RSLogix Micro Project Report



Processor Information

Processor Type: Bul.1763 MicroLogix 1100 Series B

Processor Name: SIM PLC

Total Memory Used: 124 Instruction Words Used - 53 Data Table Words Used

Total Memory Left: 6532 Instruction Words Left

Program Files: 5

Data Files: 9

Program ID: a9ab

I/O Configuration

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2		
3		
1		

Bul.1763

MicroLogix 1100 Series B

Channel Configuration

```
CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex Edit Resource/Owner Timeout: 60 CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex Passthru Link ID: 1
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex Write Protected: No
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex Comms Servicing Selection: Yes
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex Message Servicing Selection: Yes
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex 1st AWA Append Character: \d
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex 2nd AWA Append Character: \a
  Source ID: 1 (decimal)
  Baud: 19200
  Parity: NONE
  Control Line : No Handshaking
  Error Detection: CRC
  Embedded Responses: Auto Detect
  Duplicate Packet Detect: Yes
  ACK Timeout (x20 ms): 50
  NAK Retries: 3
  ENQ Retries: 3
CHANNEL 1 (SYSTEM) - Driver: Ethernet
  CHANNEL 1 (SYSTEM) - Driver: Ethernet Edit Resource/Owner Timeout: 60
  CHANNEL 1 (SYSTEM) - Driver: Ethernet Passthru Link ID: 1
  CHANNEL 1 (SYSTEM) - Driver: Ethernet Write Protected: No
  CHANNEL 1 (SYSTEM) - Driver: Ethernet Comms Servicing Selection: Yes
  CHANNEL 1 (SYSTEM) - Driver: Ethernet Message Servicing Selection: Yes
  Hardware Address: 00:00:00:00:00:00
  IP Address: 0.0.0.0
  Subnet Mask: 0.0.0.0
  Gateway Address: 0.0.0.0
  Msg Connection Timeout (x 1mS):
  Msg Reply Timeout (x mS): 3000
  Inactivity Timeout (x Min): 30
  Bootp Enable: Yes
  Dhcp Enable No
  SNMP Enable: No
  HTTP Enable: Yes
  Auto Negotiate Enable: Yes
  Port Speed Enable: 10/100 Mbps Full Duplex/Half Duplex
  Contact:
  Location:
```

Program File List

Name	Number	Туре	Rungs	Debug	Bytes	
[SYSTEM]	0	SYS	0	No	0	
	1	SYS	0	No	0	
MAIN	2	LADDER	3	No	21	
ROTAMETER	3	LADDER	3	No	48	
CTRL LOGIC	4	LADDER	3	No	74	

