

## \* Measurements & measurement system

- **measured :-** the thing which is measured

### • Direct measurement

↳ measured directly

↳ measured by some method

↳ not any conversion

e.g. Voltage

### → Primary m/s

- measured directly  
by looking into  
that particular  
factor only

- "Sight" → Brain.  
- change in colour

### → Secondary m/s

- converts original  
measurement into  
a more comfortably  
readable measurement

→ change in length  
measure secondary m/s

### → Tertiary m/s

- nonvisual changes more than  
two times do measure  
clearly.

Temp - thermocouple → Voltmeter

→ change in length

## Measurement system

The entirety of things / devices used in measurement in an industry is known as measurement system.

## Classification of instruments :-

### 1) Absolute instrument

- deflection and physical constants.
  - need not be calibrated.
  - accurate
- e.g. - Tangent galvanometer
- current in a ckt
  - direction of dc current

$$i = \frac{2 V_B \tan \theta}{R_0}$$

### 2) Secondary instrument

- deflection indicating on the instrument
- directly measure the unknown qty.
- Need calibration (using an absolute or std. instrument)
- e.g. - Ammeter or Voltmeter, Wattmeter

### 3) Digital and analog instruments

↳ o/p obtained in analog format signal

- Analog ammeter, Voltmeter
- discrete values
  - finite value
  - accurate
  - high cost
  - sensitivity ↑

### 4) Manual or automatic instruments :-

- man help is required.
- traditional weight scale

→ electronic weight m/c

i) Self operated or power operated

↳ no external power supply

→ qty to be measured will activate the instrument

e.g. - Ammeter

→ An external power supply is required  
e.g. - Electronic weigh machine

ii) Indicating, Recording, Integrating and controlling instrument

Indicating:- Indicate the value to be measured → Ammeter, Voltmeter.

Recording:- Record the value of unknown qty.  
→ graph { e.g. ECG m/c  
→ numerical value { e.g. Energy meter

Integrating:- summation of values of unknown qty. from a particular time to time of m/s  
e.g. - Energy meter

controlling instrument:- controls the measured value by using some information obtained.

e.g. Electrical relays.

Process →

→ Mechanical, electrical, Electronics

- A mechanical process is there to measure the unknown quantity.

→ Reliable due to wear and tear and high inertia.

→ Electrical process:-

→ but mechanical system is there to display.  
Ammeter,

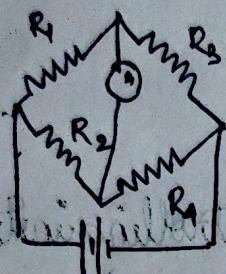
→ Electronic

→ Semiconductors

→ More accurate and reliable over other types of instruments

→ Electronic sensors

- \* Null type and deflection type instruments :-  
 → Balancing to a null position is done in order to get a unknown quantity  
 ↳ Deflection of a pointer shows the value of unknown qty.



Transistor is a p-n-p-n structure, p-doped, n-doped

Siemens - germanium diodes are available - p-n-p-n

- \* Calibration :- Comparison of the performance of an instrument against a standard instrument.

- Need of calibration :-  
 → accuracy and traceability  
 → fulfilment rate  
 → Safety / Safe working of system  
 → Compliance with Regulations  
 → for proper maintenance.

- Lab calibration, On-site calibration

Standard  
reference unit

Primary standard

- National or International standards

Secondary standard

- Industry acc.

Working standard

Regulation

## Error in Instruments :-

Deviation from true value

$$\text{Error} = \text{True value} - \text{Indicated value}$$

### Systematic errors

Regular reproducible error

#### - Instrumental error imperfections

e.g.: Null/gyro position error

#### - Error imperfection

→ parallax

e.g.: → stopwatch error

→ Careful observation, training

→ Theoretical observation

→ Environmental fluctuations

e.g.: Temp. may increase resistance

Marine environmental conditions.

atmospheric or ocean, isolate.

### Metric error

- due to error

e.g.: Parallax error

- Incorrect recording

### Random error

- Random reasons

- avg

- statistical analysis

## \* Performance characteristics of Instruments :-

Desirable performance of an instl,

Static PC

→ will not change

with time

→ change slowly time

Dynamic PC

→ change work time

→ speed of response & time of response

→ lag, X

→ Fidelity - Y

→ Dynamic error X

Accuracy

Precision

Sensitivity

Reproducibility

Repeatability

Drift:

dead

ble

threshold

Hysteresis

Resolution

Creep

Dead zone & Deadtime

dead

zone

dead

time

dead

time

### i) Accuracy

- closeness of the indicated value to the true value

$$\text{Accuracy} = A_i - A_t$$

$$\% \text{ Accuracy} = \frac{A_i - A_t}{A_t} \times 100.$$

→ Express accuracy by

→ Accuracy as % of full scale reading

± 1% of full scale reading.

$$50 \rightarrow 0.05$$

$$50V \rightarrow 50 \pm 0.05$$

$$25V \rightarrow 25 \pm 0.05$$

$$70 \pm 0.05$$

Accuracy as % of true value

$$\pm 0.1\% \text{ accuracy}$$

$$50 \rightarrow 50 \pm 0.05 V$$

$$25 \rightarrow 25 \pm 0.025 V$$

$$10 \rightarrow 10 \pm 0.01 V$$

Accuracy as % of scale span

$$\frac{225 - 225}{225 - 225}$$

$$225 - 25 = 200$$

± 1% of scale span

$$\frac{0.1}{100} \times (225 - 25)$$

$$\frac{0.1}{100} \times 200 = \underline{\underline{0.2}} = \pm 0.2$$

Accuracy as % of scale span

Accuracy as % of scale span

Accuracy

Accuracy as % of scale span

Accuracy as % of scale span

Accuracy as % of scale span

### ii) Precision

- Property of repeating the same measured value for multiple measurements

or Consistency of the instrument in repeated measuring.

Conformity of an instrument

Significance of figures

$$P = \frac{1}{n} \sum_{i=1}^n |x_i - \bar{x}_n|$$

$\times 100$  % consistency

Significance of figures  
and precision

Significance of figures  
and precision

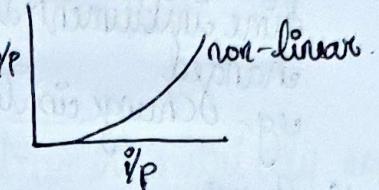
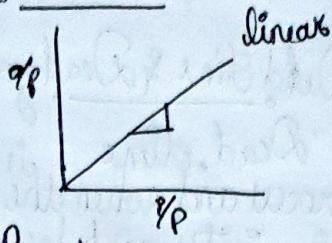
## \* Sensitivity

$$S = \frac{\Delta A_{out} \times 100}{\Delta A_{in}} \%$$

## Repeatability

Variation in ~~instruments~~ measurements taken on the same item under the same condition ability of the instrument to repeat same reading under identical conditions

Linear calibration



## Reproducibility

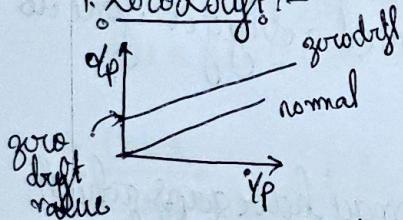
It is the ability of a measurement to be duplicated either by the same person or by someone else under slightly changed conditions. The degree to which repeated measurements taken under changed condition for example operator, time yields the same results which shows the reliability and consistency of the result.

## Performance characteristics of Instruments

### Drift

The slow change in the output of the instrument over time, when the input remain constant.

#### 1. Zero Drift :-

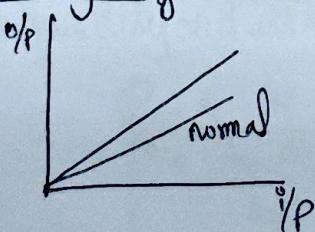


#### Cause of drift

- ⇒ Due to stray E/F reduce due to field
- Mechanical variations :- Proper support
- Axial & Gear
- Maintenance
- Temperature change :- Proper temp regulation

If the whole calibration gradually shifts due to various reasons, zero drift happens.

#### 2. Sensitivity drift



If there is a proportional change in the indication all along the upward scale is known as sensitivity drift.

It defines the amount by which an instrument sensitivity of measurement varies when external condition varies

### 3) Zonal drift

State: The drift occurs only over a particular range of measurements it is called zonal drift.

### Dead Time & Dead zone

'Dead time' is the delay between when a change happens in the process and when the instrument starts to respond. During this time instrument does not allow any indication that the value has changed.  
e.g. - Change in temperature take time to a change in instrument (Glossary)

#### Cause:-

- i) Sensor delay :- Some instruments may take time to detect changes.
- ii) Transmission delays :- Signal from the sensor may take time to reach the display unit.
- iii) Process delay :- Some instruments take time to process the measured value before displaying it.

Dead zone (Dead band) is the smallest change in the measured value that does not cause the instrument to respond.

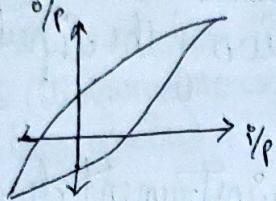
#### Cause:-

- i) Friction :- Moving parts inside a instrument may need a bigger force to start moving.
- ii) Backlash :- In mechanical system, gear and linkage may have gaps which prevent small change from being transmitted immediately.
- iii) Noise filtering :- Some instruments ignore small fluctuation to avoid noise.

#### \* Threshold

If the input to an instrument gradually increases from zero, it should reach a minimum value to activate the measuring process. This minimum level of input is known as the threshold of that instrument.

#### \* Hysteresis



If the input measurement quantity to an instrument is abruptly increased from a negative value,

The output will in a particular manner and if the input is steadily decreased, the output varies in another manner. This non-coincidence between these loading and unloading curves is referred to as hysteresis.

#### \* Resolution

The smallest increment of a qty being measured which can be detected by an instrument with certainty.

If a non-zero input quantity is increased, output reading will not increase until some minimum change in the input take place. This minimum change which cause the instrument to show a detectable output is called resolution.

#### \* Creep

Creep is caused by the time and instrument needed to adapt the change in applied input.

#### \* Static error

If an instrument is a numerical difference b/w the true value of a quantity and its value obtained by the instrument.

$$\left| \frac{P_s - A_t - A_i}{P_s - A_t - A_i} \times 100 \right| \%$$

## Dynamic characteristics of Instrument

### i) Speed of response:-

The rapidity with which an instrument or measurement system responds to the changes in the measured quantity.

### ii) Time of response

- time required by an instrument to settle to its final steady position after the application of the input.

### iii) Measurement lag:-

The delay in the response of an instrument to a change in the measured value

#### → Retardation type:-

The response begins immediately after a change in measured quantity has occurred

#### → Time delay:-

The response begins after a dead zone after the application of the input

## Fidelity

It is defined as the ability of the instrument to reproduce the output in the same form as input or degree to which a measurement system indicates the changes in measured quantity without any error

## Dynamic error :-

Dif. b/w true value and of the quantity changing with time and the value indicated by the instrument if no static error is assumed

### \* Analysis of Error :-

#### Statistical Analysis of Errors :-

Absolute error  $\rightarrow 4V \pm 0.03$  V  
 Limiting error  $\rightarrow$   
 Relative error  $\rightarrow 4V \pm 0.003\%$

## Ambiguity analysis:

$$R = R(x_1, x_2, \dots, x_n) \quad R = \frac{\sum N}{I}$$

$$x_1 \rightarrow wR_1$$

$$x_2 \rightarrow wR_2$$

True value  
or  
scale up or

$$W_R = \left[ \left( \frac{\partial R}{\partial x_1} w_{x_1} \right)^2 + \left( \frac{\partial R}{\partial x_2} w_{x_2} \right)^2 + \dots \right]^{\frac{1}{2}}$$

$\Rightarrow w_{x_1}, w_{x_2}$  are the uncertainty of the measurement  
 $\Rightarrow w_R$  is the total uncertainty.

