

Square Pharmaceuticals Ltd.

Parameter Report

User Name: Pika

Printed Date: 13/8/2020 0:00:00

Product Parameter

Product Information

Starting No.: 1

End No.: 10

Product No.1

Parameter Name	Value	Parameter Name	Value
Product No.:	111		
Product Name:	Test Product		
Batch No.:	AB33211		
In-Feed Station			
In-Feed Turn Table Speed	123 RPM		
N2 Pre-Filling Station			
Filling Time	2 sec		
Weighing Station			
Target Weight:	7.225 g	Hi Limit:	7.555 g
Sampling Time:	2 sec	Lo Limit:	6.655 g
Filling Station			
Filling Volume	10 mL	Filling Pump Distance	3231mm
Filling Stroke No.1 Position	0.00mm	Filling Stroke No.1 Speed	15RPM
		Filling Pump RPM	100RPM
Filling Stroke No.2 Position	-10.00mm	Filling Stroke No.2 Speed	15RPM
		Filling Pump RPM	100RPM
Filling Stroke No.3 Position	-8.00mm	Filling Stroke No.3 Speed	15RPM
		Filling Pump RPM	100RPM
Filling Stroke No.4 Position	-6.00mm	Filling Stroke No.4 Speed	15RPM
		Filling Pump RPM	100RPM
Filling Stroke No.5 Position	-2.00mm	Filling Stroke No.5 Speed	15RPM
		Filling Pump RPM	100RPM
Bottle Clamper On Time:	2 sec		
N2 Post-Filling Station			



Filling Time 2 sec

Plugging Station

Plugging Motor Speed 12 RPM

Plug Pick-up Angle 120°

Plug Pick-up Speed 100RPM

Pick-up Vacuum On Time: 2 sec

Plug Place Angle 90°

Plug Place Speed 100RPM

Place Vacuum On Time: 2 sec

Capping Station

Capping Motor Speed 12 RPM

Cap Pick-up Angle 120°

Cap Pick-up Speed 100RPM

Pick-up Vacuum On Time: 2 sec

Cap Place Angle 90°

Cap Place Speed 100RPM

Place Vacuum On Time: 2 sec

Cap Sealing Station

Capping Blade ON Time: 2 sec

Capping Motor Speed: 200 RPM

Braking On Delay time: 2 sec

Clutch On Delay time: 2 sec

Reject Station

Reject On time: 2 sec

Reject Off time: 2 sec

LAF

Left FFU Fan Speed 200 RPM

Right FFU Fan Speed 200 RPM

Left FFU Diff. Pressure 0.2 bar

Left FFU Diff. Pressure 0.2 bar

High alarm

High alarm

Right FFU Diff. Pressure 0.1 bar

Right FFU Diff. Pressure 0.1 bar

Low alarm

Low alarm

Product No.2

Parameter Name	Value	Parameter Name	Value
Product No.:	111		
Product Name:	Test Product		
Batch No.:	AB33211		
In-Feed Station			
In-Feed Turn Table Speed	123 RPM		
N2 Pre-Filling Station			
Filling Time	2 sec		
Weighing Station			
Target Weight:	7.225 g	Hi Limit:	7.555 g
Sampling Time:	2 sec	Lo Limit:	6.655 g
Filling Station			
Filling Volume	10 mL	Filling Pump Distance	3231mm
Filling Stroke No.1 Position	0.00mm	Filling Stroke No.1 Speed	15RPM
		Filling Pump RPM	100RPM
Filling Stroke No.2 Position	-10.00mm	Filling Stroke No.2 Speed	15RPM
		Filling Pump RPM	100RPM
Filling Stroke No.3 Position	-8.00mm	Filling Stroke No.3 Speed	15RPM
		Filling Pump RPM	100RPM
Filling Stroke No.4 Position	-6.00mm	Filling Stroke No.4 Speed	15RPM
		Filling Pump RPM	100RPM
Filling Stroke No.5 Position	-2.00mm	Filling Stroke No.5 Speed	15RPM
		Filling Pump RPM	100RPM
Bottle Clamper On Time:	2 sec		
N2 Post-Filling Station			
Filling Time	2 sec		
Plugging Station			
Plugging Motor Speed	12 RPM		
Plug Pick-up Angle	120°	Plug Pick-up Speed	100RPM
Pick-up Vacuum On Time:	2 sec		
Plug Place Angle	90°	Plug Place Speed	100RPM
Place Vacuum On Time:	2 sec		

