

Article: 29,1
Nominal count: 29 Nec (f/y:1)
Force limit: not used
Comments:

Speed: 5000 mm/min
Elong. limit: not used

N. samples: 3 each 10 tests
Init. lenght: 500 mm
Customer: KHIVA TEXTIL

Material:
Pretension: 0.5 cN/tex

Material type:

Bobbin	Machine's name	Count Abs. [Nec]	Out of lim.	Time [sec]	TEN. Min. [RKM]	TEN. Avg. [RKM]	TEN. Max. [RKM]	TEN. CV%	TEN. Q95%	TEN. Q99%	TEN. Min. [cN/tex]	TEN. Avg. [cN/tex]	TEN. Max. [cN/tex]	TEN. CV%	TEN. Q95%	TEN. Q99%
1/3	1	0.00	0	0.37	13.55	14.46	15.86	5.17	0.46	0.61	13.29	14.18	15.55	5.17	0.45	0.60
2/3	2	0.00	0	0.33	14.29	15.49	17.73	7.16	0.69	0.90	14.01	15.19	17.38	7.16	0.67	0.89
3/3	3	0.00	0	0.33	13.41	14.95	16.70	7.28	0.67	0.89	13.15	14.66	16.37	7.28	0.66	0.87
Min.				0.33	13.41	14.46	15.86	5.17	0.46	0.61	13.15	14.18	15.55	5.17	0.45	0.60
Avg.				0.34	13.75	14.97	16.76	6.54	0.61	0.80	13.48	14.68	16.43	6.54	0.59	0.79
Max.				0.37	14.29	15.49	17.73	7.28	0.69	0.90	14.01	15.19	17.38	7.28	0.67	0.89
CV%				7.49	3.44	3.44	5.59	18.13	21.00	20.58	3.42	3.44	5.58	18.13	20.94	20.59
Q95%				0.03	0.54	0.58	1.06	1.34	0.14	0.19	0.52	0.57	1.04	1.34	0.14	0.18
Q99%				0.04	0.70	0.77	1.40	1.77	0.19	0.25	0.69	0.75	1.37	1.77	0.19	0.24

Bobbin	Machine's name	Count Abs. [Nec]	Out of lim.	Time [sec]	FORCE Min. [gf]	FORCE Avg. [gf]	FORCE Max. [gf]	FORCE CV%	FORCE Q95%	FORCE Q99%	ELONGA. Min. [%]	ELONGA. Avg. [%]	ELONGA. Max. [%]	ELONGA. CV%	ELONGA. Q95%	ELONGA. Q99%
1/3	1	0.00	0	0.37	276.00	294.40	323.00	5.17	9.44	12.43	4.40	4.67	5.12	4.82	0.14	0.18
2/3	2	0.00	0	0.33	291.00	315.40	361.00	7.16	13.99	18.42	4.15	4.66	5.08	6.08	0.18	0.23
3/3	3	0.00	0	0.33	273.00	304.50	340.00	7.28	13.73	18.08	3.71	4.37	4.91	7.67	0.21	0.27
Min.				0.33	273.00	294.40	323.00	5.17	9.44	12.43	3.71	4.37	4.91	4.82	0.14	0.18
Avg.				0.34	280.00	304.77	341.33	6.54	12.39	16.31	4.09	4.57	5.04	6.19	0.18	0.23
Max.				0.37	291.00	315.40	361.00	7.28	13.99	18.42	4.40	4.67	5.12	7.67	0.21	0.27
CV%				7.49	3.44	3.45	5.58	18.13	20.63	20.63	8.55	3.73	2.21	23.07	19.88	19.90
Q95%				0.03	10.91	11.88	21.54	1.34	2.89	3.81	0.40	0.19	0.13	1.62	0.04	0.05
Q99%				0.04	14.36	15.64	28.35	1.77	3.81	5.01	0.52	0.25	0.17	2.13	0.05	0.07

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Init. lenght: 500 mm
Customer: KHIVA TEXTIL

Material:
Pretension: 0.5 cN/tex

Material type:

