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March 20, 2025 1:17 PM

Changing to a clear/semiclear plastic like the evian water bottle is an easy way to make the product more recyclable. Additionally, using an alternative plastic to PLA could work, as not much of the product is structural or depends on the strength of the PLA. Thinner walls is also possible, as of right now they're thicker than they have to be, just to be on the safe side.