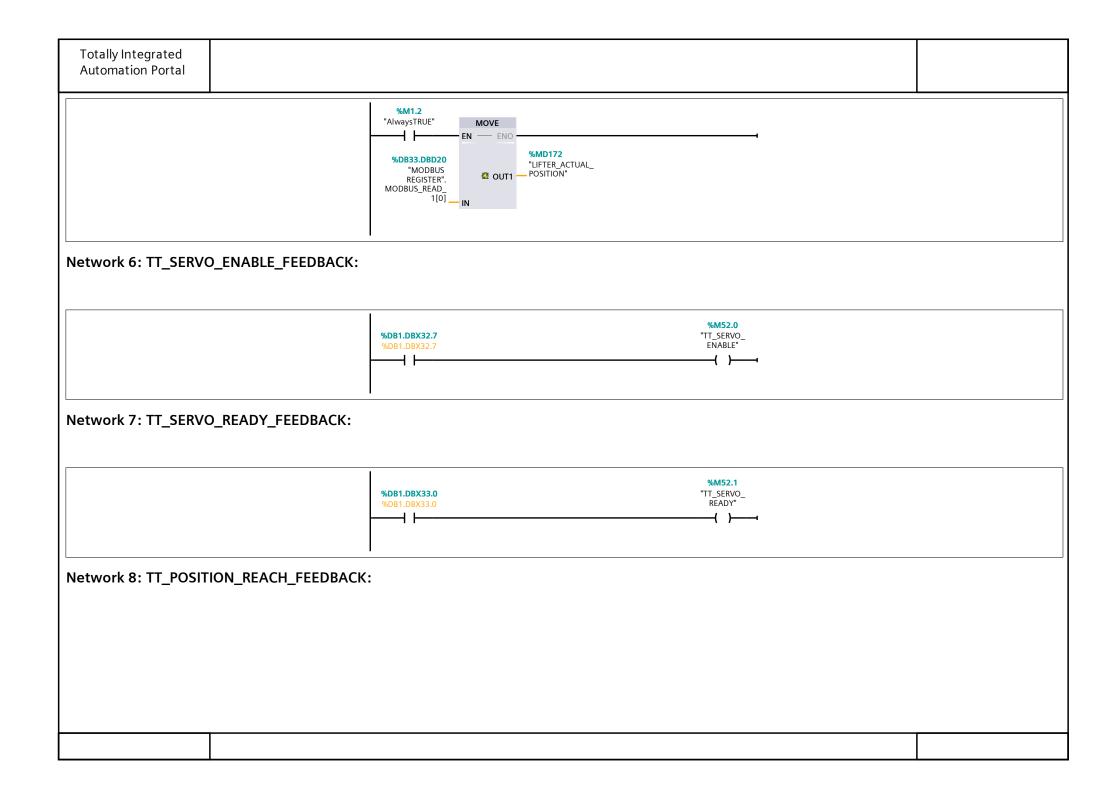
MAPPING Prop General	erties						
Name	MAPPING	Number	5	Туре	FC	Language	LAD
Numbering	Automatic	Number	J	Турс	l C	Language	LIND
Information	, tatornatio						
Title		Author		Commo	ent	Family	
Version	0.1	User-defined I	D			11	ı
Nama		D-t- t-	D - 4	aulė valuo	C		
Name		Data type	Det	ault value	Comment		
Input Output							
InOut							
Temp							
Constant							
Return							
	~	N - * -1					
MAPPIN	J	Void					
			333.DBX1.1 333.DBX1.1		%M98.5 "LIFTER_SERV(ENABLE" (D_	

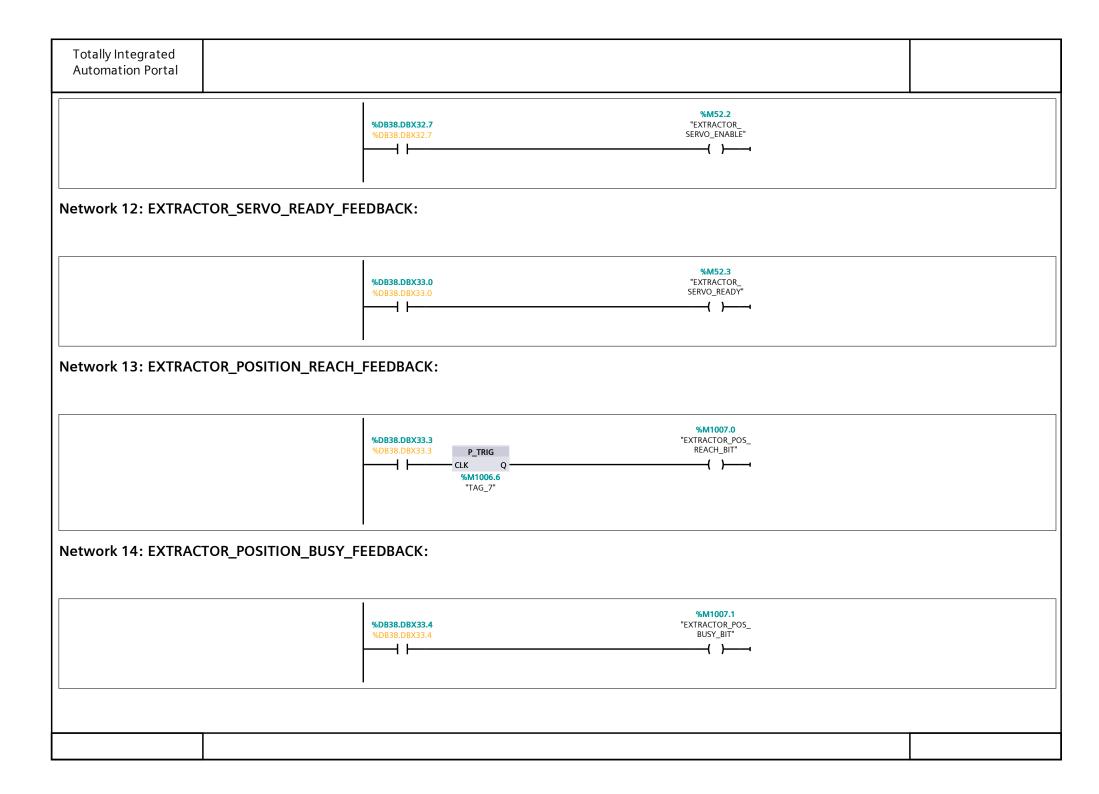
Totally Integrated Automation Portal			
	%DB33.DBX1.0 %DB33.DBX1.0	%M98.6 "LIFTER_SERVO_ READY" ()	
Network 3: LIFTER_SI	RVO_ALARM_FEEDBACK:		
	%DB33.DBX1.2 %DB33.DBX1.2	%M98.7 "LIFTER_SERVO_ ALARM" ()	
Network 4: LIFTER_PO	SITIONING_COMPLETE_FEEDBACK:		
	%DB33.DBX1.4 %DB33.DBX1.4	%M500.5 "LIFTER_ POSITIONING_ COMPLETE"	
Network 5: LIFTER_A	TUAL_POSITION:		



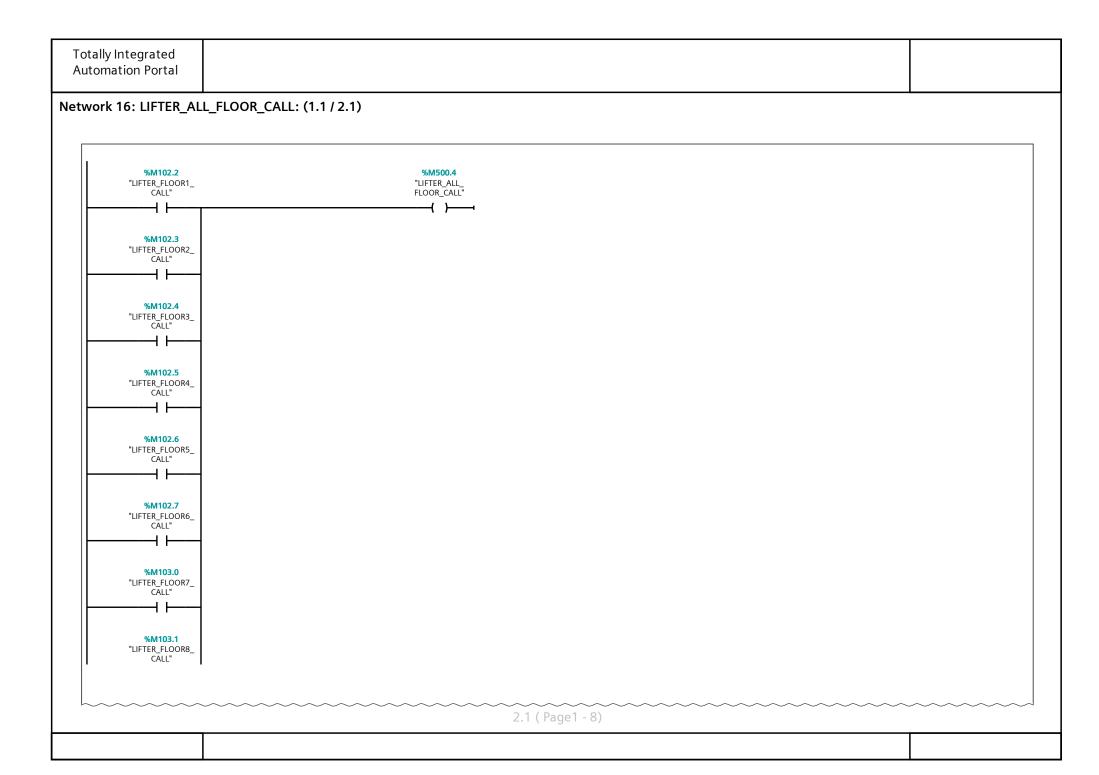
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Totally Integrated
  Automation Portal
                                                                                                                     %M1007.2
                                                          %DB1.DBX33.3
                                                                                                                  "TT_POS_REACH_
BIT"
