

## PROBLEM SET 7 - HANDOUT

### Problem 6-1

The purchased cost of a shell-and-tube heat exchanger (floating head and carbon steel tubes) with  $10 \text{ m}^2$  (not  $100 \text{ m}^2$ ) of heating surface was \$4200 in 1990. What was the 1990 purchased cost of a similar heat exchanger with  $20 \text{ m}^2$  of heating surface if the purchased cost capacity exponent is 0.60 for surface areas ranging from 10 to  $40 \text{ m}^2$ ? If the purchased cost capacity exponent is 0.81 for surface areas ranging from 40 to  $200 \text{ m}^2$ , what was the purchased cost of a heat exchanger with  $100 \text{ m}^2$  of heating surface in 2000?

### Problem 6-2

Plot the 2000 purchased cost of the shell-and-tube heat exchanger outlined in Problem 6-1 as a function of surface area from 10 to  $200 \text{ m}^2$ . Note that the purchased cost capacity exponent is not constant over the range of surface area requested.

### Problem 6-3

The purchase and installation costs of some pieces of equipment are given as a function of weight rather than capacity. An example of this is the installed costs of large tanks. The 1990 cost for an installed aluminum tank weighing 45,000 kg was \$640,000. For a size range from 10,000 to 450,000 kg, the installed cost weight exponent for aluminum tanks is 0.93. If an aluminum tank weighing 300,000 kg is required, what capital investment is needed in the year 2000?

### Problem 6-4

The 1990 cost for an installed 304 stainless steel tank weighing 135,000 kg was \$1,100,000. The installed cost weight exponent for stainless steel tanks is 0.88 for a size range from 100,000 to 300,000 kg. What weight of installed stainless steel tank could have been obtained for the same capital investment as in Problem 6-3?