

# Vibration Signal Analysis

## Early Detection of Mechanical Wear in Rotating Machinery

### *Complete Analysis Report*

## PHYS6017 - Computer Techniques for Physics

### Assignment Two

Generated: December 30, 2025

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2. Time Domain Signal Analysis
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8. Computational Methods Summary
9. Performance Metrics and Validation

### Key Findings:

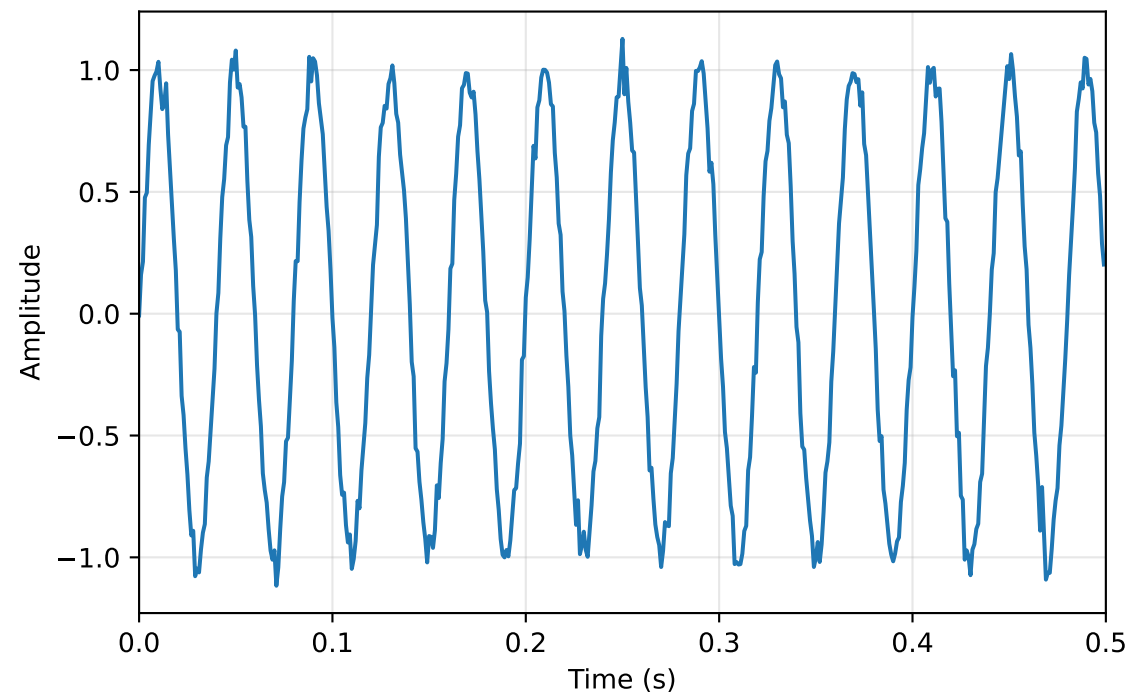
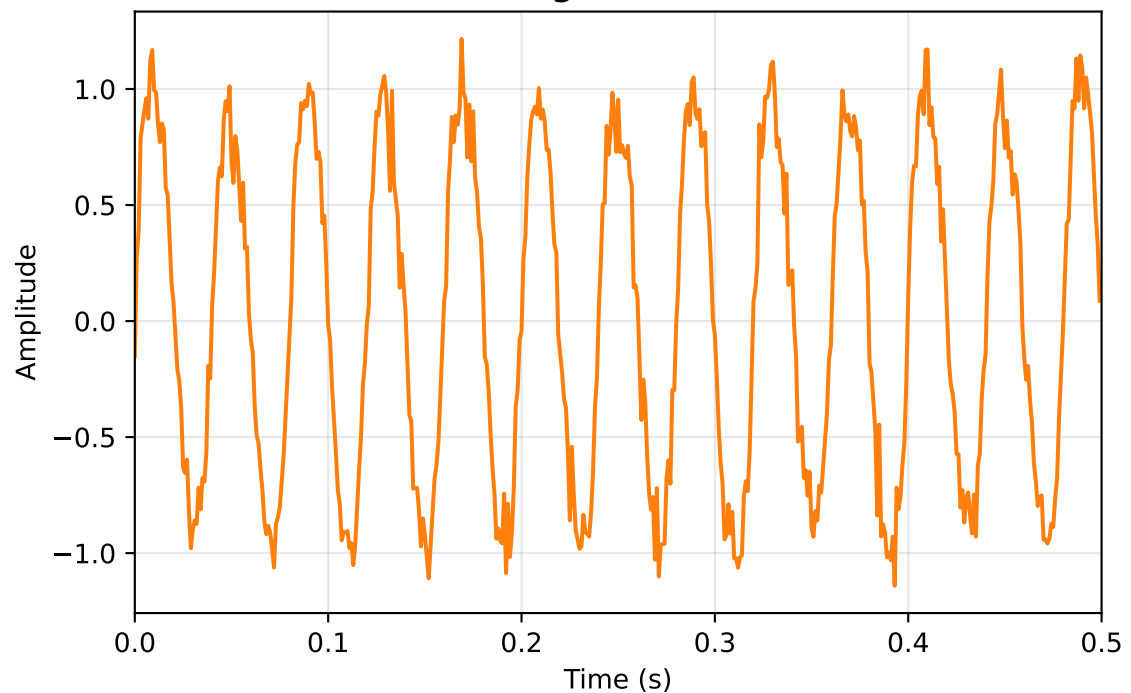
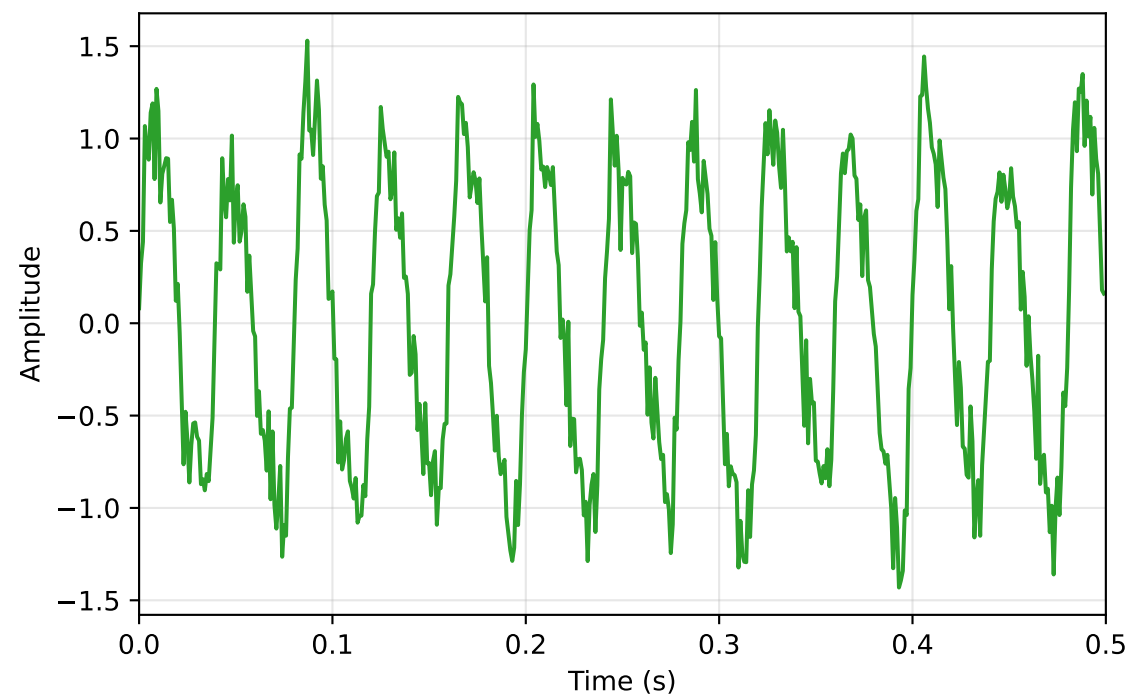
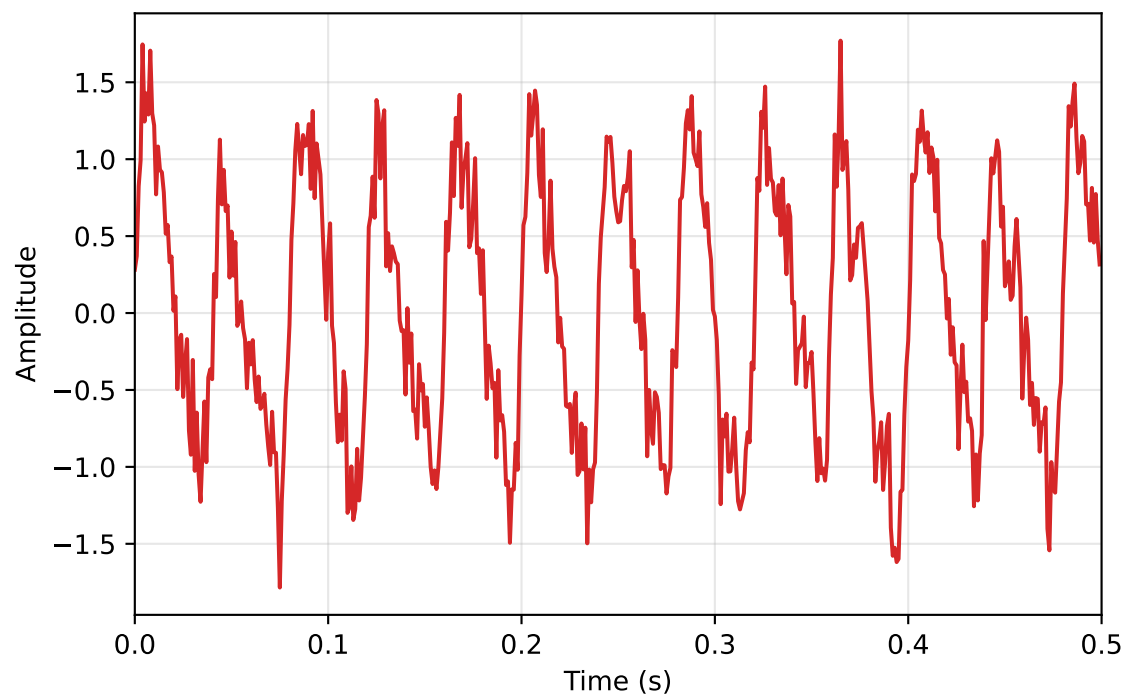
- RMS amplitude increases systematically with wear progression
- Harmonic content shows dramatic growth ( $>10\times$  increase)
- High-frequency content indicates surface degradation
- Frequency-domain analysis enables early fault detection

