Assembly Instructions for ABC Add/Subtract Modules Connect 22ga green wire from P1-1{s} to T7-8 {bh-s} Connect 22ga yellow wires as follows: P1-2 {s} to T6-2 {bh} T7-2 {bhs} to T6-2 {bh} T6-2 {bhs} to T4-2 {bh} T4-2 {bhs} to T5-2 {bh} T5-2 {bhs} to T3-2 {bh} T3-2 {bhs} to T2-2 {bh} T2-2 {bhs} to T1-2 {bhs} Make 7 grid cap leads from 9" lengths of 22ga black wire. **∀3.** Connect grid cap leads to pin 1 of all tubes. {bhs} Make 3 RC Combos consisting of R=100meg, C=220pF, 8" 22ga wire from RC junction One combo (RC2) has 51.1k (R90) resistor from RC junction. Heatshrink tubing over junction. Connect RC combos as follows: RC1 C1 to T5-4 {bhs} R11 to T5-5 {bhs} white wire to P1-4 {s} RC2 C2 to T3-4 {bhs} R21 to T3-5 {bhs} white wire to P1-6 $\{s\}$ R90 to T4-8 {bhs}

> RC3 C3 to T3-8 {bhs} R31 to T3-1 {ths} white wire to P1-7 $\{s\}$

Connect bus wire from T7-6 {ths} to T7-3 {bh}.

Connect white 22ga wires as follows: P1-3 {s} to T1-3 {bhs}

P1-5 {s} to T7-3 {bhs}

Solder 4" 22ga white wire to one end of 5.11 meg resistor and heatshrink the joint. Make 60.

 $\checkmark_{10.}$ Connect above assemblies as follows: R124, wire to P1-8, resistor to T7-1 {th} R134, wire to P1-9, resistor to T7-5 {th}

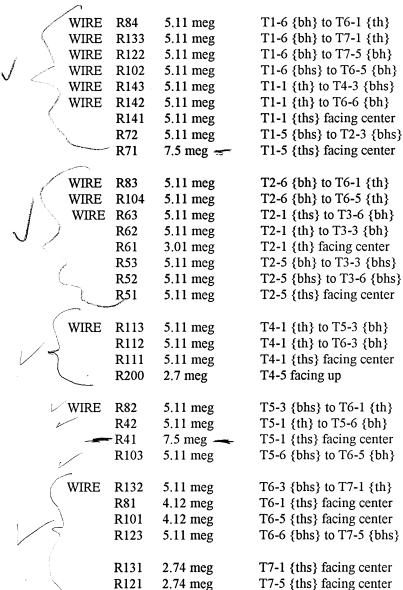
Solder 5" 22ga. brown wire to P1-10 {s}.

Solder 3" 22ga red wire to P1-11 {s}.

*√*8.

Solder 6" 22ga. black wire to one end of 5.11 meg resistor and heatshrink the joint. Make 360. ∖**.1**3.

14. Install the following resistors. Heatshrink exposed resistor leads 'WIRE' indicates a wired resistor constructed in step 13.



- Cut 10" #22 bus wire. Route bus wire to center of all tube sockets except T3. Connect all center facing resistors to bus wire. Heatshrink all exposed bus wire and resistor leads.
- 16. Solder brown wire from P1-10 to the above bus.
- Attach heatshrink to both ends of the following resistors, leaving 1/4" exposed lead. Connect one lead of each as follows:

R140	51k	T1-3
R70	100k	T1-6
R60	100k	T2-3
R50	100k	T2-6
R20	100k	T3-3
R30	100k	T3-6
R110	100k	T4-3
R40	100k	T5-3
R10	100k	T5-6
R80	100k	T6-3
R100	100k	T6-6
R130	51k	T7-6

- Cut 5" #22 bus wire. Route wire top to bottom at center of module. Connect all remaining resistors to bus wire. Heatshrink all exposed bus wire.
- 19. Connect red wire from P1-11 to the above bus.

14. Install the following resistors. Heatshrink exposed resistor leads 'WIRE' indicates a wired resistor constructed in step 13.

WIRE	R84	5.11 meg	T1-6-{bh} to T6-1 {th}
WIRE	R133	5.11 meg	T1-6 {bh} to T7-1 {th}
WIRE	R122	5.11 meg	T1-6 {bh} to T7-5 {bh}
WIRE	R102	5.11 meg	T1-6 {bhs} to T6-5 {bh}
WIRE	R143	5.11 meg	T1-1 {th} to T4-3 {bhs}
WIRE	R142	5.11 meg	T1-1 {th} to T6-6 {bh}
	R141	5.11 meg	T1-1 {ths} facing center
	R72	5.11 meg	T1-5 {bhs} to T2-3 {bhs}
	R71	7.5 meg	T1-5 {ths} facing center
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WIRE	R83	5.11 meg	T2-6 {bh} to T6-1 {th}
WIRE	R104	5.11 meg	T2-6 {bh} to T6-5 {th}
WIRE	R63	5.11 meg	T2-1 {ths} to T3-6 {bh}
	R62	5.11 meg	T2-1 {th} to T3-3 {bh}
	R61	3.01 meg	T2-1 {th} facing center
	R53	5.11 meg	T2-5 {bh} to T3-3 {bhs}
	R52	5.11 meg	T2-5 {bhs} to T3-6 {bhs}
	R51	5.11 meg	T2-5 {ths} facing center
		•	
WIRE	R113	5.11 meg	T4-1 {th} to T5-3 {bh}
	R112	5.11 meg	T4-1 {th} to T6-3 {bh}
	R111	5.11 meg	T4-1 {ths} facing center
	R200	2.7 meg-	T4-5 facing up
		7.5	
WIRE	R82	5.11 meg	T5-3 {bhs} to T6-1 {th}
	R42	5.11 meg	T5-1 {th} to T5-6 {bh}
	R41	7.5 meg	T5-1 {ths} facing center
	R103	5.11 meg	T5-6 {bhs} to T6-5 {bh}
			_
WIRE	R132	5.11 meg	T6-3 {bhs} to T7-1 {th}
	R81	4.12 meg	T6-1 {ths} facing center
	R101	4.12 meg	T6-5 {ths} facing center
	R123	5.11 meg	T6-6 {bhs} to T7-5 {bhs}
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	R131	2.74 meg	T7-1 {ths} facing center
	R121	2.74 meg	T7-5 {ths} facing center
			(3 -) 0

- 15. Cut 10" #22 bus wire. Route bus wire to center of all tube sockets except T3. Connect all center facing resistors to bus wire. Heatshrink all exposed bus wire and resistor leads.
- 16. Solder brown wire from P1-10 to the above bus.
- 17. Attach heatshrink to both ends of the following resistors, leaving 1/4" exposed lead. Connect one lead of each as follows:

- 18. Cut 5" #22 bus wire. Route wire top to bottom at center of module. Connect all remaining resistors to bus wire. Heatshrink all exposed bus wire.
- 19. Connect red wire from P1-11 to the above bus .

