NOTE:		R	EVISIONS	
— ALL UPPER BULKHEADS BOTTOM FLANGE, MAY NEED	E.C. NO.	REV.	DESCRIPTION	BY DATE
TO BE TRIMMED IN ORDER FOR HAT SECTIONS TO FIT	0084	B COR	RECTED DRAWING	CE 3/04
BETTER. (ALL UPPER FLANGES ON THE LOWER	0446		DATED DRAWING	SH 3/0
BULKHEADS MAY NEED THE SAME.)	0665		HANGED/NOTES ADD	
- BE SURE ALL BULKHEADS ARE STRAIGHT VERTICALLY	1057		ADDED NOTES	BH 5/10
BEFORE ATTACHING ANY SKINS OR COWLING STRINGERS.	1007		7,0000 11010	
(A COUPLE PIECES OF ANGLE OR HAT SECTION WILL				
WORK TO ALIGN BULKHEADS.) — ATTACH BULKHEADS AND HAT SECTIONS TO FUSELAGE MEO				
USING URALANE OR SILICONE AND SD42BS RIVETS.	3-171			
- BEFORE MOUNTING L8, L9, AND L10 BULKHEADS, CUT UPPER BULKHEAD U1	1 —			
RADIATOR OPENINGS IN EACH ONE. FOR THE OPENING $/E$ \ MEO3 -170	, ,			
SIZES, SEE DRAWING T51-03-INS-0901 IF YOU HAVE AN				
ALUMINUM BELLY OR DRAWING T51-07-INS-1682 IF YOU UPPER BULKHEAD U10 - MF03-169			- LOWER BULKHEAD	I 1 <i>1</i>
FOR FIREDOLACE RELLY RULLEAR LO NIFERE ELANOF			MF07-531 .	LIT
(MF08-536). UPPER BULKHEAD U9 NEEDS FLANGE UPPER BULKHEAD U9 —				
UPPER BULKHEAD U9 — / A				
UPPER BULKHEAD U5─ MF03-168 \			BULKHEAD L12	
MF03-166		MF03-	1/9	
		– LOWER BULKH	FAD I11	
UPPER BULKHEAD U4_		MF03-178		
MF03-165 \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		(MF08-535 -	FIBERGLASS BELLY)
UPPER BULKHEAD U3		,		,
MF03-164	LOW	ER BULKHEAD L	_10	
UPPER BULKHEAD U2		3–177		
MF03-163	(MF	08-534 - FIBEI	RGLASS BELLY)	
(MF07-514, ON AIRCRAFT'S		D 10		
	LOWER BULKHEA MF03—176	ND L9		
		IBERGLASS BELL	Y)	
	(1811 00 333 1	IDENOLASS DELL	_ ' /	
LOWER BU	LKHEAD L8			
MF03-175				
LOWER BULKHEAD L3				
LOWER BULKHEAD L2 —/ MF03-174	9	\longrightarrow TIT	TAN AIRCRAFT	SUPPLY
(MF07-515, ON AIRCRAFT	111	14	19 STATE ROUTE	45 SOUTH
USING LOM ENGINES.)	AIR	CRAFT	AUSTINBURG, OHI	10 44010
SING LOW LINGINGS.)	DETAIL	NAME UPPER 8	& LOWER BULKHEAD	LOCATIONS
DRAWN DATE	7 /8 /07 SCALE	N/A PART N		
B. HODGKINSON	//0/UJ ASSEME	BLY NAME		
CHECKED DATE R. INGLE	5/21/1() PART N	10.	DRAWING NO.	F2
APPROVED DATE	5/24/10 DRAWIN		-03-INS-	
K. BROOKS	5/24/10	D I O I	-00-11VD-	UOIO-E