                                                          %DB1.DBX33.3
                                                                           P_TRIG
                                                                          %M1006.7
                                                                          "TAG_8"
Network 9: TT_POSITION_BUSY_FEEDBACK:
                                                                                                                     %M1007.3
                                                          %DB1.DBX33.4
                                                                                                                   "TT_POS_BUSY_
                                                          %DB1.DBX33.4
Network 10: TT_ALARM_FEEDBACK:
                                                          %DB1.DBW30
                                                         CONFIGURATION".

"READ DATA".

"READ DATA[0]"
                                                                                                                     %M52.4
                                                                                                                    "TT_SERVO_
ALARM"
                                                             >
Int
Network 11: EXTRACTOR_SERVO_ENABLE_FEEDBACK:
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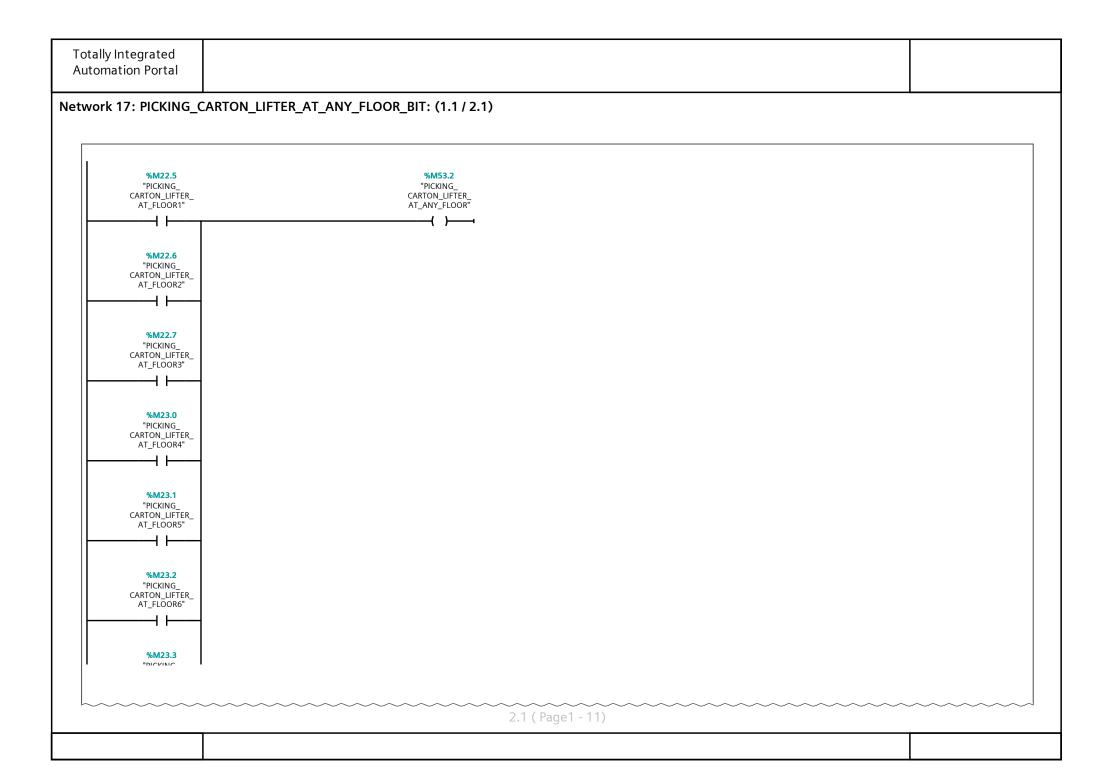


