

# Midterm Project

*Achyut and Nathaniel\_Bowerman*

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```
options(warn = -1)
```

## data prep

```
# libraries
library(fBasics)

## Loading required package: timeDate
## Loading required package: timeSeries
##
## Rmetrics Package fBasics
## Analysing Markets and calculating Basic Statistics
## Copyright (C) 2005-2014 Rmetrics Association Zurich
## Educational Software for Financial Engineering and Computational Science
## Rmetrics is free software and comes with ABSOLUTELY NO WARRANTY.
## https://www.rmetrics.org --- Mail to: info@rmetrics.org
library(Hotelling)

## Loading required package: corpcor
library(ICSNP)

## Loading required package: mvtnorm
## Loading required package: ICS
# loading the data
car_data = read.table('CarBodyAssembly.dat')

car_dt1 <- car_data[1:30, ]
car_dt2 <- car_data[31:50 , ]
```

a)

```
#Multivariate T-Test against mean of zero vector
HotellingsT2(car_data)

##
## Hotelling's one sample T2-test
##
```

```
## data: car_data
## T.2 = 74.917, df1 = 6, df2 = 44, p-value < 2.2e-16
## alternative hypothesis: true location is not equal to c(0,0,0,0,0,0)
#####
#p-value=2.2e-16, thus we have evidence that the mean vector is different than [0,0,0,0,0,0]
#####
```

b)

```
#test of difference in means between first 30 and last 20
HotellingsT2(car_dt1,car_dt2)

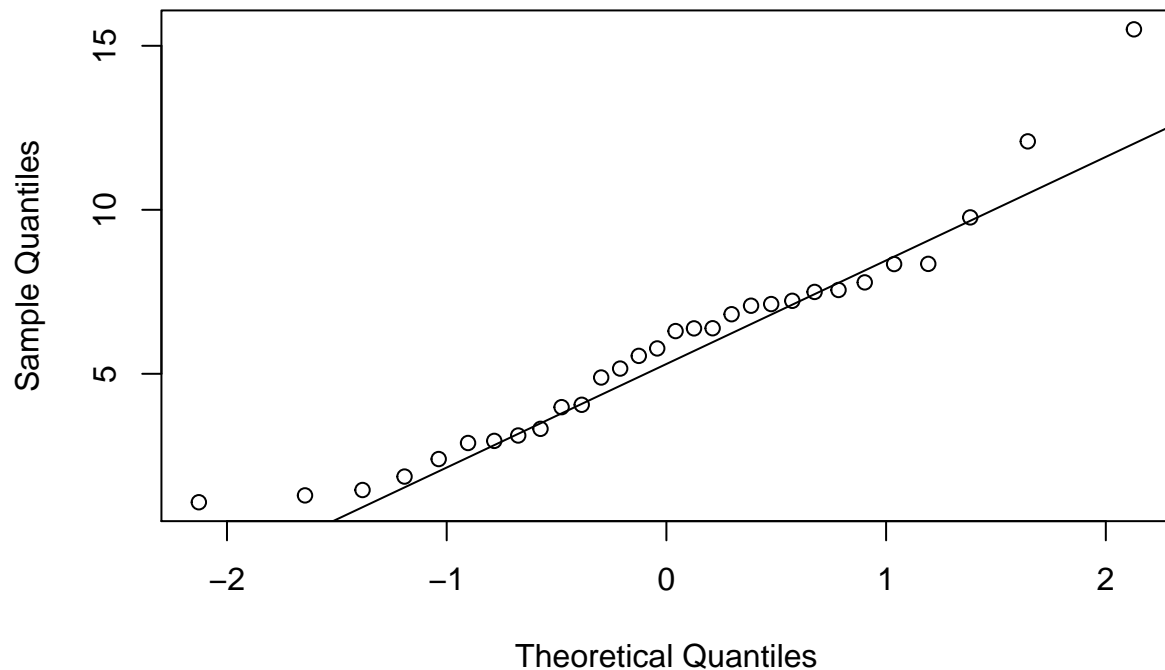
##
## Hotelling's two sample T2-test
##
## data: car_dt1 and car_dt2
## T.2 = 1.8563, df1 = 6, df2 = 43, p-value = 0.1107
## alternative hypothesis: true location difference is not equal to c(0,0,0,0,0,0)
#####
#p-value is 0.1107, thus we have no evidence that there is a difference
#between the mean vectors of the first 30 and last 20 observations
#####
```

c)

```
#Examine QQ plots of first 30 observations to determine MVN
mah <- mahalanobis(car_dt1,colMeans(car_dt1),var(car_dt1))

qqnorm(mah)
qqline(mah)
```

## Normal Q-Q Plot



```
#Shapiro test for MVN
shapiro.test(qnorm(pchisq(mah,6)))
```

```
##
##  Shapiro-Wilk normality test
##
## data:  qnorm(pchisq(mah, 6))
## W = 0.96728, p-value = 0.4678
```

```
#####
```

```
#p-value = 0.4678 and the QQ plot only has a couple points on the ends that are far from the expected
#line is the data was multivariate normal. Based on this, it appears that the data are normal for
#the first 30 observations.
```

```
#####
```

d)

```
#calculate means and var for first 30 observations
```

```
my_means <- colMeans(car_dt1)
```

```
my_var <- diag(var(car_dt1))
```

```
#plot the control charts for all 6 variables for the first 30 observations
```

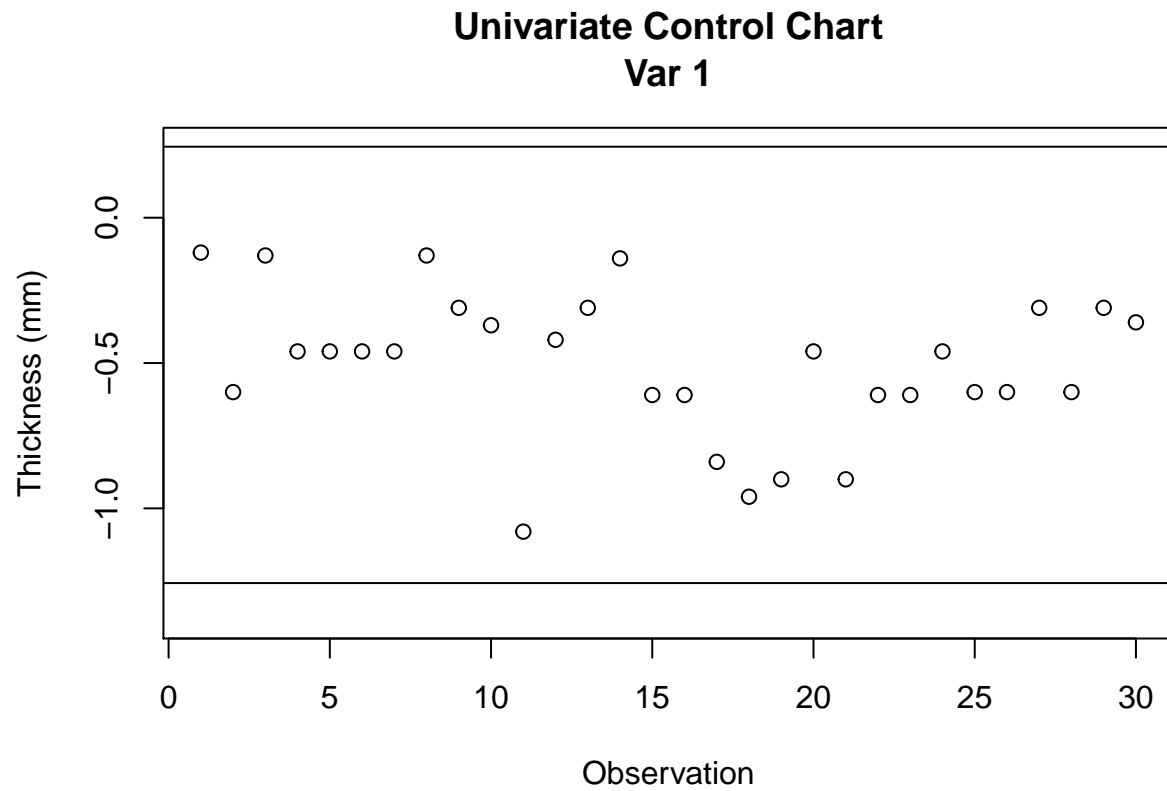
```
for (i in 1:6){
```

