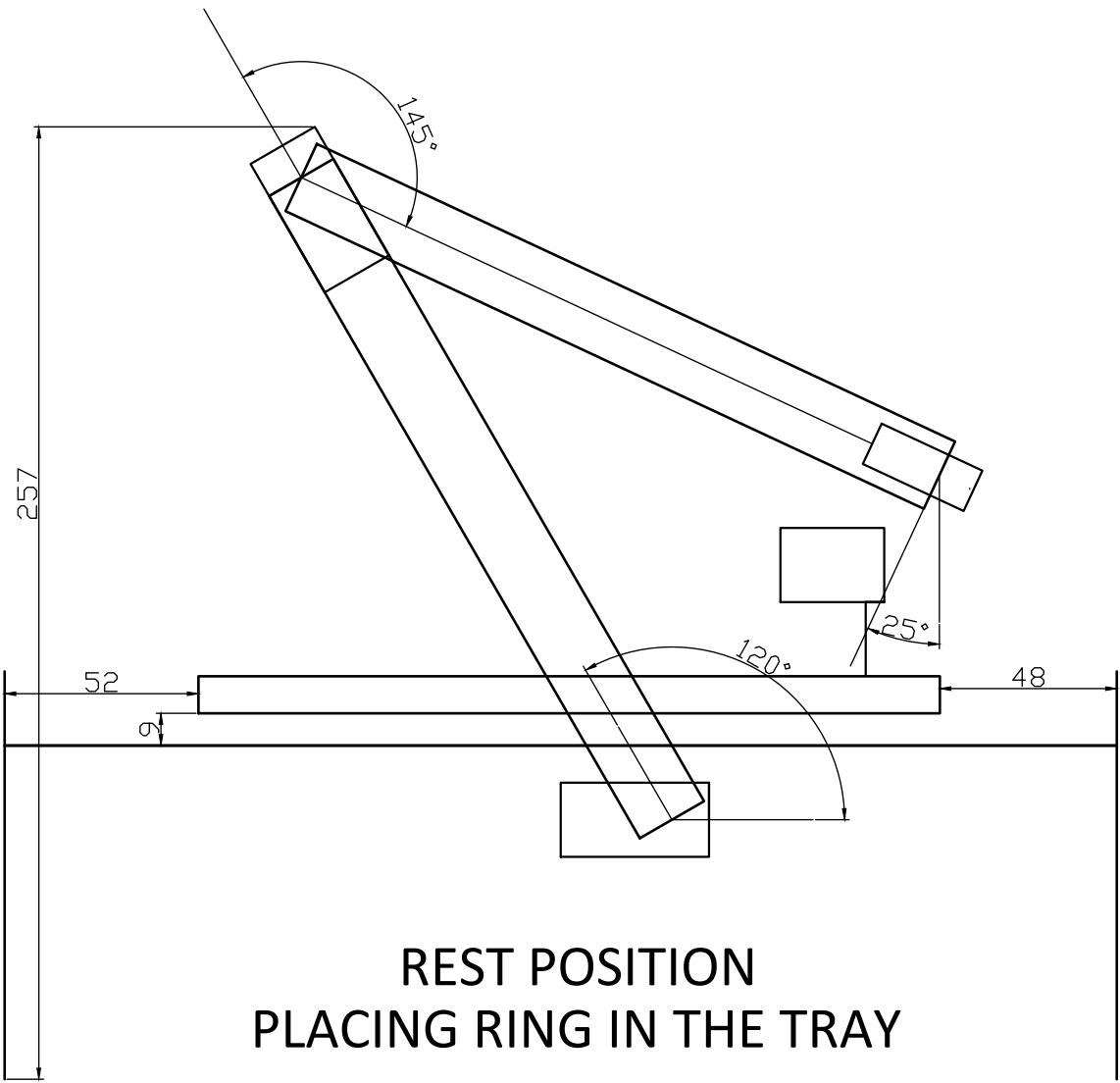
