Font face

Command	Declaration	$E\!f\!f\!ect$		
\textrm{text}	{\rmfamily text}	Roman family		
\textsf{text}	{\sffamily text}	Sans serif family		
\texttt{text}	{\ttfamily text}	Typewriter family		
$\text{textmd}\{text\}$	${\tt \{\mbox{mdseries}\ text\}}$	Medium series		
\textbf{text}	{\bfseries text}	Bold series		
\textup{text}	{\upshape text}	Upright shape		
\textit{text}	$\{\t t shape text\}$	$Italic\ shape$		
$\text{textsl}\{text\}$	$\{\sline text\}$	Slanted shape		
\textsc{text}	$\{\scan_{text}\}$	SMALL CAPS SHAPE		
$\ensuremath{\verb emph {text} }$	$\{ \text{lem } text \}$	Emphasized		
\textnormal{text}{\normalfont text}Document font				
\underline{text}		$\underline{\text{Underline}}$		

The command (ttt) form handles spacing better than the declaration (ttt) form.

Font size

\tiny	tiny	\Large	Large
\scriptsize	scriptsize	\IARGE	LARGE
\footnotesize	footnotesize	/LANGE	1
\small	small	\huge	huge
\normalsize	normal size	(11450	TT
\large	large	\Huge	Huge

These are declarations and should be used in the form {\small ...}, or without braces to affect the entire document.