Panasonic

Flexible Circuit Board Materials FCCL



Standard type

High curvature CCL

Excellent dimensional stability and Spring back performance

Features

Thin Flexible Circuit Board Materials with a Low modulus polyimide Excellent Spring back performance and High flexibility (R-F786W) Excellent dimensional stability (R-F775)

Halogen-free (Adhesiveless)

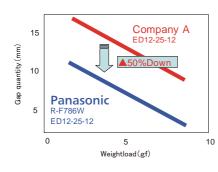
O er thick copper foil and Polyimide film (R-F775)

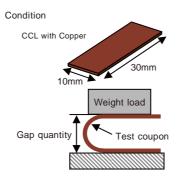


Applications

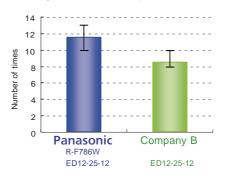
Smartphone, Casing edge, Slide keyboard, DSCs, Camera module, LCD module, etc.

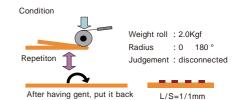
Spring back performance





Weight load flexibility





General Properties

Property	Test condition	Unit	R-F775	R-F786W	Standard Value	
Tensile Modulus	А	GPa	7.1	5.1		
Insulation resistance of the surface layer	А		1×10 ¹⁵	1×10 ¹⁵	1.0E+11 or more	
Dk	A 1MHz	-	3.2	3.2	4.0 (max.)	
Df	A 1MHz	-	0.002	0.008	0.07 or less	
Flame resistance(UL)	A and E-169/70	-	94V-0	94VTM-0	94V 0	
	HCL2mol/l 23 5 min		No abnormality	No abnormality	No abnormality	
Chemical resistance	NaOH2mol/I 23 5 min	-				
	IPA 23 5 min					
Peel strength	A		1.3	1.1	0.525 or more	
reer strength	260 solder float for 5sec	N/mm	1.3	1.2	0.525 or more	
Solder heat Resistance	A 288 solder float for 1min	-	No abnormality	No abnormality	No abnormality	
Moisture Absorption Solder Heat Resistance	C-96/40/90 260 solder float for 1min	-	No abnormality	No abnormality	No abnormality	
	After etching MD direction		0.030	0.021	0.10 ~ 0.10	
Dimensional stability	After etching TD direction		0.037	0.015	0.10 ~ 0.10	
	After E-0.5/150 MD direction	%	0.022	0.018	0.10 ~ 0.10	
	After E-0.5/150 TD direction		0.027	0.015	0.10 ~ 0.10	

RA 18-25-18 RA 18-25-18

Crystalstructure after lamination **Panasonic** Company B





special ED copper

Solder heat resistance

	Solder Temp()	
	Normal state	After abssorption 40 90%96Hr
R-F775	330	270
R-F786W	360	300

The above data is actual values and not guaranteed values

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Line-up

Film

Туре	Film thickness	12.5 1/2mil	15 3/5mil	20 4/5mil	25 1mil	38	50 2mil	75 3mil	100 4mil	125 5mil	150 6mil
Standard PI	R-F775 Double side	*									
High Heat resistance PI	R-F786W Double side		-	-		-		-	-	-	-

*:Under development

Copper Foil

R-F775

SPEC.	Copper Foil thickness	2 with Carrier	6 1/6OZ	9 1/40Z	12 1/30Z	18 1/20Z	35 1OZ	70 20Z	105 3OZ	150 4OZ
ED	Standard		*				-	-	-	-
Lb	Special	-	*					-	-	-
RA	Standard	-	-						*	*
NA NA	Special	-	*				-	-	-	-

*:Under development

R-F786W

SPEC.	Copper Foil thickness	12 1/30Z	18 1/20Z
ED	Special		
RA	Special		

Size

Туре	TD(Width)
Roll	250mm 500mm 510mm
Sheet	Max.510mm