

MIE 376 Assignment 7 Winter 2024

In this assignment, you model and solve problems for mathematical programming. You need to

- (1) Formulate MP models.
- (2) Implement the MP models using Python and Gurobi.

**1. Submission Instructions**

Submit a PDF file describing mathematical programming formulations and optimal solutions to the problem instance. Also, submit a program (a Python script or a Jupyter notebook) using Gurobi to solve the problem instance. In the MP formulation, clearly define decision variables and state the objective function and constraints. For the problem instance, report the values of the objective and decision variables.

**2. IP**

A car factory crafts three distinct varieties of cars: the nimble "Sprint", the versatile "Voyager", and the majestic "Titan". For each of these models, the requirements for steel and labor hours, along with the revenue and variable costs per unit, are outlined in the accompanying table.

Car Model	Sprint	Voyager	Titan
Steel Time (tons)	1.5	3	5
Labor Time per Unit (hours)	280	250	320
Revenue per Unit (k\$)	11	14	16
Variable Costs per Unit (k\$)	8	10	11

At the factory, the monthly availability of steel is 600t and monthly total labor hours are 60,000h.

**Question 1:** assuming an absence of fixed costs, develop a monthly production plan to maximize the profit of factory. Build the model formulation and solve the model with Gurobi.

**Question 2:** under certain limitations, if a certain model of car is to be produced, at least 70 units must be manufactured. How should the optimal production plan be changed? Build the model formulation and solve the model with Gurobi.

**Question 3:** based on Q1, we now know that once producing a certain model or a combination of models, an overall fixed cost will be incurred as the table shows.

Model to Produce	IS	IV	IT	ISV	ISI	IVT	ISV.T
Overall Fixed Cost (k\$)	180	240	240	300	420	400	450

For instance, the fixed cost for producing only the "Sprint" is \$180k, while for producing just the "Voyager" it stands at \$240k. If the decision is made to manufacture both the "Sprint" and "Voyager" but not the "Titan", the total fixed cost amounts to \$300k. Build the model formulation and solve the model with Gurobi.

**3. Dynamic Programming**

Formulate and solve problem 7 from DP problem set. You can solve the problem either by hand or using python.

Problem 1

Let  $s_i$  be the amount of steel required for 1 unit of car  $i$   $i \in \{sprint, voyager, titan\}$

Let  $l_i$  be the amount of labour required for 1 unit of car  $i$

Let  $u_i$  be the number of units of car  $i$  produced.  $\rightarrow u_s, u_v, u_t \rightarrow \text{decision variables}$

Let  $r_i$  be the revenue on selling for 1 unit of car  $i$

Let  $v_i$  be the variable cost on production for 1 unit of car  $i$

$$\begin{aligned} \text{Objective: } & \max \sum_i r_i u_i - \sum_i v_i u_i \\ & \sum_i s_i u_i \leq 600 \\ & \sum_i l_i u_i \leq 60000 \end{aligned} \quad \left. \begin{array}{l} \text{subjective function to max profit} \\ \text{st } 1.5u_s + 3u_v + 5u_t \leq 600 \\ 280u_s + 250u_v + 320u_t \leq 60000 \end{array} \right\} \begin{array}{l} \text{constraints for steel and labour} \\ \text{for each type produced optimally.} \end{array}$$

Problem Formulation

Optimal Solution to Problem Instance

Objective value: in K\$ 864 = \$864000  $\rightarrow$  profit in \$

No. of Sprint cars produced ( $u_s$ ) = 64

No. of Voyager cars produced ( $u_v$ ) = 168

No. of Titan cars produced ( $u_t$ ) = 0

Problem 2

Let  $s_i$  be the amount of steel required for 1 unit of car  $i$   $i \in \{sprint, voyager, titan\}$

Let  $l_i$  be the amount of labour required for 1 unit of car  $i$

Let  $u_i$  be the number of units of car  $i$  produced.  $\rightarrow u_s, u_v, u_t \rightarrow \text{decision variables}$

Let  $p_i$  be the binary variable {0,1} to indicate if car  $i$  is produced or not.

