

EiceDRIVER™

High voltage gate driver IC

1EDS20I12SV Evaluation Board for EconoDUAL™3 modules

Board description 1EDS20I12SV

EiceDRIVER™

Application note

AN2015-02 <Revision 1.5>, 07.06.2018

Industrial Power Control

Edition 07.06.2018

Published by
Infineon Technologies AG
81726 Munich, Germany
© 2018 Infineon Technologies AG
All Rights Reserved.

Legal Disclaimer

The information given in this document shall in no event be regarded as a guarantee of conditions or characteristics. With respect to any examples or hints given herein, any typical values stated herein and/or any information regarding the application of the device, Infineon Technologies hereby disclaims any and all warranties and liabilities of any kind, including without limitation, warranties of non-infringement of intellectual property rights of any third party.

Information

For further information on technology, delivery terms and conditions and prices, please contact the nearest Infineon Technologies Office (www.infineon.com).

Warnings

Due to technical requirements, components may contain dangerous substances. For information on the types in question, please contact the nearest Infineon Technologies Office.

Infineon Technologies components may be used in life-support devices or systems only with the express written approval of Infineon Technologies, if a failure of such components can reasonably be expected to cause the failure of that life-support device or system or to affect the safety or effectiveness of that device or system. Life support devices or systems are intended to be implanted in the human body or to support and/or maintain and sustain and/or protect human life. If they fail, it is reasonable to assume that the health of the user or other persons may be endangered.



| Revision Histo | ry | | | | | |
|------------------------------|---|--|--|--|--|--|
| Page or Item | Subjects (major changes since previous revision) | | | | | |
| <revision 1.5=""></revision> | , 07.04.2018 | | | | | |
| p. 9 | Corrected description of pin X1.18 and X1.19 in Table 2 | | | | | |
| | | | | | | |
| | | | | | | |
| p. 7 | Insert errata page | | | | | |
| all | Update IC parameter data to preliminary status and minor editorial changes | | | | | |
| p. 8 | Insert remark that module FF600R12ME4 is not delivered with evaluation board | | | | | |
| p.20 | Delete part U\$14 (module FF600R12ME4 is not delivered with evaluation board) | | | | | |
| | | | | | | |

Trademarks of Infineon Technologies AG

AURIXTM, BlueMoonTM, C166TM, CanPAKTM, CIPOSTM, CIPURSETM, COMNEONTM, EconoPACKTM, CoolMOSTM, CoolSETTM, CORECONTROLTM, CROSSAVETM, DAVETM, EasyPIMTM, EconoBRIDGETM, EconoDUALTM, EconoPIMTM, EiceDRIVERTM, eupectm, FCOSTM, HITFETTM, HybridPACKTM, I2RFTM, ISOFACETM, IsoPACKTM, MIPAQTM, ModSTACKTM, my-dtm, NovalithICTM, OmniTunetm, OptiMOSTM, ORIGATM, PRIMARIONTM, PrimePACKTM, PrimeSTACKTM, PRO-SILTM, PROFETTM, RASICTM, ReverSavetm, SatRICTM, SIEGETTM, SINDRIONTM, SIPMOSTM, SMARTITM, SmartLEWISTM, SOLID FLASHTM, TEMPFETTM, thinQ!TM, TRENCHSTOPTM, TriCoretm, X-GOLDTM, X-PMUTM, XMMTM, XPOSYSTM.

Other Trademarks

Advance Design System™ (ADS) of Agilent Technologies, AMBA™, ARM™, MULTI-ICE™, KEIL™, PRIMECELL™, REALVIEW™, THUMB™, µVision™ of ARM Limited, UK. AUTOSAR™ is licensed by AUTOSAR development partnership. Bluetooth™ of Bluetooth SIG Inc. CAT-iq™ of DECT Forum. COLOSSUS™, FirstGPS™ of Trimble Navigation Ltd. EMV™ of EMVCo, LLC (Visa Holdings Inc.). EPCOS™ of Epcos AG. FLEXGO™ of Microsoft Corporation. FlexRay™ is licensed by FlexRay Consortium. HYPERTERMINAL™ of Hilgraeve Incorporated. IEC™ of Commission Electrotechnique Internationale. IrDA™ of Infrared Data Association Corporation. ISO™ of INTERNATIONAL ORGANIZATION FOR STANDARDIZATION. MATLAB™ of MathWorks, Inc. MAXIM™ of Maxim Integrated Products, Inc. MICROTEC™, NUCLEUS™ of Mentor Graphics Corporation. Mifare™ of NXP. MIPI™ of MIPI Alliance, Inc. MIPS™ of MIPS Technologies, Inc., USA. muRata™ of MURATA MANUFACTURING CO., MICROWAVE OFFICE™ (MWO) of Applied Wave Research Inc., OmniVision™ of OmniVision Technologies, Inc. Openwave™ Openwave Systems Inc. RED HAT™ Red Hat, Inc. RFMD™ RF Micro Devices, Inc. SIRIUS™ of Sirius Satellite Radio Inc. SOLARIS™ of Sun Microsystems, Inc. SPANSION™ of Spansion LLC Ltd. Symbian™ of Symbian Software Limited. TAIYO YUDEN™ of Taiyo Yuden Co. TEAKLITE™ of CEVA, Inc. TEKTRONIX™ of Tektronix Inc. TOKO™ of TOKO KABUSHIKI KAISHA TA. UNIX™ of X/Open Company Limited. VERILOG™, PALLADIUM™ of Cadence Design Systems, Inc. VLYNQ™ of Texas Instruments Incorporated. VXWORKS™, WIND RIVER™ of WIND RIVER SYSTEMS, INC. ZETEX™ of Diodes Zetex Limited.

Last Trademarks Update 2010-10-26



Table of Contents

| 1 | Scope and disclaimer | 6 |
|---------|---|--------------|
| 2 | Errata page | 7 |
| 3 | Overview and design features | 8 |
| 3.1 | Design features | |
| 3.2 | Key data and connector description | 8 |
| 3.3 | Mechanical description | 9 |
| 4 | Functional description | 10 |
| 4.1 | Minimum requirements | 10 |
| 4.2 | Power supply at connector X1 | |
| 4.2.1 | Supply of the two 1EDS20I12SV gate driver ICs VCC1/GND1 domains | 10 |
| 4.2.2 | Supply of the PADP/PADN domains of the two ICs | 10 |
| 4.2.3 | Supply of the two 1EDS20I12SV gate driver IC output sides | 10 |
| 4.3 | Control logic input signals | |
| 4.4 | SPEED adjustment | 11 |
| 4.5 | Gate drive section | 11 |
| 4.5.1 | Turn-on gate current control | 11 |
| 4.5.2 | Turn-off | 12 |
| 4.5.3 | Two-level turn-off | 13 |
| 4.6 | Temperature measurement | 13 |
| 4.7 | Protection | |
| 4.7.1 | Desaturation detection (DESAT) for Short Circtuit Protection | 14 |
| 4.7.2 | Soft turn-off | |
| 4.8 | Preparation for reinforced isolation according to VDE0884-10 | 15 |
| 5 | Adapting the evaluation board to additional EconoDUAL™3 modules with diffe currents | rent nominal |
| | | |
| 6 | Bill of material (BOM) | 17 |
| 7 | Schematics | 22 |
| В | Layout | 27 |
| Rafaran | 200 | 32 |



List of Figures

| Figure 1 | Evaluation board (Module FF600R12ME4 is not delivered with evaluation board) | 8 |
|-----------|---|----|
| Figure 2 | $E_{\rm on}$ and $dv_{\rm CE}/dt$ achieved using the evaluation board at $T_{\rm C}=25^{\circ}{\rm C}$ (solid lines) and $T_{\rm C}=125^{\circ}{\rm C}$ | |
| Ü | (dashed lines) of selected speed levels | |
| Figure 3 | Schematic to convert the digital Σ/Δ stream "TEMP_D" to analog output "TEMP_A" | |
| Figure 4 | Characteristics of the temperature measurement | 14 |
| Figure 5 | Disabling the automatic soft turn-off by solder joint for high side and low side channel | |
| Figure 6 | Components per channel for compliance to VDE0884-10 | |
| Figure 7 | Schematic of high side channel gate driver | |
| Figure 8 | Schematic of low side channel gate driver | |
| Figure 9 | Schematic of isolated bipolar gate supply for high side and low side channel | |
| Figure 11 | Schematic of isolated NTC measurement signal | |
| Figure 13 | Schematic of RC-filters and supply selector including connector | |
| Figure 15 | Top layer (thick green lines are milling trenches to achieve a larger creepage distance) | 27 |
| Figure 16 | Inner layer 1 | |
| Figure 17 | Inner layer 2 | 29 |
| Figure 18 | Bottom layer | 30 |
| Figure 19 | Assembly print | 31 |
| List of | Tables | |
| Table 1 | Observed differences compared to the description of sections 3 – 8 | 7 |
| Table 2 | Operating range of voltages and currents at Connector X1 | |
| Table 3 | 9 | |
| Operating | range of evaluation board with FF600R12ME4_B11 | 9 |
| Table 4 | Logic input and output parameter for connector X1 signals | 11 |
| Table 5 | Bill of material for sigma-delta-stream to ananlog output conversion | 13 |
| Table 6 | Component changes for the adaptation to FF450R12ME4_B11 | |
| Table 7 | Bill of material | 17 |

1 Scope and disclaimer

This document describes the setup and individual sections of the evaluation board EVAL-1EDS20I12SV from Infineon. It gives information about the operating range, its typical use and protection functions by means of layout and bill of materials. The bill of materials is selected for a direct use with the PressFIT type module FF600R12ME4_B11 (EconoDUAL™3) from Infineon Technologies. The board itself fits mechanically as well to other 600V and 1200V half bridge modules of the EconoDUAL3-family.