Ques - The resistance of a certain size of wire is given as  $R = R_0 [1 + \alpha(T - 20)]$   
 where  $R_0 = 6 \Omega \pm 0.3\%$  is the resistance at  $20^\circ C$ , and  $\alpha$  is given  
 $0.004^\circ C^{-1} \pm 1\%$  (temperature coefficient of resistance)  
 $T = 30 \pm 1^\circ C$  (temp of wire)

$$w_R = \dots$$

$$\frac{\partial R}{\partial x_1} = \frac{\partial R}{\partial \alpha} = \underline{R_0 T - R_0 20} \\ \underline{R_0(T-20)} \times 1 = \underline{6} \quad \underline{(30-20)} \\ \underline{-60}$$

$$x_1 = \alpha \\ x_2 = T$$

$$R_0 + R_0 X T - R_0 X 20$$

$$\frac{1}{30} \times 100 \\ 30 = 3$$

$$\frac{\partial R}{\partial x_2} = \frac{\partial R}{\partial T} = \underline{R_0 \alpha X} \\ \underline{R_0} \underline{\alpha} \underline{X} = 6 \times 0.004$$

$$\text{Nominal } R$$

$$\frac{\partial R}{\partial R_0} = \frac{\partial R}{\partial R_0} = \underline{1 + \alpha(T-20)} \\ \underline{1 + \alpha(30-20)} = \underline{0.024} \\ \underline{1 + 0.004(30-20)} \\ \underline{1 + 0.004 \times 10}$$

$$R = R_0 [1 + \alpha(T - 20)] \\ = 6 [1 + (0.004)(30 - 20)]$$

$$1.04 \times 6 \\ \underline{6.24}$$

$$w_{R_0} = 0.03\% \quad \underline{w_{R_0}} = 0.03\% \quad w_T = 8.33\% \quad \underline{w_T} = 8.33\% \\ \underline{0.018} \quad \underline{0.0004} \times 0.01 \quad \underline{4 \times 10^{-5}}$$

$$w_R = \left[ (1.04 \times 0.3)^2 + (6.24)^2 + (8.33 \times 0.024)^2 \right]^{\frac{1}{2}}$$

$$= 0.03504384 + 0.024$$

$$0.000576$$

$$0.00000576$$

$$= \frac{0.0305}{6.24} \times 100 = \underline{0.48\%}$$

$$\frac{1}{30} \times 100 \\ 30 = 3$$

## Structural Analysis of Errors

### 1) Arithmetic mean

$$x_1, x_2, \dots, x_n \quad \bar{x} = \frac{x_1 + x_2 + \dots + x_n}{n}$$

$$\bar{x} = \frac{1}{n} \sum_{i=1}^n x_i$$

### 2) Median

Median = central value of  $n$  odd.

mean of  $n$  even

### 3) Deviation

$$x_1, x_2, \dots, x_n$$

$$\text{mean} = \bar{x}_m = \frac{x_1 + x_2 + \dots + x_n}{n}$$

$$d_i = x_i - \bar{x}_m$$

average of all deviations is zero

$$d = \frac{1}{n} \sum_{i=1}^n d_i$$

$$|d| = \frac{1}{n} \sum_{i=1}^n |d_i|$$

$$40.1$$

$$\frac{1}{n} \sum_{i=1}^n (x_i - \bar{x}_m)$$

$$(x_1 - \bar{x}_m) + (x_2 - \bar{x}_m) + \dots + (x_n - \bar{x}_m) = 0$$

$$81.0$$

### 4) Standard deviation

RMS.

$$\sigma = \sqrt{\frac{1}{n} \sum_{i=1}^n (x_i - \bar{x}_m)^2}$$

$$80.0 + 48.5 + 0.280.0 = \\ 272000.0 \\ 27200000.0$$

### 5) Variance

$$\frac{1}{n} \sum_{i=1}^n (x_i - \bar{x}_m)^2$$

$$aM = (x_1, x_2, \dots, x_n)^{1/2}$$

- (a) The following readings of a certain physical length. Compute the mean, S.D., variance & avg of the absolute value of the deviations

5.30	4.83	5.81
5.73	5.45	5.75
6.77	6.09	
5.26	5.64	

Mean.

	$\frac{g_i - g_m}{g_i - g_m}$	$(\frac{g_i - g_m}{g_i - g_m})^2$	$\sum g_i = 5.613$
5.30	0.313	0.097969	
5.73	-0.117	0.013689	
6.77	-1.157	1.338649	
5.26	0.353	0.124609	
4.83	1.283	1.646089	
5.45	0.163	0.026569	
6.09	-0.477	0.227529	
5.64	-0.027	0.000729	
5.81	-0.197	0.038809	
5.73	-0.137	0.018769	

A moving coil voltmeter has a uniform scale with 100 divisions. The full scale deviation is 200V and  $\frac{1}{10}$ th of a scale deviation can be estimated with a fair degree of certainty. Determine the resolution of the instrument in volt.

$\frac{1}{10}$ th of scale deviation

Resolution =

$$\text{one division} = \frac{200V}{100} = \underline{\underline{2V}}$$

Resolution gives  $\frac{1}{10}$ th of scale deviation

$$= \frac{1}{10} \times 2V = \underline{\underline{0.2V}}$$

→ A digital voltmeter has a readout rate from 0 to 999 counts. Determine the resolution of the instrument in V if the full scale reading is 9.999V.

$$\frac{9.999}{999} = \frac{9.999}{999} \times \frac{1}{1000} = \underline{\underline{1mV}}$$

→ A wattmeter having a range of 1000W has an error of  $\pm 1\%$  of full scale deflection. If the true power is 100W, what would be the range of readings? (Support d)

error =  $\pm 1\%$  of 1000

$$= \pm 10 W$$

$$= 100 \pm 10 W$$

\* [If the error is  $\pm 1\%$  of true value]

Range is 100W m/s

error of  $\pm 1\%$  of  $1000 \text{ l/s}$   
 $\pm 10$   
 $\underline{99-101 \text{ l/s}}$

working on thermal principle

⇒ A flowmeter of guaranteed accuracy of  $\pm 5\%$  on full scale reading of  $5 \times 10^6 \text{ m}^3/\text{s}$ . The flow measured by the meter is  $2.5 \times 10^6 \text{ m}^3/\text{s}$ . Calculate the limiting error in percentage

$\pm 5\% \text{ of } 5 \times 10^6 \text{ m}^3/\text{s}$ .

$$\text{error} = \frac{5}{100} \times 5 \times 10^6 = \underline{\underline{2.5 \times 10^6 \text{ m}^3/\text{s}}}$$

### Limiting error

Manufacturer specify the accuracy of the instrument as a percentage of full scale reading. This percentage indicate the deviation from the specified value. The deviation from the specified value of the measured, this deviation is called limiting error or guaranteed error.

