

# Ceramics

## ❖ What is Ceramic ?



ceramic in different styles

## ❖ Definition

- Ceramics are non-metallic, inorganic materials made by the action of heat followed by cooling.
- They usually consist of metallic and non-metallic elements (e.g., oxides, nitrides, carbides).
- Ceramics can be crystalline, amorphous, or a combination (as in glass-ceramics).

## ❖ Key Characteristics

- Hardness: Extremely hard materials (e.g., SiC, Al<sub>2</sub>O<sub>3</sub>).
- High melting point and thermal stability.
- Low density compared to metals.
- Brittleness: High stiffness but low toughness (can fracture easily).
- Excellent wear and corrosion resistance.
- Electrical insulation (most ceramics are good insulators; some are semiconductors or superconductors).

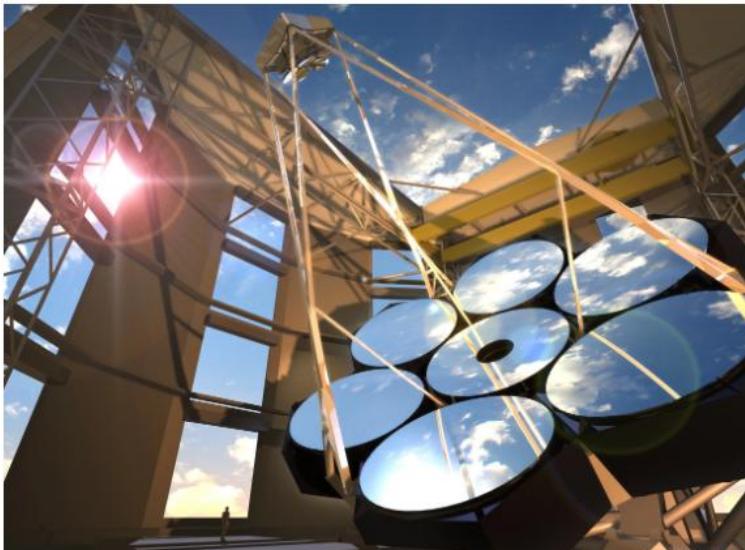
# Ceramics



Oxide Ceramics



Non-oxide Ceramics



Glass-Ceramics

## ❖ Types of Structural Ceramics

The paper categorizes ceramics into the following:

### a. Oxide Ceramics

- ❑ Common types: Alumina ( $\text{Al}_2\text{O}_3$ ), Zirconia ( $\text{ZrO}_2$ )
- ❑ Applications: Cutting tools, dental implants, bearings.

### b. Non-oxide Ceramics

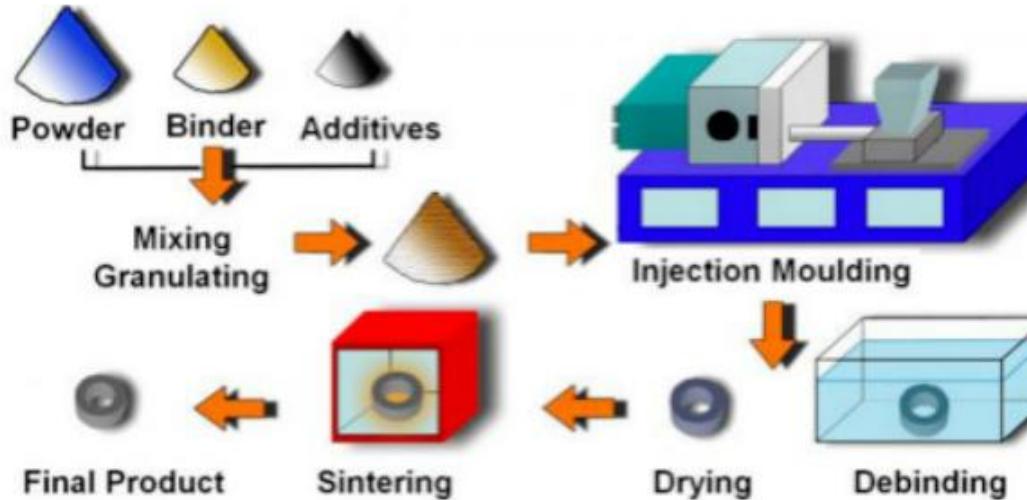
- ❑ Includes: Carbides ( $\text{SiC}$ ), Nitrides ( $\text{Si}_3\text{N}_4$ ), Borides ( $\text{TiB}_2$ )
- ❑ Applications: High-temp components, aerospace parts, nuclear industry.

### c. Glass-Ceramics

- ❑ Intermediate between glass and crystalline ceramics.
- ❑ Applications: Cooktops, telescope mirrors, electronics.

# Ceramics

## ❖ Ceramics Fabrication Techniques



## ❖ Fabrication Techniques

Ceramics are formed using various advanced processes:

- Powder metallurgy
- Hot pressing and sintering
- Spark plasma sintering (SPS)
- Additive manufacturing (3D printing)

These methods help improve mechanical strength, microstructure, and densification.

## ❖ Recent Developments

- Toughened ceramics (e.g., zirconia toughened alumina)
- Nanostructured ceramics for better fracture resistance
- Bioinspired ceramics mimicking nacre and bone structures
- 3D-printed ceramics for customized components