

MAPPING [FC5]

MAPPING Properties

General

Name	MAPPING	Number	5	Type	FC	Language	LAD
Numbering	Automatic						

Information

Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
MAPPING	Void		

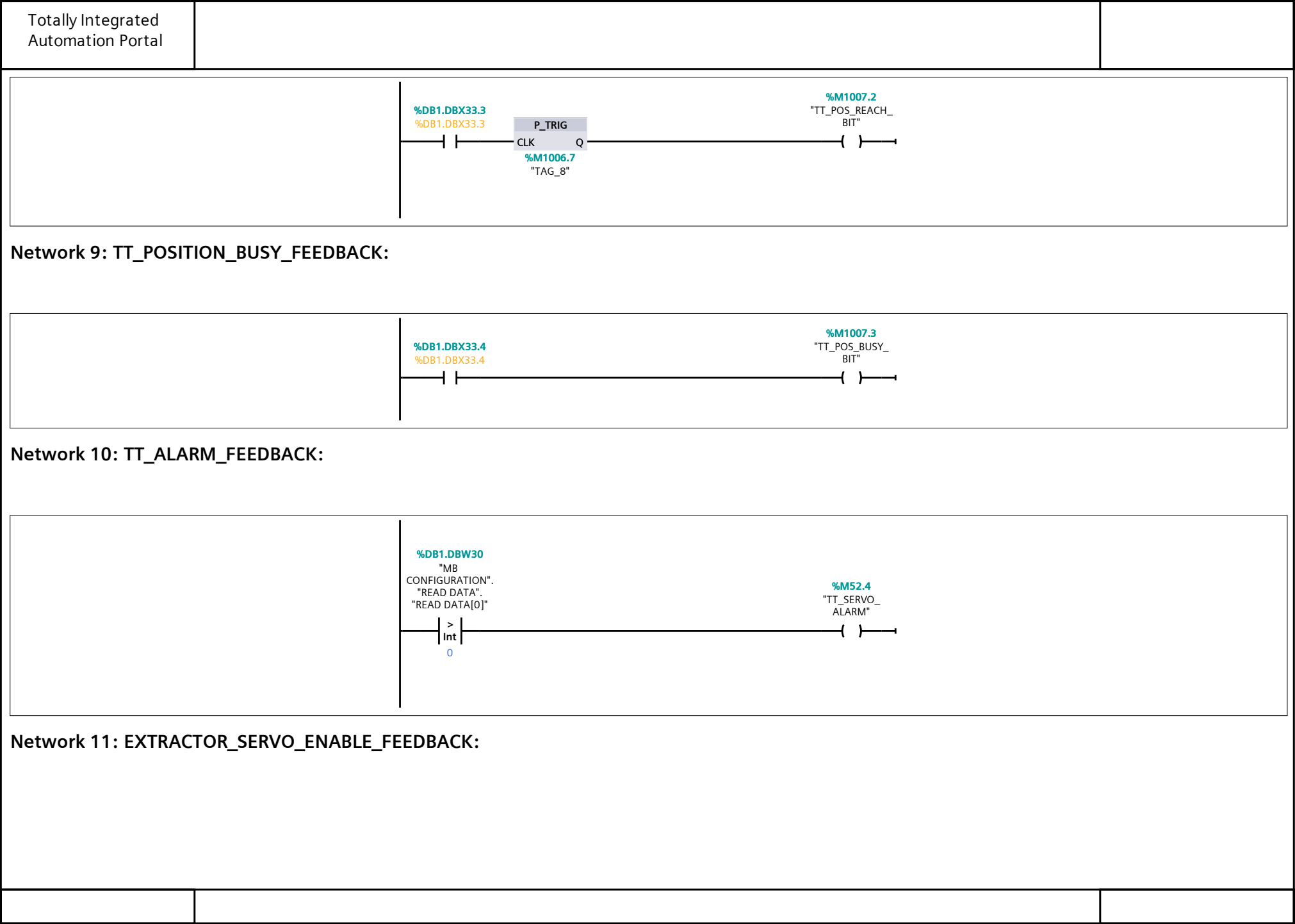
Network 1: LIFTER_SERVO_ENABLE_FEEDBACK:

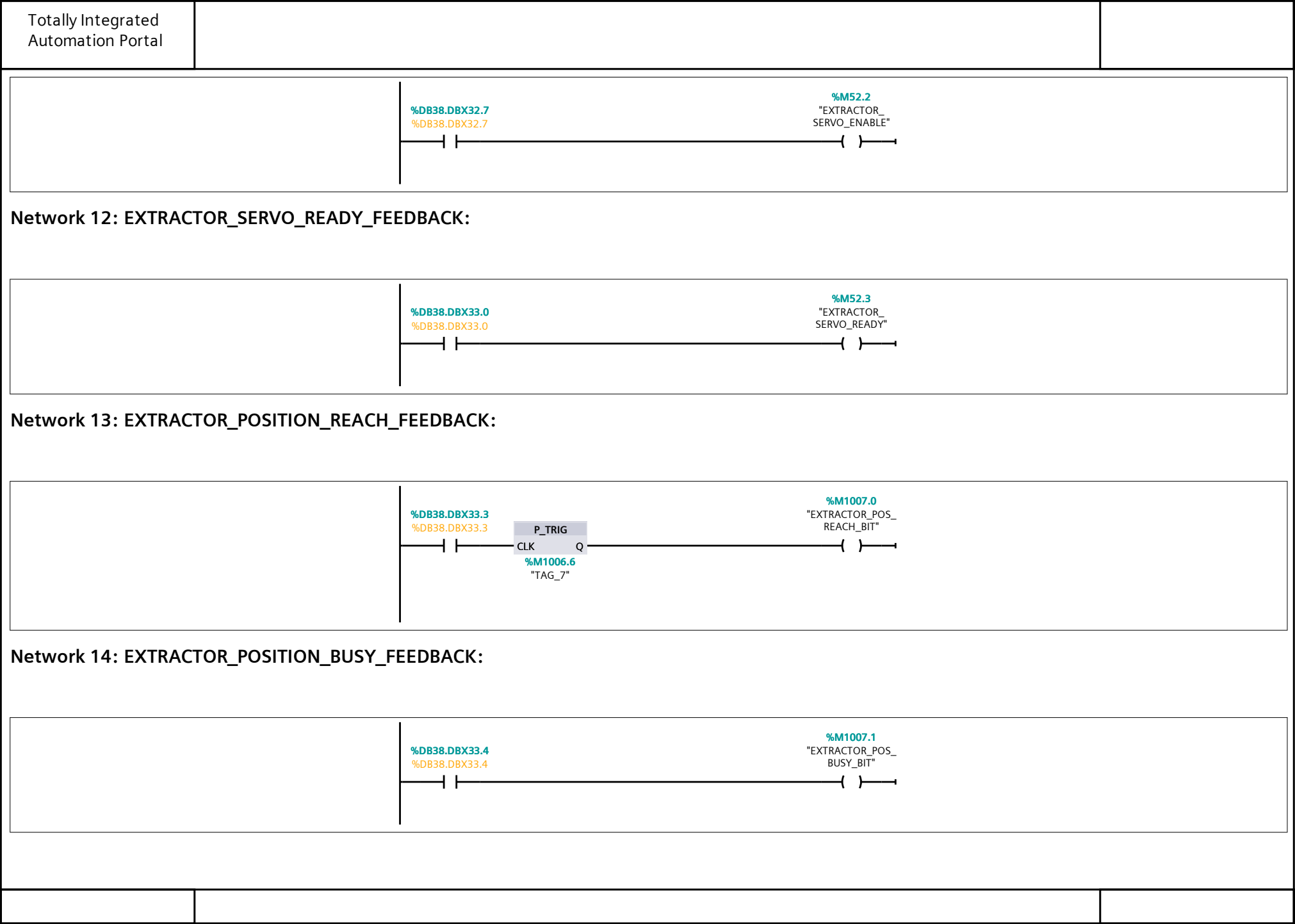


Network 2: LIFTER_SERVO_READY_FEEDBACK:

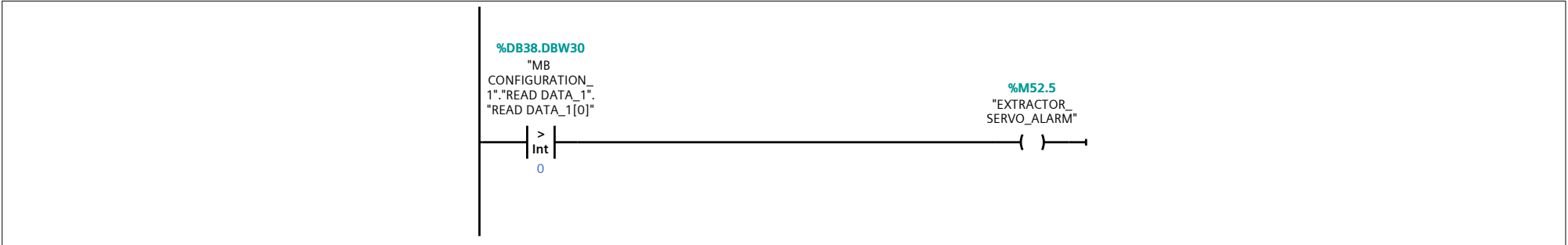
Totally Integrated Automation Portal		
	<div><div><div><div><div></div><div><div><div>%DB33.DBX1.0</div><div>%DB33.DBX1.0</div></div></div><div><div><div>%M98.6</div><div>"LIFTER_SERVO_READY"</div></div></div></div><div></div></div></div></div>	
Network 3: LIFTER_SERVO_ALARM_FEEDBACK:		
	<div><div><div><div><div></div><div><div><div>%DB33.DBX1.2</div><div>%DB33.DBX1.2</div></div></div><div><div><div>%M98.7</div><div>"LIFTER_SERVO_ALARM"</div></div></div></div><div></div></div></div></div>	
Network 4: LIFTER_POSITIONING_COMPLETE_FEEDBACK:		
	<div><div><div><div><div></div><div><div><div>%DB33.DBX1.4</div><div>%DB33.DBX1.4</div></div></div><div><div><div>%M500.5</div><div>"LIFTER_POSITIONING_COMPLETE"</div></div></div></div><div></div></div></div></div>	
Network 5: LIFTER_ACTUAL_POSITION:		







Network 15: EXTRACTOR_ALARM_FEEDBACK:



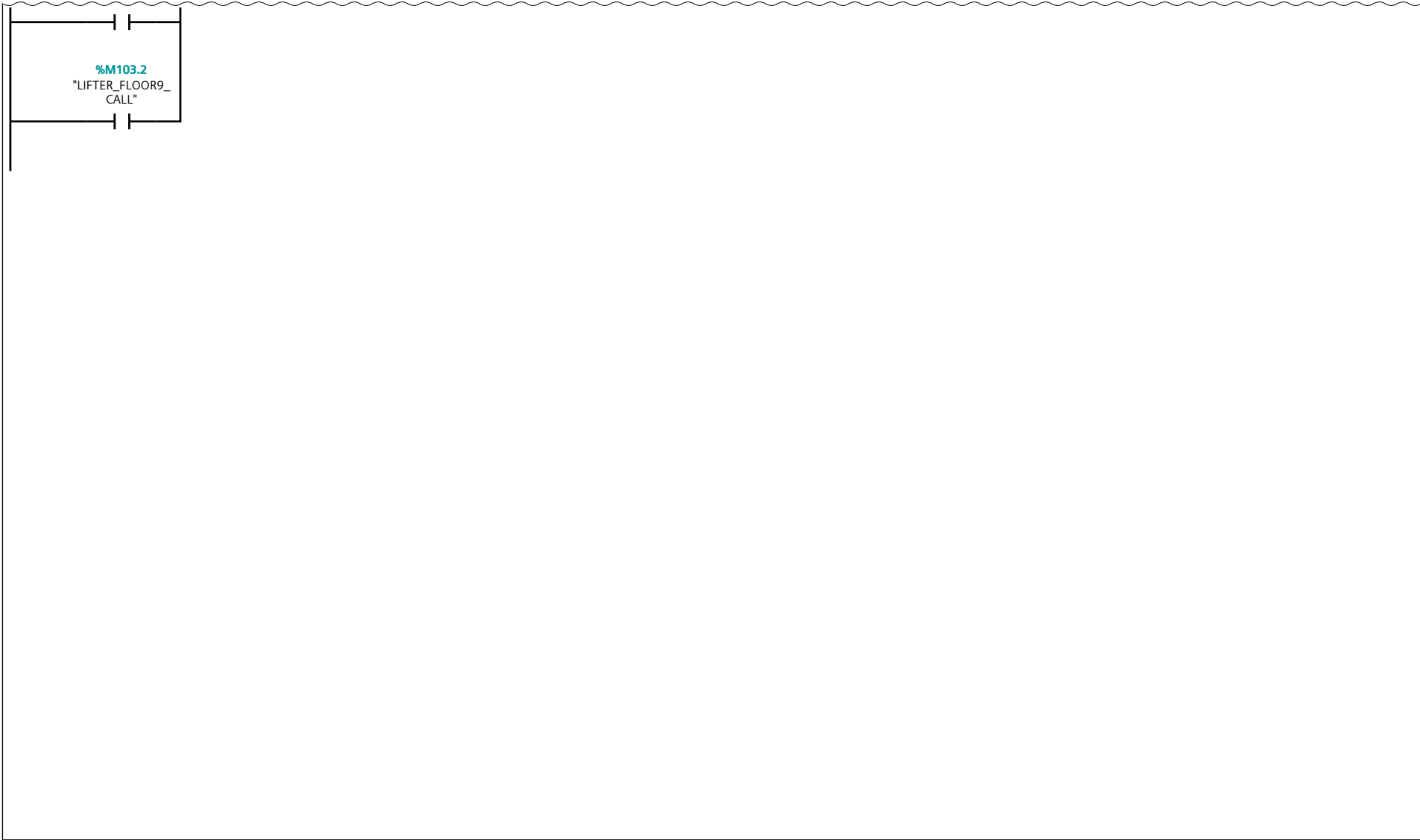
Network 16: LIFTER_ALL_FLOOR_CALL:

Network 16: LIFTER_ALL_FLOOR_CALL: (1.1 / 2.1)

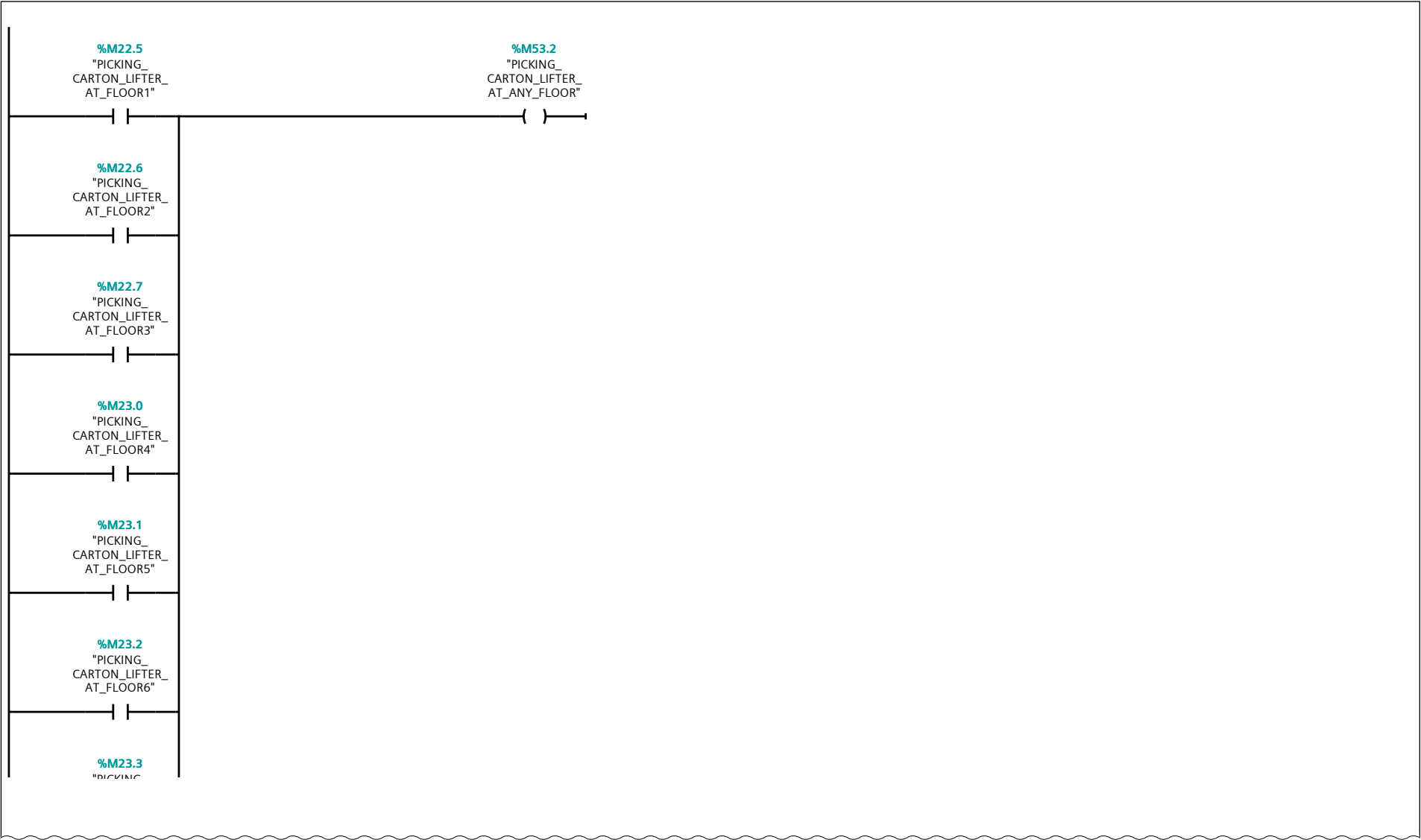


Network 16: LIFTER_ALL_FLOOR_CALL: (2.1 / 2.1)

1.1 (Page1 - 7)



Network 17: PICKING_CARTON_LIFTER_AT_ANY_FLOOR_BIT: (1.1 / 2.1)



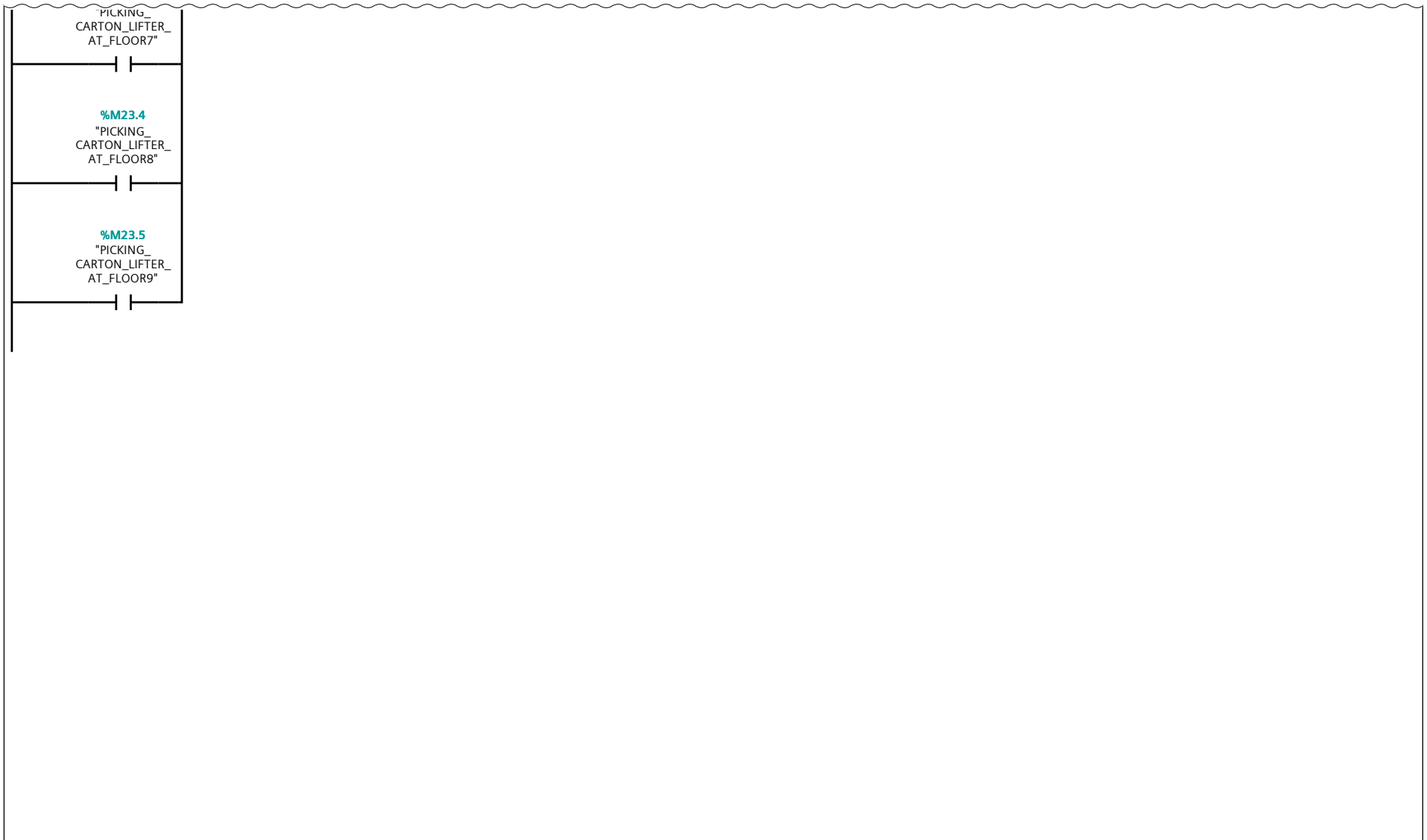
Network 17: PICKING_CARTON_LIFTER_AT_ANY_FLOOR_BIT: (2.1 / 2.1)

1.1 (Page1 - 10)

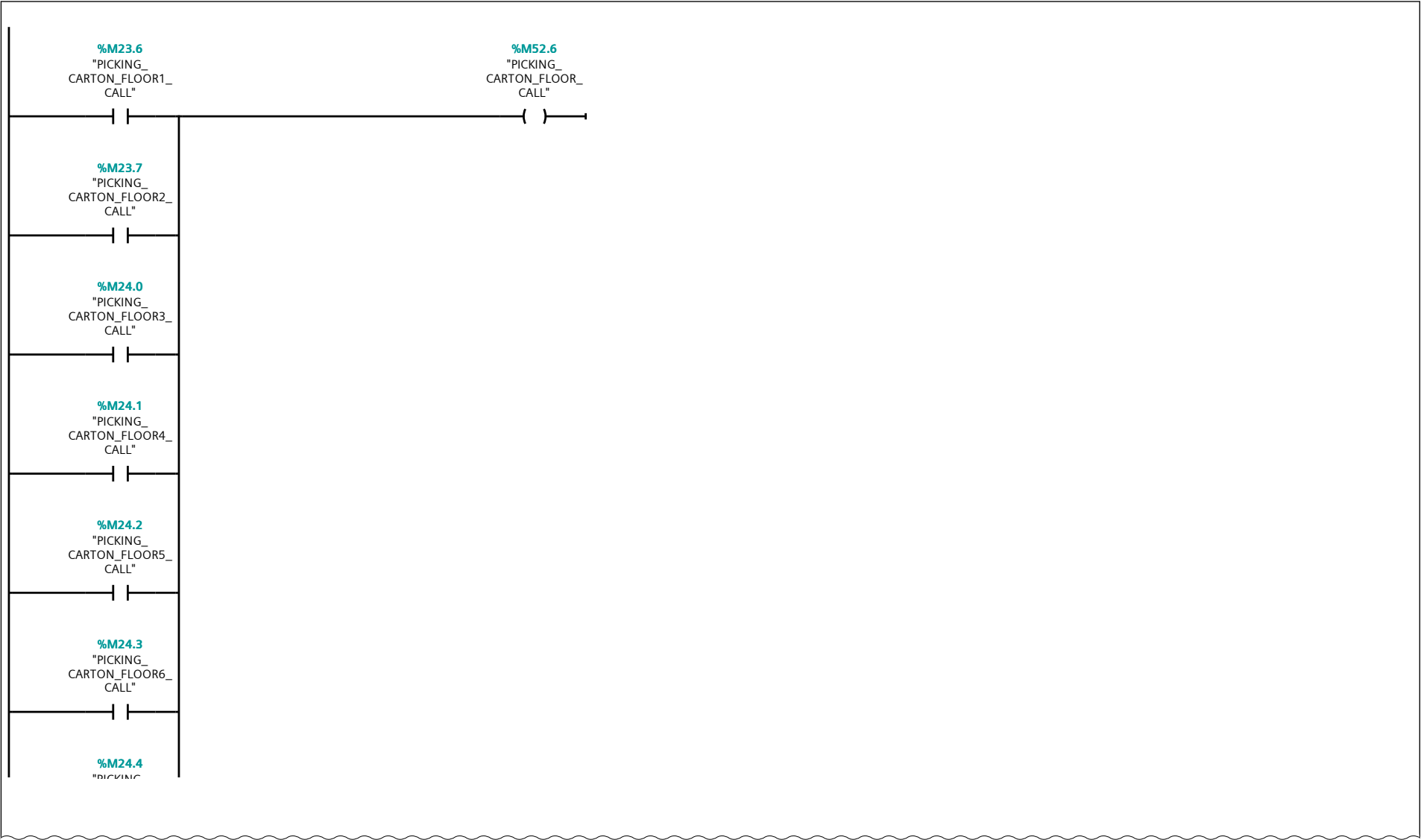
```
graph LR; L1[PICKING_CARTON_LIFTER_AT_FLOOR7] --- L2["%M23.4  
PICKING_CARTON_LIFTER_AT_FLOOR8"]; L2 --- L3["%M23.5  
PICKING_CARTON_LIFTER_AT_FLOOR9"]; L3 --- CR[Common Rail];
```

The diagram illustrates a ladder logic network with three series-connected normally open contacts. The first contact is labeled "PICKING_CARTON_LIFTER_AT_FLOOR7". The second contact is labeled "%M23.4" and "PICKING_CARTON_LIFTER_AT_FLOOR8". The third contact is labeled "%M23.5" and "PICKING_CARTON_LIFTER_AT_FLOOR9". The contacts are connected to a common rail on the right.

