

Article: 40-1
Nominal count: 40 Nec (f/y:1)
Force limit: not used
Comments: Autocoro-1

Speed: 5000 mm/min
Elong. limit: not used

N. samples: 3 each 10 tests
Init. lenght: 500 mm
Customer: KHIVA TEXTIL

Material: Cotton
Pretension: 0.5 cN/tex

Material type: weaving

Bobbin	Machine's name	Count Abs. [Nec]	Out of lim.	Time [sec]	TEN. Min. [RKM]	TEN. Avg. [RKM]	TEN. Max. [RKM]	TEN. CV%	TEN. Q95%	TEN. Q99%	TEN. Min. [cN/tex]	TEN. Avg. [cN/tex]	TEN. Max. [cN/tex]	TEN. CV%	TEN. Q95%	TEN. Q99%
1/3	1	0.00	0	0.35	9.62	11.64	13.82	12.72	0.92	1.21	9.43	11.41	13.55	12.72	0.90	1.18
2/3	2	0.00	0	0.34	11.51	12.54	13.41	5.14	0.40	0.53	11.29	12.29	13.15	5.14	0.39	0.52
3/3	3	0.00	0	0.34	11.24	12.36	14.16	7.67	0.59	0.77	11.03	12.12	13.88	7.67	0.58	0.76
Min.				0.34	9.62	11.64	13.41	5.14	0.40	0.53	9.43	11.41	13.15	5.14	0.39	0.52
Avg.				0.34	10.79	12.18	13.80	8.51	0.64	0.84	10.58	11.94	13.53	8.51	0.62	0.82
Max.				0.35	11.51	12.54	14.16	12.72	0.92	1.21	11.29	12.29	13.88	12.72	0.90	1.18
CV%				2.55	9.47	3.91	2.72	45.35	41.33	41.22	9.52	3.91	2.70	45.35	41.35	40.74
Q95%				0.01	1.16	0.54	0.42	4.37	0.30	0.39	1.14	0.53	0.41	4.37	0.29	0.38
Q99%				0.01	1.52	0.71	0.56	5.75	0.39	0.51	1.50	0.70	0.54	5.75	0.38	0.50

Bobbin	Machine's name	Count Abs. [Nec]	Out of lim.	Time [sec]	FORCE Min. [gf]	FORCE Avg. [gf]	FORCE Max. [gf]	FORCE CV%	FORCE Q95%	FORCE Q99%	ELONGA. Min. [%]	ELONGA. Avg. [%]	ELONGA. Max. [%]	ELONGA. CV%	ELONGA. Q95%	ELONGA. Q99%
1/3	1	0.00	0	0.35	142.00	171.80	204.00	12.72	13.55	17.83	2.81	3.42	4.16	14.44	0.31	0.40
2/3	2	0.00	0	0.34	170.00	185.10	198.00	5.14	5.90	7.76	3.34	3.81	4.18	7.73	0.18	0.24
3/3	3	0.00	0	0.34	166.00	182.50	209.00	7.67	8.67	11.42	3.29	3.72	4.20	7.05	0.16	0.21
Min.				0.34	142.00	171.80	198.00	5.14	5.90	7.76	2.81	3.42	4.16	7.05	0.16	0.21
Avg.				0.34	159.33	179.80	203.67	8.51	9.37	12.34	3.15	3.65	4.18	9.74	0.22	0.28
Max.				0.35	170.00	185.10	209.00	12.72	13.55	17.83	3.34	3.81	4.20	14.44	0.31	0.40
CV%				2.55	9.50	3.92	2.70	45.35	41.32	41.32	9.30	5.59	0.48	41.94	37.59	36.05
Q95%				0.01	17.14	7.98	6.23	4.37	4.38	5.77	0.33	0.23	0.02	4.62	0.09	0.12
Q99%				0.01	22.56	10.50	8.20	5.75	5.77	7.59	0.44	0.30	0.03	6.08	0.12	0.15