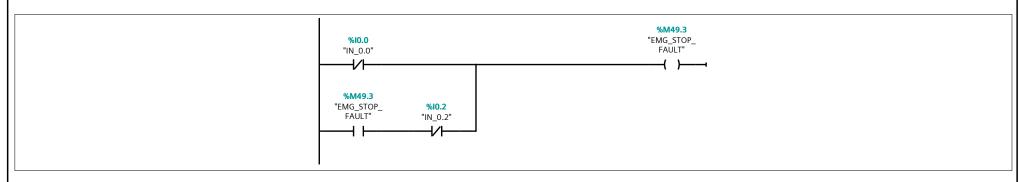
Totally Integrated Automation Portal	
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## ALARMS [FC32]

ALARMS Properties							
General							
Name	ALARMS	Number	32	Туре	FC	Language	LAD
Numbering	Automatic				•		
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

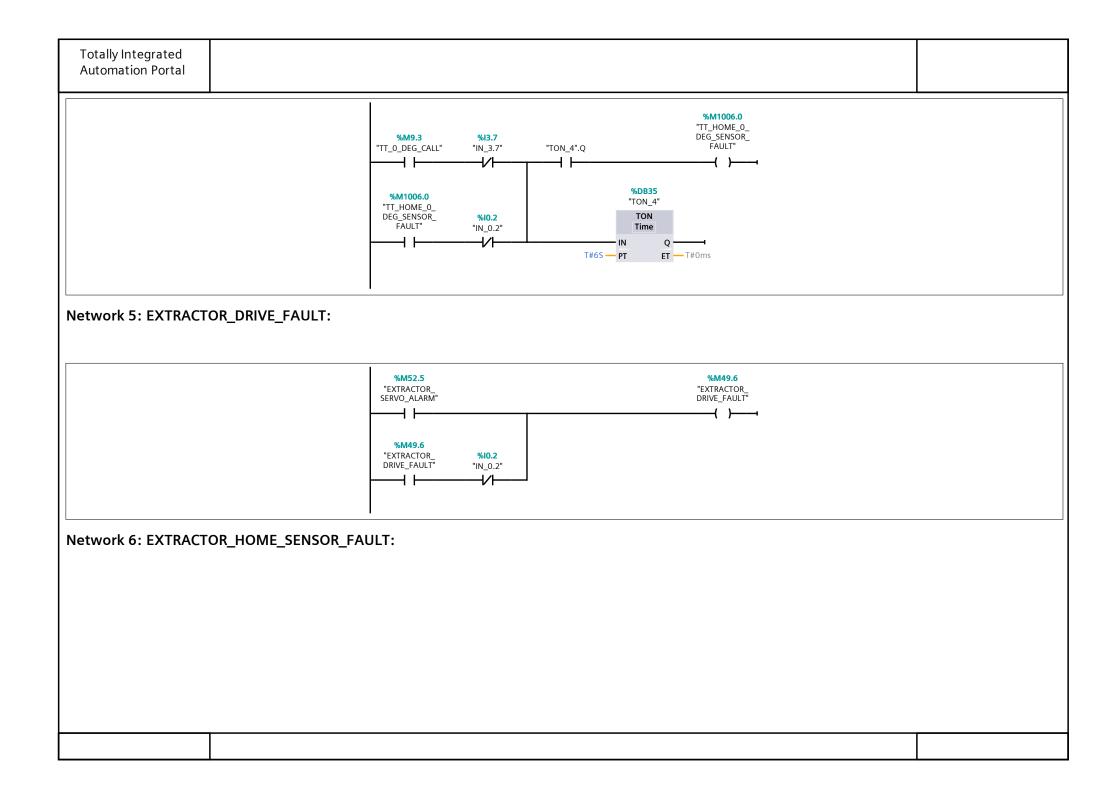
Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
<b>▼</b> Return			
ALARMS	Void		

