		<u> </u>	OD CITI	PRODIN/F/02/00							
Job Card No.:	000351	Date	: 01/04/2013		ASB Loc :		:				
Order Quantity.:	1	UOM :	Nos			Revisio	n Level	: 0			
Drawing No. :	96993-DWG-008-1	Thread	: -			Revisio	n Date	:			
Workorder No. :	613341 : (ELECON ENGINEERING COMPANY LIMITED)										
Item Name & 96993-DWG-008 :DSS SPRAY HEADERS - 20NB Description :											
	ork Operation Descriter	cription	Operation No	Machine No	Date	Shift	Empl ID	Good Qty	Scrap Qty	Start Time	End Time
OPRN-1 in14	40 drilling										
Setup Time:30.00	Actual Setup Time:										
cycle Time:30.00	Actual cycle Time:										
□OPRN-2 INF	ABMI weldding										
Setup Time:0.00	Actual Setup Time:										
cycle Time:45.00	Actual cycle Time:										
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Special Instruction: Auto Job Traveller document against Project WO No : 613341

Material Item	Material description	UOM	Material Qty	Material Indent No
GNPCIS000013-00	WELD BASE, 3/4", BSPP(F), MS	Nos	2.00	120912