

BCT1

Work Order Type: MPM

## TOYOTA - Planned Work Order Details

Posted / Approved By:

Nov 13, 2025 11:33 AM

WOT-101

Work Order	BCT1638971	Responsibility						
Description	PM CONVEYOR OC226 HORNO TC - T2 W3	Reported By	Supervisor	Lead	Owner	Crew Work Group	Maint. Shift	Vendor
		Maximo Admin	Abel Cano	Jose Luis Avila		BCTMT	4	

## Work Order Details

Location:	T2-CAB-TC-OVN	PAINT 2 CAB TOP COAT OVEN	Target Start	11/20/25 10:00 PM	Priority	3	
Asset No:	297697	T2 CAB T3 CONVEYOR TC OVEN OC226	Target Finish	11/21/25 1:00 AM	Calc. Priority	8	
Asset Short Desc:	T2-CAB-T3-BC226		Schedule Start		Asset Loc. Pri.	2	
Rank:	A		Schedule Finish		WO Type	MPM	
Route No:			EST(Hrs)	3.00	WO Status	WSCH	
Job Plan No:	61371	REV: 5	JP CONVEYOR DRIVE TC T2	Finish No Later Than	12/21/25 1:00 AM	Parent WO	
PM:	236791	FREQ: 1 MONTHS	PM CONVEYOR OC226 HORNO TC - T2 W3	Work Condition	WW	Column Loc	F-27

## Tasks

Task ID	Major Steps:	Key Points:	Reason / Conditions:	Measurement Point:	Value:	
10	SEGURIDAD, JSRA Y LOCK OUT, DELIMITE AREA	UBICAR LAS FUENTES DE ENERGIA RESIDUAL, DE PLACARD Y JSRA, APLICAR LOTO, REVISAR Y FIRMAR POR LOS INVOLUCRADOS	SIN ENERGIA RESIDUAL, EQUIPO DESENERGIZADO, DISMINUIR RIESGOS Y EVITAR ACCIDENTES		0	
Observations						
20	REVISION DE TORNILLERIA DE SECCION DE TENSOR Y TRASMISION	REVISION DE TORNILLERIA QUE HAYA TORNILLOS FLOJOS, REAPRIETE EN CASO NECESARIO Y MARQUE	ASEGURAR FIJACION DE ESTRUCTURA E INTEGRIDAD DE EQUIPO		0	
Observations						

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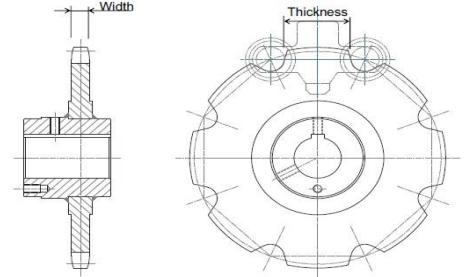
GL Account: 21AG+5130120006+M9150M

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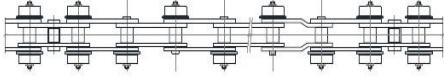
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**Tasks**

Task ID	Major Steps:	Key Points:	Reason / Conditions:	Measurement Point:	Value:																			
30	REVISION DE DESGASTE DE SECCION DE TENSOR Y TRASMISION	REVISE GRADO DE DESGASTE DE SPROKET MOTRIZ	BASARSE EN IMAGEN ADJUNTA, REPORTE Y PROGRAME REPARACION EN MAXIMO DE SER NECESARIO		0	LIMITE DE DESGASTE DEL SPROKET DE CADENA CPC PRINCIPAL	 <table border="1" data-bbox="1573 726 2038 816"> <thead> <tr> <th>Location</th> <th>GROSOR</th> <th>PASO</th> </tr> <tr> <th>ESTANDAR</th> <th>LIMITE</th> <th>ESTANDAR</th> <th>LIMITE</th> </tr> </thead> <tbody> <tr> <td>CATARINA MOTRIZ</td> <td>19mm</td> <td>≥16mm</td> <td>70mm</td> <td>≥68mm</td> </tr> <tr> <td>CATARINA CONDUICIDA</td> <td>19mm</td> <td>≥16mm</td> <td>70mm</td> <td>≥68mm</td> </tr> </tbody> </table>	Location	GROSOR	PASO	ESTANDAR	LIMITE	ESTANDAR	LIMITE	CATARINA MOTRIZ	19mm	≥16mm	70mm	≥68mm	CATARINA CONDUICIDA	19mm	≥16mm	70mm	≥68mm
Location	GROSOR	PASO																						
ESTANDAR	LIMITE	ESTANDAR	LIMITE																					
CATARINA MOTRIZ	19mm	≥16mm	70mm	≥68mm																				
CATARINA CONDUICIDA	19mm	≥16mm	70mm	≥68mm																				

