

BCT1

Work Order Type: MPM

## TOYOTA - Planned Work Order Details

Posted / Approved By:

Nov 19, 2025 9:25 AM

WOT-101

| Work Order  | BCT1629130  | Responsibility |            |                 |       |                 |              |        |
|-------------|---|----------------|------------|-----------------|-------|-----------------|--------------|--------|
| Description | PM T6 LEVEL 3.2 FRICTION DRIVES CURVE AC265-1,AC264-3 - T2 6M | Reported By    | Supervisor | Lead            | Owner | Crew Work Group | Maint. Shift | Vendor |
|             |   | Maximo Admin   | Abel Cano  | Jose Luis Avila |       | BCTMT           | 4            |        |

## Work Order Details

|                   |               |  |                      |                   |                 |      |
|-------------------|---------------|--|----------------------|-------------------|-----------------|------|
| Location:         | T2-CAB-TTA-CV | PAINT 2 CAB PAINT TO ASSEMBLY CONVEYORS                | Target Start         | 11/26/25 10:00 PM | Priority        | 3    |
| Asset No:         |               |  | Target Finish        | 11/27/25 12:00 AM | Calc. Priority  | 8    |
| Asset Short Desc: |               |  | Schedule Start       |                   | Asset Loc. Pri. | 2    |
| Rank:             |               |  | Schedule Finish      |                   | WO Type         | MPM  |
| Route No:         | 16332         | RUTA T6 LEVEL3.2 FRICTION DRIVES CURVE AC265-1,AC264-3 | EST(Hrs)             | 2.00              | WO Status       | WSCH |
| Job Plan No:      | 61373         | REV: 2   | Finish No Later Than | 12/27/25 12:00 AM | Parent WO       |      |
| PM:               | 236852        | FREQ: 6 MONTHS   | Work Condition       | WW                | Column Loc      |      |

## Multi Asset/Location/CI

| Asset ID | Asset Description   | Location      | Location Description                    |
|----------|---|---------------|---|
| 297882   | T2 CAB T6 LEVEL3.2 FRICTION DRIVES CURVE TO FINESSE AC264-3 | T2-CAB-TTA-CV | PAINT 2 CAB PAINT TO ASSEMBLY CONVEYORS |
| 297878   | T2 CAB T6 LEVEL3.2 FRICTION DRIVES CURVE TO FINESSE AC265-1 | T2-CAB-TTA-CV | PAINT 2 CAB PAINT TO ASSEMBLY CONVEYORS |

## Tasks

| Task ID      | Major Steps:                              | Key Points:  | Reason / Conditions:  | Measurement Point: | Value: |  |
|--------------|---|--|---|--------------------|--------|--|
| 10           | SEGURIDAD, JSRA Y LOCK OUT, DELIMITE AREA | UBICAR LAS FUENTES DE ENERGIA EN PLACARD Y JSRA, APLICAR LOTO, REVISAR Y FIRMAR POR LOS INVOLUCRADOS | SIN ENERGIA RESIDUAL, EQUIPO DESENERGIZADO, DISMINUIR RIESGOS Y EVITAR ACCIDENTES |                    | 0      |  |
| Observations |   |  |   |                    |        |  |

