

BCT1

TOYOTA - JOB PLAN DETAILS

Nov 18, 2025 3:48 PM

JP-501

Job Plan #: 61371 REV: 0 Description: JP CONVEYOR DRIVE TC T2

Job Plan Details

Type:	MAINTENANCE		
Duration:	0	Status:	REVISED
Priority:			NOT CURRENT VERSION

Responsibility

Supervisor:		Lead:	
Maint. Shift:			

Tasks

Task ID	Major Steps	Key Points	Reason/Conditions	Duration	Image:
10	SEGURIDAD, JSRA Y LOCK OUT	UBICAR TODAS LAS FUENTES DE ENERGIA, REALIZAR JSRA Y APLICAR LOCK OUT AL EQUIPO (REVISAR PLACARD)	SIN ENERGIA RESIDUAL, EQUIPO DESENERGIZADO, DISMINUIR RIESGOS Y EVITAR ACCIDENTES	0	
20	REVISION DE TORNILLERA DE SECCION DE TENSOR Y TRASMISION	REVISION DE TORNILLERA QUE HAYA TORNILLOS FLOJOS, REAPRIETE EN CASO NECESARIO Y MARQUE	ASEGURAR FIJACION DE ESTRUCTURA E INTEGRIDAD DE EQUIPO	0	

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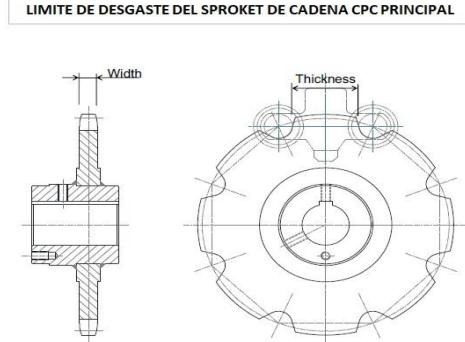
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30	REVISI N DE DESGASTE DE SECCI N DE TENSOR Y TRASMISI N	REVISE GRADO DE DESGASTE DE SPROKET MOTRIZ	BASARSE EN IMAGEN ADJUNTA, REPORTE Y PROGRAME REPARACI N EN MAXIMO DE SER NECESARIO	0	 <table border="1" data-bbox="1541 1036 2006 1134"> <thead> <tr> <th rowspan="2">Location</th> <th colspan="2">GROSOR</th> <th colspan="2">PASO</th> </tr> <tr> <th>ESTANDAR</th> <th>LIMITE</th> <th>ESTANDAR</th> <th>LIMITE</th> </tr> </thead> <tbody> <tr> <td>CATARINA MOTRIZ</td> <td>19mm</td> <td>≥16mm</td> <td>70mm</td> <td>≥68mm</td> </tr> <tr> <td>CATARINA CONDUCEADA</td> <td>19mm</td> <td>≥16mm</td> <td>70mm</td> <td>≥68mm</td> </tr> </tbody> </table>	Location	GROSOR		PASO		ESTANDAR	LIMITE	ESTANDAR	LIMITE	CATARINA MOTRIZ	19mm	≥16mm	70mm	≥68mm	CATARINA CONDUCEADA	19mm	≥16mm	70mm	≥68mm
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40	REVISI N DE DESGASTE DE CADENA PRINCIPAL	DE PERRO A PERRO L MITE DE DESGASTE ES DE 5%, EST NDAR CADENA BOOTH 6500 MM Y 3900 MM CADENA TC OVEN	BASARSE EN IMAGEN ADJUNTA, REPORTE Y PROGRAME REPARACI N EN M XIMO DE SER NECESARIO	0	<p>LIMITE DE DESGASTE DE CADENA CPC PRINCIPAL</p> <p>TOMAR MEDIDA DE PERRO A PERRO LIMITE DE DESGASTE ES DE 5% CADENA DE BOOTH STANDAR ES DE 6500 MM MAXIMO DESGASTE ES DE 6825 MM CADENA DE TC OVEN ES DE 3900 MM MAXIMO DESGASTE ES DE 4095 MM</p> <table border="1"> <thead> <tr> <th>LINE NAME</th> <th>DOG Pitch (mm)</th> <th>DOG Qty (pc.)</th> <th>0.5% Growth (mm)</th> </tr> </thead> <tbody> <tr> <td>PAINT BOOTH</td> <td>6500</td> <td>20</td> <td>6825</td> </tr> <tr> <td>TOP COAT OVEN</td> <td>3900</td> <td>43</td> <td>4095</td> </tr> </tbody> </table>	LINE NAME	DOG Pitch (mm)	DOG Qty (pc.)	0.5% Growth (mm)	PAINT BOOTH	6500	20	6825	TOP COAT OVEN	3900	43	4095
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PAINT BOOTH	6500	20	6825														
TOP COAT OVEN	3900	43	4095														
50	LUBRICACI N DE CADENA PRINCIPAL	LUBRIQUE CADENA CON ACEITE TRIBOL PEQUE AS CANTIDADES EN CADA BALERO	LIMPIE EXCESO AL TERMINAR ESTA ACTIVIDAD	0													