1.1 (Page1 - 10)

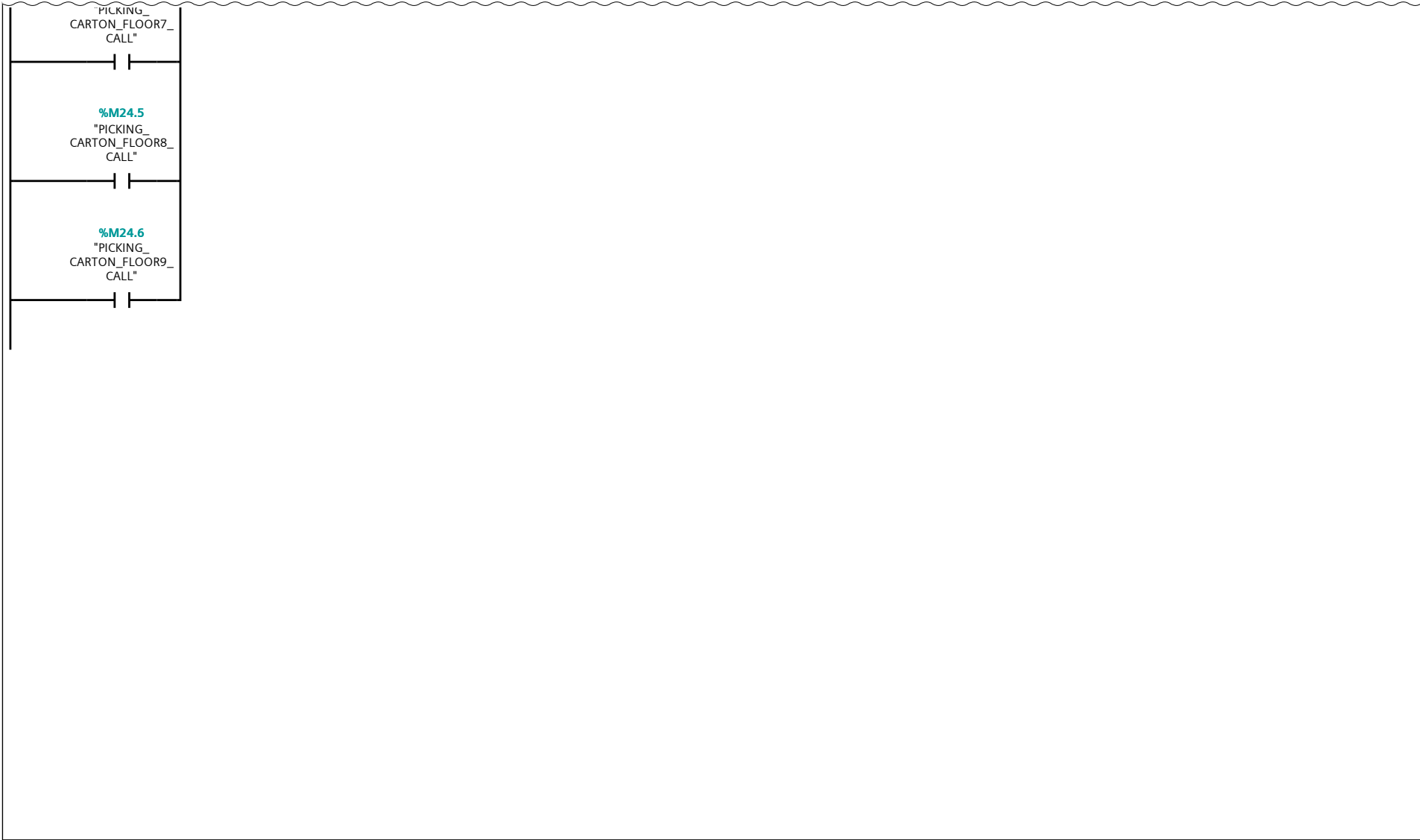


Network 18: (1.1 / 2.1)

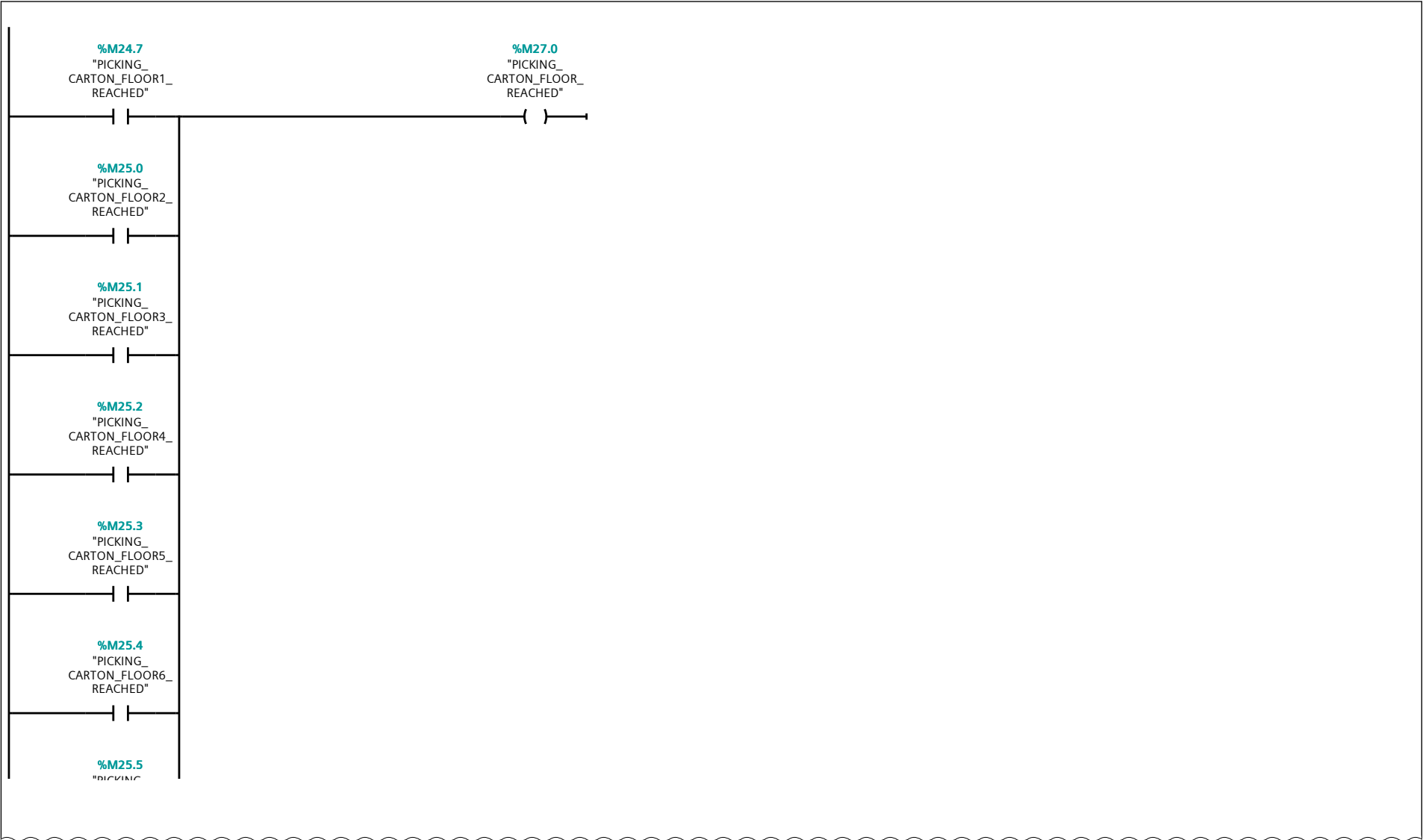


Network 18: (2.1 / 2.1)

1.1 (Page1 - 13)

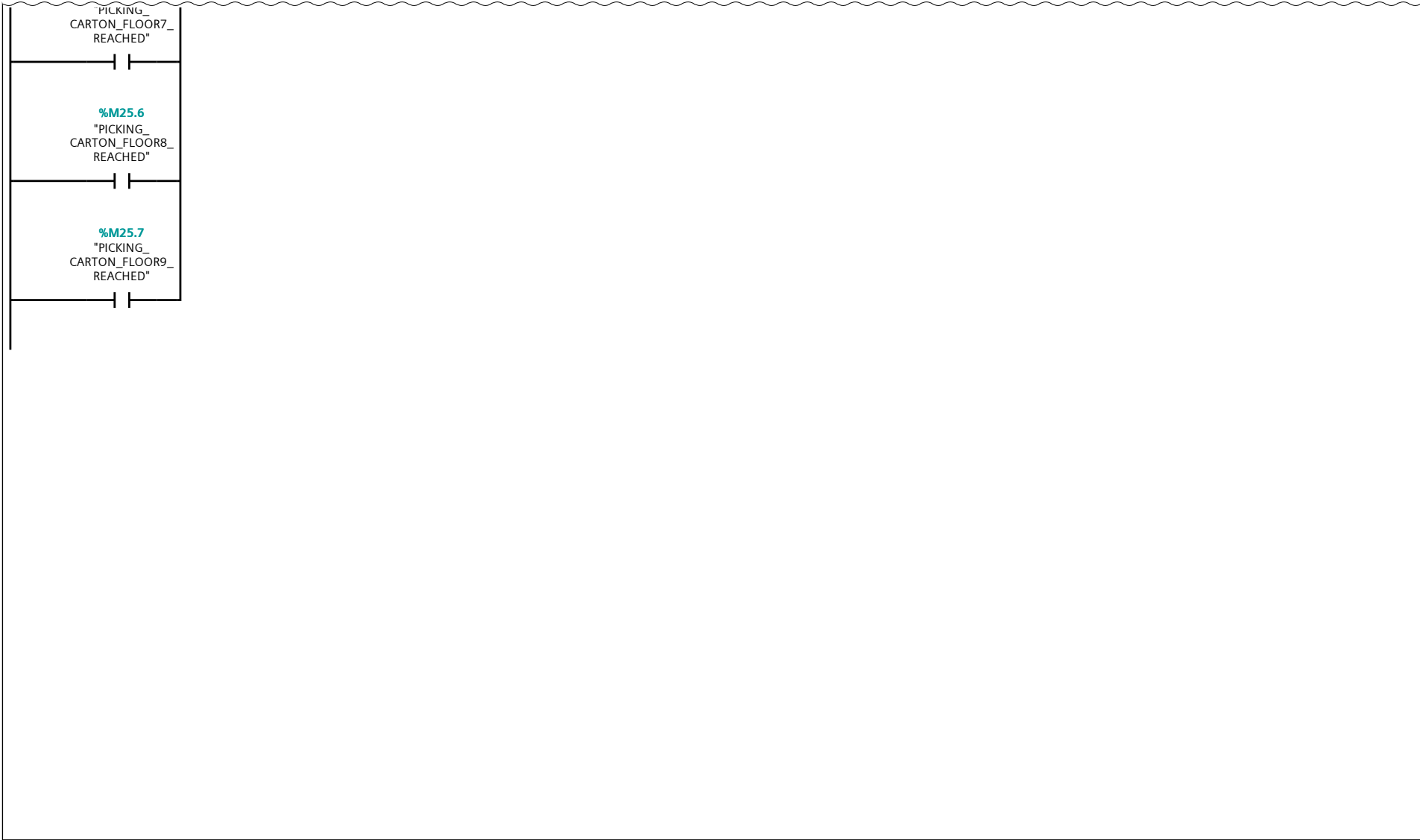


Network 19: (1.1 / 2.1)



Network 19: (2.1 / 2.1)

1.1 (Page1 - 16)

