	001011	(M = 11))		
X	010111	(Q = 23))		
	000000	(A = 0)			
+	001011	(add M)			
	001011				
	0001011	(shift)			
+	001011	(add M)			
	0100001				
	00100001	(shift)			
+	010111	(add M)			
	01001101				
	001001101	(shift)			
+	000000	(add 0)			
	001001101				
	0001001101	(shift)			
+	010111	(add M)			
	0011111101				
	00011111101	(shift)			
+	000000	(add 0)			
	00011111101				
	000011111101	(shift,	Result	=	253)