Capping Station

Capping Motor Speed 12 RPM

Cap Pick-up Angle 120°

Cap Pick-up Speed 100RPM

Pick-up Vacuum On Time: 2 sec

Cap Place Angle 90°

Cap Place Speed 100RPM

Place Vacuum On Time: 2 sec

Cap Sealing Station

Capping Blade ON Time: 2 sec

Capping Motor Speed: 200 RPM

Braking On Delay time: 2 sec

Clutch On Delay time: 2 sec

Reject Station

Reject On time: 2 sec

Reject Off time: 2 sec

LAF

Left FFU Fan Speed 200 RPM

Right FFU Fan Speed 200 RPM

Left FFU Diff. Pressure 0.2 bar

Left FFU Diff. Pressure 0.2 bar

High alarm

High alarm

Right FFU Diff. Pressure 0.1 bar

Right FFU Diff. Pressure 0.1 bar

Low alarm

Low alarm

Product No.3

Parameter Name	Value	Parameter Name	Value
Product No.:	111		
Product Name:	Test Product		
Batch No.:	AB33211		
In-Feed Station			
In-Feed Turn Table Speed	123 RPM		
N2 Pre-Filling Station			
Filling Time	2 sec		
Weighing Station			
Target Weight:	7.225 g	Hi Limit:	7.555 g
Sampling Time:	2 sec	Lo Limit:	6.655 g
Filling Station			
Filling Volume	10 mL	Filling Pump Distance	3231mm
Filling Stroke No.1 Position	0.00mm	Filling Stroke No.1 Speed	15RPM
		Filling Pump RPM	100RPM
Filling Stroke No.2 Position	-10.00mm	Filling Stroke No.2 Speed	15RPM
		Filling Pump RPM	100RPM
Filling Stroke No.3 Position	-8.00mm	Filling Stroke No.3 Speed	15RPM
		Filling Pump RPM	100RPM
Filling Stroke No.4 Position	-6.00mm	Filling Stroke No.4 Speed	15RPM
		Filling Pump RPM	100RPM
Filling Stroke No.5 Position	-2.00mm	Filling Stroke No.5 Speed	15RPM
		Filling Pump RPM	100RPM
Bottle Clamper On Time:	2 sec		
N2 Post-Filling Station			
Filling Time	2 sec		
Plugging Station			
Plugging Motor Speed	12 RPM		
Plug Pick-up Angle	120°	Plug Pick-up Speed	100RPM
Pick-up Vacuum On Time:	2 sec		
Plug Place Angle	90°	Plug Place Speed	100RPM
Place Vacuum On Time:	2 sec		

Capping Station

Capping Motor Speed 12 RPM

Cap Pick-up Angle 120°

Cap Pick-up Speed 100RPM

Pick-up Vacuum On Time: 2 sec

Cap Place Angle 90°

Cap Place Speed 100RPM

Place Vacuum On Time: 2 sec

Cap Sealing Station

Capping Blade ON Time: 2 sec

Capping Motor Speed: 200 RPM

Braking On Delay time: 2 sec

Clutch On Delay time: 2 sec

Reject Station

Reject On time: 2 sec

Reject Off time: 2 sec

LAF

Left FFU Fan Speed 200 RPM

Right FFU Fan Speed 200 RPM

Left FFU Diff. Pressure 0.2 bar

Left FFU Diff. Pressure 0.2 bar

High alarm

High alarm

Right FFU Diff. Pressure 0.1 bar

Right FFU Diff. Pressure 0.1 bar

Low alarm

Low alarm

End of Report

Operator Name:	Pika	Supervisor Name:	Pika Boss
Signature:		Signature:	
Date & Time:		Date & Time:	