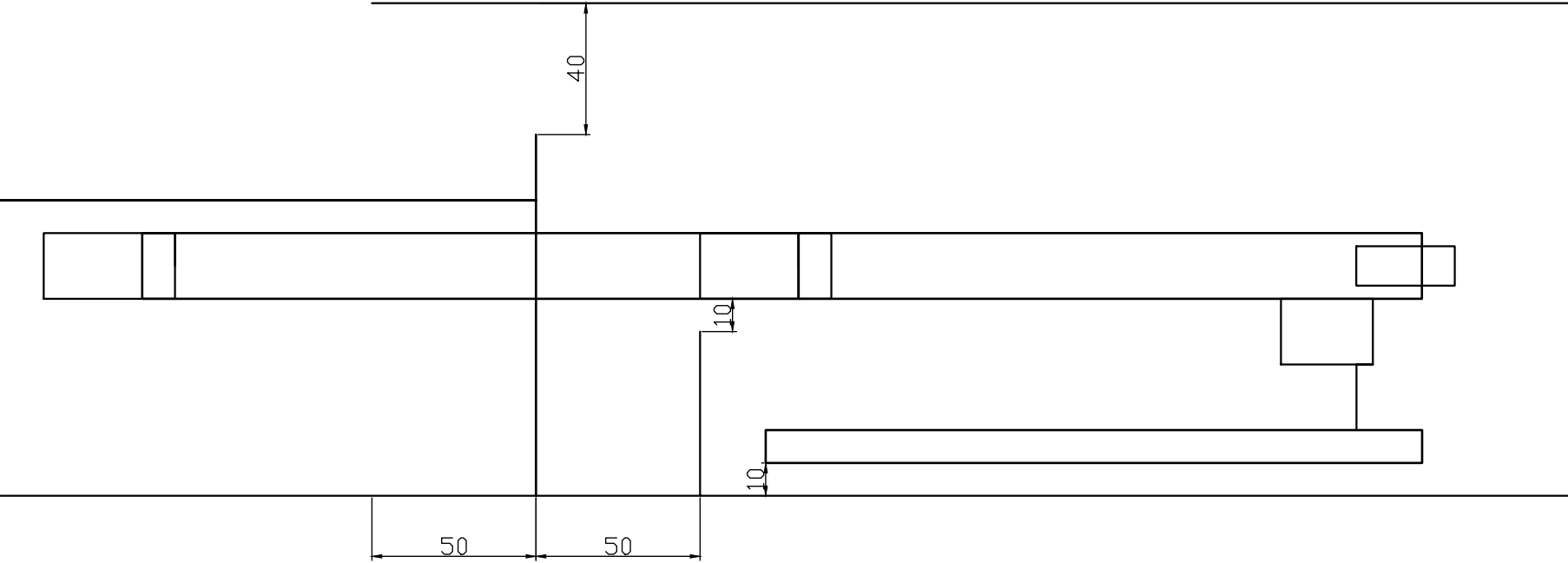