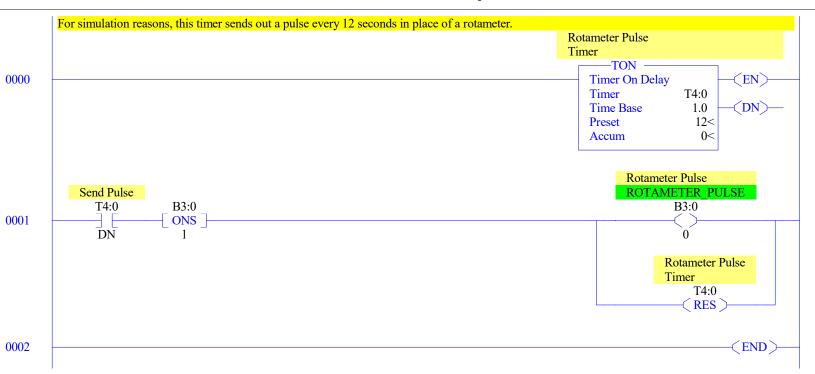
Data File List

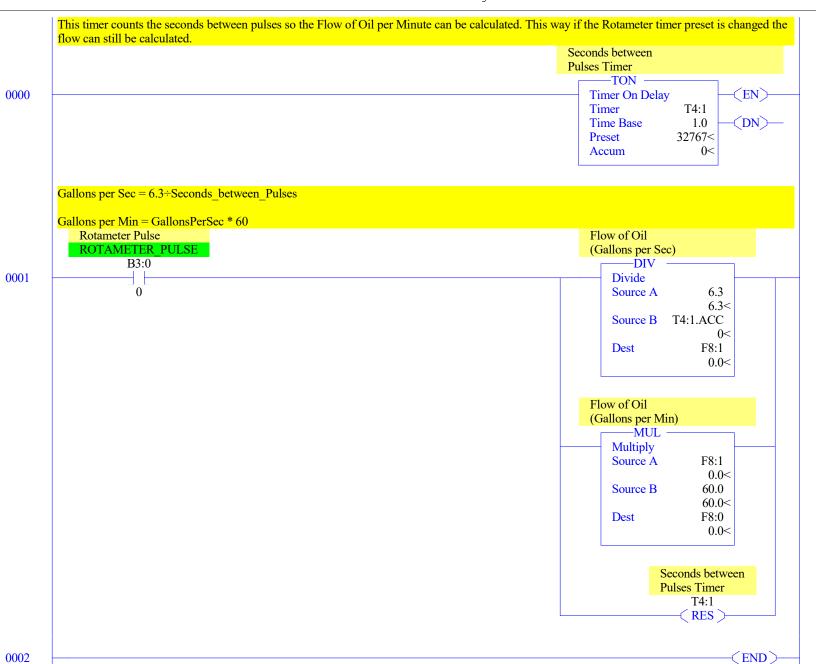
Name	Number	Type	Scope	Debug	Words	Elements	Last		
OUTPUT	0	О	Global	No	12	4	O:3		
NPUT	1	I	Global	No	18	6	I:5		
STATUS	2	S	Global	No	0	66	S:65		
BINARY	3	В	Global	No	1	1	B3:0		
ΓIMER	4	T	Global	No	9	3	T4:2		
COUNTER	5	C	Global	No	3	1	C5:0		
CONTROL	6	R	Global	No	3	1	R6:0		
NTEGER	7	N	Global	No	1	1	N7:0		
FLOAT	8	F	Global	No	6	3	F8:2		

LAD 2 - MAIN --- Total Rungs in File = 3



LAD 3 - ROTAMETER --- Total Rungs in File = 3





Data File OO (bin) -- OUTPUT

Offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0		
0:0.0	0																Bul.1763	MicroLogix 1100 Series B
0:0.1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
0:0.2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
0:0.3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B

Data File I1 (bin) -- INPUT

Offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0		
I:0.0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
I:0.1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
I:0.2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
I:0.3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
I:0.4	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B-Analog
I:0.5	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B-Analog

Data File S2 (hex) -- STATUS

```
Main
Processor Mode S:1/0 - S:1/4 = Remote Program Mode
On Power up Go To Run (Mode Behavior) S:1/12 = 0
First Pass S:1/15 = No
Free Running Clock S:4 = 0000-0000-0000-0000
Proc
OS Catalog Number S:57 = 1100
                                        User Program Type S:63 = 8001h
OS Series S:58 = A
                                        Compiler Revision Number S:64 =
OS FRS S:59 =
Processor Catalog Number S:60 =
Processor Series S:61 = A
Processor FRN S:62 =
Scan Times
```

```
Maximum (x10 ms) S:22 = 0
Watchdog (x10 ms) S:3 (high byte) = 10
Last 100 uSec Scan Time S:35 = 0
Scan Toggle Bit S:33/9 = 0
```

Math

```
Math Overflow Selected S:2/14 = 0
                                            Math Register (lo word) S:13 = 0
Overflow Trap S:5/0 = 0
                                             Math Register (high word) S:14-S:13 = 0
Carry S:0/0 = 0
                                             Math Register (32 Bit) S:14-S:13 = 0
Overflow S:0/1 = 0
Zero Bit S:0/2 = 0
Sign Bit S:0/3 = 0
```

Chan 0

```
Processor Mode S:1/0- S:1/4 = Remote Program Mode
Node Address S:15 (low byte) = 0
                                Outgoing Msg Cmd Pending S:33/2 = 0
Baud Rate S:15 (high byte) = ?
Channel Mode S:33/3 = 0
Comms Active S:33/4 = 0
Incoming Cmd Pending S:33/0 = 0
Msg Reply Pending S:33/1 = 0
```

Debug

```
Suspend Code S:7 = 0
Suspend File S:8 = 0
```

Errors

```
Fault Override At Power Up S:1/8 = 0
                                             Fault Routine S:29 = 0
Startup Protection Fault S:1/9 = 0
                                             Major Error S:6 = 0h
Major Error Halt S:1/13 = 0
Overflow Trap S:5/0 = 0
                                             Error Description:
Control Register Error S:5/2 = 0
Major Error Executing User Fault Rtn. S:5/3 = 0
Battery Low S:5/11 = 0
Input Filter Selection Modified S:5/13 = 0
ASCII String Manipulation error S:5/15 = 0
```

