

Centre for Energy Studies

Fuel Technology

Major Test

Time : 2 hrs.

PART : A (22 MARKS)

1. Determine % Vol. Composition of flue gas when an air dried coal of following composition (% by wt.) burns with 50% excess air

Prox. Anal. (% air dried)

Ultimate Anal. (% dry ash free)

M = 8

C = 81

Ash = 20

H = 4.6

VM = 28.5

N = 1.8

FC = 43.5

S = 0.6

O = 12

(6)

2. a) Indicate the differences between the origin of petroleum and coal (1)
- b) What is the main criteria for classifying petroleum crude as "Asphalt base" and 'paraffin base' (1)
- c) Write down two characteristic properties of "Bombay crude" and "Cambay crude". (1)
- d) Differentiate between : (6)
- i) Aniline point and Flash point
 - ii) Pour point and Smoke point
 - iii) Carbon residue and Char value

clearly explaining the significance of each w.r.t. Petroleum fractions.

3. a) The following processes are involved in petroleum refining. Discuss the purpose of each process giving examples : (4)
- i) Super fractionation
 - ii) Visbreaking
 - iii) Reforming
 - iv) Isomerization
- b) Write a brief note on "ARGE Process" (2)

PART : B (18 MARKS)

1. Calculate the calorific value (in MJ/kg) of the North karanpura coal having the following analysis (on air dried basis) : C=65 %, H = 4.1 %, N=1.4 %, S=0.6%, O by balance, moisture = 1.9 %, ash = 34%, volatile matter = 29%, by applying CFRI formula.
Calculate the % error when the calorific value determined by Bomb Calorimeter was found to be 16 MJ/Kg. (6)
2. Write short notes on the following :
 - a) Safe storage of coals in ultra mega thermal power stations
 - b) Spiral separator
 - c) Types of nuclear power reactors. (6)
3. Calculate the volume of theoretical oxygen and air required in Nm^3 (by applying quick combustion calculations for the complete combustion of Bachra Coal per kg. The analysis of the coal on air dried basis : C= 78%, H = 4.3%, S=0.5%, N=1.7%, O by balance; moisture = 4.3% volatile matter = 29.2 %, ash = 33.6 %. (4)
4. Describe what is froth floatation and what are its limitation in terms of cleaning coals. (2)

Part – C (10 marks)

1. a) In a most well studied system for combustion mechanism explain 1st, 2nd and 3rd explosion limits. Does the surrounding environment affect any of them? (3)
- b) Calculate the inflammability of a gas mixture containing the following gases :

Given

	%	LEL	UEL
Ammonia	10	16.0	25.0
Butane	15	1.9	8.5
Methane	20	5.0	14.0
Gasoline	25	1.3	7.6
Nitrogen	10		
Carbon dioxide	10		
Argon	10		

(3)

- c) Answer the following with justification :
 - i) With increase in jet velocity laminar flame changes (1)
 - ii) In blow off condition of a flame how would V_{fl} and $V_{fl} \sin \alpha$ can be related ? (2)
 - iii) Some gases from coal are manufactured to be used as fuels. Give details. (2)