

Job Plan #: 61371 REV: 0 Description: JP CONVEYOR DRIVE TC T2

Job Plan Details

Type:	MAINTENANCE		
Duration:	0	Status:	REVISED
Priority:			NOT CURRENT VERSION

Responsibility

Supervisor:		Lead:	
Maint. Shift:			

Tasks

Task ID	Major Steps	Key Points	Reason/Conditions	Duration	Image:
10	SEGURIDAD, JSRA Y LOCK OUT	UBICAR TODAS LAS FUENTES DE ENERG A, REALIZAR JSRA Y APLICAR LOCK OUT AL EQUIPO (REVISAR PLACARD)	SIN ENERG A RESIDUAL, EQUIPO DESENERGIZADO, DISMINUIR RIESGOS Y EVITAR ACCIDENTES	0	
20	REVISI N DE TORNILLER A DE SECCI N DE TENSOR Y TRASMISI N	REVISI N DE TORNILLER A QUE HAYA TORNILLOS FLOJOS, REAPRIETE EN CASO NECESARIO Y MARQUE	ASEGURAR FIJACI N DE ESTRUCTURA E INTEGRIDAD DE EQUIPO	0	

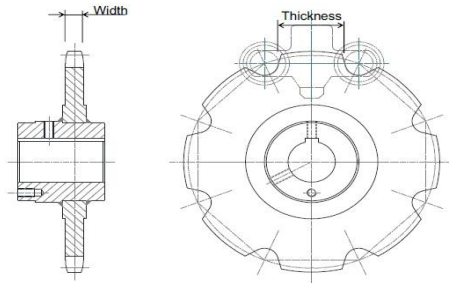
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Tasks																								
Task ID	Major Steps	Key Points	Reason/Conditions	Duration	Image:																			
30	REVISI N DE DESGASTE DE SECCI N DE TENSOR Y TRASMISI N	REVISE GRADO DE DESGASTE DE SPROKET MOTRIZ	BASARSE EN IMAGEN ADJUNTA, REPORTE Y PROGRAME REPARACI N EN M XIMO DE SER NECESARIO	0	<div>LIMITE DE DESGASTE DEL SPROKET DE CADENA CPC PRINCIPAL</div> <div></div> <table><tr><th rowspan="2">Location</th><th colspan="2">GROSOR</th><th colspan="2">PASO</th></tr><tr><th>ESTANDAR</th><th>LIMITE</th><th>ESTANDAR</th><th>LIMITE</th></tr><tr><td>CATARINA MOTRIZ</td><td>19mm</td><td>±16mm</td><td>70mm</td><td>±68mm</td></tr><tr><td>CATARINA CONDUCTIDA</td><td>19mm</td><td>±16mm</td><td>70mm</td><td>±68mm</td></tr></table>	Location	GROSOR		PASO		ESTANDAR	LIMITE	ESTANDAR	LIMITE	CATARINA MOTRIZ	19mm	±16mm	70mm	±68mm	CATARINA CONDUCTIDA	19mm	±16mm	70mm	±68mm
Location	GROSOR		PASO																					
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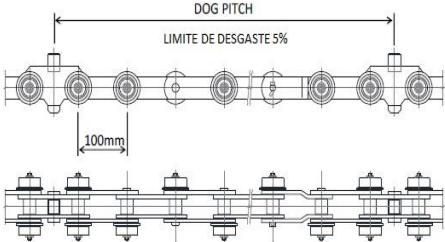
Responsibility

Supervisor:

Lead:

Maint. Shift:

Tasks

Task ID	Major Steps	Key Points	Reason/Conditions	Duration	Image:												
40	REVISI N DE DESGASTE DE CADENA PRINCIPAL	DE PERRO A PERRO L MITE DE DESGASTE ES DE 5%, EST NDAR CADENA BOOTH 6500 MM Y 3900 MM CADENA TC OVEN	BASARSE EN IMAGEN ADJUNTA, REPORTE Y PROGRAME REPARACI N EN M XIMO DE SER NECESARIO	0	<div><div>LIMITE DE DESGASTE DE CADENA CPC PRINCIPAL</div><div></div><div>TOMAR MEDIDA DE PERRO A PERRO LIMITE DE DESGASTE ES DE 5% CADENA DE BOOT STANDAR ES DE 6500 MM MAXIMO DESGASTE ES DE 6825 MM CADENA DE TC OVEN ES DE 3900 MM MAXIMO DESGASTE ES DE 4095 MM</div><table><thead><tr><th>LINE NAME</th><th>DOG Pitch (mm)</th><th>DOG Q'ty (pc.)</th><th>0.5% Growth (mm)</th></tr></thead><tbody><tr><td>PAINT BOOTH</td><td>6500</td><td>20</td><td>6825</td></tr><tr><td>TOP COAT OVEN</td><td>3900</td><td>43</td><td>4095</td></tr></tbody></table></div>	LINE NAME	DOG Pitch (mm)	DOG Q'ty (pc.)	0.5% Growth (mm)	PAINT BOOTH	6500	20	6825	TOP COAT OVEN	3900	43	4095
LINE NAME	DOG Pitch (mm)	DOG Q'ty (pc.)	0.5% Growth (mm)														
PAINT BOOTH	6500	20	6825														
TOP COAT OVEN	3900	43	4095														
50	LUBRICACI N DE CADENA PRINCIPAL	LUBRIQUE CADENA CON ACEITE TRIBOL PEQUE AS CANTIDADES EN CADA BALERO	LIMPIE EXCESO AL TERMINAR ESTA ACTIVIDAD	0													

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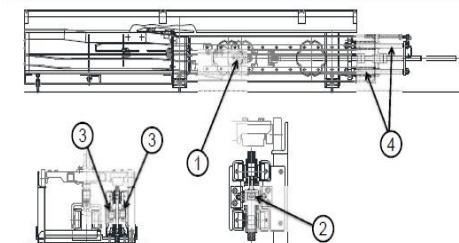
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60	LUBRICACI N DE SECCI N DE TENSOR Y TRASMISI N	LUBRIQUE CHUMACERA (DONDE APLIQUE) CON GRASA MOBIL ,	BASARSE EN IMAGEN ADJUNTA, LIMPIE EXCESO	0	<div><div>PUNTOS DE LUBRICACION AREA DE TENCION</div><table><thead><tr><th>No.</th><th>Name</th><th>LUBRICANTES, TIPO Y YN</th></tr></thead><tbody><tr><td>1</td><td>Chain Sprocket</td><td>ACEITE LUBRICANT,TRIBOL 290/150 YN8000LTPH</td></tr><tr><td>2</td><td>Sliding Rack</td><td rowspan="3">GREASE ALVANIA EP 2 YNA0173552, YN8000KV2P</td></tr><tr><td>3</td><td>Bearing Unit</td></tr><tr><td>4</td><td>Spring Guide Rod</td></tr></tbody></table></div>	No.	Name	LUBRICANTES, TIPO Y YN	1	Chain Sprocket	ACEITE LUBRICANT,TRIBOL 290/150 YN8000LTPH	2	Sliding Rack	GREASE ALVANIA EP 2 YNA0173552, YN8000KV2P	3	Bearing Unit	4	Spring Guide Rod
No.	Name	LUBRICANTES, TIPO Y YN																
1	Chain Sprocket	ACEITE LUBRICANT,TRIBOL 290/150 YN8000LTPH																
2	Sliding Rack	GREASE ALVANIA EP 2 YNA0173552, YN8000KV2P																
3	Bearing Unit																	
4	Spring Guide Rod																	
70	REVISI N Y MANTENIMIENTO DE UNIDAD DE TENSI N	REVISE RESORTE, FIJACI N Y AJUSTE, QUE TURCAS EST N APRETADAS SIN MOVIMIENTO MARCAS DE TORQUE	REVISE QUE LA TENSI N SEA LA CORRECTA, CORRIJA DE SER NECESARIO	0														

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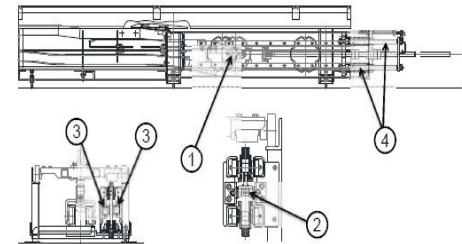
Responsibility

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Lead:

Maint. Shift:

Tasks

Task ID	Major Steps	Key Points	Reason/Conditions	Duration	Image:													
80	LUBRICACION DE UNIDAD DE TENSION	LUBRIQUE UNIDA EN LOS PUNTOS ESPECIFICOS, REA DE DESLIZAMIENTO, SPROKET, GU A DE RESORTE Y CHUMACER	BASARSE EN IMAGEN ADJUNTA, REPORTE Y PROGRAME REPARACION EN MAXIMO DE SER NECESARIO	0	<div><div>PUNTOS DE LUBRICACION AREA DE TENCION</div><table><thead><tr><th>No.</th><th>Name</th><th>LUBRICANTES, TIPO Y YN</th></tr></thead><tbody><tr><td>1</td><td>Chain Sprocket</td><td>ACEITE LUBRICANT,TRIBOL 290/150 YN8000LTPH</td></tr><tr><td>2</td><td>Sliding Rack</td><td rowspan="3">GREASE ALVANIA EP 2 YNA0173552, YN8000KV2P</td></tr><tr><td>3</td><td>Bearing Unit</td></tr><tr><td>4</td><td>Spring Guide Rod</td></tr></tbody></table></div>	No.	Name	LUBRICANTES, TIPO Y YN	1	Chain Sprocket	ACEITE LUBRICANT,TRIBOL 290/150 YN8000LTPH	2	Sliding Rack	GREASE ALVANIA EP 2 YNA0173552, YN8000KV2P	3	Bearing Unit	4	Spring Guide Rod
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1	Chain Sprocket	ACEITE LUBRICANT,TRIBOL 290/150 YN8000LTPH																
2	Sliding Rack	GREASE ALVANIA EP 2 YNA0173552, YN8000KV2P																
3	Bearing Unit																	
4	Spring Guide Rod																	
90	REVISION DE TORNILLERIA DE SECCION DE LA UNIDAD DE TRASMISION Y FUERZA	REVISION DE TORNILLERIA A QUE HAYA TORNILLOS FLOJOS, REAPRIETE EN CASO NECESARIO Y MARQUE	ASEGURAR FIJACION DE ESTRUCTURA E INTEGRIDAD DE EQUIPO	0														

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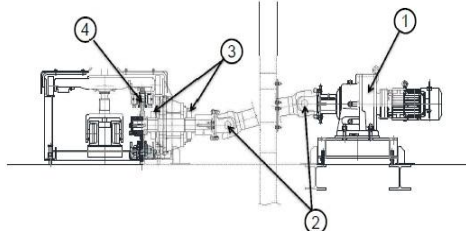
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100	LUBRICACI N DE SECCI N DE UNIDAD DE TRASMISI N Y FUERZA	LUBRIQUE NUDO UNIVERSAL CON ACEITE TRIBOL Y CHUMACERA (DONDE APLIQUE) CON GRASA MOBIL ,	BASARSE EN IMAGEN ADJUNTA, LIMPIE EXCESO	0	<div><div>PUNTOS DE LUBRICACION</div></div> <table><tr><th rowspan="2">No.</th><th rowspan="2">Name</th><th colspan="2">Recommended Lubricating Oils</th><th rowspan="2">Interval</th><th rowspan="2">How to lubrication</th><th rowspan="2">Oil Fill Q'ty</th><th rowspan="2">Remarks</th></tr><tr><th>Maker</th><th>Product</th></tr><tr><td>1</td><td>Motor</td><td colspan="6">According to Instruction Manual</td></tr><tr><td>2</td><td>Universal Joint</td><td>Shell</td><td>Alvania Grease EP2</td><td>3month</td><td>Grease gun</td><td></td><td></td></tr><tr><td>3</td><td>Bearing Unit</td><td>Shell</td><td>Alvania Grease EP2</td><td>3month</td><td>Grease gun</td><td>12.8g</td><td>UCF310</td></tr><tr><td>4</td><td>Chain Sprocket</td><td>Shell</td><td>MOBIL GEAR 600 EP</td><td>3month</td><td>Appry oil</td><td></td><td></td></tr></table>	No.	Name	Recommended Lubricating Oils		Interval	How to lubrication	Oil Fill Q'ty	Remarks	Maker	Product	1	Motor	According to Instruction Manual						2	Universal Joint	Shell	Alvania Grease EP2	3month	Grease gun			3	Bearing Unit	Shell	Alvania Grease EP2	3month	Grease gun	12.8g	UCF310	4	Chain Sprocket	Shell	MOBIL GEAR 600 EP	3month	Appry oil		
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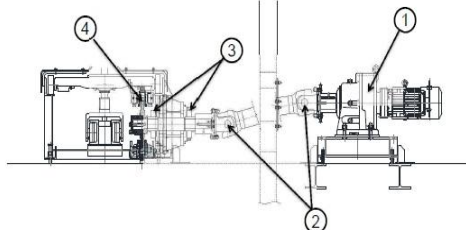
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Tasks

