

INDIAN INSTITUTE OF TECHNOLOGY, DELHI
DEPARTMENT OF PHYSICS
MAJOR TEST PHL 702

DATE: 07.05.2007

MAX MARKS: 45

TIME: 10.30 A.M.– 12.30 P.M.

Q.1. Give brief explanations for the following:

- a. Multiple strand tungsten wires twisted into helical shapes are preferred over single wire filaments to evaporate metals that wet tungsten easily.
- b. While depositing thin films of alloys which do not melt congruently, sputtering is a preferred deposition method than evaporation.
- c. Sheaths in a glow discharge have lower luminosity than the glow.
- d. For efficient sputtering, using rf discharges, the area of powered target electrode is kept small compared to the total area of the other electrode.
- e. Small negative values of ΔG_v (ΔG_v = change in free energy per unit volume) are conducive to monocrystalline formation.
- f. A significantly higher density of nuclei is usually observed near cleavage steps and other imperfections in a substrate during very early stages of thin film deposition.
- g. Thin layers of GaAs are adequate for solar cell applications whereas comparatively thicker layers of Si are required for similar applications.
- h. For both metal and dielectric films, density increases with increase in film thickness.
- i. Heterogeneous reactions are mostly used in CVD reactors.
- j. In both horizontal and barrel reactors used in atmospheric pressure CVD, susceptors are kept tilted.

2 x 10 = 20 MARKS

Q. 2 (a) What are disproportionation reactions in CVD? Suggest a reactor design, draw the associated temperature profile and write down the reactions occurring during deposition of Ge Thin Films by this reaction. [Starting materials: Ge(s) and I₂ (g); temperatures can be indicated by T_i.]

(b) When normalized to the same reactant partial pressure, LPCVD film growth rates exceed those for conventional atmospheric CVD. Explain

4+4 = 8 MARKS

4 + 4 = 8 MARKS

Q.3 (a) What is "Oswald Ripening"? Explain the underlying concept of this phenomena.

(b) What is the effect of each of the following four inequalities on the microstructure of a thin film being deposited on a substrate by condensation from the vapour phase?

$$i) \left(\frac{\partial \kappa^*}{\partial T} \right)_{\dot{R}} > 0 \quad ; \quad ii) \left(\frac{\partial \Delta G^*}{\partial T} \right)_{\dot{R}} > 0$$

$$iii) \left(\frac{\partial \kappa^*}{\partial \dot{R}} \right)_T < 0 \quad ; \quad iv) \left(\frac{\partial \Delta G^*}{\partial \dot{R}} \right)_T < 0$$

symbols have their usual meaning.

4 + 4 = 8 MARKS

4. (a) The unit cell parameters for a metal 'A' deposited on a compound semiconductor substrate 'B' are 0.2866 nm and 0.5653 nm respectively. The epitaxial geometry for film of A on B is indicated by

(110) A || (110) B; [200] A || [100] B.

Calculate the lattice misfit. Is it positive or negative? What do the positive and negative misfits imply? *in [001] direction*

(b) The early growth of an epilayer on the (100) plane of a FCC crystalline substrate has a $(\sqrt{2} \times \sqrt{2}) R 45^\circ$ structure. Show the atomic positions of adatoms relative to substrate atoms.

© You are hired by a company which is interested in exploiting III-V semiconductors for creation of epitaxial heterojunctions. What factors will you keep in mind in designing epitaxial film substrate combinations? Give reasons.

3 + 2 + 4 = 9 MARKS