Production Batch Report

Company Name

Product Name Batch No.:

Date & Time

User Name

Page No.:





Production Report

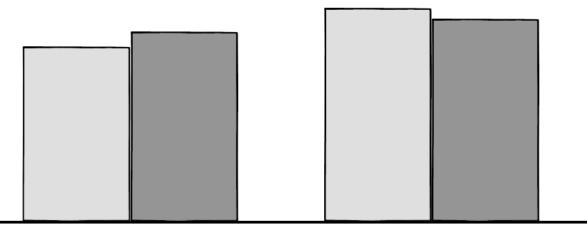
Batch Start Time

Batch End Time

Total Production (Pcs)

Good (Pcs)

Defect (Pcs)



Average Empty Bottle Weight (g)

Max. Empty Bottle Weight (g)

Min Empty Bottle Weight (g)

Average Filling Weight (g)

Max. Filling Weight (g)

Min Filling Weight (g)

Average Filled Bottle Weight (g)

Max. Filled Bottle Weight (g)

Min Filled Bottle Weight (g)

Production Batch Report

Company Name

Date & Time
User Name

-

Product Name

Batch No.:

Page No.:

744 •

-244

Machine Parameter Settings

Filling Volume

mm

MAchine Speed

MAN SOUTH

Filling Speed

2444-24-2444

Good (Pcs) Range

MAN

Defect (Pcs) Range

Production Batch Report

Company Name

Batch No.:

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Date & Time

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Product Name

ALL PARTIES

User Name

244 •

-2401

Batch Details

| Time | Empty Weight(g) | Filled Weight(g) | Filling Weight(g) | Status |
|----------|----------------------|----------------------------------|---|---|
| 18:01:03 | 19.00 | 29.00 | 10.00 | Good |
| 18:01:05 | 19.05 | 29.05 | 10.00 | Good |
| 18:01:10 | 15.00 | 24.00 | 9.00 | x |
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| | 18:01:03
18:01:05 | 18:01:03 19:00
18:01:05 19:05 | 18:01:03 19.00 29.00 18:01:05 19.05 29.05 | 18:01:03 19:00 29:00 10:00 18:01:05 19:05 29:05 10:00 |

Operation Records

 Company Name
 3683333368

 Start Date&Time
 3683333368

 End Date&Time
 3683333368

User Name

Page No.:

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-344

Operation Record Details

| Date | Time | User Name | Operation Type | Operation Page | Function Tag Name | Tag No. | Before Change | After Change | Comment |
|------------|----------|-----------|----------------|---------------------|-------------------|----------|---------------|--------------|-----------------------|
| 07/21/2020 | 18:01:03 | Pika | Change Value | Filling Adjust Page | Filling Volume | F-101 | 5.00 | 6.02 | Filling Volume Adjust |
| 07/21/2020 | 18:01:03 | Pika | Change Value | Filling Adjust Page | Filling Speed | F-102 | 500 | 602 | Filling Speed Adjust |
| 07/21/2020 | 18:01:03 | Pika | Change Status | Auto Page | Auto ON | Auto-102 | OFF | ON | |
| 07/21/2020 | 18:01:03 | Pika | Change Status | Login | Main Page | Login | OFF | ON | Login OK |
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Alarm Records

 Page No.:

-244 of



Alarm Record Details

| Date | Time | User Name | Alarm Type | Alarm Message | Start Time | End Time | Acknoldge Time |
|------------|----------|-----------|------------|------------------|------------|----------|----------------|
| 07/21/2020 | 18:01:03 | Pika | Warning | Liquid Low Level | 18:01:03 | 18:01:03 | 18:01:03 |
| 07/21/2020 | 18:01:03 | Pika | Serious | Emergency STOP | 18:01:03 | 18:01:03 | 18:01:03 |
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Login Records

Company Name

Start Date&Time

End Date&Time

Page No.

-2401 of



Alarm Record Details

| Date | Time | User Name | User Level | User Name | Login Time | Logout Time | Status |
|------------|----------|-----------|---------------|-----------|------------|-------------|-----------------------|
| 07/21/2020 | 18:01:03 | Pika | Administrator | Pkpika | 18:01:03 | 18:01:03 | Account Enter Failed |
| 07/21/2020 | 18:01:03 | Pika | Administrator | Pkpika | 18:01:03 | 18:01:03 | Password Enter Failed |
| 07/21/2020 | 18:01:03 | Pika | Administrator | Pkpika | 18:01:03 | 18:01:03 | Login OK |
| 07/21/2020 | 18:01:03 | Pika | Administrator | Pkpika | 18:01:03 | 18:01:03 | Logout OK |
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Parameter Setting & Recipe Information

Batch No.:

eneren Eneren Date & Time

Page No.:

-840 of

-240

Machine Parameter Settings

Filling Volume

MAchine Speed

Filling Speed

Good (Pcs) Range

Defect (Pcs) Range

Recipe Settings - No.1

Filling Volume

MAchine Speed

Filling Speed

Good (Pcs) Range

Defect (Pcs) Range

Recipe Settings - No.2

 Filling Volume
 **** Control of the control of the

Recipe Settings - No.3

Filling Volume

MAchine Speed

Filling Speed

Good (Pcs) Range

Defect (Pcs) Range