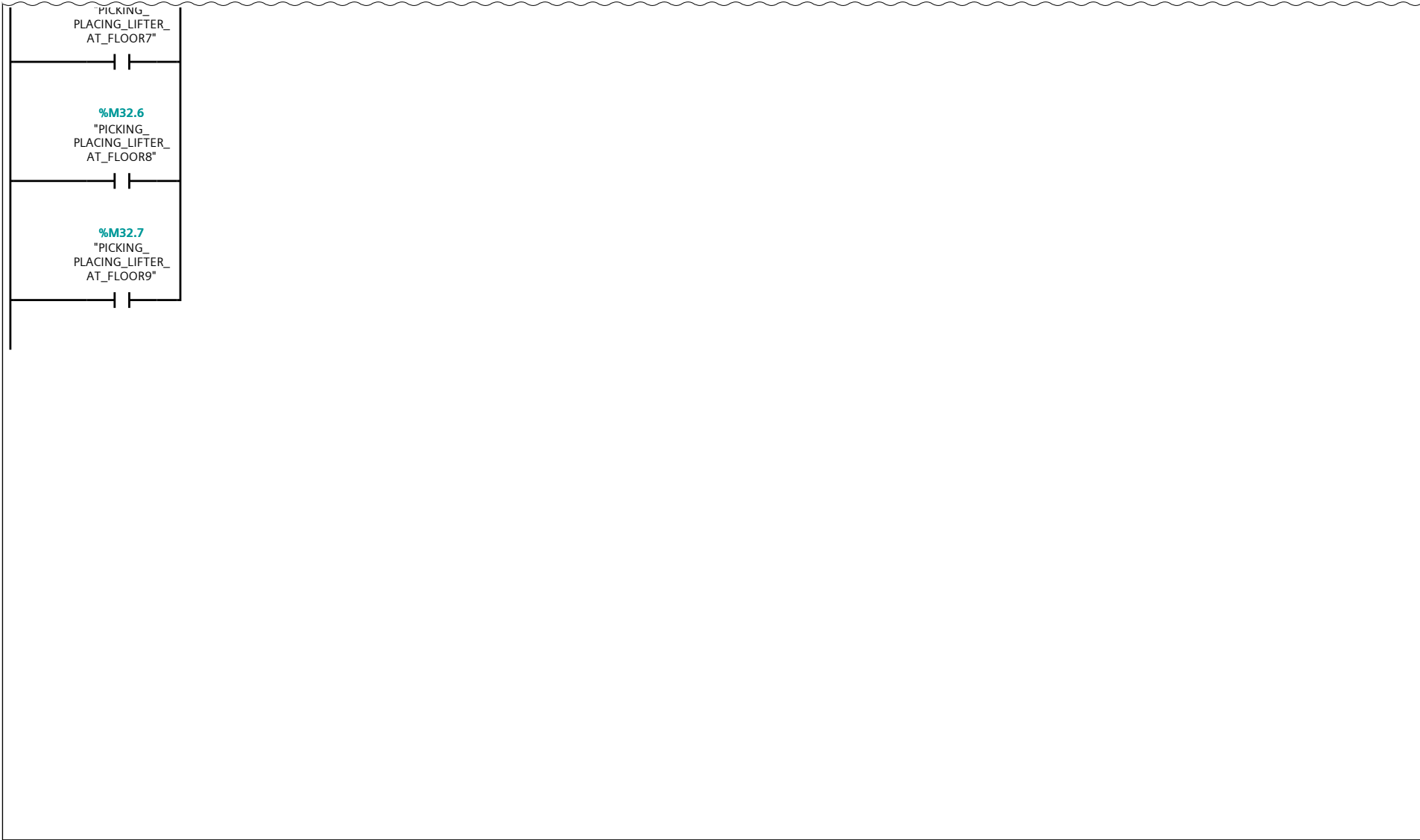


Network 20: PICKING_PLACING_LIFTER_AT_ANY_FLOOR_BIT: (1.1 / 2.1)

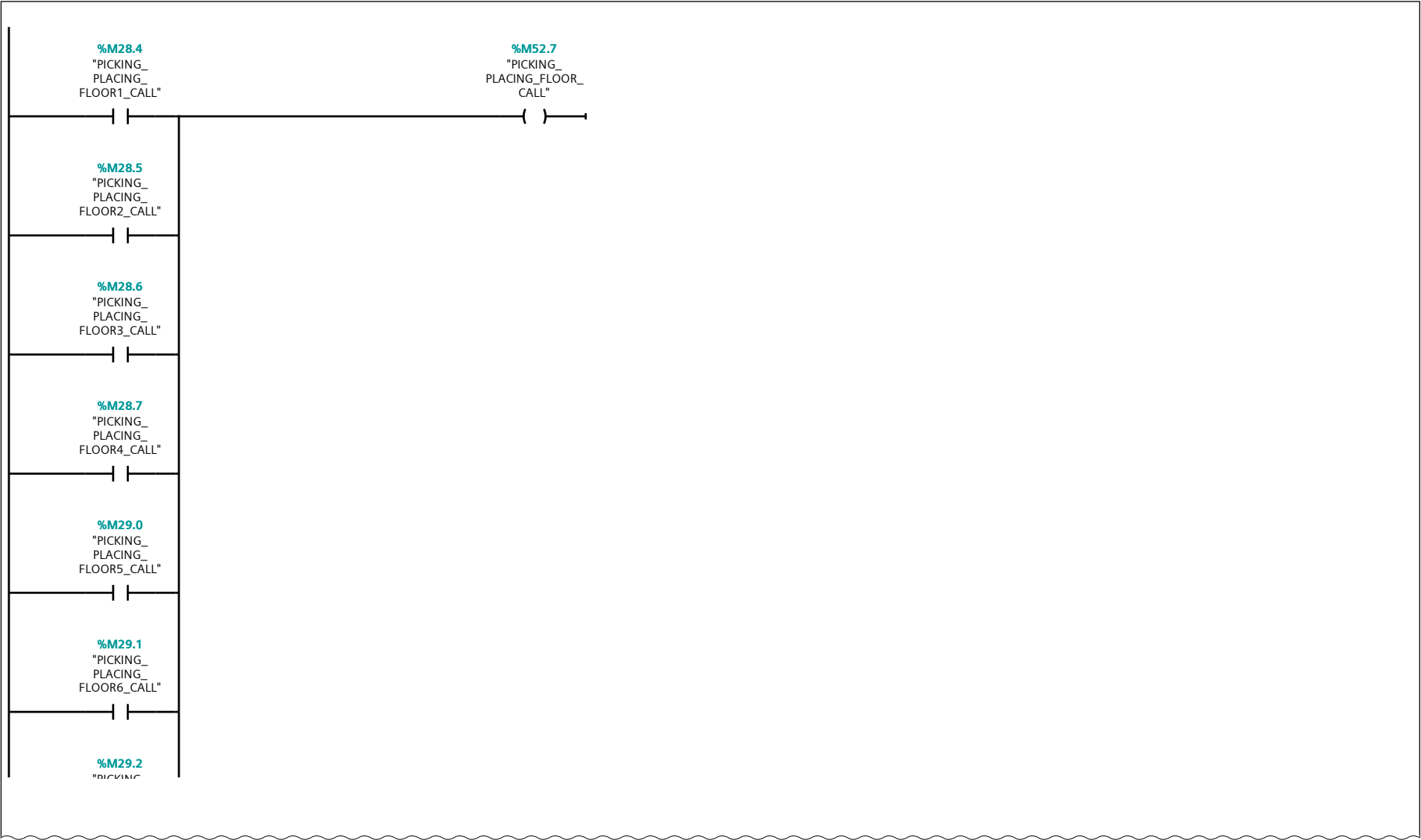


Network 20: PICKING_PLACING_LIFTER_AT_ANY_FLOOR_BIT: (2.1 / 2.1)

1.1 (Page1 - 19)

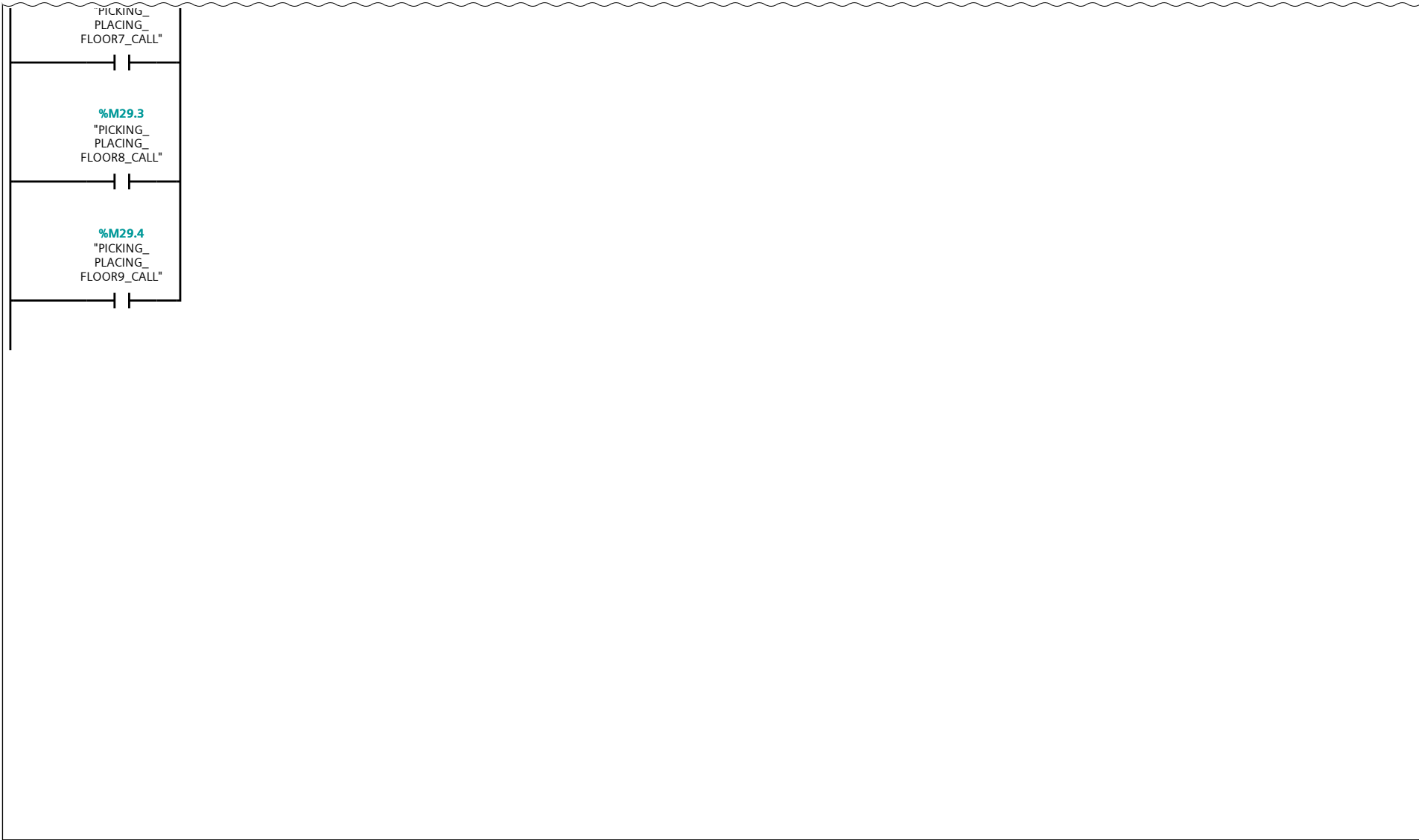


Network 21: (1.1 / 2.1)

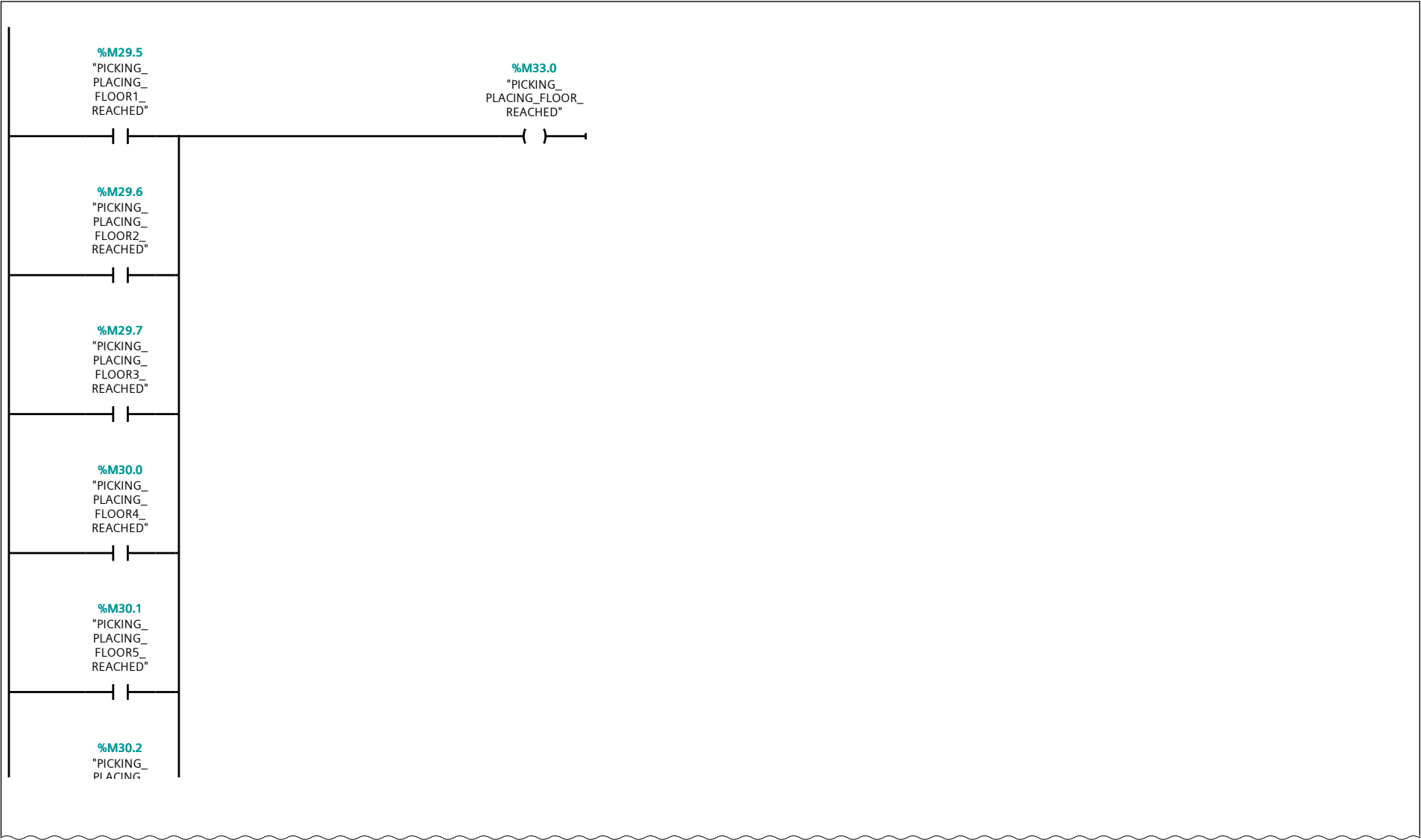


Network 21: (2.1 / 2.1)