```
  plot(1:30,car_dt1[,i],ylim=c(1.1*min(my_means[i]-3*sqrt(my_var[i]),car_dt1[,i]),max
```

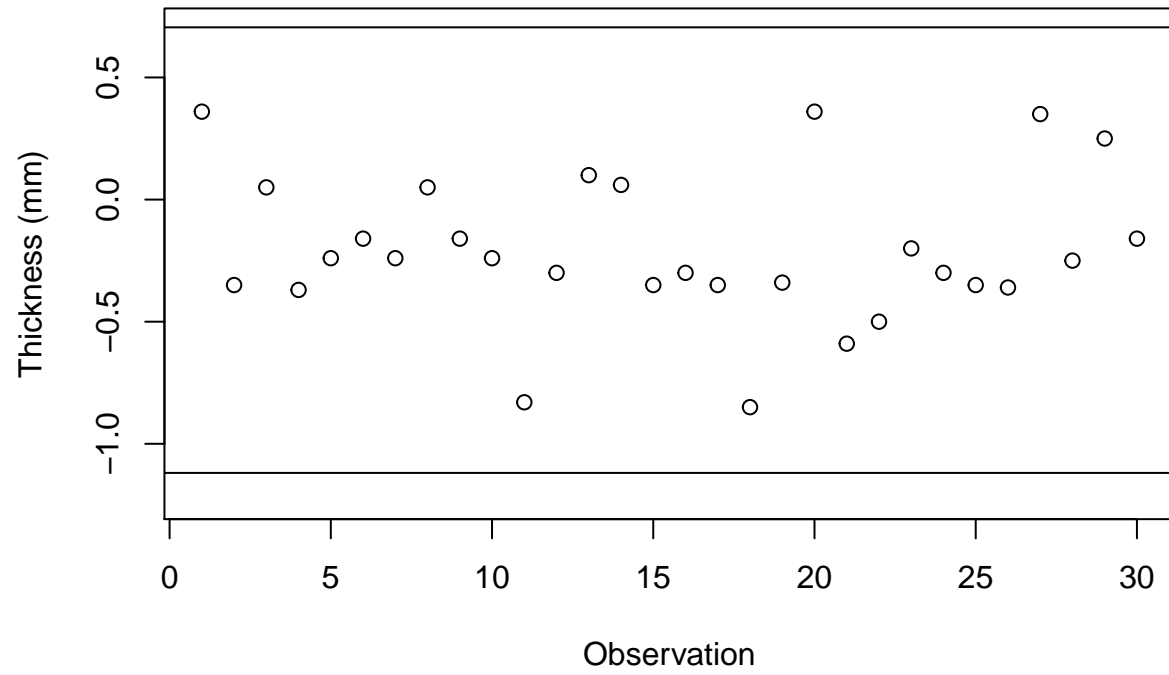
```

                                (my_means[i]+3*sqrt(my_var[i]),car_dt1[,i])),xlab="Observation",
    ylab=paste("Thickness (mm)")
    title(main=paste("Univariate Control Chart\nVar",i))
    abline(h=c(my_means[i]-3*sqrt(my_var[i]),my_means[i]+3*sqrt(my_var[i])))
}

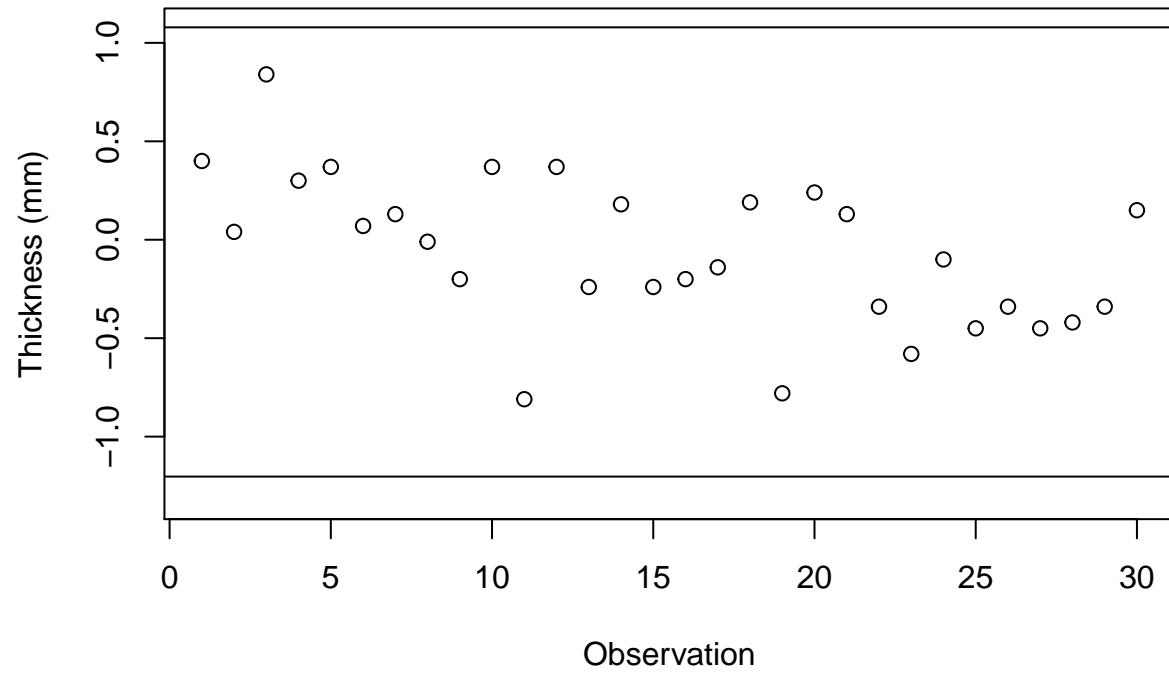
```



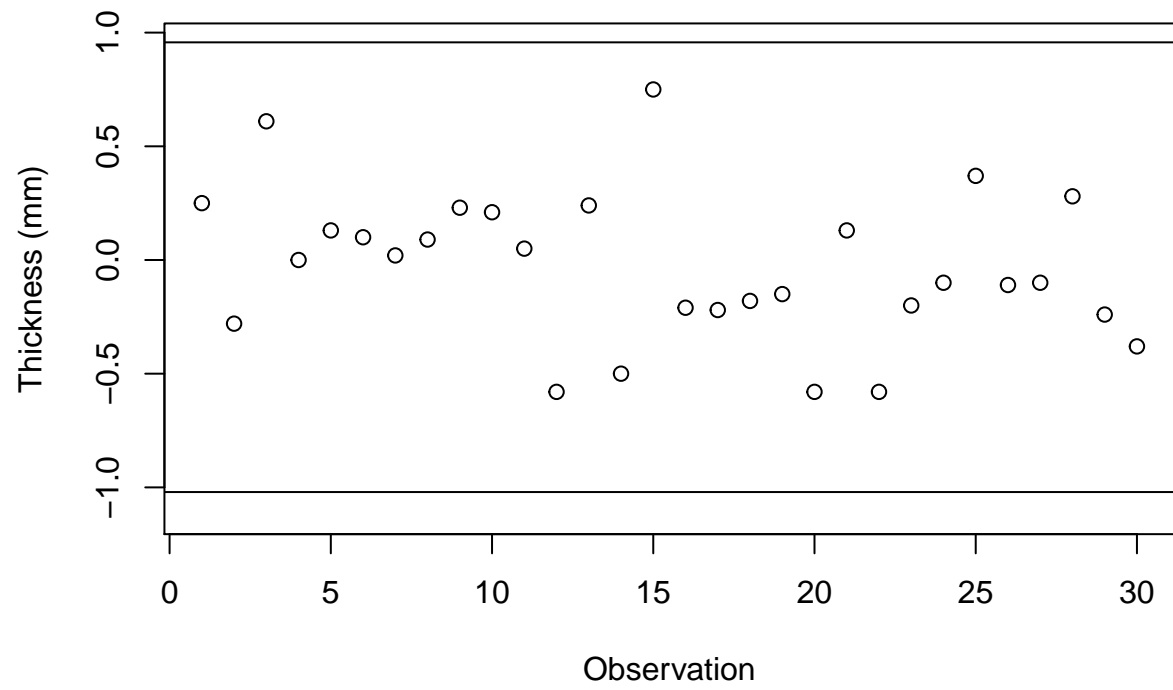
# Univariate Control Chart Var 2



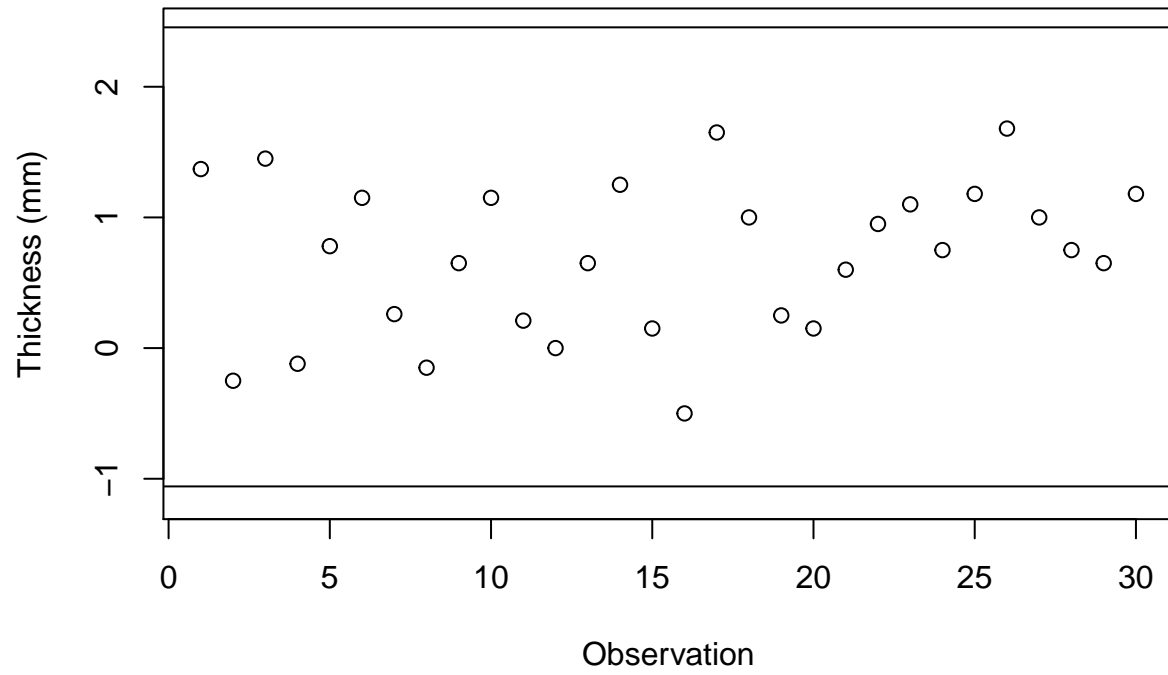
# Univariate Control Chart Var 3



# Univariate Control Chart Var 4

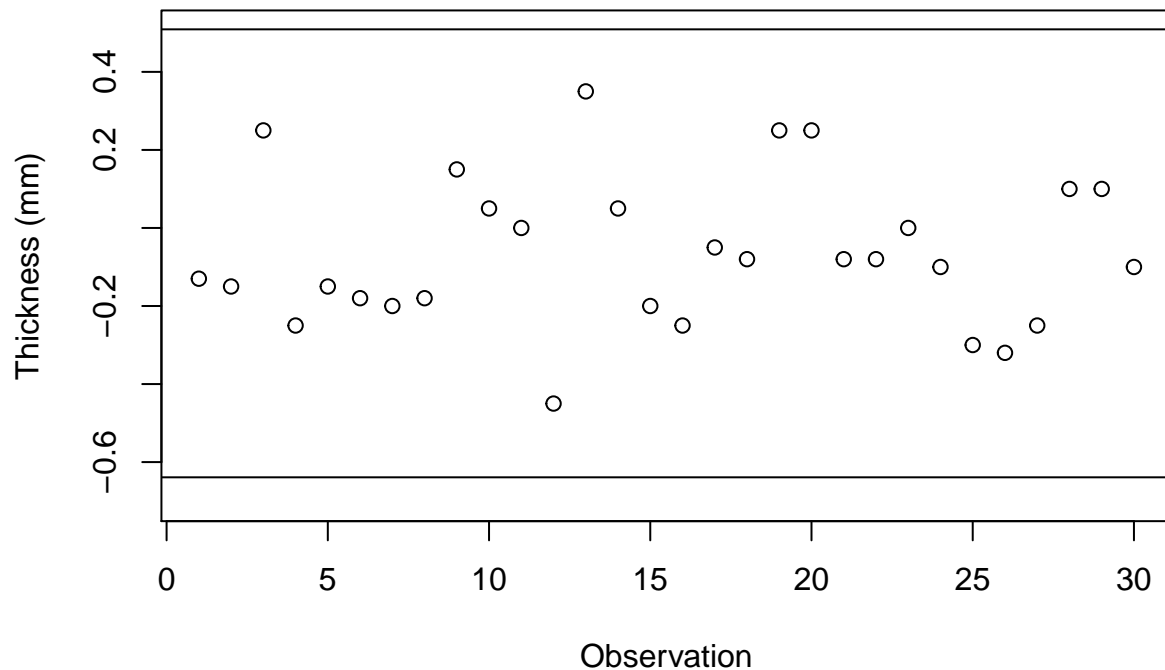


# Univariate Control Chart Var 5





## Univariate Control Chart Var 6



e)

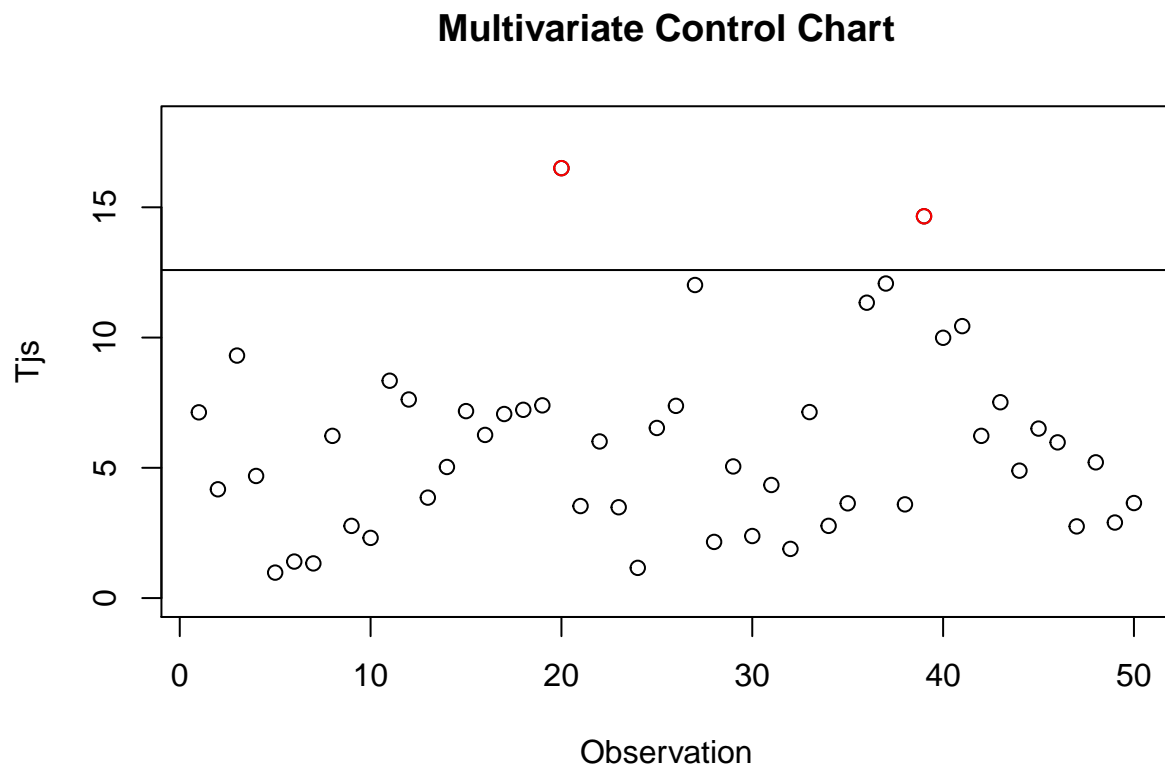
```
#assign dataset and create components for the calculations
data <- unname(unlist(data.matrix(car_data)))
S <- var(data)
x_bar <- colMeans(data)
S_inv<-solve(S)

#calculate Tj's for all observations
Tjs<-c()
for (i in 1:50) {
  diff<-x_bar-data[i,]
  Tj<-t(diff)%*%S_inv%*%diff
  Tjs<-c(Tjs,Tj)
}

#determine upper control limit
UCL<-qchisq(0.95,6)

#plot multivariate control chart and highlight points over UCL as red
plot(1:50,Tjs,ylim=c(0,1.1*max(Tjs,UCL)),xlab='Observation')
title(main="Multivariate Control Chart")
over<-which(Tjs>UCL)
points(over, Tjs[over], col = "red")
```

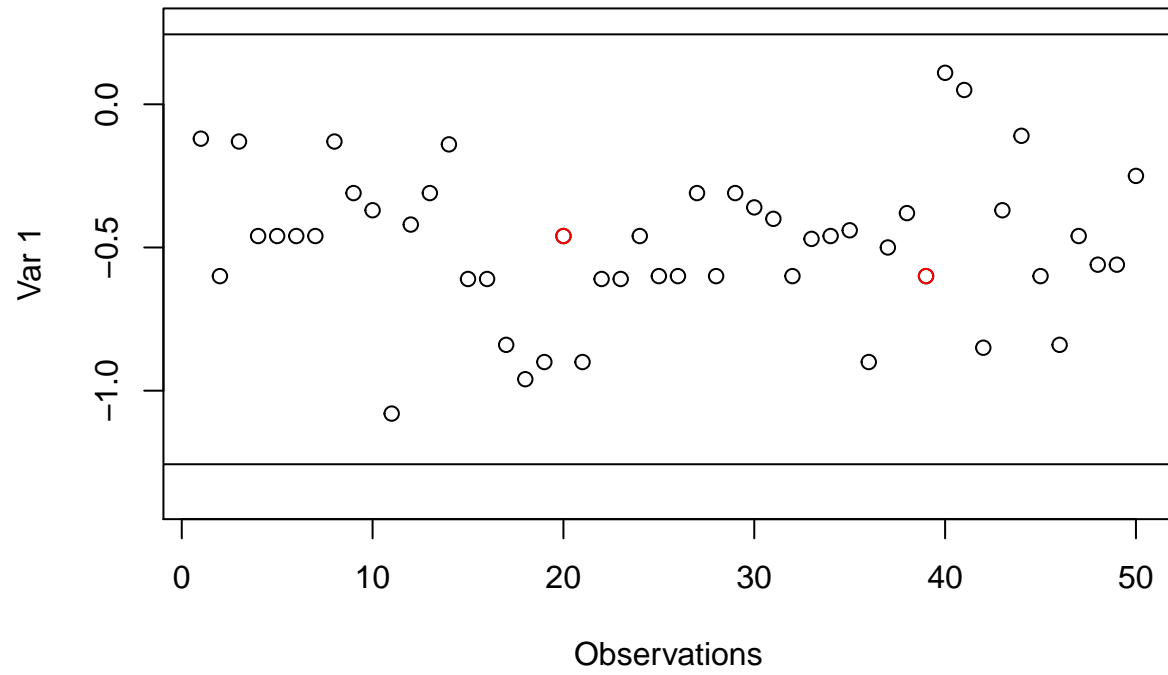
```
abline(h=UCL)
```



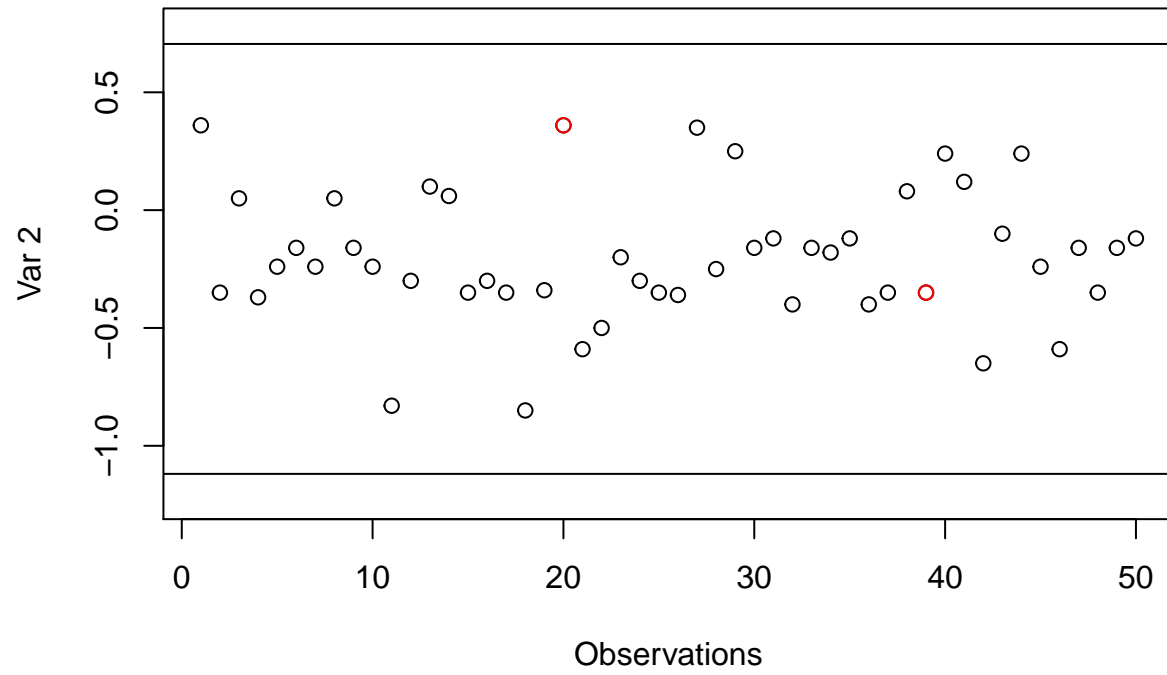
f)

