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NCGuide CNC Simulator - fanuc.co.jp

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Some CNCs are set up to use EIA G-codes instead of the usual Fanuc JIS (Japanese Industrial Standard) G-codes so, for example, G20/21 for inch/metric might really be G70/71 on your machine. Try entering each of the G-codes in your program in MDI mode. The alarm #10 will tell you which one is the culprit.

Improper G-Code - practicalmachinist.com

I've programmed 3 axis mill for awhile, but I'm learning CNC lathe all on my own here so please bare with me if this question has already been answered. I am running a Hardinge Cobra 42 Lathe with a Fanuc 21T control. I am using mastercam2018 with a "LATHE 2-AXIS SLANT BED" post. The machine is kicking a 010 alarm, "IMPROPER G-CODE" .

Fanuc 21T G76 Improper G-Code - practicalmachinist.com

Part 3 of this webinar series reviews the entire progression of creating a basic milling program with MANUAL GUIDE i. This webinar was hosted by Modern Machine Shop. Category

MANUAL GUIDE i -Part 1 Overview Setup

Fanuc alarm: PS010 - IMPROPER G-CODE. CNC Machine Control Manufacturer. Fanuc. Control Model. 10/11/12. PS010 - IMPROPER G-CODE. Alarm Description. An illegal G code is specified. This alarm also occurs if a G code corresponding to a non-additional option was specified. ... Manual Pulse Generator. Servo Motor Cables. Switches & Sensors. Way ...

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