Let  $r_i$  be the revenue on selling for 1 unit of car  $i$

Let  $v_i$  be the variable cost on production

~ ~ ~ ~ ~ profit

Let  $r_i$  be the revenue on selling  
for 1 unit of car  $i$

Let  $v_i$  be the variable cost on production  
for 1 unit of car  $i$

Objective:  $\max \sum_i^3 r_i u_i p_i - \sum_i^3 v_i u_i p_i \Rightarrow$

$$\begin{aligned} \sum_i^3 s_i u_i &\leq 600 \\ \sum_i^3 l_i b_i u_i &\leq 60000 \\ 70 p_i \leq u_i \leq M_p \\ &\text{large number} \\ &= \text{CBB-INFINITY} \end{aligned}$$

### Objective function to max profit

$$\begin{aligned} \max & (11u_s p_s + 14u_v p_v + 16u_t p_t) - (8u_s p_s + 10u_v p_v + 11u_t p_t) \\ \text{s.t.} & 1.5u_s + 3u_v + 5u_t \leq 600 \\ & 280u_s + 250u_v + 320u_t \leq 60000 \\ & 70p_s \leq u_s \\ & u_s \leq M_p \\ & 70p_v \leq u_v \\ & u_v \leq M_p \\ & 70p_t \leq u_t \\ & u_t \leq M_p \end{aligned}$$

M here = large number  
like CBB-INFINITY to  
constrain  $u_i$  to be 0  
in case the corresponding  
 $p_i$  is 0, and at least  
70 otherwise.

Problem  
Formulation

### Optimal Solution to Problem Instance

Objective value: in K\$ 854 = \$854000 ] profit in \$

No. of Sprint cars produced ( $u_s$ ) = 70	] cars of each type produced optimally.
No. of Voyager cars produced ( $u_v$ ) = 161	
No. of Titan cars produced ( $u_t$ ) = 0	
Production of Sprint cars 90,13 ( $p_s$ ) = 1	] if cars of each type are produced (1) or not (0).
Production of Voyager cars 80,13 ( $p_v$ ) = 1	
Production of Titan cars 80,13 ( $p_t$ ) = 0	

### Problem 3

Let  $s_i$  be the amount of steel required  
for 1 unit of car  $i$

$i \in \{sprint, voyager, titan\}$

Let  $l_i$  be the amount of labour required  
for 1 unit of car  $i$

Let  $u_i$  be the number of units of car  $i$  produced ]  $\rightarrow u_s, u_v, u_t \rightarrow$  decision variables

Let  $c_i$  be the binary variable 0,1,3 to indicate ] if case  $i$  for production occurs

$c_s, c_v, c_t,$   
 $c_{sv}, c_{st}, c_{vt},$   
 $c_{svt}$

These indicate sprint only, voyager only, titan only,  
sprint and voyager, sprint and titan, voyager and titan,  
sprint, titan and voyager (all 3) respectively

Let  $r_i$  be the revenue on selling  
for 1 unit of car  $i$

Let  $v_i$  be the variable cost on production  
for 1 unit of car  $i$

Let  $f_i$  be the fixed cost in each production  
case  $i$ ,  $i \in \{s, v, t, sv, st, vt, svt\}$ .

Objective:  $\max \sum_i^3 c_i (\sum_i^3 r_i u_i - \sum_i^3 v_i u_i - f_i)$

$$\begin{aligned} \text{s.t.} & \sum_i^3 s_i u_i \leq 600 \\ & \sum_i^3 l_i b_i u_i \leq 60000 \\ & \sum_i^3 c_i = 1 \end{aligned}$$

### Objective function to max profit

$$\begin{aligned} \max & (c_s(11u_s - 8u_s - 180) + c_v(14u_v - 10u_v - 240) + c_t(16u_t - 11u_t - 240) + \\ & c_{sv}(11u_s + 14u_v - 8u_s - 10u_v - 300) + c_{st}(11u_s + 16u_t - 11u_t - 400) + \\ & c_{vt}(11u_s + 16u_t - 8u_s - 11u_t - 420) + c_{svt}(11u_s + 14u_v + 16u_t - 8u_s - 10u_v - 11u_t - 450)) \\ \text{s.t.} & 1.5u_s + 3u_v + 5u_t \leq 600 \\ & 280u_s + 250u_v + 320u_t \leq 60000 \\ & c_s + c_v + c_t + c_{sv} + c_{st} + c_{vt} + c_{svt} = 1 \end{aligned}$$

Constraints  
to limit steel,  
labour usage  
in each case, and also  
to pick only one  
case.

Problem  
Formulation

### Optimal Solution to Problem Instance

Objective value: in K\$ 564 = \$564000 ] profit in \$

No. of Sprint cars produced ( $u_s$ ) = 64	] cars of each type produced optimally.
No. of Voyager cars produced ( $u_v$ ) = 168	
No. of Titan cars produced ( $u_t$ ) = 0	
Production case $c_s = 0$	] if case $i$ is the one that occurs in production (1) or not (0).
Production case $c_v = 0$	
Production case $c_t = 0$	
Production case $c_{sv} = 1$	

Production case  $C_{i1} = 0$   
 Production case  $C_{i2} = 0$   
 Production case  $C_{i3} = 1$   
 Production case  $C_{i4} = 0$   
 Production case  $C_{i5} = 0$   
 Production case  $C_{i6} = 0$

if case  $i$  is the one that occurs in production  $(1)$  or not  $(0)$ .

