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## Formulation of the 3 Warehouses Problem

### Sets

- $w, q \in W$ : set of warehouses, where  $w$  and  $q$  belong to  $\{1, 2, 3\}$
- $t \in T$ : set of timeslots (daily), in  $\{1, 2, \dots\}$

### Parameters

- $D_{w,t}$ : coffee demand for warehouse  $w$  in period  $t$ , being constant at 4 units per day
- $C_w^{\text{storage}}$ : storage capacity limit for warehouse  $w$
- $C_{w,q}^{\text{transp}}$ : daily transportation capacity limit for what warehouse  $w$  can send to warehouse  $q$ , where if  $w = q$  then the capacity is zero
- $p_{w,t}$ : external coffee price for warehouse  $w$  at time  $t$ , continuous in  $[0, 10]$
- $e_{w,q}$ : transportation per-unit cost between warehouse  $w$  and  $q$ , where if  $w = q$  then the cost is zero
- $b_w$ : per-unit cost of missing daily demand for warehouse  $w$

### Variables

- $x_{w,t}$ : continuous, amount of coffee ordered in timeslot  $t$  by warehouse  $w$
- $z_{w,t}$ : continuous, amount of coffee stored by the end of timeslot  $t$  in warehouse  $w$
- $m_{w,t}$ : continuous, amount of coffee missing when daily demand is not met in warehouse  $w$  in  $t$
- $y_{w,q,t}^{\text{send}}$ : continuous, amount of coffee sent by warehouse  $w$  to  $q$  in timeslot  $t$
- $y_{w,q,t}^{\text{receive}}$ : continuous, amount of coffee received by warehouse  $w$  from  $q$  in timeslot  $t$

### Assumptions

- The initial stock is  $z_{w,0} = 2, \forall w \in W$

In this case,  $t$  can be equal to 0 as  $z_{w,0}$  will represent the initial stock for warehouse  $w$  in  $t = 1$ . This also allows for units to be transported between warehouses in  $t = 1$ , so  $y_{w,q,1}$  can take a value different than zero.

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## Objective Function

Minimize the total cost of the coffee distribution system (orders, transfers, and missed) so that the demands are met. The objective function includes all 3 costs: orders placed, transport between warehouses, and failing to meet the demand.

$$\min \sum_{w \in W} \sum_{t \in T} x_{w,t} \cdot p_{w,t} + \sum_{w \in W} \sum_{q \in W} \sum_{t \in T} y_{w,q,t}^{\text{send}} \cdot e_{w,q} + \sum_{w \in W} \sum_{t \in T} m_{w,t} \cdot b_w \quad (1)$$

## Constraints

1. To always respect the truck (transport) capacity between the warehouses:

$$y_{w,q,t}^{\text{send}} \leq C_{w,q}^{\text{transp}}, \quad \forall w, q \in W, t \in T \quad (2)$$

2. To have the same quantity being received and sent between two warehouses in a specific period:

$$y_{w,q,t}^{\text{send}} = y_{q,w,t}^{\text{receive}}, \quad \forall w, q \in W, t \in T \quad (3)$$

3. To always respect the storage capacity in all warehouses:

$$z_{w,t} \leq C_w^{\text{storage}}, \quad \forall w \in W, t \in T \quad (4)$$

4. To ensure demand fulfillment in all warehouses in  $t \in T$ :

$$x_{w,t} + m_{w,t} + z_{w,t-1} + \sum_{q \in W} y_{w,q,t}^{\text{receive}} = D_{w,t} + z_{w,t} + \sum_{q \in W} y_{w,q,t}^{\text{send}}, \quad \forall w \in W, t \in T \quad (5)$$

5. The amount sent between warehouses can only be determined by the amount stored in the previous time slot:

$$\sum_{q \in W} y_{w,q,t}^{\text{send}} \leq z_{w,t-1}, \quad \forall w \in W, t \in T \quad (6)$$

6. Non-negativity for all variables:

$$x_{w,t} \geq 0, z_{w,t} \geq 0, m_{w,t} \geq 0, \quad \forall w \in W, t \in T$$

$$y_{w,q,t}^{\text{send}} \geq 0, y_{w,q,t}^{\text{receive}} \geq 0, \quad \forall w \in W, t \in T \quad (7)$$