1.1 (Page1 - 22)

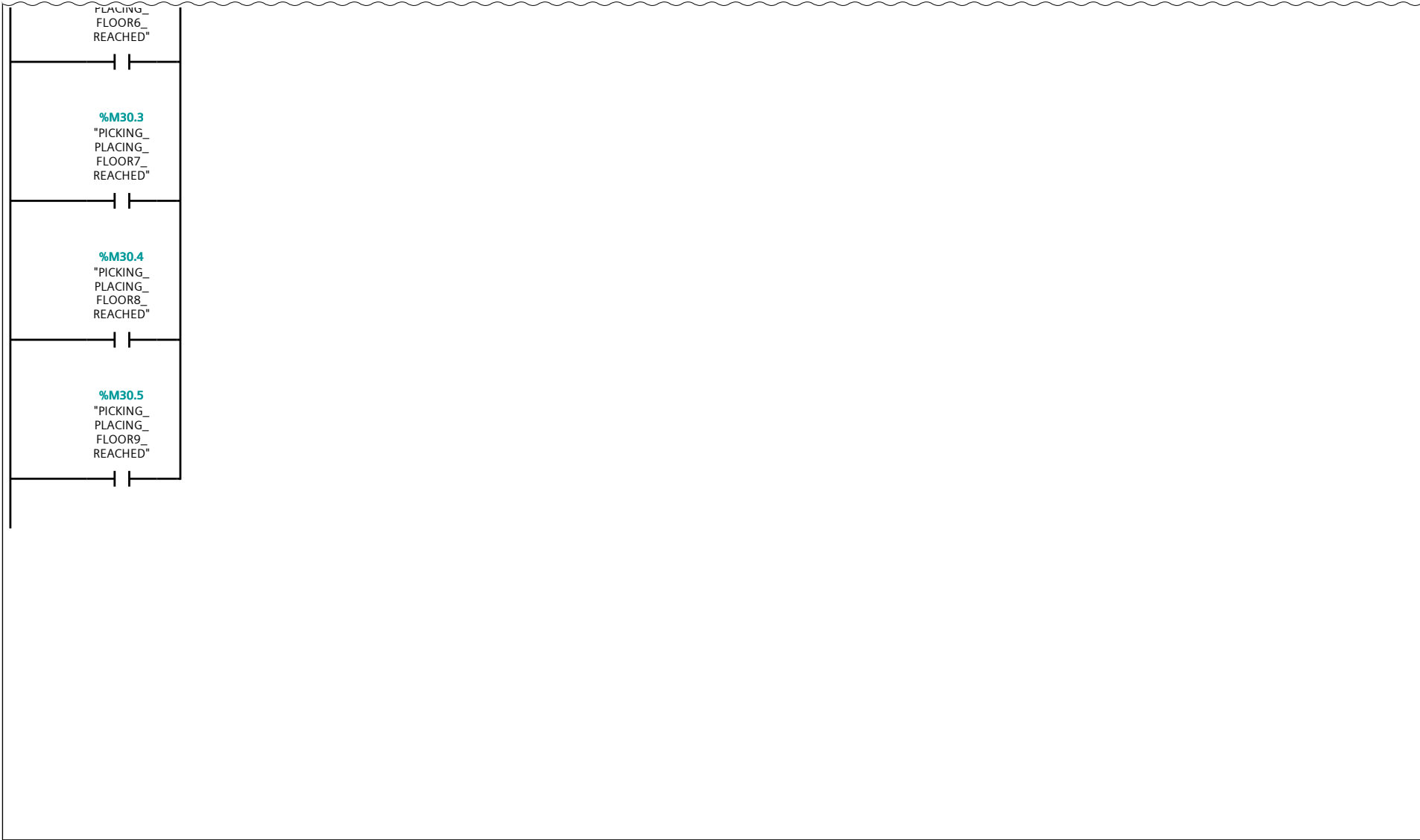


Network 22: (1.1 / 2.1)



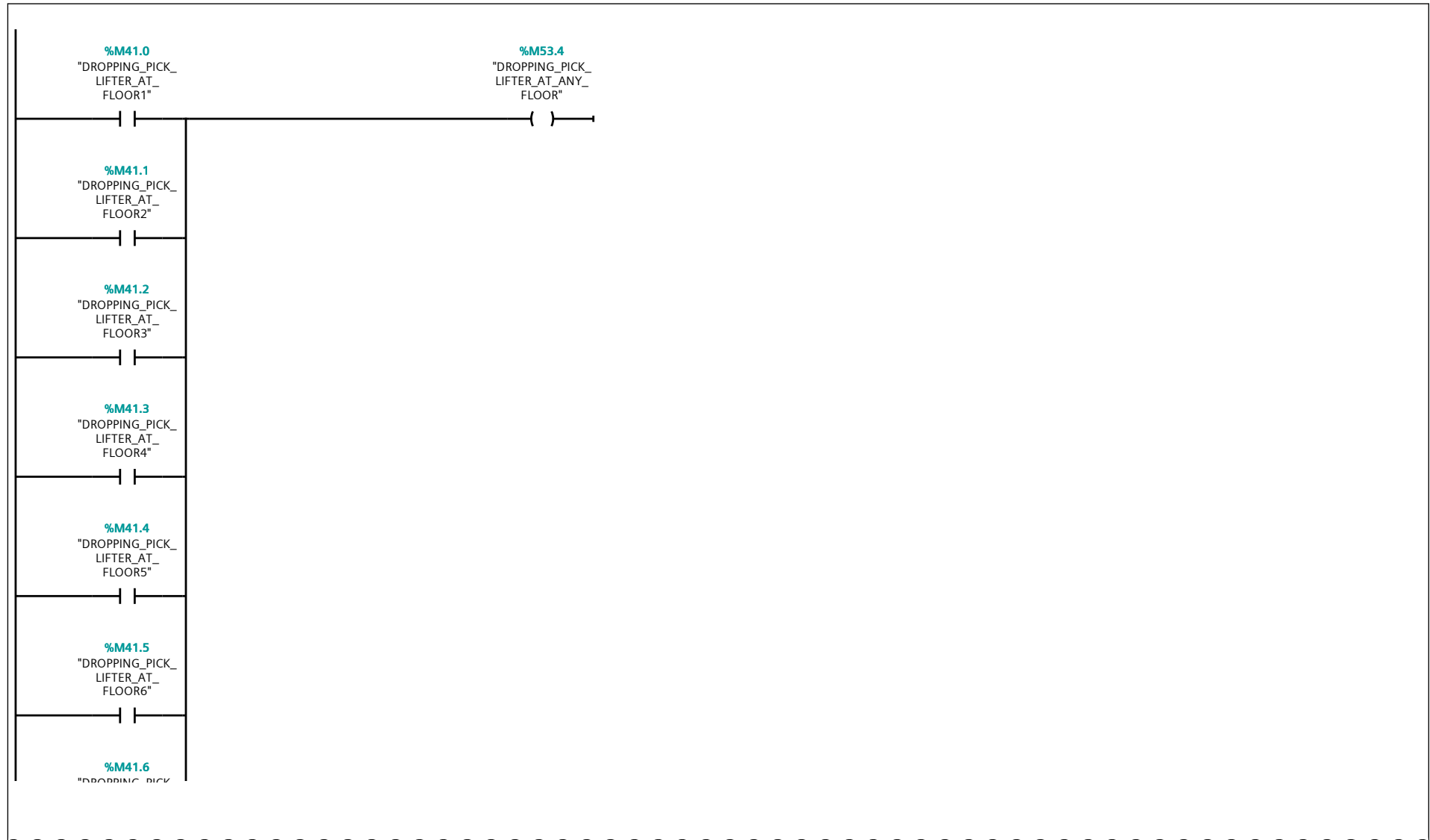
Network 22: (2.1 / 2.1)

1.1 (Page1 - 25)



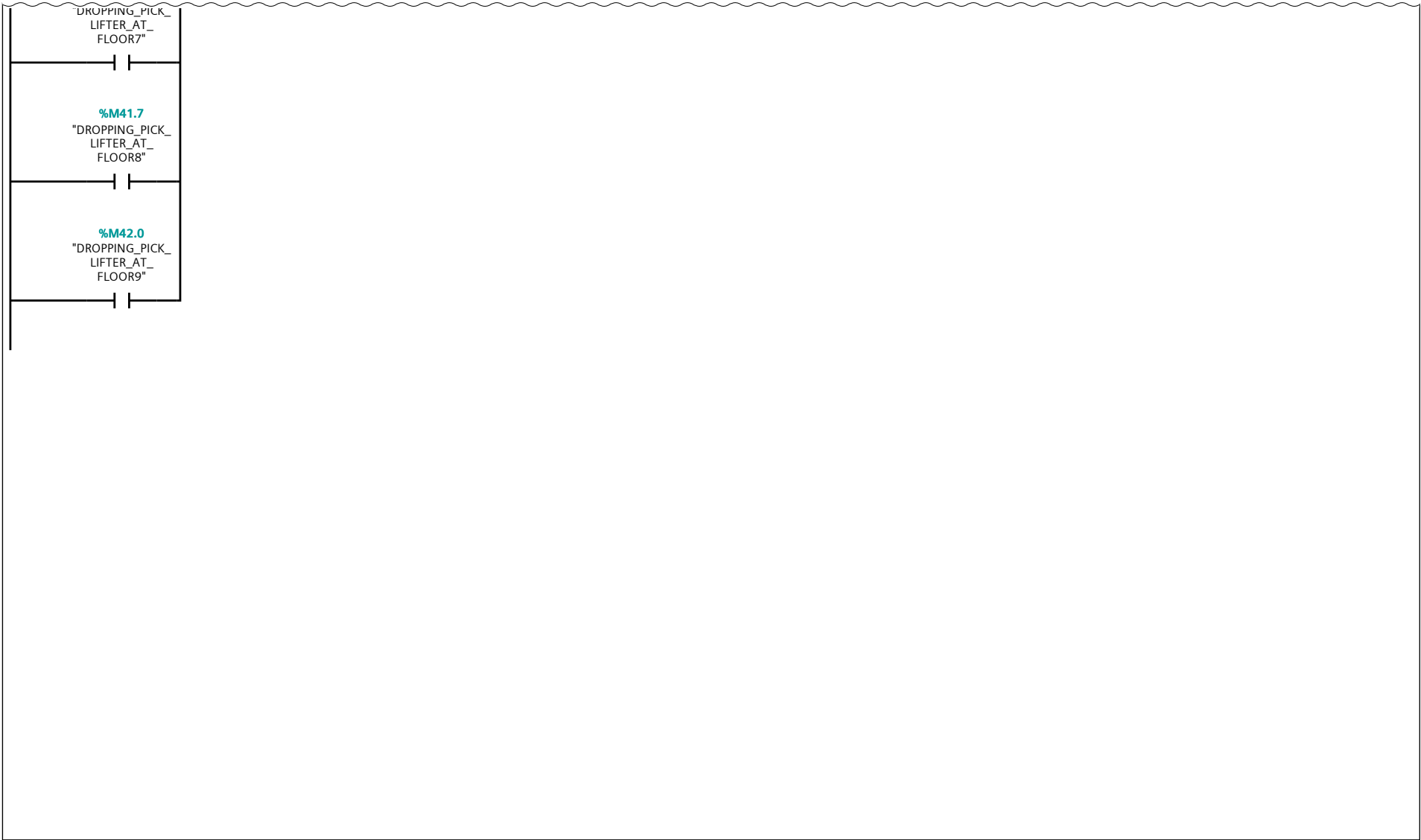
Totally Integrated Automation Portal		
Network 23: DROPPING_PICK_LIFTER_AT_ANY_FLOOR_BIT:		

Network 23: DROPPING_PICK_LIFTER_AT_ANY_FLOOR_BIT: (1.1 / 2.1)