Changes at particular components on the board are mandatory for use this evaluation board with other modules than the FF600R12ME4_B11. This is also the case, when using the evaluation board with totally different power modules.

The board may be also used for non-PressFIT-type modules, when appropriate individual adaptations and connection are realized by the user for solder pin type modules. The board may be damaged in such cases.

The document covers the specification of the terminals of the board. Fulfilling the specification during operation results a stable working condition of the board.

This document refers to these other documents:

- Datasheet of 1EDS20I12SV
- Application note AN 2014-03 "1EDS20I12SV Technical description"

Reading these two documents prior to this application note helps to understand the evaluation board.

The evaluation board revision with the print "Rev. 1.0 / 2014-08" uses engineering samples. These samples fulfill the electrical characteristics. Safety relevant tests beyond 1200V between input and output are not allowed because of the engineering sample status.

Warnings



The described board is an evaluation board dedicated for laboratory environment only. It operates at high voltages. This board must be operated by qualified, skilled personnel familiar with all applicable safety standards.



2 Errata page

The following items are identified to be different with respect to the description in the sections 3 - 8. The affected evaluation board revision is Rev.1.0 with manufacturing date 2014-08.

Table 1 Observed differences compared to the description of sections 3 – 8

| Observation | Affected components on board |
|---|------------------------------|
| Diode D_RDY1_T does not operate | D_RDY1_T |
| Signal TOP_RDY2 is continuously low | X1, IC300 |
| Signal BOT_RDY2 indicate the status of the bottom IC terminal RDY1 | X1, IC400 |
| Signals BOT_RDY1 and TOP_RDY1 indicate the status of the related IC terminal RDY2 | X1, IC300 and IC400 |



3 Overview and design features

This section provides an overview of the board and its design features.

3.1 Design features

The purpose of the evaluation board is to offer a reliable platform for evaluation of the product features provided by the EiceDRIVER™ 1EDS20I12SV ("1EDS-SRC") in combination with EconoDUAL™3 modules from Infineon. The particular EiceDRIVER™ 1EDS20I12SV product features are:

- Desaturation detection with adjustable shut down delay
- Soft turn-off shut down
- Two-level turn-off
- · Real time adjustable current source for slew rate control during IGBT turn-on
- Signature check of driver IC
- · read out of each gate drive section status
- Control input signal amplitude up to 15V

The evaluation board itself also contains further features

- · Two indepent gate drive signals for half bridge configurations
- DC/DC power supply with short circuit protection
- Mechanically suitable for all 600 V and 1200 V EconoDUAL™3 modules
- Isolated temperature measurement

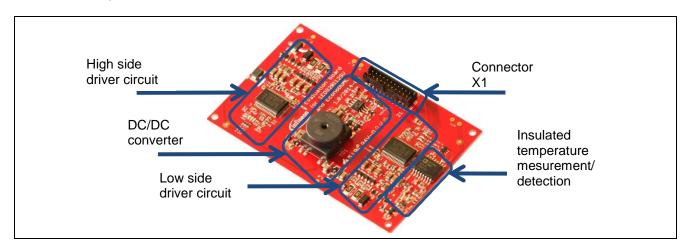


Figure 1 Evaluation board (Module FF600R12ME4 is not delivered with evaluation board)

3.2 Key data and connector description

Unless noted otherwise all parameters refer to GND1 potential and to $T_A = 25$ °C.

Table 2 Operating range of voltages and currents at Connector X1

| Pin | Parameter | Description | Symbol | Min. | Max. | Unit |
|------|-----------|--|-------------------|-----------|---------------|------|
| X1-1 | MCLOCK | Clock out for temperature measurement | $V_{ m MCLOCK}$ | 0 | $V_{ m VCC1}$ | V |
| X1-2 | VCC15 | +15 V supply for SMPS | $V_{ m VCC15}$ | 14.5 | 15.5 | V |
| | | Supply current for SMPS (PWM = 0) | $I_{ m VCC15}$ | typ. 75 r | | mA |
| | | Supply current for SMPS (20kHz) typ. 142 | | . 142 | | |
| X1-3 | GNDDC | Reference voltage for SMPS | $V_{ m GNDDC}$ | - | - | V |
| X1-4 | TOP_INN | High side inverting control signal | $V_{ m TOP_INN}$ | 0 | $V_{ m VCC1}$ | |

Table 2 Operating range of voltages and currents at Connector X1

| Pin | Parameter | Description | Symbol | Min. | Max. | Unit |
|-------|-----------|---|---------------------------|------|---------------|------|
| X1-5 | TOP_INP | High side non-inverting control signal | $V_{ m TOP_INP}$ | 0 | $V_{ m VCC1}$ | |
| X1-6 | TOP_RDY1 | High side RDY1 output signal | $V_{\text{TOP_RDY1}}$ | 0 | $V_{ m VCC1}$ | |
| X1-7 | TOP_RDY2 | High side RDY2 output signal | $V_{\mathrm{TOP_RDY2}}$ | 0 | $V_{ m VCC1}$ | |
| X1-8 | TOP_SPEED | High side SPEED input | $V_{\mathrm{TOP_SPEED}}$ | 0 | $V_{ m VCC1}$ | |
| X1-9 | TOP_EN | High side EN input signal | $V_{\mathrm{TOP_EN}}$ | 0 | $V_{ m VCC1}$ | |
| X1-10 | TOP_/FLT | High side /FLT output signal | $V_{ m TOP_/FLT}$ | 0 | $V_{ m VCC1}$ | 7 |
| X1-11 | SIGI | Signature input signal | $V_{ m SIGI}$ | 0 | $V_{ m VCC1}$ | 7 |
| X1-12 | SIGO | Signature output signal | $V_{ m SIGO}$ | 0 | $V_{ m VCC1}$ | 7 |
| X1-13 | BOT_/FLT | Low side /FLT output signal | $V_{ m BOT_/FLT}$ | 0 | $V_{ m VCC1}$ | 7 |
| X1-14 | BOT_EN | Low side EN input signal | $V_{ m BOT_EN}$ | 0 | $V_{ m VCC1}$ | 7 |
| X1-15 | BOT_SPEED | Low side SPEED input signal | $V_{\mathrm{BOT_SPEED}}$ | 0 | $V_{ m VCC1}$ | 7 |
| X1-16 | BOT_RDY1 | Low side RDY1 output signal | $V_{\mathrm{BOT_RDY1}}$ | 0 | $V_{ m VCC1}$ | 7 |
| X1-17 | BOT_RDY2 | Low side RDY2 output signal | $V_{\mathrm{BOT_RDY2}}$ | 0 | $V_{ m VCC1}$ | 7 |
| X1-18 | BOT_INN | Low side inverting control signal | $V_{ m BOT_INN}$ | 0 | $V_{ m VCC1}$ | 7 |
| X1-19 | BOT_INP | Low side non-inverting control | $V_{ m BOT_INP}$ | 0 | $V_{ m VCC1}$ | 7 |
| X1-20 | TEMP | Insulated NTC output signal | V_{TEMP} | tbd | $V_{ m VCC1}$ | 7 |
| | | Output current | I_{TEMP} | _ | 5 | mA |
| X1-21 | VCC1 | Positive power supply input side 5V | $V_{\rm VCC1}$ | 4.85 | 5.15 | V |
| X1-22 | GND1 | Reference voltage for V _{VCC1} | $V_{ m GND1}$ | - | - | 7 |

Table 3 Operating range of evaluation board with FF600R12ME4_B11

| Parameter | Symbol | Min. | Max. | Unit |
|--|-------------------|------|------|------|
| Operating ambient temperature ¹ | T_{OP} | _ | 85 | °C |
| PWM signal frequency for high side and low side ¹ | $f_{ m P}$ | _ | 10 | kHz |
| duty cycle of PWM signal for high side or low side | d | 0 | 100 | % |
| Max. working isolation voltage AD7400 Sigma-Delta Converter | $V_{\rm IORM}$ | | 891 | V |

3.3 Mechanical description

The evaluation board mechanically fits to EconoDUAL™3 modules. The board is designed for use in combination with PressFIT contacts. Use of modules with solder pin is posiible, when appropriate individual adaptations and connection are realized by the user for solder pin type modules. The board may be damaged in such cases..

