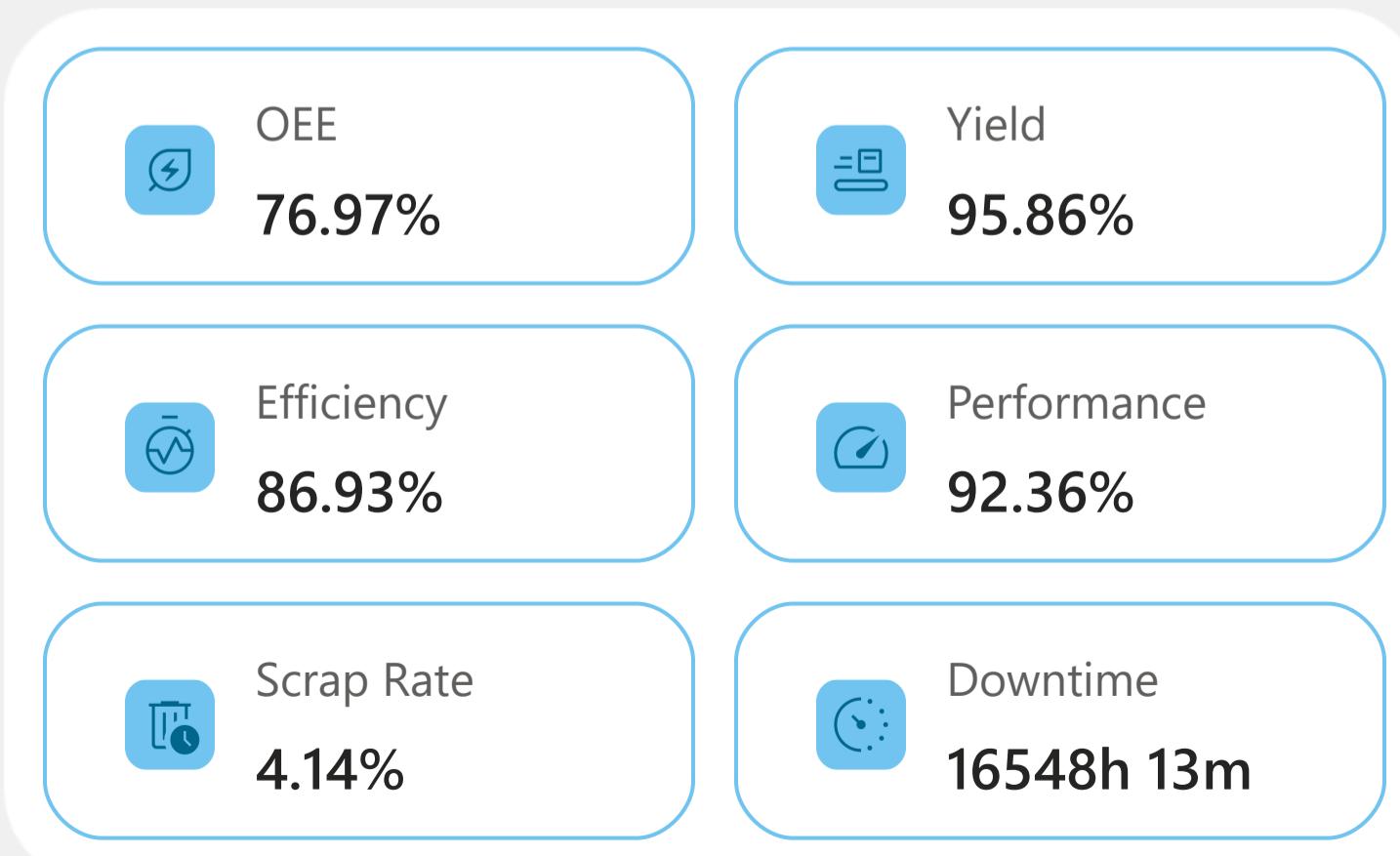
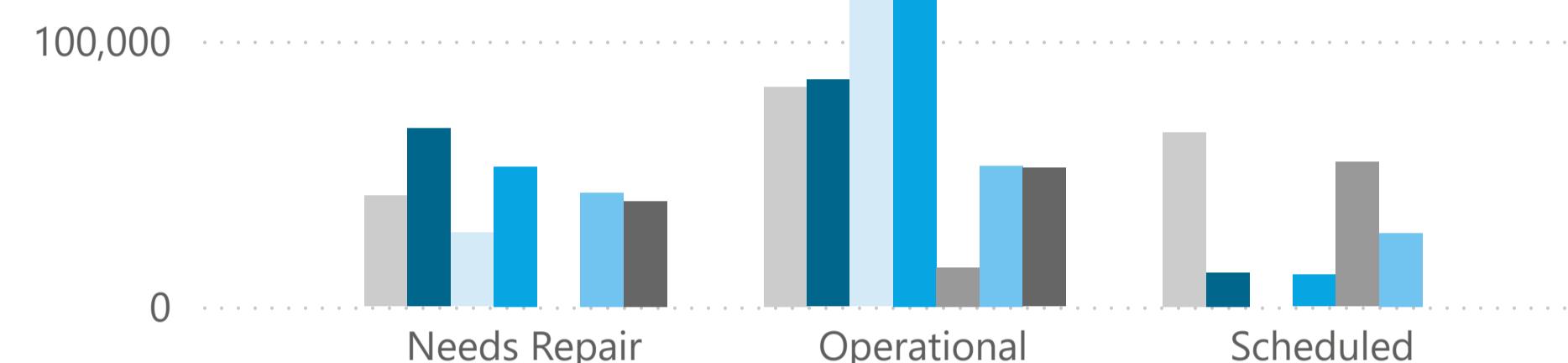