**Observations**

40	REVISION DE DESGASTE DE CADENA PRINCIPAL	DE PERRO A PERRO LIMITE DE DESGASTE ES DE 5%, ESTANDAR CADENA BOOTH 6500 MM Y 3900 MM CADENA TC OVEN	BASARSE EN IMAGEN ADJUNTA, REPORTE Y PROGRAME REPARACION EN MAXIMO DE SER NECESARIO		0	LIMITE DE DESGASTE DE CADENA CPC PRINCIPAL	  <p>TOMAR MEDIDA DE PERRO A PERRO LIMITE DE DESGASTE ES DE 5% CADENA DE BOOTH STANDARES DE 6500 MM MAXIMO DESGASTE ES DE 6825 MM CADENA DE TC OVEN ES DE 3900 MM MAXIMO DESGASTE ES DE 4095 MM</p> <table border="1" data-bbox="1594 1248 2038 1338"> <thead> <tr> <th>LINE NAME</th><th>DOG Pitch (mm)</th><th>DOG Qty (pc.)</th><th>0.5% Growth (mm)</th></tr> </thead> <tbody> <tr> <td>PAINT BOOTH</td><td>6500</td><td>20</td><td>6825</td></tr> <tr> <td>TOP COAT OVEN</td><td>3900</td><td>43</td><td>4095</td></tr> </tbody> </table>	LINE NAME	DOG Pitch (mm)	DOG Qty (pc.)	0.5% Growth (mm)	PAINT BOOTH	6500	20	6825	TOP COAT OVEN	3900	43	4095
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PAINT BOOTH	6500	20	6825																
TOP COAT OVEN	3900	43	4095																

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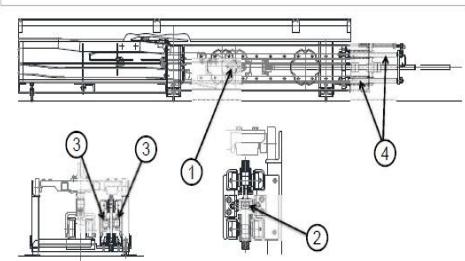
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**Tasks**

Task ID	Major Steps:	Key Points:	Reason / Conditions:	Measurement Point:	Value:	
50	LUBRICACION DE CADENA PRINCIPAL Y LUBRICADORA AUTOMATICA	REVISE DEPOSITO DE LUBRICADORA AUTOMATICA Y RECUPERE NIVEL DE DEPOSITO	VERIFIQUE CONDICION DE CADENA QUE NO ESTE SECA Y SE VEA LUBRICADA, CORRIJA DE SER NECESARIO		0	

**Observations**

60	LUBRICACION DE SECCION DE TENSOR Y TRASMISION	LUBRIQUE CHUMACERA (DONDE APLIQUE) CON GRASA MOBIL ,	BASARSE EN IMAGEN ADJUNTA, LIMPIE EXCESO	0	PUNTOS DE LUBRICACION AREA DE TENCION	 <table border="1"> <thead> <tr> <th>No.</th><th>Name</th><th>LUBRICANTES, TIPO Y VN</th></tr> </thead> <tbody> <tr> <td>1</td><td>Chain Sprocket</td><td>ACEITE LUBRICANT,TRIBOL 290/150 YN8000LTPH</td></tr> <tr> <td>2</td><td>Sliding Rack</td><td></td></tr> <tr> <td>3</td><td>Bearing Unit</td><td>GREASE ALVANIA EP 2 YNA0173552, YN8000KV2P</td></tr> <tr> <td>4</td><td>Spring Guide Rod</td><td></td></tr> </tbody> </table>	No.	Name	LUBRICANTES, TIPO Y VN	1	Chain Sprocket	ACEITE LUBRICANT,TRIBOL 290/150 YN8000LTPH	2	Sliding Rack		3	Bearing Unit	GREASE ALVANIA EP 2 YNA0173552, YN8000KV2P	4	Spring Guide Rod	
No.	Name	LUBRICANTES, TIPO Y VN																			
1	Chain Sprocket	ACEITE LUBRICANT,TRIBOL 290/150 YN8000LTPH																			
2	Sliding Rack																				
3	Bearing Unit	GREASE ALVANIA EP 2 YNA0173552, YN8000KV2P																			
4	Spring Guide Rod																				