The PCB dimensions are 64 mm x 100 mm.

It is mandatory to refer to the product and mounting specifications of the individual module for further information in respect to the special requirements of PressFIT contacts.

1

¹ Maximum operating temperature and switching frequency strictly depends on load and cooling conditions. The maximum switching frequency for every EconoDUAL[™] 3 module type should be calculated separately. Limitation factors include max. DC/DC output power of 1.5 W per channel and max. PCB board temperature measured in close proximity to the gate resistors with a limit of 105 °C for the FR4 material used. The board is designed to operate a FF600R12ME4 module up to 10 kHz.

1EDS20I12SV Evaluation Board for EconoDUAL™3 modules

4 Functional description

The function set for high side and low side switch has the same default setting. The notation in this document for signals of connector X1, which apply to the high side and the low side switch, uses an "x". For example "x_INP" is a synonym for TOP_INP and BOT_INP. The notation for signals which have identical function for the low side and the high side channel uses "signalT/B" or "signal_T/B". For example "GND2_T/B" is a synonym for GND2_T and GND2_B. The notation for specific components on the evaluation board, which have identical function for the high side channel and the low side channel, is done by using "component_T/B" or "componentT/B". For example "D1T/B" is a synonym for the diodes D1T and D1B.

4.1 Minimum requirements

The following requirements must be fulfilled in order to get the evaluation board ready for operation:

- Assemble the evaluation board correctly to the FF600R12ME4_B11 module according to [3].
- x_INN is connected to GND1 and control signal is connected to x_INP or x_INP is connected to VCC1 and active low control signal is connected to x_INN
- x EN is connected to VCC1
- +5V and its reference are connected to X1-21 (VCC1) and X1-22 (GND1)
- +15V and its referenced is supplied to X1-2 (VCC15) and X1-3 (GNDDC)
- In case of operation without a power module, the anodes or cathodes of diodes D1T and D1B are to be connected to the terminal GND2 of the individual low side or high side channel. A desaturation event would be detected with the first turn-on signal otherwise, and the /FLT_B/T LED will be activated.

The board indicates ready for operation, when the 4 green LED (x_RDY1 , x_RDY2) are activated and the two red LED (x_FLT) are off.

4.2 Power supply at connector X1

This section describes the default setting of the power supply section including options.

4.2.1 Supply of the two 1EDS20I12SV gate driver ICs VCC1/GND1 domains

The VCC1 / GND1 domain supply voltage of both driver ICs is supplied to the evaluation board via the terminals X1-21 (VCC1) and X1-22 (GND1).

4.2.2 Supply of the PADP/PADN domains of the two ICs

The PADP / PADN domain supply voltage of both driver ICs is connected to the VCC1 domain. Therefore, only control signals up to a maximum of 5.15V are allowed on the input side by default.

The evaluation board offers the option to supply the PADP / PADN domain with 15V as well. This allows applying control signals for x_INP, x_INN and x_EN with an amplitude of 15V. The option can be used by removing the two $0\,\Omega$ resistors RJ2T1 and RJ4T1 and by adding the two $0\,\Omega$ resistors RJ1T1_NC and RJ3T1_NC.

4.2.3 Supply of the two 1EDS20I12SV gate driver IC output sides

The evaluation board offers a DC/DC converter onboard for the output section supply of the high side and low side switch. This includes an additional negative voltage in order to establish bipolar gate voltage to the IGBT. The SMPS is supplied from a 15V source and provides output voltages of $V_{VEE2} = -8V$ and $V_{VCC2} = +16V$ for each output. Each output voltage is clamped by zener diodes. The use of the SMPS enables the output sides to manage the complete range of duty cycles from 0 to 100%. The SMPS is short circuit proof as a special function. The input voltage of the converter is supplied to the evaluation board via the terminals X1-2 (VCC15) and X1-3 (GNDDC). No additional voltage supply is required. Connecting GNDDC and GND1 is not mandatory.

4.3 Control logic input signals

The default assembly of the evaluation board requires control input signals (x_INN, x_INP, x_EN) which fulfil the switching levels of Table 4. RC-filters at each input of the driver IC 1EDS20I12SV help to suppress noise.



The evaluation board provides three status signals (x_RDY1, x_RDY2 and x_/FLT) for each gate drive IC. Each signal is visualized by a LED. x_RDY1 and x_RDY2 use green LEDs and x_/FLT uses a red LED, when the signal is activated. The voltage levels of the output signals x_RDY1, x_RDY2 and x_/FLT of both the high side and low side IGBT driver IC have the behavior acc. to Table 4.

Table 4 Logic input and output parameter for connector X1 signals

| Parameter | Symbol | Values | | | Unit | Test condition | |
|---|---|---------------|--------------------|-------------------|------|----------------------------------|--|
| | | Min. | Тур. | Max. | | | |
| Low level input voltage terminals x_INP, x_INN, x_EN | $V_{ m IL}$ | 1.5 | _ | _ | V | | |
| High level input voltage terminals x_INP, x_INN, x_EN | $V_{ m IH}$ | _ | _ | 3.5 | | | |
| Low level input voltage terminals SIGI | $V_{ m IL,SIGI}$ | 1.5 | _ | _ | | | |
| High level input voltage terminals SIGI | $V_{ m IH,SIGI}$ | _ | _ | 3.5 | | | |
| Low level output voltage terminals SIGO | $V_{ m OL,SIGO}$ | $V_{ m GND1}$ | 0.1 | 0.3 | | $I_{\rm IL,SIGO} = 3 \text{ mA}$ | |
| High level output voltage terminals SIGO | $V_{ m OH,SIGO}$ | 4.3 | 4.7 | $V_{ m VCC1}$ | | $I_{\rm IL,SIGO}$ = -3 mA | |
| Low level output voltage terminals /FLT, RDY1, RDY2 | $V_{ m OL,FLT}, \ V_{ m OL,RDY1}, \ V_{ m OL,RDY2}$ | _ | 0.08 0.1 0.1 | 0.3 0.3 0.3 | | $I_{\rm IL,pin}$ = 3 mA | |

4.4 SPEED adjustment

The real-time adjustment of the turn-on switching speed by means of the 1EDS20I12SV gate current control needs an analog signal. RC-filters at each input of the driver IC 1EDS20I12SV help to filter the signals. The evaluation board accepts a PWM signal with >100 kHz from the microcontroller/DSP over X1-8 and X1-13 of connector X1 for each x_SPEED input according to section 3.2. Alternatively, an analog signal can be applied at terminals x_SPEED of connector X1.

4.5 Gate drive section

4.5.1 Turn-on gate current control

The 1EDS20I12SV gate current control IC provides 11 levels of gate current after the preboost phase according to the table below.

| | Voltage at terminal SPEED | % of preboost current |
|----------|---------------------------|-----------------------|
| Level 1 | 3.3 V | 19.7% |
| Level 2 | 2.91 V | 28.70% |
| Level 3 | 2.63 V | 37.60% |
| Level 4 | 2.35 V | 46.60% |
| Level 5 | 2.08 V | 55.60% |
| Level 6 | 1.80 V | 64.50% |
| Level 7 | 1.52 V | 73.50% |
| Level 8 | 1.25 V | 82.50% |
| Level 9 | 0.97 V | 91.20% |
| Level 10 | 0.69 V | 100% |
| Level 11 | 0 | 154% |

The 11 levels of turn-on gate current result in different collector-emitter voltage transients dv_{CE}/dt and turn-on energies E_{on} according to Figure 2.

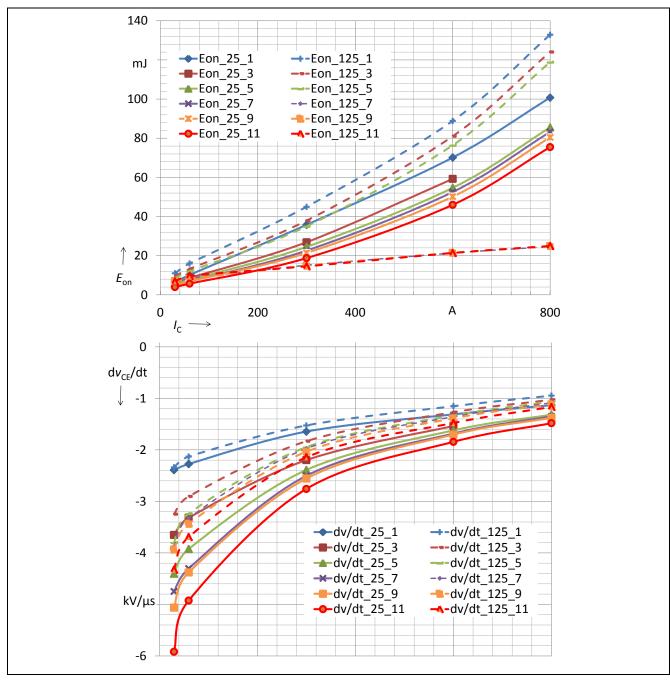


Figure 2 E_{on} and dv_{CE}/dt achieved using the evaluation board at $T_{C} = 25^{\circ}C$ (solid lines) and $T_{C} = 125^{\circ}C$ (dashed lines) of selected speed levels

4.5.2 Turn-off

The turn-off speed is controlled by the resistors ROFF_T/B and ROFF1_T/B acc. to Figure 7 and Figure 8. An external booster using PNP transistors provides a high turn-off current capability. Two 3.3 Ω resistors in parallel result in 1.65 Ω , which is close to the datasheet value of the EconoDUALTM3 power module FF600R12ME4_B11.The turn-off behavior of the evaluation board in combination with this module is therefore similar as described in the datasheet.