$$A_t = A_s \pm \delta A$$

$$\text{The relative error } e = \frac{\delta A}{A_s}$$

$$8A = e A_s$$

$$(A_t > A_s) \text{ if } e > 0 \text{ with air flow}$$

$$A_t = A_s(1 \pm e)$$

$$\text{Relative limiting error} = \left( \frac{A_t - A_s}{A_s} \right) \times 100\% \quad \text{for limiting error}$$

$$\text{Relative error, } \frac{\delta A}{A_s} = \frac{8A}{A_s} = \frac{B/100 \times 5 \times 10^6}{A_s} = \frac{0.25 \times 10^6 \text{ m}^3/\text{s}}{A_s}$$

$$= 8e \quad 8A = e A_s$$

$$e = \frac{0.1}{A_s}$$

$$\text{Relative error} = \underline{\underline{\pm 0.1}}$$

$$= \frac{2.5 \times 10^6 (1 \pm 0.1) \text{ m}^3/\text{s}}{A_s}$$

A pressure gauge having a range of 1000 kN/m<sup>2</sup> has an error of  $\pm 10\%$  of full scale deflection. If the true pressure is 100 kN/m<sup>2</sup>, what would be the range of reading and if the error is specified as % of true value. Find the range of readings.

- Determine the magnitude and limiting error in ohm and the % of resistance value for the series combination of following resistors ( $R_1 = 37 \Omega \pm 5\%$ )  $R_2 = 15 \Omega \pm 5\%$ ,  $R_3 = 50 \Omega \pm 5\%$ )
- 3) The resistance of a circuit is found by measuring current flowing and the power fed into the circuit. The relative limiting errors in the measurement of power and current are  $\pm 1.5\%$  and  $\pm 1\%$  respectively. Find the limiting error in the measurement of resistance.

$$\begin{aligned} & 37 \pm 5\% \text{ of } 37 \\ & 75 \pm 5\% \text{ of } 75 \\ & 50 \pm 5\% \text{ of } 50 \\ & = 162 \pm 8.1 \Omega \end{aligned}$$

The solution of unknown resistance from a Wheatstone bridge is

$$R_4 = \frac{R_2 R_3}{R_1}, \quad R_1 = 100 \pm 0.5\% \Omega$$

$$R_2 = 1000 \pm 0.5\% \Omega$$

$$R_3 = 842 \pm 0.5\% \Omega$$

Determine the magnitude of unknown resistance and relative limiting error in

$$R_4 = \frac{1000 \times 842}{100} = \underline{\underline{8420 \Omega}}$$

$$\% \text{ error in } R_4 = 0.5 + 0.5 + 0.5 = \underline{\underline{1.5\%}}$$

$$\text{Limiting Absolute error} = \frac{8420 \times 1.5}{100} = \underline{\underline{126.3 \Omega}}$$

$$R_4 = \frac{8420 \pm 126.3 \Omega}{\underline{\underline{8420 \pm 1.5\%}}}$$

% limiting error

$$\frac{\partial P}{R_A} = \left( \frac{\partial R_1}{R_1} + \frac{\partial R_2}{R_2} + \frac{\partial R_3}{R_3} \right)$$
$$= \pm (0.3\% + 0.6\% + 0.5\%)$$
$$= \pm (1.4\%)$$

$$= 8420 \pm 1.4\%$$

(a) The output power of a rotating shaft is measured by a dynamometer. The equation for output power is

$$P = \frac{2\pi F L N}{t \times 10^6} \text{ kW}$$

F = Force (N)

L = length of torque arm (mm)

N = No. of revolutions

t = time for test run

$$F = 620.02 \text{ kg} \quad N = 1850 \pm 6 \text{ rev/min}$$

$$L = 100 \pm 0.5 \text{ mm} \quad t = 60 \pm 0.1 \text{ s}$$

$$L = 89.7 \pm 1.3 \text{ mm}$$

$$F = 0.46 \pm 0.002 \text{ N}$$

$$N = 1202 \pm 1 \text{ revolution}$$

$$t = 60 \pm 0.05 \text{ s}$$

Determine the magnitude of power & limiting error up to one decimal place.

Computed value

$$P = 0.00365 \pm 2.352 \text{ kW}$$

(a) Two resistors  $R_1$  and  $R_2$  are connected in series and other in parallel. The values of resistances are  $R_1 = 100 \pm 0.1 \Omega$ ,  $R_2 = 50 \pm 0.08 \Omega$ . Calculate the uncertainty in resistance in both series and parallel.

$$R_s = R_1 + R_2$$

$$= 150 \pm 0.13 \Omega$$

$$R_p = \frac{R_1 R_2}{R_1 + R_2} = \frac{100 \times 50}{150} = 33.33 \Omega$$

$$\Delta R_p = \sqrt{(0.1)^2 + (0.08)^2} = 0.13 \Omega$$

$$= 33.33 \pm 0.13 \Omega$$

$$= 33.3 \Omega$$

diminishing error - Cumulative error :-

The guarantee error is specified as  $\pm 8\text{V}$ . Then for a measurement of  $100\text{V}$  obtained from the instrument what would be the actual voltage or and what would be the relative error in percentage.

$$A_s = 100\text{V}$$

$$A_a = 100 \pm 8\text{V}$$

$$100 \pm 8\text{V}$$

$$\Rightarrow [92\text{V} - 108\text{V}]$$

If the error is given as  $\pm 1\%$  of full scale reading what would be the error

$\pm 1\%$  of full scale reading

$$\therefore +\frac{1}{100} \text{ of } 100 \pm 8\text{V}$$

$$\frac{8}{100}$$

$$y = x_1 + x_2$$

$$\frac{dy}{y} = \frac{d}{y}(x_1 + x_2)$$

$$= \frac{dx_1 + dx_2}{y}$$

$$\frac{dy}{y} = \frac{x_1}{y} \cdot \frac{dx_1}{x_1} + \frac{x_2}{y} \cdot \frac{dx_2}{x_2}$$

$$\Rightarrow \frac{dy}{y} = \pm \left( \frac{x_1}{y} \cdot \frac{8x_1}{x_1} + \frac{x_2}{y} \cdot \frac{8x_2}{x_2} \right)$$

$$y = x_1 - x_2$$

$$\frac{dy}{y} = \frac{d}{y}(x_1 - x_2)$$

$$= \frac{dx_1}{y} - \frac{dx_2}{y}$$

$$\pm \left( \frac{dy}{y} \cdot \frac{x_1}{x_1} \cdot \frac{dx_1}{x_1} - \frac{x_2}{y} \cdot \frac{dx_2}{x_2} \right)$$

$$y = x_1 x_2$$

$$\log y = \log x_1 + \log x_2$$

$$\frac{1}{y} = \frac{1}{x_1} \frac{dx_1}{x_1} + \frac{1}{x_2} \frac{dx_2}{x_2}$$

$$\frac{dy}{y} = \frac{dx_1}{x_1} + \frac{dx_2}{x_2}$$

$$\frac{dy}{y} = \pm \left( \frac{8x_1}{x_1} + \frac{8x_2}{x_2} \right)$$

$$y = x_1^n$$

$$\log y = \log x_1^n$$

$$\log y = n \log x_1$$

$$\frac{1}{y} = n \cdot \frac{1}{x_1} \cdot \frac{dx_1}{x_1}$$

$$\frac{dy}{y} = \frac{n \cdot dx_1}{x_1}$$

$$\frac{dy}{y} = \pm \left( \frac{8x_1}{x_1} \right)$$

Resistance of a circuit is found by measuring current flowing and the potential drop across the circuit. Find the limiting error in the measurement of resistance.

limiting error is

$$P = V^2 R$$

$$\frac{8P}{P} = \frac{8S^2}{V^2} + \frac{8R}{P}$$

$$= 8 \times 1 + 1.5$$

$$= 9.5$$

$$R = \frac{P}{V^2}$$

$$\frac{8P}{P} = 8 \times \frac{S^2}{V^2}$$

$$= 8 \times 1 + 1.5$$

$$= 9.5$$

error

Probable Error

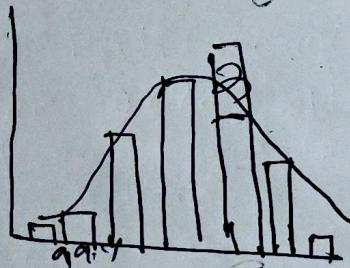
Statistical Analysis of Data

Multisample data  $\rightarrow$  Different test conditions such as diff. test, test method, diff. observer.

Single sample data  $\rightarrow$  same test condition (at off time).

Statistical Analysis-

99.7	1
99.8	3
99.9	10
100	20
100.1	12
100.2	4
100.3	1



$\rightarrow$  Dispersion is the phenomena of valuing the scattering of data along the central value

$\rightarrow$  Range (spread/scatter)

$\rightarrow$  Normal distribution

$\rightarrow$  Gaussian law of probability states that the normal occurrence of deviations from average of value  $y = h$  of an infinite no. of observations can be expressed as

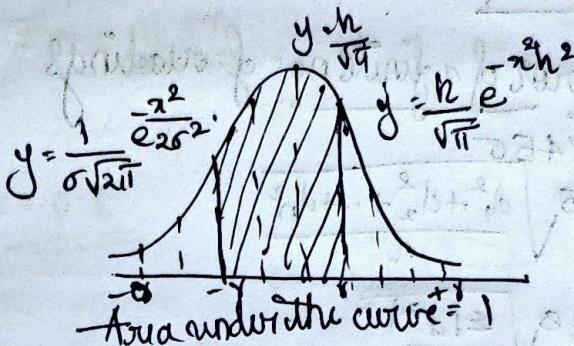
$$y = \frac{h}{\sqrt{\pi}} e^{-\frac{x^2}{2h^2}}$$

In this equation  $\alpha$  is mean deviation from mean  
 $y$  is no. of readings at any deviation  $\alpha$ .

$h$  - a constant called precision index

$$\Rightarrow y = \frac{1}{\sigma\sqrt{2\pi}} e^{-\frac{\alpha^2}{2\sigma^2}}$$

Then the deviations from the mean value are divided in terms of  $\sigma$  units so that the deviations are  $\alpha = \sigma, 2\sigma, 3\sigma, \dots$



- + Precision index ( $h$ )
  - When  $\alpha=0$   $y = \frac{h}{\sqrt{\pi}}$ , the larger the value of  $h$ , the sharper is the curve
  - More precise values are scattered towards central value

#### \* Probable error :-

We have observed that the most probable or best value of a Gaussian distribution is obtained by taking arithmetic mean of various values of the variant and the confidence in this best value to the correctness of the sharpness of the distribution curve.

Let us consider two points  $-r$  and  $+r$  to take as marked in fig. These points are located at the area bounded by the curve on the  $\alpha$  axis and the ordinates erected from  $-r$  to  $+r$ . It equals to half of the total area under the curve. That means half the deviations lies between  $\pm r$  and convenient measure of precision is the quantity  $r$  and this is called probable error.  
Half of the observed values actually

If we determine  $r$  as the ~~actual~~ value of  $n$  measurements and other makes an additional measurement. Then the chances are 50-50% that the value will lie between  $-r$  and  $+r$  i.e. the chances are even that any one reading will have an error not

greater than  $\sigma$

$$y = \frac{h}{\sqrt{\pi}} \int_{-\infty}^{\infty} e^{-\frac{x^2}{h^2}} \frac{1}{2}$$

$$\sigma = \frac{0.4769}{h}$$

$$\sigma = \pm 8$$

$$\sigma = 0.67450$$

Probable error of a finite no. of readings

$$\gamma = 0.67450$$

$$\gamma = 0.6745 \sqrt{\frac{d_1^2 + d_2^2 + \dots + d_n^2}{n}}$$

$$= 0.6745$$

$$\leq \frac{1}{\sqrt{n}} d^2$$

For an infinite no. of deviations from the normal curve,  
but for finite no. of deviations  $\sigma$  is replaced by standard deviation  $S = \sqrt{\frac{d_1^2 + d_2^2 + \dots + d_n^2}{n}}$

$$\gamma = 0.6745 \sqrt{\frac{\sum d_i^2}{n-1}}$$

In the finite no. of readings, the average reading has a  
probable error of  $\gamma_m = 0.6745 \frac{\sigma}{\sqrt{n}}$

$$\gamma_m = 0.6745 \frac{\sigma}{\sqrt{n}}$$

+ Standard deviation of mean

$$\sigma_m = \frac{\sigma}{\sqrt{n}}$$

$$S.D. of S.D. = \frac{\sigma_m}{\sqrt{2n}} = \frac{\sigma_m}{\sqrt{2}}$$

The following 10 obs. were recorded when measuring a temperature

	$d$	$d^2$
41.7	0.27	0.0729
42.0	-0.03	0.0009
41.8	+0.17	0.0289
42.0	-0.03	0.0009
42.1	-0.13	0.0169
41.9	0.07	0.0049
42.0	-0.03	0.0009
41.9	0.07	0.0049
42.5	-0.53	0.2809
41.8	0.17	0.0289

The mean

S.D  
Probable error of 1 reading  
Probable error of mean

Range

$$S.P. = \sqrt{\frac{\sum d^2}{n}}$$

$$= \frac{0.441}{10}$$

$$= \sqrt{0.0441}$$

$$= 0.21$$

$$\text{Mean} = \frac{\sum d}{n} = 41.97$$

$$\text{Range} = 0.8$$

$$S = \sqrt{\frac{\sum d^2}{n-1}} = \text{prob. error} = \sqrt{\frac{0.441}{(10-1)}} = 0.22^\circ C$$

In a test Temperature is measured 100 times with variations in apparatus and procedure. After applying the correction, the results are

${}^\circ C$	$f(x)$
397	1
398	3
399	12
400	23
401	37
402	16
403	4
404	2
405	2

i) Arithmetic mean  
ii) Mean deviation

iii) S.D  
iv) Probable error of 1 reading  
v) Probable error of mean  
vi) S.D of the S.P

	$\sum f$	$\sum d$	$\sum df$	$\sum d^2$	$\frac{\sum fd^2}{\sum f}$
397	1	-3.78	-3.78	14.2884	14.288
398	3	11.94	-8.34	7.729	23.185
399	12	47.88	-1.78	3.169	38.020
400	23	92.00	-0.78	0.608	13.993
401	37	148.37	+0.22	17.94	1.708
402	16	64.82	+1.22	8.14	23.814
403	4	16.12	+3.22	1.488	19.714
404	2	8.08	+4.22	4.928	20.737
405	2	8.10		10.368	35.618
				17.808	
				0	
					$\sum fd^2 = 991.08$
					$\sum f = 100$
					$\bar{x} = 400.78$

$$D = \sigma_d = \sqrt{\frac{\sum d_i^2}{n}} = \sqrt{\frac{191.08}{100}}$$

$$\tau_1 = 0.6743 \Rightarrow \underline{0.0932}$$

$$\sigma_m = \frac{\sigma_1}{\sqrt{n}} = 0.093$$

$$\sigma_m = \frac{\sigma}{\sqrt{n}} = 0.1382 \Rightarrow \underline{0.1382}$$

## Probable error of combination of components

$$\text{prob. } R^2 = \frac{1}{I}$$

$$S.D. =$$

$$X = f(x_1, x_2, x_3, x_4)$$

$\delta X = \text{prob.}$

$$S.D.X = \sqrt{\left(\frac{\partial X}{\partial x_1}\right)^2 \sigma_{x_1}^2 + \left(\frac{\partial X}{\partial x_2}\right)^2 \sigma_{x_2}^2 + \left(\frac{\partial X}{\partial x_3}\right)^2 \sigma_{x_3}^2 + \left(\frac{\partial X}{\partial x_4}\right)^2 \sigma_{x_4}^2}$$

$$\delta x_1, \delta x_2, \delta x_3, \delta x_4 \text{ are the probable error of component}$$

Ques We have a parallel circuit having two branches, the current in 1 branch is  $I_1 = 100 \pm 2A$

$$I_2 = 200 \pm 5A$$

Determine the probable value of total current

$$I = I_1 + I_2$$

a) Considering the error in  $I_1$  and  $I_2$  as admittance error

b) Considering the errors as standard deviations

$$\text{fractional errors } \frac{I_1}{I} = \frac{8I_1}{I} \pm \left( \frac{I_1}{I} \frac{8I_1}{I} + \frac{I_2}{I} \frac{8I_2}{I} \right)$$

$$\Rightarrow \frac{8I_1}{I} = \frac{2}{100}, \frac{8I_2}{I} = \frac{5}{200} = \underline{0.025}$$

$$\frac{I_1}{I} = \pm \left( \frac{100 \times 0.02 + 200 \times 0.025}{300} \right)$$

$$\rightarrow \pm 0.0283 \Rightarrow 2.33\%$$

$$I = 300 \pm 2.33\% \text{ of } 300$$

$$= 300(1 + 0.0283) \\ = \underline{\underline{300 \pm 7A}}$$

$$\sigma_1 = \sqrt{\left(\frac{\partial f}{\partial x_1}\right)^2 \sigma_{x_1}^2 + \left(\frac{\partial f}{\partial x_2}\right)^2 \sigma_{x_2}^2}$$

$\sigma_{x_1} = 5$        $\sigma_{x_2} = 5$

$$\frac{\partial f}{\partial x_1} = 1 \quad \frac{\partial f}{\partial x_2} = 1$$

$$f = x_1 + x_2$$

$$= \sqrt{1^2 \sigma_{x_1}^2 + 1^2 \sigma_{x_2}^2} = \underline{\underline{5.38A}}$$

$$\rightarrow \underline{\underline{300 \pm 5.38A}}$$

## \* Module-II

### Transducers

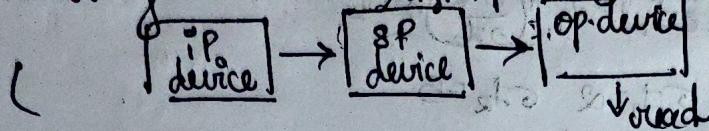
convert a form of energy to others when activated

#### Electrical transducer

physical quantity } electrical qty  
non-electrical

Advantage: - electrical transducer

signal processing



- Easy signal processing  $\rightarrow$
- Non-inertia is low or negligible.  $\rightarrow$  es manu less
- Miniaturization (e.g. chip)
- $\rightarrow$  less friction.
- Telemetry.