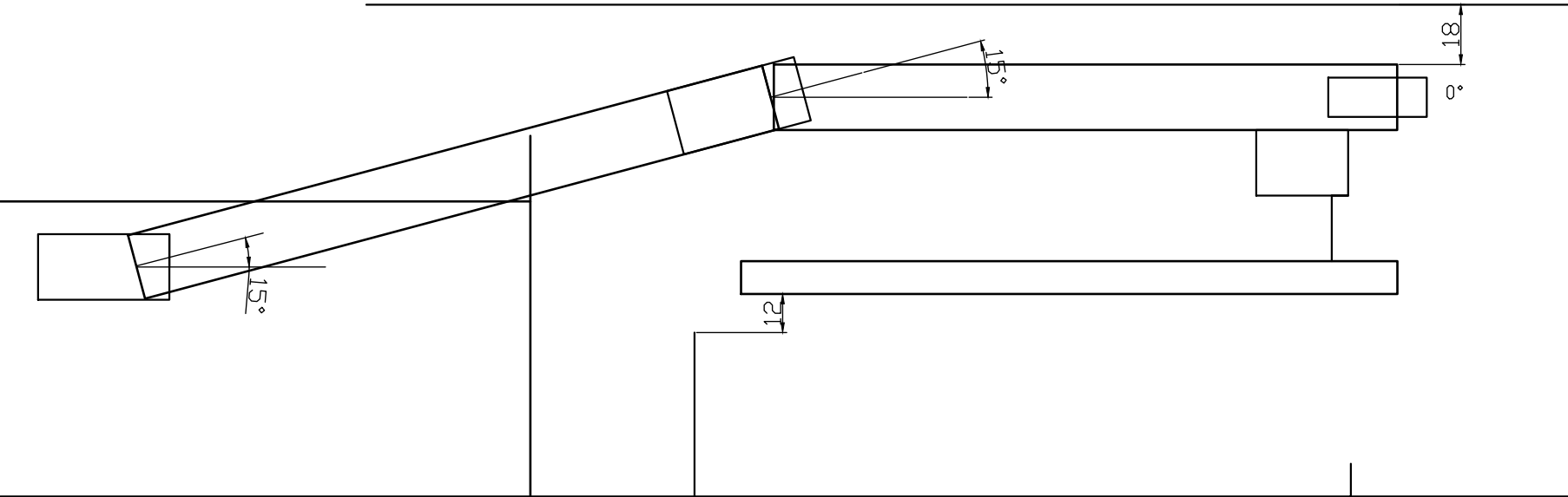
ARM DIMENSIONS - SIDE VIEW



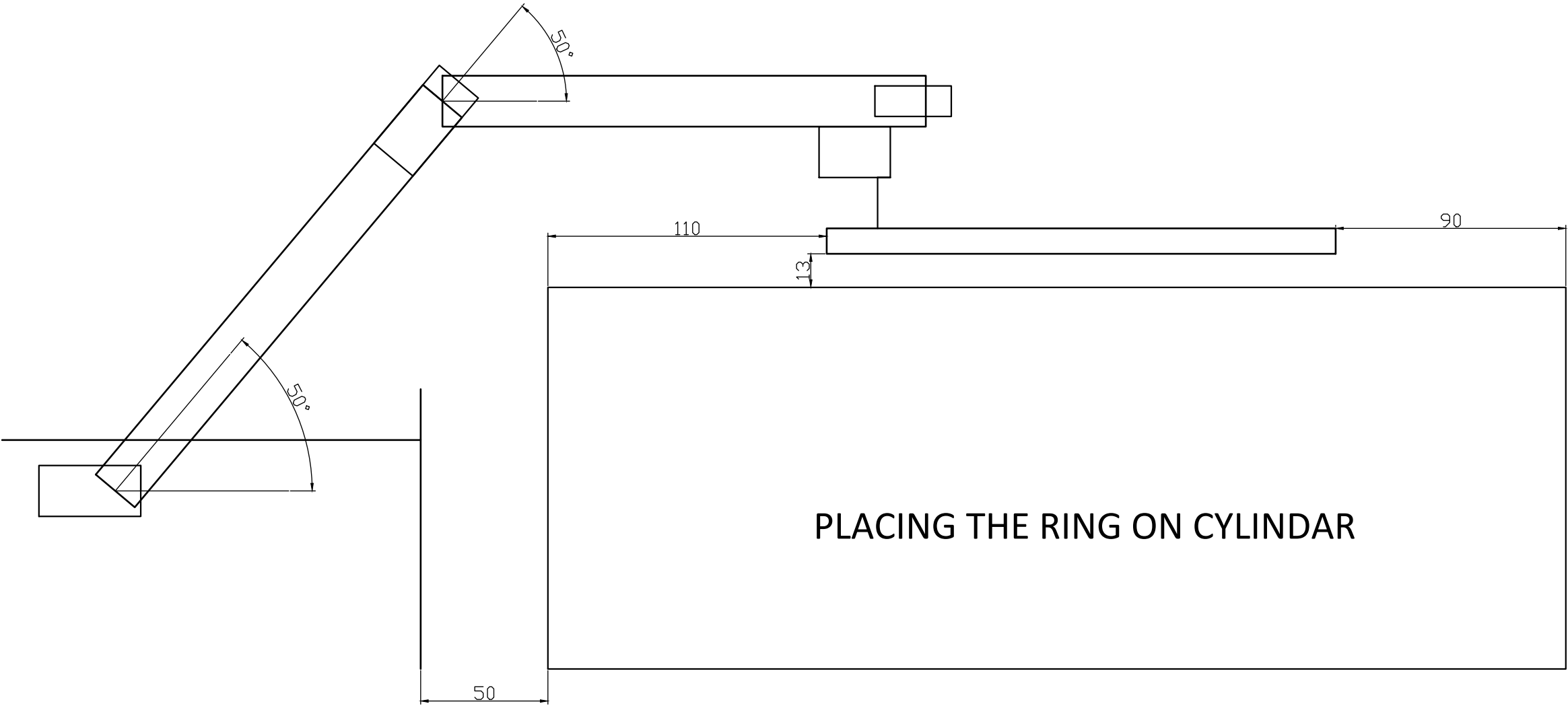
REST POSITION  
PLACING RING IN THE TRAY



PICKING THE RING FROM PIT



GOING IN AND OUT OF CYLINDAR



PLACING THE RING ON CYLINDAR