1EDS20I12SV Evaluation Board for EconoDUAL™3 modules

4.5.3 Two-level turn-off

By default, the two-level turn-off function is set to a level of 10.3 V and a duration of $T_{TLSET} = 2 \mu s$. A higher level can be configured:

- assemble resistors RZ_T/B with 27 kΩ each which results in a two-level voltage of V_{TLTO} = 9.3 V or
- replacing resistors RZ_T/B by 0 Ω, which results in a two-level voltage of V_{TLTO} = 11.4 V.

A higher two-level voltage can result in an inductive overshoot. It is therefore mandatory to check the resulting overvoltage during turn-off in case of changing the default two-level voltage. The transient collector-emitter voltage v_{CE} must stay below the maximum rating of the used power module.

4.6 Temperature measurement

The evaluation board offers the IGBT base plate temperature measurement in the range of -40 °C ... 150 °C. The measurement setup includes a sigma-delta converter. Thus a digital signal is provided featuring the advantage that digital signal processing can be used without particular hardware efforts and that the subsequent error is low. However, an analog signal can be produced with the use of the schematic in Figure 3.

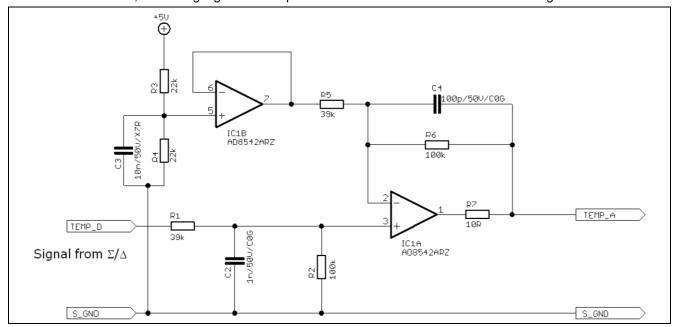


Figure 3 Schematic to convert the digital Σ/Δ stream "TEMP_D" to analog output "TEMP_A"

Table 5 Bill of material for sigma-delta-stream to ananlog output conversion

| Name | Value (Tolerance) | Package | Supplier |
|--------|--------------------|---------|----------------|
| C1 | 100n/50V/X7R (10%) | C0603 | various |
| C2 | 1n/50V/C0G (5%) | C0603 | various |
| C3 | 10n/50V/X7R (10%) | C0603 | various |
| C4 | 100p/50V/C0G (5%) | C0603 | various |
| IC1 | AD8542ARZ | SO8 | Analog Devices |
| R1, R5 | 39k (1%) | R0603 | various |
| R2, R6 | 100k (1%) | R0603 | various |
| R3, R4 | 22k (1%) | R0603 | various |
| R7 | 10R (1%) | R0603 | various |

C1 is the buffer for the supply voltage of IC1. C1 is not visible in Figure 3.

Using the base plate temperature and a thermal model, the junction temperature can be estimated. The complexity of the thermal model needed for this purpose depends on application and heat sink conditions as



well as on requirements regarding accuracy and dynamic response. In case of a broken wire the output shuts down to 0 V. The relation between output voltage and base plate temperature is shown in Figure 4.

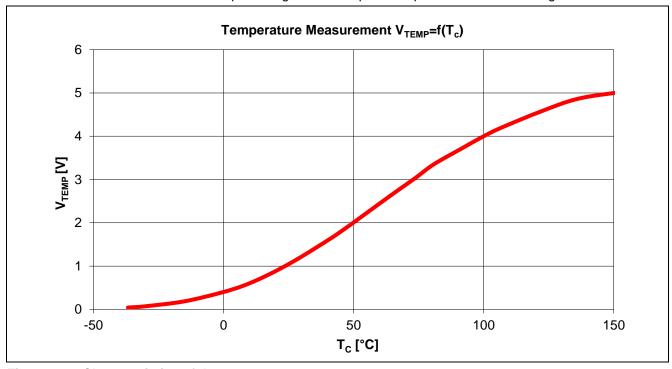


Figure 4 Characteristics of the temperature measurement

4.7 Protection

4.7.1 Desaturation detection (DESAT) for Short Circtuit Protection

The evaluation board uses the desaturation detection function for both channels to detect a short circuit event. The DESAT blanking time is set for approximately $T_{\text{DESAT}} = 4\mu\text{s}$. This delay is needed to prevent false detection due to capacitive effects in the later application.

The datasheet of the 1EDS20I12SV [1] and the application note AN2014-03 [2] provide further information on this function.

The affected channel is latched in off-state after performing an automatic soft turn-off procedure. A logic low pulse at terminal x_EN at connector X1 longer than 800 ns resets the channel and the related IGBT is controlled immediately according to the input signal status of this channel (x_INP, x_INN, x_EN).

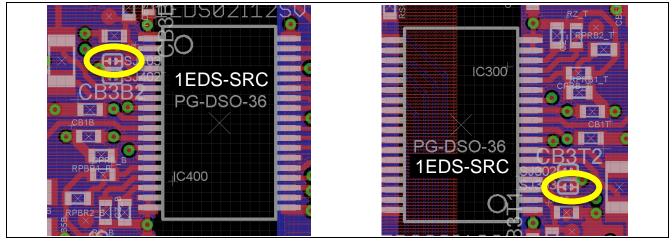


Figure 5 Disabling the automatic soft turn-off by solder joint for high side and low side channel



The automatic soft turn-off process can be disabled by activating the OCOFF function, when shorting the jumper SJ303 and SJ403 by a solder joint indicated in Figure 5.

4.7.2 Soft turn-off

The soft turn-off function is activated by default with a soft turn-off resistor of RSOFF_T/B = 47 Ω as given in [2].

4.8 Preparation for reinforced isolation according to VDE0884-10

The standard VDE0884-10 demands that the power dissipation of the IC is never above its absolute maximum ratings – even in case of fatal damage of the application. This is fulfilled by additional components which allow keeping away high power from the IC safely even in cases where the IGBT is damaged.

The two components DZ1_T/B and DZ2_T/B are suppressor diodes parallel to the driver IC. The breakdown mode of such diodes is a short. This will keep away excessive power from the IC, once DZ1_T/B or DZ2_T/B are overloaded and damaged. The IC is therefore safe.

The resistors R2 and R4 are series resistors between the output power supply and the IC. The breakdown mode of resistors in case of overload is "open". This also guarantees a disconnection of the 1EDS20I12SV from an excessive power device.

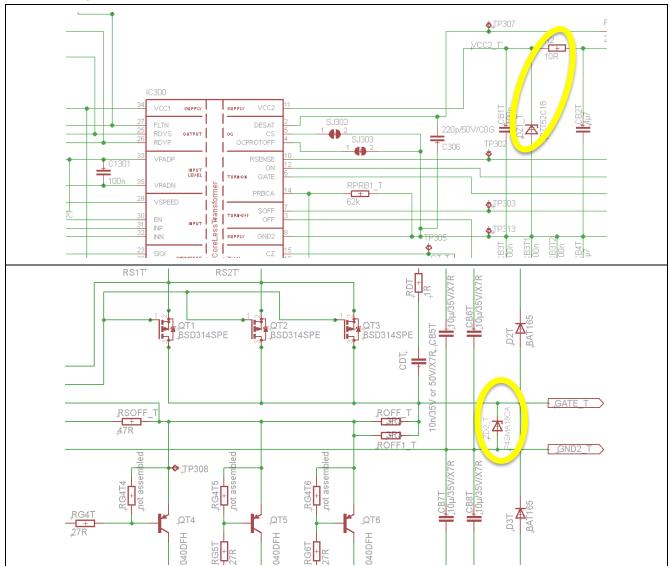


Figure 6 Components per channel for compliance to VDE0884-10



5 Adapting the evaluation board to additional EconoDUAL™3 modules with different nominal currents

This section provides the changes in the bill of materials for the evaluation board. All changes must be performed with great care. Otherwise, modifications of the evaluation board may lead to damages. The FF450R12ME4_B11 module also uses an EconoDUAL™3 package. Therefore the evaluation board can be used for this module when replacing selected components on the evaluation board. Table 1 shows the required changes in the bill of materials.