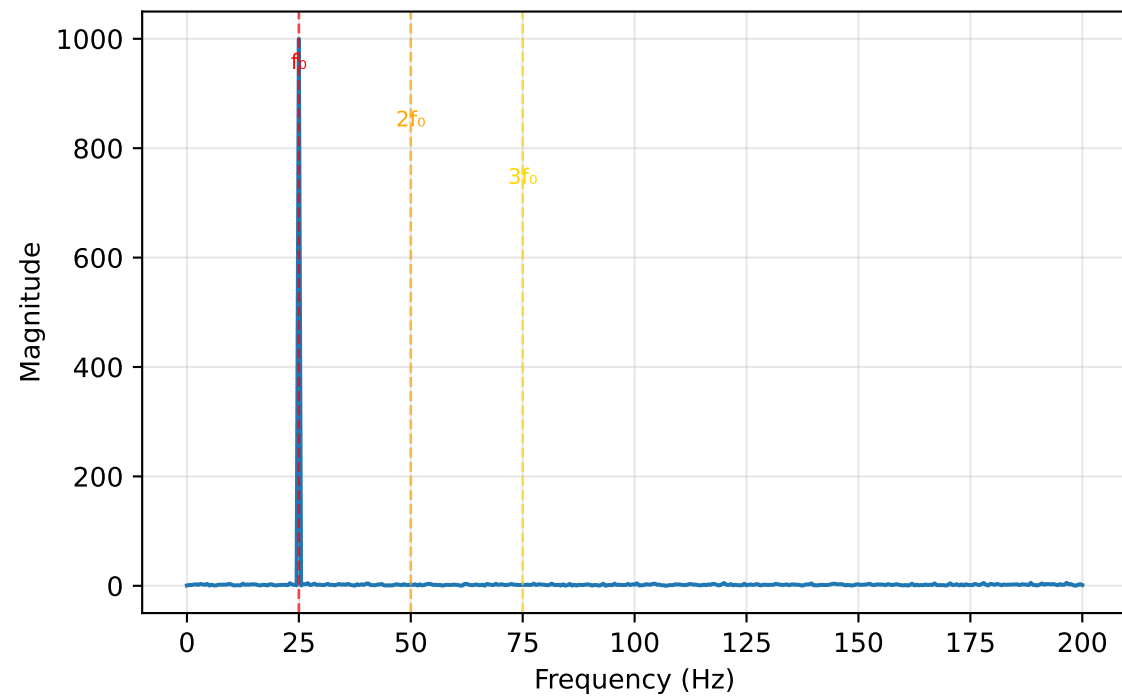
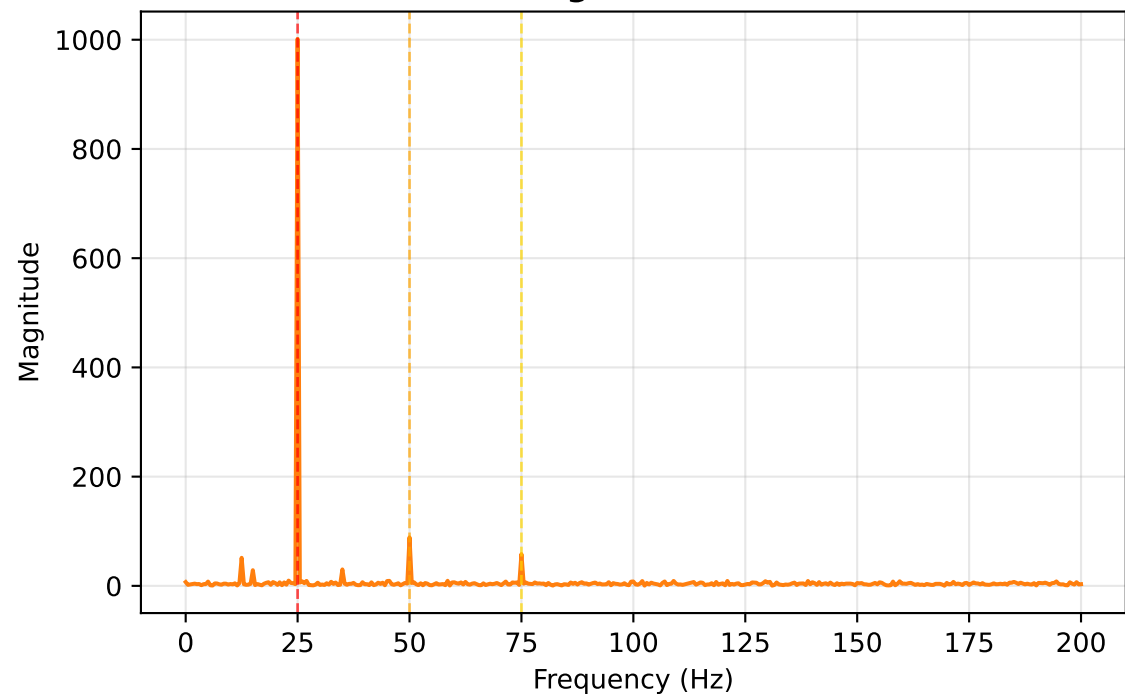
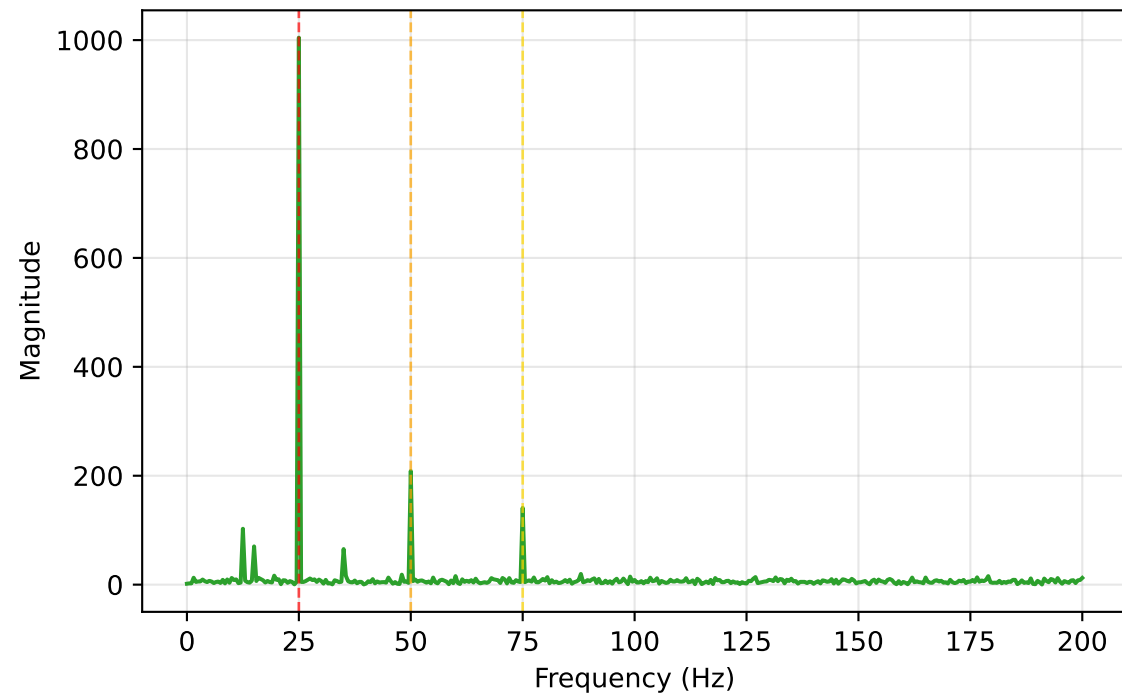
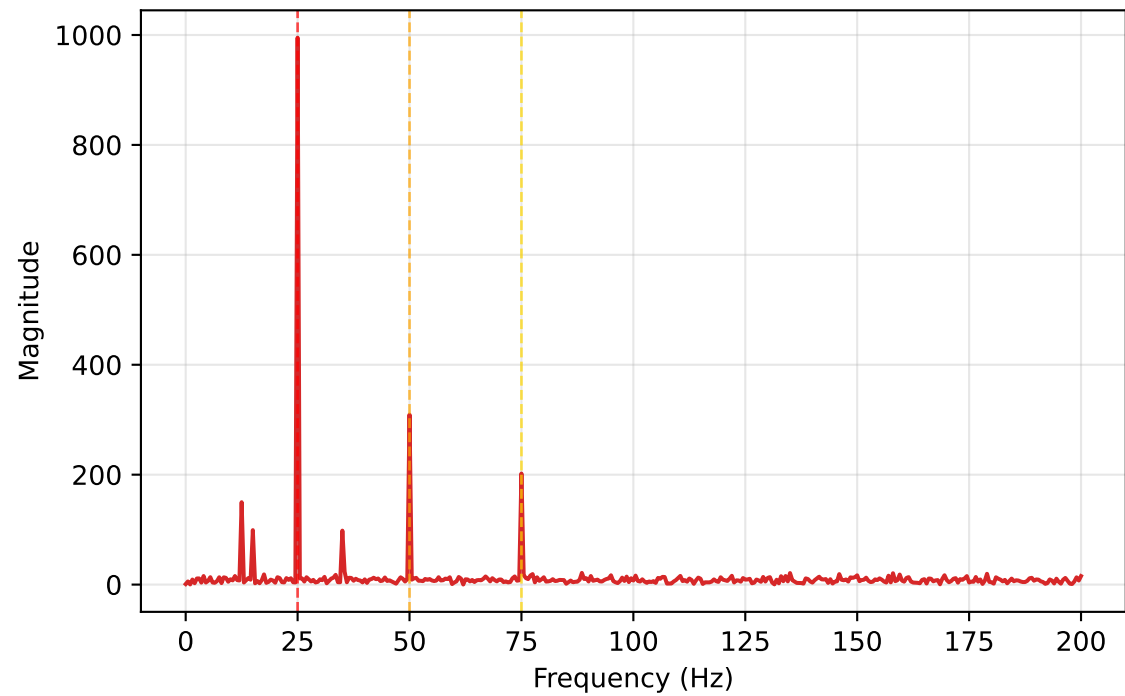
# Parameter Settings and Configuration

