



#### **OLABISI ONABAJO UNIVERSITY** COLLEGE OF ENGR'RG AND ENVIRONMENTAL STUDIES IBOGUN CAMPUS DEPARTMENT OF MECHANICAL ENGINEERING RAIN SEMESTER EXAMINATION (2019/2020 Session)

COURSE: MEG 407: HEAT AND MASS TRANSFER

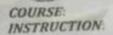
Attempt Question-1 and any other 2 questions. INSTRUCTION:

DATE: Aug 19th, 2021 TIME ALLOWED:

- 1. A steel pipe having an inside diameter of 1.88 cm and a wall thickness of 0.391 cm is subjected to inside and outside surface temperature of 367 and 344 K. respectively. Find the heat flow rate per meter of pipe length, and also the heat flux based on both the inside and outside surface areas. (15 marks)
- A furnace wall has three layers, 10 cm of firebrick (k = 1.560 W/mK), followed by 23 cm of kaolin insulating brick (k = 0.073 W/mK), and lastly 5 cm of masonry brick (k = 1.0 W/mK). The temperature of the inner wall surface is 1370 K and the outer surface is at 360 K. What are the temperatures at the contacting surfaces? (20 marks)
- 3. Saturated steam at 0.276 MPa flows inside a steel pipe having an inside diameter of 2.09 cm and an outside diameter of 2.67cm. The convective coefficients on the inner and outer pipe surfaces may be taken as 5680 and 22.7W/m2. K respectively. The ambient air is 294K. Find the heat loss per meter of bare pipe and for a pipe having a 3.8cm thickness of 85% magnesia insulation on its outer surface. (20 marks)
- Explain the following briefly: Conduction, convection and radiation. (9 marks) The wall of an industrial furnace is constructed using 0.15m thick fireclay brick having a thermal conductivity of 1.7W/m. K. At Steady state operation, measurement revealed temperature of 1400 and 1150K at the inner and outer surfaces respectively. What is the rate of heat loss through the wall that is 0.5m by 1.2m on a side? State your assumptions. (11 marks)
- with water in a small heat exchanger. The oil enters and leaves the heat exchanger at 375 and 350K, respectively, and flows at a rate of 0.5 kg/s. Water at 280 K is available in sufficient quantity to allow 0.201 kg/s to be used for cooling purposes. Determine the required heat-transfer area for (a) counterflow and (b) parallel-flow operations. The overall heat-transfer coefficient may be taken as 250 W/m2 K. (20 marks)

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HARMATTAN SEMESTER EXAMINATION (2019/2020 Session)



MEG 405: Applied Fluid Mechanics

Attempt Question one (1) and any other two (2) questions

2 hours TIME ALLOWED:

DATE: August 27th, 2021

## SECTION A

a. (i). Mention two types of pipe network (ii). Give two characteristics of network classifications

2 marks 3 marks

b. (i) Mention three types of fluid flow problem in pipe analysis

3 marks

(ii) Define the head loss and give expression for major and minor losses in pipe

network analysis. Air flow steadily through a horizontal pipe of 20 cm diameter and exit at a pressure of 80 Pa through an 18 cm diameter nozzle. The inlet pipe pressure of 800 Pa. what is

exit velocity?

7 marks

## SECTION B

5 marks a. Show that head loss in a parallel pipe is the same that is  $H_{L,1} = H_{L,2}$ 3 marks b. (i)Mention two main types of pumps and describe them 2 marks (ii) States four types of pump head 5 marks c. (i)Draw with details a typical pump performance curve

(ii) Mention three forms of fans and blowers

5 marks

3.

a. Show a detail drawing of a compressor, describe it operations and functions.