Totally Integrated Automation Portal		
Network 15: EXTRAC	FOR_ALARM_FEEDBACK:	
	#MB CONFIGURATION_ 1"."READ DATA_1". "READ DATA_1[0]" >	
Network 16: LIFTER_/	ALL_FLOOR_CALL:	



otally Integrated utomation Portal			
work 16: LIFTER_ALL_FLOOR_CALL: (2.1 / 2	2.1)	-	
	1.1 (Page1 - 7)		
			\sim
%M103.2			
%M103.2 "LIFTER_FLOOR9_ CALL"			

Totally Integrated Automation Portal		
Network 17: PICKING	_CARTON_LIFTER_AT_ANY_FLOOR_BIT:	



Totally Integrated Automation Portal		
etwork 17: PICKING_CARTON_	IFTER_AT_ANY_FLOOR_BIT: (2.1 / 2.1)	
	1.1 (Page1 - 10)	
"PICKING_ CARTON_LIFTER_ AT_FLOOR7" "PICKING_ CARTON_LIFTER_ AT_FLOOR8" "PICKING_ CARTON_LIFTER_ AT_FLOOR9"		

Totally Integrated Automation Portal	
Network 18:	

otally Integrated utomation Portal		
vork 18: (1.1 / 2.1)		
%M23.6 "PICKING_ CARTON_FLOOR1_ CALL"	%M52.6 "PICKING_ CARTON_FLOOR_ CALL"	
%M23.7 "PICKING_ CARTON_FLOOR2_ CALL"		
%M24.0 "PICKING_ CARTON_FLOOR3_ CALL"		
%M24.1 "PICKING_ CARTON_FLOOR4_ CALL"		
%M24.2 "PICKING_ CARTON_FLOOR5_ CALL"		
%M24.3 "PICKING_ CARTON_FLOOR6_ CALL"		
%M24.4 "DICVING		
	2.1 (Page1 - 14)	 ~~~~~

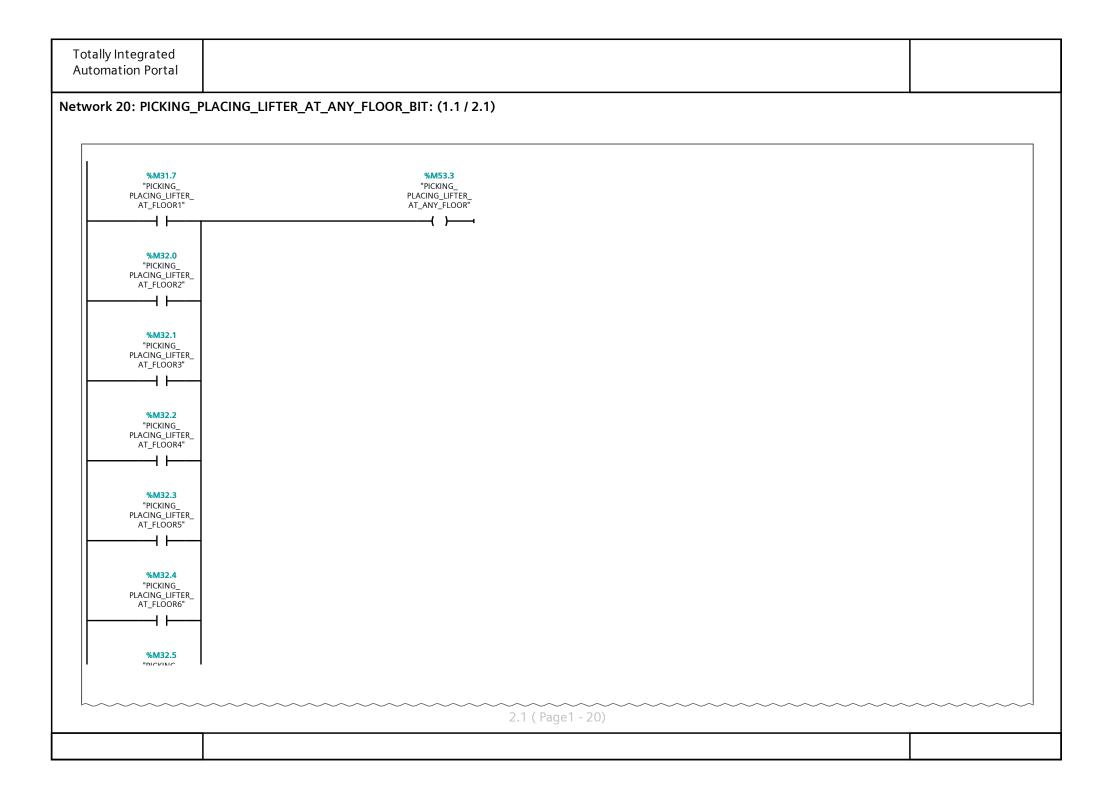
otally Integrated utomation Portal		
work 18: (2.1 / 2.1)		•
	1.1 (Page1 - 13)	
CARTON_FLOOR7_ CALL" %M24.5 "PICKING_ CARTON_FLOOR8_ CARTON_FLOOR8_ CALL"		
%M24.6 "PICKING_ CARTON_FLOOR9_ CALL"		

Totally Integrated Automation Portal	
Network 19:	