- 1. Connect 22ga green wire from P1-I{s} to T7-8 {bh-s}
- 2. Connect 22ga yellow wires as follows: P1-2 (s) to T6-2 (bh)
 T7-2 (bhs) to T6-2 (bh)

T6-2 {bhs} to T6-2 {bh} T6-2 {bhs} to T4-2 {bh} T4-2 {bhs} to T5-2 {bh} T5-2 {bhs} to T3-2 {bh}

T3-2 {bhs} to T2-2 {bh}
T2-2 {bhs} to T1-2 {bhs}

- 3. Make 7 grid cap leads from 9" lengths of 22ga black wire.
- 4. Connect grid cap leads to pin 1 of all tubes. {bhs}
- 5. Make 3 RC Combos consisting of R=100meg, C=220pF, 8" 22ga wire from RC junction One combo (RC2) has 51.1k (R90) resistor from RC junction. Heatshrink tubing over junction.
- 6. Connect RC combos as follows:

RC1 C1 to T5-4 {bhs}
R11 to T5-5 {bhs}
white wire to P1-4 {s}

RC2 C2 to T3-4 {bhs}

RC2 C2 to T3-4 {bhs}
R21 to T3-5 {bhs}
white wire to P1-6 {s}
R90 to T4-8 {bhs}

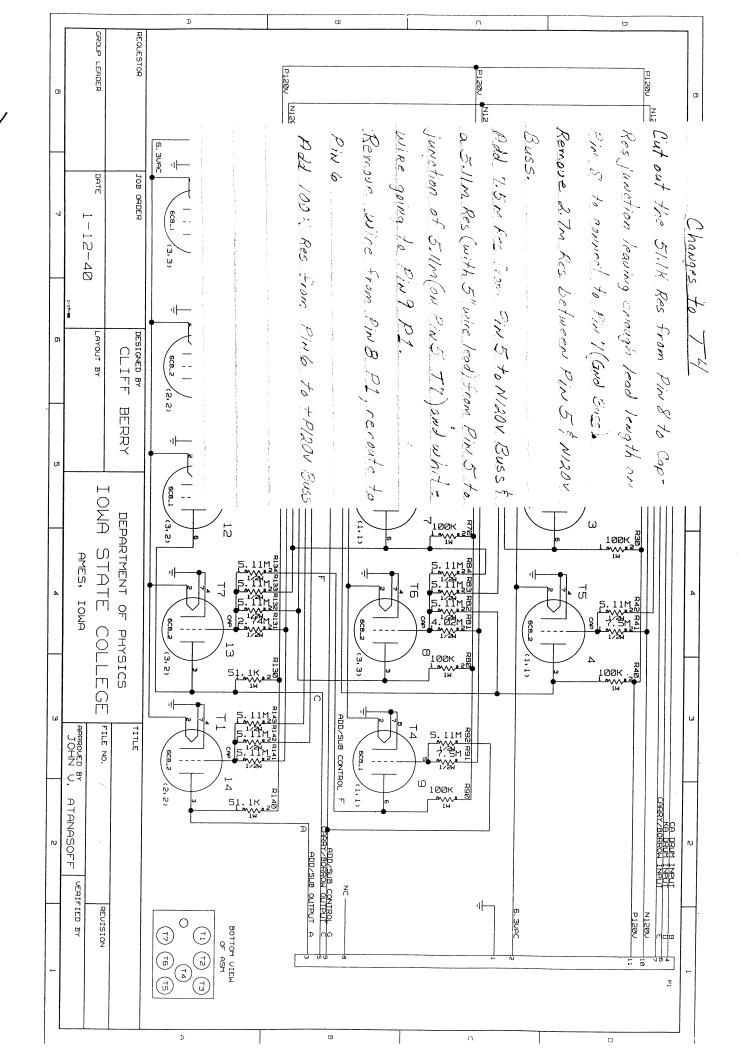
RC3 C3 to T3-8 {bhs}
R31 to T3-1 {ths}
white wire to P1-7 {s}

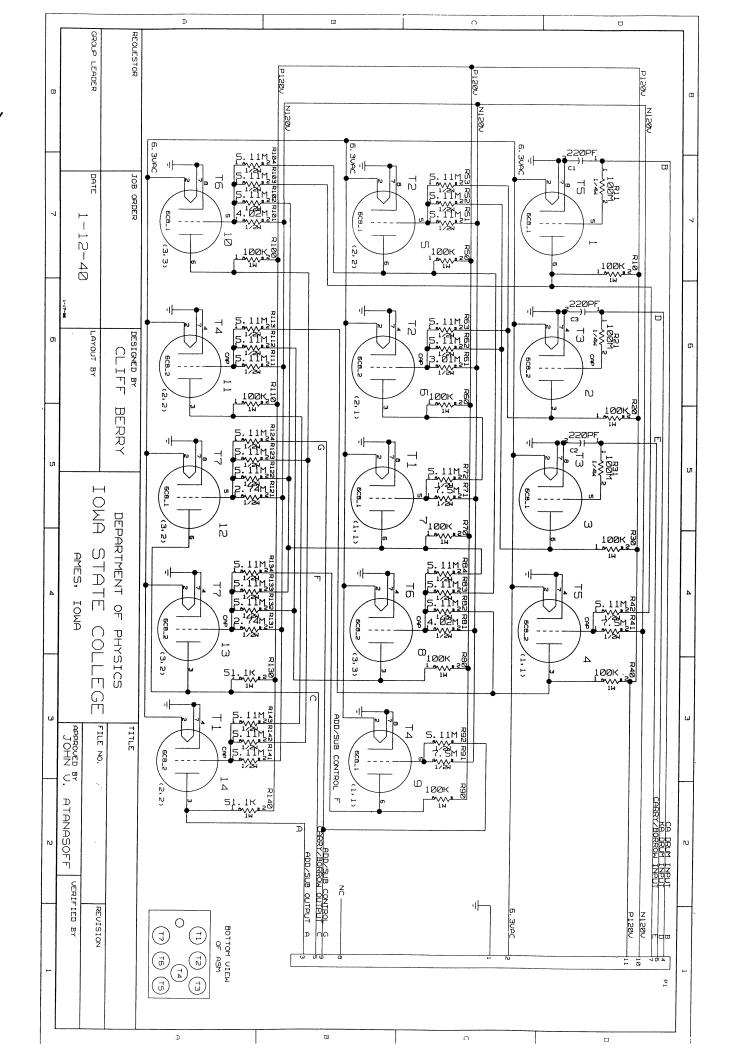
- 7. Connect bus wire from T7-6 {ths} to T7-3 {bh}.
- 8. Connect white 22ga wires as follows:

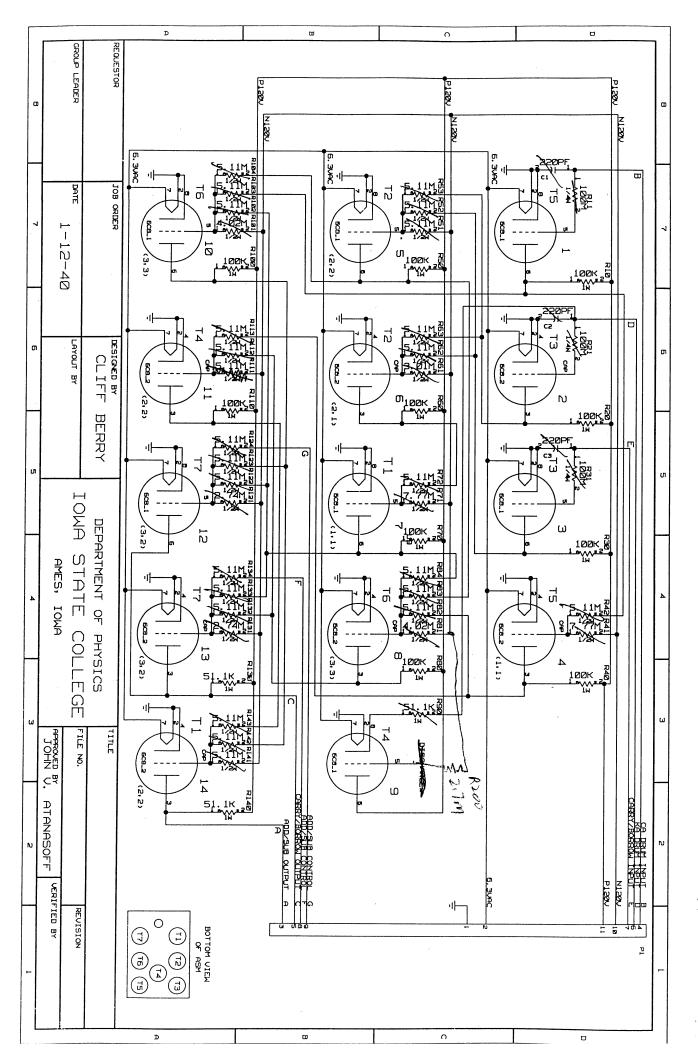
P1-3 {s} to T1-3 {bhs} P1-5 {s} to T7-3 {bhs}

- 9. Solder 4" 22ga white wire to one end of 5.11 meg resistor and heatshrink the joint. Make 60.
- Connect above assemblies as follows: R124; wire to P1-8, resistor to T7-7 {th}

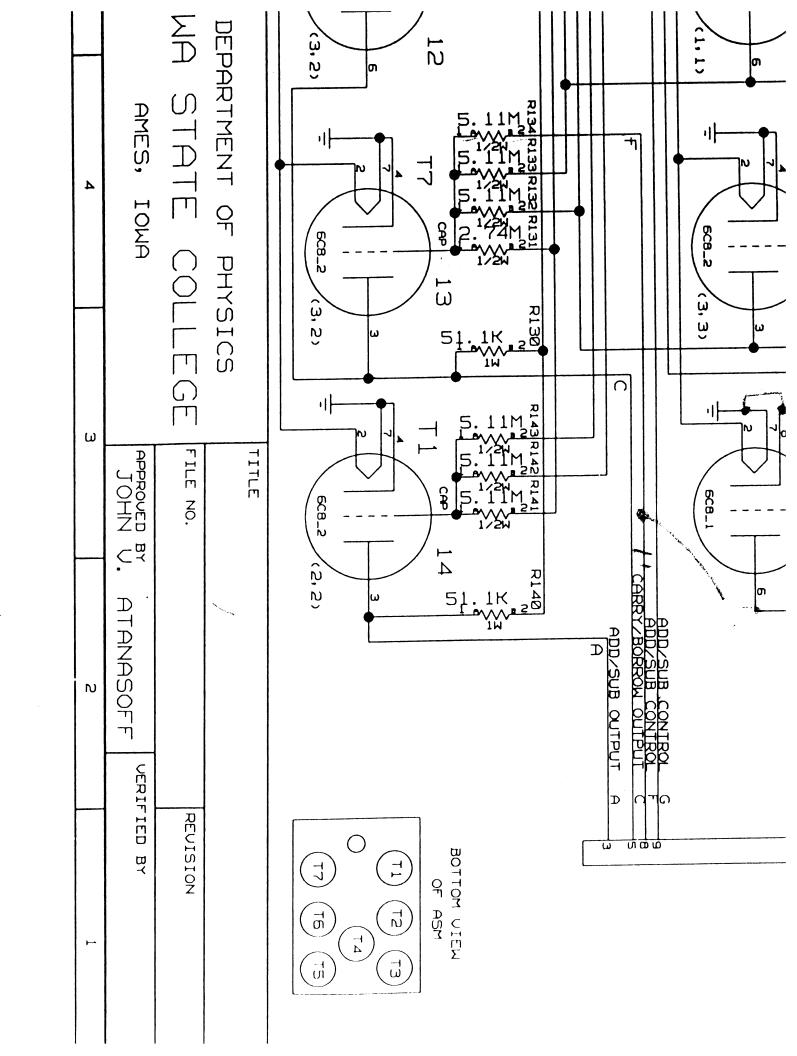
 P134, wire to P1-9, resistor to T7-5 {th}
- 11. Solder 5" 22ga. brown wire to P1-10 {s}.
- 12. Solder 3" 22ga red wire to P1-11 {s}.
- 13. Solder 6" 22ga. black wire to one end of 5.11 meg resistor and heatshrink the joint. Make 360.

