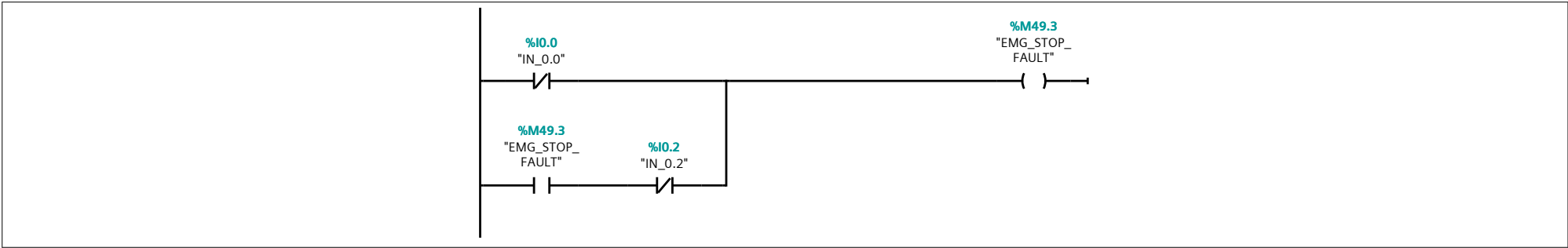


ALARMS [FC32]

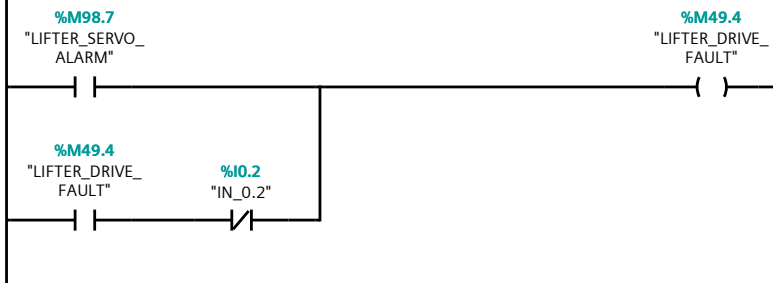
ALARMS Properties							
General							
Name	ALARMS	Number	32	Type	FC	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
ALARMS	Void		

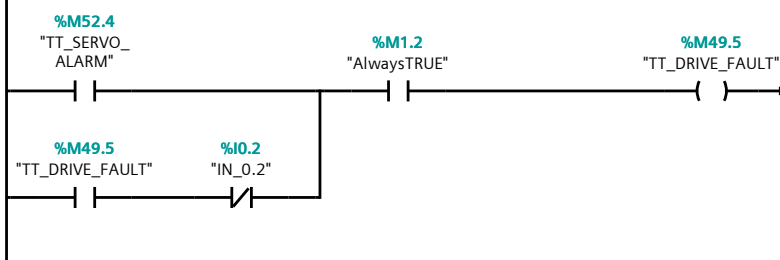
Network 1: EMERGENCY_STOP_FAULT:



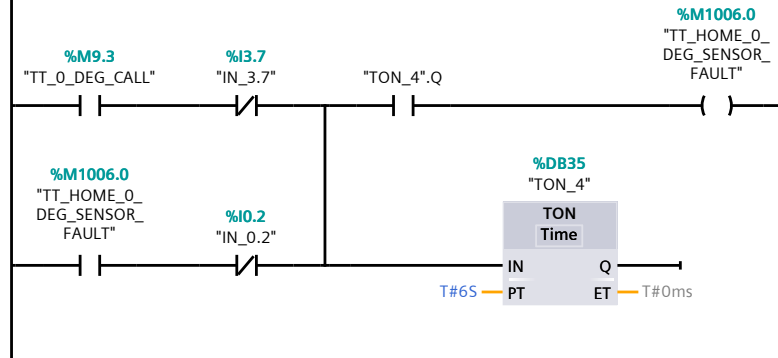
Network 2: LIFTER_DRIVE_FAULT:



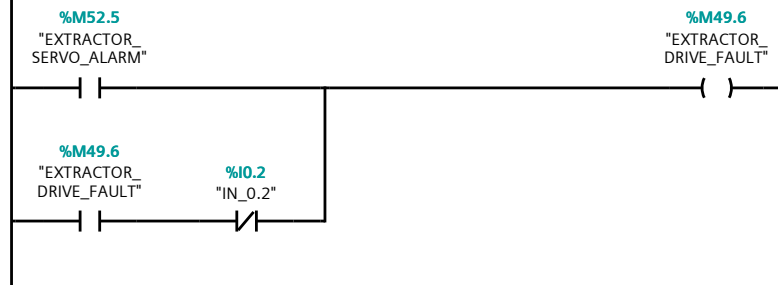
Network 3: TT_DRIVE_FAULT:



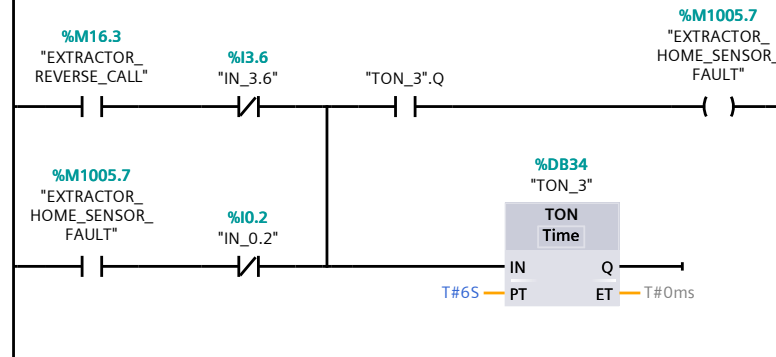
Network 4: EXTRACTOR_HOME_SENSOR_FAULT:



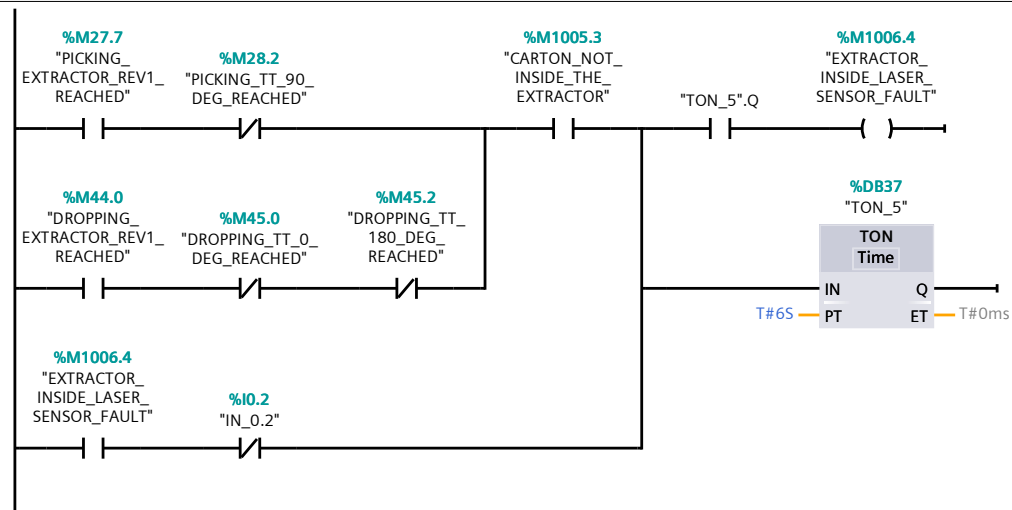
Network 5: EXTRACTOR_DRIVE_FAULT:



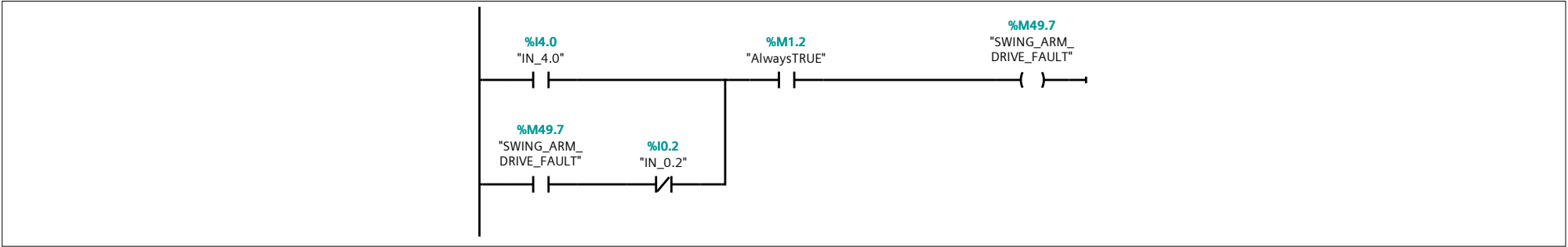
Network 6: EXTRACTOR_HOME_SENSOR_FAULT:



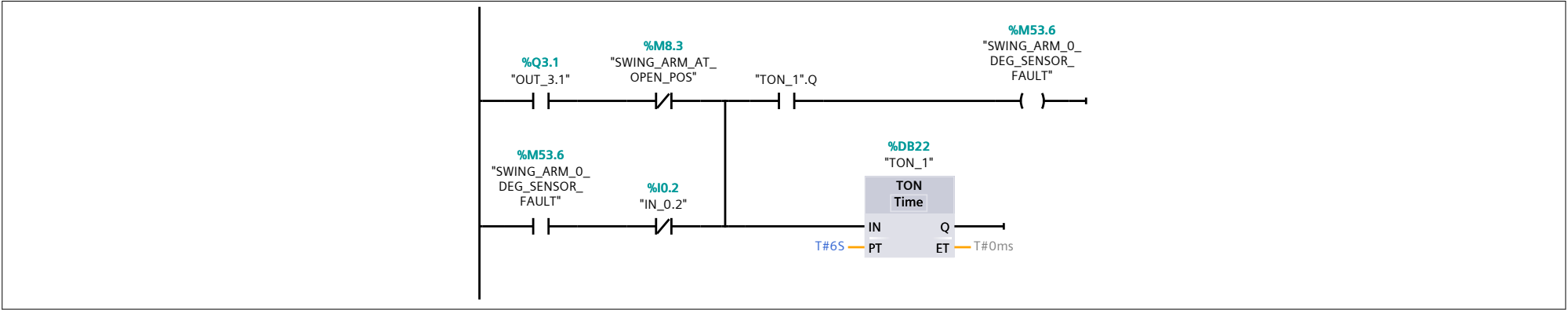
Network 7: EXTRACTOR_INSIDE_LASER_SENSOR_FAULT:



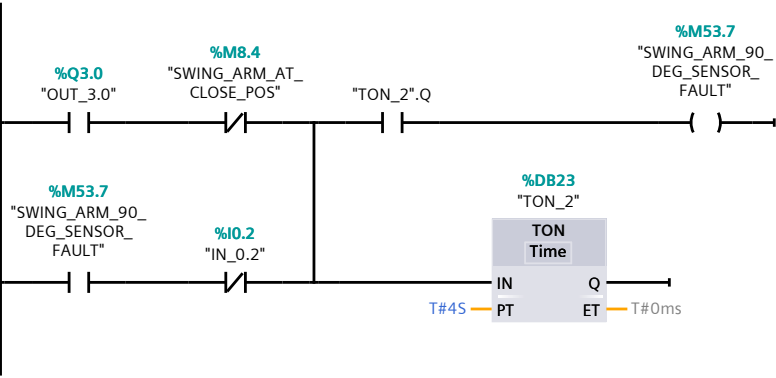
Network 8: SWING_ARM_DRIVE_FAULT:



Network 9: SWING_ARM_0_DEG_SENSOR_FAULT:



Network 10: SWING_ARM_90_DEG_SENSOR_FAULT:



Network 11:

Network 11: (1.1 / 2.1)



Network 11: (2.1 / 2.1)

1.1 (Page1 - 7)

