

ITEM	PART	QTE.	DESCRIPTION	MATERIAL
5	HEAD	1	19.5 X 19.5 X 80.0	C.R.S.
4	TIP 2	1	19.5 DIA. X 24.0	NYLON
3	TIP 1	1	19.5 DIA. X 24.0	KEEVATIN
2	HANDLE	1	19.5 DIA. X 237.0	C.R.S.
1	PLUG	1	19.5 DIA. X 24.0	C.R.S.

TITRE  
**THAT LAZY MACHINIST**

DIMENSION= METRIC  
TOLERANCES=

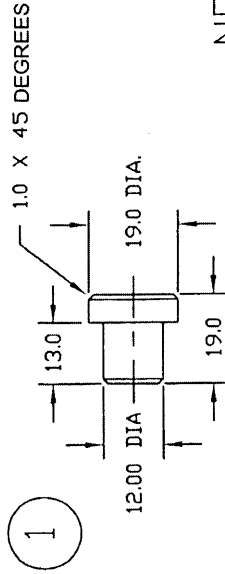
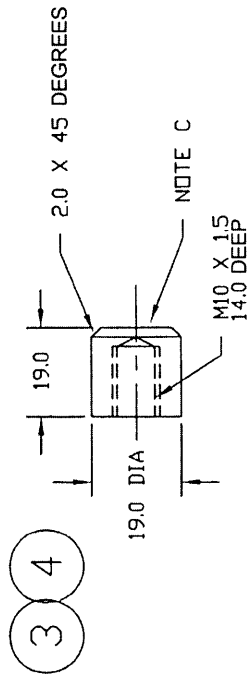
X     =+- .5  
XX   =+- .3  
XXX   =+- .1  
XXXX   =+-

FRACTIONS=+-  
ANGLES=+- 30 MIN.  
RADII=+- .3

**POSITIONING HAMMER**

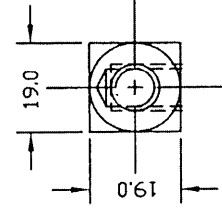
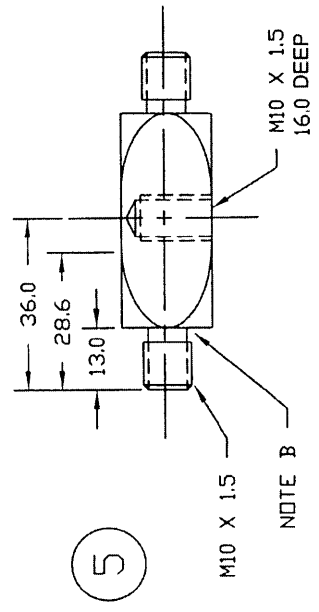
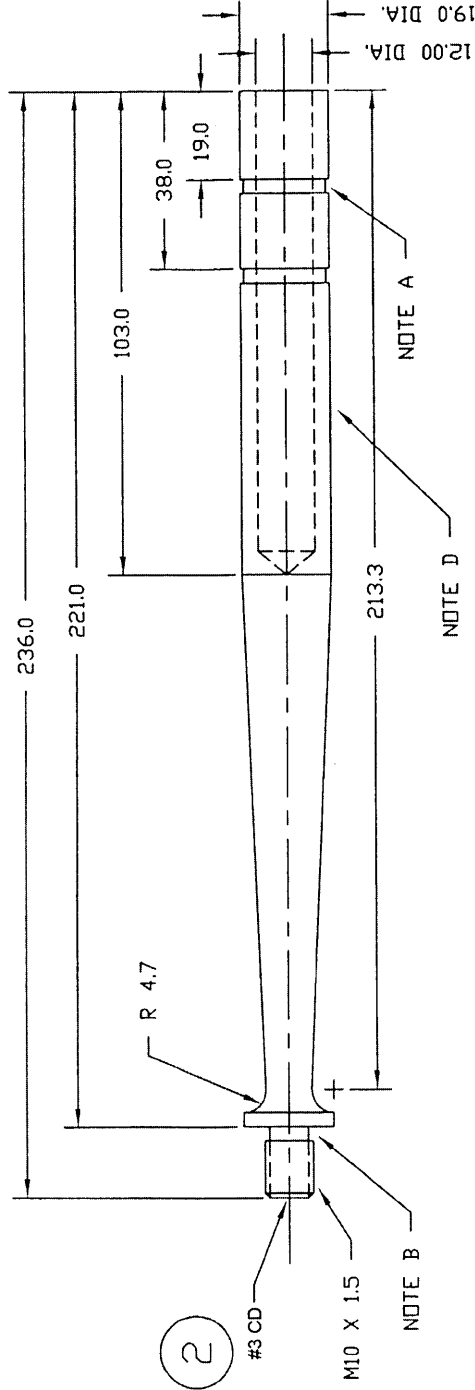
DRAWN BY M L'ECUYER  
VERIFIED BY  
APPROVED BY  
DATE 1990 06 23

PROJECT METAL LATHE INTRODUCTION  
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SCALE NOT TO SCALE



# NOTES=

- A= GROOVES 3.0 X 16.5 DIA  
2 PLACES
- B= GROOVES 3.0 X 8.0 DIA  
3 PLACES
- C= PART 3 TO BE HARDENED  
AND TEMPERED TO 48 Rc
- D= MEDIUM DIAMOND KNURL  
ON 103 MM PORTION OF  
HANDLE AS SEEN ON  
ASSEMBLY DRAWING.



## THAT LAZY MACHINIST

DIMENSION=	METRIC
TOLERANCES=	
X	+- .3
XX	+- .05
XXX	+- .01
XXXX	+- .005
FRACTIONS=	+-
ANGLES=	+-
RADII=	+- .3

TITLE		PROJECT	
POSITIONNING HAMMER		METAL LATHE INTRODUCTION	
DRAWN BY	M L'ECUYER	VERIFIED BY	003
APPROVED BY		PAGE	2 OF 2
DATE	1990 06 24	SCALE	NOT TO SCALE