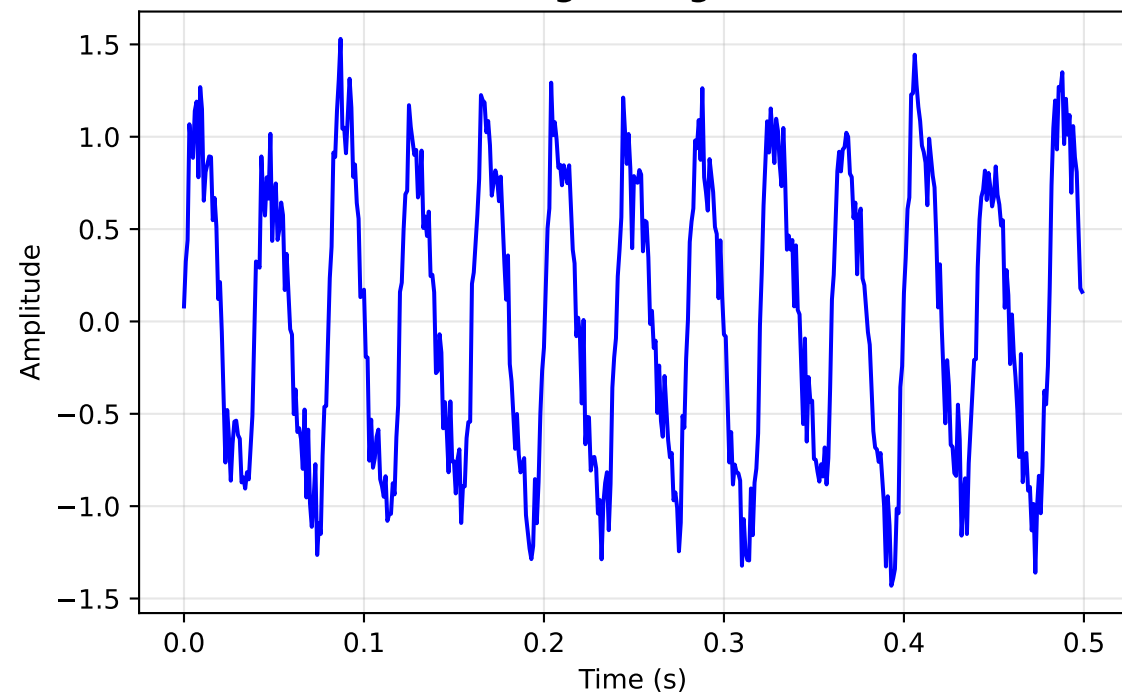
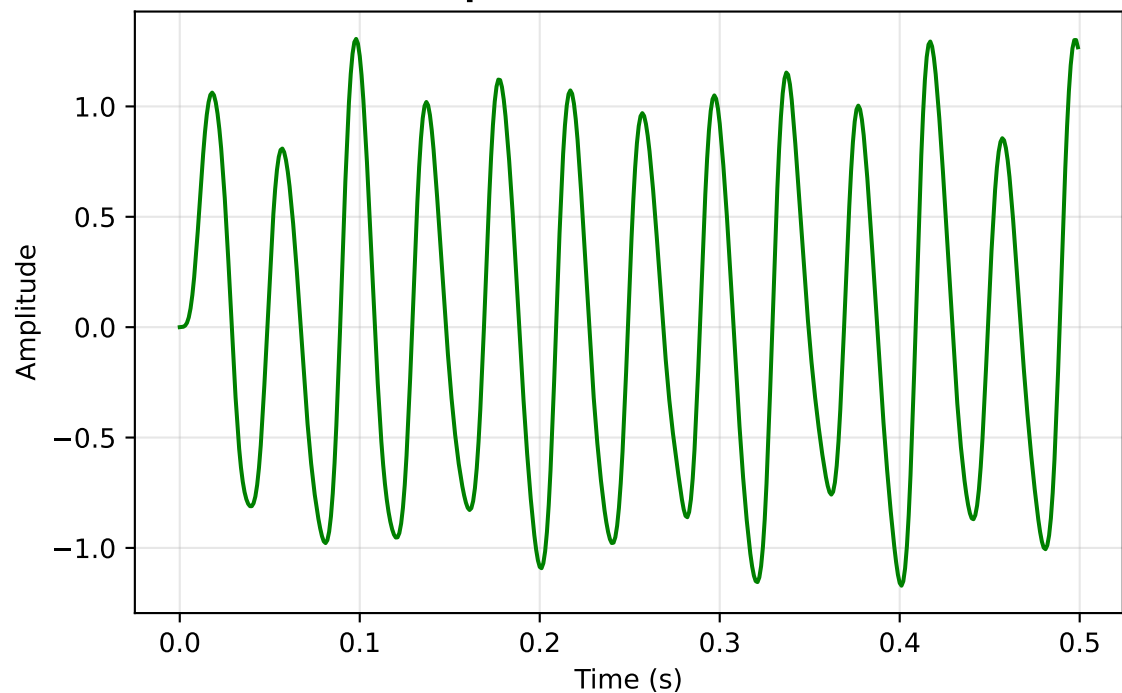
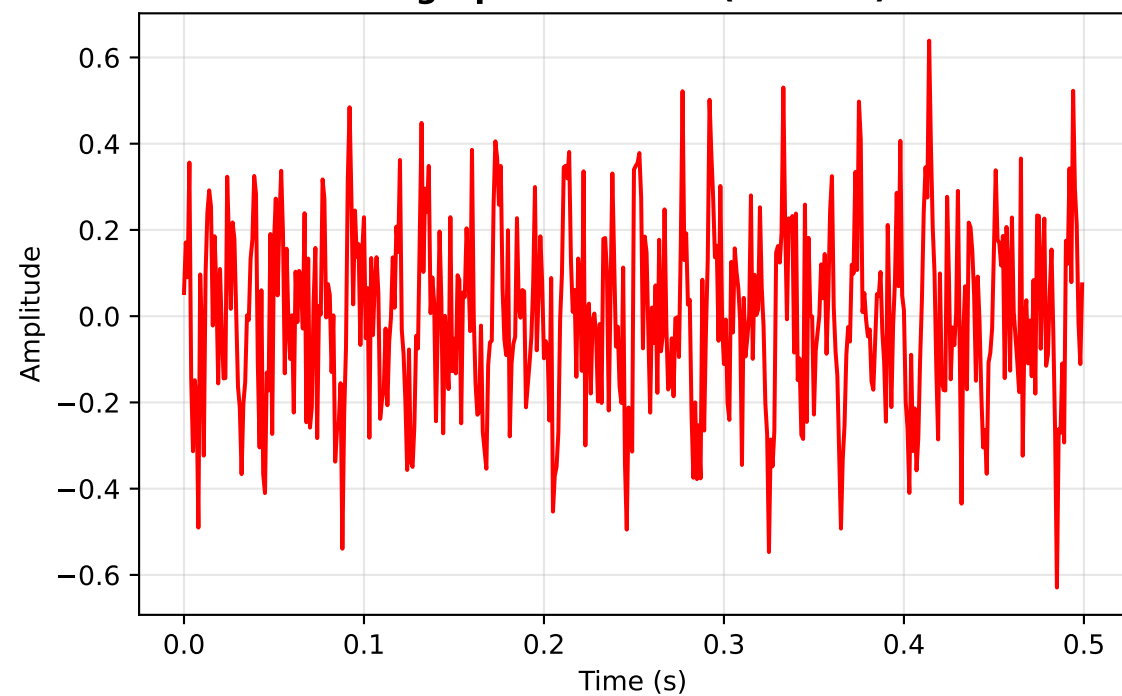
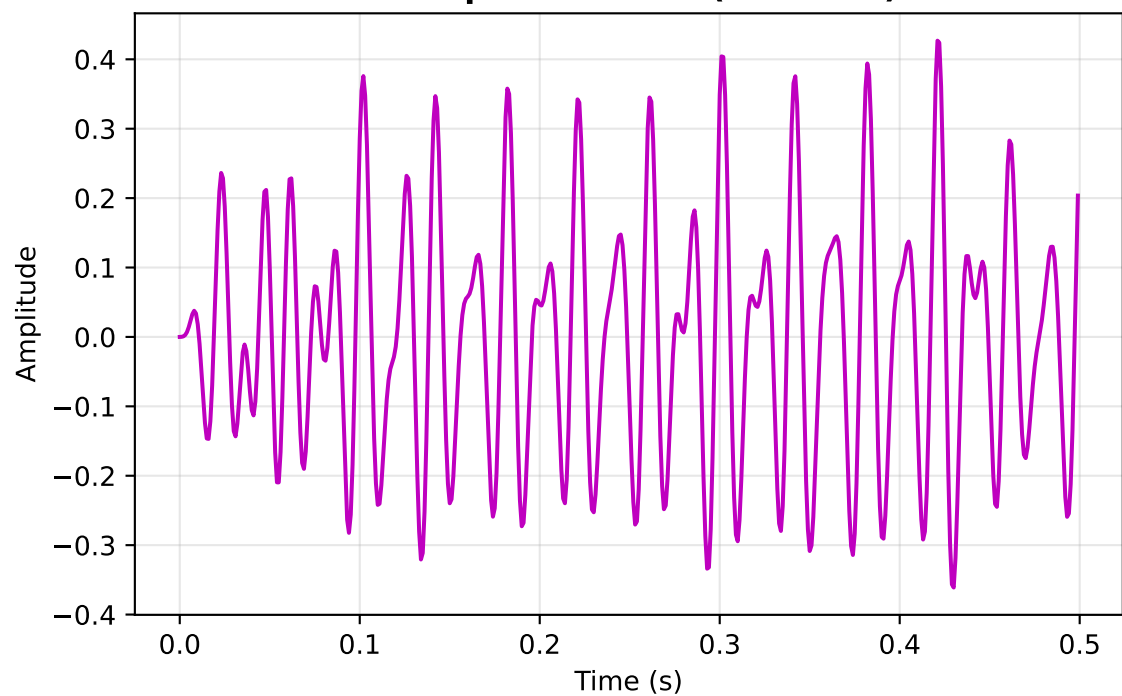
Parameter	Symbol	Value	Units	Description
Sampling Frequency	fs	1000	Hz	Digital sampling rate
Signal Duration	T	2.0	s	Length of each signal
Number of Samples	N	2000	-	fs × T
Rotation Frequency	f <sub>0</sub>	25.0	Hz	Fundamental frequency (1 rev/s)
Fundamental Amplitude	A <sub>0</sub>	1.0	-	Base vibration amplitude
Noise Amplitude	σ	0.05-0.25	-	Gaussian noise std deviation
Wear Levels Tested	-	0.0, 0.3, 0.7, 1.0	-	Dimensionless wear severity
Filter Order	-	4	-	Butterworth filter order
Low-pass Cutoff	fc_low	50	Hz	Low-pass filter frequency
High-pass Cutoff	fc_high	50	Hz	High-pass filter frequency
Band-pass Range	fc_band	40-80	Hz	Band-pass filter range

