

EQUIPMENTS OVERVIEW

Overview

Products

Machines

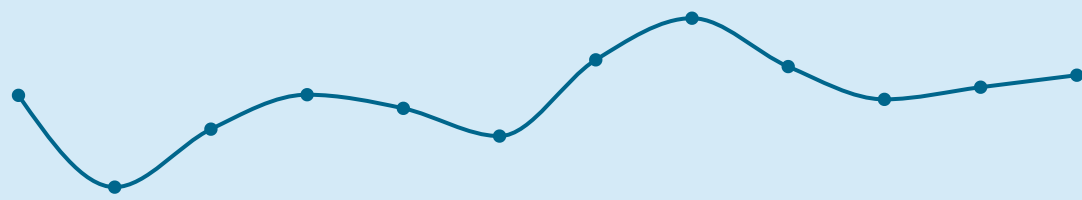
Filters

Total Production

10,191,323

Planned Production

11,034,076



OEE
76.97%



Yield
95.86%



Efficiency
86.93%



Performance
92.36%



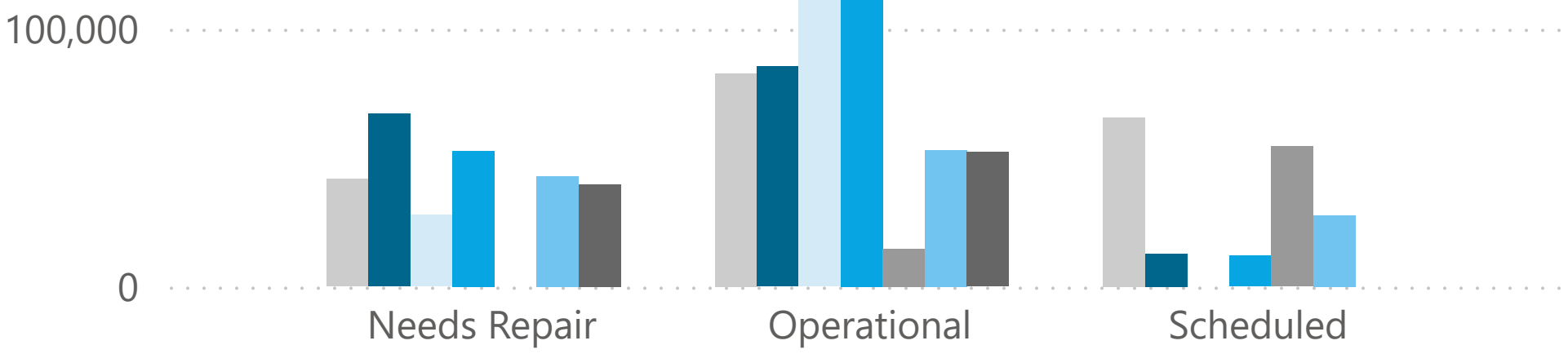
Scrap Rate
4.14%



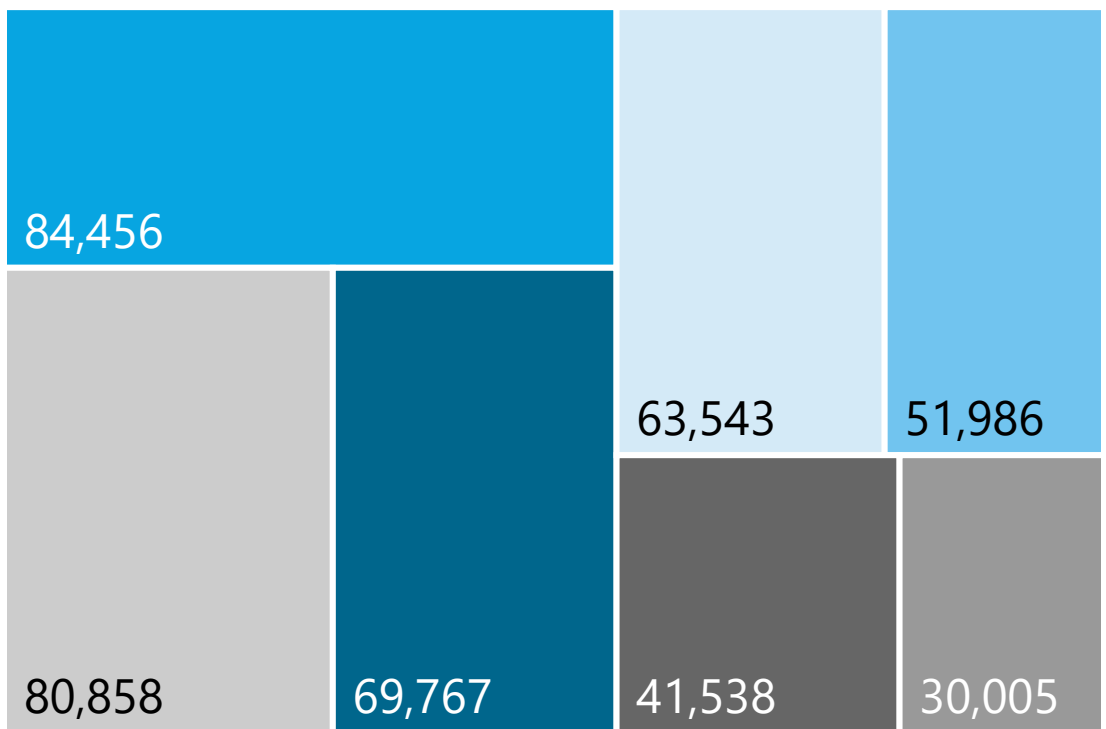
Downtime
16548h 13m

Downtime Variance vs Machine Type

Assembly CNC Cutting Packaging Press Quality Control Welding



Defective Units vs Machine Type



Machine Type	OEE	OEE Highlights	Yield	Efficiency	Performance	Scrap Rate	Downtime Variance
<div><div></div>Quality Control</div>	77.10%	<div></div>	95.87%	86.99%	92.45%	4.13%	2055h 54m
<div><div></div>Cutting</div>	77.06%	<div></div>	95.85%	87.15%	92.25%	4.15%	2476h 56m
<div><div></div>Press</div>	77.05%	<div></div>	95.80%	86.93%	92.52%	4.20%	1152h 23m
<div><div></div>Welding</div>	77.01%	<div></div>	95.79%	87.01%	92.39%	4.21%	1528h 18m
<div><div></div>CNC</div>	76.95%	<div></div>	95.90%	86.90%	92.33%	4.10%	2754h 6m
<div><div></div>Assembly</div>	76.92%	<div></div>	95.82%	86.88%	92.40%	4.18%	3169h 0m