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60	LUBRICACION DE SECCION DE TENSOR Y TRASMISION	LUBRIQUE CHUMACERA (DONDE APLIQUE) CON GRASA MOBIL ,	BASARSE EN IMAGEN ADJUNTA, LIMPIE EXCESO	0	<table border="1"> <thead> <tr> <th>No.</th> <th>Name</th> <th>LUBRICANTES, TIPO Y FN</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Chain Sprocket</td> <td>ACEITE LUBRICANT,TRIBOL 290/150 YN8000LTPH</td> </tr> <tr> <td>2</td> <td>Sliding Rack</td> <td></td> </tr> <tr> <td>3</td> <td>Bearing Unit</td> <td></td> </tr> <tr> <td>4</td> <td>Spring Guide Rod</td> <td>GREASE ALVANIA EP 2 YNA0173552, YN8000KV2P</td> </tr> </tbody> </table>	No.	Name	LUBRICANTES, TIPO Y FN	1	Chain Sprocket	ACEITE LUBRICANT,TRIBOL 290/150 YN8000LTPH	2	Sliding Rack		3	Bearing Unit		4	Spring Guide Rod	GREASE ALVANIA EP 2 YNA0173552, YN8000KV2P
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1	Chain Sprocket	ACEITE LUBRICANT,TRIBOL 290/150 YN8000LTPH																		
2	Sliding Rack																			
3	Bearing Unit																			
4	Spring Guide Rod	GREASE ALVANIA EP 2 YNA0173552, YN8000KV2P																		
70	REVISION Y MANTENIMIENTO DE UNIDAD DE TENSION	REVISE RESORTE, FIJACION Y AJUSTE, QUE TURCAS ESTEN APRETADAS SIN MOVIMIENTO MARCAS DE TORQUE	REVISE QUE LA TENSION SEA LA CORRECTA, CORRIJA DE SER NECESARIO	0																

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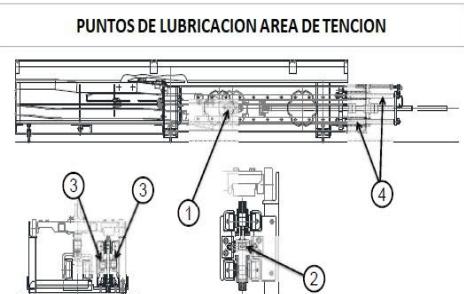
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80	LUBRICACION DE UNIDAD DE TENSIN	LUBRIQUE UNIDA EN LOS PUNTOS ESPECIFICOS, REA DE DESLIZAMIENTO, SPROKET, GU A DE RESORTE Y CHUMACER	BASARSE EN IMAGEN ADJUNTA, REPORTE Y PROGRAME REPARACION EN MAXIMO DE SER NECESARIO	0	 <table border="1"> <thead> <tr> <th>No.</th> <th>Name</th> <th>LUBRICANTES, TIPO Y FN</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Chain Sprocket</td> <td>ACEITE LUBRICANT,TRIBOL 290/150 YN8000LTPH</td> </tr> <tr> <td>2</td> <td>Sliding Rack</td> <td></td> </tr> <tr> <td>3</td> <td>Bearing Unit</td> <td>GREASE ALVANIA EP 2 YNA0173552, YN8000KV2P</td> </tr> <tr> <td>4</td> <td>Spring Guide Rod</td> <td></td> </tr> </tbody> </table>	No.	Name	LUBRICANTES, TIPO Y FN	1	Chain Sprocket	ACEITE LUBRICANT,TRIBOL 290/150 YN8000LTPH	2	Sliding Rack		3	Bearing Unit	GREASE ALVANIA EP 2 YNA0173552, YN8000KV2P	4	Spring Guide Rod	
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2	Sliding Rack																			
3	Bearing Unit	GREASE ALVANIA EP 2 YNA0173552, YN8000KV2P																		
4	Spring Guide Rod																			
90	REVISION DE TORNILLERIA DE SECCION DE LA UNIDAD DE TRASMISION Y FUERZA	REVISION DE TORNILLERIA QUE HAYA TORNILLOS FLOJOS, REAPRIETE EN CASO NECESARIO Y MARQUE	ASEGURAR FIJACION DE ESTRUCTURA E INTEGRIDAD DE EQUIPO	0																