**************************************			otally Integrated automation Portal
**************************************	L		work 19: (1.1 / 2.1)
PICKING CARTON, FLODR2 REACHED' SM25.1 PICKING CARTON, FLODR2 REACHED' SM25.2 PICKING OARTON, FLODR4 REACHED' SM25.3 PICKING CARTON, FLODR5 REACHED' SM25.4 PICKING CARTON, FLOOR6 CARTON, FLOOR6 CARTON, FLOOR6 REACHED' SM25.4 PICKING CARTON, FLOOR6 REACHED'		"PICKING_ CARTON_FLOOR_ REACHED"	"PICKING_ CARTON_FLOOR1_ REACHED"
"PICKING_ CARTON_FLOORS_ REACHED" *M25.2 "PICKING_ CARTON_FLOOR4_ REACHED" *M25.3 "PICKING_ CARTON_FLOOR5_ REACHED" *M25.4 "PICKING_ CARTON_FLOOR6_ REACHED"			"PICKING_ CARTON_FLOOR2_ REACHED"
"PICKING_ CARTON_FLOOR4_ REACHED"			"PICKING_ CARTON_FLOOR3_ REACHED"
"PICKING_ CARTON_FLOORS_ REACHED" *M25.4 "PICKING_ CARTON_FLOOR6_ REACHED"			"PICKING_ CARTON_FLOOR4_ REACHED"
"PICKING_ CARTON_FLOOR6_ REACHED"			"PICKING_ CARTON_FLOOR5_ REACHED"
%M25.5 "DICVING			"PICKING_ CARTON_FLOOR6_ REACHED"
			%M25.5 "DICKING
2.1 (Page1 - 17)	·····	2.1 (Page1 - 17)	~~~~~~

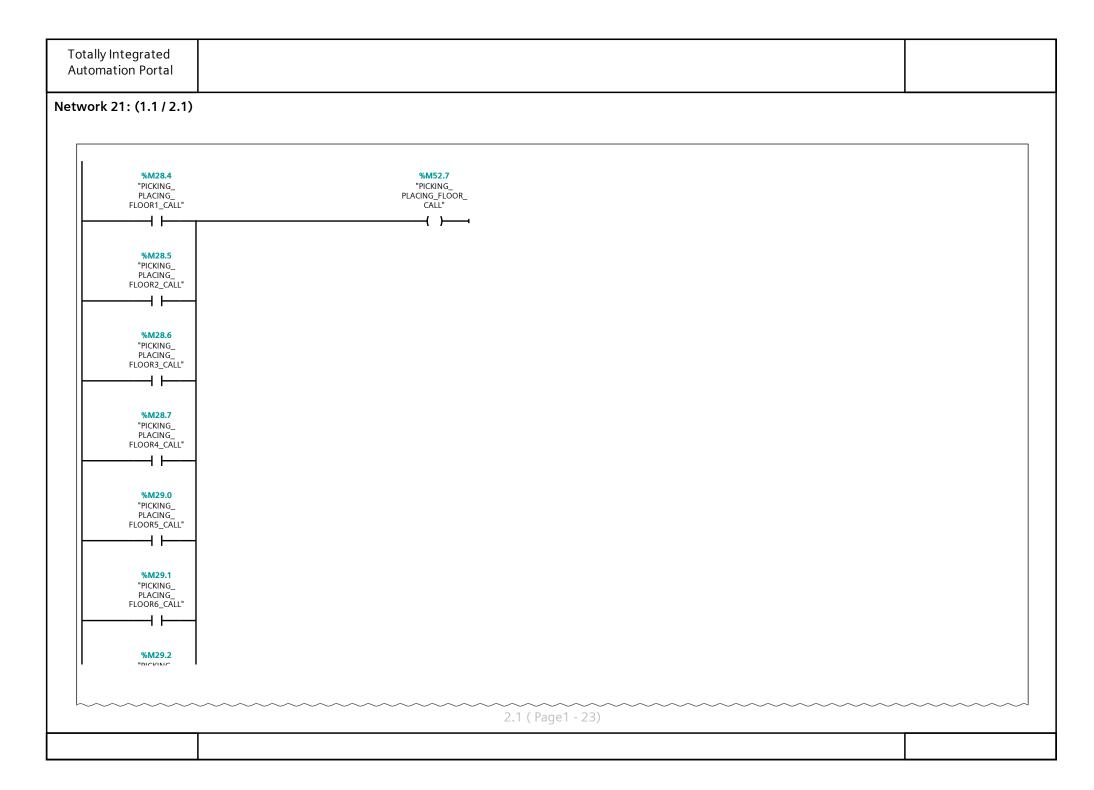
Totally Integrated Automation Portal				
twork 19: (2.1 / 2.1)				
	~~~~~	1.1 ( Page1 - 16)	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	~~~~~
PICKING_ CARTON_FLOOR7_ REACHED"				
%M25.6  "PICKING_ CARTON_FLOOR8_ REACHED"				
%M25.7 "PICKING_ CARTON_FLOOR9_ REACHED"				

Totally Integrated Automation Portal		
Network 20: PICKING	_PLACING_LIFTER_AT_ANY_FLOOR_BIT:	