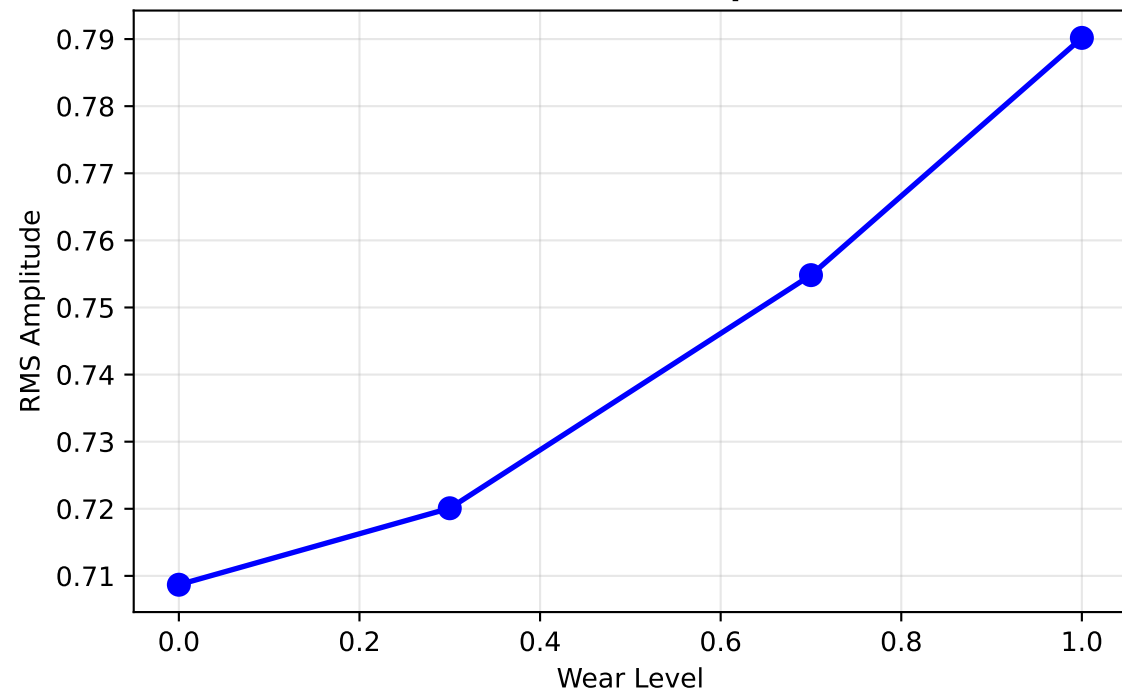
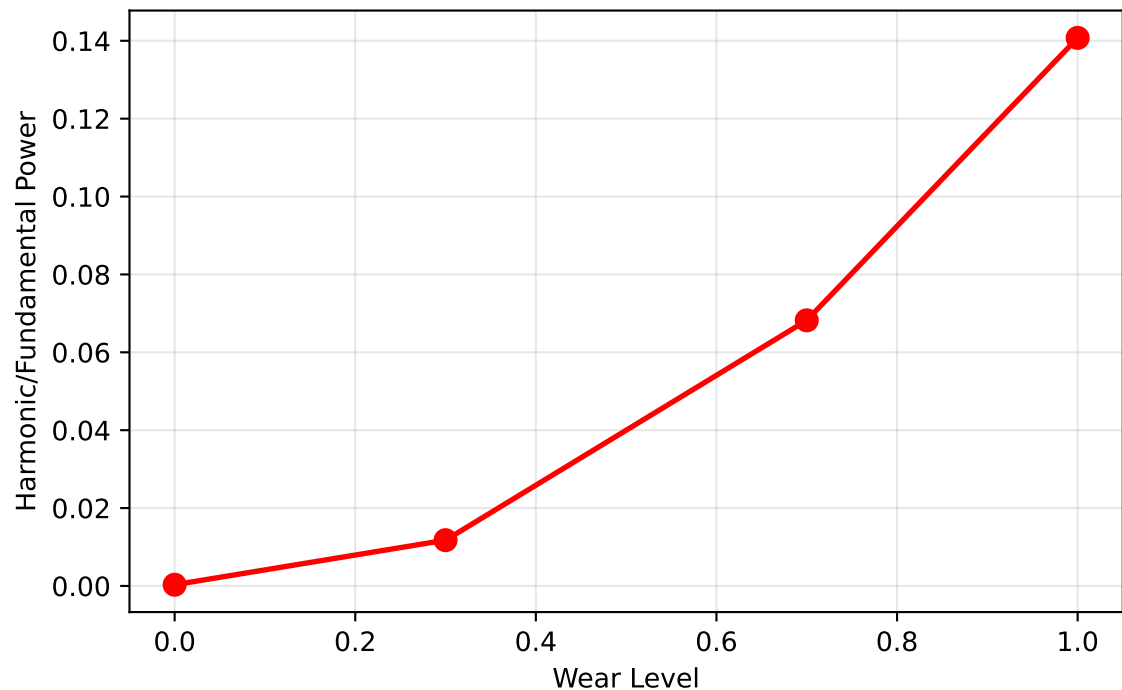
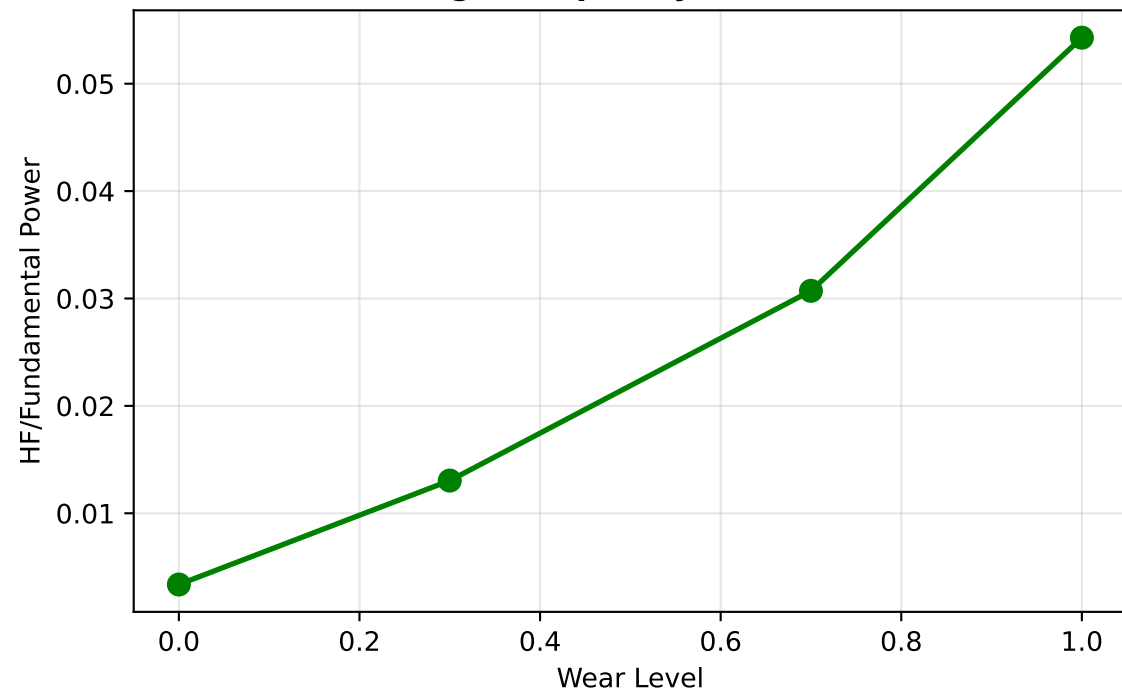
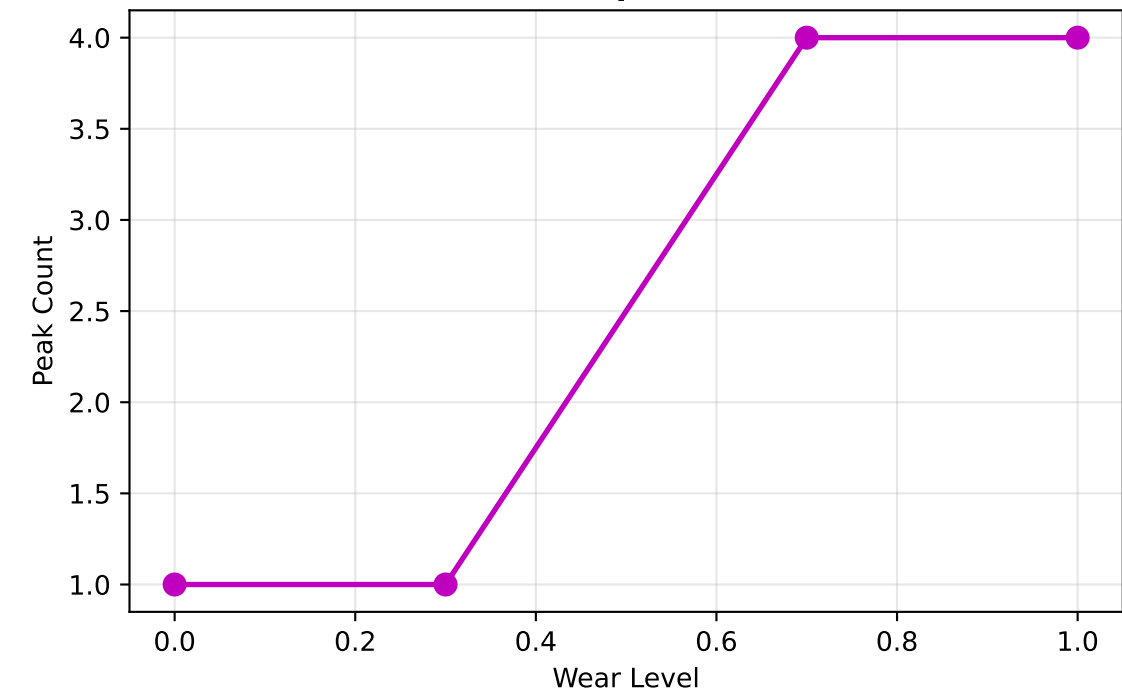
## Wear-Related Frequency Components