Table 6 Component changes for the adaptation to FF450R12ME4_B11

| Component | FF600R12ME4_B11 | FF450R12ME4_B11 |
|-----------|-----------------|-----------------|
| ROFF1_B | 3R3 | 1R |
| ROFF1_T | 3R3 | 1R |
| ROFF_B | 3R3 | 1R |
| ROFF_T | 3R3 | 1R |
| RS1B | OR33 | 0R47 |
| RS1T | OR33 | 0R47 |
| RS2B | OR33 | 0R47 |
| RS2T | OR33 | 0R47 |

6 Bill of material (BOM)

Table 7 Bill of material

| Name | Value | Device | Package | Supplier |
|------------|----------------|-----------|---------|----------|
| C1 | 100p/50V/C0G | Capacitor | 0603 | various |
| C2 | 100n/50V/X7R | Capacitor | 0603 | various |
| C3 | 1n/50V/X7R | Capacitor | 0603 | various |
| C4 | 1n/50V/X7R | Capacitor | 0603 | various |
| C5 | 1n / 50V / X7R | Capacitor | 0603 | various |
| C6 | 100n/50V/X7R | Capacitor | 0603 | various |
| C7 | 4μ7/25V/X7R | Capacitor | 1206 | various |
| C8 | 1n/50V/X7R | Capacitor | 0603 | various |
| C 9 | 1n/50V/X7R | Capacitor | 0603 | various |
| C9B | 4μ7/25V/X7R | Capacitor | 1206 | various |
| C9T | 4μ7/25V/X7R | Capacitor | 1206 | various |
| C10 | 100p/50V/C0G | Capacitor | 0603 | various |
| C10B | 4μ7/25V/X7R | Capacitor | 1206 | various |
| C10T | 4μ7/25V/X7R | Capacitor | 1206 | various |
| C11 | 1μ/25V/X7R | Capacitor | 0805 | various |
| C11B | 4μ7/25V/X7R | Capacitor | 1206 | various |
| C11T | 4μ7/25V/X7R | Capacitor | 1206 | various |
| C12 | 1n / 50V / X7R | Capacitor | 0603 | various |
| C12T | 1μ/25V/X7R | Capacitor | 0805 | various |
| C13T | 1μ/25V/X7R | Capacitor | 0805 | various |
| C14 | 4μ7/25V/X7R | Capacitor | 1206 | various |
| C14T | 4μ7/25V/X7R | Capacitor | 1206 | various |
| C15 | 4μ7/25V/X7R | Capacitor | 1206 | various |
| C15T | 10n/50V/X7R | Capacitor | 0603 | various |
| C16 | 4μ7/25V/X7R | Capacitor | 1206 | various |
| C16T | 10n/50V/X7R | Capacitor | 0603 | various |
| C17 | 1n / 50V / X7R | Capacitor | 0603 | various |
| C17T | 10n/50V/X7R | Capacitor | 0603 | various |
| C18 | 1n / 50V / X7R | Capacitor | 0603 | various |
| C18T | 100n/50V/X7R | Capacitor | 0603 | various |
| C19 | 100n | Capacitor | 0603 | various |
| C20 | 100n | Capacitor | 0603 | various |
| C21 | 100n | Capacitor | 0603 | various |
| C22 | 100n | Capacitor | 0603 | various |
| C306 | 220p/50V/C0G | Capacitor | 0603 | various |
| C406 | 220p/50V/C0G | Capacitor | 0603 | various |
| C1304 | 10n | Capacitor | 0603 | various |
| C1404 | 10n | Capacitor | 0603 | various |
| CB1B | 100n | Capacitor | 0603 | various |
| CB1T | 100n | Capacitor | 0603 | various |
| CB2B | 4μ7/25V/X7R | Capacitor | 1206 | various |
| CB2T | 4μ7/25V/X7R | Capacitor | 1206 | various |
| CB3B | 100n | Capacitor | 0603 | various |
| CB3B1 | 100n | Capacitor | 0603 | various |



| Name | Value | Device | Package | Supplier |
|----------------------|--------------|-----------------------------|--------------|----------------|
| CB3B2 | 100n | Capacitor | 0603 | various |
| CB3T | 100n | Capacitor | 0603 | various |
| CB3T1 | 100n | Capacitor | 0603 | various |
| CB3T2 | 100n | Capacitor | 0603 | various |
| CB4B | 4μ7/25V/X7R | Capacitor | 1206 | various |
| CB4T | 4μ7/25V/X7R | Capacitor | 1206 | various |
| CB5B | 4μ7/25V/X7R | Capacitor | 1206 | various |
| CB5T | 4μ7/25V/X7R | Capacitor | 1206 | various |
| CB6B | 4μ7/25V/X7R | Capacitor | 1206 | various |
| CB6T | 4μ7/25V/X7R | Capacitor | 1206 | various |
| CB7B | 4μ7/25V/X7R | Capacitor | 1206 | various |
| CB7T | 4μ7/25V/X7R | Capacitor | 1206 | various |
| CB8B | 4μ7/25V/X7R | Capacitor | 1206 | various |
| CB8T | 4μ7/25V/X7R | Capacitor | 1206 | various |
| CDB | 10n/25V/X7R | Capacitor | 0603 | various |
| CDT | 10n/25V/X7R | Capacitor | 0603 | various |
| CPRB B | 1n | Capacitor | 0603 | various |
| CPRB T | 1n/50V/C0G | Capacitor | 0603 | various |
| CZ B | 680p/50V/C0G | Capacitor | 0603 | various |
| CZ T | 680p/50V/C0G | Capacitor | 0603 | various |
| D1B | STTH112U | 1200V Ultrafast Rectifier | SOD6 | 7411043 |
| D1R | BAT64-02WSMA | Single Schottky Diodes | SCD80 | Infineon |
| D1T | STTH112U | 1200V Ultrafast Rectifier | SOD6 | illillicon |
| D2B | BAT165 | Diode | SOD323R | Infineon |
| D2T | BAT165 | Diode | SOD323R | Infineon |
| D3B | BAT165 | Diode | SOD323R | Infineon |
| D3R | BAT64-02WSMA | Diode | SCD80 | Infineon |
| D3T | BAT165 | Diode | SOD323R | Infineon |
| D4B | BAT165 | Diode | SOD323R | Infineon |
| D4T | BAT165 | Diode | SOD323R | Infineon |
| D5 | BAT165 | Diode | SOD323R | Infineon |
| D5B | BAT165 | Diode | SOD323R | Infineon |
| D5T | BAT165 | Diode | SOD323R | Infineon |
| D6B | BAT165 | Diode | SOD323R | Infineon |
| D6T | BAT165 | Diode | SOD323R | Infineon |
| D /FLT B | OSRAM Q65110 | LED | CHIPLED 0603 | Osram |
| D_/FLT_T | OSRAM Q65110 | LED | CHIPLED 0603 | Osram |
| D_RDY1_B | OSRAM Q65110 | LED | CHIPLED_0603 | Osram |
| D_RDY1_B D_RDY1_T | OSRAM Q65110 | LED | CHIPLED 0603 | Osram |
| D_RDY2_B | OSRAM Q65110 | LED | CHIPLED_0003 | Osram |
| D_RDY2_T | OSRAM Q65110 | LED | CHIPLED_0603 | Osram |
| IC3 | IR2085SPBF | Gate driver | SO08 | IR |
| IC4 | SN74LVC1G17D | Logic gate | SOT23-5 | IIX |
| IC5 | AD7400YRWZ | Isol. Sigma-Delta Modulator | DSO16 | Analog Devices |
| IC6 | ZMR500FTA | 5V regulator | SOT23 | Analog Devices |
| IC7 | TLV431BIDCKT | Precision shunt regulator | SC70-6L | |
| | | | † | Infinon |
| IC300 | 1EDS20I12SV | Gate current control IC | DSO36 | Infineon |



