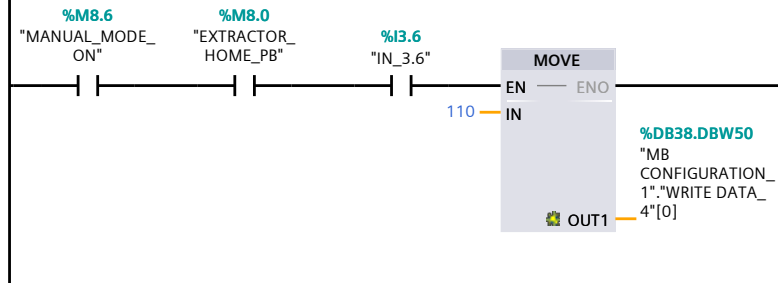
## Network 11: EXTRACTOR\_REV\_JOGGING\_CMD:



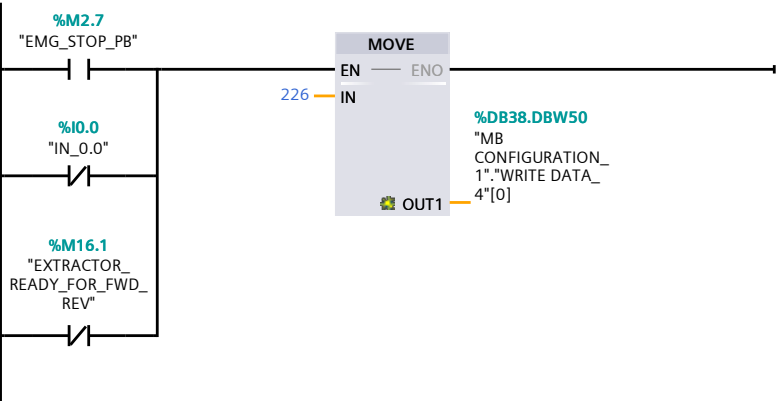
## Network 12: JOGGING START



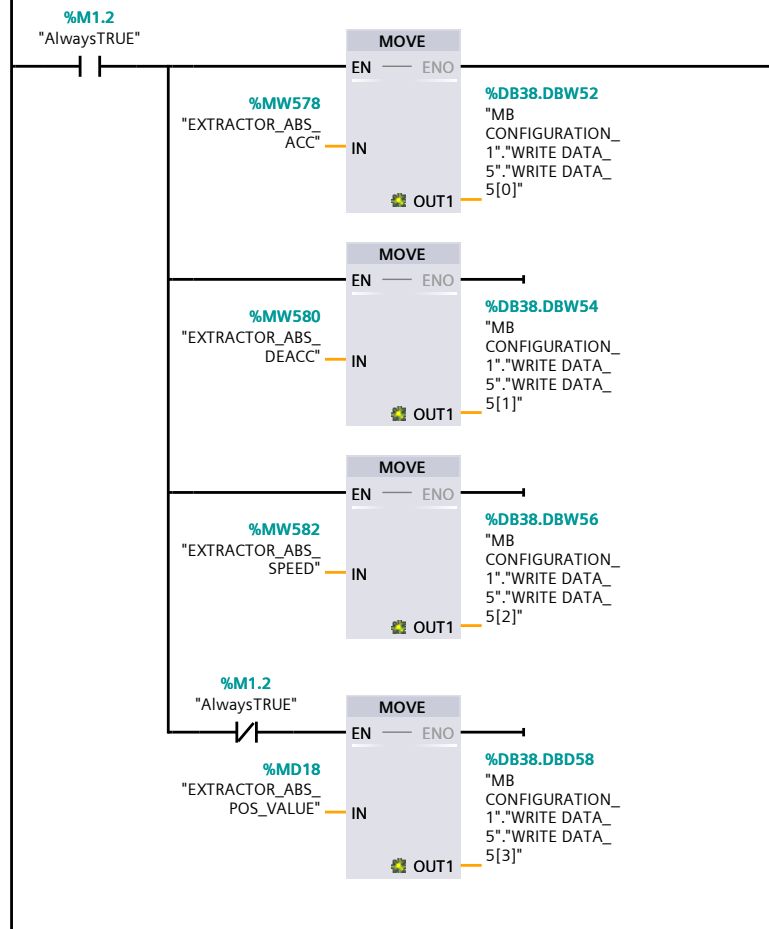
