

Article: 26-1
Nominal count: 26 Nec (f/y:1)
Force limit: not used
Comments: Rifa-4

Speed: 5000 mm/min
Elong. limit: not used

N. samples: 5 each 10 tests
Init. lenght: 500 mm
Customer: KHIVA TEXTIL

Material: Cotton
Pretension: 0.5 cN/tex

Material type: knitting

Bobbin	Machine's name	Count Abs. [Nec]	Out of lim.	Time [sec]	TEN. Min. [RKM]	TEN. Avg. [RKM]	TEN. Max. [RKM]	TEN. CV%	TEN. Q95%	TEN. Q99%	TEN. Min. [cN/tex]	TEN. Avg. [cN/tex]	TEN. Max. [cN/tex]	TEN. CV%	TEN. Q95%	TEN. Q99%
1/5	45	0.00	0	0.43	11.84	12.68	13.52	4.59	0.36	0.47	11.61	12.43	13.25	4.59	0.35	0.47
2/5	101	0.00	0	0.42	11.23	13.24	14.53	9.27	0.76	1.00	11.01	12.99	14.25	9.27	0.75	0.98
3/5	135	0.00	0	0.44	11.89	13.34	14.31	5.07	0.42	0.55	11.66	13.09	14.03	5.07	0.41	0.54
4/5	180	0.00	0	0.44	12.90	14.66	16.99	9.67	0.88	1.16	12.65	14.37	16.67	9.67	0.86	1.13
5/5	237	0.00	0	0.43	12.37	13.67	14.97	5.15	0.44	0.57	12.13	13.41	14.68	5.15	0.43	0.56
Min.				0.42	11.23	12.68	13.52	4.59	0.36	0.47	11.01	12.43	13.25	4.59	0.35	0.47
Avg.				0.43	12.05	13.52	14.86	6.75	0.57	0.75	11.81	13.26	14.58	6.75	0.56	0.74
Max.				0.44	12.90	14.66	16.99	9.67	0.88	1.16	12.65	14.37	16.67	9.67	0.86	1.13
CV%				1.92	5.20	5.41	8.74	36.98	40.60	41.17	5.20	5.39	8.78	36.98	40.88	40.47
Q95%				0.01	0.55	0.64	1.14	2.19	0.20	0.27	0.54	0.63	1.12	2.19	0.20	0.26
Q99%				0.01	0.72	0.84	1.50	2.88	0.27	0.36	0.71	0.83	1.48	2.88	0.26	0.34

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F-E for all tests