**Observations**

70	REVISION Y MANTENIMIENTO DE UNIDAD DE TENSION	REVISE RESORTE, FIJACION Y AJUSTE, QUE TURCAS ESTEN APRETADAS SIN MOVIMIENTO MARCAS DE TORQUE	REVISE QUE LA TENSION SEA LA CORRECTA, CORRIJA DE SER NECESARIO	0	
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**Observations**

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**Tasks**

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80	LUBRICACION DE UNIDAD DE TENSION	LUBRIQUE UNIDA LOS PUNTOS ESPECIFICOS, AREA DE DESLIZAMIENTO, SPROKET, GUIA DE RESORTE Y CHUMACERAS	BASARSE EN IMAGEN ADJUNTA, REPORTE Y PROGRAME REPARACION EN MAXIMO DE SER NECESARIO		0		PUNTOS DE LUBRICACION AREA DE TENCION

No.	Name	LUBRICANTES, TIPO Y YN
1	Chain Sprocket	ACEITE LUBRICANT,TRIBOL 290/150 YN8000LTPH
2	Sliding Rack	
3	Bearing Unit	GREASE ALVANIA EP 2 YNA0173552, YN8000KV2P
4	Spring Guide Rod	

**Observations**

90	REVISION DE TORNILLERIA DE SECCION DE LA UNIDAD DE TRASMISION Y FUERZA	REVISION DE TORNILLERIA QUE HAYA TORNILLOS FLOJOS, REAPRIETE EN CASO NECESARIO Y MARQUE	ASEGURAR FIJACION DE ESTRUCTURA E INTEGRIDAD DE EQUIPO		0	
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100	LUBRICACION DE SECCION DE UNIDAD DE TRASMISION Y FUERZA	LUBRIQUE NUDO UNIVERSAL CON ACEITE TRIBOL Y CHUMACERA (DONDE APLIQUE) CON GRASA MOBIL ,	BASARSE EN IMAGEN ADJUNTA, LIMPIE EXCESO		0	<p>PUNTOS DE LUBRICACION</p> <table border="1"> <thead> <tr> <th>No.</th> <th>Name</th> <th>Recommended Lubricating Oils</th> <th>Interval</th> <th>How to lubrication</th> <th>Oil Fill Q'ty</th> <th>Remarks</th> </tr> <tr> <th></th> <th></th> <th>Maker</th> <th>Product</th> <th></th> <th></th> <th></th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Motor</td> <td colspan="5">According to Instruction Manual</td> </tr> <tr> <td>2</td> <td>Universal Joint</td> <td>Shell</td> <td>Alvania Grease EP2</td> <td>3month</td> <td>Grease gun</td> <td></td> </tr> <tr> <td>3</td> <td>Bearing Unit</td> <td>Shell</td> <td>Alvania Grease EP2</td> <td>3month</td> <td>Grease gun</td> <td>12.8g UCF310</td> </tr> <tr> <td>4</td> <td>Chain Sprocket</td> <td>Shell</td> <td>MOBIL GEAR 600 XP</td> <td>3month</td> <td>Appry oil</td> <td></td> </tr> </tbody> </table>	No.	Name	Recommended Lubricating Oils	Interval	How to lubrication	Oil Fill Q'ty	Remarks			Maker	Product				1	Motor	According to Instruction Manual					2	Universal Joint	Shell	Alvania Grease EP2	3month	Grease gun		3	Bearing Unit	Shell	Alvania Grease EP2	3month	Grease gun	12.8g UCF310	4	Chain Sprocket	Shell	MOBIL GEAR 600 XP	3month	Appry oil	
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4	Chain Sprocket	Shell	MOBIL GEAR 600 XP	3month	Appry oil																																											

