

Article: 24-1
Nominal count: 24 Nec (f/y:1)
Force limit: not used
Comments: Rifa-4

Speed: 5000 mm/min
Elong. limit: not used

N. samples: 5 each 10 tests
Init. lenght: 500 mm
Customer: KHIVA TEXTIL

Material: YARN
Pretension: 0.5 cN/tex

Material type: knitting

Bobbin	Machine's name	Count Abs. [Nec]	Out of lim.	Time [sec]	TEN. Min. [RKM]	TEN. Avg. [RKM]	TEN. Max. [RKM]	TEN. CV%	TEN. Q95%	TEN. Q99%	TEN. Min. [cN/tex]	TEN. Avg. [cN/tex]	TEN. Max. [cN/tex]	TEN. CV%	TEN. Q95%	TEN. Q99%
1/5	462	0.00	0	0.42	12.68	14.29	15.77	6.62	0.59	0.77	12.43	14.01	15.46	6.62	0.58	0.76
2/5	662	0.00	0	0.40	11.46	12.81	13.74	4.91	0.39	0.51	11.24	12.56	13.47	4.91	0.38	0.50
3/5	518	0.00	0	0.38	12.60	13.66	14.71	5.60	0.47	0.62	12.35	13.40	14.43	5.60	0.47	0.61
4/5	396	0.00	0	0.41	12.80	14.45	15.89	6.63	0.59	0.78	12.55	14.17	15.58	6.63	0.58	0.77
5/5	421	0.00	0	0.42	11.95	12.82	14.55	5.71	0.45	0.60	11.72	12.57	14.27	5.71	0.44	0.59
Min.				0.38	11.46	12.81	13.74	4.91	0.39	0.51	11.24	12.56	13.47	4.91	0.38	0.50
Avg.				0.41	12.30	13.61	14.93	5.89	0.50	0.66	12.06	13.34	14.64	5.89	0.49	0.65
Max.				0.42	12.80	14.45	15.89	6.63	0.59	0.78	12.55	14.17	15.58	6.63	0.58	0.77
CV%				3.67	4.66	5.73	6.02	12.46	17.87	17.73	4.63	5.74	6.02	12.46	18.02	18.01
Q95%				0.01	0.50	0.68	0.79	0.64	0.08	0.10	0.49	0.67	0.77	0.64	0.08	0.10
Q99%				0.02	0.66	0.90	1.04	0.85	0.10	0.13	0.64	0.88	1.02	0.85	0.10	0.13

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F-E for all tests