10 marks

b. Mention three common problems of a compressor and their solution

10 marks

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a. Describe in details fluid power machinery

5 marks

b. Mention 3 advantages and six application areas of fluid power system

5 marks 5 marks

c. (i) Mention two types of fluid power system

5 marks

(ii) Mention 6 properties of a hydraulic fluid and explain them

a. Mention three components of an hydraulic control components

3 marks

b. (i) Describe one trouble / fault of a pump, probable cause, and possible remedial

2 marks

(ii) Describe one trouble / fault of a compressors, probable cause and possible remedial actions

3 marks

c. Figure 5.1 presents parallel pipes channeling fluid into a container if the details of the pipes are as show on the figure. Calculate the mass flow rate Q1 and Q2 12 marks

Q=800gal/min L=950ft D=10in C = 120

P-1 D=8in L=1,400ft C = 100



#### **OLABISI ONABAJO UNIVERSITY** COLLEGE OF ENGR'RG AND ENVIRONMENTAL STUDIES IBOGUN CAMPUS

## DEPARTMENT OF MECHANICAL ENGINEERING

DEGREE EXAMINATION (2020/2021

FEG 405: Research Methodology

Attempt ALL Questions in Part A and any other TWO in Part B INSTRUCTION:

DATE: August 18, 2021 TIME ALLOWED: 2 hours

#### INSTRUCTION

- a. You have been given a soft copy file (togged FEG 405 RAIN-SEMESTER EXAM DATA). The file contains the data collected from 50 students of Engineering Faculty in Ibagun campus through a developed close-ended research questionnaire. The aim for the study is to assess the contributions of students' cell phones to their academic performances. Use the data to answer all relevant questions.
- b. Provide your answers in the Answer Booklet provided. You may draw relevant Tables and Figures from your SPSS output window to support your answers.

#### PARTA

- 1. With illustrations outline the classifications of engineering research study design
  - a. Outline three relevance of SPSS statistics in engineering survey research
  - i. Briefly state three differences between Data view window and variable view window in SPSS ii. Mention two characteristics identified with the two variables mentioned in "ci" above
  - Outline three different methods of data presentation in engineering research
- 2. Using the reported "Numbers of Carry Overs (NCO)" as dependent variable, conduct regression analysis to find out the relationship between the (a) purpose for using phone during lectures (b) hours spent on cell phone (c) time spent on actual reading (d) game play with cell phone and (e) level of distraction from learning caused by cell phone. Use unstandarzed as your predicted values. Hence,
  - i. What is the mean and standard deviation of the Predicted Value
  - ii. Is there any difference in the contribution of the predictors to the NCO?
  - Sketch the best fit scatter plot for the model
  - iv. Use the unstandardized coefficients, write out a regression equation for the model
  - Which of the predictors will you identify as having greatest influence on the level of NCO?

- 3. Provide answer to this research question;
  - Is there any correlation between the use of cell phones for academic purposes and students' reported numbers of carry overs?
  - b. How may you interpret the output in "a"
- 4. With T-test statistics, compare the means of the monthly allowances given to students of the Faculty of Engineering and the amount they expended on cell phones.
  - a. If equal variances not assumed, how will you interpret the outcome of your result?
- 5. Is any association between the responses of male and female students on whether they would have performed better if not for the negative influence of their cell phones?
  - a. Will you conclude from the output in "a" above that wrong use of cell phone among students is the main cause of the reported poor academic performance? Explain

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3 m 2 m



College of Engineering and Environmental Studies, Ibogun campus **Faculty of Engineering** 

Department of Civil Engineering 2020/2021 Harmattan Semester Examination

Course Tittle: Technical Communications

Course code: FEG 401

Unit: 1

Time Allowed: 2 hours

Instruction: Answer all questions in section one and any other one in section two (four questions

in all)

#### SECTION ONE

### QUESTION ONE

(a). The relationship between duration, x (minutes) and rainfall intensity, y (mm/hr) values for a 10 and 100 year return period is given as:  $y = 1475 x^{-0.573}$ . Use the equation in Microsoft excels spreadsheet to generate intensity values for 5, 10, 15, 20, 30, 45, 60, 90, 120, 180, 240, 300 and 420 minutes and present the result in a standard tabular form

(b) Use Microsoft excels to plot a graph of intensity versus duration for the Table developed in (a)

(7.5 marks)

(c) Generate the logarithmic equation relationship for the plotted graph of (b) and comment on the R2 value

## QUESTION TWO

Use the table generated in question 1 to answer the following questions:

- a. Use excel to draw a bar chart for the combination of 10 and 100 years return period. Insert (7.5 marks) the data label at the centre of each bar
- b. Use excel to draw a pie chart for the combination of 10 and 100 years return period. Insert (7.5 marks) the data label at the centre of each bar
- c. (2.5 marks)

