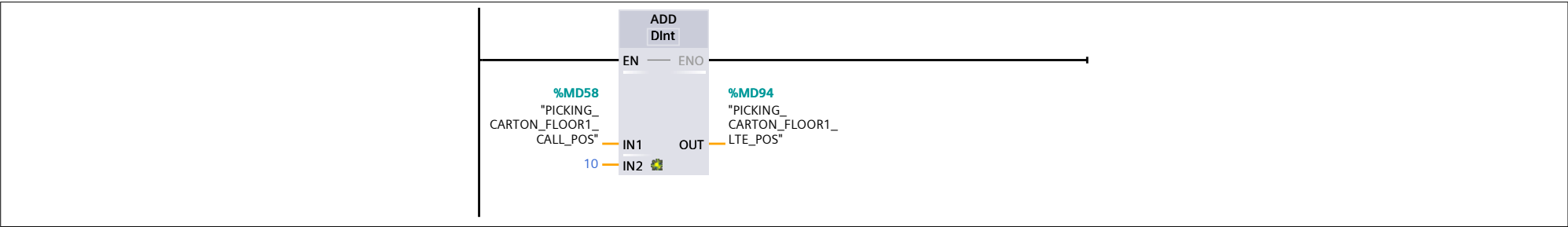


SETTABLE PARAMETERS [FC34]

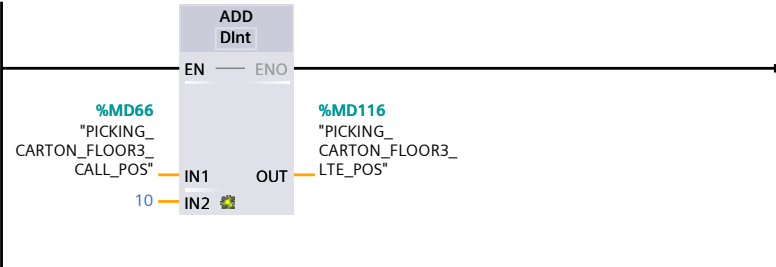
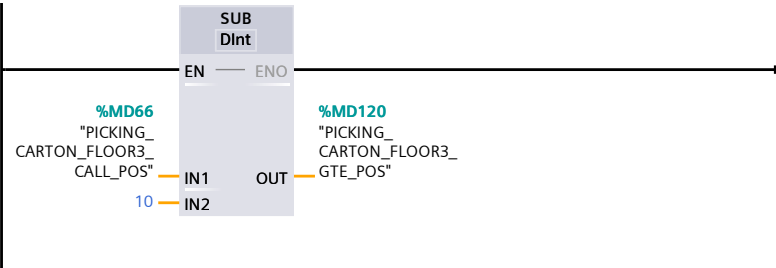
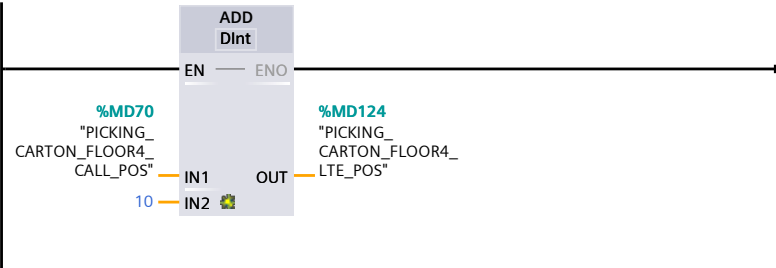
SETTABLE PARAMETERS Properties							
General							
Name	SETTABLE PARAMETERS	Number	34	Type	FC	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					
Name		Data type	Default value		Comment		
Input							
Output							
InOut							
Temp							
Constant							
▼ Return							
SETTABLE PARAMETERS		Void					

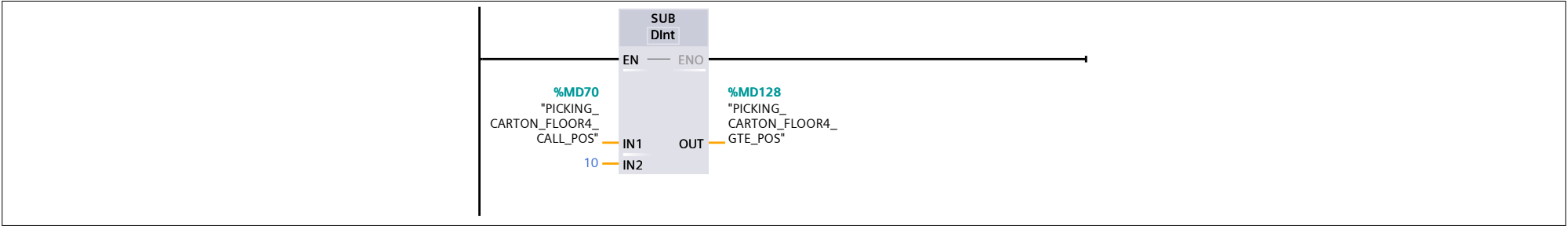
Network 1: PICKING_CARTON_FLOOR1_LTE_POS_CALCULATION:



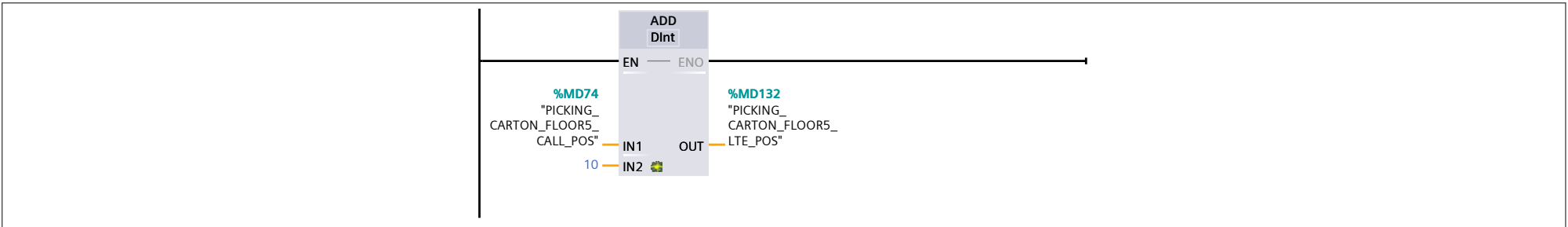
Network 2: PICKING_CARTON_FLOOR1_GTE_POS_CALCULATION:

Totally Integrated Automation Portal		
	<div></div>	
Network 3: PICKING_CARTON_FLOOR2_LTE_POS_CALCULATION:		
	<div></div>	
Network 4: PICKING_CARTON_FLOOR2_GTE_POS_CALCULATION:		
	<div></div>	
Network 5: PICKING_CARTON_FLOOR3_LTE_POS_CALCULATION:		

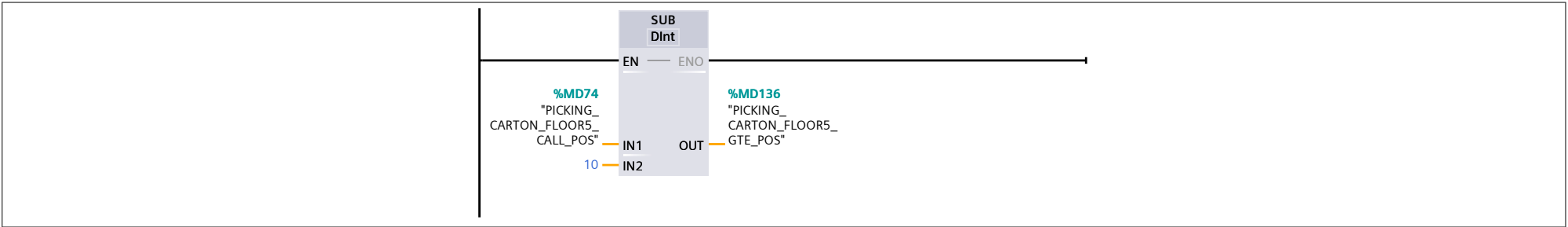
Totally Integrated Automation Portal		
	<div></div>	
	<p>Network 6: PICKING_CARTON_FLOOR3_GTE_POS_CALCULATION:</p> <div></div>	
	<p>Network 7: PICKING_CARTON_FLOOR4_LTE_POS_CALCULATION:</p> <div></div>	
	<p>Network 8: PICKING_CARTON_FLOOR4_GTE_POS_CALCULATION:</p>	