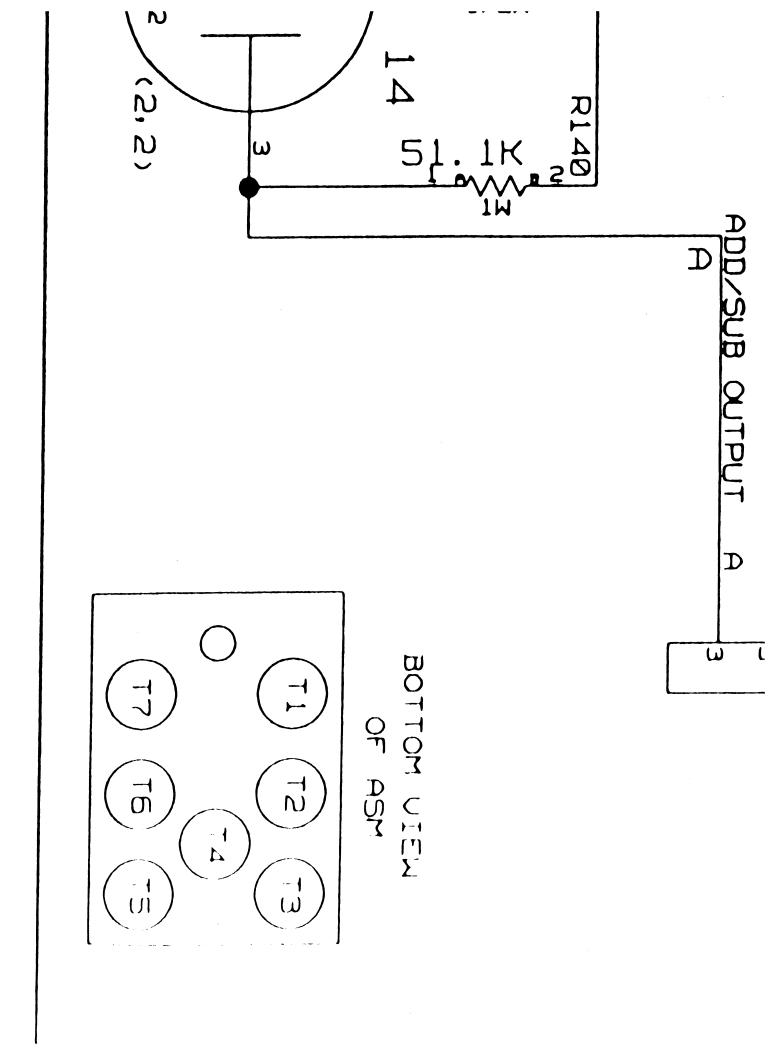


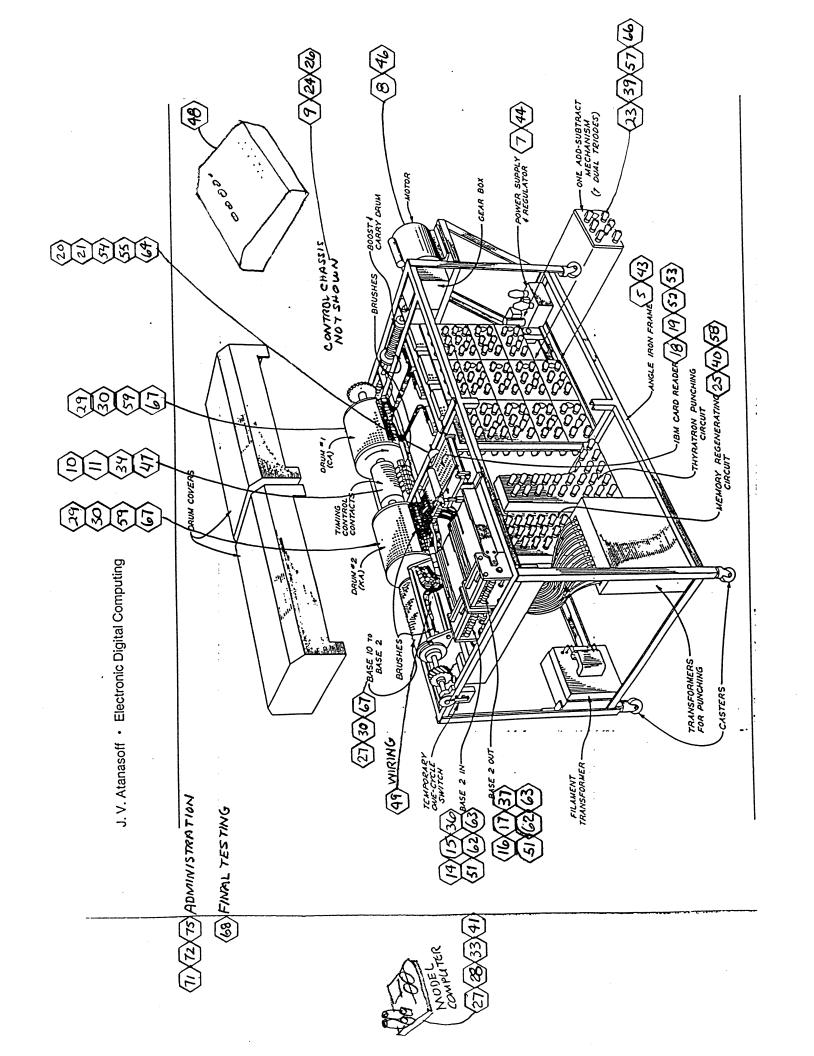


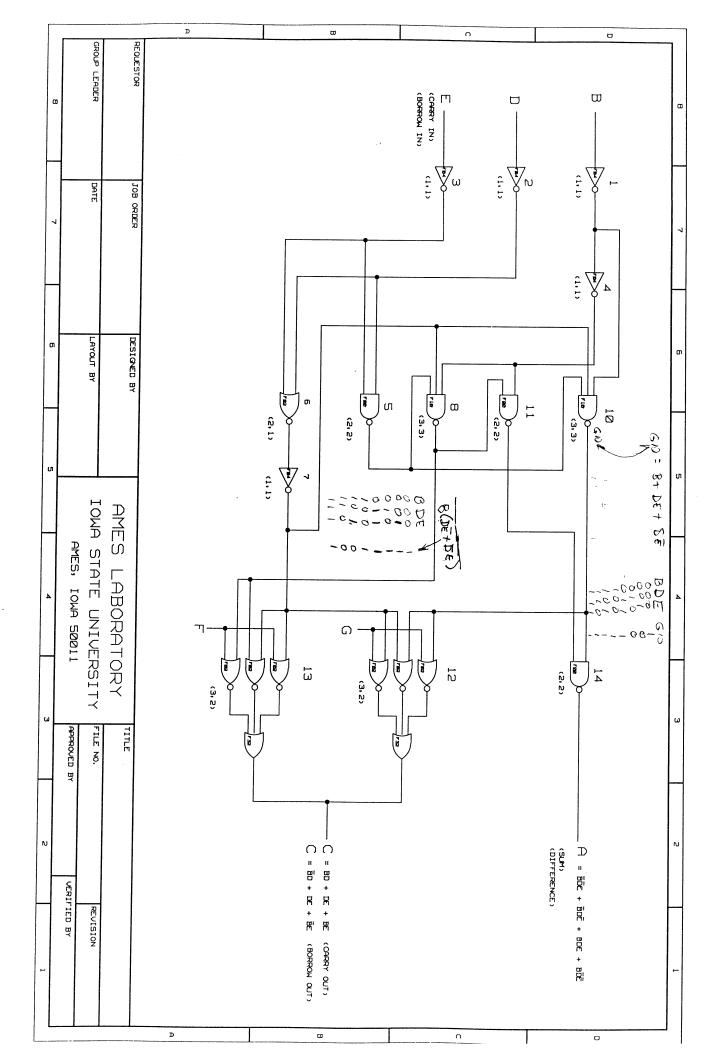


