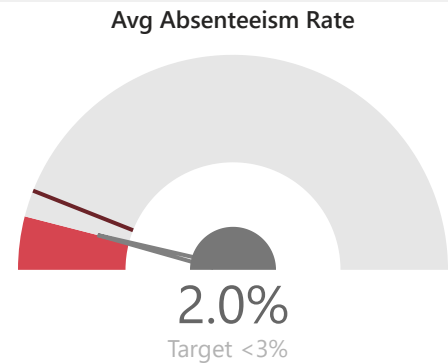
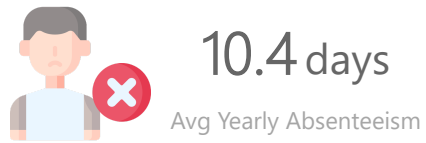
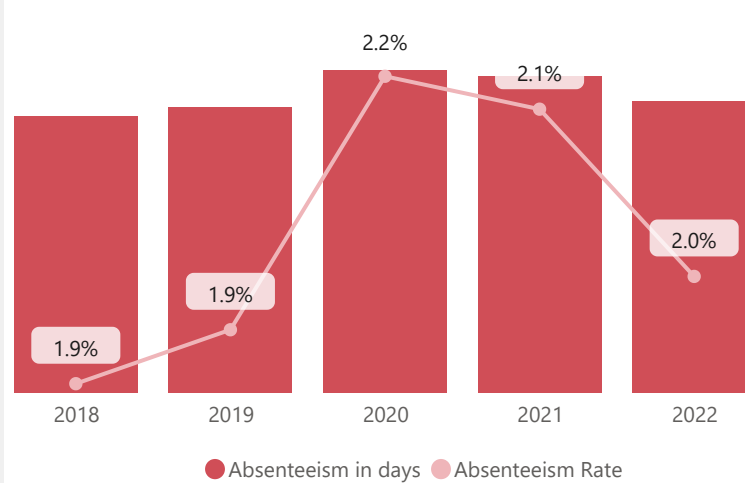


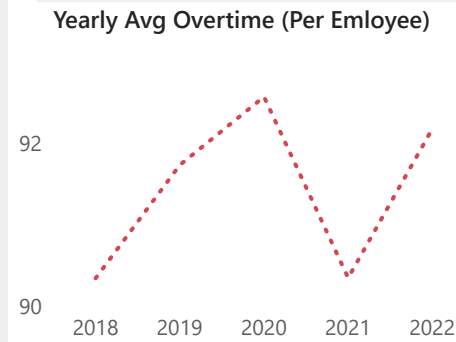
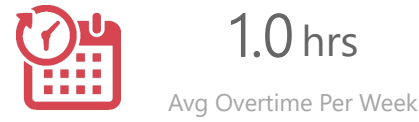
## Absenteeism



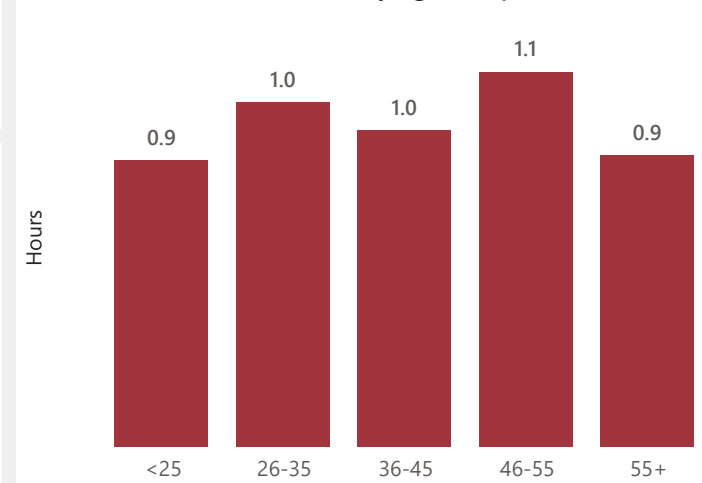
Absenteeism over the Year



## Overtime Hours

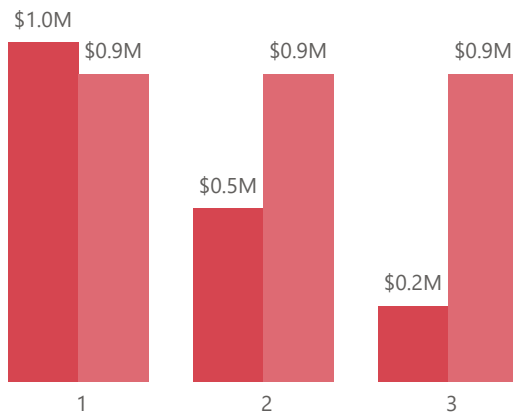


Overtime by Age Group

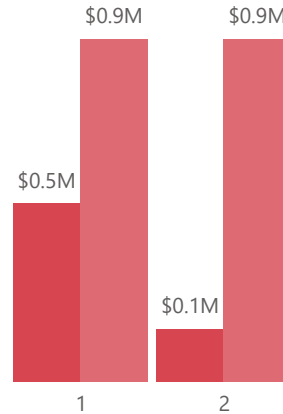


## Training Costs

3 Year Occupation



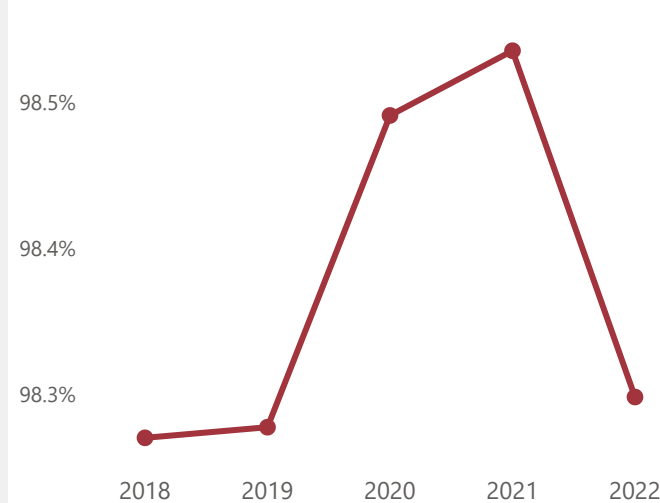
2 Year Occupation



● Net Cost ● Returns

## Overall Labor Effectiveness (OLE)

OLE Over The Years



OLE by Department