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110	LUBRICACI N DE CYCLO REDUCTOR DE TRASMISI N	REVISI N DE NIVEL DE ACEITE DE TRASMISI N RECUPERE DE SER NECESARIO CON ACEITE MOBIL GEAR,	BASARSE EN IMAGEN ADJUNTA, REVISI N VISUAL DE RETENES, REPORTE Y PROGRAME REPARACI N EN M XIMO DE SE	0	<div><div>PUNTOS DE LUBRICACION</div></div> <table><tr><th rowspan="2">No.</th><th rowspan="2">Name</th><th colspan="2">Recommended Lubricating Oils</th><th rowspan="2">Interval</th><th rowspan="2">How to lubrication</th><th rowspan="2">Oil Fill Q'ty</th><th rowspan="2">Remarks</th></tr><tr><th>Maker</th><th>Product</th></tr><tr><td>1</td><td>Motor</td><td colspan="6">According to Instruction Manual</td></tr><tr><td>2</td><td>Universal Joint</td><td>Shell</td><td>Alvania Grease EP2</td><td>3month</td><td>Grease gun</td><td></td><td></td></tr><tr><td>3</td><td>Bearing Unit</td><td>Shell</td><td>Alvania Grease EP2</td><td>3month</td><td>Grease gun</td><td>12.8g</td><td>UCF310</td></tr><tr><td>4</td><td>Chain Sprocket</td><td>Shell</td><td>MOBIL GEAR 600 EP</td><td>3month</td><td>Appry oil</td><td></td><td></td></tr></table>	No.	Name	Recommended Lubricating Oils		Interval	How to lubrication	Oil Fill Q'ty	Remarks	Maker	Product	1	Motor	According to Instruction Manual						2	Universal Joint	Shell	Alvania Grease EP2	3month	Grease gun			3	Bearing Unit	Shell	Alvania Grease EP2	3month	Grease gun	12.8g	UCF310	4	Chain Sprocket	Shell	MOBIL GEAR 600 EP	3month	Appry oil		
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3	Bearing Unit	Shell	Alvania Grease EP2	3month	Grease gun	12.8g	UCF310																																								
4	Chain Sprocket	Shell	MOBIL GEAR 600 EP	3month	Appry oil																																										
120	REVISI N DE TORNILLER A DE SECCI N DE SPROKET LIBRE	REVISI N DE TORNILLER A QUE HAYA TORNILLOS FLOJOS, REAPRIETE EN CASO NECESARIO Y MARQUE	ASEGURAR FIJACI N DE ESTRUCTURA E INTEGRIDAD DE EQUIPO	0																																											