```
#plot Univariate control plots for all 50 observations and highlight points over  
#MV control limit as red  
for (i in c(1,2,3,4,5,6)){  
  plot(1:50,data[,i],ylim=c(1.1*min(data[,i],my_means[i]-3*sqrt(my_var[i])),1.1*max(  
    data[,i],my_means[i]+3*sqrt(my_var[i]))),xlab="Observations",ylab=paste("Var",i))  
  title(main=paste("Univariate Control Chart\nVar",i))  
  points(over, data[over,i], col = "red")  
  abline(h=c(my_means[i]-3*sqrt(my_var[i]),my_means[i]+3*sqrt(my_var[i])))  
}
```

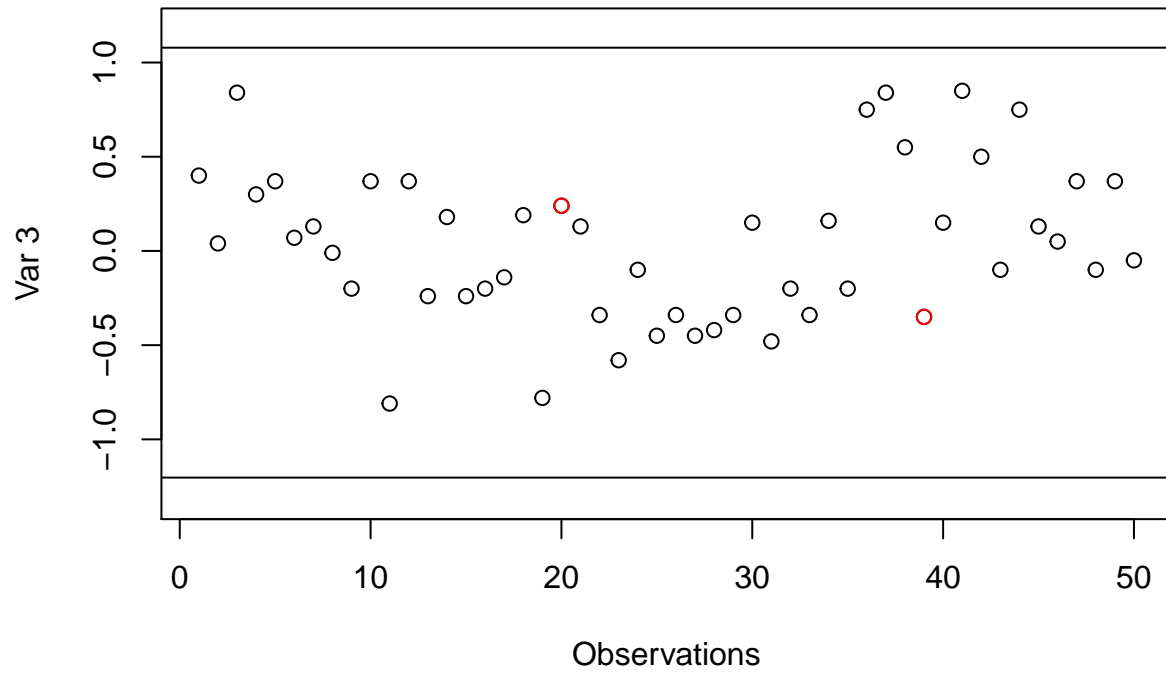
# Univariate Control Chart Var 1



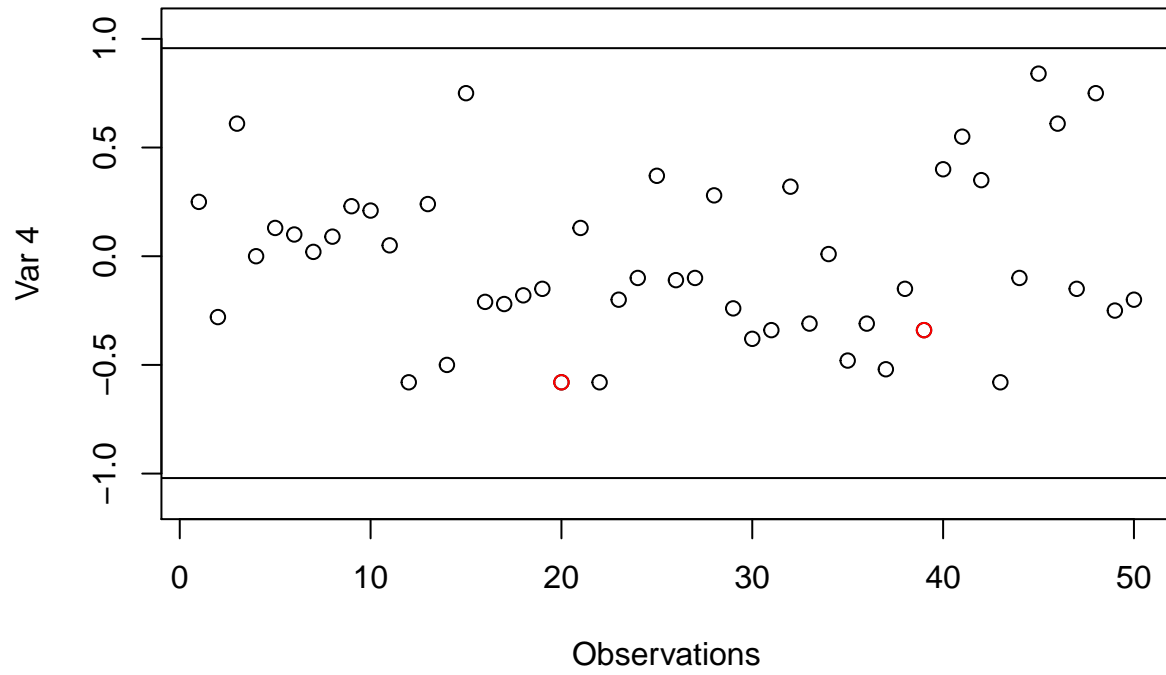
# Univariate Control Chart Var 2



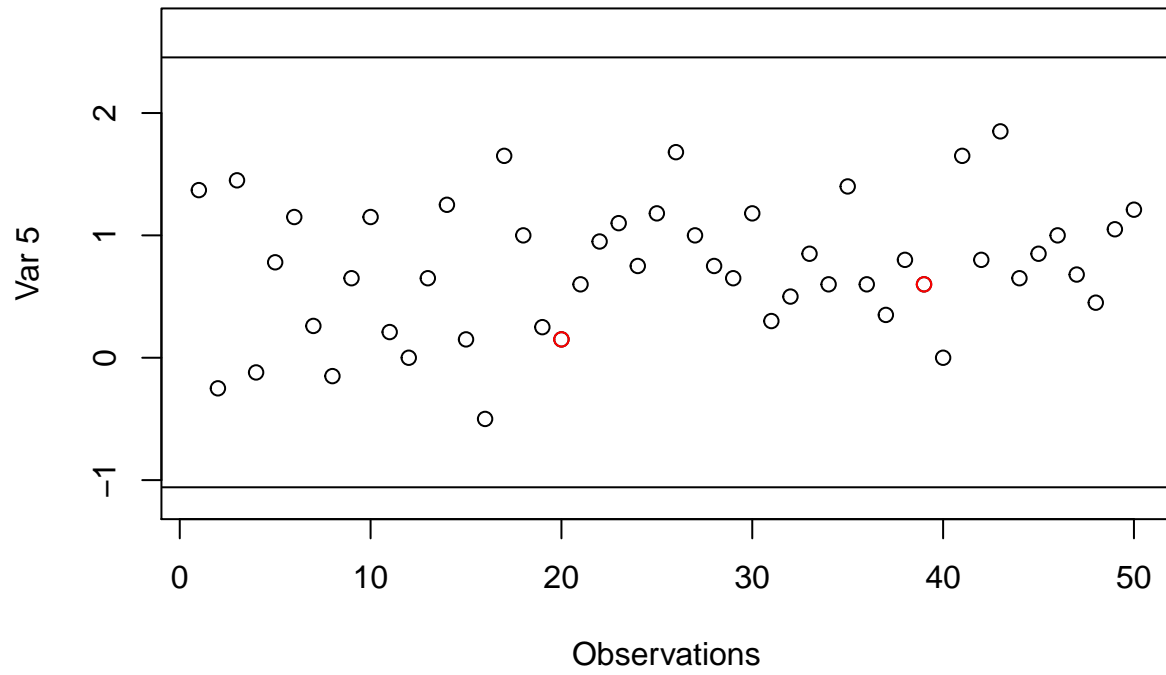
# Univariate Control Chart Var 3



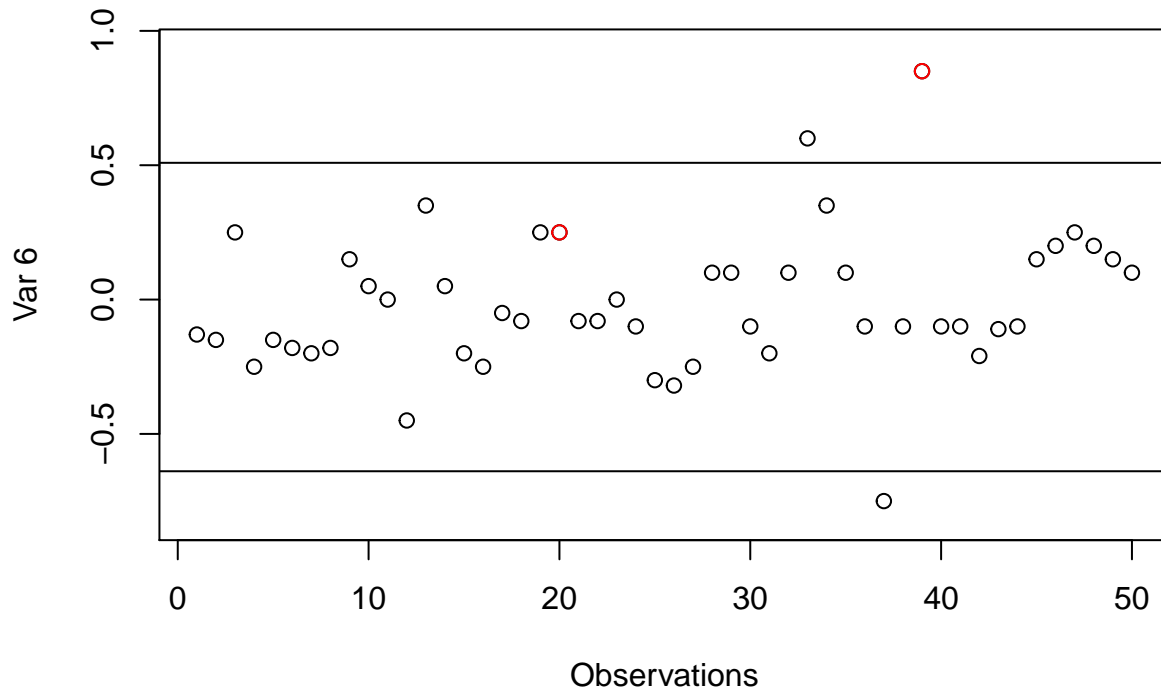
# Univariate Control Chart Var 4



# Univariate Control Chart Var 5



## Univariate Control Chart Var 6



```
cor(data)
```

```
##           [,1]      [,2]      [,3]      [,4]      [,5]
## [1,]  1.00000000  0.83567296  0.33940689  0.04802316  0.12355479
## [2,]  0.83567296  1.00000000  0.20433646 -0.06522073  0.11744953
## [3,]  0.33940689  0.20433646  1.00000000  0.07918343  0.09678582
## [4,]  0.04802316 -0.06522073  0.07918343  1.00000000  0.01516116
## [5,]  0.12355479  0.11744953  0.09678582  0.01516116  1.00000000
## [6,] -0.03145274  0.08941637 -0.24156171  0.09727123  0.11471950
##           [,6]
## [1,] -0.03145274
## [2,]  0.08941637
## [3,] -0.24156171
## [4,]  0.09727123
## [5,]  0.11471950
## [6,]  1.00000000
```

```
#####
```

*#Observations 20 and 39 are over the MV control limit. Observation 39 seems to mostly be driven by variable 6 being outside the univariate control limit.*

*#No variables have observation 20 outside of the the univariate control limit, but observation 20 is close to the control limit of variable 2, 4, and 6. The UCL for multivariate used a less strict cutoff of .95, rather than the 6sigma cutoff, which is .999. Also, observation 20 has a high Var2, but the Var1 is close to the mean. When examining the correlation matrix, var 1 and 2 have by far the highest correlation of 0.8356, so the values of var1 and var2 for observation 20 would be unexpected. The combination of all of these could be driving the Tj being outside of the control limit for observation 20.*



```
#####
```

g)

```
#create the new model
mvnll <- function(parms){
  n<-50
  p<-6
  mu <- parms[1:6]
  rho <- parms[7:9]
  sigma <- parms[10:15]

  resid <- car_data - t(matrix(rep(mu,n),p,n))

  cov1 <- matrix(rho[1],4,4)-diag(rep(rho[1],4))+diag(sigma[1:4])
  cov2 <- matrix(rho[2],4,2)
  cov3 <- matrix(rho[3],2,2)-diag(rep(rho[3],2))+diag(sigma[5:6])
  cov <- rbind(cbind(cov1,cov2),cbind(t(cov2),cov3))

  mvnll <- sum(dmvnorm(resid,sigma =cov,log = TRUE))

  -mvnll
}

#perform maximum likelihood estimation of parameters for new model
colMeans(data)

## [1] -0.4876 -0.1996  0.0358 -0.0170  0.7426 -0.0134

diag(S)

## [1] 0.06494922 0.07731820 0.16863302 0.14106633 0.28596657 0.06756167

nlm.out <-nlm(mvnll,c(rep(0,6),rep(0.5,3),rep(1,6)),hessian = TRUE)

#create the new S matrix for calculation of Tjs
ml_means <- nlm.out$estimate[1:6]
ml_rho <- nlm.out$estimate[7:9]
ml_sigma <- nlm.out$estimate[10:15]

ml_cov1 <- matrix(ml_rho[1],4,4)-diag(rep(ml_rho[1],4))+diag(ml_sigma[1:4])
ml_cov2 <- matrix(ml_rho[2],4,2)
ml_cov3 <- matrix(ml_rho[3],2,2)-diag(rep(ml_rho[3],2))+diag(ml_sigma[5:6])
ml_cov <- rbind(cbind(ml_cov1,ml_cov2),cbind(t(ml_cov2),ml_cov3))