NOTE: for questions 1 and 2, save the Excel document in the format:

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## QUESTION THREE

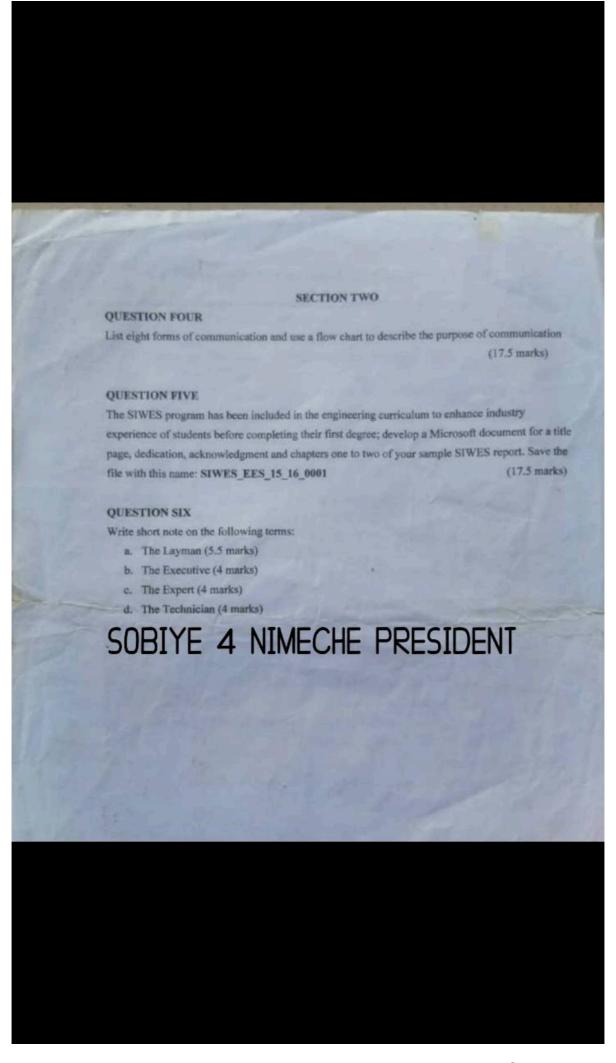
(2.5 marks)

a. What is communication?

- (5 marks)
- b. State five reasons why we need to improve communication

(5 marks)

- e. Describe communication feedback mechanism with the aid of a diagram d. Use a chart to show four skills required for communication with percentages inclusive
  - (5 marks)





#### **OLABISI ONABAJO UNIVERSITY** COLLEGE OF ENGR'RG AND ENVIRONMENTAL STUDIES IBOGUN CAMPUS DEPARTMENT OF MECHANICAL ENGINEERING

HARMATTAN SEMESTER EXAMINATION (2020/2021 Session)

MEG 411: REFRIGERATION AND AIR CONDITIOING I UNITS: 2

INSTRUCTION: Answer any four questions TIME ALLOWED: 2 hours

DATE: Aug. 25th, 2021

I (a) Briefly describe the operation of a refrigeration system operating with a named (8 marks) refrigerant taking into consideration the four basic components.

(b) List four advantages of absorption refrigeration system over vapour compression refrigeration system. (8 marks)

(c) A deep freezer operates between the temperature limits -20 °C and 35 °C and has the refrigerating capacity of 0.8 ton with R12 refrigerant. Calculate the compressor work assuming isentropic compression and refrigerant inlet to the compressor being dry saturated vapour. (9 marks)

2 (a) List and briefly discuss eight factors important in the selection of a refrigerant. (12 marks) (b) In a vapour absorption refrigerant system, the heating, cooling and refrigeration temperatures are 115 °C, 30 °C, and -10 °C, respectively. Find the COP of the system. Also, in case the heating temperature is increased to 200 °C and the refrigeration temperature is reduced to -33 °C with cooling temperature remaining the same, find the new COP and change in COP. (13 marks)

3 (a) What is the difference between primary and secondary refrigerants? Give two examples (8 marks) of each refrigerant.