Wear Component	Frequency	Amplitude Scaling	Physical Meaning
2nd Harmonic	2f <sub>0</sub> (50 Hz)	0.3 × wear_level	Nonlinear bearing response
3rd Harmonic	3f <sub>0</sub> (75 Hz)	0.2 × wear_level	Higher-order nonlinearity
Sub-harmonic	0.5f <sub>0</sub> (12.5 Hz)	0.15 × wear_level	Intermittent contact
Upper Sideband	f <sub>0</sub> + 10 Hz (35 Hz)	0.1 × wear_level	Modulation effects
Lower Sideband	f <sub>0</sub> - 10 Hz (15 Hz)	0.1 × wear_level	Modulation effects

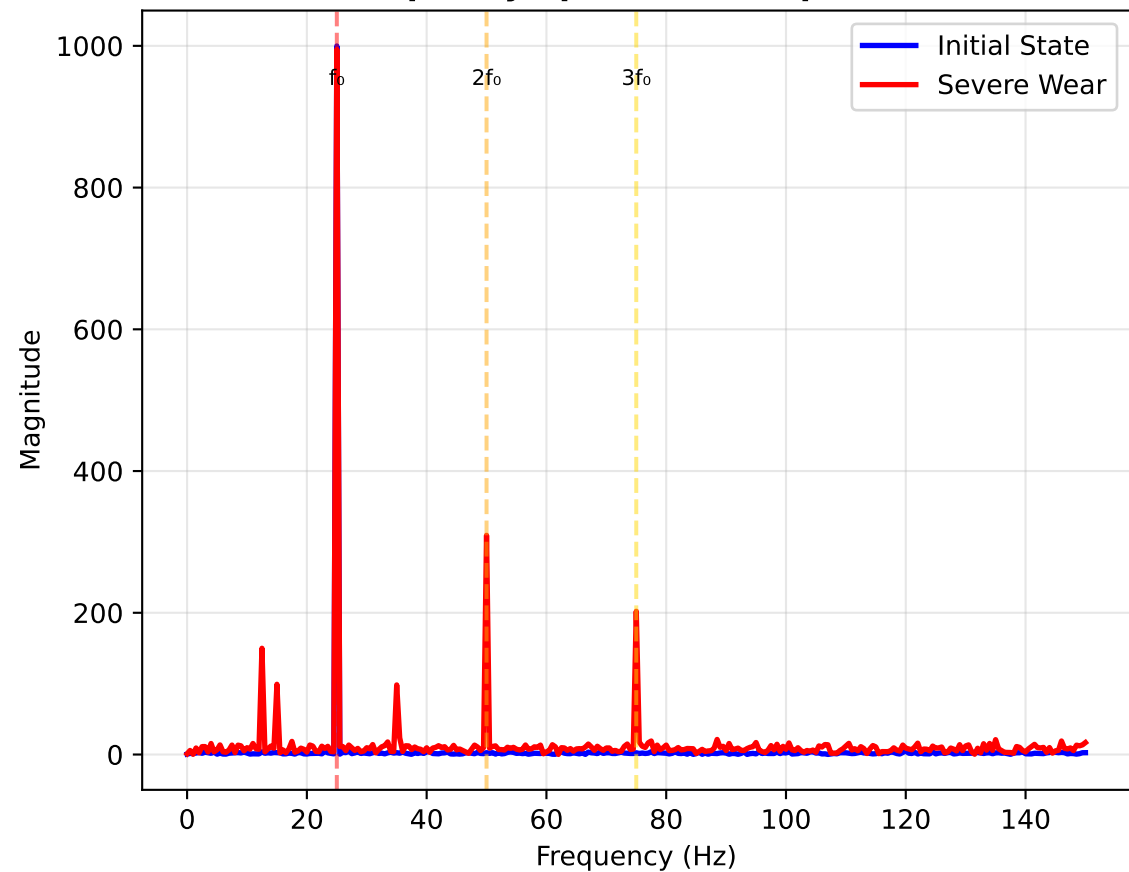
**Initial State****Light Wear****Moderate Wear****Severe Wear**

