

Tool Summary

T7100-T

Customer:

Customer PN:

Part Desc:

2 Cavity S/C Mold

Labor Detail

<u>Date</u>	<u>Name</u>	<u>Hrs</u>
3/29/2012	Barney Purple	0.00
3/30/2012	Barney Purple	0.00
8/16/2012	Barney Purple	0.00
9/18/2012	Barney Purple	0.00
4/3/2012	Barney Purple	0.05
9/21/2012	Barney Purple	0.13
3/2/2011	Dale W. Anderson	0.38
4/11/2011	Dale W. Anderson	0.65
1/6/2011	Dale W. Anderson	0.75
2/3/2011	Dale W. Anderson	1.41
1/11/2011	Frank W. Croteau	0.03
7/19/2011	Frank W. Croteau	0.47
6/27/2011	Frank W. Croteau	0.53
9/18/2012	Frank W. Croteau	0.58
7/28/2011	Frank W. Croteau	0.97
9/18/2012	Frank W. Croteau	0.98
7/7/2011	Frank W. Croteau	1.05
2/3/2011	Frank W. Croteau	1.17
9/10/2012	Frank W. Croteau	1.82
9/12/2011	Frank W. Croteau	2.08
7/7/2011	Frank W. Croteau	2.70
1/11/2011	Frank W. Croteau	3.00
6/30/2011	Frank W. Croteau	3.05
3/23/2011	Frank W. Croteau	3.17
8/8/2011	Frank W. Croteau	3.48
5/2/2011	Frank W. Croteau	3.65
3/23/2011	Frank W. Croteau	4.02
6/13/2011	Frank W. Croteau	4.28
11/29/2011	Frank W. Croteau	4.82
3/24/2011	Frank W. Croteau	4.90
3/31/2011	Frank W. Croteau	6.00
3/30/2011	Frank W. Croteau	8.15
2/17/2011	Richard A. Kohman	0.03
3/18/2011	Richard A. Kohman	0.12
9/6/2011	Richard A. Kohman	0.12
3/18/2011	Richard A. Kohman	0.13
7/21/2011	Richard A. Kohman	0.20
3/24/2011	Richard A. Kohman	0.22
5/4/2011	Richard A. Kohman	0.42
6/21/2011	Richard A. Kohman	0.53
7/6/2011	Richard A. Kohman	0.58
3/24/2011	Richard A. Kohman	0.62
9/19/2012	Richard A. Kohman	0.63
7/6/2011	Richard A. Kohman	0.65
2/23/2011	Richard A. Kohman	0.70
8/4/2011	Richard A. Kohman	0.73
4/3/2012	Richard A. Kohman	0.78
3/29/2012	Richard A. Kohman	0.83
8/28/2012	Richard A. Kohman	0.85
6/28/2011	Richard A. Kohman	0.87
2/4/2011	Richard A. Kohman	0.90
4/2/2012	Richard A. Kohman	0.97
8/27/2012	Richard A. Kohman	0.97
3/25/2011	Richard A. Kohman	1.02
7/12/2012	Richard A. Kohman	1.25

<u>EmpID</u>	<u>ENAME</u>	<u>Total Hours</u>
1122	Barney Purple	0.18
1982	Kirk Hinrichs	15.25
2035	Robin Sieh	6.00
2036	Tom Russell	6.00
2079	Dale W. Anderson	3.19
2091	Frank W. Croteau	60.90
2095	Richard A. Kohman	60.05
2099	Thomas P. Kartak	17.67
2110	Mark F. Johnson	5.42
2126	Michael A. Ruper	19.55
2129	James R. Breczinski	54.71
2130	Douglas M. Ruper	76.36
2135	Norman Kientzle	4.86
2136	Patrick J. Wyers	25.82
2146	Janet Mielke	78.50
2209	Mark A. Marron	168.57
2245	Dan Mielke	21.00
2293	Susan B. Bro	25.82
2327	Clyde C. McRae	30.09
2595	Derek Gaulke	1.00
6385	Roy Williams Jr	1.63
6526	Robert J. Gifford	11.00
8496	Cole Pedraja	4.00
9720	Ger Vue	5.17
9725	Lynn D. Ackerson	17.50
9762	John J. Edwards	9.72
9763	Nathan J. Jasinski	12.91
9839	Frederick E. Groves	59.00
Total Project Hours:		801.87
Total PO Costs:		\$4,203.06