**Observations**

110	LUBRICACION DE CYCLO REDUCTOR DE TRASMISION	REVISION DE NIVEL DE ACEITE DE TRASMISION RECUPERE DE SER NECESARIO CON ACEITE MOBIL GEAR,	BASASE EN IMAGEN ADJUNTA, REVISION VISUAL DE RETENES, REPORTE Y PROGRAME REPARACION EN MAXIMO		0	<p>PUNTOS DE LUBRICACION</p> <table border="1"> <thead> <tr> <th>No.</th> <th>Name</th> <th>Recommended Lubricating Oils</th> <th>Interval</th> <th>How to lubrication</th> <th>Oil Fill Q'ty</th> <th>Remarks</th> </tr> <tr> <th></th> <th></th> <th>Maker</th> <th>Product</th> <th></th> <th></th> <th></th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Motor</td> <td colspan="5">According to Instruction Manual</td> </tr> <tr> <td>2</td> <td>Universal Joint</td> <td>Shell</td> <td>Alvania Grease EP2</td> <td>3month</td> <td>Grease gun</td> <td></td> </tr> <tr> <td>3</td> <td>Bearing Unit</td> <td>Shell</td> <td>Alvania Grease EP2</td> <td>3month</td> <td>Grease gun</td> <td>12.8g UCF310</td> </tr> <tr> <td>4</td> <td>Chain Sprocket</td> <td>Shell</td> <td>MOBIL GEAR 600 XP</td> <td>3month</td> <td>Appry oil</td> <td></td> </tr> </tbody> </table>	No.	Name	Recommended Lubricating Oils	Interval	How to lubrication	Oil Fill Q'ty	Remarks			Maker	Product				1	Motor	According to Instruction Manual					2	Universal Joint	Shell	Alvania Grease EP2	3month	Grease gun		3	Bearing Unit	Shell	Alvania Grease EP2	3month	Grease gun	12.8g UCF310	4	Chain Sprocket	Shell	MOBIL GEAR 600 XP	3month	Appry oil	
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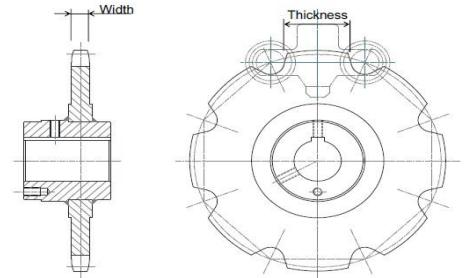
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**Tasks**

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120	REVISION DE TORNILLERIA DE SECCION DE SPROCKET LIBRE	REVISION DE TORNILLERIA QUE HAYA TORNILLOS FLOJOS, REAPRIETE EN CASO NECESARIO Y MARQUE	ASEGURAR FIJACION DE ESTRUCTURA E INTEGRIDAD DE EQUIPO		0	