(b) A compressor manufacturing company manufactures one model of compressor used for air conditioning applications in a tropical environment. The compressor was tested in a refrigerating calorimeter keeping the evaporator temperature of 8 °C and condensing temperature of 35 °C using R22 refrigerant and it was found that the compressor produced a refrigerating effect of 5 TR. With dry saturated refrigerant before compression, determine the following:

(i) The mass flow rate of the refrigerant.

(ii) Volume flow rate handled by the compressor.

(iii) Power required by the compressor.

(iv) Heat rejected in the condenser.

(v) COP of the cycle (assuming a simple vapour compression cycle). (17 marks)

4 (a) What do you understand by cryogenic refrigeration? State two applications of cryogenic

(b) A refrigeration plant works between the temperature limits of -5 °C and 25 °C. The refrigerant CO2 is wet at entry to the compressor and has dryness fraction of 0.6. The refrigerator has actual COP 70% of the theoretical COP. If there is no undercooling, determine the ice formed during a period of 24 hours from water at 20 °C. The mass of CO2 circulated is 5 kg/min. Take enthalpy of fusion of ice as 336 kJ/kg. The properties of CO2 are as follows:

Saturation	Specific ent	Specific entropy (kJ/kg-K)		
temperature (°C)	hj	h <sub>s</sub>	s <sub>f</sub>	
25 -5	81.25 -7.53	202.75 238.5	0.2513 -0.04187	
-3			(17 marks)	

5 (a) List any five physical properties and six chemical properties related to a refrigerant.

(11 marks)

Strict penalty awaits any form of examination malpractices!

Page 1 of 2

(b) Twenty-eight tonnes of ice at 0 °C is produced per day in an ammonia refrigeration plant. The temperature range in the compressor is from 25 °C to -15 °C. The refrigerant is dry and saturated at the end of compression. If the actual COP is 60% of the theoretical COP, calculate the power supplied or required to drive the compressor. Assume latent heat of ice =  $335 \, kJ/kg$ . Use the properties of refrigerant given below:

Tempetature	hy	h.	Entropy (kJ/kg-K)	
(°C)	(kJ/kg)	(kJ/kg)	Sf	s <sub>t</sub>
+25	+100.04	1319.22	+0.3473	4.4852
-15	-54.56	1304.99	-2.1338	5.0585

(14 marks)

6 (a) Moist air, saturated at 10 °C, flows over a heating coil at the rate of 5000 m³/h. Air leaves the coil at 40 °C. Plot the process on a psychrometric chart and determine the following:
(i) WBT of air, (ii) the sensible heat transfer in kW, and (iii) the total heat transferred in kW.

'(12 marks)

(b) Moist air having DBT and BT of 40 °C and 20 °C, respectively, flows over a cooling coil at the rate of 7000 m<sup>3</sup>/h. Finally, it is cooled to 26 °C DBT. Plot the process on psychrometric chart and determine: (i) Final BT of air, (ii) the total heat transferred in kW. If the cooling coil surface temperature is 22 °C, find the bypass factor of the coil. (13 marks)

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COLLEGE OF ENGR'RG AND ENVIRONMENTAL STUDIES IBOGUN CAMPUS DEPARTMENT OF MECHANICAL ENGINEERING HARMATTAN SEMESTER EXAMINATION (2020/2021 Session)

INSTRUCTION:

MEG 401: MACHINE DESIGN II Attempt any four (4) questions

Course Units: 3

TIME ALLOWED:

DATE: Aug 30th, 2021

(a) (i) What are Limits and Fits? (ii) Define the following with respects to limits and fits. (a) Basic size, (b) Deviation, (c) Tolerance, (d) Fundamental Deviation (iii) Limits and fits can be done on two (2) basis, list and

(b) Find the shaft and hole dimensions for a loose running fit with a 34-mm basic size.

(a) (i) What are gears?. (ii) What are the advantages and disadvantages of gear drives? (iii) Label the Figure below showing a part of a gear

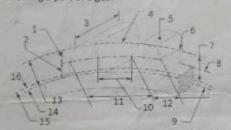


Figure 2

(b) A gear set consists of a 16-tooth pinion driving a 40-tooth gear. The diametral pitch is 2, and the addendum and dedendum are 1/P and 1.25/P, respectively. The gears are cut using a pressure angle of 20°. (i) Compute the circular pitch, the centre distance, and the radii of the base circles. (ii) In mounting these gears, the centre distance was incorrectly made 14 in larger. Compute the new values of the pressure angle and the pitch-circle diameters.

