

# COST SHEET

Job Card No.:	000815	Date :	11/07/2011	ASB Loc :	IM	
Order Quantity.:	25	UOM :	Nos	Revision Level :		
Drawing No. :	57071 SHEET-3	Thread :		Revision Date :		
Workorder No. :	: (SSIPL )					
Item Name & Description :	B57071-12-AL :12" ALUMINIUM BASE BSPT			RM Cost	0.27	
Operation	Machine	Set Up Time	Cycle Time	Cost/Hour	Alternate Process	Process Cost
ASSLY		0.00	0.00	41.00	A	0.00
CHAMFER-BIG	BFW CNC MILLING	0.00	1.00	249.00		4.15
CHAMFER-SMALL	BFW CNC MILLING	0.00	1.00	249.00		4.15
DEBURR		0.00	0.00	30.00	A	0.00
DRILLING	BFW CNC MILLING	0.00	1.00	249.00		4.15
GRINDING	SURFACE GRINDING	0.00	1.00	250.00		4.17
HORIZONTAL THREADING		0.00	0.00	249.00	A	0.00
PROFILING		0.00	0.00	249.00	A	0.00
R.SIDE THREAD , TOTAL LENGTH		0.00	0.00	249.00	A	0.00
SIZING	BFW CNC MILLING	0.00	1.00	249.00		4.15
SURFACE GRINDING		0.00	0.00	250.00	A	0.00
VERTICAL THREADING		0.00	0.00	0.00	A	0.00
						20.77
						0.00
Total Cost :						0.27

Material Item	Material description	UOM	Material Qty	Unit Rate	RM Amount	GRN No
ZRDMV0028	DIA 28MM MS ROUND ROD	Mts	0.00	265.84	0.27	17001005