Problem 4-13

Analyze the basic economics and show an I/O diagram for producing hydrogen from water, coal, and natural gas. What production mode should be utilized to obtain production rates of 3×10^7 and 1×10^8 kg/yr?

Cost data: Electricity: \$ 0.05/kWh (Cost & Eval. Worksheet)

H₂: \$ 6.00/kg (Google current price of hydrogen)

 O_2 : \$ 0.04/kg (Kirk-Othmer)

Bituminous Coal: \$ 0.108/kg (eia.gov, 8 February 2025)
Anthracite Coal: \$ 0.171/kg (eia.gov, 8 February 2025)
Generic Coal: \$ 0.055/kg (Cost & Eval. worksheet)
Steam: \$ 0.008/kg (Cost & Eval. Worksheet)

Natural gas: \$ 1.344/kg (Henry Hub Spot, 3 February 2025)

Natural Gas: \$ 1.289/kg (Cost & Eval. Worksheet)