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100	LUBRICACION DE SECCION DE UNIDAD DE TRASMISION Y FUERZA	LUBRIQUE NUDO UNIVERSAL CON ACEITE TRIBOL Y CHUMACERA (DONDE APLIQUE) CON GRASA MOBIL ,	BASARSE EN IMAGEN ADJUNTA, LIMPIE EXCESO	0	<table border="1"> <thead> <tr> <th colspan="7">PUNTOS DE LUBRICACION</th> </tr> <tr> <th>No.</th> <th>Name</th> <th colspan="2">Recommended Lubricating Oils</th> <th>Interval</th> <th>How to lubrication</th> <th>Oil Fill Q'ty</th> </tr> <tr> <th></th> <th></th> <th>Maker</th> <th>Product</th> <th></th> <th></th> <th>Remarks</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Motor</td> <td colspan="5">According to Instruction Manual</td> </tr> <tr> <td>2</td> <td>Universal Joint</td> <td>Shell</td> <td>Alvania Grease EP2</td> <td>3month</td> <td>Grease gun</td> <td></td> </tr> <tr> <td>3</td> <td>Bearing Unit</td> <td>Shell</td> <td>Alvania Grease EP2</td> <td>3month</td> <td>Grease gun</td> <td>12.8g UCF310</td> </tr> <tr> <td>4</td> <td>Chain Sprocket</td> <td>Shell</td> <td>MOBIL GEAR 600 EP</td> <td>3month</td> <td>Appy oil</td> <td></td> </tr> </tbody> </table>	PUNTOS DE LUBRICACION							No.	Name	Recommended Lubricating Oils		Interval	How to lubrication	Oil Fill Q'ty			Maker	Product			Remarks	1	Motor	According to Instruction Manual					2	Universal Joint	Shell	Alvania Grease EP2	3month	Grease gun		3	Bearing Unit	Shell	Alvania Grease EP2	3month	Grease gun	12.8g UCF310	4	Chain Sprocket	Shell	MOBIL GEAR 600 EP	3month	Appy oil	
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110	LUBRICACION DE CYCLO REDUCTOR DE TRASMISION	REVISION DE NIVEL DE ACEITE DE TRASMISION RECUPERE DE SER NECESARIO CON ACEITE MOBIL GEAR,	BASARSE EN IMAGEN ADJUNTA, REVISION VISUAL DE RETENES, REPORTE Y PROGRAME REPARACION EN MAXIMO DE SE	0	<table border="1"> <thead> <tr> <th rowspan="2">No.</th> <th rowspan="2">Name</th> <th colspan="3">Recommended Lubricating Oils</th> <th rowspan="2">How to lubrication</th> <th rowspan="2">Oil Fill Q'ty</th> <th rowspan="2">Remarks</th> </tr> <tr> <th>Maker</th> <th>Product</th> <th>Interval</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Motor</td> <td colspan="5">According to Instruction Manual</td> <td></td> </tr> <tr> <td>2</td> <td>Universal Joint</td> <td>Shell</td> <td>Alvania Grease EP2</td> <td>3month</td> <td>Grease gun</td> <td></td> <td></td> </tr> <tr> <td>3</td> <td>Bearing Unit</td> <td>Shell</td> <td>Alvania Grease EP2</td> <td>3month</td> <td>Grease gun</td> <td>12.8g</td> <td>UCF310</td> </tr> <tr> <td>4</td> <td>Chain Sprocket</td> <td>Shell</td> <td>MOBIL GEAR 600 EP</td> <td>3month</td> <td>Appy oil</td> <td></td> <td></td> </tr> </tbody> </table>	No.	Name	Recommended Lubricating Oils			How to lubrication	Oil Fill Q'ty	Remarks	Maker	Product	Interval	1	Motor	According to Instruction Manual						2	Universal Joint	Shell	Alvania Grease EP2	3month	Grease gun			3	Bearing Unit	Shell	Alvania Grease EP2	3month	Grease gun	12.8g	UCF310	4	Chain Sprocket	Shell	MOBIL GEAR 600 EP	3month	Appy oil		
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4	Chain Sprocket	Shell	MOBIL GEAR 600 EP	3month	Appy oil																																											
120	REVISION DE TORNILLERIA DE SECCION DE SPROKET LIBRE	REVISION DE TORNILLERIA QUE HAYA TORNILLOS FLOJOS, REAPRIETE EN CASO NECESARIO Y MARQUE	ASEGURAR FIJACION DE ESTRUCTURA E INTEGRIDAD DE EQUIPO	0																																												