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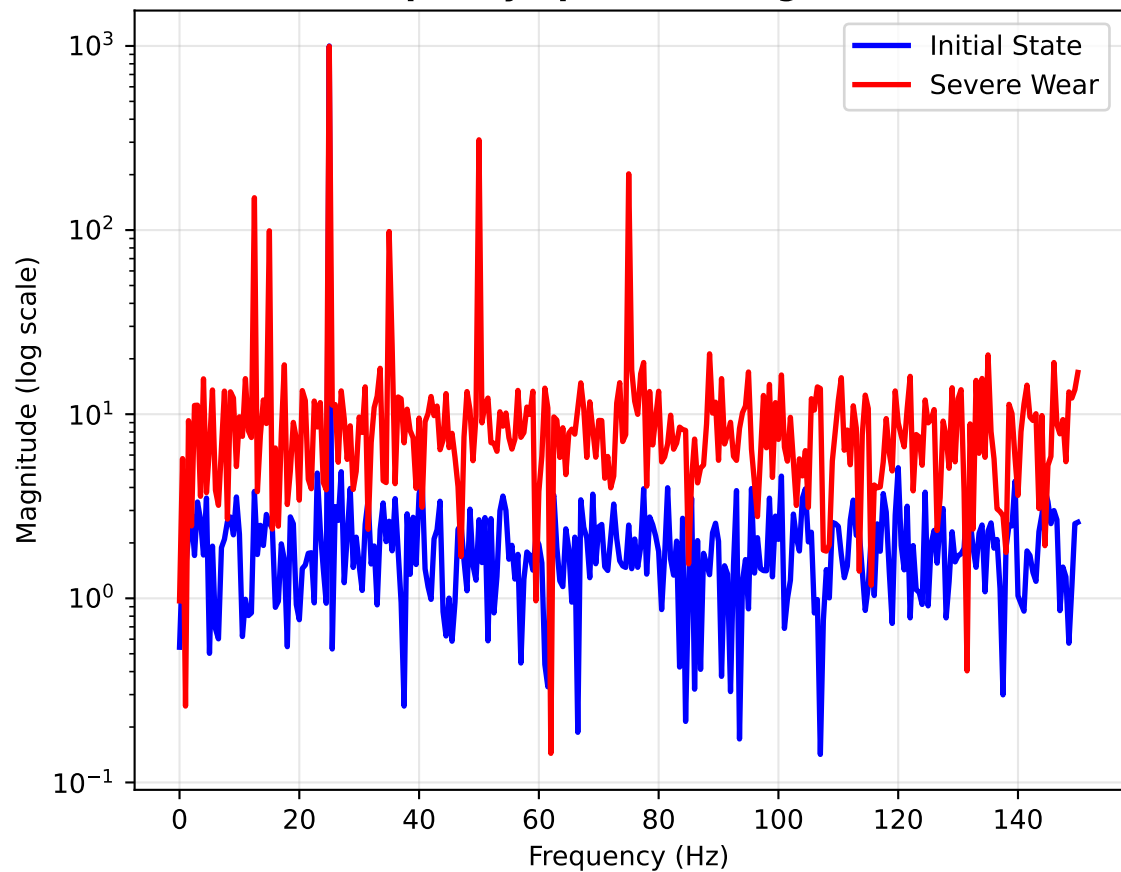
**Original Signal****Low-pass Filtered ( $< 50$  Hz)****High-pass Filtered ( $> 50$  Hz)****Band-pass Filtered (40-80 Hz)**

