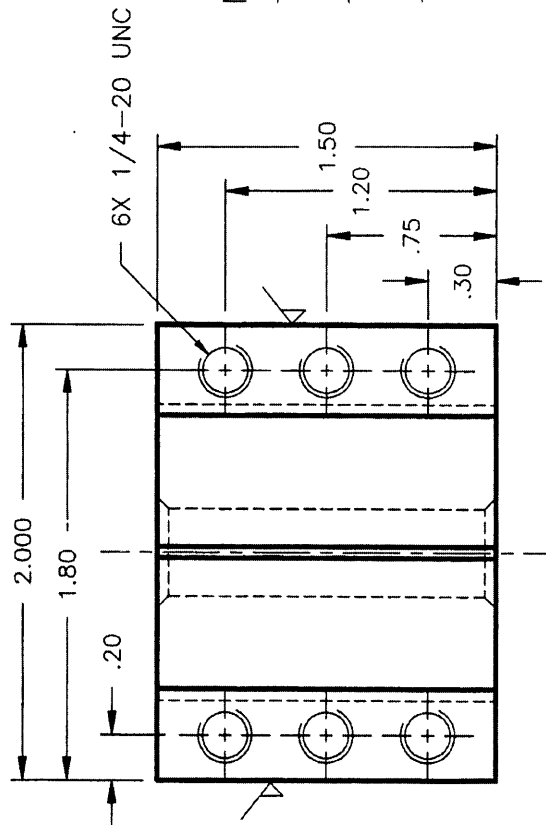
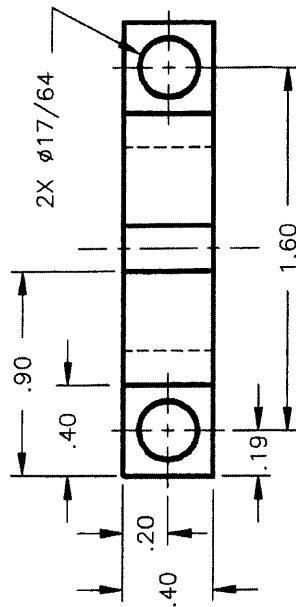
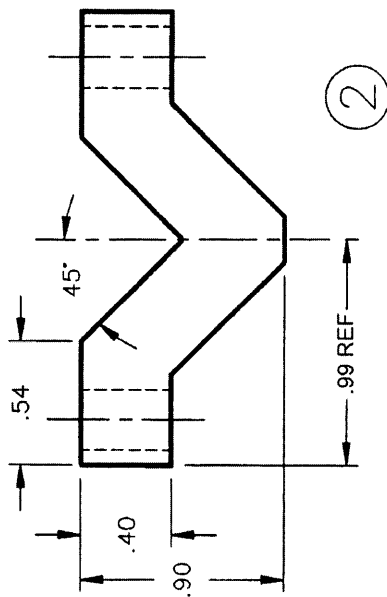
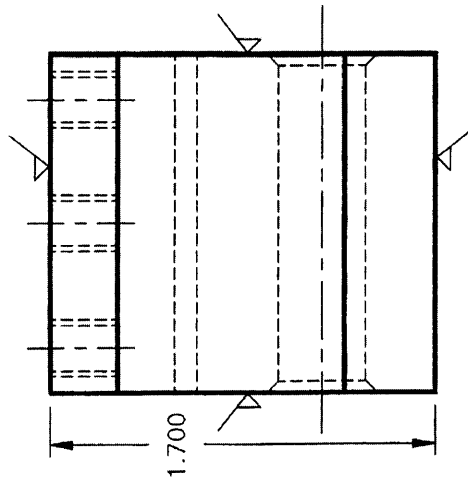
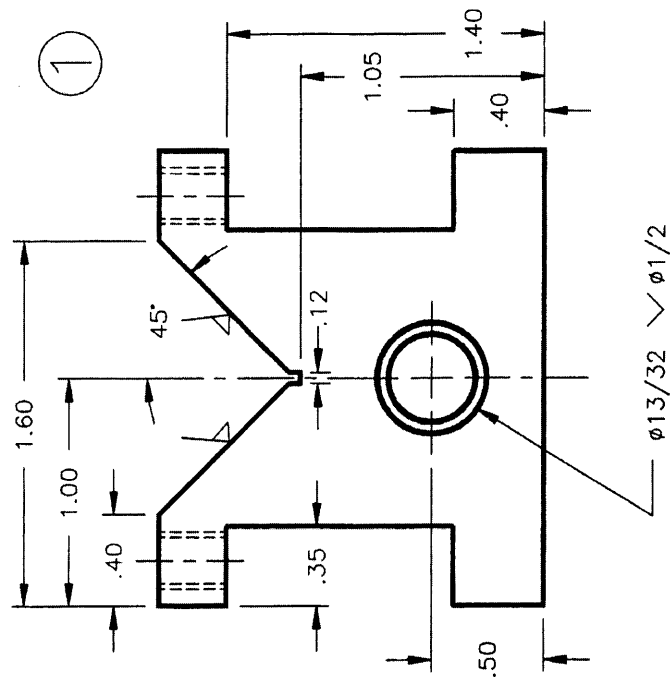


3	SCREW	2	1/4-20 UNC	STANDARD
2	CLAMP	1	1/2 X 1 2 1/8	C1020
1	BLOCK	1	2 X 2 X 2 1/8	ASI 4140
ITEM	PART	QTY	DESCRIPTION	MATERIAL
<div> <div>UNLESS SPECIFIED OTHERWISE DIMENSION = IMPERIAL TOLERANCES =</div> <div> X = +- XX = +- XXX = +- XXXX = +- FRACTIONS = +- ANGLES = +- RAYONS = +- </div> </div> <div> <div>TITLE</div> <div>V BLOCK</div> </div> <div> <div>DRAWN BY</div> <div>M LECUYER</div> </div> <div> <div>PROJECT</div> <div>BASIC MACHINE SHOP</div> </div> <div> <div>VERIFIED BY</div> <div>Y. LACHAPPELLE</div> </div> <div> <div>DRAWING</div> <div>1 OF 2</div> </div> <div> <div>DATE</div> <div>90/12/17</div> </div> <div> <div>SCALE</div> <div>NOT TO SCALE</div> </div> <div> <div>REVISED</div> <div>06/12/21</div> </div>				
<div> <div>THAT LAZY MACHINIST</div> </div>				



- NOTES:
- PART 4 TO BE HARDENED AND TEMPERED TO 50 Rc
 - GRIND ALL SURFACES INDICATED
 - THE "V" MUST BE CENTERED ON THE BLOCK TO ± 0.001 "



THAT LAZY MACHINIST V BLOCK

UNLESS OTHERWISE SPECIFIED
DIMENSION= IMPERIAL
TOLERANCES=

X = ± 0.15
XX = ± 0.005
XXX = ± 0.002
XXXX =

FRACTIONS= $\pm 1/64$
ANGLES= ± 15 MINUTES

TITLE

DRAWN BY M LECUYER	PROJECT BASIC MACHINE SHOP
VERIFIED BY Y. LACHAPPELLE	DRAWING 2 OF 2
DATE 90/12/18	SCALE NOT TO SCALE
REVISED 06/12/21	