**Observations**

130	REVISION DE DESGASTE DE SPROCKET LIBRE	REVISE GRADO DE DESGASTE DE SPROKET	BASARSE EN IMAGEN ADJUNTA, REPORTE Y PROGRAME REPARACION EN MAXIMO DE SER NECESARIO	0	LIMITE DE DESGASTE DEL SPROKET DE CADENA CPC PRINCIPAL														
					 <table border="1"> <thead> <tr> <th rowspan="2">Location</th> <th colspan="2">GROSOR</th> <th colspan="2">PASO</th> </tr> <tr> <th>ESTANDAR</th> <th>LIMITE</th> <th>ESTANDAR</th> <th>LIMITE</th> </tr> </thead> <tbody> <tr> <td>CATARINA MOTRIZ</td> <td>19mm</td> <td>≥16mm</td> <td>70mm</td> <td>≥68mm</td> </tr> <tr> <td>CATARINA CONDUCIDA</td> <td>19mm</td> <td>≥16mm</td> <td>70mm</td> <td>≥68mm</td> </tr> </tbody> </table>	Location	GROSOR		PASO		ESTANDAR	LIMITE	ESTANDAR	LIMITE	CATARINA MOTRIZ	19mm	≥16mm	70mm	≥68mm
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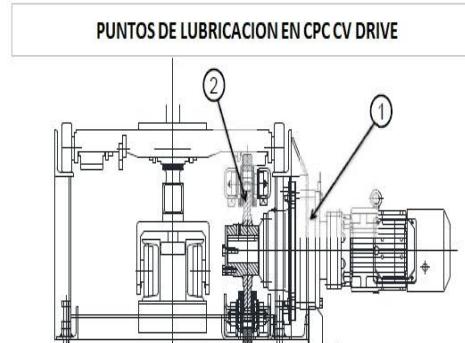
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Task ID	Major Steps:	Key Points:	Reason / Conditions:	Measurement Point:	Value:											
140	LUBRICACION DE CHUMACERA SECCION DE SPROCKET LIBRE	LUBRIQUE CHUMACERA (DONDE APLIQUE) CON GRASA MOBIL ,	BASARSE EN IMAGEN ADJUNTA, LIMPIE EXCESO		0	 <table border="1"> <thead> <tr> <th>No.</th> <th>Name</th> <th>LUBRICANTES, TIPO Y FN</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Motor</td> <td>MOBIL OIL GEAR,HIGH PERFORMANCE GEAR YNA0138109</td> </tr> <tr> <td>2</td> <td>Chain Sprocket</td> <td>ACEITE LUBRICANT,TRIBOL 290/150 YN8000LTPH</td> </tr> </tbody> </table>		No.	Name	LUBRICANTES, TIPO Y FN	1	Motor	MOBIL OIL GEAR,HIGH PERFORMANCE GEAR YNA0138109	2	Chain Sprocket	ACEITE LUBRICANT,TRIBOL 290/150 YN8000LTPH
No.	Name	LUBRICANTES, TIPO Y FN														
1	Motor	MOBIL OIL GEAR,HIGH PERFORMANCE GEAR YNA0138109														
2	Chain Sprocket	ACEITE LUBRICANT,TRIBOL 290/150 YN8000LTPH														
<b>Observations</b>																
150	REVISION DE FOTOCELDAS, ESPEJOS, MICROS Y SENSORES	CABLES Y SOPORTERIA QUE NO TENGAN DANOS O DESGASTE, REMPLACE DE SER NECESARIO	ASEGURAR EL SISTEMA AUTOMATICO DE TRASPORTADORES		0											
<b>Observations</b>																
160	REALIZAR INSPECCION Y LIMPIEZA DE SENSORES DE POSICION	LIMPIAR SENSORES CON WIPE CON ALCOHOL, QUE LA BASE ESTE DEBIDAMENTE SUJETA	ASEGURAR EL SISTEMA AUTOMATICO DE TRASPORTADORES		0											
<b>Observations</b>																
190	CONFIRMACION CON CARRIER	VERIFIQUE QUE NO EXISTAN ANORMALIDADES EN COMPORTAMIENTO	ASEGURAR EN CONFIRMACIONES QUE NO EXISTAN INTERFERENCIAS EN COMPORTAMIENTO DE CONVEYOR		0											
<b>Observations</b>																
200	CONFIRMACION CADENA	ARRANCAR CADENA Y CONFIRME FUNCIONAMIENTO LIBRE DE RUIDOS Y FORZAMIENTOS	ASEGURAR EL SISTEMA DE TRASMISION DE TRASPORTADORES		0											
<b>Observations</b>																

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210	LIMPIEZA DE AREA	5'S HERRAMIENTA Y MATERIALES	VERIFIQUE HERRAMIENTA COMPLETA Y DISPONER DE MATERIALES EN CONTENEDOR CORRESPONDIENTE		0	
<b>Observations</b>						
220	EVALUACION Y AUDITORIA	GL/ AML CONFIRMAR REALIZACION	FIRMA GL / AML _____ AS		0	
<b>Observations</b>						

**Technician Sign Off**

Print

Name: \_\_\_\_\_

Signature: \_\_\_\_\_

Date: \_\_\_\_\_

Time: \_\_\_\_\_ Actual Hours (hh:mm): 0 \_\_\_\_\_

Asset No 297697 T2 CAB T3 CONVEYOR TC OVEN OC226  
 Work Order No BCT1638971 PM CONVEYOR OC226 HORNO TC - T2 W3