Protection

```
Deny Future Access S:1/14 = No
Data File Overwrite Protection Lost S:36/10 = False
```

Mem Module

```
Memory Module Loaded On Boot S:5/8 = 0
Password Mismatch S:5/9 = 0
Load Memory Module On Memory Error S:1/10 = 0
Load Memory Module Always S:1/11 = 0
On Power up Go To Run (Mode Behavior) S:1/12 = 0
Program Compare S:2/9 = 0
Data File Overwrite Protection Lost S:36/10 = 0
```

Data File S2 (hex) -- STATUS

Forces

Forces Enabled S:1/5 = Yes Forces Installed S:1/6 = No Data File B3 (bin) -- BINARY

B3:0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0

Data File T4 -- TIMER

Offset	EN TT DN	BASE	PRE	ACC	(Symbol) Description
	0 0 0				Rotameter Pulse Timer
T4:1	0 0 0	1.0 sec	32767	0	Seconds between Pulses Timer
T4:2	0 0 0	1.0 sec	60	0	

Data File C5 -- COUNTER

Offset CU CD DN OV UN UA PRE ACC (Symbol) Description
C5:0 0 0 0 0 0 32767 0

Data File R6 -- CONTROL

Offset EN EU DN EM ER UL IN FD LEN POS (Symbol) Description R6:0 0 0 0 0 0 0 0 0 0

Data 1	File	Ν7	(dec)		INTEGER
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Offset 0 1 2 3 4 5 6 7 8 9

N7:0 0

Data File F8 -- FLOAT

Offset	0	1	2	3	4
F8:0	0	0	0		

Address/Symbol Database

Address	Symbol	Scope	Description	Sym Group	Dev. Code	ABV
B3:0/0	ROTAMETER_PULSE	Global	Rotameter Pulse			
B3:0/3 C5:0						
C5:0.ACC			Pulses per Minute			
F8:0 F8:0/0			Flow of Oil (Gallons per Min)			
78:1			Flow of Oil (Gallons per Sec)			
F8:2 F8:3						
N7:0						
S:0 S:0/0			Arithmetic Flags Processor Arithmetic Carry Flag			
S:0/1			Processor Arithmetic Underflow/ Overflow Flag			
S:0/2 S:0/3			Processor Arithmetic Zero Flag Processor Arithmetic Sign Flag			
S:1			Processor Mode Status/ Control			
S:1/0 S:1/1			Processor Mode Bit 0 Processor Mode Bit 1			
S:1/2			Processor Mode Bit 2			
S:1/3 S:1/4			Processor Mode Bit 3 Processor Mode Bit 4			
S:1/5			Forces Enabled			
S:1/6 S:1/7			Forces Present Comms Active			
S:1/8			Fault Override at Powerup			
S:1/9 S:1/10			Startup Protection Fault Load Memory Module on Memory Error			
S:1/11			Load Memory Module Always			
S:1/12 S:1/13			Load Memory Module and RUN Major Error Halted			
S:1/14			Access Denied			
S:1/15 S:2/0			First Pass STI Pending			
S:2/1			STI Enabled			
S:2/2 S:2/3			STI Executing Index Addressing File Range			
S:2/4			Saved with Debug Single Step			
S:2/5 S:2/6			DH-485 Incoming Command Pending DH-485 Message Reply Pending			
S:2/7			DH-485 Outgoing Message Command Pending			
S:2/15 S:3			Comms Servicing Selection Current Scan Time/ Watchdog Scan Time			
S:4			Time Base			
S:5/0 S:5/2			Overflow Trap Control Register Error			
S:5/3			Major Err Detected Executing UserFault Routine			
S:5/4 S:5/8			M0-M1 Referenced on Disabled Slot Memory Module Boot			
S:5/9			Memory Module Password Mismatch			
S:5/10 S:5/11			STI Overflow Battery Low			
S:6			Major Error Fault Code			
S:7 S:8			Suspend Code Suspend File			
S:9			Active Nodes			
S:10 S:11			Active Nodes I/O Slot Enables			
S:12			I/O Slot Enables			
S:13 S:14			Math Register Math Register			
S:15			Node Address/ Baud Rate			
S:16 S:17			Debug Single Step Rung Debug Single Step File			
5:18			Debug Single Step Breakpoint Rung			
S:19 S:20			Debug Single Step Breakpoint File Debug Fault/ Powerdown Rung			
S:21			Debug Fault/ Powerdown File			
S:22 S:23			Maximum Observed Scan Time Average Scan Time			
S:24			Index Register			
S:25 S:26			I/O Interrupt Pending I/O Interrupt Pending			
S:27			I/O Interrupt Enabled			
S:28 S:29			I/O Interrupt Enabled User Fault Routine File Number			
S:30			STI Setpoint			
3:31 3:32			STI File Number I/O Interrupt Executing			
S:33			Extended Proc Status Control Word			
S:33/0 S:33/1			Incoming Command Pending Message Reply Pending			
S:33/2			Outgoing Message Command Pending			
S:33/3 S:33/4			Selection Status User/DF1 Communicat Active			
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Address/Symbol Database