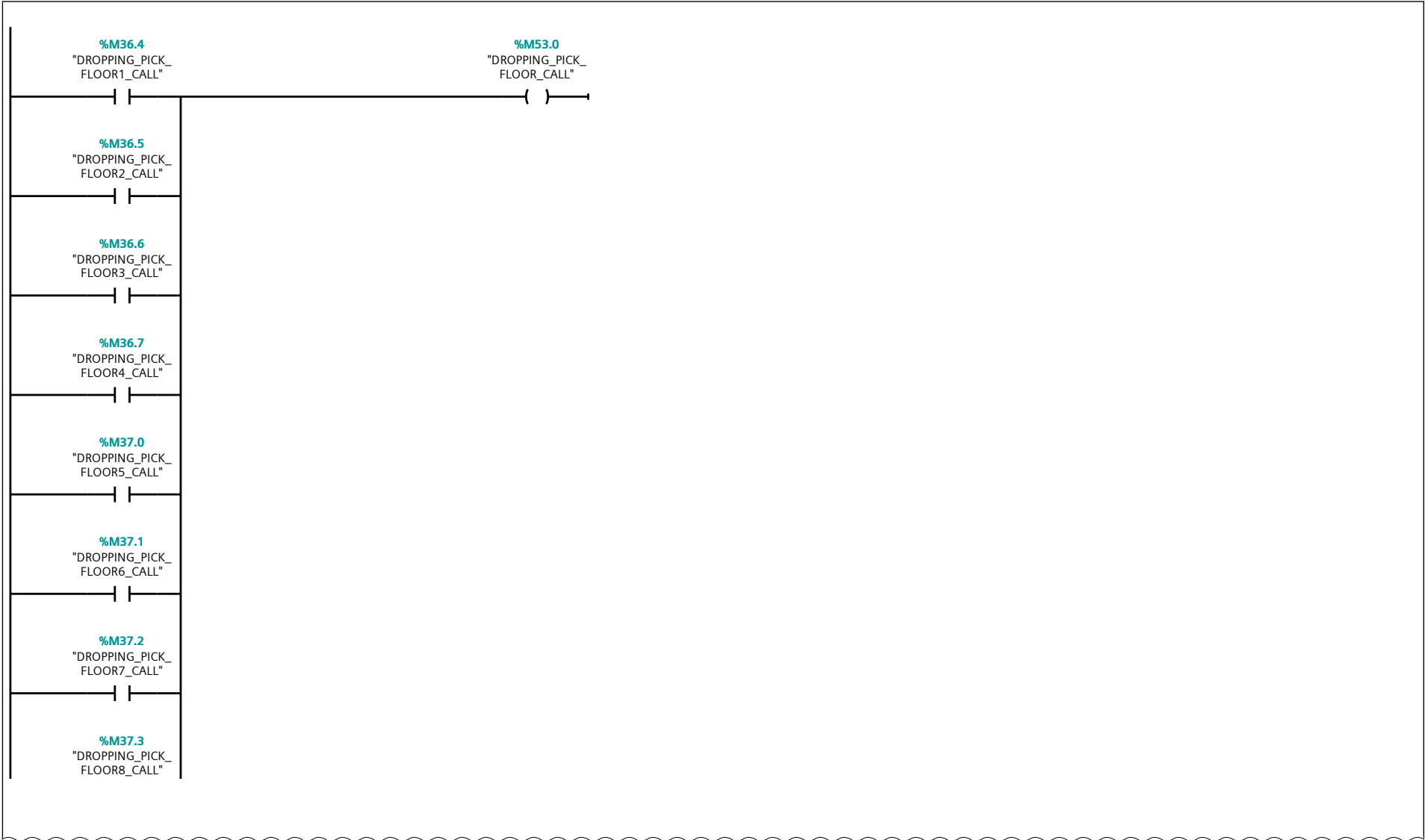


Network 23: DROPPING_PICK_LIFTER_AT_ANY_FLOOR_BIT: (2.1 / 2.1)

1.1 (Page1 - 28)

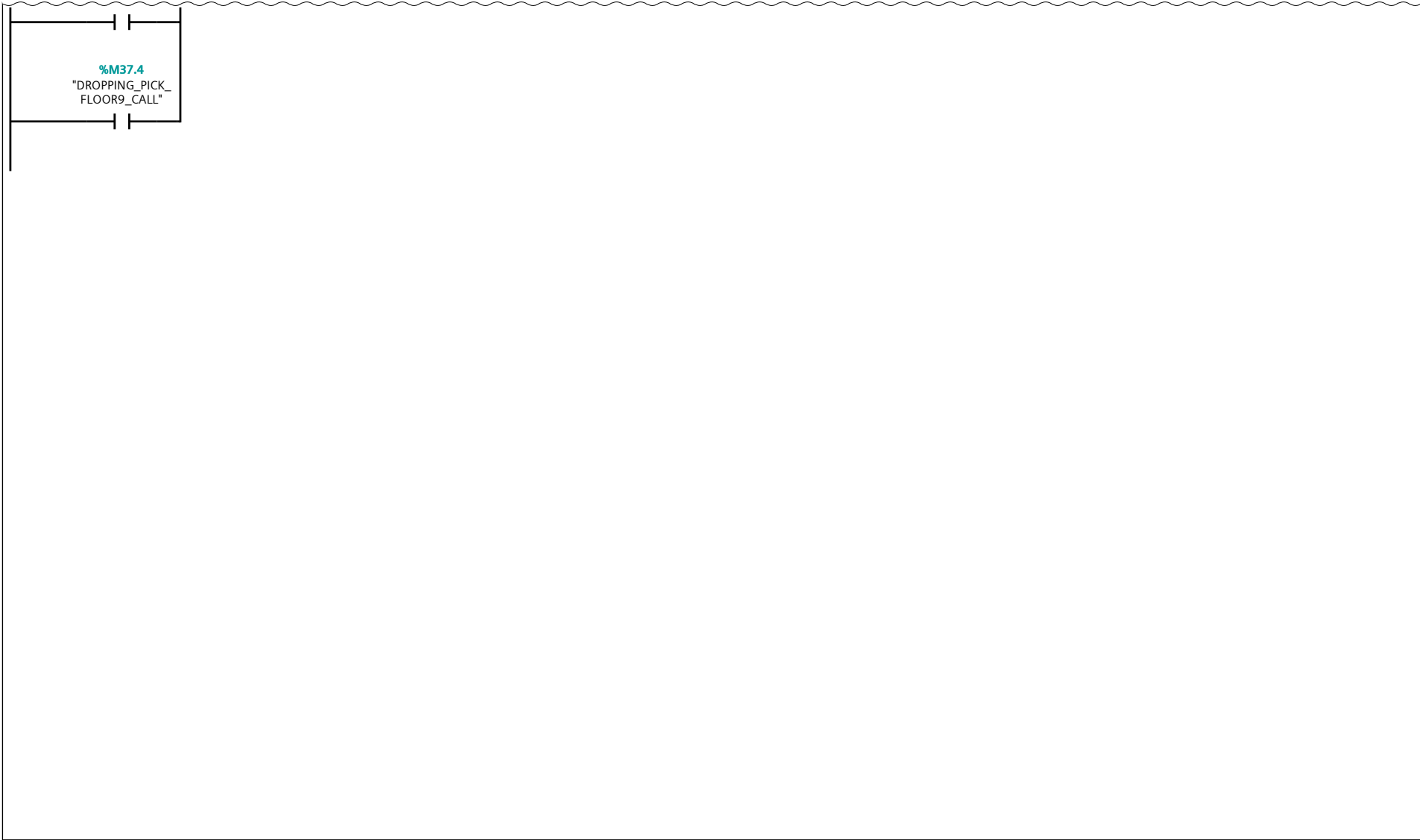


Network 24: (1.1 / 2.1)



Network 24: (2.1 / 2.1)

1.1 (Page1 - 31)

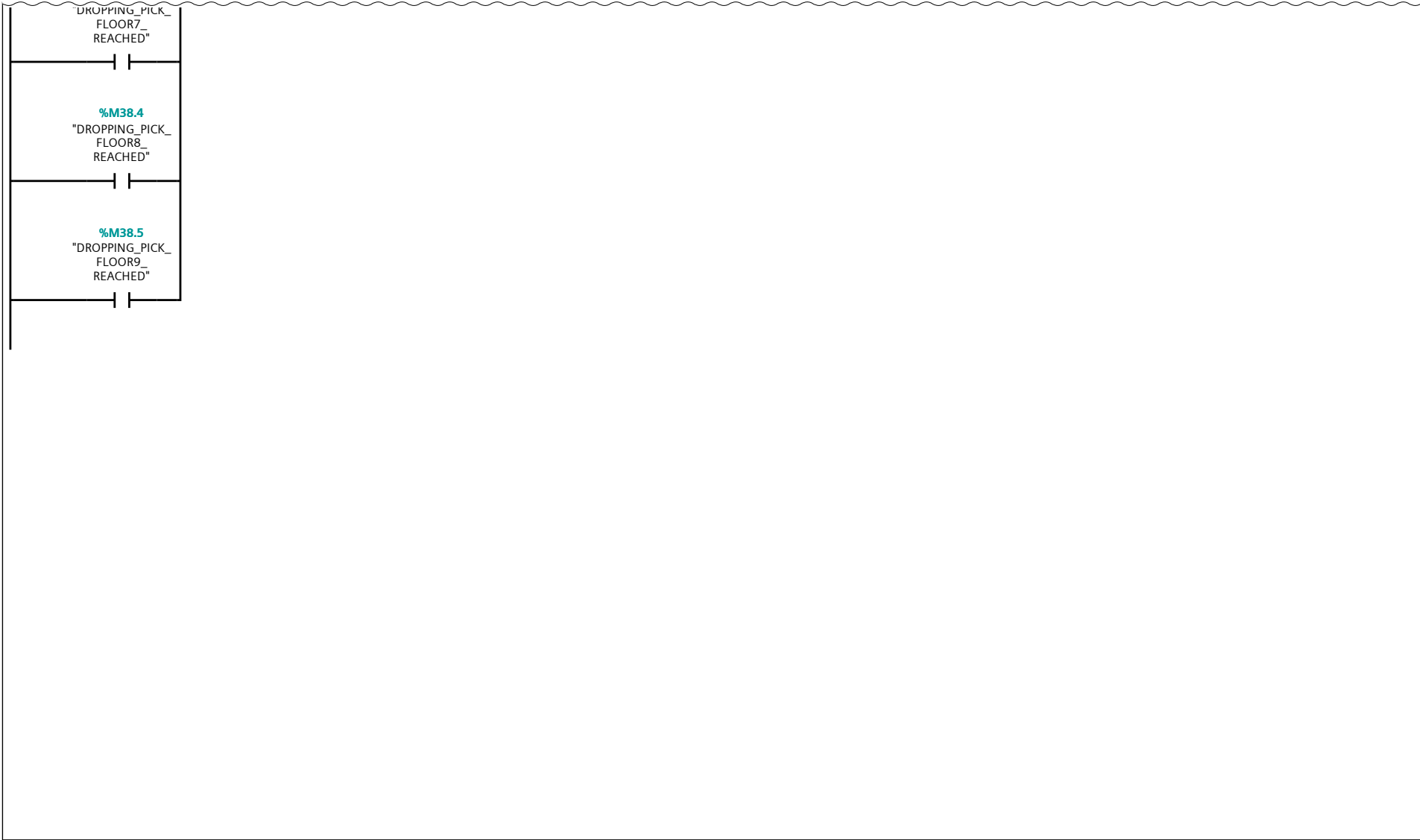


Network 25: (1.1 / 2.1)