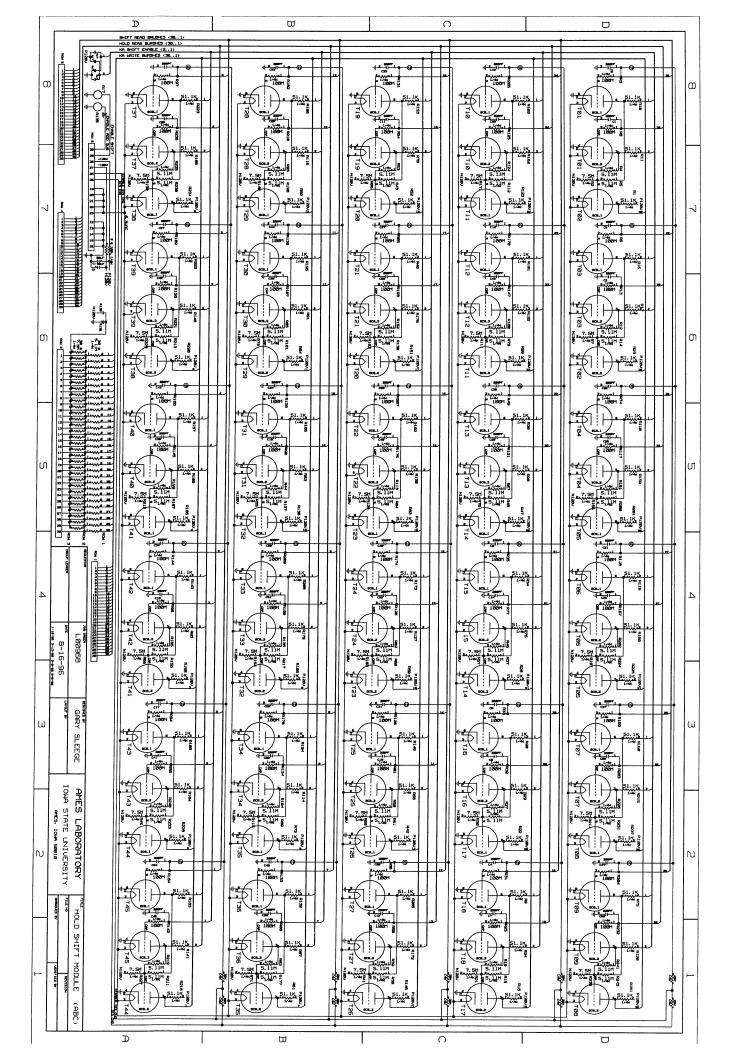
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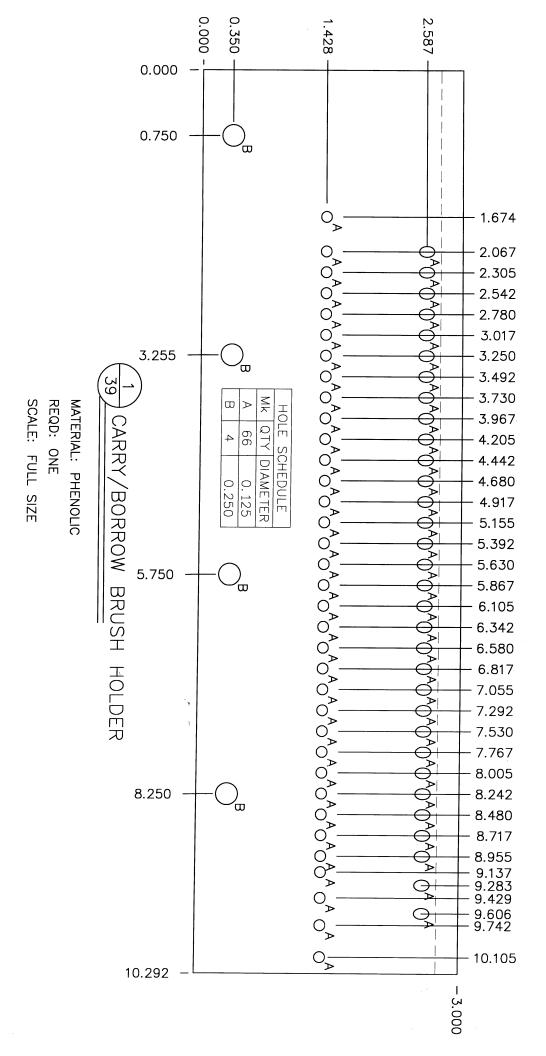


