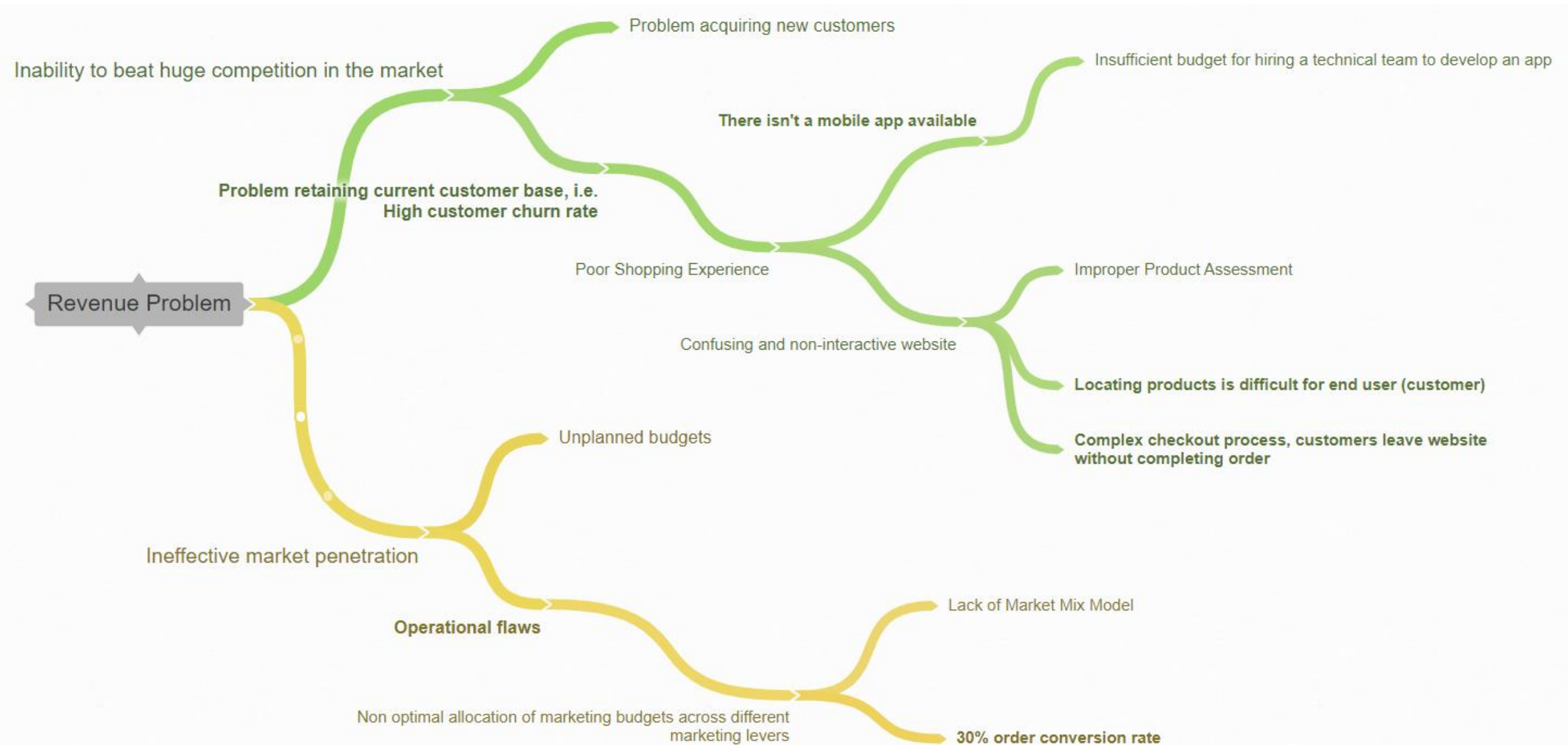


Root Cause Analysis using the 5 WHYs issue tree framework using Coggle



NOTE: Text in **bold** are the replacement for the ? Provided in the PS