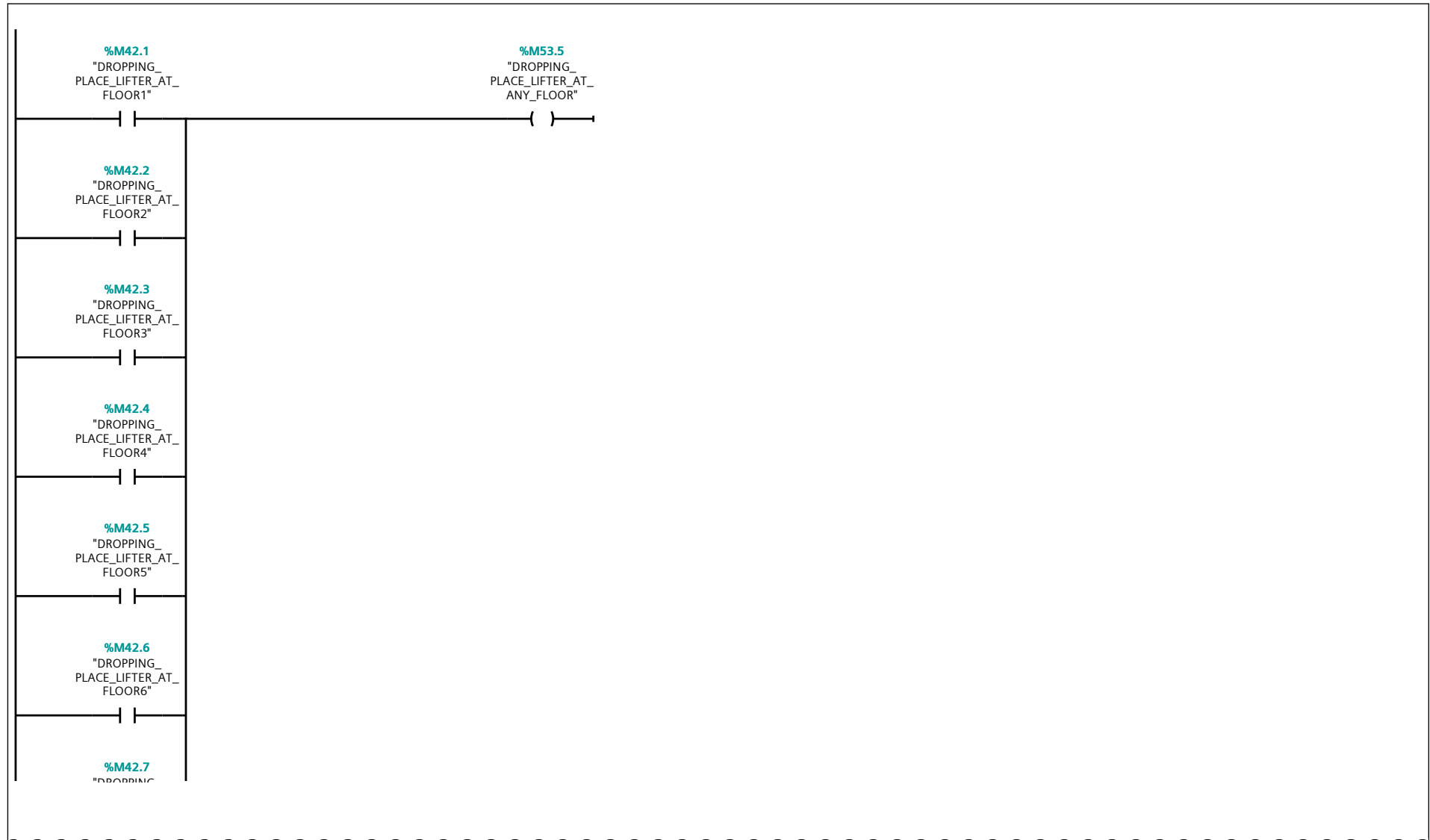


Network 25: (2.1 / 2.1)

1.1 (Page1 - 34)

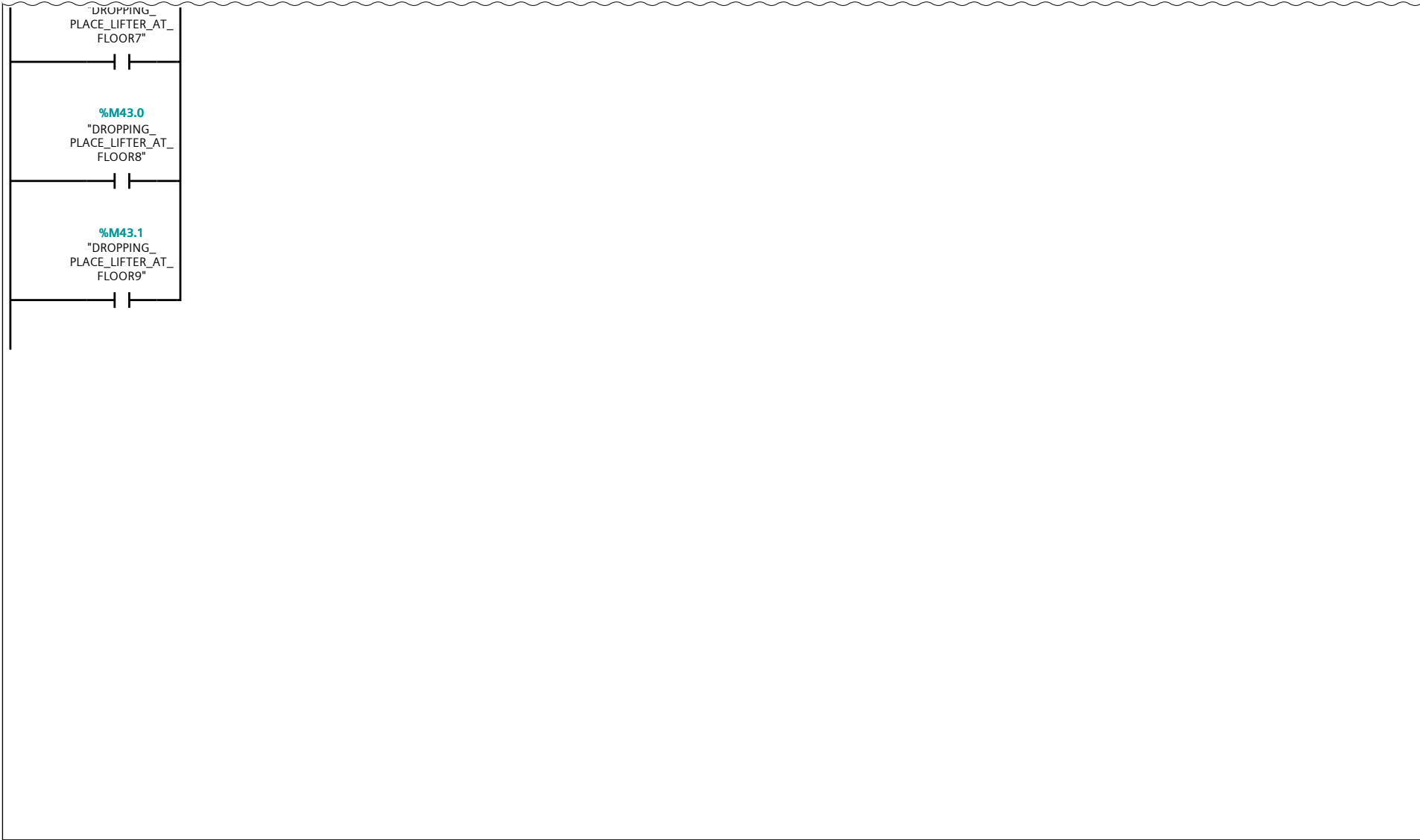


Network 26: DROPPING_PLACE_LIFTER_AT_ANY_FLOOR_BIT: (1.1 / 2.1)



Network 26: DROPPING_PLACE_LIFTER_AT_ANY_FLOOR_BIT: (2.1 / 2.1)

1.1 (Page1 - 37)

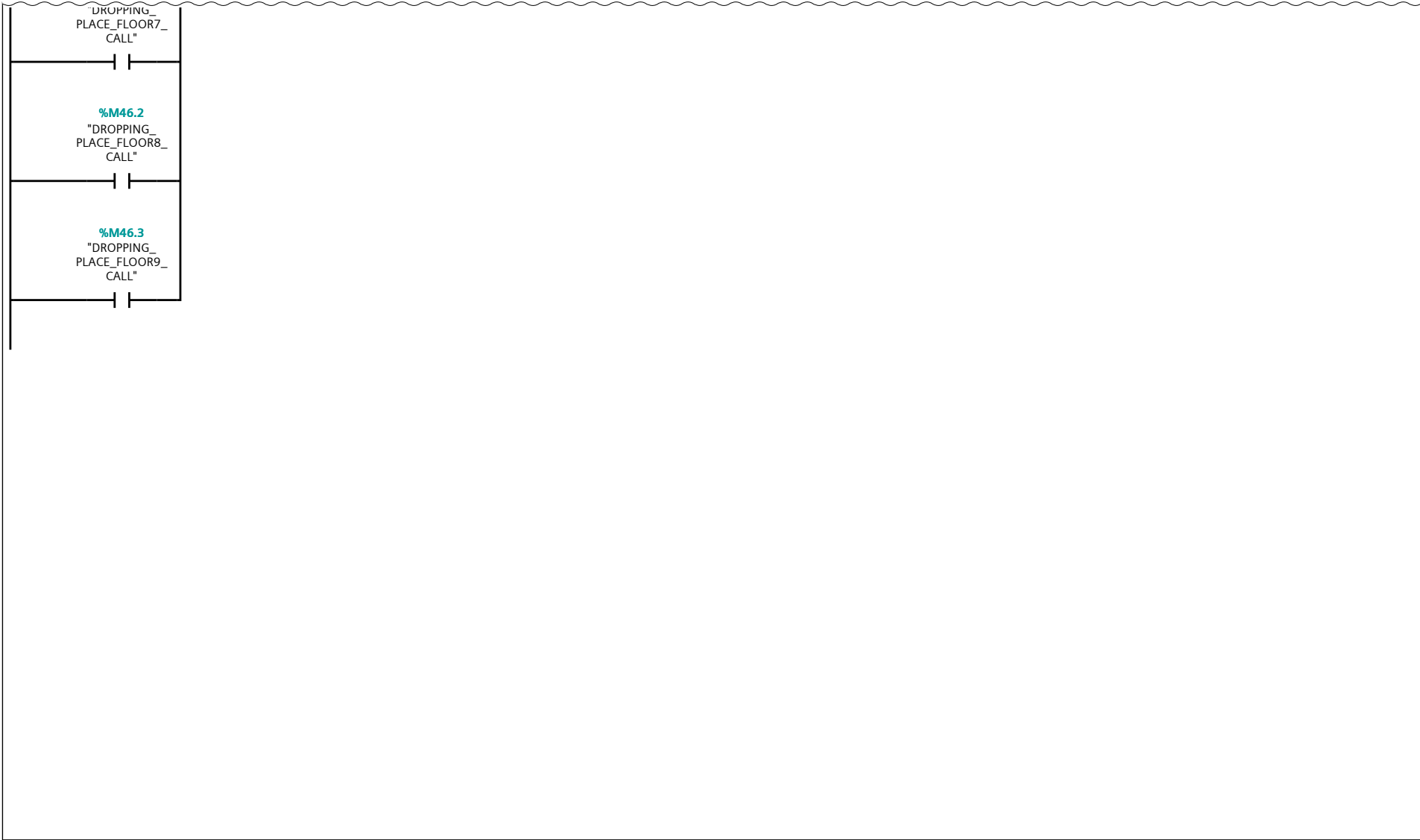


Network 27: (1.1 / 2.1)

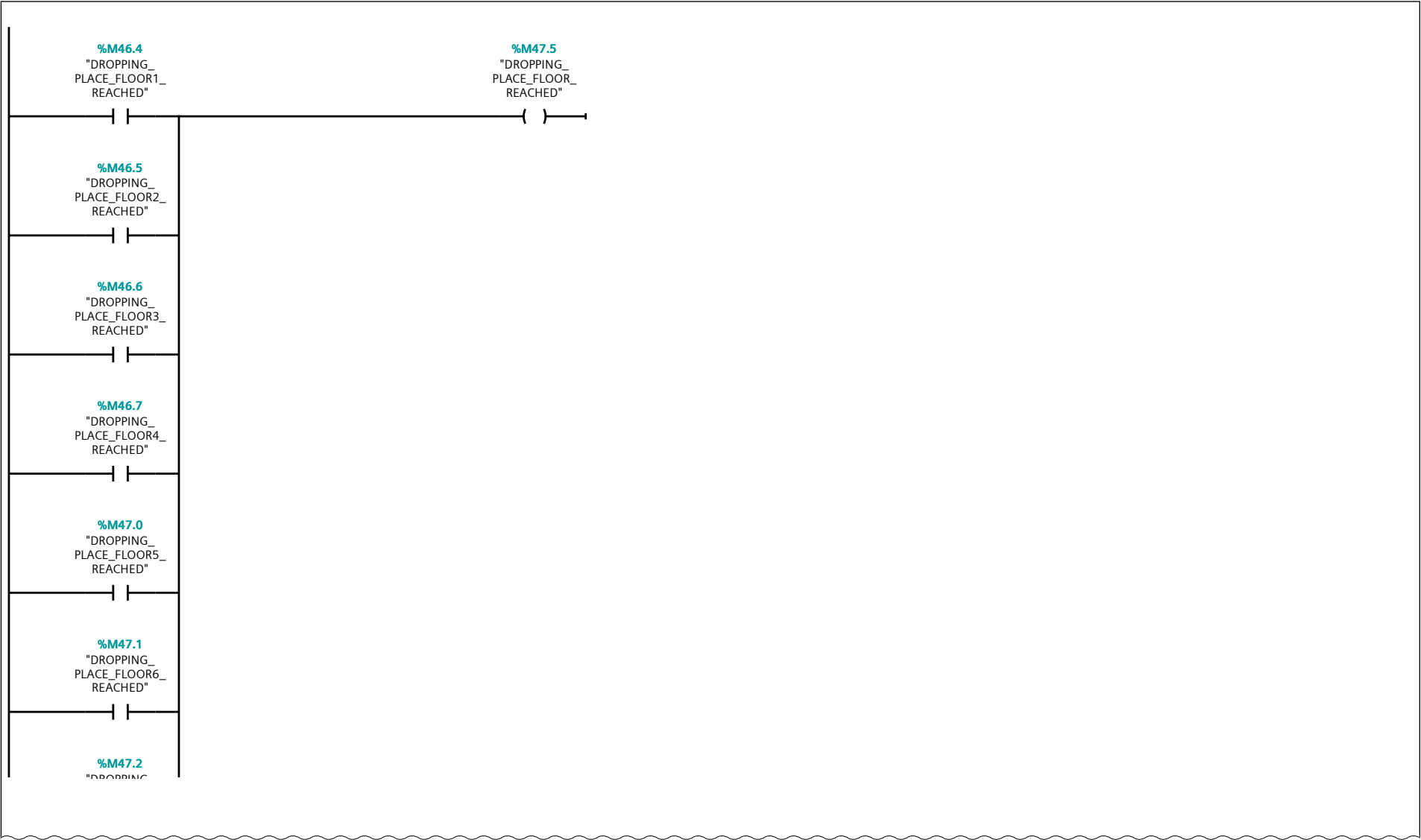


Network 27: (2.1 / 2.1)