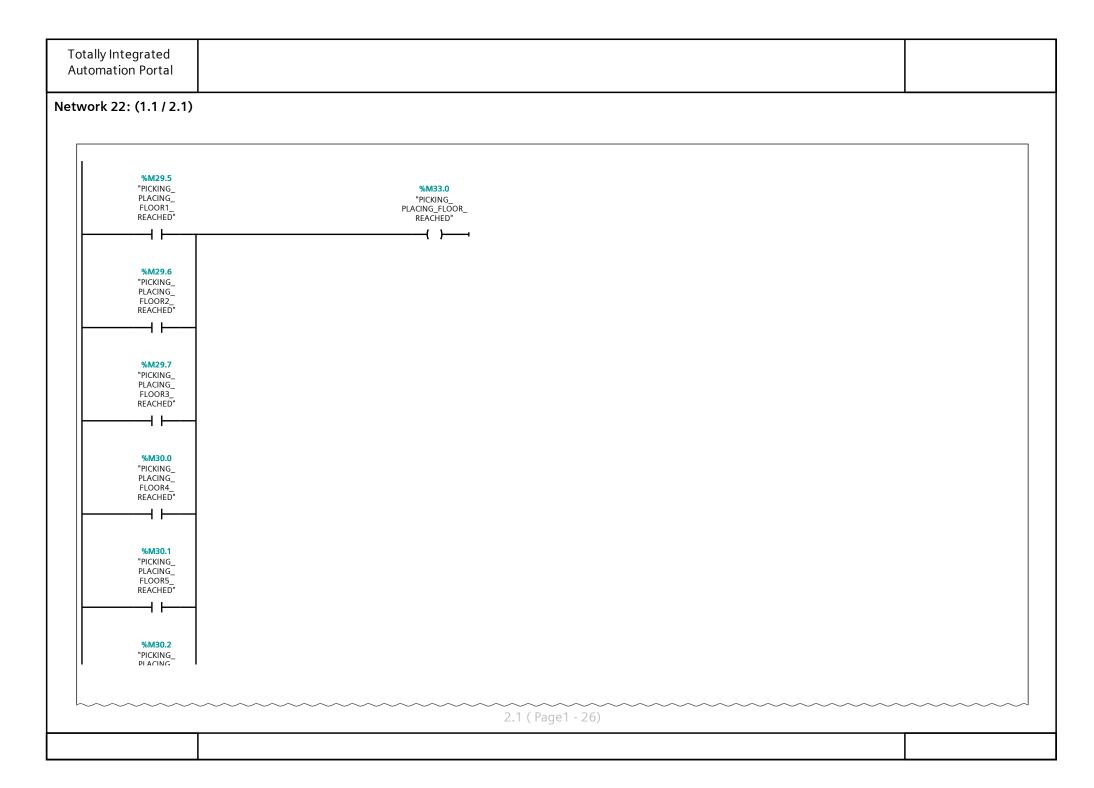
otally Integrated utomation Portal		
	Y_FLOOR_BIT: (2.1 / 2.1)	
	1.1 ( Page1 - 19)	
PILKING_ PLACING_LIFTER_ AT_FLOOR7"		
%M32.6  "PICKING_ PLACING_LIFTER_ AT_FLOOR8"		
%M32.7  "PICKING_ PLACING_LIFTER_ AT_FLOOR9"		

Totally Integrated Automation Portal	
Network 21:	



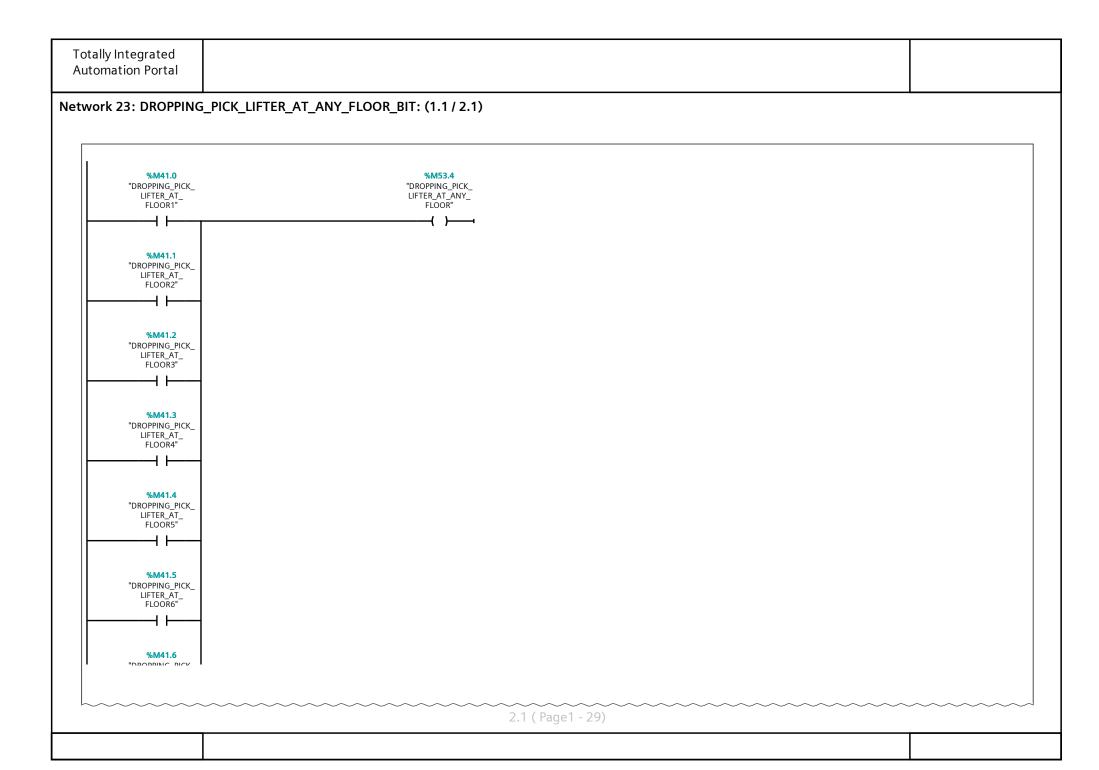
Totally Integrated Automation Portal			
etwork 21: (2.1 / 2.1)			
PILKING I	~~~~~	1.1 ( Page1 - 22)	 ~~~~ ₁
PICKING_ PLACING_ FLOOR7_CALL"			
<b>%M29.3</b> "PICKING_			
"PICKING_ PLACING_ FLOOR8_CALL"			
%M29.4 "PICKING_ PLACING_ FLOOR9_CALL"			
FLOOR9_CALL"			

Totally Integrated Automation Portal		
Network 22:		
	1	l



Fotally Integrated Automation Portal			
twork 22: (2.1 / 2.1)		1	
TO THE INTERIOR	1.1 ( Page1 - 25)		~~~~
FLOUNG_ FLOOR6_ REACHED"			
%мзо.з			
"PICKING_ PLACING_ FLOOR7_ REACHED"			
%М30.4			
"PICKING_ PLACING_ FLOOR8_ REACHED"			
REACHED"			
%M30.5			
"PICKING_ PLACING_ FLOOR9_ REACHED"			
REACHED"			
l			

Totally Integrated Automation Portal		
Network 23: DROPPIN	IG_PICK_LIFTER_AT_ANY_FLOOR_BIT:	



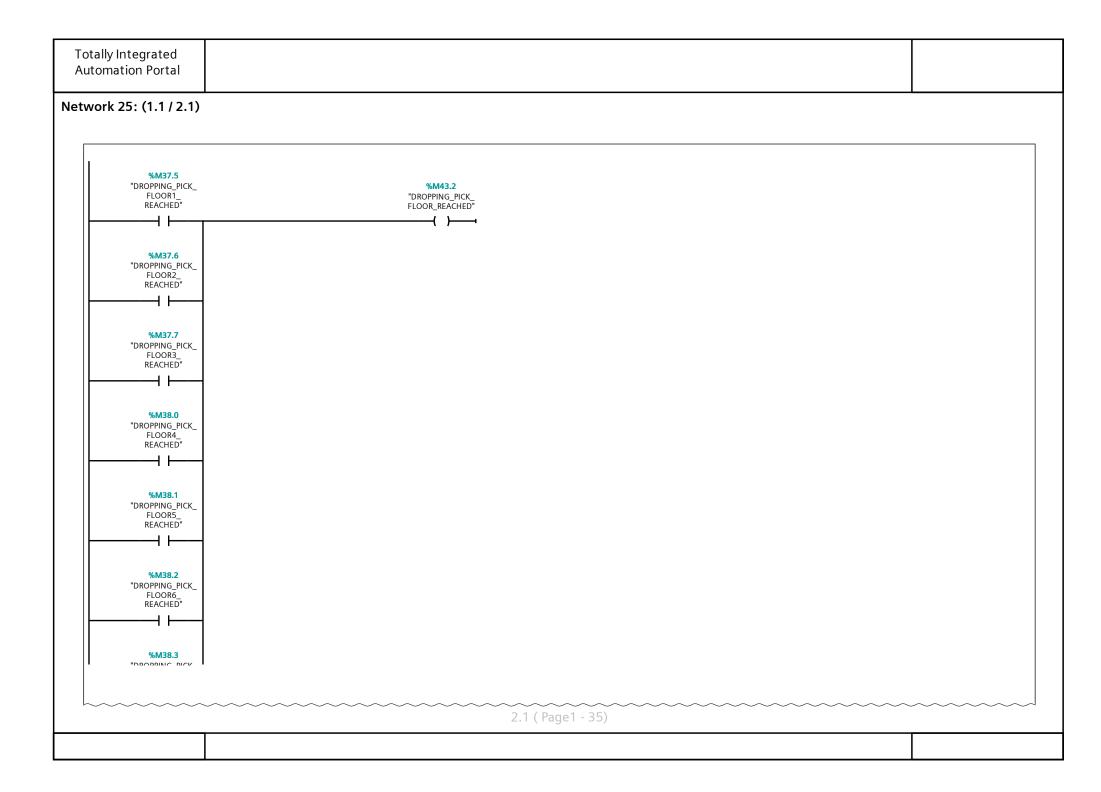
otally Integrated utomation Portal		
work 23: DROPPING_PICK_LIFTER_AT_AN		
	1.1 ( Page1 - 28)	
DKUPPING_PICK_ LIFTER_AT_ FLOOR7"  %M41.7		
"DROPPING_PICK_ LIFTER_AT_ FLOOR8"		
%M42.0 "DROPPING_PICK_ LIFTER_AT_ FLOOR9"		
I		

Totally Integrated Automation Portal	