EQUIPMENTS OVERVIEW

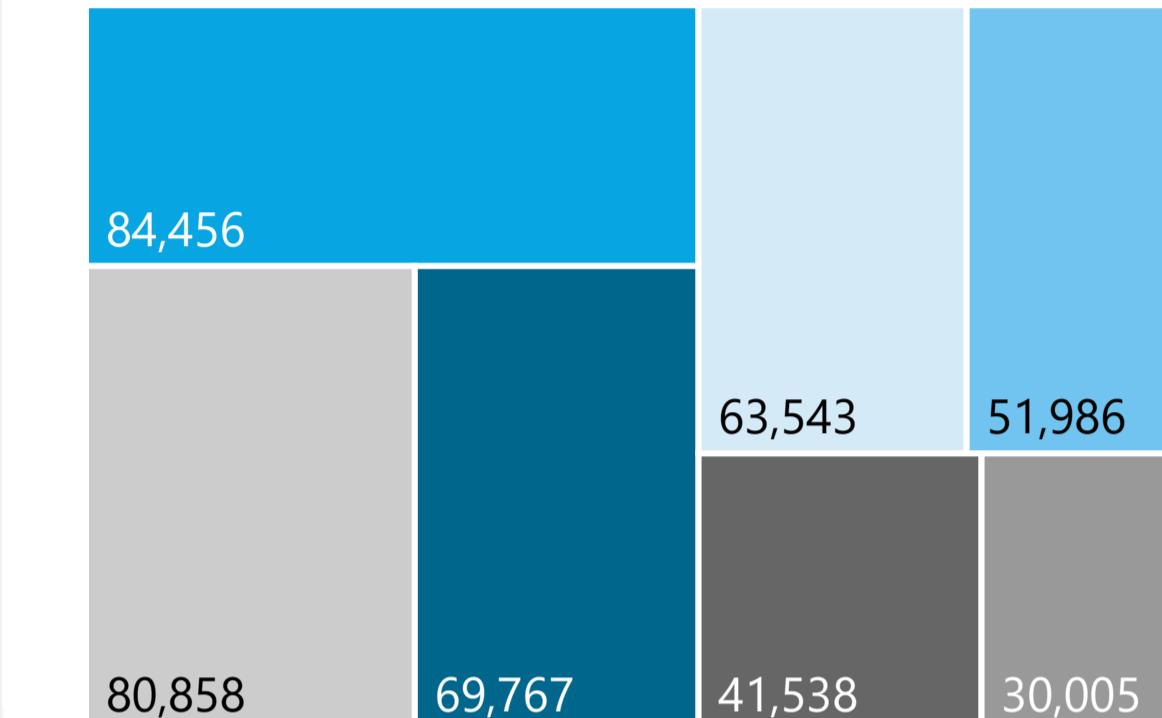
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Downtime Variance vs Machine Type

Assembly ● CNC ● Cutting ● Packaging ● Press ● Quality Control ● Welding



Defective Units vs Machine Type



Machine Type Performance Metrics

| Machine Type | OEE | OEE Highlights | Yield | Efficiency | Performance | Scrap Rate | Downtime Variance |
|-----------------|--------|---|--------|------------|-------------|------------|-------------------|
| Quality Control | 77.10% |  | 95.87% | 86.99% | 92.45% | 4.13% | 2055h 54m |
| Cutting | 77.06% |  | 95.85% | 87.15% | 92.25% | 4.15% | 2476h 56m |
| Press | 77.05% |  | 95.80% | 86.93% | 92.52% | 4.20% | 1152h 23m |
| Welding | 77.01% |  | 95.79% | 87.01% | 92.39% | 4.21% | 1528h 18m |
| CNC | 76.95% |  | 95.90% | 86.90% | 92.33% | 4.10% | 2754h 6m |
| Assembly | 76.92% |  | 95.82% | 86.88% | 92.40% | 4.18% | 3169h 0m |