Address	Symbol	Scope	Description	Sym Group	Dev. Code ABV
s:33/5			Communicat Servicing Selection		
s:33/6			Message Servicing Selection Channel 0		
S:33/7			Message Servicing Selection Channel 1		
S:33/8			Interrupt Latency Control Flag		
S:33/9 S:33/10			Scan Toggle Flag		
S:33/10 S:33/11			Discrete Input Interrupt Reconfigur Flag Online Edit Status		
S:33/12			Online Edit Status		
S:33/13			Scan Time Timebase Selection		
S:33/14			DTR Control Bit		
S:33/15			DTR Force Bit		
S:34			Pass-thru Disabled		
S:34/0			Pass-Thru Disabled Flag		
S:34/1			DH+ Active Node Table Enable Flag		
S:34/2			Floating Point Math Flag Disable, Fl		
S:35 S:36			Last 1 ms Scan Time Extended Minor Error Bits		
S:36/8			DII Lost		
S:36/9			STI Lost		
S:36/10			Memory Module Data File Overwrite Protection		
S:37			Clock Calendar Year		
S:38			Clock Calendar Month		
S:39			Clock Calendar Day		
S:40			Clock Calendar Hours		
S:41			Clock Calendar Minutes		
S:42			Clock Calendar Seconds		
S:43 S:44			STI Interrupt Time I/O Event Interrupt Time		
S:45			DII Interrupt Time		
S:46			Discrete Input Interrupt- File Number		
S:47			Discrete Input Interrupt- Slot Number		
S:48			Discrete Input Interrupt- Bit Mask		
S:49			Discrete Input Interrupt- Compare Value		
S:50			Processor Catalog Number		
S:51			Discrete Input Interrupt- Return Number		
S:52			Discrete Input Interrupt- Accumulat		
S:53			Reserved/ Clock Calendar Day of the Week		
S:55 S:56			Last DII Scan Time Maximum Observed DII Scan Time		
S:57			Operating System Catalog Number		
S:58			Operating System Series		
S:59			Operating System FRN		
S:61			Processor Series		
S:62			Processor Revision		
S:63			User Program Type		
S:64			User Program Functional Index		
S:65			User RAM Size		
S:66 S:67			Flash EEPROM Size Channel 0 Active Nodes		
S:68			Channel 0 Active Nodes		
S:69			Channel O Active Nodes		
s:70			Channel O Active Nodes		
S:71			Channel O Active Nodes		
S:72			Channel O Active Nodes		
S:73			Channel O Active Nodes		
S:74			Channel O Active Nodes		
S:75			Channel O Active Nodes		
S:76 S:77			Channel 0 Active Nodes Channel 0 Active Nodes		
S:78			Channel O Active Nodes		
S:79			Channel O Active Nodes		
S:80			Channel O Active Nodes		
S:81			Channel O Active Nodes		
S:82			Channel O Active Nodes		
S:83			DH+ Active Nodes		
S:84			DH+ Active Nodes		
S:85			DH+ Active Nodes		
S:86			DH+ Active Nodes		
T4:0 T4:0.ACC			Rotameter Pulse Timer		
T4:0.ACC			Send Pulse		
T4:0/EN			bena raise		
T4:1			Seconds between Pulses Timer		
T4:1.ACC			Seconds Between Pulses		
T4:1/DN					
T4:1/EN					
T4:2					
T4:2/DN					
T4:2/EN					
U:3			Rotameter Control Logic		
U:4			Control Logic		

Instruction Comment Database

Address Instruction Description

Symbol Group Database

Group_Name Description