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6/1/2011	Richard A. Kohman	1.40
2/9/2012	Richard A. Kohman	1.55
3/25/2011	Richard A. Kohman	2.02
10/12/2012	Richard A. Kohman	2.10
10/10/2012	Richard A. Kohman	2.17
7/21/2011	Richard A. Kohman	2.40
6/28/2011	Richard A. Kohman	2.53
8/13/2012	Richard A. Kohman	2.63
2/16/2011	Richard A. Kohman	2.73
10/11/2012	Richard A. Kohman	3.50
3/26/2012	Richard A. Kohman	4.35
10/10/2012	Richard A. Kohman	4.57
3/23/2012	Richard A. Kohman	6.10
2/17/2011	Richard A. Kohman	7.88
5/9/2012	Thomas P. Kartak	8.65
3/30/2011	Thomas P. Kartak	9.02
5/2/2011	Mark F. Johnson	1.00
3/23/2011	Mark F. Johnson	1.52
5/2/2011	Mark F. Johnson	2.90
5/9/2012	Michael A. Ruper	4.52
5/8/2012	Michael A. Ruper	4.93
10/18/2011	Michael A. Ruper	10.10
1/9/2012	James R. Breczinski	0.38
4/7/2011	James R. Breczinski	0.48
3/11/2011	James R. Breczinski	0.65
6/20/2011	James R. Breczinski	0.72
9/18/2012	James R. Breczinski	1.40
2/21/2011	James R. Breczinski	1.43
9/17/2012	James R. Breczinski	2.16
3/28/2012	James R. Breczinski	2.57
2/2/2011	James R. Breczinski	2.87
9/14/2012	James R. Breczinski	4.20
9/17/2012	James R. Breczinski	4.33
6/29/2011	James R. Breczinski	4.40
3/26/2012	James R. Breczinski	5.12
1/10/2011	James R. Breczinski	8.00
1/11/2011	James R. Breczinski	8.00
2/17/2011	James R. Breczinski	8.00
4/3/2012	Douglas M. Ruper	0.01
3/9/2011	Douglas M. Ruper	0.15
3/2/2011	Douglas M. Ruper	0.30
6/14/2012	Douglas M. Ruper	0.35
3/2/2011	Douglas M. Ruper	0.57
8/3/2011	Douglas M. Ruper	0.68
5/8/2012	Douglas M. Ruper	0.73
4/12/2012	Douglas M. Ruper	0.78
5/8/2012	Douglas M. Ruper	1.02
5/8/2012	Douglas M. Ruper	1.28
6/24/2011	Douglas M. Ruper	1.35
2/18/2011	Douglas M. Ruper	2.07
8/4/2011	Douglas M. Ruper	2.32
1/28/2011	Douglas M. Ruper	2.52
4/4/2011	Douglas M. Ruper	3.55
8/3/2011	Douglas M. Ruper	3.98
1/5/2011	Douglas M. Ruper	4.00
10/10/2012	Douglas M. Ruper	4.00
3/9/2011	Douglas M. Ruper	4.10
6/11/2012	Douglas M. Ruper	4.43