Network 24:	

*M36.4  "DROPPING_PICK_ FLOOR1_CALL"  *M36.5  "DROPPING_PICK_ FLOOR2_CALL"	%M53.0 ROPPING_PICK_ FLOOR_CALL"		<b>1</b>	
"DROPPING_PICK_ FLOOR1_CALL"  %M36.5  "DROPPING_PICK_ FLOOR2_CALL"  %M36.6  "DROPPING_PICK_ FLOOR3_CALL"  %M36.7  "DROPPING_PICK_ FLOOR4_CALL"  %M37.0  "DROPPING_PICK_ FLOOR5_CALL"  %M37.1  "DROPPING_PICK_ FLOOR6_CALL"  %M37.2  "DROPPING_PICK_ FLOOR6_CALL"	ROPPING_PICK_ FLOOR_CALL"			
"DROPPING_PICK_ FLOOR2_CALL"  "MM36.6  "DROPPING_PICK_ FLOOR3_CALL"  "MM36.7  "DROPPING_PICK_ FLOOR4_CALL"  "MM37.0  "DROPPING_PICK_ FLOOR5_CALL"  "MM37.1  "DROPPING_PICK_ FLOOR6_CALL"  "MM37.1  "DROPPING_PICK_ FLOOR6_CALL"				
"DROPPING_PICK_ FLOOR3_CALL"  *M36.7  "DROPPING_PICK_ FLOOR4_CALL"  *M37.0  "DROPPING_PICK_ FLOOR5_CALL"  *M37.1  "DROPPING_PICK_ FLOOR6_CALL"  *M37.2  "DROPPING_PICK_ FLOOR7_CALL"				
"DROPPING_PICK_ FLOOR4_CALL"  *MM37.0  "DROPPING_PICK_ FLOOR5_CALL"  *MM37.1  "DROPPING_PICK_ FLOOR6_CALL"  *MM37.2  "DROPPING_PICK_ FLOOR7_CALL"				
"DROPPING_PICK_ FLOOR5_CALL"  *M37.1  "DROPPING_PICK_ FLOOR6_CALL"  *M37.2  "DROPPING_PICK_ FLOOR7_CALL"				
"DROPPING_PICK_ FLOOR6_CALL"  %M37.2  "DROPPING_PICK_ FLOOR7_CALL"				
"DROPPING_PICK_ FLOOR7_CALL"				
%M37.3 "DROPPING_PICK_ FLOOR8_CALL"				
		32)		

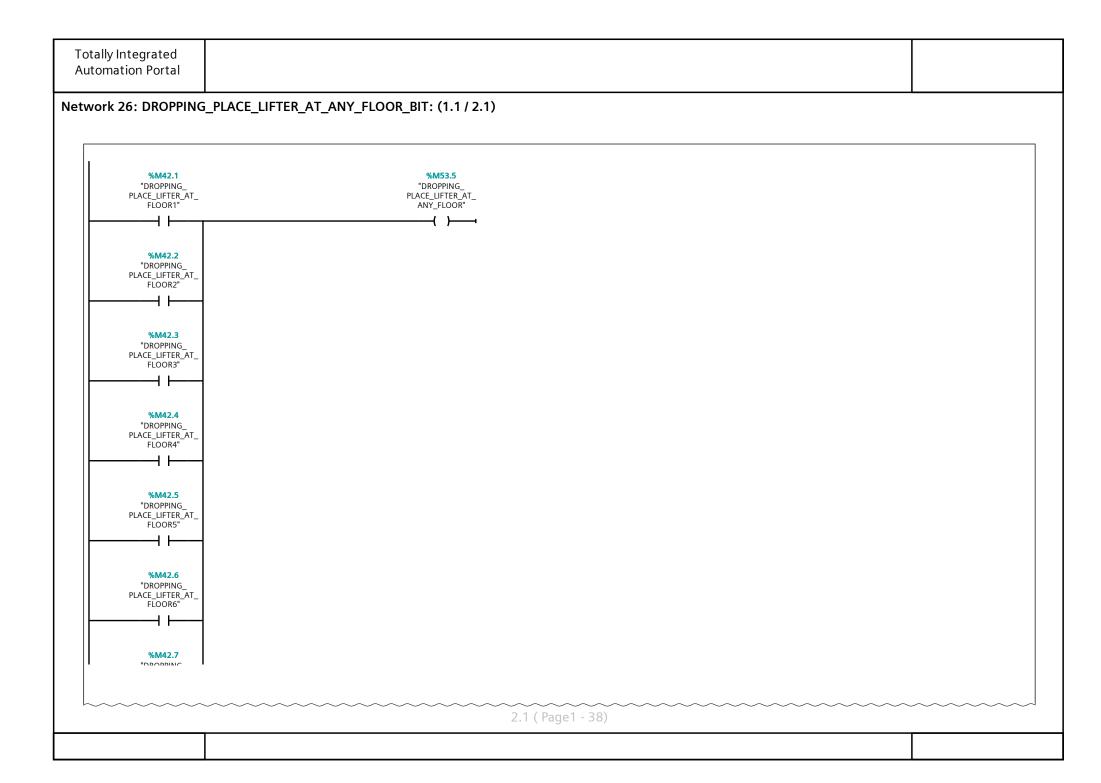
1.1 ( Page1 - 31)	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	~~~~~~ ₁
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	TH (Tage 1 31)	I.T (lage! 51)