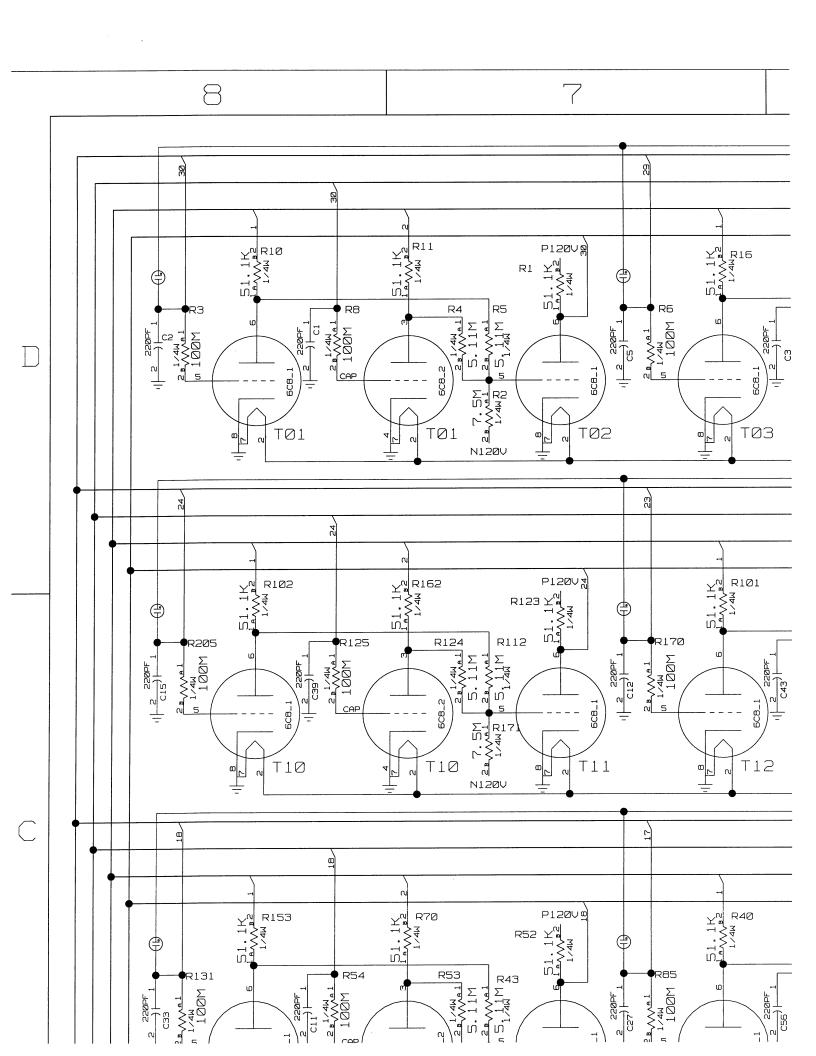


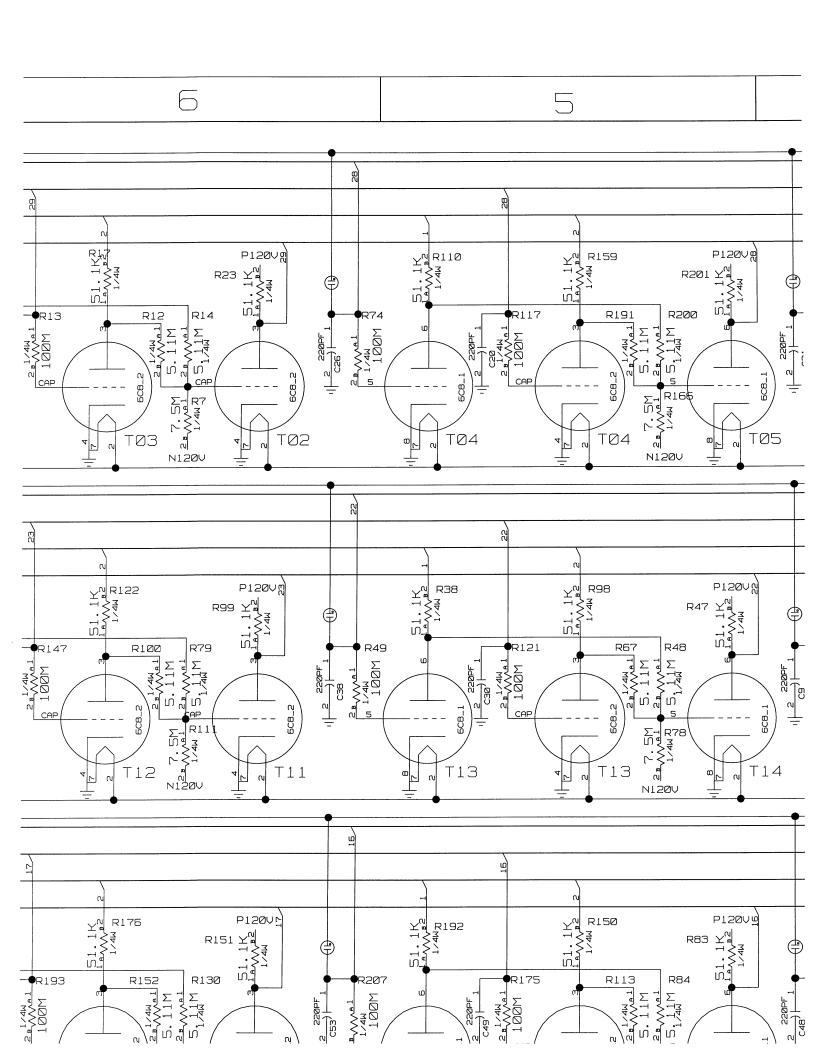


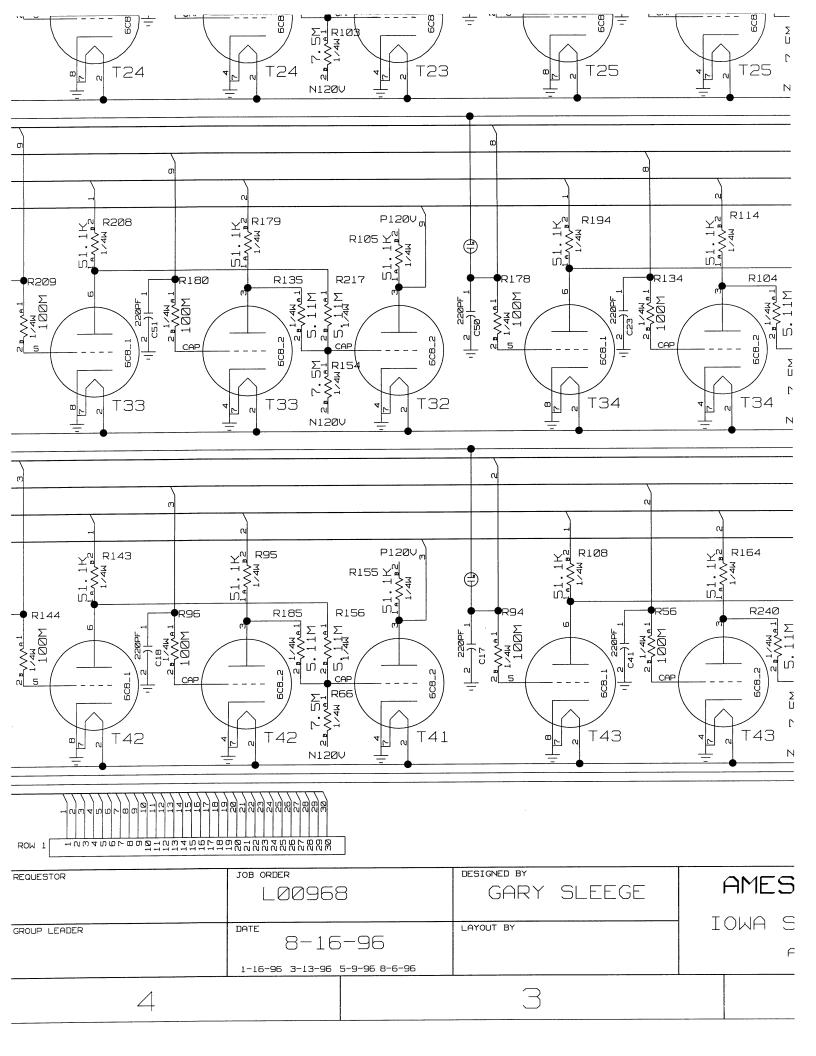