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3/22/2011	Douglas M. Ruper	4.83
3/10/2011	Douglas M. Ruper	5.32
5/9/2012	Douglas M. Ruper	5.42
5/7/2012	Douglas M. Ruper	6.78
1/18/2011	Douglas M. Ruper	7.75
6/27/2011	Douglas M. Ruper	8.07
8/9/2012	Norman Kientzle	1.71
5/8/2012	Norman Kientzle	3.15
3/6/2011	Patrick J. Wyers	0.23
1/8/2011	Patrick J. Wyers	2.00
8/28/2012	Patrick J. Wyers	2.50
2/5/2011	Patrick J. Wyers	2.60
3/5/2011	Patrick J. Wyers	2.83
1/9/2011	Patrick J. Wyers	3.00
1/7/2011	Patrick J. Wyers	4.00
3/6/2011	Patrick J. Wyers	4.08
10/20/2011	Patrick J. Wyers	4.58
7/12/2012	Mark A. Marron	0.73
8/20/2012	Mark A. Marron	1.43
10/20/2011	Mark A. Marron	1.73
2/16/2011	Mark A. Marron	2.38
2/22/2011	Mark A. Marron	2.57
2/23/2011	Mark A. Marron	3.13
8/10/2012	Mark A. Marron	3.78
9/14/2011	Mark A. Marron	3.80
5/7/2012	Mark A. Marron	3.82
8/3/2011	Mark A. Marron	3.90
6/27/2011	Mark A. Marron	4.08
8/13/2012	Mark A. Marron	4.18
6/13/2011	Mark A. Marron	4.20
1/6/2012	Mark A. Marron	4.53
4/23/2012	Mark A. Marron	4.53
10/19/2011	Mark A. Marron	4.90
4/13/2011	Mark A. Marron	5.13
3/10/2011	Mark A. Marron	5.78
9/18/2012	Mark A. Marron	5.82
5/18/2011	Mark A. Marron	6.45
3/3/2011	Mark A. Marron	6.82
4/3/2011	Mark A. Marron	6.82
2/21/2011	Mark A. Marron	7.28
8/9/2012	Mark A. Marron	8.00
2/28/2011	Mark A. Marron	9.85
2/17/2011	Mark A. Marron	10.10
3/9/2011	Mark A. Marron	10.10
3/29/2011	Mark A. Marron	10.53
3/31/2011	Mark A. Marron	11.05
9/13/2011	Mark A. Marron	11.15
6/27/2011	Susan B. Bro	0.22
3/3/2011	Susan B. Bro	0.50
3/23/2011	Susan B. Bro	0.62
9/18/2012	Susan B. Bro	0.73
2/7/2011	Susan B. Bro	0.75
5/1/2011	Susan B. Bro	0.93
1/10/2011	Susan B. Bro	2.50
4/17/2011	Susan B. Bro	4.50
7/25/2011	Susan B. Bro	4.87
1/10/2011	Susan B. Bro	10.20
6/11/2012	Clyde C. McRae	0.98

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7/19/2012	Clyde C. McRae	1.68
6/5/2012	Clyde C. McRae	1.98
1/8/2012	Clyde C. McRae	2.33
6/12/2012	Clyde C. McRae	5.02
5/8/2012	Clyde C. McRae	8.28
2/12/2012	Clyde C. McRae	9.82
2/4/2011	Roy Williams Jr	1.63
5/18/2012	Robert J. Gifford	1.00
8/11/2011	Robert J. Gifford	4.00
8/10/2011	Robert J. Gifford	6.00
1/28/2011	Cole Pedraja	2.00
1/30/2011	Cole Pedraja	2.00
9/14/2011	Ger Vue	5.17
5/24/2012	Lynn D. Ackerson	1.50
5/9/2012	Lynn D. Ackerson	4.00
5/29/2012	Lynn D. Ackerson	5.00
5/28/2012	Lynn D. Ackerson	7.00
6/12/2012	John J. Edwards	0.40
3/10/2012	John J. Edwards	1.38
12/28/2011	John J. Edwards	1.68
9/14/2012	John J. Edwards	1.78
5/25/2012	John J. Edwards	4.48
9/1/2011	Nathan J. Jasinski	4.63
9/2/2011	Nathan J. Jasinski	8.28
6/5/2012	Frederick E. Groves	0.92
6/5/2012	Frederick E. Groves	2.87
6/5/2012	Frederick E. Groves	5.57
3/20/2012	Frederick E. Groves	6.38
4/30/2012	Frederick E. Groves	7.53
7/18/2012	Frederick E. Groves	8.26
7/19/2012	Frederick E. Groves	8.95
3/20/2012	Frederick E. Groves	9.17
2/12/2012	Frederick E. Groves	9.35
2/20/2012	Dan Mielke	3.00
2/23/2012	Dan Mielke	3.00
6/2/2011	Kirk Hinrichs	0.25
6/7/2011	Dan Mielke	2.00
4/18/2011	Tom Russell	1.00
4/4/2011	Janet Mielke	1.00
4/5/2011	Janet Mielke	2.00
4/7/2011	Janet Mielke	2.00
4/15/2011	Tom Russell	3.50
3/28/2011	Janet Mielke	3.00
4/1/2011	Janet Mielke	6.00
4/14/2011	Kirk Hinrichs	1.00
4/14/2011	Tom Russell	1.50
4/14/2011	Janet Mielke	4.00
4/14/2011	Janet Mielke	1.00
4/15/2011	Kirk Hinrichs	3.00
4/18/2011	Kirk Hinrichs	2.00
4/19/2011	Robin Sieh	2.00
4/19/2011	Kirk Hinrichs	1.25
4/20/2011	Kirk Hinrichs	1.25
4/21/2011	Kirk Hinrichs	2.25
4/20/2011	Janet Mielke	4.00
4/25/2011	Kirk Hinrichs	1.25
4/20/2011	Janet Mielke	2.00
4/20/2011	Janet Mielke	6.00