Totally Integrated Automation Portal		
Network 25:		
	1	l



Totally Integrated Automation Portal		
twork 25: (2.1 / 2.1)		
	1.1 ( Page1 - 34)	
DKOPPING_PICK_ FLOOR7_ REACHED"		
%M38.4  "DROPPING_PICK_ FLOOR8_ REACHED"		
%M38.5 "DROPPING_PICK_ FLOOR9_ REACHED"		

Totally Integrated Automation Portal					
Network 26: DROPPING_PLACE_LIFTER_AT_ANY_FLOOR_BIT:					



otally Integrated utomation Portal		
work 26: DROPPING_PLACE_LIFTER_AT_AN		
	1.1 ( Page1 - 37)	
"DKOPPING_ PLACE_LIFTER_AT_ FLOOR?"  "MM43.0  "DROPPING_ PLACE_LIFTER_AT_ FLOOR8"  "MM43.1  "DROPPING_ PLACE_LIFTER_AT_ FLOOR9"		

Totally Integrated Automation Portal		
Network 27:		
	1	1

otally Integrated automation Portal			
twork 27: (1.1 / 2.1)			
%M45.3 "DROPPING_ PLACE_FLOOR1_ CALL"	%M53.1  "DROPPING_ PLACE_FLOOR_ CALL"		
%M45.4 "DROPPING_ PLACE_FLOOR2_ CALL"	( )—-		
%M45.5  "DROPPING_ PLACE_FLOOR3_ CALL"			
%M45.6 "DROPPING_ PLACE_FLOOR4_ CALL"			
%M45.7 "DROPPING_ PLACE_FLOOR5_ CALL"			
%M46.0  "DROPPING_ PLACE_FLOOR6_ CALL"			
%M46.1 "DDODDING			
L	2.1 ( Page1 - 41)	~~~~~	

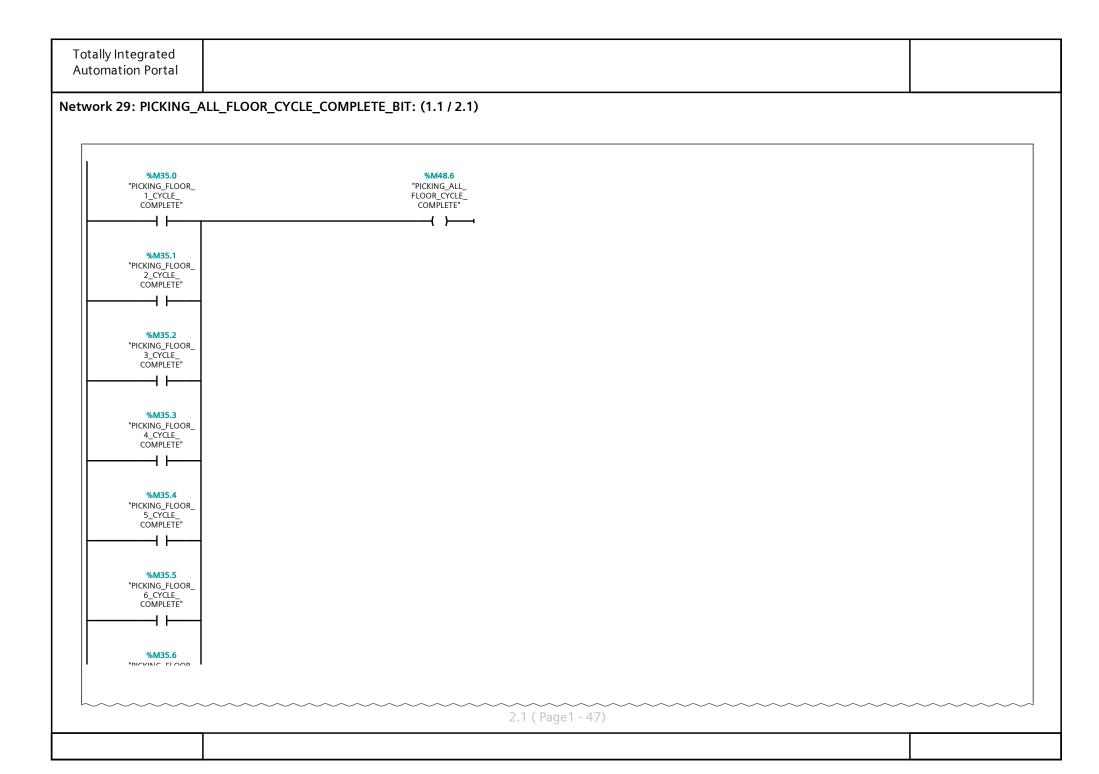
otally Integrated utomation Portal		
work 27: (2.1 / 2.1)		
	1.1 ( Page1 - 40)	
DKOPPING_ PLACE_FLOOR7_ CALL"		
%M46.2  "DROPPING_ PLACE_FLOOR8_ CALL"		
%M46.3  "DROPPING_ PLACE_FLOOR9_ CALL"		

Totally Integrated Automation Portal		
Network 28:		
	1	l