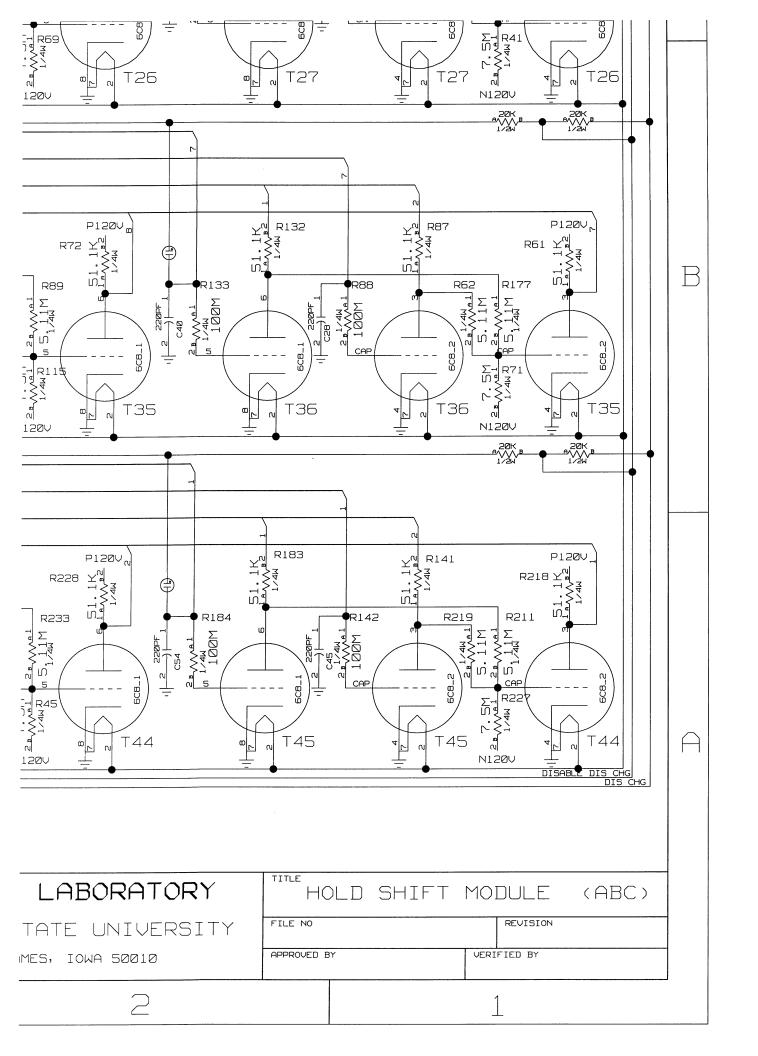


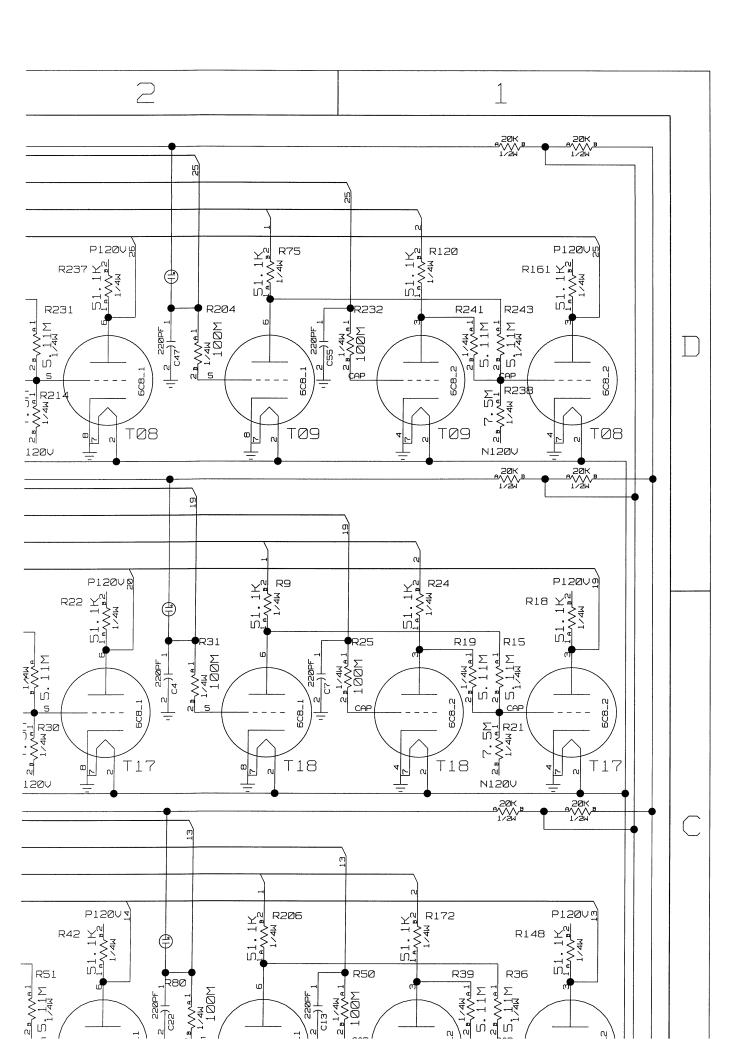