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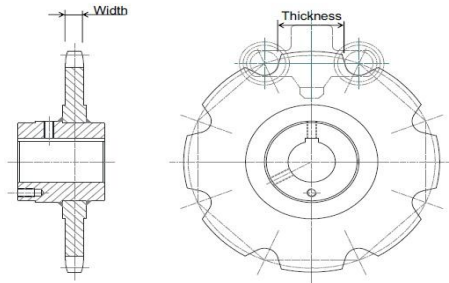
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130	REVISI N DE DESGASTE DE SPROKET LIBRE	REVISE GRADO DE DESGASTE DE SPROKET	BASARSE EN IMAGEN ADJUNTA, REPORTE Y PROGRAME REPARACI N EN M XIMO DE SER NECESARIO	0	<div>LIMITE DE DESGASTE DEL SPROKET DE CADENA CPC PRINCIPAL</div> <div></div> <table><tr><th rowspan="2">Location</th><th colspan="2">GROSOR</th><th colspan="2">PASO</th></tr><tr><th>ESTANDAR</th><th>LIMITE</th><th>ESTANDAR</th><th>LIMITE</th></tr><tr><td>CATARINA MOTRIZ</td><td>19mm</td><td>±16mm</td><td>70mm</td><td>±68mm</td></tr><tr><td>CATARINA CONDUCTIDA</td><td>19mm</td><td>±16mm</td><td>70mm</td><td>±68mm</td></tr></table>	Location	GROSOR		PASO		ESTANDAR	LIMITE	ESTANDAR	LIMITE	CATARINA MOTRIZ	19mm	±16mm	70mm	±68mm	CATARINA CONDUCTIDA	19mm	±16mm	70mm	±68mm
Location	GROSOR		PASO																					
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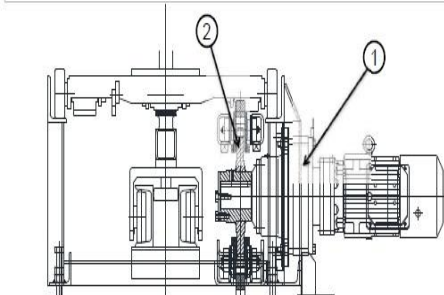
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Maint. Shift:			

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140	LUBRICACI N DE CHUMACERA SECCI N DE SPROKET LIBRE	LUBRIQUE CHUMACERA (DONDE APLIQUE) CON GRASA MOBIL ,	BASARSE EN IMAGEN ADJUNTA, LIMPIE EXCESO	0	<div><div>PUNTOS DE LUBRICACION EN CPC CV DRIVE</div><table><tr><th>No.</th><th>Name</th><th>LUBRICANTES, TIPO Y YIN</th></tr><tr><td>1</td><td>Motor</td><td>MOBIL OIL,GEAR,HIGH PERFORMANCE GEAR YINAO138109</td></tr><tr><td>2</td><td>Chain Sprocket</td><td>ACEITE LUBRICANT,TRIBOL 290/150 YN8000LTPH</td></tr></table></div>	No.	Name	LUBRICANTES, TIPO Y YIN	1	Motor	MOBIL OIL,GEAR,HIGH PERFORMANCE GEAR YINAO138109	2	Chain Sprocket	ACEITE LUBRICANT,TRIBOL 290/150 YN8000LTPH
No.	Name	LUBRICANTES, TIPO Y YIN												
1	Motor	MOBIL OIL,GEAR,HIGH PERFORMANCE GEAR YINAO138109												
2	Chain Sprocket	ACEITE LUBRICANT,TRIBOL 290/150 YN8000LTPH												
150	REVICION DE FOTOCELDAS, ESPEJOS, MICROS Y SENSORES	CABLES Y SOPORTERIA QUE NO TENGAN DA OS O DESGASTE, REPLACE DE SER NECESARIO	ASEGURAR EL SISTEMA AUTOMATICO DE TRANSPORTADORES	0										
160	REALIZAR INSPECCION Y LIMPIEZA DE SENSORES DE POSICION	LIMPIAR SENSORES CON WIPE CON ALCOHOL, QUE LA BASE ESTE DEBIDAMENTE SUJETA	ASEGURAR EL SISTEMA AUTOMATICO DE TRANSPORTADORES	0										

BCT1

TOYOTA - JOB PLAN DETAILS

Nov 18, 2025 3:48 PM

JP-501

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170	CONFIRMACI N	ARRANCAR CADENA Y CONFIRME FUNCIONAMIENTO LIBRE DE RUIDOS Y FORZAMIENTOS	ASEGURAR EL SISTEMA DE TRASMISI N DE TRASPORTADORES	0	
180	LIMPIEZA DE AREA	5 S HERRAMIENTA Y MATERIALES	VERIFIQUE HERRAMIENTA COMPLETA Y DISPONER DE MATERIALES EN CONTENEDOR CORRESPONDIENTE	0	
190	EVALUACI N Y AUDITORIA	GL/AML CONFIRMAR REALIZACION DEL PM, FIRMAR DE RECIBIDO Y COMPRADO	FIRMA GL / AML _____ASEGURAI DOUBLE CHECK DEL EQUIPO ANTES DEL ARRANQUE	0	

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