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**Tasks**

| Task ID             | Major Steps:   | Key Points:   | Reason / Conditions:   | Measurement Point: | Value: |  |
|---------------------|--|---|--|--------------------|--------|--|
| 20                  | REVISION DE FOTOCELDAS, ESPEJOS, MICROS Y SENSORES     | CABLES Y SOPORTERIA QUE NO TENGAN DAnOS O DESGASTE, REMPLACE DE SER NECESARIO               | ASEGURAR EL SISTEMA AUTOMATICO DE TRASPORTADORES   |                    | 0      |  |
| <b>Observations</b> |  |   |  |                    |        |  |
| 30                  | REALIZAR INSPECCION Y LIMPIEZA DE SENSORES DE POSICION | LIMPIAR SENSORES CON TOALLA CON ALCOHOL, QUE LA BASE ESTE DEBIDAMENTE SUjeta                | ASEGURAR EL SISTEMA AUTOMATICO DE TRASPORTADORES   |                    | 0      |  |
| <b>Observations</b> |  |   |  |                    |        |  |
| 40                  | REVISION Y LIMPIEZA DE MOTOR                           | QUE TENGA BUEN APRIETE Y NO TENGA TORNILLOS FLOJOS  | VERIFIQUE MARCA DE TORQUE  |                    | 0      |  |
| <b>Observations</b> |  |   |  |                    |        |  |
| 50                  | REVISION DE CAJA DE CONEXIONES DE MOTOR                | REVISAR AJUSTE DE CLEMAS, REVISAR FASES NO ATERRIZADAS                                      | CINTA DE AISLAMIENTO NO PRESENTE DESGASTE O DAnO PARA EVITAR ARQUEO O CORTO REPARAR DE SER NECESARIO |                    | 0      |  |
| <b>Observations</b> |  |   |  |                    |        |  |
| 60                  | REVISION DE CONDICION DE AISLAMIENTO DE MOTOR          | HACER PRUEBAS CON ALL TEST PRO Y MEDICION DE CORRIENTE COMPARANDOLA CON LA PLACA DEL MOTOR, | BASARSE EN WIS DE USO DE ALL TEST PRO, GARANTIZAR OPTIMO DESEMPEñO DE MOTOR                          |                    | 0      |  |
| <b>Observations</b> |  |   |  |                    |        |  |
| 70                  | REVISION Y MANTENIMIENTO DE MOTOR                      | REVISION DE TABLERO DE POTENCIA, CONEXIONES, FOCO INDICADOR, INVERSOR Y DISPLAY             | UTILICE LAMPARA TERMOGRAFICA PARA DETERMINAR POSIBLES FALSOS EN POTENCIA                             |                    | 0      |  |
| <b>Observations</b> |  |   |  |                    |        |  |
| 80                  | REVISION Y MANTENIMIENTO DE MOTOR                      | REVISION DE ACEITE DE TRANSMISION   | EVITAR DAnO MECANICO DE TRASMISION Y ASEGURAR FUNCIONAMIENTO   |                    | 0      |  |
| <b>Observations</b> |  |   |  |                    |        |  |

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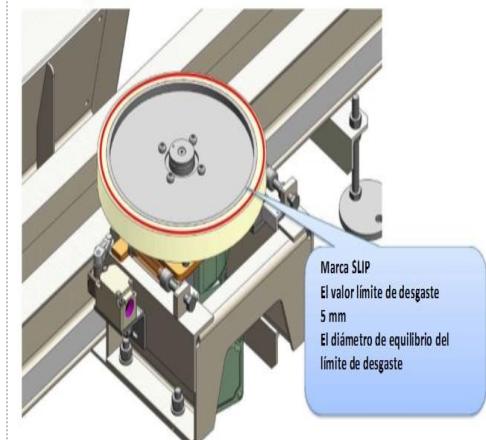
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**Tasks**

| Task ID | Major Steps:                                   | Key Points:   | Reason / Conditions:  | Measurement Point: | Value: |  |
|---------|--|---|---|--------------------|--------|--|
| 90      | REVISION DE DESGASTE DE LLANTA DE TRASPORTADOR | CHECAR DESGASTE O DAnO EN LA ZONA PLASTICA, REALIZAR LIMPIEZA Y DIMENSIONAR | 300 MM DE DIAMETRO, QUE SE MANTENGA ANTES DEL ESCALON, 290 MM,REPLACE DE SER NECESARIO YNA0318771 |                    | 0      |  <p>El límite de desgaste de rueda motriz de fricción</p> |

**Observations**

|     |   |   |  |  |   |  |
|-----|---|---|--|--|---|--|
| 100 | REVISION DE DESGASTE DE RODILLO DE RESPALDO DE SLIDER | CHECAR DESGASTE O DAnO EN LA ZONA PLASTICA, REALIZAR LIMPIEZA Y DIMENSIONAR | 100 MM DE DIAMETRO, QUE SE MANTENGA ANTES DEL ESCALON, 97 MM, PROGRAME CAMBIO DE SER NECESARIO |  | 0 |  |
|-----|---|---|--|--|---|--|

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|---------|---|--|---|--------------------|--------|--|
| 110     | REVISION DE BASE DE MOTOR,<br>BALEROS SEGUIDORES Y BRIO DE<br>RESORTE | LUBRICACIO Y VERIFIQUE<br>QUE NO PRESENTE DANO O<br>PERDIDA DE BRIO RESORTE<br>DE BASE DE<br>MOTORREDUCTOR | DEBE MANTENER BUENA<br>PRESION Y EMPUJE DE SKIT,<br>BALEROS YN7000KT5N,<br>RESORTE YNA0362132 |                    | 0      |  |