Figure 1

(a) A power screw is 23 mm in diameter and has a thread pitch of 7 mm. (i) Find the thread depth, the thread width, the mean and root diameters, and the lead, provided square threads are used.

(ii) Repeat part (a) for Acme threads. (b) A bar 3 m long is made of two bars, one of copper having E = 105 GN/m<sup>2</sup> and the other of steel having E = 210 GN/m<sup>2</sup>. Each bar is 25 mm broad and 12.5 mm thick. This compound bar is stretched by a load of 50 kN. Find the increase in length of the compound bar and the stress produced in the steel and copper. The length of copper as well as of steel bar is 3 m each.

(b) A single-threaded 20 mm power screw is 20 mm in diameter with a pitch of 5 mm. A vertical load on the screw reaches a maximum of 3 kN. The coefficients of friction are 0.06 for the collar and 0.09 for the threads. The frictional diameter of the collar is 45 mm. Find the overall efficiency and the torque to "raise" and "lower" the load.

(a) (i) Draw the four types of threaded fastener: (1) Screw (2) Bolt and nut; (3) Stud and nut, (4) Threaded rod and nuts. (ii) What are Power Screws? List 5 applications of Power Screws

(b) A bracket, as shown in Figure 3, supports a load of 30 kN. Determine the size of bolts, if the maximum allowable tensile stress in the bolt material is 60 MPa. The distances are: L1 = 80 mm, L2 = 250 mm, and L = 500 mm.

1 Strict penalty awalts any form of examination malpractices!

# SOBIYE 4 NIMECHE PRESIDENT Figure 3 Question S A square-thread power screw has a major diameter of 32 mm and a pitch of 4 mm with double threads, and it is to be used in an application similar to that in Figure 2. The given data include f = fc = 0.08, dc = 40 mm, and F = 6.4 kN per screw. (a) Find the thread depth, thread width, pitch diameter, minor diameter, and lead. (b) Find the torque required to raise and lower the load. (c) Find the efficiency during lifting the load. (d) Find the body stresses, torsional and compressive. (e) Find the bearing stress. (f) Find the thread bending stress at the root of the thread. (g) Determine the von Mises stress at the root of the thread. (h) Determine the maximum shear stress at the root of the thread. Question 6 (a) (i) What are the advantages and disadvantages of welded joints over riveted joints? (ii) With the aid of diagrams briefly discuss the types of welded joints. (b) A plate 100 mm wide and 10 mm thick is to be welded to another plate by means of double parallel fillets. The plates are subjected to a static load of 80 kN. Find the length of weld if the permissible shear stress in the weld does not exceed 55 MPa.



# COLLEGE OF ENGR'RG AND ENVIRONMENTAL STUDIES IBOGUN CAMPUS DEPARTMENT OF MECHANICAL ENGINEERING

HARMATTAN SEMESTER EXAMINATION (2020/2021 Session)

COURSE: INSTRUCTION:

MEG 409: Mechanics of Metal Forming

Attempt any four questions

TIME ALLOWED: 2 hours

DATE: Aug 26th, 2021

#### Question One

(a). Describe the process of Metal forming processes (7 marks)

(b). What is Cold and Hot working as it relates to shaping operation (10 marks)

(c). Enumerate three (3) factors upon which recrystallization temperature is premised (3 marks).