#assign dataset and create components for the calculations for new model
data <- unname(unlist(data.matrix(car_data)))
ml_S <- ml_cov
ml_S_inv<-solve(ml_S)

#calculate Tj's for all observations for new model
ml_Tjs<-c()
for (i in 1:50) {
```

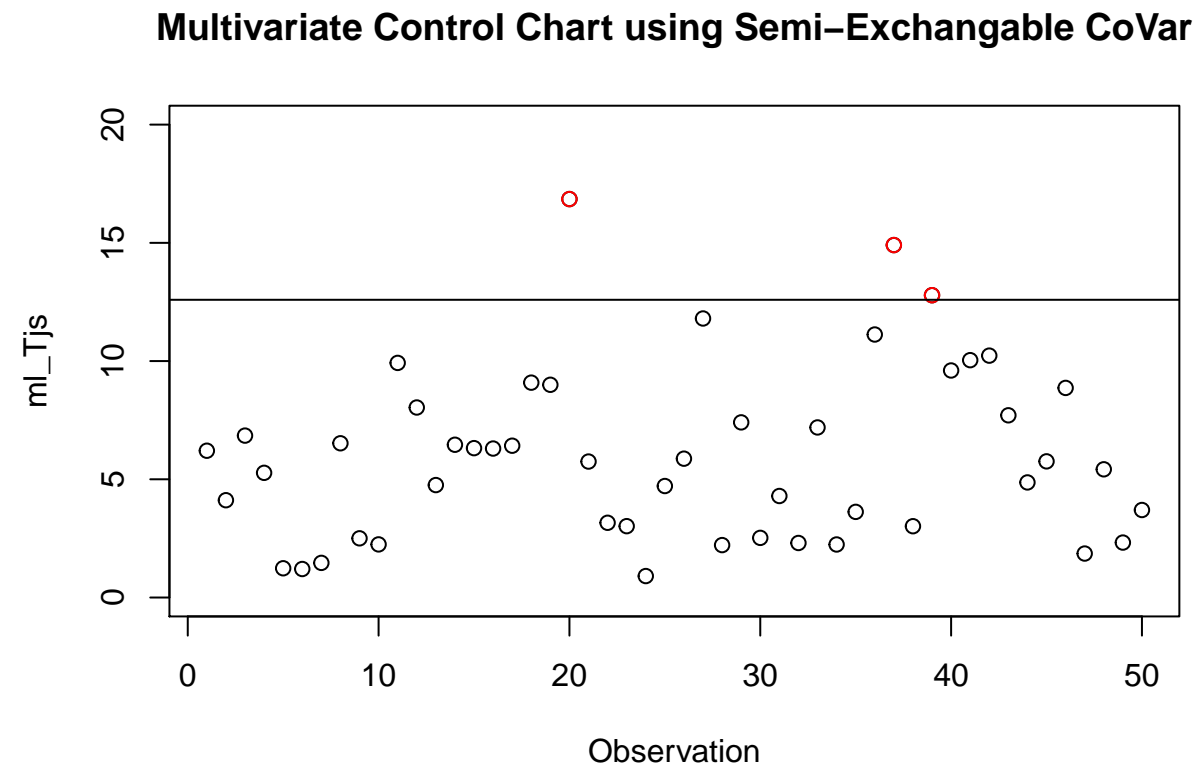
```

diff<-ml_means-data[i,]
ml_Tj<-t(diff)%*%ml_S_inv%*%diff
ml_Tjs<-c(ml_Tjs,ml_Tj)
}

#determine upper control limit
UCL<-qchisq(0.95,6)

#plot multivariate control chart and highlight points over UCL as red for new model
plot(1:50,ml_Tjs,ylim=c(0,20),xlab='Observation')
title(main="Multivariate Control Chart using Semi-Exchangable CoVar")
ml_over<-which(ml_Tjs>UCL)
points(ml_over, ml_Tjs[ml_over], col = "red")
abline(h=UCL)

```

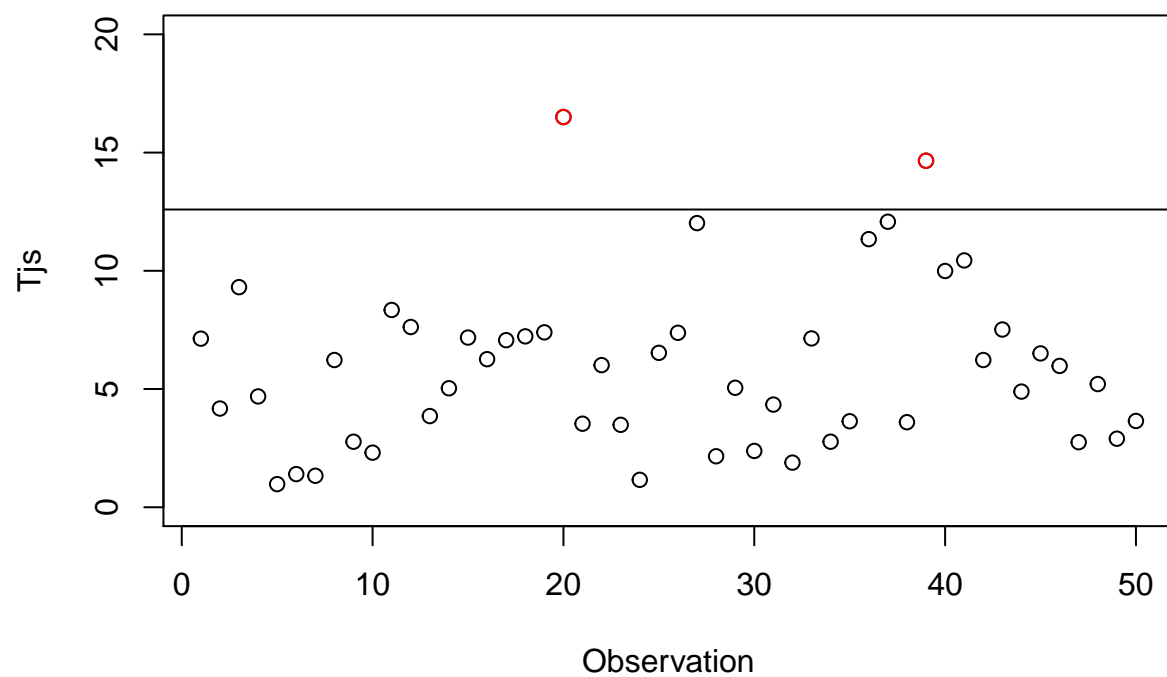


```

#reprint multivariate control chart for original model for comparison
plot(1:50,Tjs,ylim=c(0,20),xlab='Observation')
title(main="Multivariate Control Chart")
over<-which(Tjs>UCL)
points(over, Tjs[over], col = "red")
abline(h=UCL)