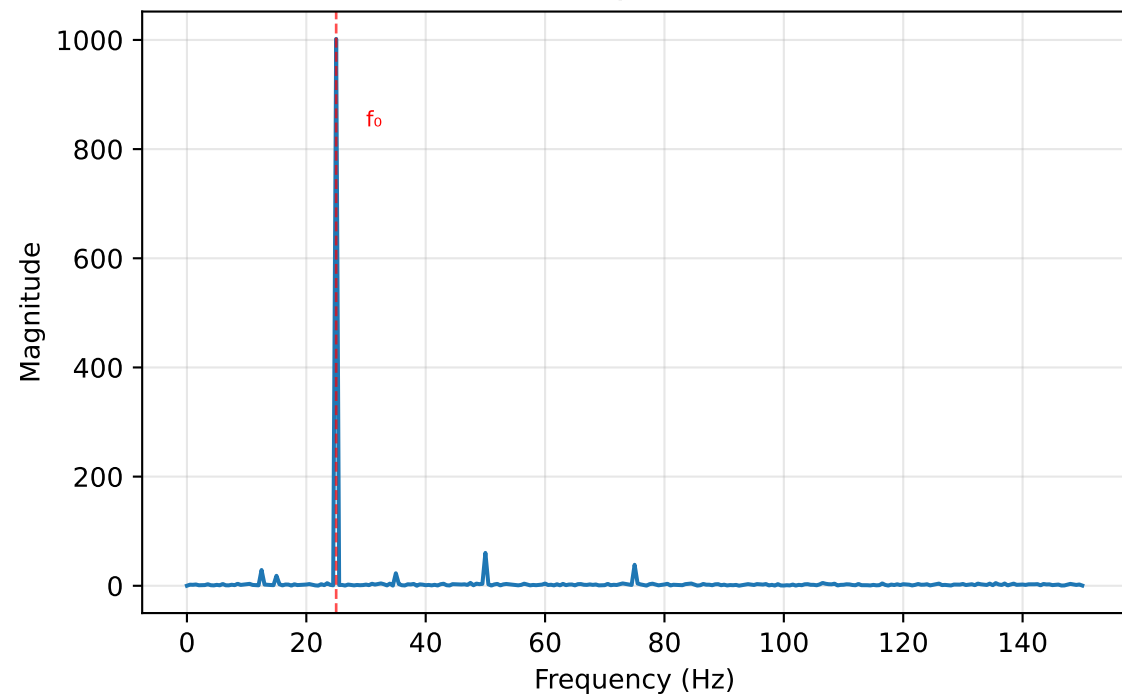
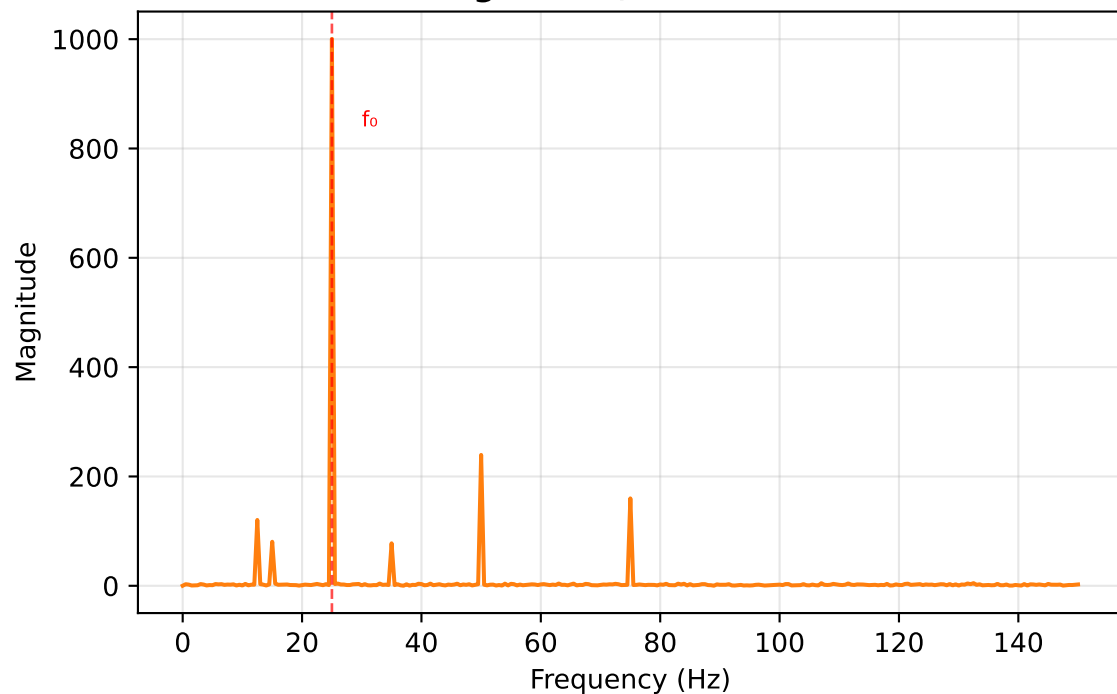
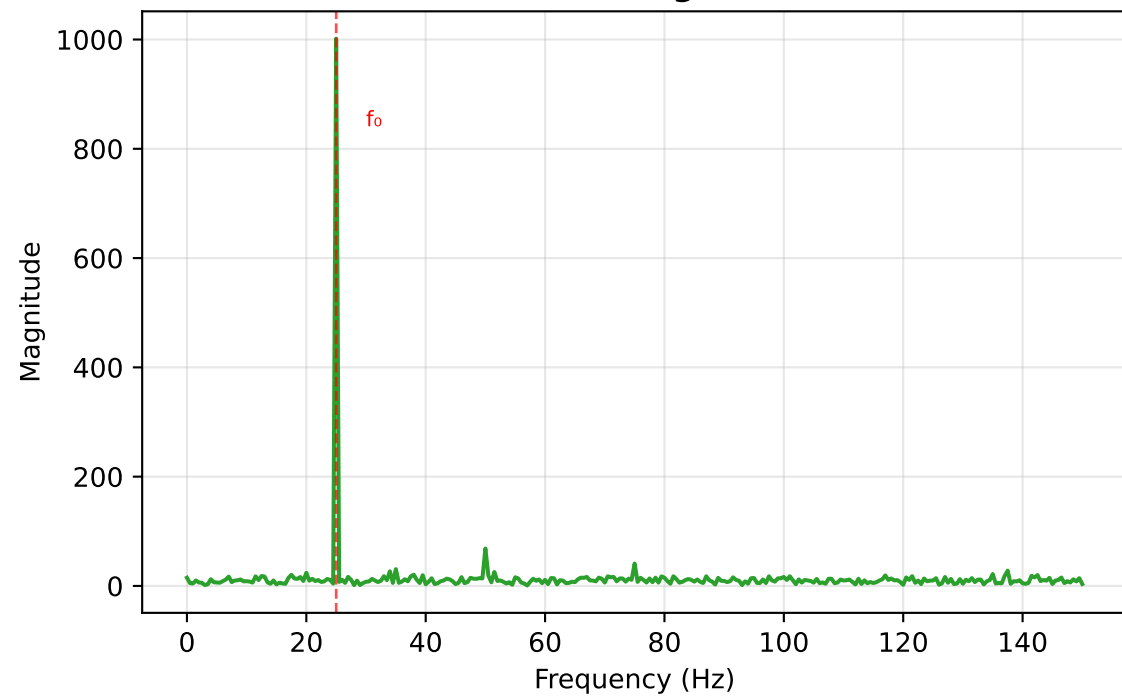
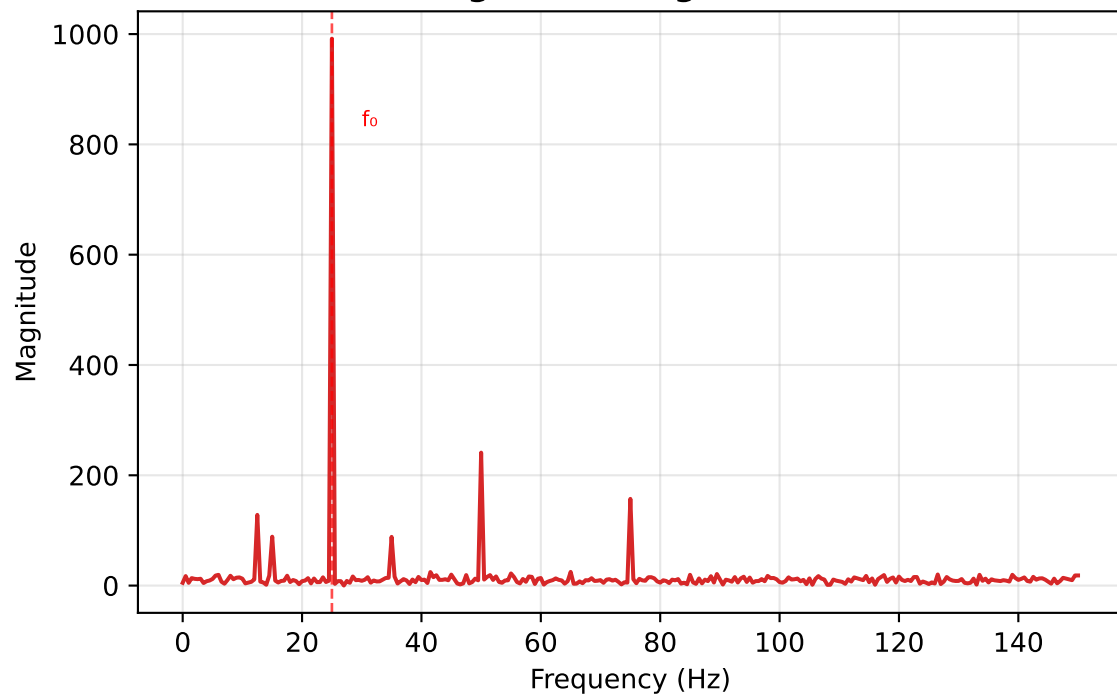
**RMS Vibration Amplitude****Harmonic Content Ratio****High Frequency Content****Number of Spectral Peaks**

### Frequency Spectrum Comparison



### Frequency Spectrum (Log Scale)



**Low Wear, Low Noise****High Wear, Low Noise****Low Wear, High Noise****High Wear, High Noise**



# Quantitative Analysis Results

Wear Level	RMS Amplitude	Harmonic Ratio	HF Ratio	Peak Count	Fund. Power	Harm. Power	HF Power
0.0	0.7087	0.0003	0.0034	1	374565.2	117.34	1261.04
0.3	0.7201	0.0118	0.0130	1	378452.9	4447.75	4936.42
0.7	0.7548	0.0682	0.0307	4	378575.6	25821.09	11627.11
1.0	0.7902	0.1407	0.0543	4	364164.2	51253.38	19769.29

## Computational Methods and Implementation

Analysis Method	Implementation	Key Parameters	Output
Signal Generation	Superposition of sinusoids	Frequencies, amplitudes, noise	Time series x(t)
Preprocessing	Mean removal, windowing	Window type (Hann)	Conditioned signal
FFT Analysis	scipy.fft.fft()	N samples, fs sampling rate	Frequency spectrum