### Transducer

$\rightarrow$  Primary sensing element

$\rightarrow$  Transduction element  $\rightarrow$  electrical signal

### Classification of Transducers

$\rightarrow$  Based on transducer principle.

- Resistive
- Inductive
- Capacitive

### Resistance

#### Potentiometer device

Positioning of the slider by an external force varies the resistance

Application  
Force, displacement

#### Potentiometric device

resistance of a ckt changes

force/torque applied to strain gauge, its resistance changes

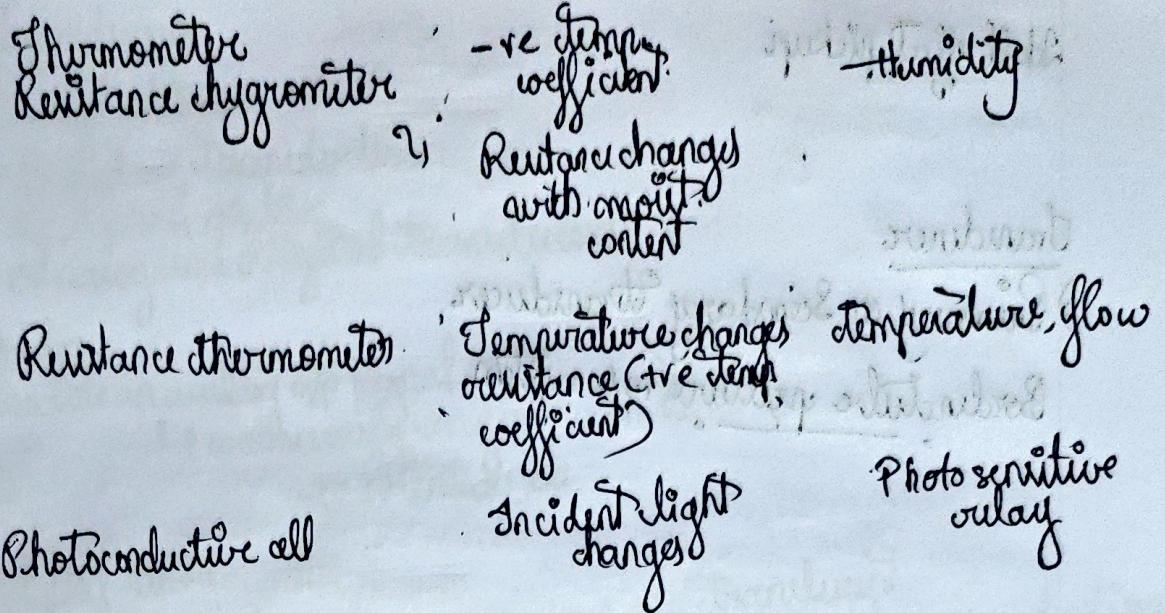
heating element resistance changes by convection cooling

Force, Torque, Displacement

#### Resistance strain gauge

Piezo gauge  
Hot-wire meter

gas pressure,  
gas flow



- \* Capacitive transducers
  - Variable capacitive pressure gauge - Capacitance of a parallel plate capacitor changes  
Diaphragm changes.
  - Capacitor microphone - speech noise
  - Dielectric gauge - The variance in capacitance liquid level by changing dielectric thickness medium
- \* Inductive transduction
  - Magnetic ckt transducer - self induction or mutual induction by changing magnetic field
  - Reluctance pickup - By changing reluctance  
change in position of core
  - Differential transformer - "position  
force, displacement
- \* Eddy current gauge - change in eddy current  
change in the conductance  
change in ~~in~~
- \* Magnetostrictive gauge - change w.r.t. force, torque, thickness

## Hall effect pickup

### Transducer

i) Primary or Secondary Transducer

Border-tube pressure m/s system.

Surgeon staff  
valve

Thrust tube

No disturbance

transient  
events

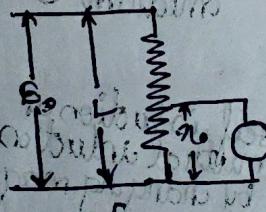
(no change)  
no change  
produces

movement induced

any number of outlets for selection

ii) Passive and Active transducers

Passive transducers derive power required for translation from an external power source.  
e.g. - potentiometer



Passive  
transducers

constant

E\_0

The property of piezoelectric crystal is when a force is applied to it produce a voltage

It can exert certain force due to the acceleration due to which

voltage generated

Force  $\propto$  acceleration

# Transducers

## Classification

- Based on Strain
- Passive and Active
- Analog and Digital transducers

### Analog

Produce an analog o/p signal  
 ↳ continuously varying with time

Widely used  
 e.g. Potentiometers

### Digital Trans.

digital o/p implies opaque and translucent  
 digital encoders → shaft encoders | photo conducting and non-conducting

## transducers and inwork transducers

↳ Piezoelectric crystal  
 ↓ due to much vibration

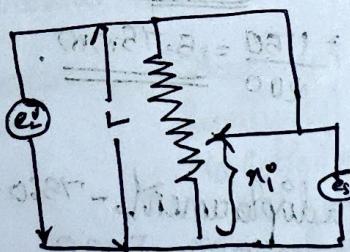
### Resistive

Inductive } Passive Transducers  
 Capacitive }

### Resistive Transducer

→ Environmental change → change in resistance  
 Approach of physical obj

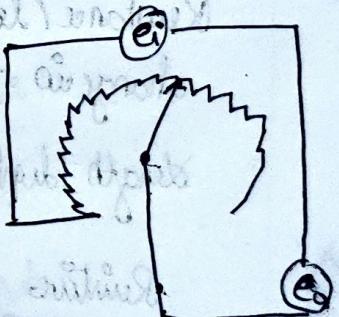
### Eg Potentiometer



$$O_o = \frac{x_i}{l} E_i$$

Translational movement

Rotational movement



$$x_i = l \frac{E_o}{E_i}$$

Max displacement = full scale

### Advantages

- $\rightarrow$  op sensitivity ↑
- efficiency
- low expense
- variable shapes
- rugged construction
- fast response

### Disadvantages

- wear and tear
- life span - less

Q1 Linear resistance potentiometer is 50 mm long and is uniformly wound with a wire having resistance of  $10,000 \Omega$ . Under normal conditions, the slider is at the centre of the potentiometer. Find the linear displacement when the resistance of the potentiometer is measured by a Wheatstone's bridge.

$$3850 \Omega$$

$$7560 \Omega$$

With two displacements in the same direction and if it is possible to measure a minimum of  $10 \Omega$  resistance with the arrangement find the resolution of the potentiometer in mm.