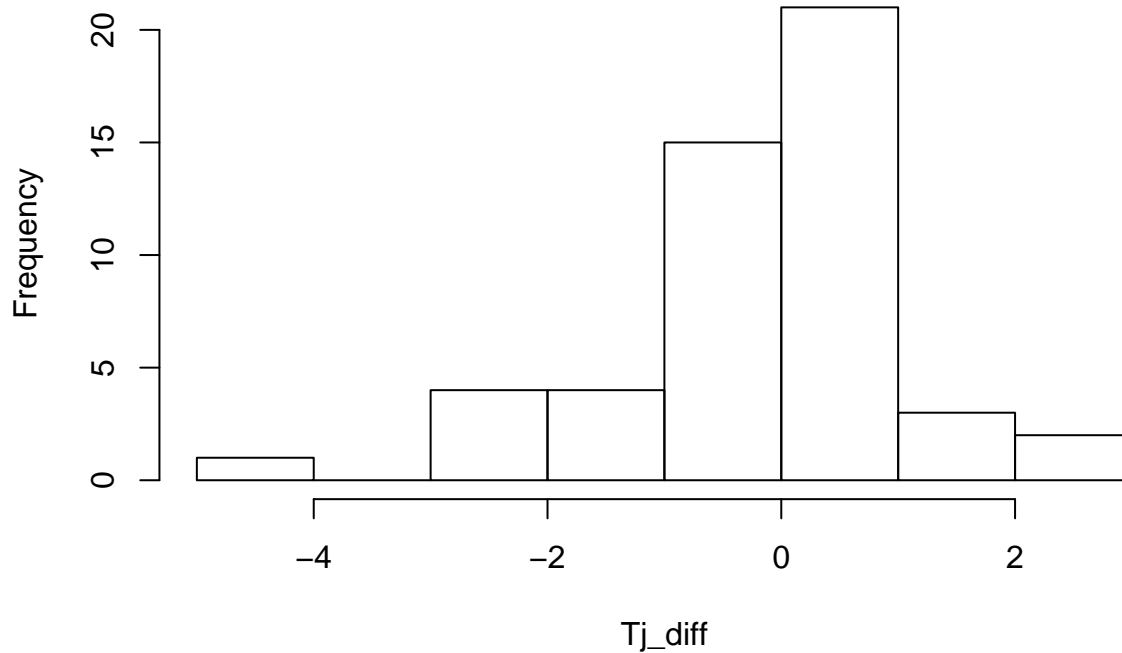
```

## Multivariate Control Chart



```
#calculate the differences in Tjs and plot using a histogram  
Tj_diff<-Tjs-ml_Tjs  
hist(Tj_diff)
```

## Histogram of Tj\_diff



#####

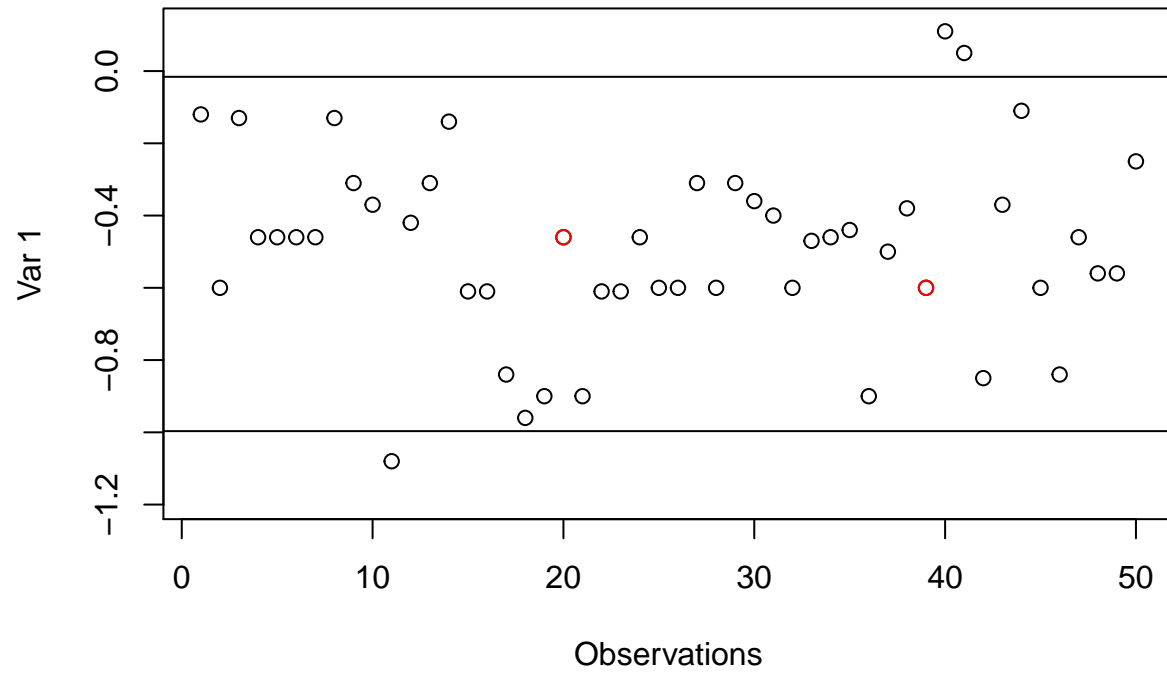
*#Comparing the two plots and the histogram of the differences in the Tj's, there was a significant difference between the Tj's calculated. Seven of the 50 observations changed by over 2, which is a significant portion of the UCL of 12.59. This resulted in one new observation, 37, being labeled as out of control. Observations 20 and 39 were also labeled as out of control using this new model.*

#####

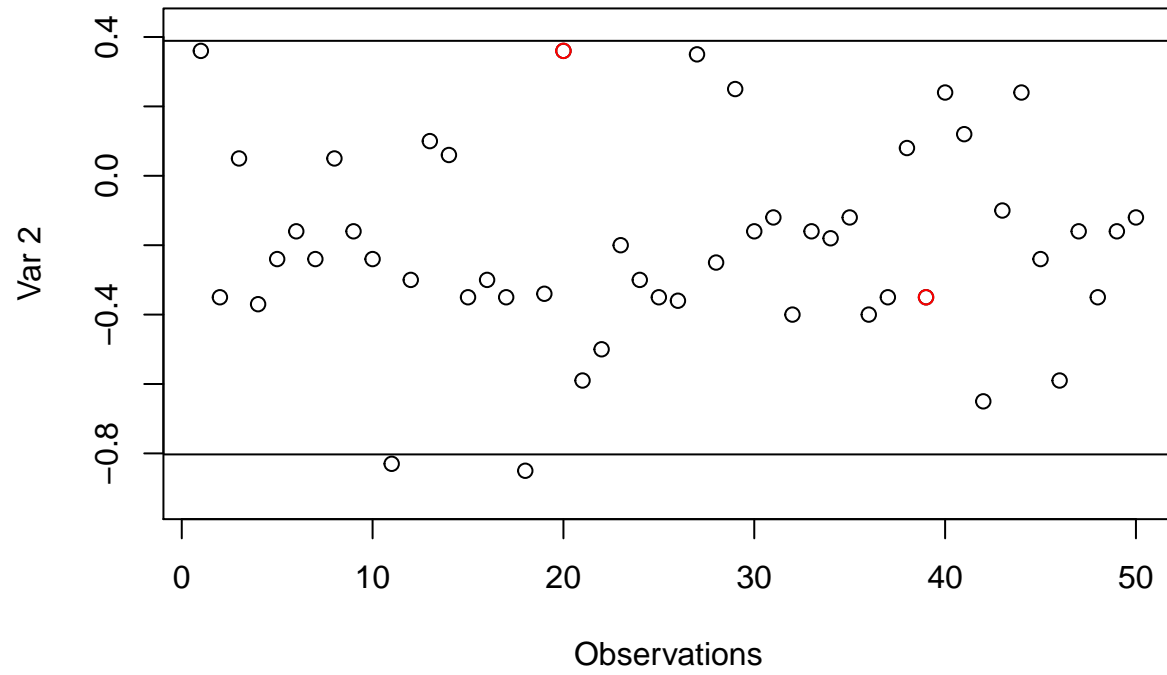
### #EXPLORATORY STUFF

