

Article: 26-1

Nominal count: 26 Nec (f/y:1)

Force limit: not used

Comments: Rifa-4

Speed: 5000 mm/min

Elong. limit: not used

N. samples: 5 each 10 tests

Init. lenght: 500 mm

Customer: KHIVA TEXTIL

Material: Cotton

Pretension: 0.5 cN/tex

Material type: knitting

Bobbin	Machine's name	Count	Out	Time [sec]	TEN.	TEN.	TEN.	TEN.	TEN.	TEN.	TEN.	TEN.	TEN.	TEN.	TEN.	TEN.
		Abs. [Nec]	of lim.		Min. [RKM]	Avg. [RKM]	Max. [RKM]	CV%	Q95%	Q99%	Min. [cN/tex]	Avg. [cN/tex]	Max. [cN/tex]	CV%	Q95%	Q99%
1/5	45	0.00	0	0.43	11.84	12.68	13.52	4.59	0.36	0.47	11.61	12.43	13.25	4.59	0.35	0.47
2/5	101	0.00	0	0.42	11.23	13.24	14.53	9.27	0.76	1.00	11.01	12.99	14.25	9.27	0.75	0.98
3/5	135	0.00	0	0.44	11.89	13.34	14.31	5.07	0.42	0.55	11.66	13.09	14.03	5.07	0.41	0.54
4/5	180	0.00	0	0.44	12.90	14.66	16.99	9.67	0.88	1.16	12.65	14.37	16.67	9.67	0.86	1.13
5/5	237	0.00	0	0.43	12.37	13.67	14.97	5.15	0.44	0.57	12.13	13.41	14.68	5.15	0.43	0.56
Min.		0.42	11.23	12.68	13.52	4.59	0.36	0.47	11.01	12.43	13.25	4.59	0.35	0.47		
Avg.		0.43	12.05	13.52	14.86	6.75	0.57	0.75	11.81	13.26	14.58	6.75	0.56	0.74		
Max.		0.44	12.90	14.66	16.99	9.67	0.88	1.16	12.65	14.37	16.67	9.67	0.86	1.13		
CV%		1.92	5.20	5.41	8.74	36.98	40.60	41.17	5.20	5.39	8.78	36.98	40.88	40.47		
Q95%		0.01	0.55	0.64	1.14	2.19	0.20	0.27	0.54	0.63	1.12	2.19	0.20	0.26		
Q99%		0.01	0.72	0.84	1.50	2.88	0.27	0.36	0.71	0.83	1.48	2.88	0.26	0.34		

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