Centre for Energy Studies

FUEL TECHNOLOGY, ESL-711 Minor – II (9.5.2007)

Time: hr.

(>.5.2007)

Answer Part A and Part B in Separate Answer Sheet

1. (i.) Calculate the average gross calorific value and the Wobbe Index of a fuel gas with the following eomposition, percent by volume: methane 89.0, ethane 8.0, Propane 2.0 and butane 1.0. Given: Gross Cal. Values:

	Kcal/Nm ³ (dry)
Methane	9500
Ethane	16, 644
Propane	23, 688
Butane	30, 714

Sp. Gravity of air = 1

(3)

MM: 45

(ii) Volumetric Composition of dry flue gas (on analysis) by burning a fuel containing only H & C is give below:

 $\begin{array}{rcl}
CO_2 & = 11.0\% \\
O_2 & = 4.5\% \\
N_2 & = 82\%
\end{array}$

Calculate

- (a) % composition of fuel by weight
- (b) % excess air used by volume
- (c) kg of air required / kg of fuel

(6)

(iii) A sample of coke containing 60% C and 40% ash by weight is combusted with 20% excess air by volume. Calculate the volumetric flue gas composition per 100 kg of coke.

(3)

- (A) What would be the components of the producer gas from a coal based counter current packed bed producer when
 - (a) Temperature is low
 - (b) In presence of Steam
 - (c) In absence of Steam
 - (B) Write notes on any four
 - (i) Different manufactured gases
 - (ii) The gasification process that produces tar-free gas.
 - (iii) Vis breaking
 - (iv) Fisher-Tropsch process
 - (v) FCC process
 - (vi) Shape and size of a flame

3. Explain the following:

- (a) Surface combustion has wider application than pulsating combustion.
- (b) What will happen to a combustion process in a chamber where all parts do not have sufficient temperatures.
- (c) Why is black smoke generated and how to get rid of it.?
- (d) Why FCC Process has been adopted by most refineries though several other processes exit.

(4)

PART B

1.a) Find out the grade of Karanpura Diwar Khan noncoking coal having the following analysis: moisture = 3.2%, ash ± 32%, Volatile matter = 27%; C = 79.2%, H = 5.1%, N = 1.3%, S = 0.6%, O (balance). Also suggest its rank as per the classification of Indian coals.

(4)

(b) Calculate the % excess air in the case of complete combustion of Talchar Coal, the analysis of the flue gas is as follows:

%
$$N_2 = 83.2\%$$
, $O_2 = 5.9\%$, $CO_2 = 11\%$, $CO = 0\%$, $CH_4 = 0\%$ (1)

2. Calculate the calorifie value of (CV) of the Bachra coal having the following analysis: moisture = 4.1%, Volatile matter = 28%; ash = 38%; C = 78.5%, H = 4.9%, N = 1.3%, S = 0.6%, O (balance), by applying the (i) CFRI formula and (ii) Seylor's formula. The CV determined experimentally was found to be 6989 K. cal/kg. Find out the % error in the calculation of CV by both the formulas.

(5)

- 3. Write short notes on the following topies:
 - (a) Meehanism of combustion of carbon
 - (b) Fine erushing of eoal for the pulverized fuel (Coal) firing for Power generation in thermal power stations
 - (c) Dry cleaning of coals.

(6)

4. Describe, how can the power be generated by fusion reactions and what are the problems in this.

(2)