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Part Desc: 2 Cavity S/C Mold

4/20/2011	Janet Mielke	1.00
4/21/2011	Janet Mielke	1.00
2/8/2011	Janet Mielke	0.50
2/2/2011	Janet Mielke	4.00
2/7/2011	Janet Mielke	8.00
2/14/2011	Janet Mielke	2.00
9/16/2011	Dan Mielke	3.00
3/9/2011	Janet Mielke	4.00
3/17/2011	Robin Sieh	4.00
3/14/2011	Janet Mielke	4.00
3/15/2011	Janet Mielke	2.00
3/16/2011	Janet Mielke	2.00
3/17/2011	Janet Mielke	5.00
3/18/2011	Janet Mielke	4.00
4/29/2011	Kirk Hinrichs	1.00
5/5/2011	Dan Mielke	4.00
5/6/2011	Janet Mielke	3.00
5/17/2011	Kirk Hinrichs	0.50
5/18/2011	Kirk Hinrichs	1.00
5/19/2011	Kirk Hinrichs	0.50
8/3/2011	Dan Mielke	2.00
3/1/2011	Janet Mielke	2.00
3/3/2011	Janet Mielke	3.00
3/8/2011	Dan Mielke	3.00
2/16/2011	Janet Mielke	2.00
4/2/2012	Dan Mielke	1.00
6/21/2012	Derek Gaulke	1.00

Tool Summary

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Customer:

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Part Desc: 2 Cavity S/C Mold

PO Detail

<u>PONum</u>	<u>Description</u>	<u>Requestor</u>	<u>Qty</u>	<u>Unit Cost</u>	<u>PackSlip</u>	<u>Invoice Num</u>	<u>POCost</u>
7,915	3/4" X 5" Long 2-1/2" LOC		2.00	112.80	123456	1042668	272.90
9,010	.170 x 2.5		12.00	3.54	10297-01	1029701	42.48
9,166	MSC ACCU-VALVE EX PIN	james.breczinski	2.00	107.13	20452197	80513118	214.26
9,307	7100 SERIES VALVE DISK	james.breczinski	1.00	278.02	20462694	80524513	278.02
9,308	seal kit job# 5098728-10	james.breczinski	4.00	55.71	70287737	80515238	222.84
9,344	gate seal/tips for 5098728-10	james.breczinski	2.00	306.38	20454911	80516044	612.76
9,364	weld cores 2 pcs with ss	mark.marron	1.00	300.00	030711	266710	300.00
9,865	valve pin guide 5098728-10	james.breczinski	2.00	107.13	20474647	80536913	214.26
9,867	DIN 508 METRIC T-SLOT N	james.breczinski	4.00	2.97	8695588MOC	86955881	13.36
9,961	mini lifter series U-coupling	frank.croteau	6.00	0.00			
10,857	Pressure switch Bracket	kevin.mielke	1.00	4.00	1000518131	100518131	
10,857	Compound Pressure switch	kevin.mielke	1.00	125.00	1000518131	100518131	125.00
10,857	Photo Eye Amp	kevin.mielke	1.00	169.00	1000518131	100518131	169.00
10,857	M8 4-Pin Plug 2m cable	kevin.mielke	5.00	15.00	1000518131	100518131	75.00
11,115	seals for 7100 hyd cyl.		4.00	65.10	1535703	153570300	260.40
11,122	Safety Limit Switch	kevin.mielke	1.00	29.16	882087-00	88208700	29.16
11,129	lift bar coupler	douglas.ruper	10.00	81.70	ORD0083649	10819380	817.00
11,141	Valve	kevin.mielke	2.00	44.00	882213-00	88221300	168.58
11,557	Photo-eye adaptor kit	kevin.mielke	1.00	74.48	3256753	229925200	74.48
14,420	date codes	susan.mussehl	2.00	21.08	00869571	10851637	42.16
15,779	Weld 4 areas on 2 cores		1.00	180.00	pond6/21	795480	180.00
16,451	One Shot Valve	kevin.mielke	2.00	35.10	1218152-00	121815200	70.20
17,685	viton Oring #111	james.breczinski	500.00	3.44	57761800	57761800	17.20

Total Tool PO Cost:

\$4,203.06