| Name | Value | Device | Package | Supplier |
|----------------------|--------------|-------------------------|---------------|-----------------|
| IC400 | 1EDS20I12SV | Gate current control IC | DSO36 | Infineon |
| OCOFF_B | | Solder joint | | |
| OCOFF_T | | Solder joint | | |
| QB1 | BSD314SPE | p-channel MOSFET | SOT363 | Infineon |
| QB1_ | BSS314PE | p-channel MOSFET | Not assembled | Infineon |
| QB2 | BSD314SPE | p-channel MOSFET | SOT363 | Infineon |
| QB2 | BSS314PE | p-channel MOSFET | Not assembled | Infineon |
| QB3 | BSD314SPE | p-channel MOSFET | SOT363 | Infineon |
| QB3_ | BSS314PE | p-channel MOSFET | Not assembled | Infineon |
| QB4 | ZXTP25040DFH | pnp-Transistor | SOT23 | Diodes |
| QB5 | ZXTP25040DFH | pnp-Transistor | SOT23 | Diodes |
| QB6 | ZXTP25040DFH | pnp-Transistor | SOT23 | Diodes |
| QT1 | BSD314SPE | p-channel MOSFET | SOT363 | Infineon |
| QT1 | BSS314PE | p-channel MOSFET | Not assembled | Infineon |
| QT2 | BSD314SPE | p-channel MOSFET | SOT363 | Infineon |
| QT2 | BSS314PE | p-channel MOSFET | Not assembled | Infineon |
| QT3 | BSD314SPE | p-channel MOSFET | SOT363 | Infineon |
| QT3_ | BSS314PE | p-channel MOSFET | Not assembled | Infineon |
| QT4 | ZXTP25040DFH | pnp-Transistor | SOT23 | Diodes |
| QT5 | ZXTP25040DFH | pnp-Transistor | SOT23 | Diodes |
| QT6 | ZXTP25040DFH | pnp-Transistor | SOT23 | Diodes |
| R1 | 100R | Resistor | 0603 | various |
| R2 | 10R | Resistor | 0603 | various |
| R3 | 100R | Resistor | 0603 | various |
| R4 | 10R | Resistor | 0603 | various |
| R8T' | OR | Resistor | 0603 | various |
| R9T' | 1k2 | Resistor | 0603 | various |
| R10T' | 820R | Resistor | 0603 | various |
| R11T' | 2k2 | Resistor | 0603 | various |
| R12T' | 270R | Resistor | 0603 | various |
| R13T' | 2k2 | Resistor | 0603 | various |
| R14 | 68k | Resistor | 0603 | various |
| R15 | 15R | Resistor | 0603 | various |
| R16 | 15R | Resistor | 0603 | various |
| R17 | 2k2 | Resistor | 0603 | various |
| R18 | 0R15 | Resistor | 0805 | various |
| R42 | 100R | Resistor | 0603 | various |
| R43 | 100R | Resistor | 0603 | various |
| R44 | 100R | Resistor | 0603 | various |
| R46 | 100R | Resistor | 0603 | various |
| R47 | 100R | Resistor | 0603 | various |
| R48 | 100R | Resistor | 0603 | various |
| R56 | 3k9 | Resistor | 0603 | various |
| RDB | 1R | | 0603 | |
| RDESAT B | 2k2 | Resistor | 0603 | various |
| RDESAT_B RDESAT_T | 2k2 2k2 | Resistor Resistor | 0603 | various |
| עמבאאו"ו | 1R | Resistor | 0603 | various various |



| Name | Value | Device | Package | Supplier |
|----------|---------------|------------------|---------------------|----------------|
| RG4B | 27R | Resistor | 0603 | various |
| RG4B4 | not assembled | Resistor | 0603 | various |
| RG4B5 | not assembled | Resistor | 0603 | various |
| RG4B6 | not assembled | Resistor | 0603 | various |
| RG4T | 27R | Resistor | 0603 | various |
| RG4T4 | not assembled | Resistor | 0603 | various |
| RG4T5 | not assembled | Resistor | 0603 | various |
| RG4T6 | not assembled | Resistor | 0603 | various |
| RG5B | 27R | Resistor | 0603 | various |
| RG5T | 27R | Resistor | 0603 | various |
| RG6B | 27R | Resistor | 0603 | various |
| RG6T | 27R | Resistor | 0603 | various |
| RJ1T1_NC | not assembled | Resistor | 0805 | various |
| RJ2T1 | OR | Resistor | 0805 | various |
| RJ3T1_NC | not assembled | Resistor | 0805 | various |
| RJ4T1 | OR | Resistor | 0805 | various |
| ROFF1_B | 3R3 | Resistor | 2010 | various |
| ROFF1_T | 3R3 | Resistor | 2010 | various |
| ROFF_B | 3R3 | Resistor | 2010 | various |
| ROFF_T | 3R3 | Resistor | 2010 | various |
| RS1B | 0R33 | Resistor | 1206 | various |
| RS1T | 0R33 | Resistor | 1206 | various |
| RS2B | 0R33 | Resistor | 1206 | various |
| RS2T | 0R33 | Resistor | 1206 | various |
| RSOFF_B | 47R | Resistor | 1206 | various |
| RSOFF_T | 47R | Resistor | 1206 | various |
| RSPB | 2k7 | Resistor | 0603 | various |
| RSPT | 2k7 | Resistor | 0603 | various |
| RZ_B_NC | not assembled | Resistor | 0603 | various |
| RZ_T_NC | not assembled | Resistor | 0603 | various |
| R_/FLT_B | 2k4 | Resistor | 0603 | various |
| R_/FLT_T | 2k4 | Resistor | 0603 | various |
| R_PBR1_B | 62k | Resistor | 0603 | various |
| R_PBR2_B | 15k | Resistor | 0603 | various |
| R_PRB1_T | 62k | Resistor | 0603 | various |
| R_PRB2_T | 15k | Resistor | 0603 | various |
| R_RDY1_B | 2k4 | Resistor | 0603 | various |
| R_RDY1_T | 2k4 | Resistor | 0603 | various |
| R_RDY2_B | 2k4 | Resistor | 0603 | various |
| R_RDY2_T | 2k4 | Resistor | 0603 | various |
| T3 | PMV45EN | n-channel MOSFET | SOT23 | |
| T4 | PMV45EN | n-channel MOSFET | SOT23 | |
| | T60403-F5046- | | | |
| TR1 | X100 | Transformer | | Vacuumschmelze |
| X1 | MILLIGRID-22 | Connector | MILLIGRID-22 female | Molex |
| X1' | MILLIGRID-22 | connector | MILLIGRID-22 male | Molex |
| ZD1_B | P4SMA18CA | P4SMA18CA | DO214AC | |



| Name | Value | Device | Package | Supplier |
|-------|-----------|-----------|---------|----------|
| ZD1_T | P4SMA18CA | P4SMA18CA | DO214AC | |
| ZD2_B | P4SMA18CA | P4SMA18CA | DO214AC | |
| ZD2_T | P4SMA18CA | P4SMA18CA | DO214AC | |



7 Schematics

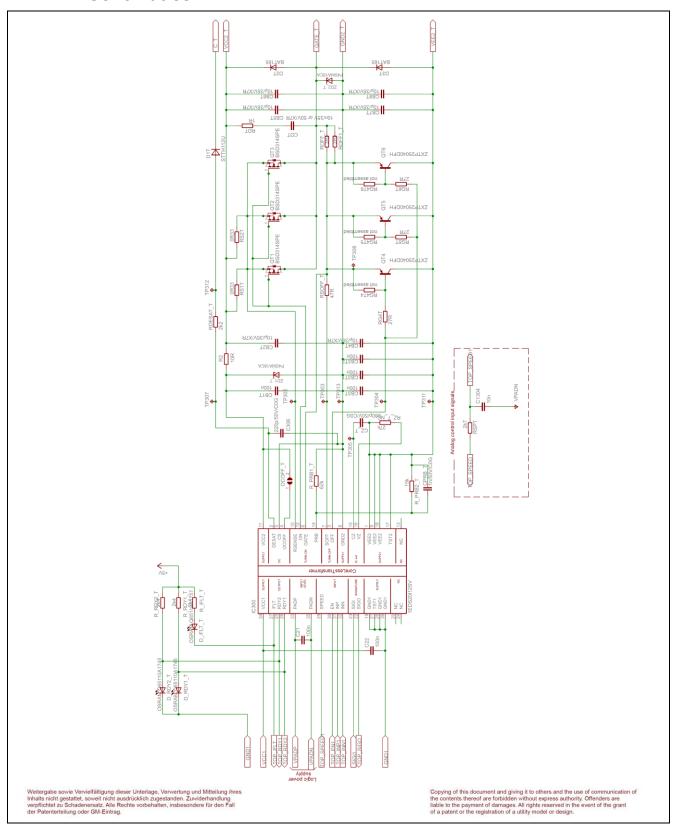


Figure 7 Schematic of high side channel gate driver

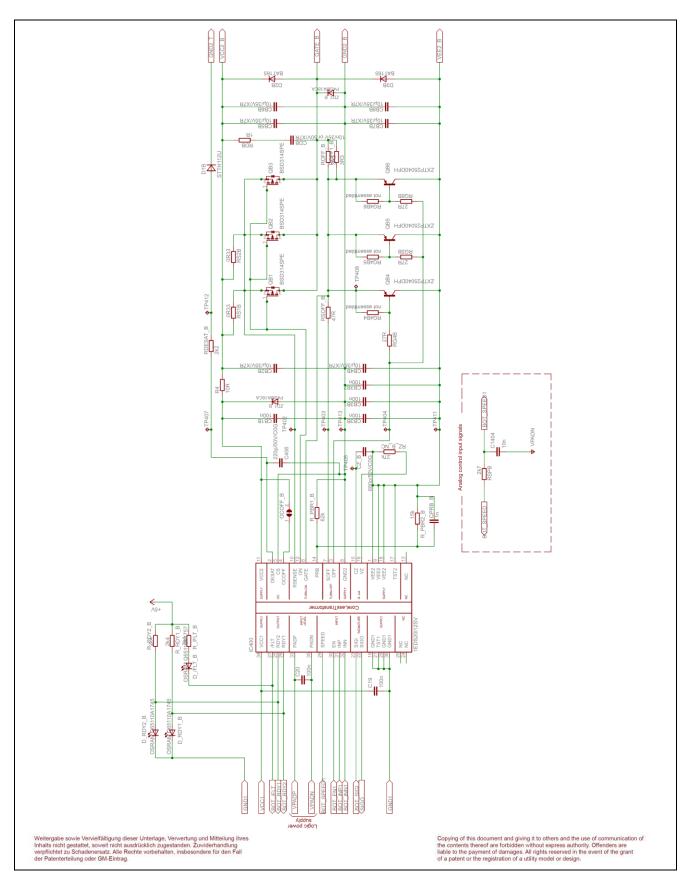


Figure 8 Schematic of low side channel gate driver

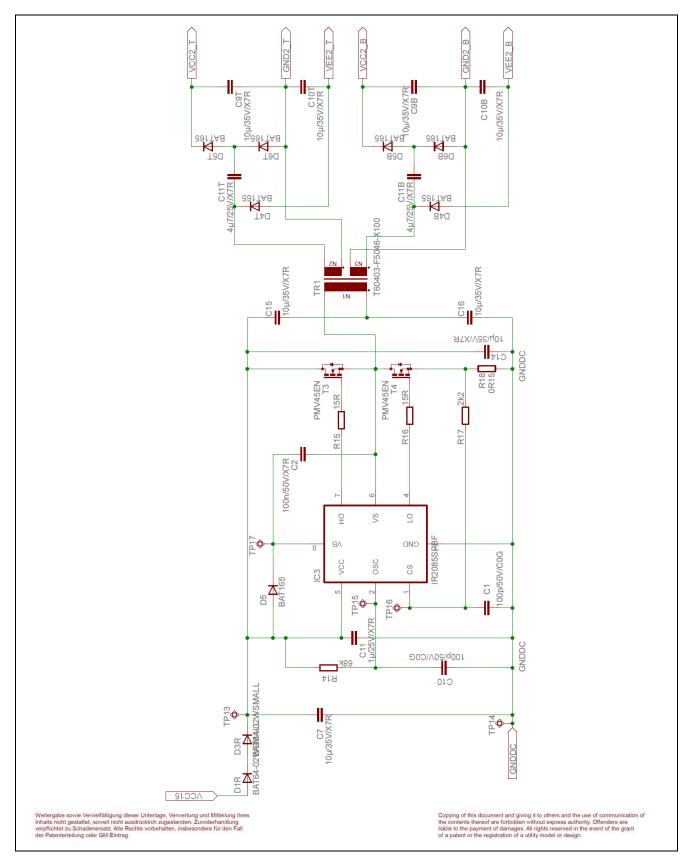


Figure 9 Schematic of isolated bipolar gate supply for high side and low side channel



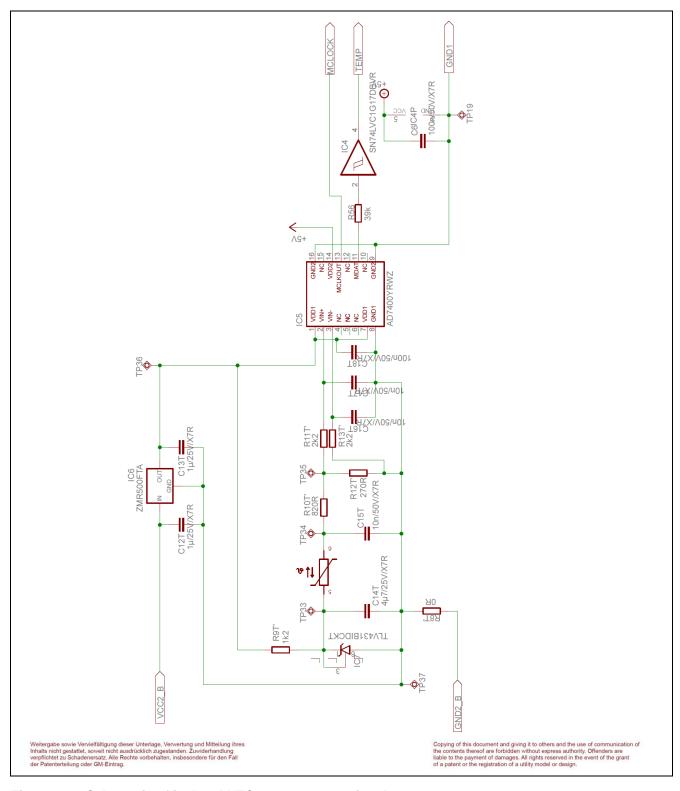


Figure 11 Schematic of isolated NTC measurement signal



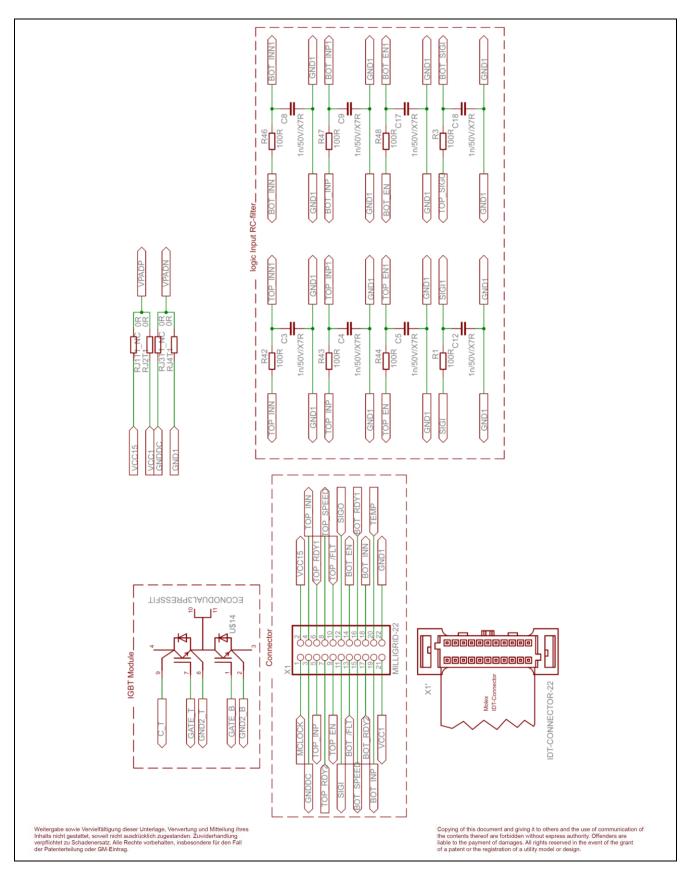


Figure 13 Schematic of RC-filters and supply selector including connector



8 Layout

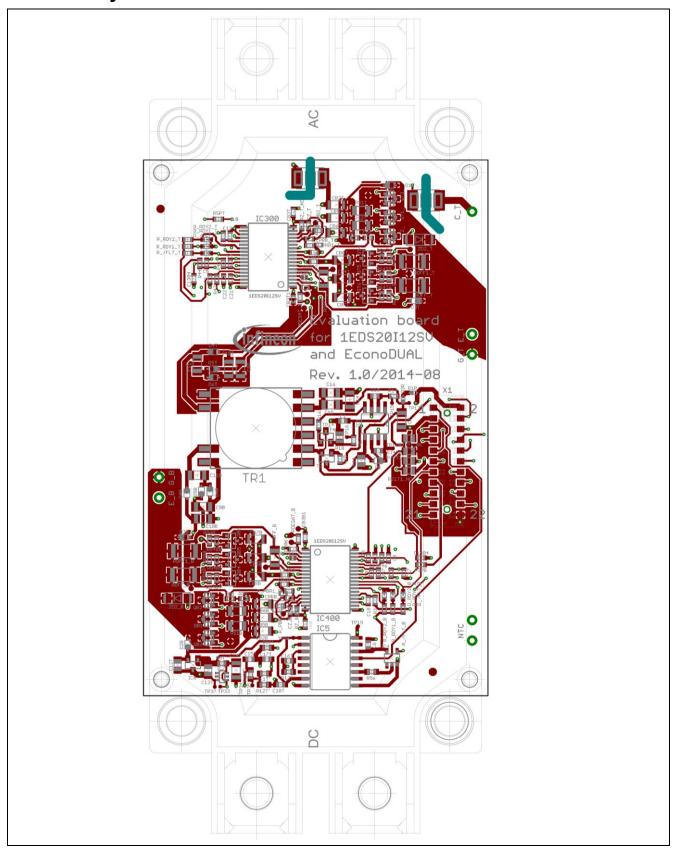


Figure 15 Top layer (thick green lines are milling trenches to achieve a larger creepage distance)