1.1 (Page1 - 40)

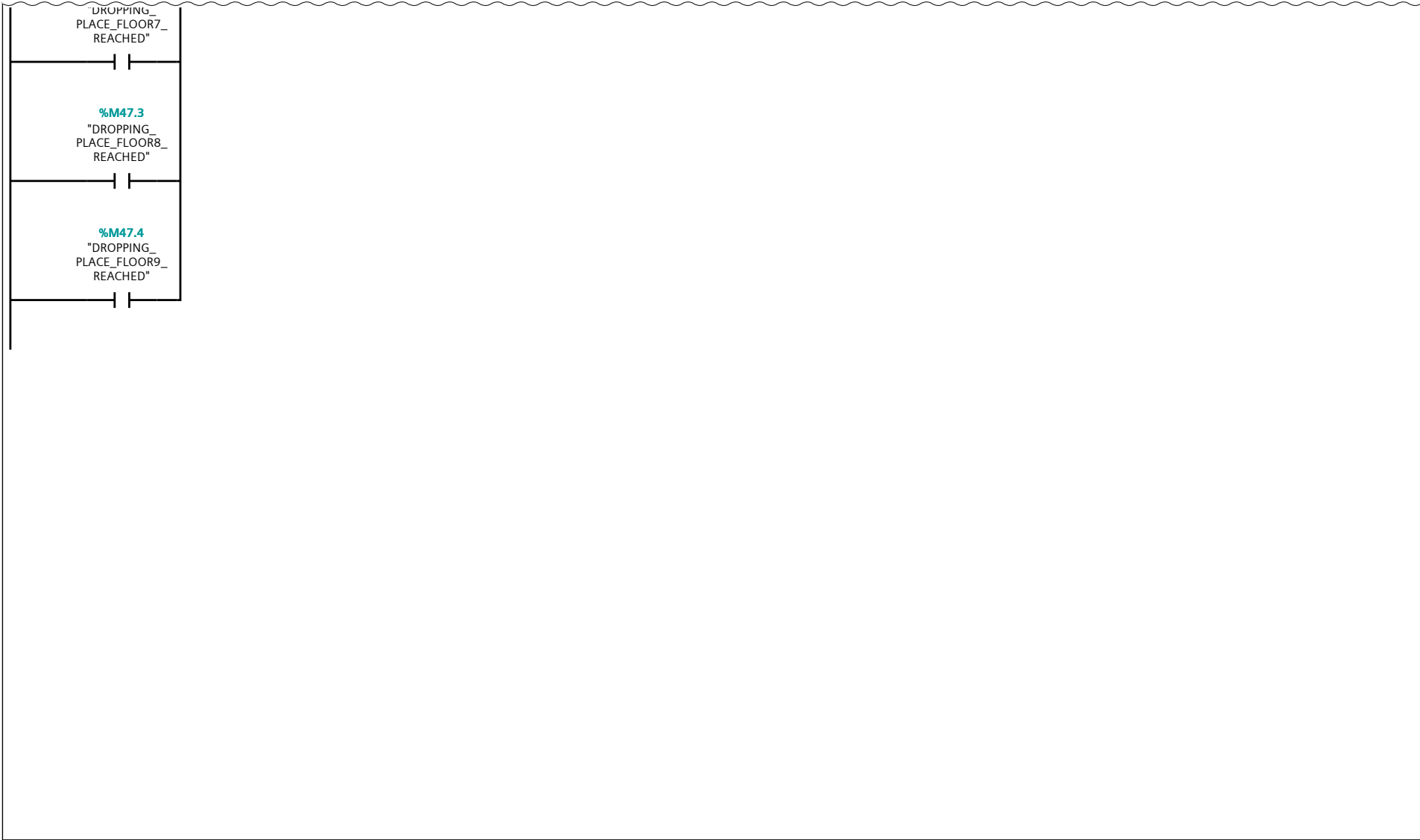


Network 28: (1.1 / 2.1)



Network 28: (2.1 / 2.1)

1.1 (Page1 - 43)

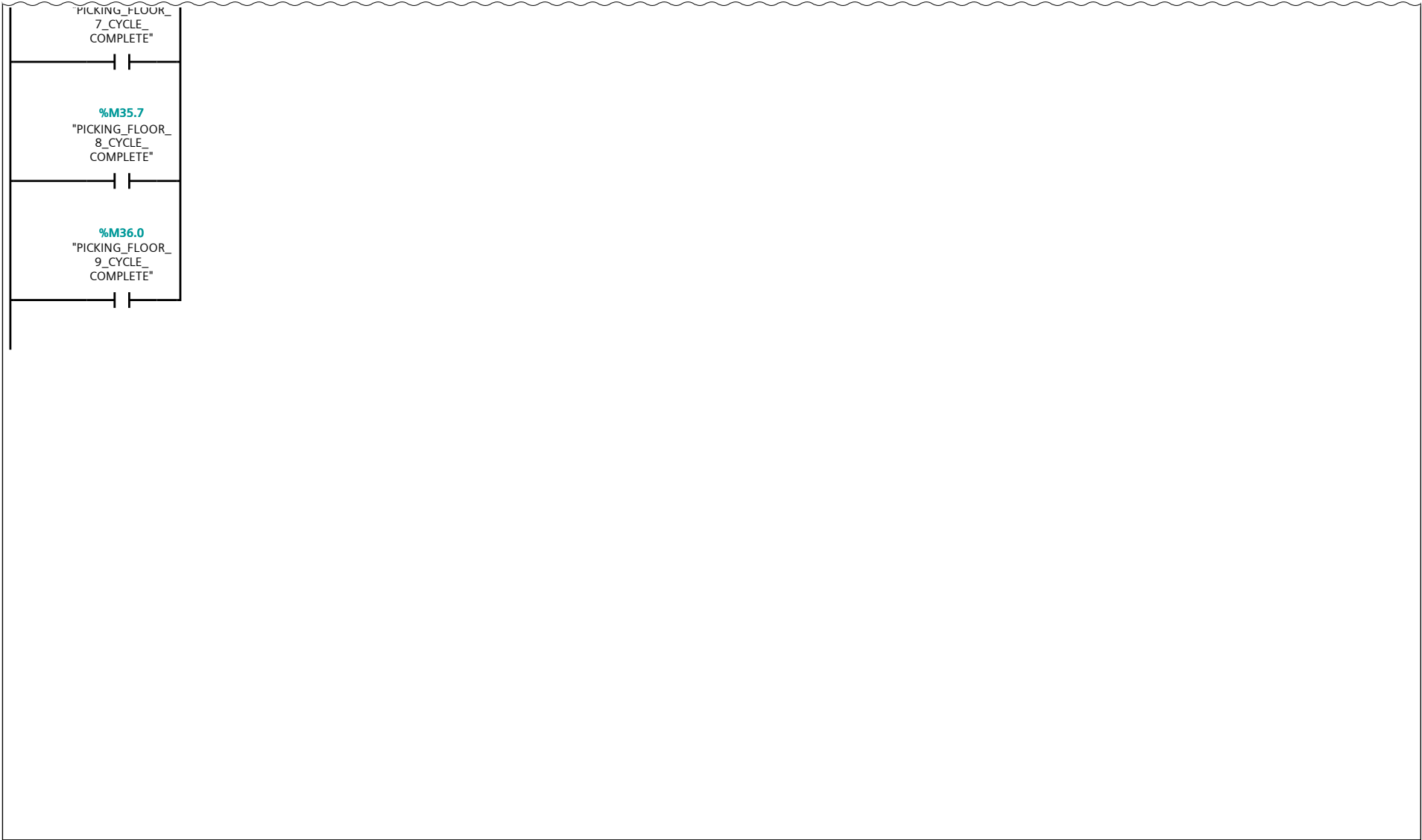


Network 29: PICKING_ALL_FLOOR_CYCLE_COMPLETE_BIT: (1.1 / 2.1)



Network 29: PICKING_ALL_FLOOR_CYCLE_COMPLETE_BIT: (2.1 / 2.1)

1.1 (Page1 - 46)

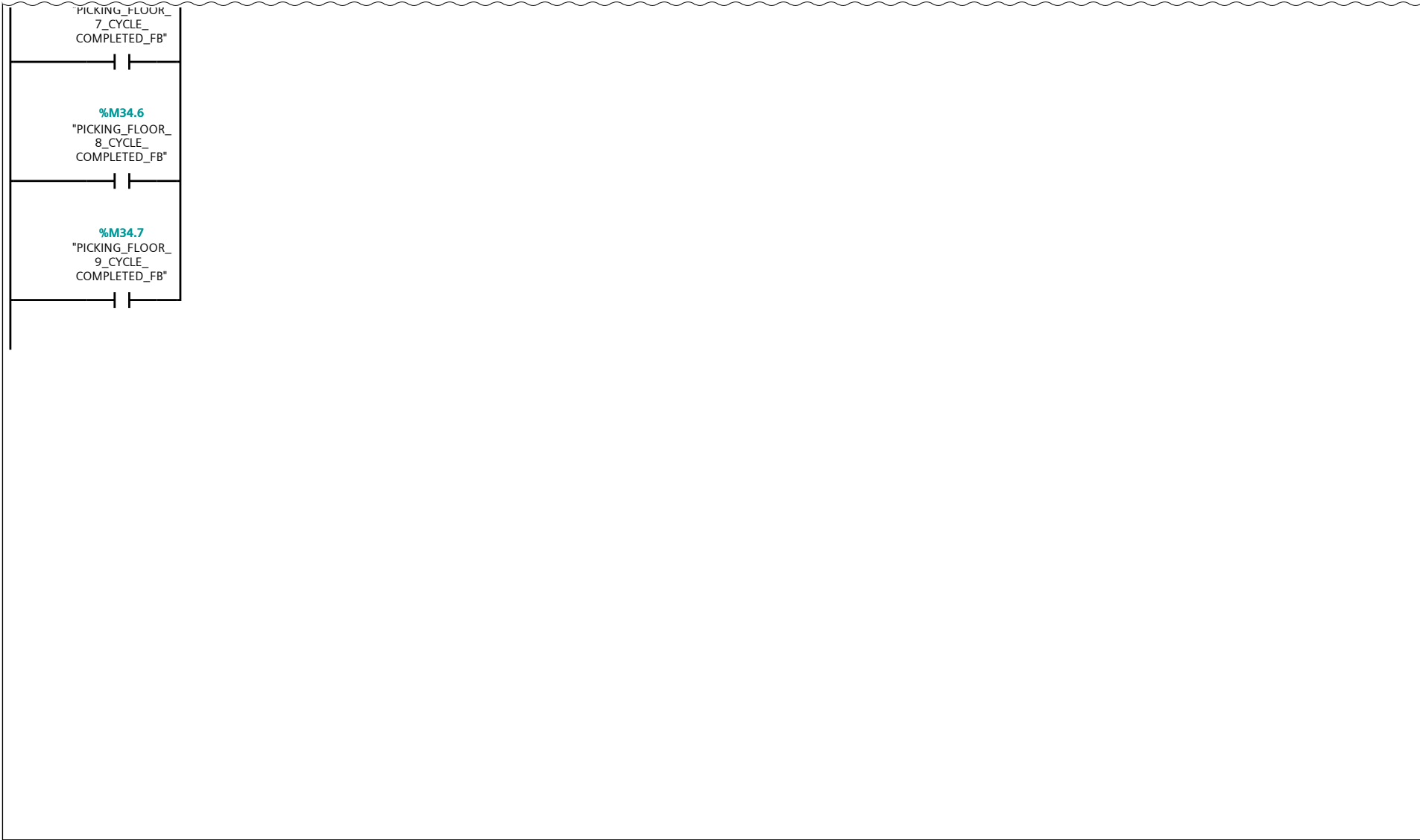


Network 30: PICKING_ALL_FLOOR_CYCLE_COMPLETE_FB_BIT: (1.1 / 2.1)



Network 30: PICKING_ALL_FLOOR_CYCLE_COMPLETE_FB_BIT: (2.1 / 2.1)

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Network 31:		
<div></div>		