#### Question Two

(a). Enumerate five (5) advantages and disadvantages of (i). cold and (ii). hot working processes (10 marks)

(b). What is forging (4 marks)

(c). Describe open die forging with the aid of a simple diagram. (6 marks)

#### **Question Three**

(a). Describe the itemized with the aid of diagram(s) if any

(i). Closed die forging (ii). Cogging (iii). Drop forging (10marks)

(b). Enumerate five (5) forging defects (5 marks)

(c). what is parting plane in forging design (5 marks)

#### **Question Four**

(a). Describe with the aid of diagram rolling process and operation (10 marks)

(b). Define the following rolled products

(i). Blooms (ii). Billet (iii). Slab (iv). Plate (v). Sheet (5 marks)

(c). Enumerate four (4) defects in rolling (5 marks)

#### **Question Five**

(a). Describe the following with the aid of diagram

(i). Two high mill (ii) Three high mill (iii). Four high mill (12 marks)

(b). Compare and contrast in a tabular form; Hot extrusion and Cold extrusion (8 marks)

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**Question Six** 

(a). What are extrusion defects (5 marks)

(b). Enumerate five (5) advantages of extrusion process (5 marks)

(c). Compare and contrast in a tabular form; Forward and Backward extrusion process. (10 marks)



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HARMATTAN SEMESTER EXAMINATION (2020/2021 Session)

MEG 403: Vibration

Course Units: 3

INSTRUCTION: TIME ALLOWED:

Attempt any four (4) questions 2 hours

DATE: Aug 26th, 2021

Question I

(a) What do you understand by the following terms in Vibration analysis?

(i) Damping (iii) Degree of Freedom

(ii) Phase Angle

(iv) Resonance

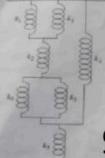
[10 Marks]

(b) A 1.5 kg block is suspended by a spring having a stiffness of 800N/m. The block is pulled 35mm down from its equilibrium position and released with zero initial velocity. Determine the static deflection of the spring, the natural frequency of the system and an expression for the displacement of the system. [15 Marks]

#### Question 2

(a) Determine the equivalent spring constant of the system shown in Figure 1 below.

[10 Marks]



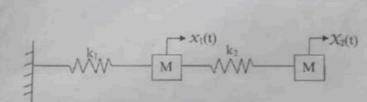


Figure 1

Figure 2

(b) If  $k_1 = k_2 = k_3 = k_4 = k_5 = 510 \text{ N/m}$ , and a mass of 10 kg is hung on the system, determine the displacement, velocity and acceleration at time t = 10 s if the system is given an initial displacement of 35 mm. [15 Marks]

Question 3

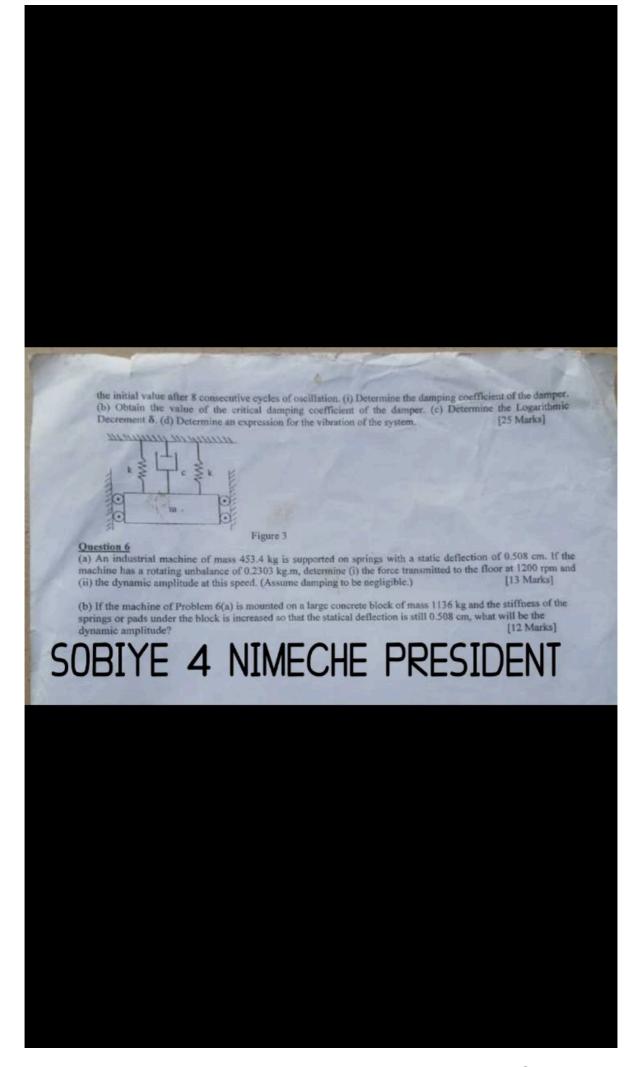
(a) Determine the Characteristic equation, Eigen values and Eigen Vectors of the 2-DOF of the spring-mass system as shown below. Given that {K1=K2=40N/m and M1=15kg, M2=20kg} [25 Marks]