otally Integrated automation Portal			
twork 28: (1.1 / 2.1)			
%M46.4 "DROPPING_ PLACE_FLOOR1_ REACHED"	%M47.5  "DROPPING_ PLACE_FLOOR_ REACHED"		
%M46.5 "DROPPING_ PLACE_FLOOR2_ REACHED"			
%M46.6 "DROPPING_ PLACE_FLOOR3_ REACHED"			
%M46.7 "DROPPING_ PLACE_FLOOR4_ REACHED"			
%M47.0 "DROPPING_ PLACE_FLOOR5_ REACHED"			
%M47.1  "DROPPING_ PLACE_FLOOR6_ REACHED"			
%M47.2			
~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	2.1 ( Page1 - 44)	~~~~~	~~~~~

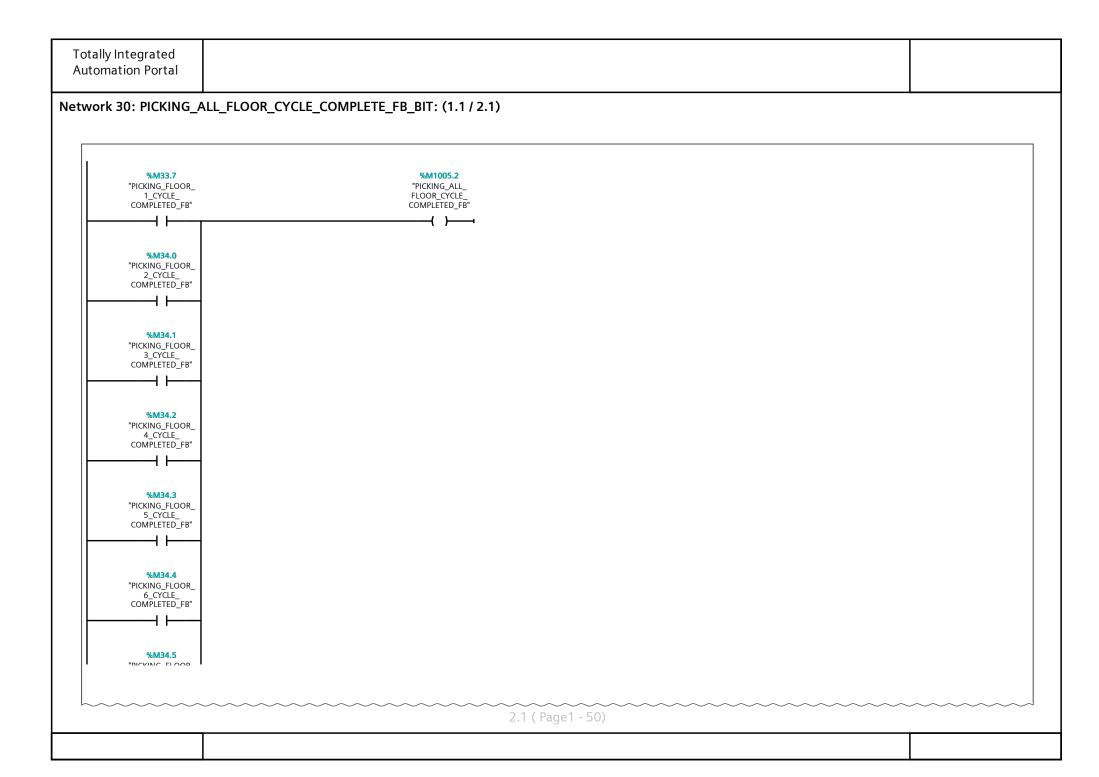
Fotally Integrated Automation Portal			
twork 28: (2.1 / 2.1)			
	1.1 (Page1 - 43)	·····	
DKUPPING_ PLACE_FLOOR7_ REACHED"			
%M47.3 "DROPPING_ PLACE_FLOOR8_ REACHED"			
%M47.4 "DROPPING_ PLACE_FLOOR9_ REACHED"			

Totally Integrated Automation Portal		
Network 29: PICKING	_ALL_FLOOR_CYCLE_COMPLETE_BIT:	



otally Integrated automation Portal		
twork 29: PICKING_ALL_FLOOR_CYCLE_COM		
	1.1 (Page1 - 46)	
PICKING_FLOOK_ 7_CYCLE_ COMPLETE"		
%M35.7 "PICKING_FLOOR_ 8_CYCLE_ COMPLETE"		
%M36.0 "PICKING_FLOOR_ 9_CYCLE_ COMPLETE"		

_ALL_FLOOR_CYCLE_COMPLETE_FB_BIT:	
	_ALL_FLOOR_CYCLE_COMPLETE_FB_BIT:



Totally Integrated Automation Portal		
etwork 30: PICKING_A	L_FLOOR_CYCLE_COMPLETE_FB_BIT: (2.1 / 2.1)	
	1.1 (Page1 - 49)	
PILKING_FLOUK_ 7_CYCLE_ COMPLETED_FB"		
"PICKING_FLOOR_ 8_CYCLE_ COMPLETED_FB"		
"PICKING_FLOOR_ 9_CYCLE_ COMPLETED_FB"		

Totally Integrated Automation Portal				
Network 31:				
	<u>'</u>			