## Network 1: EMERGENCY\_STOP\_FAULT:

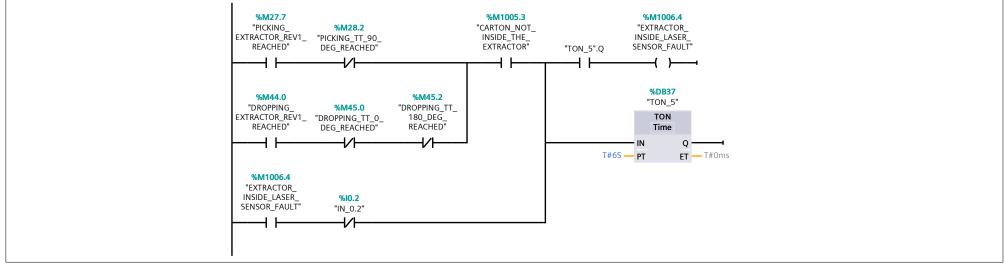


## Network 2: LIFTER\_DRIVE\_FAULT:

Totally Integrated **Automation Portal** %M98.7 %M49.4 "LIFTER\_DRIVE\_ FAULT" "LIFTER\_SERVO\_ ALARM" %M49.4 "LIFTER\_DRIVE\_ FAULT" %10.2 "IN\_0.2" Network 3: TT\_DRIVE\_FAULT: %M52.4 "TT\_SERVO\_ ALARM" %M1.2 %M49.5 "AlwaysTRUE" "TT\_DRIVE\_FAULT" %M49.5 %10.2 "TT\_DRIVE\_FAULT" "IN\_0.2" Network 4: EXTRACTOR\_HOME\_SENSOR\_FAULT:

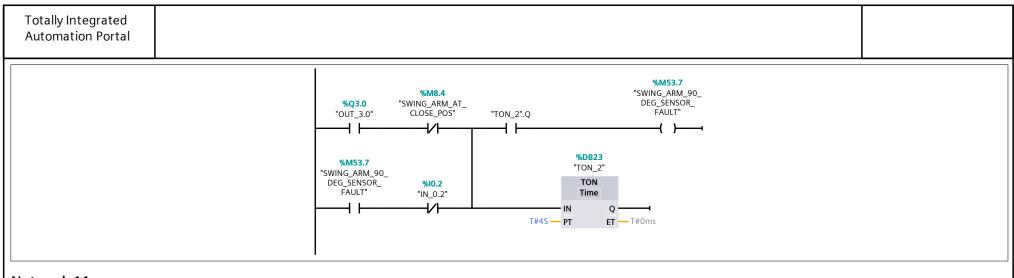


Totally Integrated **Automation Portal** %M1005.7 %M16.3 "EXTRACTOR\_ "EXTRACTOR\_ HOME\_SENSOR\_ **%I3.6** FAULT" REVERSE\_CALL" "IN\_3.6" "TON\_3".Q ( )—— %DB34 %M1005.7 "TON\_3" "EXTRACTOR\_ HOME\_SENSOR\_ TON %10.2 FAULT" "IN\_0.2" Time **ET** — T#0ms T#6S — PT Network 7: EXTRACTOR\_INSIDE\_LASER\_SENSOR\_FAULT:



Network 8: SWING\_ARM\_DRIVE\_FAULT:

Totally Integrated **Automation Portal** %M49.7 "SWING\_ARM\_ DRIVE\_FAULT" **%I4.0** %M1.2 "AlwaysTRUE" "IN\_4.0" %M49.7 "SWING\_ARM\_ DRIVE\_FAULT" %10.2 "IN\_0.2" Network 9: SWING\_ARM\_0\_DEG\_SENSOR\_FAULT: %M53.6 %M8.3 "SWING\_ARM\_0\_ DEG\_SENSOR\_ FAULT" "SWING\_ARM\_AT\_ %Q3.1 OPEN\_POS" "OUT\_3.1" "TON\_1".Q %DB22 %M53.6 "TON\_1" "SWING\_ARM\_O\_ DEG\_SENSOR\_ FAULT" TON %10.2 Time "IN\_0.2" Q-T#6S — PT **ET** — T#0ms Network 10: SWING\_ARM\_90\_DEG\_SENSOR\_FAULT:



## Network 11:

otally Integrated Automation Portal			
twork 11: (1.1 / 2.1)		L	
%M49.3 "EMG_STOP_ FAULT"	%M17.1 "ACR_ALL_FAULT" ( )———		
%M49.4 "LIFTER_DRIVE_ FAULT"			
%M49.5 "TT_DRIVE_FAULT"			
%M49.6 "EXTRACTOR_ DRIVE_FAULT"			
%M49.7 "SWING_ARM_ DRIVE_FAULT"			
%M53.6  "SWING_ARM_O_ DEG_SENSOR_ FAULT"			
%M53.7  "SWING_ARM_90_ DEG_SENSOR_ FAULT"			
%M1005.7			
	2.1 ( Page1 - 8)	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	~~~~

otally Integrated automation Portal			
twork 11: (2.1 / 2.1)			
	1.1 ( Page1 - 7)	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	~~~~~~
EXTRACTOR_ HOME_SENSOR_ FAULT"			
%M1006.0 "TT_HOME_0_ DEG_SENSOR_ FAULT"			
%M1006.4  "EXTRACTOR_ INSIDE_LASER_ SENSOR_FAULT"			