At normal position Resistance =  $5000 \Omega$

$$\text{Resistance/length} = \frac{10,000}{50} = 200 \Omega/\text{mm}$$

$$\text{Change in resistance} = 5000 - 3850 =$$

$$1150 \Omega$$

Length / displacement

$$\frac{1150}{200} = 5.75 \text{ mm}$$

Resolution

$$5000 \Omega \quad 7560 \Omega$$

While applying a displacement, -  $7560 \Omega$

$$\text{Change in resistance} = 7560 - 5000 =$$

$$= 2560 \Omega$$

$$\text{displacement} = \frac{2560}{200} = 12.8 \text{ mm}$$

Resolution = minimum measurable resistance multiplied with

$\Omega/\text{mm}$

$$= 10 \times \frac{1}{200} = \underline{\underline{\frac{1}{20}}}$$

## Transducers

### Inductive transducers

Self inductance

Mutual inductance

Eddy current

$$L = \mu_0 N^2 \frac{l}{A}$$

$$= \mu_0 N^2 G$$

Change in permeability

### Inductance Transducers - (Inductive)

- Change in self inductance
- Change in mutual inductance
- Formation of eddy currents

Change in self inductance :-

$$L = \frac{N^2}{s} \quad S = \frac{L}{\mu A} \quad \text{Reluctance}$$

$$L = N^2 \mu (\frac{A}{s}) \quad (\frac{A}{s}) \Rightarrow \text{geometric factor}$$

- Number of turns
  - Geometric factor
  - Permeability of the medium
- } Displacement.

$$L \rightarrow L + \Delta L$$

$\frac{\Delta L}{L}$  → Differential o/p inductive transducer

$$\frac{(L + \Delta L) - (L - \Delta L)}{2\Delta L} \quad \left. \begin{array}{l} \text{Difference} \\ \text{Accuracy} \\ \text{Sensitivity} \\ \text{Variation with Temp} \\ \text{Nat. Frequency} \\ \text{External m.t effect} \end{array} \right\}$$

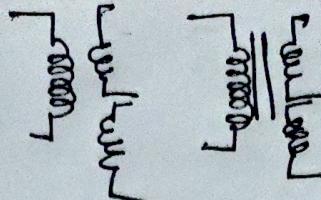
Change in mutual inductance

$$M = K \sqrt{L_1 L_2}$$

M change  $\leftrightarrow$  change in L

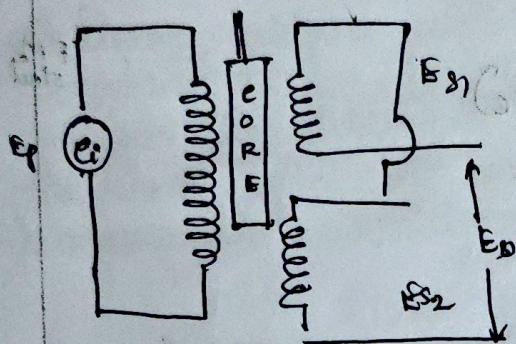
$$L_1 + L_2 \xrightarrow{M} L_1 + L_2 + 2M$$

Air cored }  
Iron cored }



Non  
magnetic  
material  
is used  
in air gap

### \* Linear Variable Differential Transducer (LVDT)



$$E_0 \rightarrow E_{S1} - E_{S2}$$

$$\text{Amplitude} = \frac{1}{2} \cdot A \cdot \frac{2\pi f}{2}$$

$$\text{Output voltage} = A \cdot (2\pi f) \cdot \frac{1}{2} \cdot A \cdot \sin(\theta)$$

Advantages of LVDT  
1. It has high resolution.  
2. It has high sensitivity.  
3. It has high reliability.  
4. It has high accuracy.  
5. It has high linearity.

- 1) Very high range of measurement of displacement. It can measure from 1.5mm to 1000mm.
- 2) If you can increase full scale linearity we can measure from 0.003mm.
- 3) It is a frictionless device and electrical insulation is also there.
- 4) It has immunity from external effects.
- 5) The separation of LVDT core and coil permits the insulation of one dia such as pressurized, corrosive or harmful fluids from the coil assembly by a non-magnetic barrier.
- 6) High output and high sensitivity.
- 7) Rugged construction, low power consumption.

### Disadvantages :-

- i) For appreciable differential output relatively large differential output is required.
- ii) A magnetic shield is required to avoid stray magnetic field.
- iii) Performance is affected by vibrations.
- iv) It is operating at AC only. Dynamic response limited mechanically by the mass of the core and electrically by the applied voltage.
- v) Temperature affects the performance of the transducer.

### Application:-

- Can be used in all applications where displacement varies from a fraction of a mm to a few cm.
- Converts mechanical quantity to electrical quantity.
- Can act as a secondary transducer to measure force, weight and pressure etc.

The output of an LVDT is connected to a 500 voltmeter through an amplifier whose amplification factor is 250 with an output of 2 mV. If the core moves through an air gap between the terminals of LVDT. Calculate the sensitivity of the voltmeter. The millivoltmeter has 100 divisions. The scale can be read through  $\frac{1}{5}$  of a division. Calculate the resolution of voltmeter in  $\mu\text{m}$ .

$$S_{LVDT} = \frac{\text{o/p voltage}}{\text{i/p displacement}} = \frac{2 \times 10^{-3}}{0.5} = \underline{\underline{4 \times 10^{-3} \text{ V/mm}}}$$

$$\text{Sensitivity of instrument} = 250 \times 4 \times 10^{-3} = \underline{\underline{10 \text{ mV/mm}}}$$

$$\text{One scale division} = \frac{5}{100} = \underline{\underline{50 \text{ mV}}}$$

$$\text{Minimum volt that can be read on the voltmeter} = \frac{50 \times 1}{5} = \underline{\underline{10 \text{ mV}}} = \underline{\underline{0.01 \text{ V}}}$$

$$\therefore \text{Resolution of the instrument is } \frac{1}{1000} = \underline{\underline{10^{-3} \text{ mm}}}$$