**Observations**

|     |                               |                          |  |  |   |  |
|-----|-------------------------------|--------------------------|--|--|---|--|
| 120 | REVISION RIEL DE TRASPORTADOR | REVISAR POSIBLE DESGASTE | SIN ATORAMIENTOS AL<br>MOMENTO DE TRASFERIR<br>SKITS, REMPLACE BALEROS<br>DE SER NECESARIO<br>YN7000LBV4 |  | 0 | El límite de desgaste del riel principal<br> |
|-----|-------------------------------|--------------------------|--|--|---|--|

**Observations**

|     |                         |                                     |   |  |   |  |
|-----|-------------------------|-------------------------------------|---|--|---|--|
| 130 | REVISION DE TORNILLERIA | REVISAR TORQUE Y MARCA<br>DE TORQUE | DE SER NECESARIO APRETAR<br>SEGUN ESPECIFICACION Y<br>PONER MARCA DE TORQUE |  | 0 |  |
|-----|-------------------------|-------------------------------------|---|--|---|--|

**Observations**

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|---------------------|--|---|--|--------------------|--------|--|
| 140                 | REVISION DE BRACKETS Y GUIAS                       | REVISAR TORNILLERIA Y ESTRUCTURA EN GRAL.   | DE SER NECESARIO APRETAR, PONER MARCA DE TORQUE Y/O CAMBIAR BRAKET                       |                    | 0      |  |
| <b>Observations</b> |  |   |  |                    |        |  |
| 150                 | REVISION DE CABLE ANDON PERIFERICO                 | REVISAR INTEGRIDAD DE CABLE, SUJECION Y MICROSWICH  | ASEGURAR LAS SEnALES DE SEGURIDAD, REPARE EN CASO NECESARIO                              |                    | 0      |  |
| <b>Observations</b> |  |   |  |                    |        |  |
| 160                 | REALIZAR CONFIRMACION                              | HACER CICLOS EN MANUAL Y EN VACIO   | ASEGURAR EL SISTEMA DE TRASMISION DE TRASPORTADORES                                      |                    | 0      |  |
| <b>Observations</b> |  |   |  |                    |        |  |
| 170                 | REALIZAR CONFIRMACION                              | VERIFIQUE QUE NO EXISTE RUIDO ANORMAL, Y QUE LA RUEDA GIRE LIBREMENTE                               | ASEGURAR EL SISTEMA DE TRASMISION DE TRASPORTADORES                                      |                    | 0      |  |
| <b>Observations</b> |  |   |  |                    |        |  |
| 180                 | LIMPIEZA DE AREA                                   | 5'S HERRAMIENTA Y MATERIALES  | VERIFIQUE HERRAMIENTA COMPLETA Y DISPONER DE MATERIALES EN CONTENEDOR CORRESPONDIENTE    |                    | 0      |  |
| <b>Observations</b> |  |   |  |                    |        |  |
| 190                 | ACTUALIZACION Y REVISION DE TABLERO DE CONSUMIBLES | REPORTE CANTIDAD DE REFACCIONES USADAS Y RETIRADAS DE TABLERO DE REFACCIONES PARA MANTENER ESTANDAR | ASEGURAR SISTEMA DE PARTES EN LINEA, REPORTAR EN MAXIMO CONSUMO Y REFACCIONES REQUERIDAS |                    | 0      |  |
| <b>Observations</b> |  |   |  |                    |        |  |
| 200                 | EVALUACION Y AUDITORIA                             | GL/<br>AML CONFIRMAR REALIZACION  | FIRMA GL / AML _____ AS  |                    | 0      |  |
| <b>Observations</b> |  |   |  |                    |        |  |

**Technician Sign Off**

Print

Name: \_\_\_\_\_

Signature: \_\_\_\_\_

Date: \_\_\_\_\_

Time: \_\_\_\_\_

Actual Hours (hh:mm): 0 \_\_\_\_\_

Asset No

Work Order No

BCT1629130

PM T6 LEVEL 3.2 FRICTION DRIVES CURVE AC265-1,AC264-3 - T2 6M