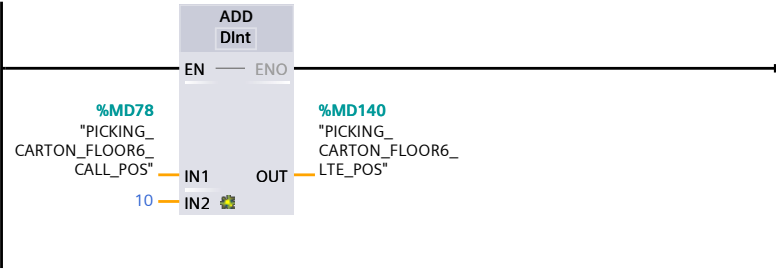
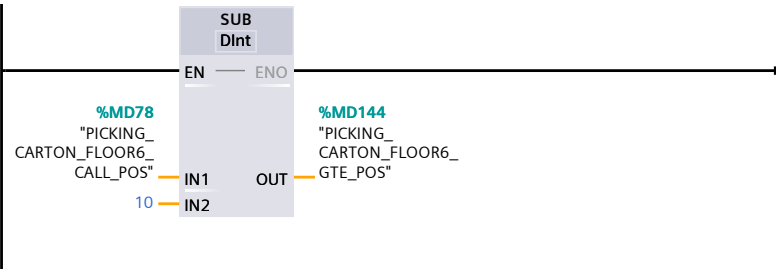
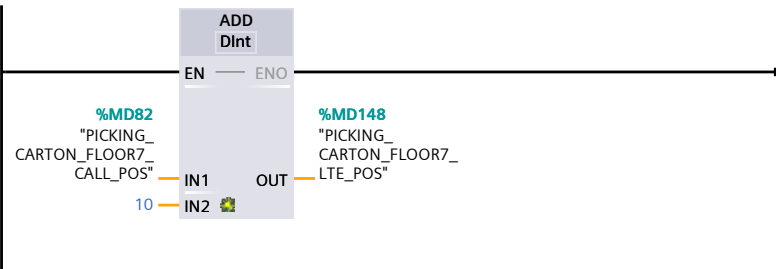
Network 9: PICKING_CARTON_FLOOR5_LTE_POS_CALCULATION:



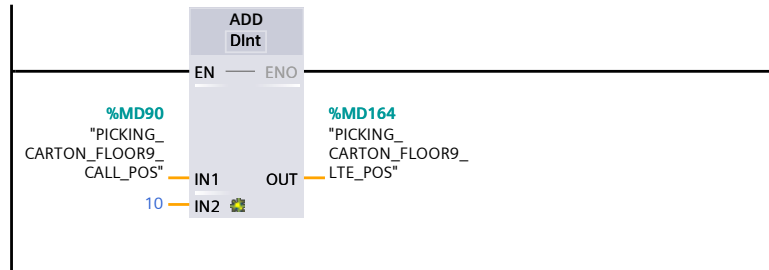
Network 10: PICKING_CARTON_FLOOR5_GTE_POS_CALCULATION:



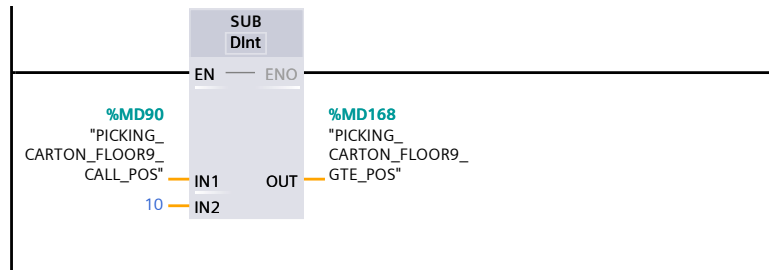
Network 11: PICKING_CARTON_FLOOR6_LTE_POS_CALCULATION:

Totally Integrated Automation Portal		
	<div></div>	
	<p>Network 12: PICKING_CARTON_FLOOR6_GTE_POS_CALCULATION:</p> <div></div>	
	<p>Network 13: PICKING_CARTON_FLOOR7_LTE_POS_CALCULATION:</p> <div></div>	
	<p>Network 14: PICKING_CARTON_FLOOR7_GTE_POS_CALCULATION:</p>	

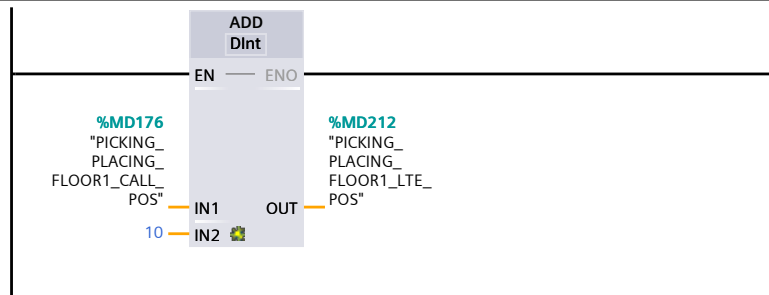
Totally Integrated Automation Portal		
	<div></div>	
Network 15: PICKING_CARTON_FLOOR8_LTE_POS_CALCULATION:		
	<div></div>	
Network 16: PICKING_CARTON_FLOOR8_GTE_POS_CALCULATION:		
	<div></div>	
Network 17: PICKING_CARTON_FLOOR9_LTE_POS_CALCULATION:		



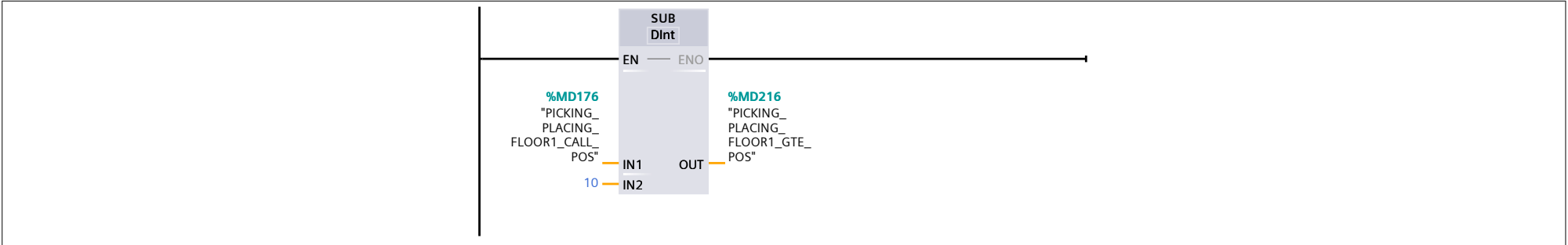
Network 18: PICKING_CARTON_FLOOR9_GTE_POS_CALCULATION:



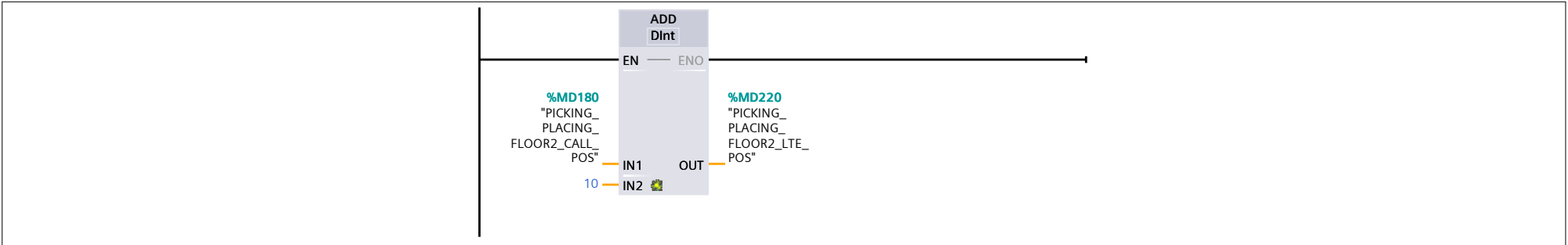
Network 19: PICKING_PLACING_FLOOR1_LTE_POS_CALCULATION:



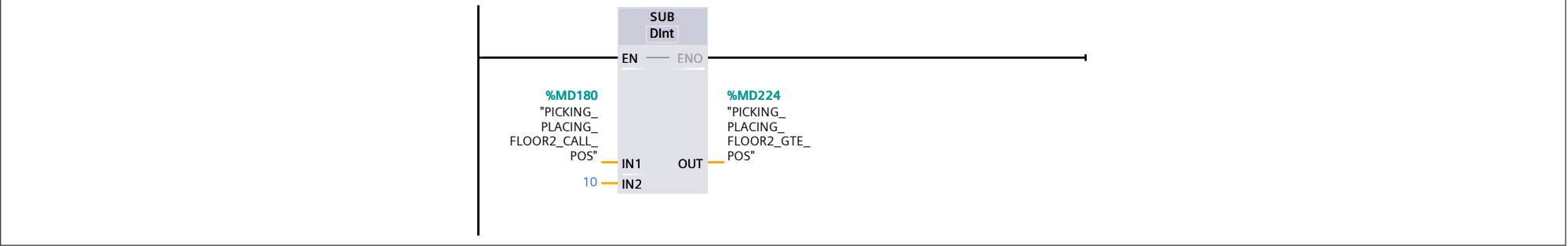
Network 20: PICKING_PLACING_FLOOR1_GTE_POS_CALCULATION:



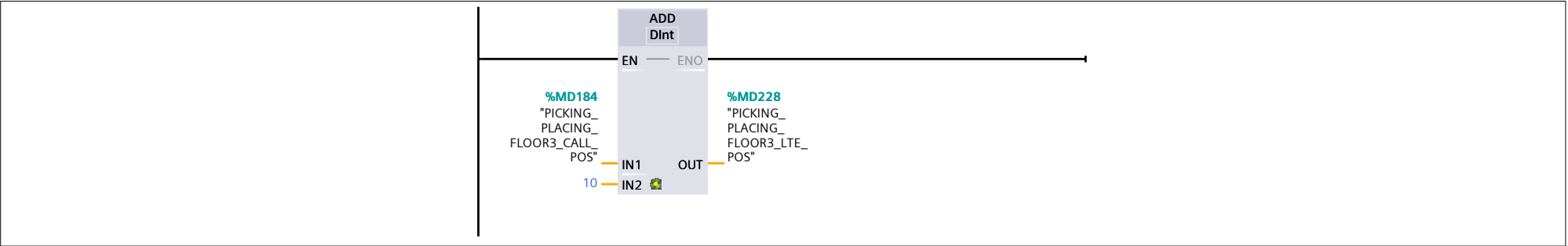
Network 21: PICKING_PLACING_FLOOR2_LTE_POS_CALCULATION:



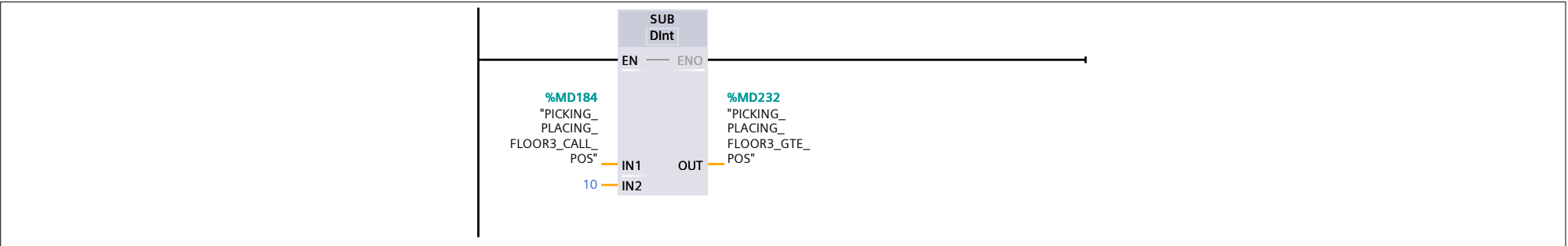
Network 22: PICKING_PLACING_FLOOR2_GTE_POS_CALCULATION:



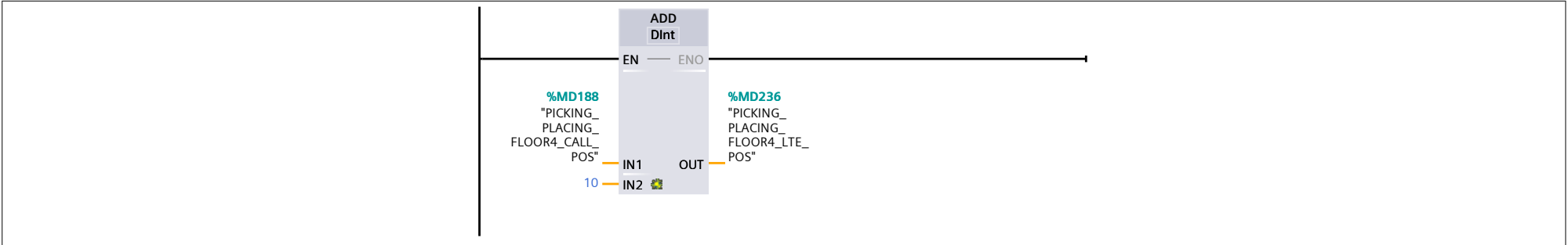
Network 23: PICKING_PLACING_FLOOR3_LTE_POS_CALCULATION:



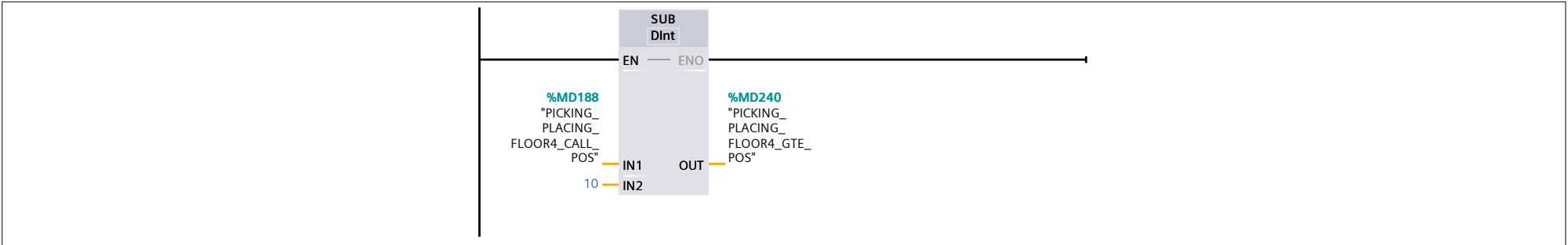
Network 24: PICKING_PLACING_FLOOR3_GTE_POS_CALCULATION:



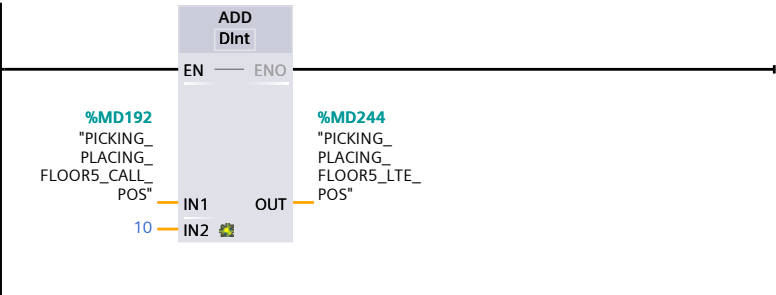
Network 25: PICKING_PLACING_FLOOR4_LTE_POS_CALCULATION:



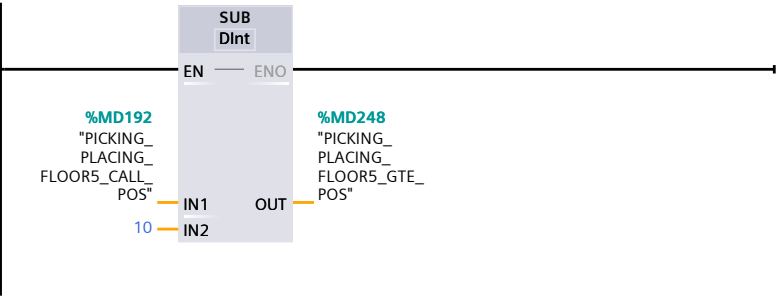
Network 26: PICKING_PLACING_FLOOR4_GTE_POS_CALCULATION:



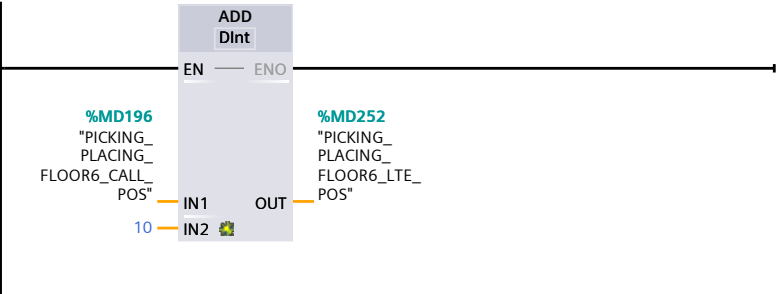
Network 27: PICKING_PLACING_FLOOR5_LTE_POS_CALCULATION:



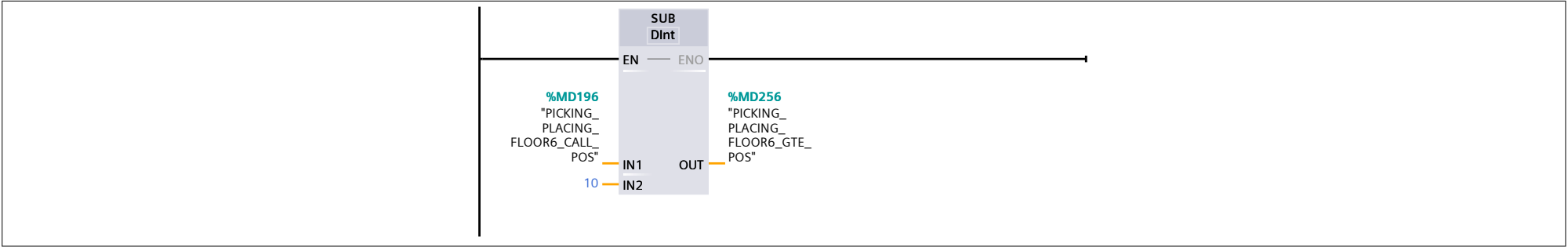
Network 28: PICKING_PLACING_FLOOR5_GTE_POS_CALCULATION:



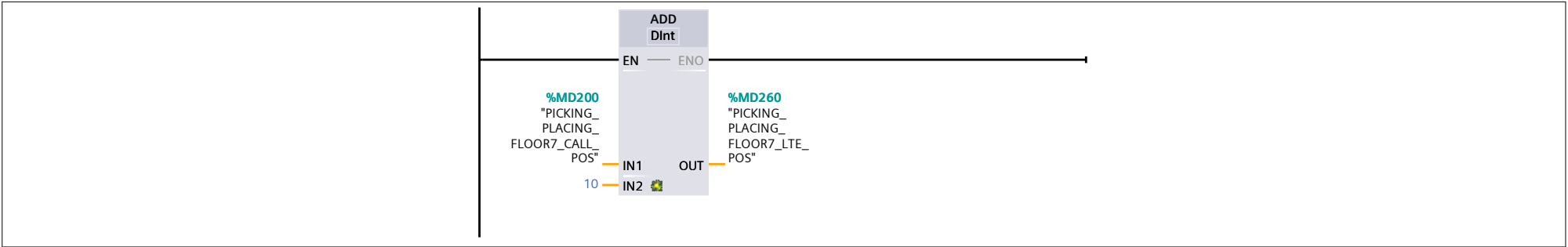
Network 29: PICKING_PLACING_FLOOR6_LTE_POS_CALCULATION:



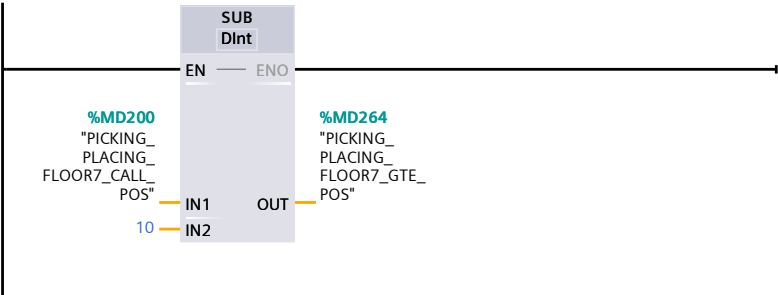
Network 30: PICKING_PLACING_FLOOR6_GTE_POS_CALCULATION:



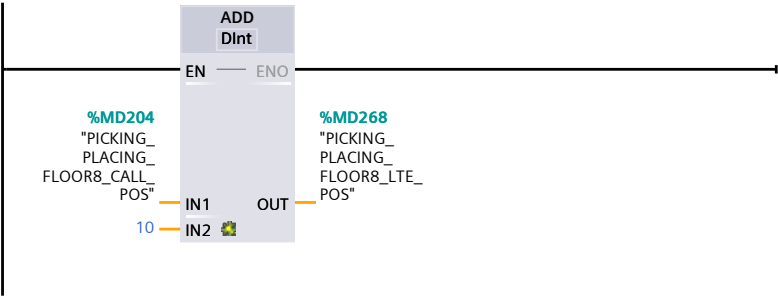
Network 31: PICKING_PLACING_FLOOR7_LTE_POS_CALCULATION:



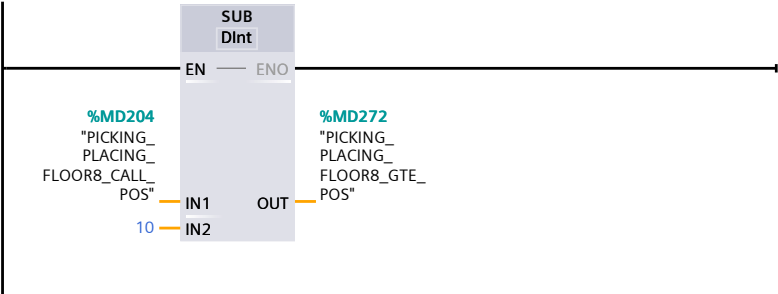
Network 32: PICKING_PLACING_FLOOR7_GTE_POS_CALCULATION:



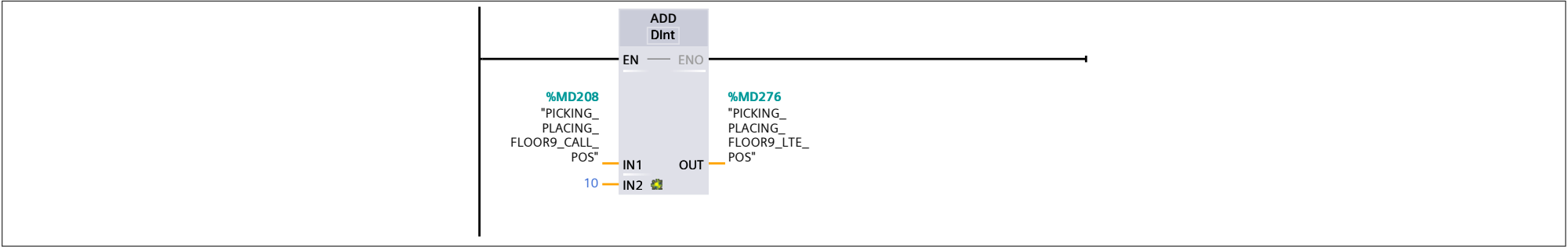
Network 33: PICKING_PLACING_FLOOR8_LTE_POS_CALCULATION:



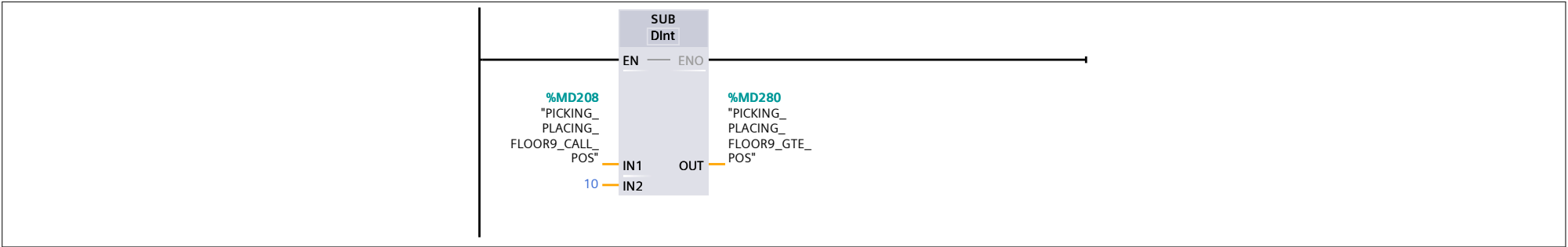
Network 34: PICKING_PLACING_FLOOR8_GTE_POS_CALCULATION:



Network 35: PICKING_PLACING_FLOOR9_LTE_POS_CALCULATION:



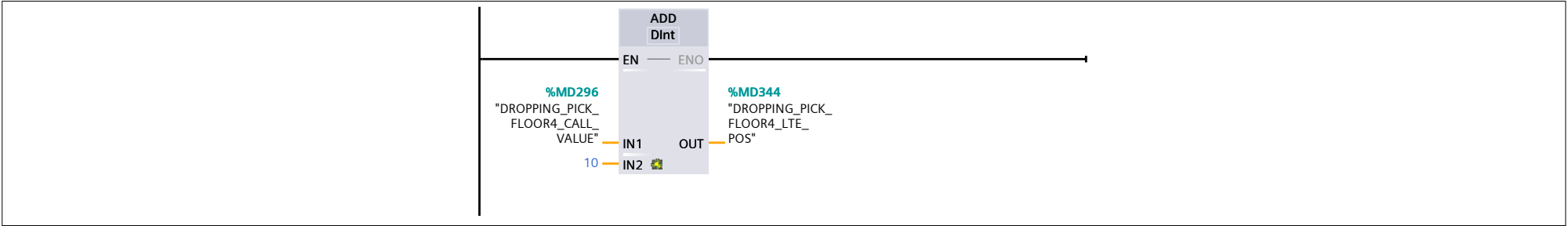
Network 36: PICKING_PLACING_FLOOR9_GTE_POS_CALCULATION:



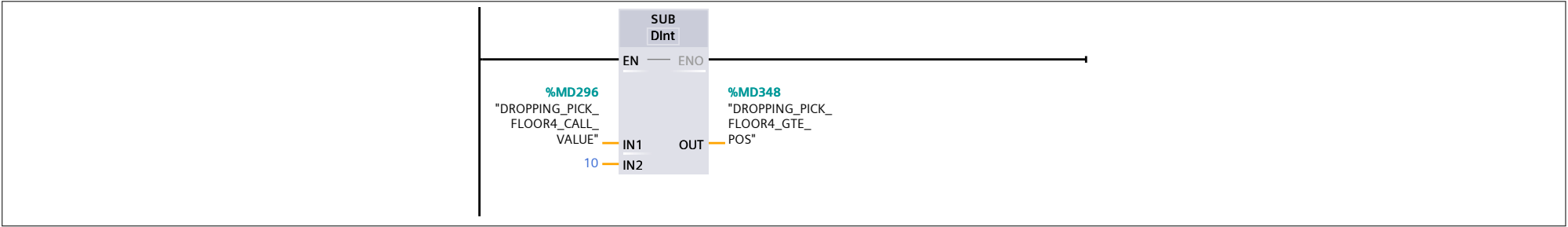
Network 37: DROPPING_PICK_FLOOR1_LTE_POS_CALCULATION:

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<div><div></div><div><div><div>ADD DInt</div><div>EN — ENO</div><div><div>%MD284 "DROPPING_PICK_FLOOR1_CALL_VALUE"</div><div>IN1</div><div>10</div><div>IN2</div><div>OUT</div><div>%MD320 "DROPPING_PICK_FLOOR1_LTE_POS"</div></div></div></div></div>		
Network 38: DROPPING_PICK_FLOOR1_GTE_POS_CALCULATION:		
<div><div></div><div><div><div>SUB DInt</div><div>EN — ENO</div><div><div>%MD284 "DROPPING_PICK_FLOOR1_CALL_VALUE"</div><div>IN1</div><div>10</div><div>IN2</div><div>OUT</div><div>%MD324 "DROPPING_PICK_FLOOR1_GTE_POS"</div></div></div></div></div>		
Network 39: DROPPING_PICK_FLOOR2_LTE_POS_CALCULATION:		
<div><div></div><div><div><div>ADD DInt</div><div>EN — ENO</div><div><div>%MD288 "DROPPING_PICK_FLOOR2_CALL_VALUE"</div><div>IN1</div><div>10</div><div>IN2</div><div>OUT</div><div>%MD328 "DROPPING_PICK_FLOOR2_LTE_POS"</div></div></div></div></div>		
Network 40: DROPPING_PICK_FLOOR2_GTE_POS_CALCULATION:		

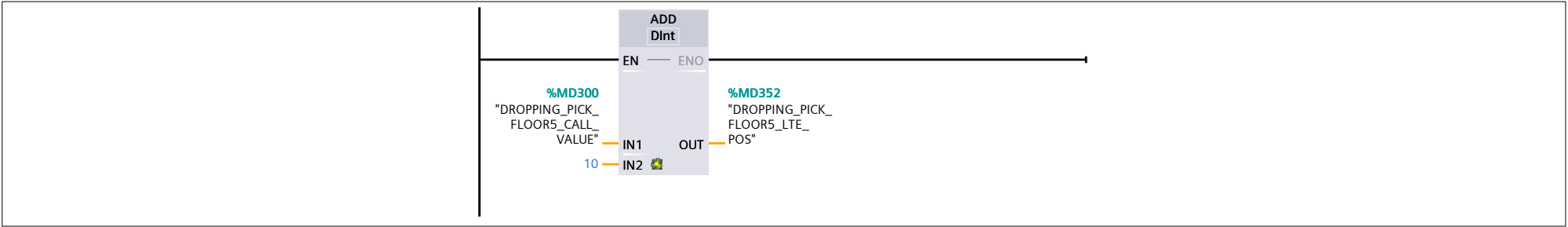
Totally Integrated Automation Portal		
	<div></div>	
Network 41: DROPPING_PICK_FLOOR3_LTE_POS_CALCULATION:		
	<div></div>	
Network 42: DROPPING_PICK_FLOOR3_GTE_POS_CALCULATION:		
	<div></div>	
Network 43: DROPPING_PICK_FLOOR4_LTE_POS_CALCULATION:		



Network 44: DROPPING_PICK_FLOOR4_GTE_POS_CALCULATION:

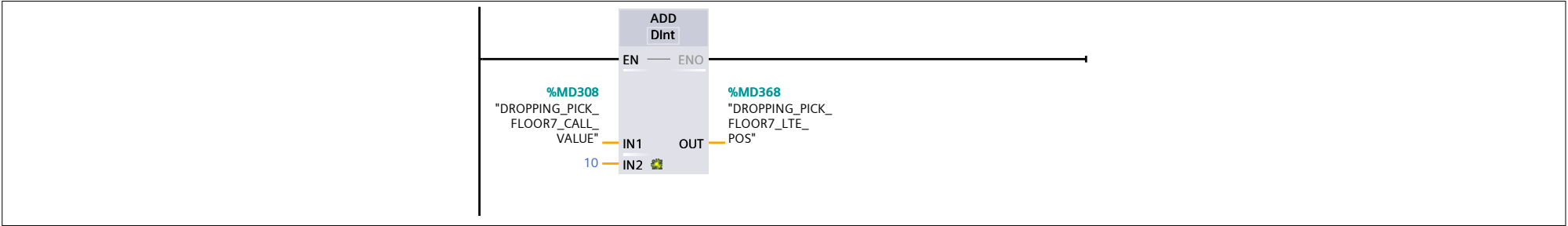


Network 45: DROPPING_PICK_FLOOR5_LTE_POS_CALCULATION:

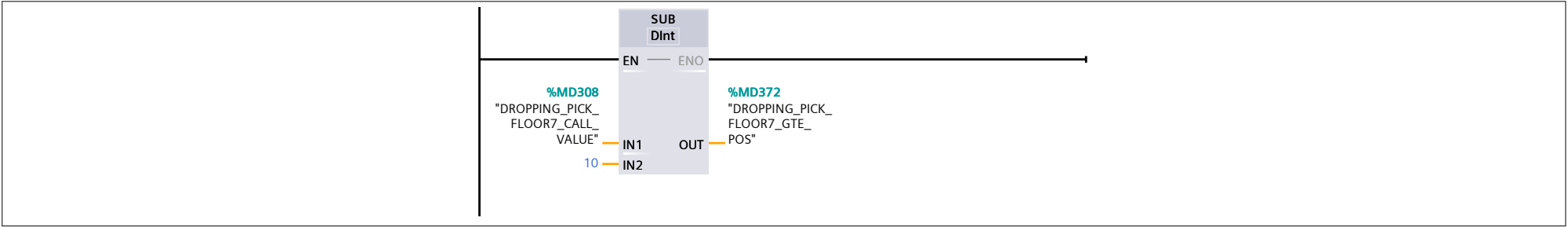


Network 46: DROPPING_PICK_FLOOR5_GTE_POS_CALCULATION:

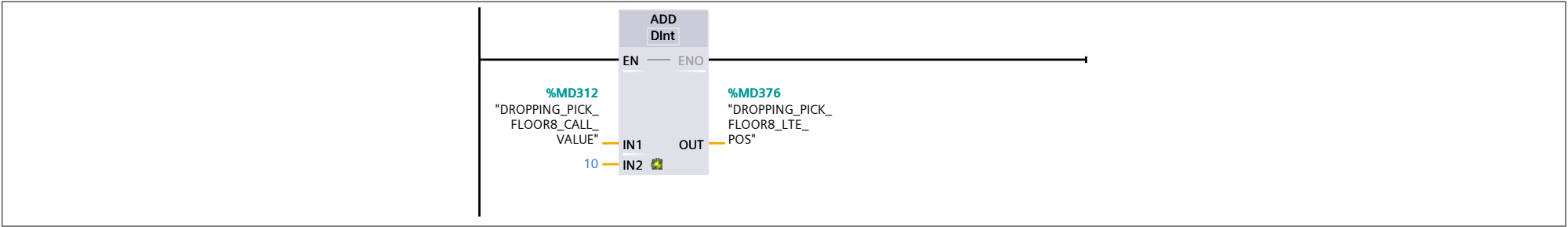
Totally Integrated Automation Portal		
<div><div></div><div><div><div>SUB DInt</div><div>EN — ENO</div><div><div>%MD300 "DROPPING_PICK_FLOOR5_CALL_VALUE"</div><div>IN1</div><div>10</div><div>IN2</div><div>OUT</div><div>%MD356 "DROPPING_PICK_FLOOR5_GTE_POS"</div></div></div></div></div>		
Network 47: DROPPING_PICK_FLOOR6_LTE_POS_CALCULATION:		
<div><div></div><div><div><div>ADD DInt</div><div>EN — ENO</div><div><div>%MD304 "DROPPING_PICK_FLOOR6_CALL_VALUE"</div><div>IN1</div><div>10</div><div>IN2</div><div>OUT</div><div>%MD360 "DROPPING_PICK_FLOOR6_LTE_POS"</div></div></div></div></div>		
Network 48: DROPPING_PICK_FLOOR6_GTE_POS_CALCULATION:		
<div><div></div><div><div><div>SUB DInt</div><div>EN — ENO</div><div><div>%MD304 "DROPPING_PICK_FLOOR6_CALL_VALUE"</div><div>IN1</div><div>10</div><div>IN2</div><div>OUT</div><div>%MD364 "DROPPING_PICK_FLOOR6_GTE_POS"</div></div></div></div></div>		
Network 49: DROPPING_PICK_FLOOR7_LTE_POS_CALCULATION:		



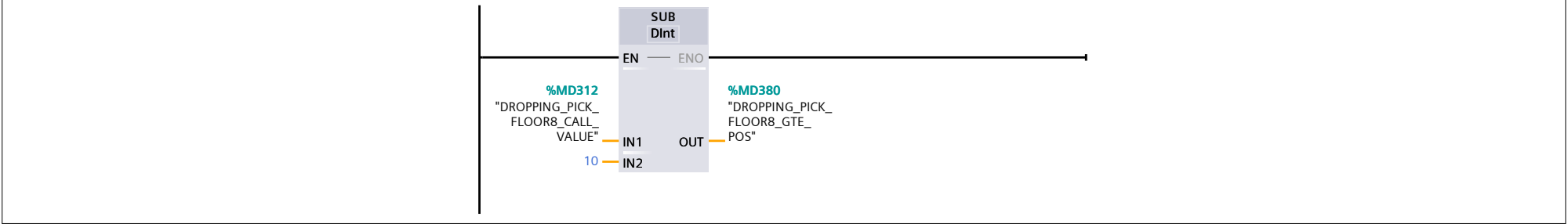
Network 50: DROPPING_PICK_FLOOR7_GTE_POS_CALCULATION:



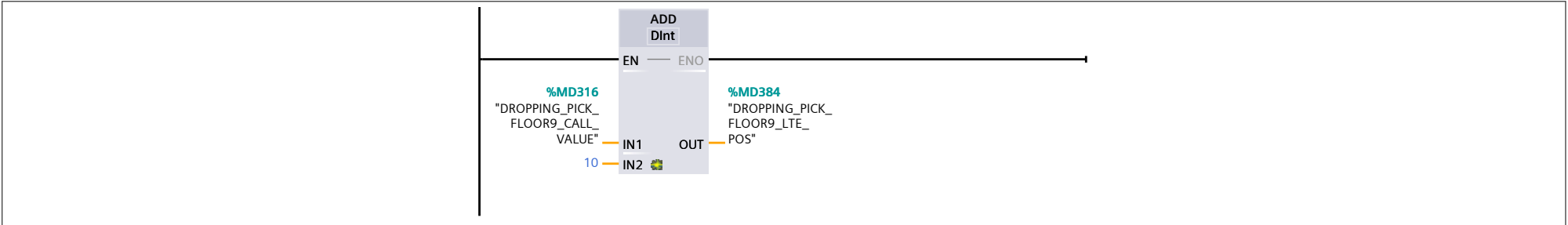
Network 51: DROPPING_PICK_FLOOR8_LTE_POS_CALCULATION:



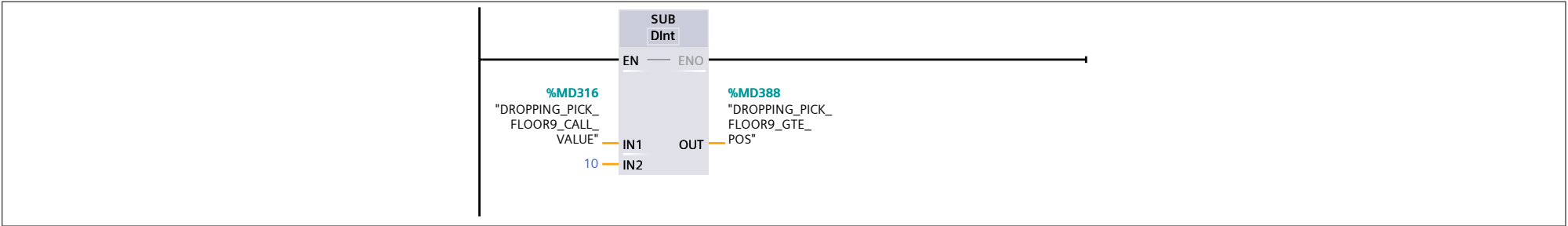
Network 52: DROPPING_PICK_FLOOR8_GTE_POS_CALCULATION:



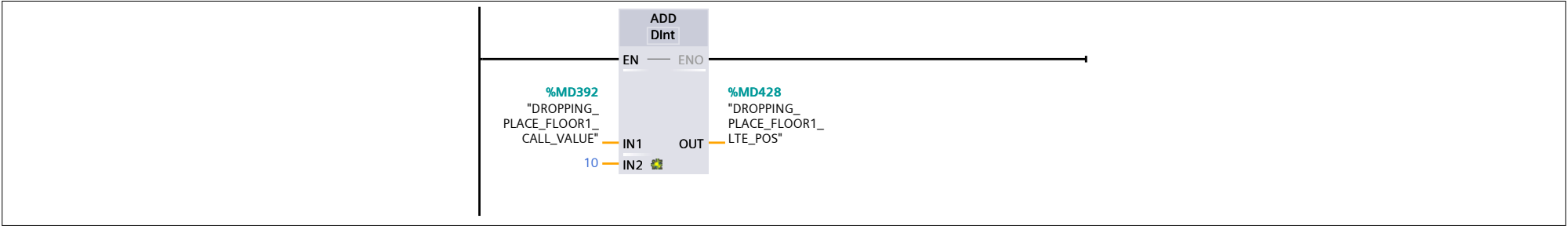
Network 53: DROPPING_PICK_FLOOR9_LTE_POS_CALCULATION:



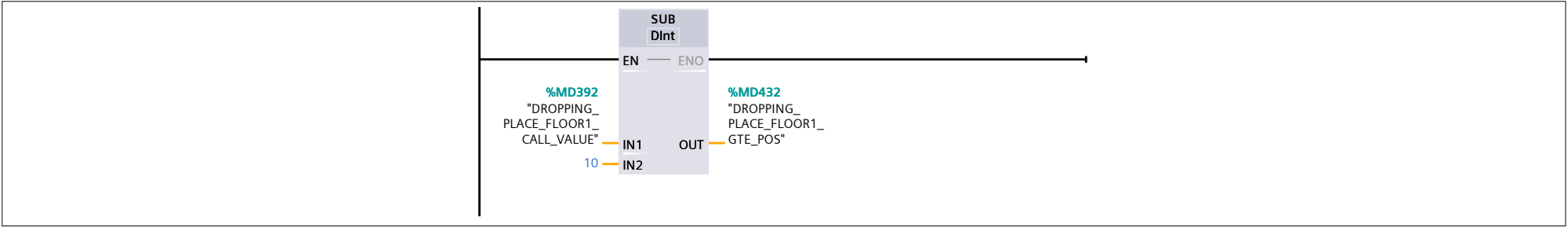
Network 54: DROPPING_PICK_FLOOR9_GTE_POS_CALCULATION:



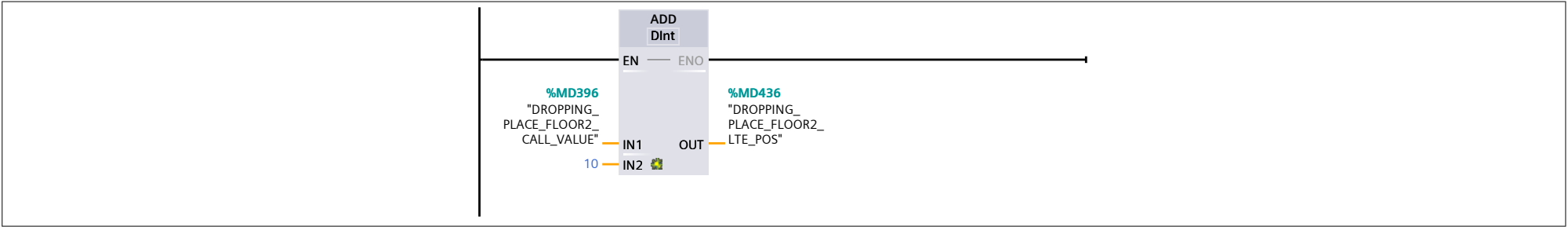
Network 55: DROPPING_PLACE_FLOOR1_LTE_POS_CALCULATION:



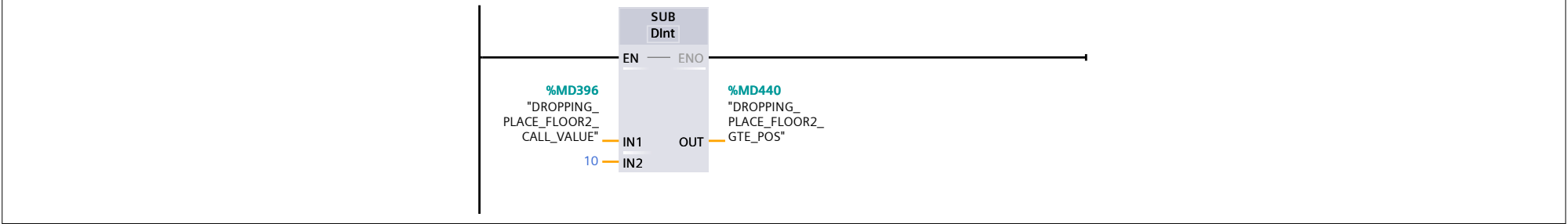
Network 56: DROPPING_PLACE_FLOOR1_GTE_POS_CALCULATION:



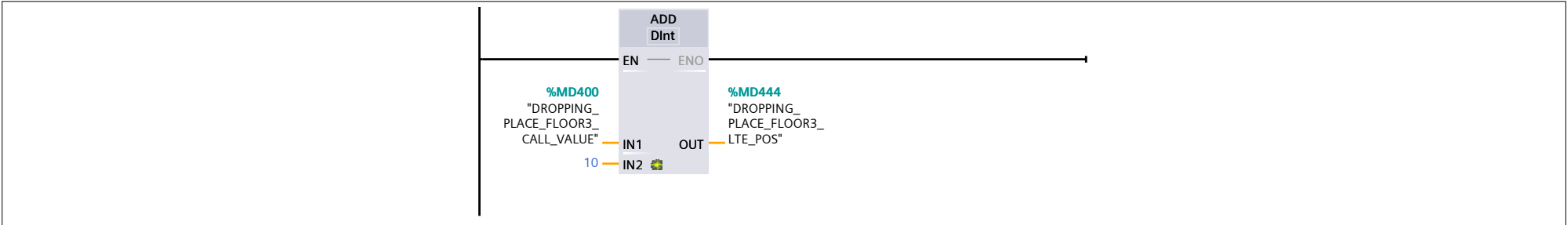
Network 57: DROPPING_PLACE_FLOOR2_LTE_POS_CALCULATION:



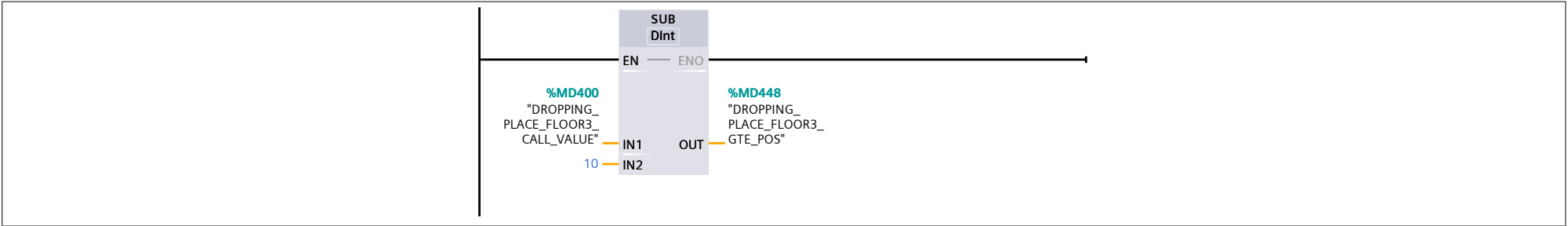
Network 58: DROPPING_PLACE_FLOOR2_GTE_POS_CALCULATION:



Network 59: DROPPING_PLACE_FLOOR3_LTE_POS_CALCULATION:



Network 60: DROPPING_PLACE_FLOOR3_GTE_POS_CALCULATION:



Network 61: DROPPING_PLACE_FLOOR4_LTE_POS_CALCULATION:

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	<div><div></div><div><div><div>ADD DInt</div><div>EN</div><div>ENO</div><div><div><div>%MD404</div><div>"DROPPING_PLACE_FLOOR4_CALL_VALUE"</div></div><div><div>IN1</div><div>10</div><div>IN2</div></div><div>OUT</div><div><div>%MD452</div><div>"DROPPING_PLACE_FLOOR4_LTE_POS"</div></div></div></div></div></div>	
Network 62: DROPPING_PLACE_FLOOR4_GTE_POS_CALCULATION:		
	<div><div></div><div><div><div>SUB DInt</div><div>EN</div><div>ENO</div><div><div><div>%MD404</div><div>"DROPPING_PLACE_FLOOR4_CALL_VALUE"</div></div><div><div>IN1</div><div>10</div><div>IN2</div></div><div>OUT</div><div><div>%MD456</div><div>"DROPPING_PLACE_FLOOR4_GTE_POS"</div></div></div></div></div></div>	
Network 63: DROPPING_PLACE_FLOOR5_LTE_POS_CALCULATION:		
	<div><div></div><div><div><div>ADD DInt</div><div>EN</div><div>ENO</div><div><div><div>%MD408</div><div>"DROPPING_PLACE_FLOOR5_CALL_VALUE"</div></div><div><div>IN1</div><div>10</div><div>IN2</div></div><div>OUT</div><div><div>%MD460</div><div>"DROPPING_PLACE_FLOOR5_LTE_POS"</div></div></div></div></div></div>	
Network 64: DROPPING_PLACE_FLOOR5_GTE_POS_CALCULATION:		

Totally Integrated Automation Portal		
<div><div></div><div><div><div>SUB DInt</div><div>EN — ENO</div><div><div>%MD408 "DROPPING_ PLACE_FLOOR5_ CALL_VALUE"</div><div>IN1</div><div>10</div><div>IN2</div><div>OUT</div><div>%MD464 "DROPPING_ PLACE_FLOOR5_ GTE_POS"</div></div></div></div></div>		
Network 65: DROPPING_PLACE_FLOOR6_LTE_POS_CALCULATION:		
<div><div></div><div><div><div>ADD DInt</div><div>EN — ENO</div><div><div>%MD412 "DROPPING_ PLACE_FLOOR6_ CALL_VALUE"</div><div>IN1</div><div>10</div><div>IN2</div><div>OUT</div><div>%MD468 "DROPPING_ PLACE_FLOOR6_ LTE_POS"</div></div></div></div></div>		
Network 66: DROPPING_PLACE_FLOOR6_GTE_POS_CALCULATION:		
<div><div></div><div><div><div>SUB DInt</div><div>EN — ENO</div><div><div>%MD412 "DROPPING_ PLACE_FLOOR6_ CALL_VALUE"</div><div>IN1</div><div>10</div><div>IN2</div><div>OUT</div><div>%MD472 "DROPPING_ PLACE_FLOOR6_ GTE_POS"</div></div></div></div></div>		
Network 67: DROPPING_PLACE_FLOOR7_LTE_POS_CALCULATION:		

Totally Integrated Automation Portal		
	<div><div><div><div><div><div></div><div>ADD</div><div>DInt</div></div><div>EN</div><div>ENO</div><div><div><div>%MD416</div><div>"DROPPING_PLACE_FLOOR7_CALL_VALUE"</div></div><div><div>IN1</div><div>10</div><div>IN2</div></div><div><div>OUT</div><div><div>%MD476</div><div>"DROPPING_PLACE_FLOOR7_LTE_POS"</div></div></div></div></div></div></div></div>	
Network 68: DROPPING_PLACE_FLOOR7_GTE_POS_CALCULATION:		
	<div><div><div><div><div><div></div><div>SUB</div><div>DInt</div></div><div>EN</div><div>ENO</div><div><div><div>%MD416</div><div>"DROPPING_PLACE_FLOOR7_CALL_VALUE"</div></div><div><div>IN1</div><div>10</div><div>IN2</div></div><div><div>OUT</div><div><div>%MD480</div><div>"DROPPING_PLACE_FLOOR7_GTE_POS"</div></div></div></div></div></div></div></div>	
Network 69: DROPPING_PLACE_FLOOR8_LTE_POS_CALCULATION:		
	<div><div><div><div><div><div></div><div>ADD</div><div>DInt</div></div><div>EN</div><div>ENO</div><div><div><div>%MD420</div><div>"DROPPING_PLACE_FLOOR8_CALL_VALUE"</div></div><div><div>IN1</div><div>10</div><div>IN2</div></div><div><div>OUT</div><div><div>%MD484</div><div>"DROPPING_PLACE_FLOOR8_LTE_POS"</div></div></div></div></div></div></div></div>	
Network 70: DROPPING_PLACE_FLOOR8_GTE_POS_CALCULATION:		

Totally Integrated Automation Portal		
	<div><div></div><div><div><div>SUB Dint</div><div>EN</div><div>ENO</div><div><div>%MD420 "DROPPING_PLACE_FLOOR8_CALL_VALUE"</div><div>IN1</div><div>10</div><div>IN2</div><div>OUT</div><div><div>%MD488 "DROPPING_PLACE_FLOOR8_GTE_POS"</div><div>GTE_POS"</div></div></div></div></div></div>	
Network 71: DROPPING_PLACE_FLOOR9_LTE_POS_CALCULATION:		
	<div><div></div><div><div><div>ADD Dint</div><div>EN</div><div>ENO</div><div><div>%MD424 "DROPPING_PLACE_FLOOR9_CALL_VALUE"</div><div>IN1</div><div>10</div><div>IN2</div><div>OUT</div><div><div>%MD492 "DROPPING_PLACE_FLOOR9_LTE_POS"</div><div>LTE_POS"</div></div></div></div></div></div>	
Network 72: DROPPING_PLACE_FLOOR9_GTE_POS_CALCULATION:		
	<div><div></div><div><div><div>SUB Dint</div><div>EN</div><div>ENO</div><div><div>%MD424 "DROPPING_PLACE_FLOOR9_CALL_VALUE"</div><div>IN1</div><div>10</div><div>IN2</div><div>OUT</div><div><div>%MD496 "DROPPING_PLACE_FLOOR9_GTE_POS"</div><div>GTE_POS"</div></div></div></div></div></div>	
Network 73:		