Digital Filtering	Butterworth filters	Order=4, cutoff frequencies	Filtered signals
RMS Calculation	sqrt(mean(x²))	Full signal length	Overall amplitude
Band Power	Sum of  X(f) ² in band	Frequency band limits	Power in band
Peak Detection	scipy.signal.find_peaks()	Height, prominence thresholds	Peak locations

# Performance Metrics and Sensitivity Analysis

Metric	Initial→Light	Light→Moderate	Moderate→Severe	Overall Change
RMS Amplitude	1.6%	4.8%	4.7%	11.5%
Harmonic Ratio	3651.5%	480.4%	106.3%	449.3x increase

## Frequency Band Analysis and Diagnostic Significance

Frequency Band	Range (Hz)	Physical Significance	Diagnostic Value
Fundamental	23-27	Primary rotation frequency	Baseline reference
Low Harmonics	45-85	2nd and 3rd harmonics	Nonlinear response
Sub-harmonics	10-15	Intermittent contact	Early wear indicator
Sidebands	15-35	Modulation effects	Advanced wear features
High Frequency	100-500	Impulsive events	Surface roughness
Broadband Noise	0-500	Random excitation	Overall degradation

### Summary Statistics:

- Total signal length: 2000 samples
  - Frequency resolution: 0.50 Hz
- Nyquist frequency: 500.0 Hz
  - Maximum detectable frequency: 500.0 Hz