

Major Test

TTL724: TEXTURED YARN TECHNOLOGY

DATE 2-12-2006

MAX. MARKS: 30

TIME: 1300-1500 hrs

**Note: Attempt any number of questions or parts thereof.
Parts of a question should be answered together.
Give brief and to-the-point answers**

- 1 In the context of chemical and / or solvent texturing, comment on the following statements. Write true or false giving appropriate reasons
 - a) Aluminum mono-hydrogen phosphate is a phase separation catalyst.
 - b) The mixture of citric acid and $MgCl_2$ brings down the temperature of curing.
 - c) Solvent induced crystallization takes place during solvent uptake and not during solvent removal
 - d) According to Hildebrand and Scatchard hypothesis, mixing of solvent and polymer is either endothermic or athermic.
 - e) Equilibrium shrinkage curves give a fairly good idea of the T_g of the solvent polymer system.
 - f) Acetone water mixture and not pure acetone is suggested for texturing of acetate yarns.
 - g) Basic aluminum chloride is a self-neutralizing catalyst.
 - h) Steam setting of wool although is stable to room temperature washing but is reversible nevertheless.
 - i) Turbo Stapler is used to produce shrinkable acrylic fibre.
 - j) Improving the bearing design can substantially reduce aerodynamic noise in pin type false twist texturing machine.

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- 2 Write short notes on
 - a) Mechanism of interlacement in filament yarn
 - b) Mechanism of bulk development in spun yarns in the context of the air jet texturing
 - c) High temperature texturing
 - d) High speed texturing
 - e) Solvent texturing of polyester
 - f) Durable texturing of wool

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- 3 Differentiate and distinguish between
 - a) BCF and Stuffer box textured yarns
 - b) Hemajet and Taslan type XX jet

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- 4 Design an apparatus for false-twist texturing of polyester-viscose yarn. Modify your design / process for affecting simultaneous dyeing and texturing of such yarns.

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- 5 If you were to produce a bulk yarn of jute /polypropylene blend, what process will you adopt? Justify. Design a process for producing such a yarn using your process. What is the likely application? Draw the stress- strain behaviour of such a yarn.

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- 6 What are the advantages of Ringtex system over stacked disc system of twisting? Derive an expression for the contact length S , in terms of r_1 , outer radius, r_2 inner radius and ϕ , half of ring crossing angle. Calculate the value of S (in mm) if r_1 , r_2 and ϕ are 24 mm, 14 mm and 45° respectively. What is the major limitation of Ringtex system and why?

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