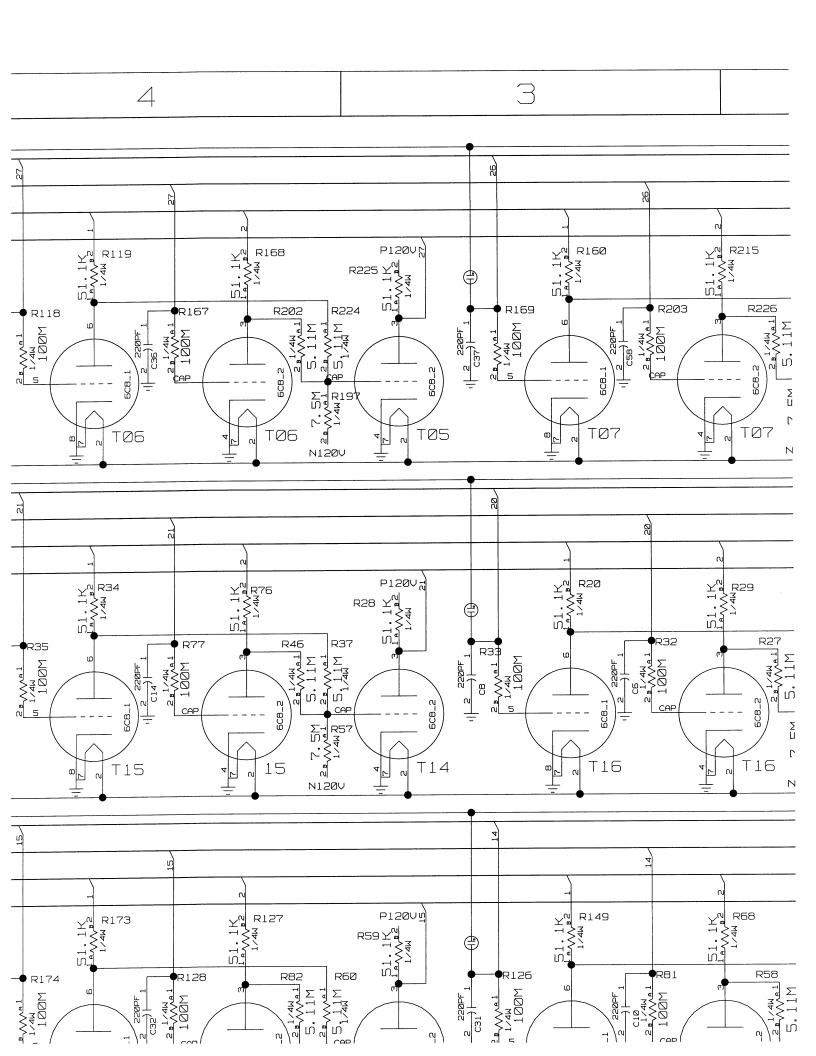


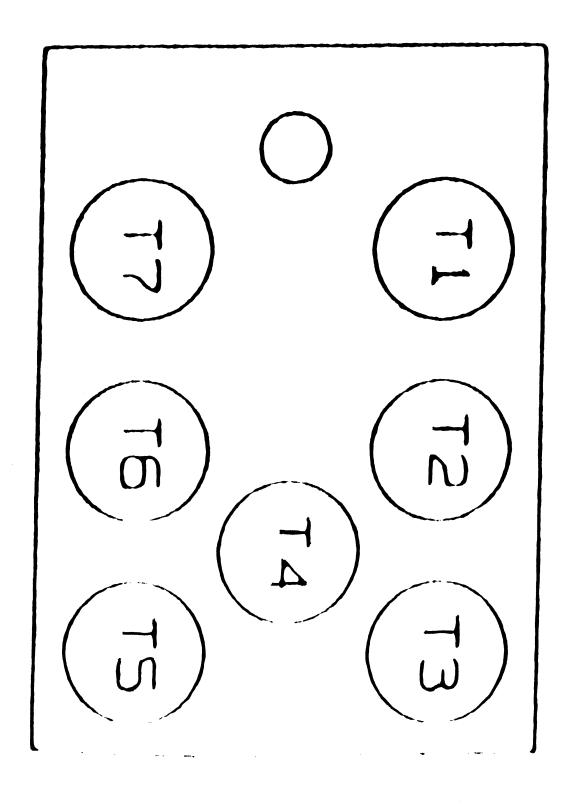












BOTTOM OHUM