A vibrating System of mass 500kg is analysed as being supported by two springs of stiffness of k:=30kN/m and k2 =50kN/m. The system is constrained to move only in the vertical direction by frictionless guides. While at the equilibrium position, the body is suddenly struck by an impulse of 300Ns which acts vertically downward. Determine the period of the vibration, the maximum displacement, the maximum acceleration and the maximum velocity for the vibrating system if

(i) the springs are arranged in parallel (ii) the springs are arranged in series.

[25 Marks]

A body of mass 100kg supported by two identical springs, each of stiffness 1.25 kN/m, and a viscous damper. The body is constrained to move vertically along the frictionless guides in Figure 3 below. The body is given a small displacement and released. The amplitude of vibration of the body is observed to decrease by 50% of





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DEPARTMENT OF MECHANICAL ENGINEERING

HARMATTAN SEMESTER EXAMINATION (2019/2020 Session)

COURSE: INSTRUCTION:

MEG 413: AUTOMATIC CONTROL SYSTEM

Attempt Question one (1) and any other two (2) questions

TIME ALLOWED: 2 hours

DATE: August 23th, 2021

SECTION A

1

(a). Describe the term Automatic Control System

3 marks

(b). (i)State two major classification of control system and represent them using a schematic diagram 2 marks

(ii) Describe the term multivariable control system and use the schematic control sys

(c). (i)State 3 advantages of a control system

(ii) Mention two advantages and disadvantages of Close loop system

(iii) Mention two advantages and disadvantages of Open loop system

8 marks

## SECTION B

2. SUBITE 4 NIMECHE PRESIDENT

(a). (i)Mention steps (6) of a control system design 5 marks (ii) Describe the term time response and mention two classifications of this term.

5 marks

b. Define the following: (i). transfer function (ii). Laplace transform (iii). Transient response (iv). Force response 5 marks

(c). Consider a closed loop system shown in figure 2.1. If H(s) is the feedback in the s domain, C(s) is the response in s domain and R(s) is the input in the s domain. What is

(i) transfer function in s domain TF(s)

(ii) Response in time domain C(t).

5 marks

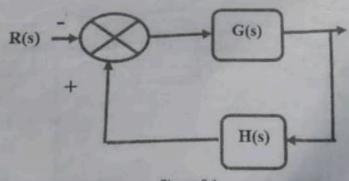


Figure 2.1

# SOBIYE 4 NIMECHE PRESIDENT

(a). Give a schematic representation for Transfer function of; (i). Transmitter (ii).

Controller 5 marks 5 m

(c). Given the time step response of a control system in equation one (1) below. Identify

(i). the steady state response (ii). The Time response

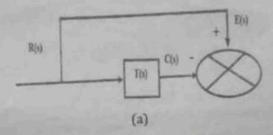
$$10 + 5e^{-t}$$
 ... Equation (1)

10 marks

a. Show that Steady state error  $e(\infty) = \lim_{s \to 0} sR(s)[1 - T(s)]$  10 marks

Find the steady state error for the system in the figure (a) below if T(s)=5/(s²+7s+10) and the input is unit step

10 marks



5. The time response of a first (1st) order system is represented in figure 5.1. If the system is actuated and made to operate under a control system. Calculate

(i) The response in time C(t) domain of the control loop

5 marks

(ii) The unit step response of first order

5 marks

(iii). The unit ramp step response of first order

5 marks

(iv). The unit impulse step response of first order

5 marks

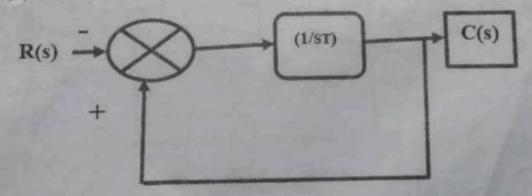


Figure 1.1

