<u>Property</u> <u>Value</u>

CAS Number 32131-17-2

Formula $C_{12}H_{22}N_2O_2)_n$

Specific gravity 1.14

Melt temperature °C 263

Water absorption, 24 hours % 8.5

Tensile strength, psi 12400 90 Elongation % at 73 °F 17000 Flexural strength, psi at 73 $^{\circ}\text{F}$ Flexural modulus, psi at 73 °F Rockwell hardness ft-lbs/in 4.1×10^{5} 1.2 Heat deflection ${}^{\circ}\text{F}$ 455 Volume Resistivity, 73°F ohm-cm 1015 Dielectric Constant, 60 Hz, 73°F, 50% RH 4 Dielectric Strength V/mil 600

Volume Resistivity, 73°F	D257	ohm-cm	1015
Dielectric Constant, 60 Hz, 73°F, 50% RH	D150		4
Dielectric Strength	D149	V/mil	600

Physical Properties	ASTM Test	Units	Nylon 6/6	Nylon 6/6 GF30
	Method			
Density	D792	lbs/cu in	0.0412	0.0488
Specific Gravity	D792		1.14	
Water absorption, 24 hours, 73°F (23°C)	D570	%	8.5	0.7
Mechanical Properties	ASTM Test	Units	Nylon 6/6	Nylon 6/6 GF30
·	Method			
Tensile Strength 73°F	D638	psi	12,400	27,000
Elongation 73° F	D638	%	90	3
Flexural Strength, 73° F	D790	psi	17,000	39,100
Flexural Modulus, 73°F	D790	psi	4.1 X 10 ⁵	12 X 10 ⁵
Izod Impact Strength, Notched, 73°F	D256		R120 -	M101
			M79	
Rockwell Hardness	D785	ft-lbs/in.	1.2	2.1
Thermal Properties	ASTM Test	Units	Nylon 6/6	Nylon 6/6 GF30
	Method			
Heat Deflection	D648	degrees F	455	490
66 psi	D648	degrees F	194	482
264 psi				
Max.Temperature Long Term		degrees F	170	230
Short Term		degrees F	355	465
Coefficient of Linear Thermal Expansion	see below			
-20 to -200° F	D696	in./in./degr ees F	4.5 X 10 ⁻⁵	1.2 X 10 ⁵
200 to 460° F	D696		5.0 X 10 ⁻⁵	
Electrical Properties	ASTM Test Method	Units	Nylon 6/6	Nylon 6/6 GF30
Volume Resistivity, 73°F	D257	ohm-cm	1015	1015
Dielectric Constant, 60 Hz, 73°F, 50% RH	D150		4	
Dielectric Strength	D149	V/mil	600	530