### Network 13: HOMMING



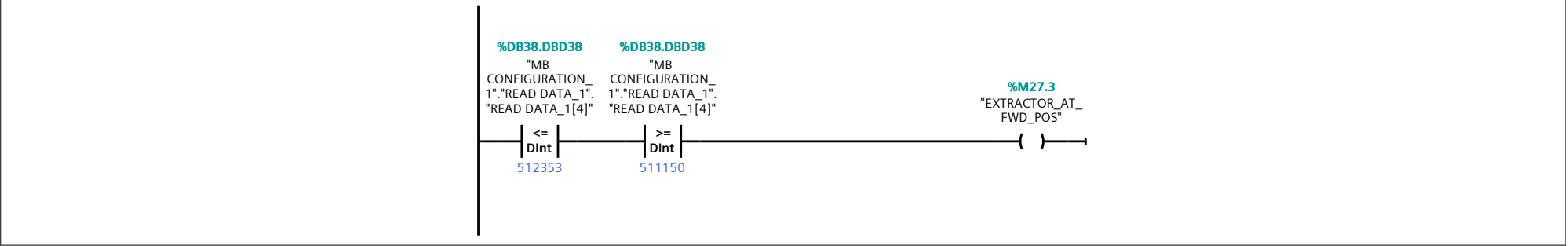
### Network 14: EMG STOP ALL



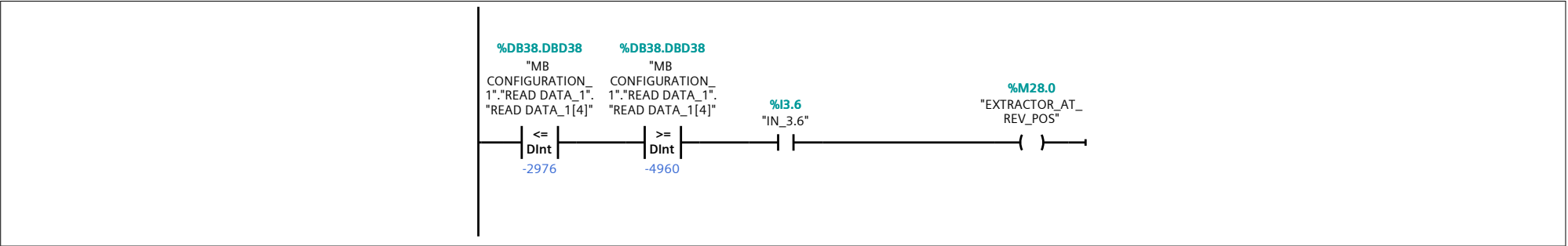
Network 15: ABS POS DATA



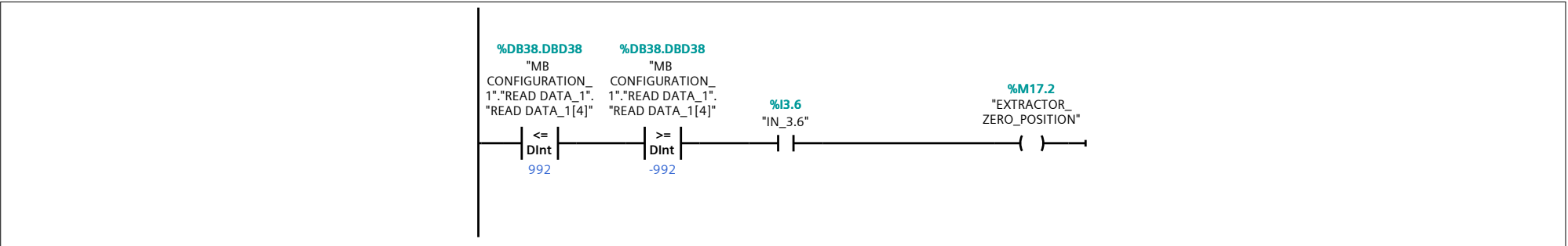
Network 16: EXTRACTOR\_AT\_FWD\_POSITION:



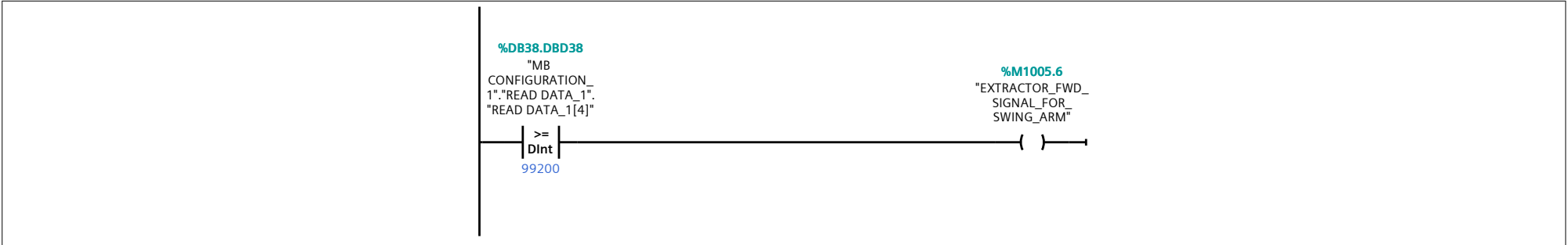
Network 17: EXTRACTOR\_AT\_REV\_POSITION:



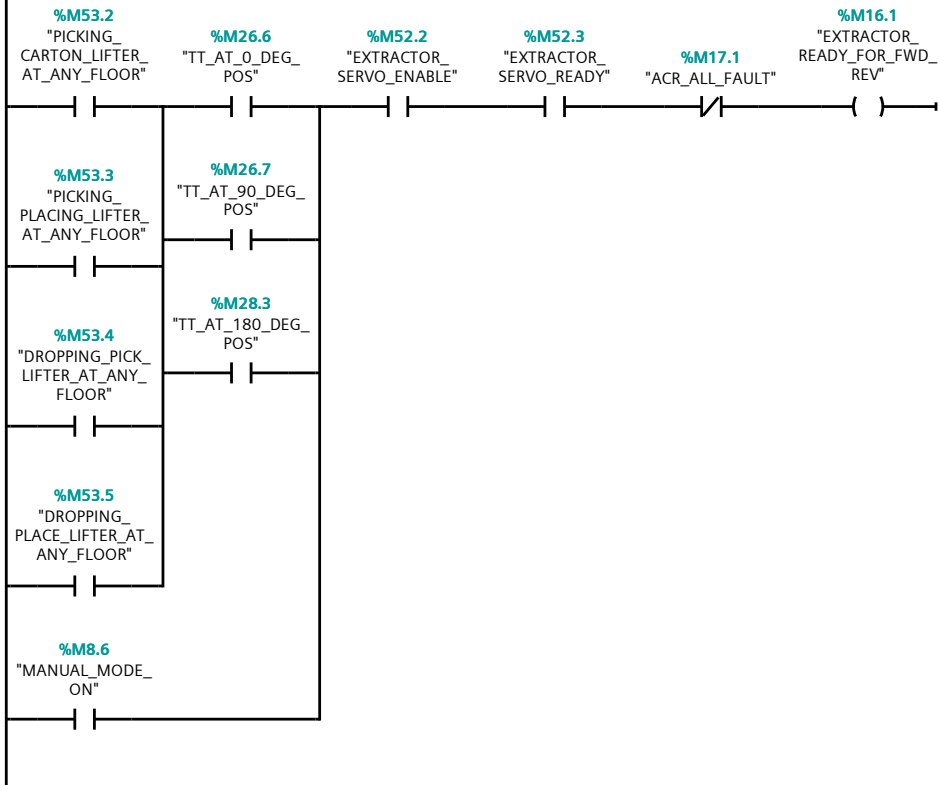
Network 18: EXTRACTOR\_AT\_REV\_POSITION:



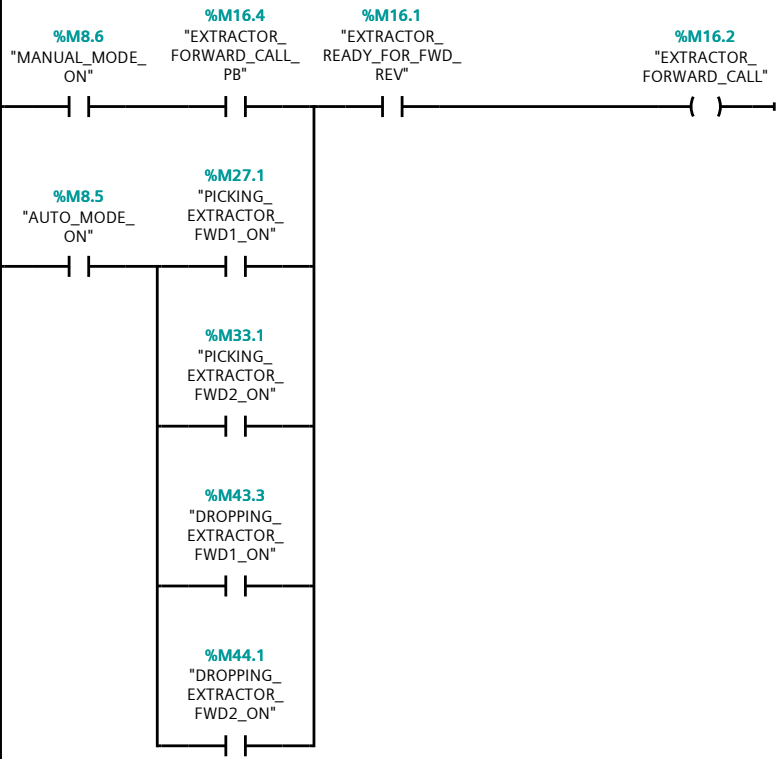
Network 19: EXTRACTOR\_AT\_REV\_POSITION:



Network 20: EXTRACTOR READY FOR FWD/REV BIT:

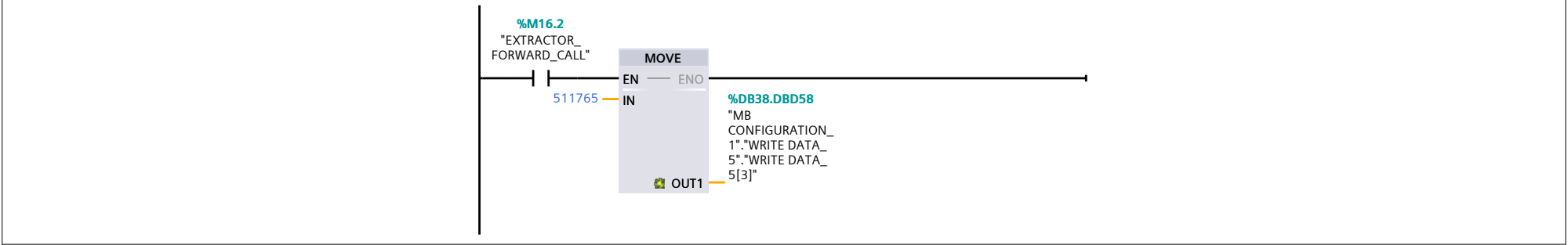


Network 21: EXTRACTOR FORWARD CALL:

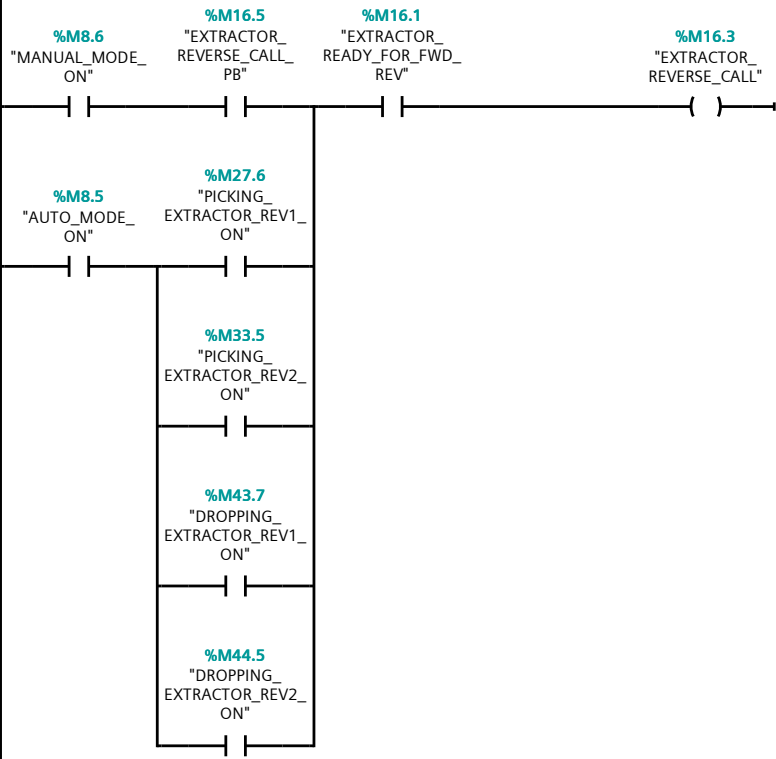


Network 22: EXTRACTOR FORWARD POSITION VALUE

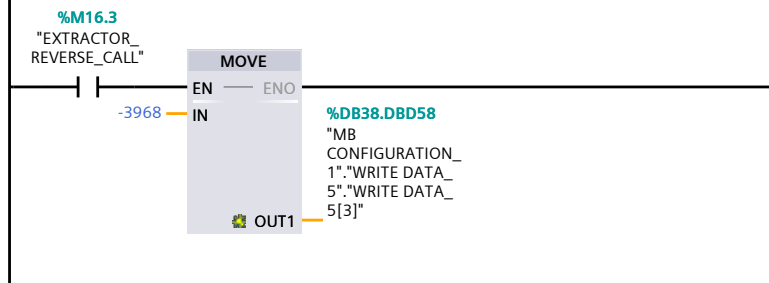




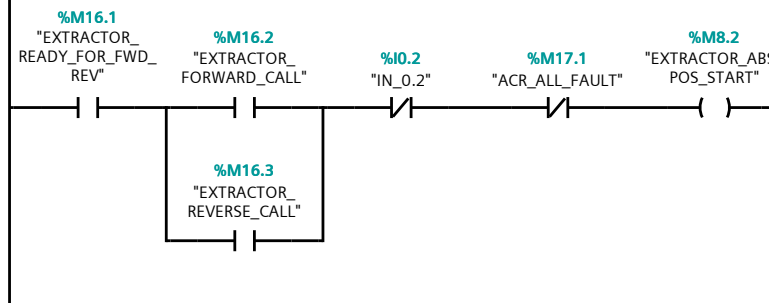
Network 23: EXTRACTOR REVERSE CALL:



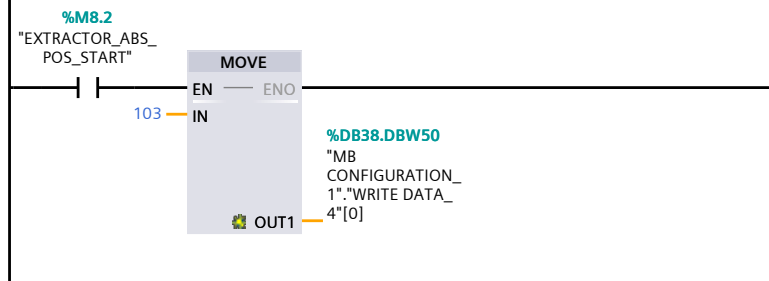
Network 24: EXTRACTOR REVERSE POSITION VALUE



### Network 25: EXTRACTOR\_ABS\_POS\_START:



### Network 26: ABS POS START



Network 27: ABS POS START

