

SPECIFICATION:—
1.NO PEEL OFF, NO DENT, SCRATCHES & POROUS ALLOWED

2a.OUTER TUBE POWDER COATING:

POWDER COATING THICKNESS:50~100µm.

POWDER MATERIAL	ATERIAL COLOUR SHADE CODE POWDER SOUR		POWDER SOURCE	FINISH
PURE POLYSTER	TITANIUM GREY	JWA478N	AKZONOBEL	GLOSS 80 min@ 60°MIN.
PURE POLYSTER	TITANIUM GREY	96-01033	MARPOL	GLOSS 80 min@ 60°MIN.

2b.CORROSION RESISTANCE:NEUTRAL SALT SPRAY (NO WHITE RUST WITHIN 300Hrs)
2c.POWDER COATING VALIDATION: CORROSION RESISTANCE AS MENTIONED ABOVE AND OTHER PARAMETER AS PER GSP0101.

3.NO BLACK SPOT/PATCHES AFTER POWDER COATING

5.I.D OF THE TUBE SHALL BE MASKED WHILE POWDER COATING.BUFFING COMPOUND SHOULD NOT ENTER INTO ID OF THE TUBE. ID SHOULD NOT BE DAMAGED WHILE BUFFING & POWDER COATING PROCESS.

6. — .. — .. — INDICATES NO POWDER COATING AREA

7. REFER MACHINING DRAWING :52160971

				Γ	CLIDEA				
					SURFA	CE ARE	EA 46465 Sq.mr		nm
					GAI	BRIE	L INDIA	A LT	D.
					SCALE	SHEETS	FINISH:	MASS:	
					1:1	1 / 1	DEEE NOTE	550 a	
					DRAWN BY		REFE NOTE	550 g	
					SANTHOSH	KUMAR	NAME:-	'	
					DATE:	17.12.202	N360 DRU	M-OU	ΓER
11.10.2021	00	RELEASED FOR	MASS PRODUCTION	512-02	CHECKED	BY	TUBE POW	/DERC	OAT
17.12.2020	Α1	RELEASED FOR	OTS	512-01	VRISHALI		R	Н	
DATE	REV	ALTERATION		E.C.N.NO	DATE:	17.12.202	O MATERIAL:-		
SUPERSEDES :						BY	REFER (CASTIN	IG
GENERAL TOLERANCE ASPER :						HAT	DRAWING		
DESIGN SOURCE REF.						17.12.202	O PART NO:-		REV.
RELEASE FOR COSTING PROTOTYPE OTS PRE- PRODUCTION PRODUCTION							521609	76	00
ALL DIME	NSIOI	NS ARE IN MM.	NO MANUAL ALTERATION	DO NOT	SC ALE	IF IN DOL	JBT PLEASE ASK	SIZE :	A2