

JOB CARD

PRODN/F/02/06

Job Card No.:	130405	Date :	10/06/2013	ASB Loc :	IM
Order Quantity.:	1	UOM :	Nos	Revision Level :	
Drawing No. :		Thread :		Revision Date :	
Workorder No. :	6150131 : (RANBAXY LABORATORIES LIMITED)				
Item Name & Description :	95585-2 :STRAINER DISC				

Operation No.	Work center	Operation Description	Operation No	Machine No	Date	Shift	Empl ID	Good Qty	Scrap Qty	Start Time	End Time
<input type="checkbox"/> OPRN-1	INASB	ASSLY									
Setup Time:0.00			Actual Setup Time:_____								
cycle Time:2.00			Actual cycle Time:_____								
<input type="checkbox"/> OPRN-2	IN220	CNC TURNING 2ND OPRN									
Setup Time:90.00			Actual Setup Time:_____								
cycle Time:10.00			Actual cycle Time:_____								
<input type="checkbox"/> OPRN-3	IN220	CNC TURNING 3RD OPRN									
Setup Time:60.00			Actual Setup Time:_____								
cycle Time:8.00			Actual cycle Time:_____								
<input type="checkbox"/> OPRN-4	IN260	DEBURR									
Setup Time:0.00			Actual Setup Time:_____								
cycle Time:2.00			Actual cycle Time:_____								

Material Item	Material description	UOM	Material Qty	Material Indent No
7630EC-100*	DISC STRAINER	Nos	1.00	120167

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Order Quantity.:	1	UOM :	Nos	Revision Level :	
Drawing No. :		Thread :		Revision Date :	
Workorder No. :	6150131 : (RANBAXY LABORATORIES LIMITED)				
Item Name & Description :	95655-12-150AB :FLUID CAP				

Operation No.	Work center	Operation Description	Operation No	Machine No	Date	Shift	Empl ID	Good Qty	Scrap Qty	Start Time	End Time
<input type="checkbox"/> OPRN-5	IN160	MARKING									
Setup Time:30.00											
Actual Setup Time:_____											
cycle Time:5.00											
Actual cycle Time:_____											
<input type="checkbox"/> OPRN-6	IN160	MARKING									
Setup Time:30.00											
Actual Setup Time:_____											
cycle Time:1.00											
Actual cycle Time:_____											

Material Item	Material description	UOM	Material Qty	Material Indent No
95655-12-150AB-316LSS	150AB FLUID TIP-SS316L	Nos	1.00	120167