#### Problem 4

7. A job shop has 4 jobs (A, B, C & D) that must be processed on a single machine. The processing times are respectively 2, 4, 6 and 8 days. The due dates for each job are respectively 4, 14, 10 and 16 days from now. For each day a job is late the shop must compensate the customer \$100. Use dynamic programming to determine how the jobs should be sequenced to minimize the total overdue penalty costs.

Job	Processing	Due
A	2	4
B	4	14
C	6	10
D	8	16

information provided.

Stages: Slots  $n = 1, 2, 3, 4$

Decisions:  $x_n$  is the job for slot  $n \in \{A, B, C, D\}$

States:  $s_n \sim$  jobs that remain to be assigned.

Dynamic Programming Inputs

Used in the model written below

$$S_4 \subseteq \{A, B, C, D\}$$

$$S_3 \subseteq \{AB, AC, AD, BC, BD, CD\}$$

$$S_2 \subseteq \{ABC, ABD, ACD, BCD\}$$

$$S_1 \subseteq \{ABCD\}$$

All possible states

#### Dynamic Model

Stage	Decision
$n=4$	$x_4^*(s_4)$
$F_4(A) = 1600$	A
$F_4(B) = 600$	B
$F_4(C) = 1000$	C
$F_4(D) = 400$	D ✓ PICK D as min penalty

explaining states:

$F_4(x) =$  no. of late days  $\times \$100$  if job  $x$  is done based on the due date in the table.

e.g. If A is completed on day 20 but is due on day 4, we are 16 days late  $= \$100 \times 16 = 1600$ .

$$\begin{aligned} \text{Stage } n=3 &\quad \text{eg: days taken already for C,D} = 6+8=14 \\ &\quad F_3(AB) = \min [1200 + 600, 400 + 1600] = 1800 \quad AB \end{aligned}$$

$$F_3(AC) = \min [1000 + 1000, 800 + 1600] = 2000 \quad AC$$

$$F_3(AD) = \min [800 + 400, 200 + 1600] = 1200 \quad AD$$

$$F_3(BC) = \min [0 + 1000, 600 + 600] = 1000 \quad BC$$

$$F_3(BD) = \min [0 + 400, 0 + 600] = 400 \quad BD$$

$$F_3(CD) = \min [200 + 400, 0 + 1000] = 600 \quad CD$$

Decision
$x_3^*(s_3)$

$f_3(x,y) = \min \text{ no. of late days} \times \$100 \text{ if job } x \text{ or } y \text{ is done based on the due date in the table.}$

e.g. If A is completed assuming B is true other possibility, it will be completed on day 16 (6 for C, 8 for D, 2 for A), and thus would be 12 days late  $= 1200 + 600$  from B being done in stage 3. we pick the min of this way or if B was completed in stage 3, A in stage 4.

$$\begin{aligned} \text{Stage } n=2 &\quad \text{eg: days taken already for A,B} = 8 \\ &\quad F_2(ABC) = \min [600 + 1000, 0 + 2000, 400 + 1800] = 1600 \quad ABC \end{aligned}$$

$$F_2(ABD) = \min [400 + 400, 0 + 1200, 0 + 1800] = 800 \quad ABD$$

$$F_2(ACD) = \min [200 + 600, 0 + 1200, 0 + 2000] = 800 \quad ACD$$

$$F_2(BCD) = \min [0 + 600, 0 + 400, 0 + 1000] = 400 \quad BCD$$

Decision
$x_2^*(s_2)$

$f_2(x,y,z) = \min \text{ no. of late days} \times \$100 \text{ if job } x \text{ or } y \text{ or } z \text{ is done based on the due date in the table.}$

e.g. similar methods as above with all possible scenarios.

-  $ACD$

$$f_2(BCD) = \min_{BCD} [0+600, 0+400, 0+1000] = 400$$

C ✓ PICK C  
as min  
penalty

Stage

n=1

$$f_1(ABC) = \min_{ABC} [0+400, 0+800, 0+800, 0+600] = 400$$

Decision  
 $x_i^*(s_i)$

A ✓ PICK A as  
min penalty

$f_n(xyzw) = \min$  no. of late days  $\times \$100$  if job  
 $x, y, z$  or  $w$  is done based on  
the due date in the table.  
e.g. checking each job and picking the  
minimum penalty cost.

### Problem Instance Solution

min penalty = 400\$ ] Min overdue penalty as seen above.

$A \rightarrow C \rightarrow B \rightarrow D$  ] optimal ordering sequence

Stages	1 → 2 → 3 → 4	stagewise Job decision.
Job	A → C → B → D	
Due	4 10 14 16	
Processing	2 2+6 2+6+4 2+6+4+8	
Penalty	0 0 0 4	$\hookrightarrow \$100 \times 4 = \$400$

Solution  
visualized.