

COST SHEET

Job Card No.:	130405	Date :	10/06/2013	ASB Loc :	IM	
Order Quantity.:	1	UOM :	Nos	Revision Level :		
Drawing No. :		Thread :		Revision Date :		
Workorder No. :	6150131 : (RANBAXY LABORATORIES LIMITED)					
Item Name & Description :	95585-2 :STRAINER DISC			RM Cost	42.64	
Operation	Machine	Set Up Time	Cycle Time	Cost/Hour	Alternate Process	Process Cost
ASSLY		0.00	0.00	0.00	NA	0.00
CNC TURNING 1ST OPRN		0.00	0.00	0.00	NA	0.00
CNC TURNING 2ND OPRN		0.00	0.00	0.00	NA	0.00
CNC TURNING 3RD OPRN		0.00	0.00	0.00	NA	0.00
DEBURR		0.00	0.00	0.00	NA	0.00
MARKING		0.00	0.00	0.00	NA	0.00
MILLING		0.00	0.00	0.00	NA	0.00
						0.00
						0.00
Process Cost :						0.00
Total Cost :						701.98

Material Item	Material description	UOM	Material Qty	Unit Rate	RM Amount	GRN No /JT No
7630EC-100*	DISC STRAINER	Nos	1.00	0.75	42.64	34130129
95585-14-150AB-316LS	150AB AIR ACP-SS316L	Nos	1.00		701.98	004949
95585-5-316LSS	BACKING RING-SS316L	Nos	1.00			
95585-6-TEF	TEFLON CUP SEAL	Nos	1.00		11.47	004951
95655-10-150AB-316LS	150AB NEEDLE-SS316L	Nos	1.00		207.62	004955
95655-12-150AB-316LS	150AB FLUID TIP-SS316L	Nos	1.00			
CC3075CC05	EXTERNAL CIRCLIP TYPE C AS PER IS 3075 NOMINAL SIZE :D1-5MM MOC:SS316	nos	1.00	2.00	2.00	36130082
CP30449-001-SS*	HELICAL SPRING MOC : SS302	Nos	1.00	1.35	73.58	34130084
OR02MY10	O RING 10mm ID, 2mm C/S, MOC: FDA VITON	Nos	1.00	15.00	15.00	27120612
ZRDCP0016	DIA 16MM SS316L ROUND ROD	Mts	0.03			
ZRDCP0038	DIA 38MM SS316L ROUND ROD	Mts	0.03	2,313.26	74.02	27120616
ZRDCP0045	DIA 45MM SS316L ROUND ROD	Mts	0.02	3,198.07	63.96	27120616