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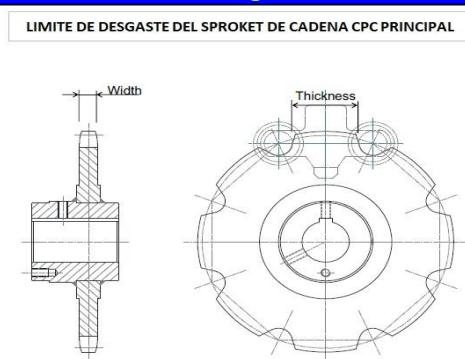
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130	REVISIÓN DE DESGASTE DE SPROKET LIBRE	REVISE GRADO DE DESGASTE DE SPROKET	BASARSE EN IMAGEN ADJUNTA, REPORTE Y PROGRAME REPARACIÓN EN MÁXIMO DE SER NECESARIO	0	 <table border="1" data-bbox="1541 1036 2006 1134"> <thead> <tr> <th rowspan="2">Location</th> <th colspan="2">GROSOR</th> <th colspan="2">PASO</th> </tr> <tr> <th>ESTANDAR</th> <th>LIMITE</th> <th>ESTANDAR</th> <th>LIMITE</th> </tr> </thead> <tbody> <tr> <td>CATARINA MOTRIZ</td> <td>19mm</td> <td>≥16mm</td> <td>70mm</td> <td>≥68mm</td> </tr> <tr> <td>CATARINA CONDUCEADA</td> <td>19mm</td> <td>≥16mm</td> <td>70mm</td> <td>≥68mm</td> </tr> </tbody> </table>	Location	GROSOR		PASO		ESTANDAR	LIMITE	ESTANDAR	LIMITE	CATARINA MOTRIZ	19mm	≥16mm	70mm	≥68mm	CATARINA CONDUCEADA	19mm	≥16mm	70mm	≥68mm
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140	LUBRICACION DE CHUMACERA SECCION DE SPROKET LIBRE	LUBRIQUE CHUMACERA (DONDE APLIQUE) CON GRASA MOBIL ,	BASARSE EN IMAGEN ADJUNTA, LIMPIE EXCESO	0	 <table border="1" data-bbox="1531 1019 2016 1134"> <tr> <th colspan="3">PUNTOS DE LUBRICACION EN CPC CV DRIVE</th> </tr> <tr> <th>No.</th> <th>Name</th> <th>LUBRICANTES, TIPO Y FN</th> </tr> <tr> <td>1</td> <td>Motor</td> <td>MOBIL OIL GEAR, HIGH PERFORMANCE GEAR YNA0138109</td> </tr> <tr> <td>2</td> <td>Chain Sprocket</td> <td>ACEITE LUBRICANT, TRIBOL 290/150 YN8000LTPH</td> </tr> </table>	PUNTOS DE LUBRICACION EN CPC CV DRIVE			No.	Name	LUBRICANTES, TIPO Y FN	1	Motor	MOBIL OIL GEAR, HIGH PERFORMANCE GEAR YNA0138109	2	Chain Sprocket	ACEITE LUBRICANT, TRIBOL 290/150 YN8000LTPH
PUNTOS DE LUBRICACION EN CPC CV DRIVE																	
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1	Motor	MOBIL OIL GEAR, HIGH PERFORMANCE GEAR YNA0138109															
2	Chain Sprocket	ACEITE LUBRICANT, TRIBOL 290/150 YN8000LTPH															
150	REVISION DE FOTOCELDAS, ESPEJOS, MICROS Y SENSORES	CABLES Y SOPORTERIA QUE NO TENGAN DAOS O DESGASTE, REEMPLACE DE SER NECESARIO	ASEGURAR EL SISTEMA AUTOMATICO DE TRASPORTADORES	0													
160	REALIZAR INSPECCION Y LIMPIEZA DE SENSORES DE POSICION	LIMPIAR SENSORES CON WIPE CON ALCOHOL, QUE LA BASE ESTE DEBIDAMENTE SUJETA	ASEGURAR EL SISTEMA AUTOMATICO DE TRASPORTADORES	0													

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170	CONFIRMACI N	ARRANCAR CADENA Y CONFIRME FUNCIONAMIENTO LIBRE DE RUIDOS Y FORZAMIENTOS	ASEGURAR EL SISTEMA DE TRASMISI N DE TRASPORTADORES	0	
180	LIMPIEZA DE AREA	5 S HERRAMIENTA Y MATERIALES	VERIFIQUE HERRAMIENTA COMPLETA Y DISPONER DE MATERIALES EN CONTENEDOR CORRESPONDIENTE	0	
190	EVALUACI N Y AUDITORIA	GL/AML CONFIRMAR REALIZACION DEL PM, FIRMAR DE RECIBIDO Y COMPRADO	FIRMA GL / AML ASEGURAI DOUBLE CHECK DEL EQUIPO ANTES DEL ARRANQUE	0	

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