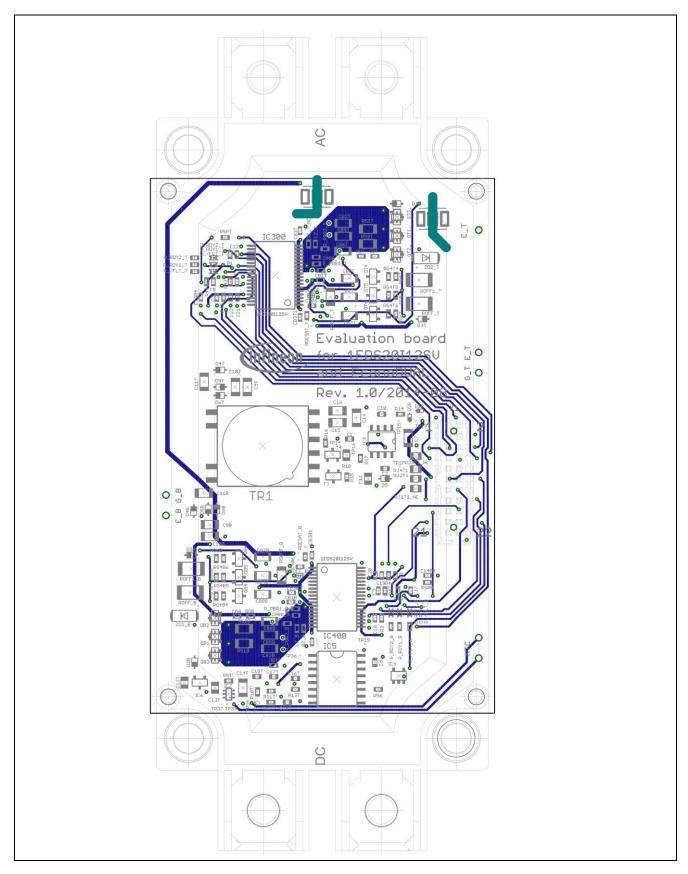


Figure 16 Inner layer 1



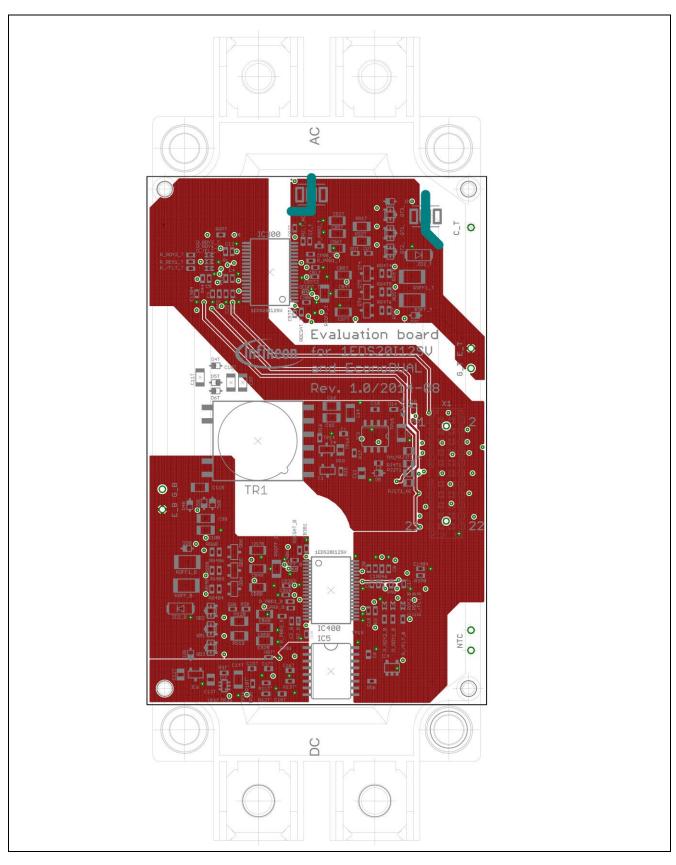


Figure 17 Inner layer 2



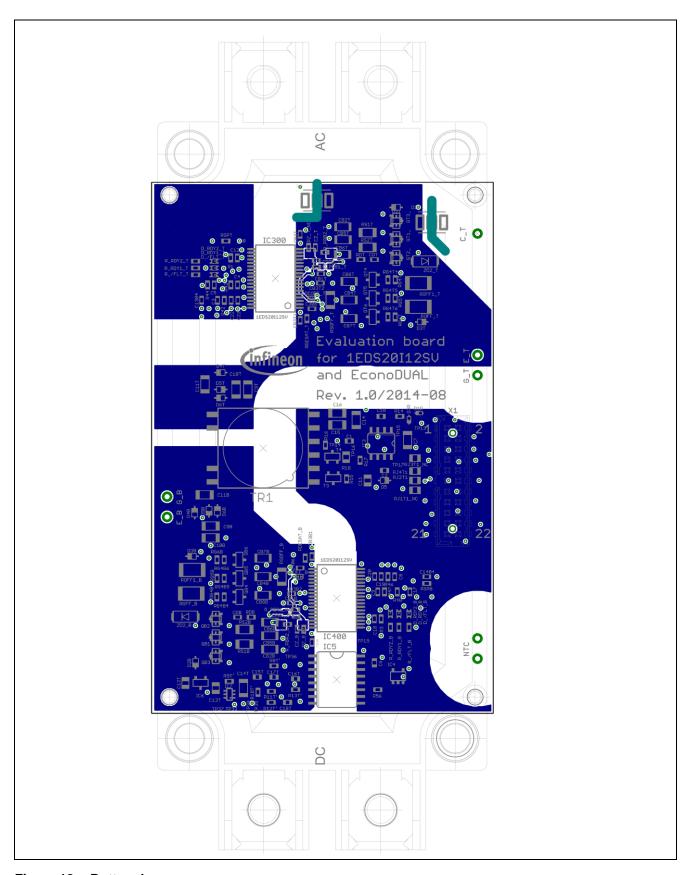


Figure 18 Bottom layer



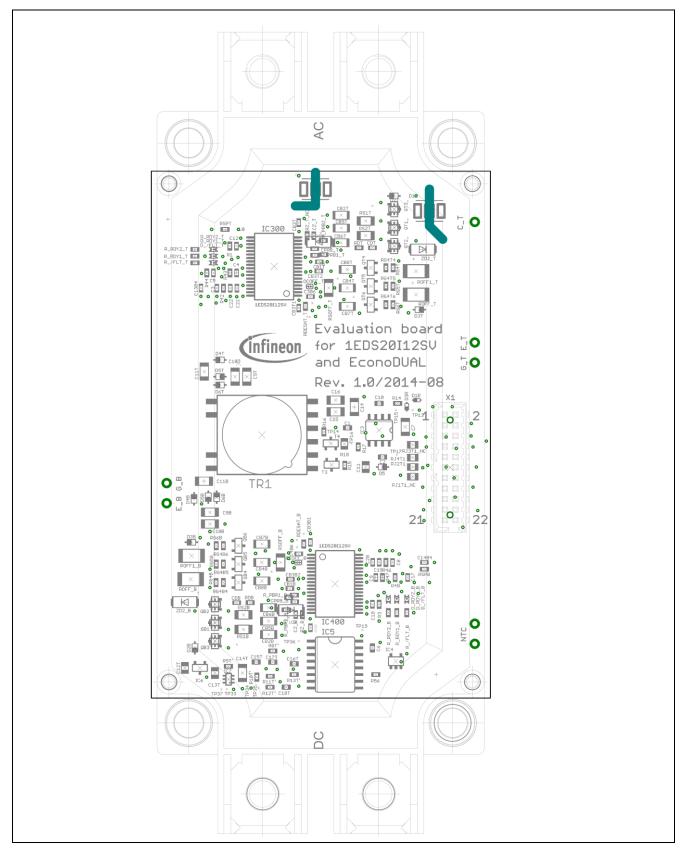


Figure 19 Assembly print



References

- [1] Infineon technologies: 1EDS20I12SV; datasheet rev 0.1, Infineon technologies, Germany, 2014
- [2] Infineon technologies: 1EDS20I12SV Technical description AN2014-01; application note rev 1.0, Infineon technologies, Germany, 2014
- [3] Infineon technologies: Assembly Instructions for the Easy-PressFIT Modules AN2009-01; application note rev 2.1, Infineon technologies, Germany, 2014

www.infineon.com