```
#plot Univariate control plots for all 50 observations and highlight points over MV control limit as red, change cutoff so 95% of data within control limits
for (i in c(1,2,3,4,5,6)){
  plot(1:50,data[,i],ylim=c(1.1*min(data[,i],my_means[i]-1.959964*sqrt(my_var[i])),
    1.1*max(data[,i],my_means[i]+1.959964*sqrt(my_var[i]))),xlab="Observations"
    ylab=paste("Var",i))
  title(main=paste("Univariate Control Chart\nVar",i))
  points(over, data[over,i], col = "red")
  abline(h=c(my_means[i]-1.959964*sqrt(my_var[i]),my_means[i]+1.959964*sqrt(my_var[i])))
}
```

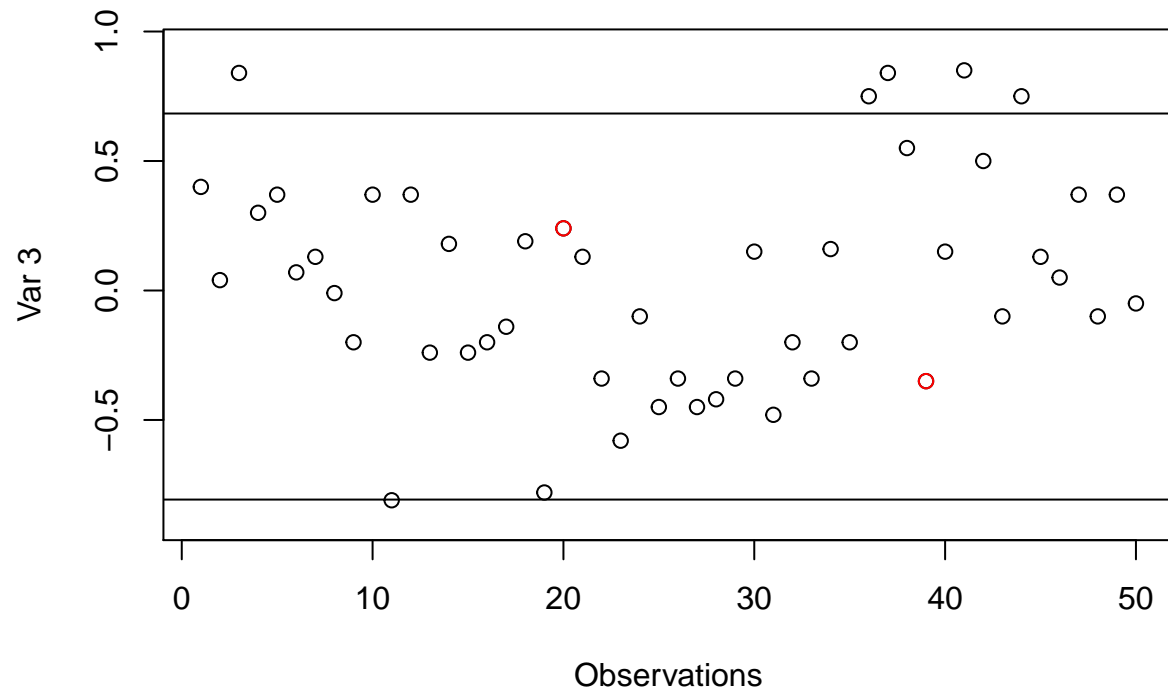
# Univariate Control Chart Var 1



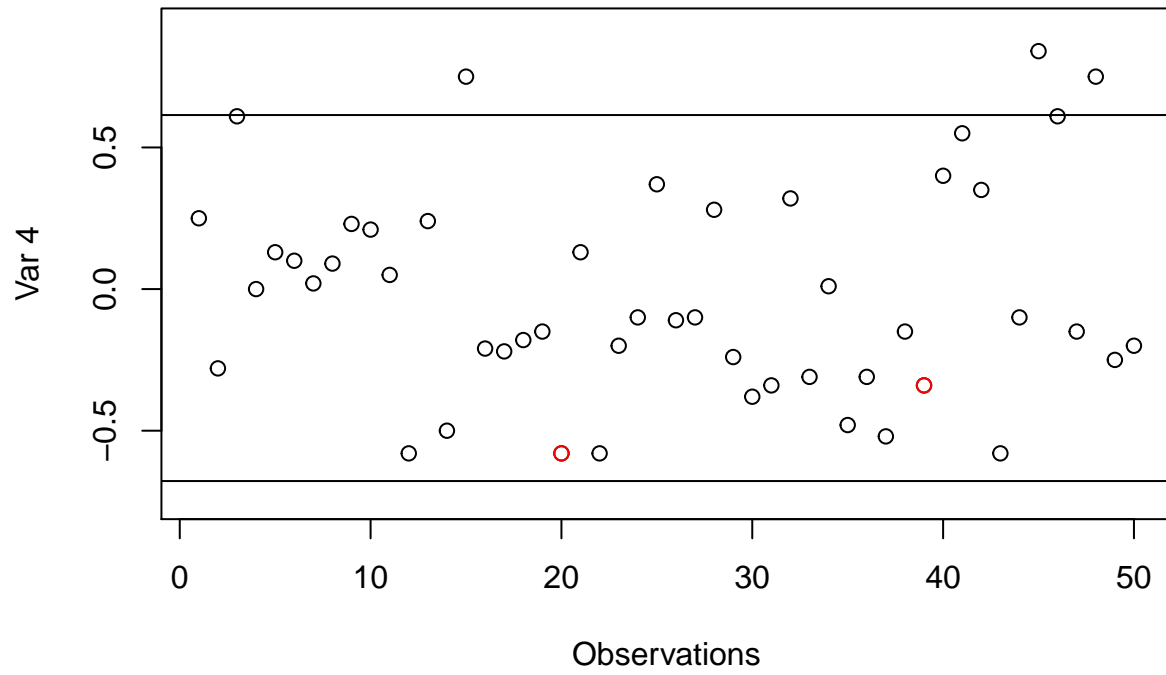
# Univariate Control Chart Var 2



# Univariate Control Chart Var 3

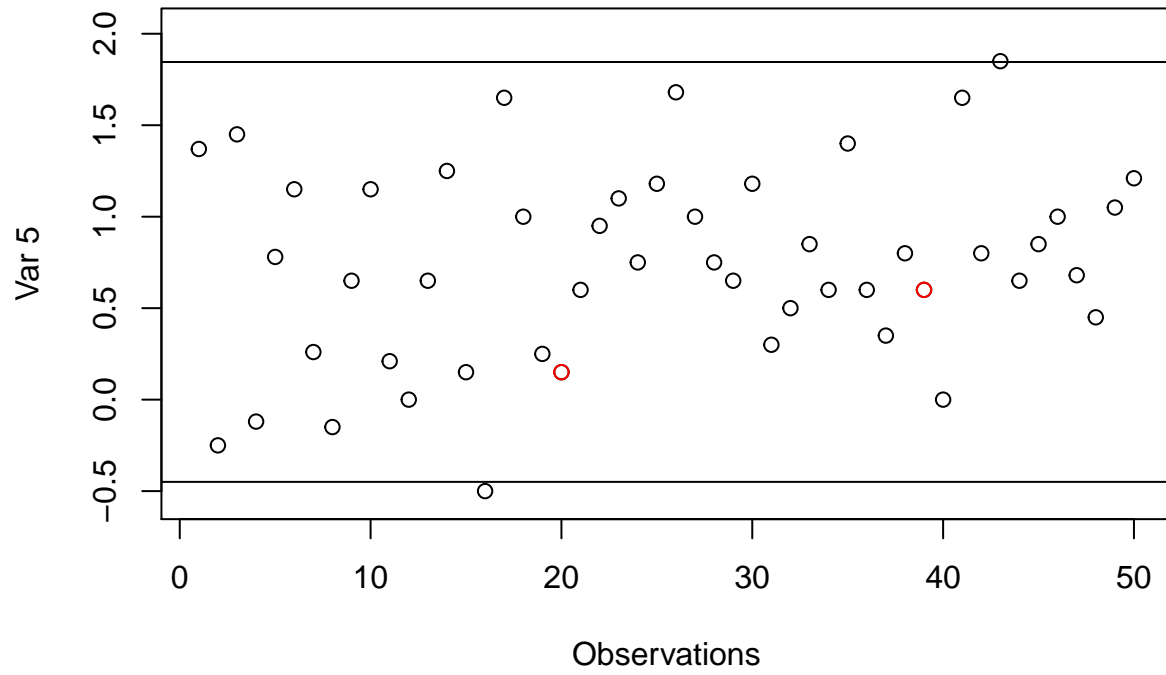


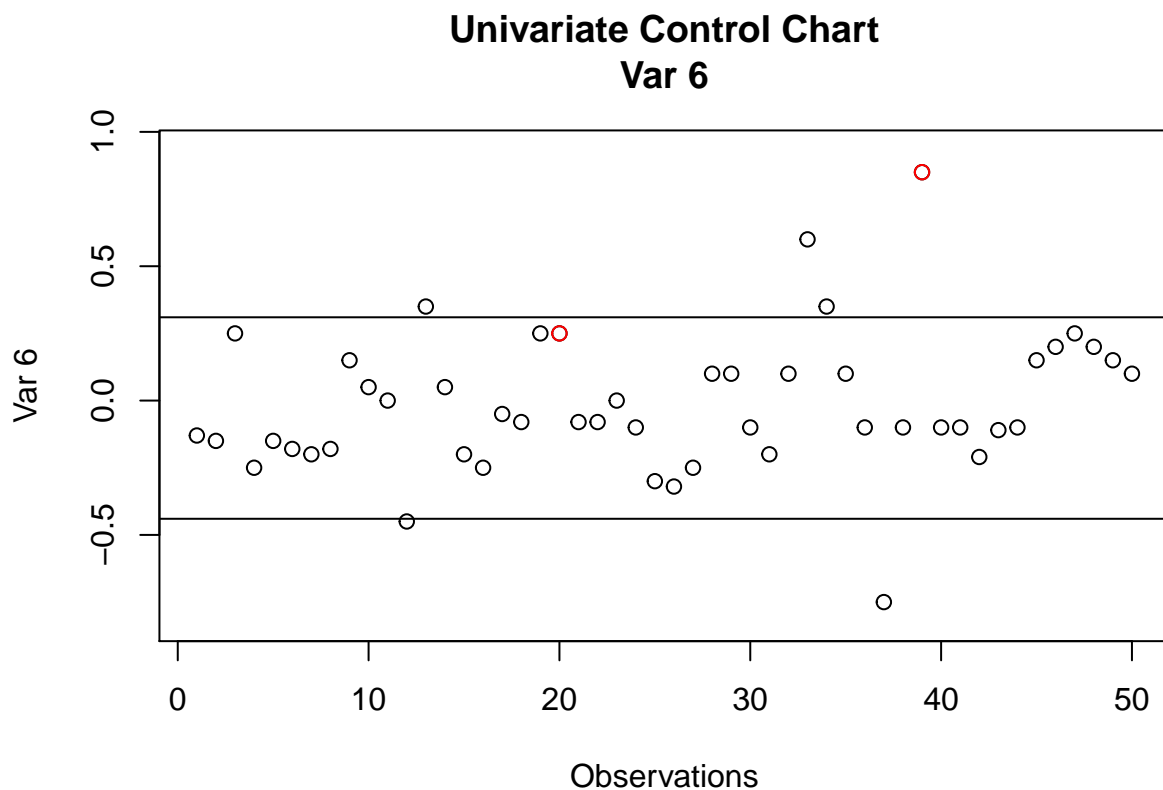
# Univariate Control Chart Var 4





# Univariate Control Chart Var 5





```
#plot var1 again, highlight values with high var2
over2<-which(data[,2]>.2)
i=1
plot(1:50,data[,i],ylim=c(1.1*min(data[,i],my_means[i]-1.959964*sqrt(my_var[i])),1.1*max(
  data[,i],my_means[i]+1.959964*sqrt(my_var[i]))),xlab="Observations",ylab=paste("Var",i))
title(main=paste("Univariate Control Chart\nVar",i))
points(over2, data[over2,i], col = "blue")
points(over, data[over,i], col = "red")
abline(h=c(my_means[i]-1.959964*sqrt(my_var[i]),my_means[i]+1.959964*sqrt(my_var[i]))))
```

# Univariate Control Chart Var 1

