EVALUATION OF OPTIONS FOR A LOW LATENCY ISOLATED RS-422 INTERFACE

Requirements

- Sufficient galvanic isolation from equipment side
 - o ground loop prevention
 - o hindering effects of external electromagnetic events such as ESD, EMP
 - protecting equipment side from fault voltages on the transmission line, e.g.
 in case of a short to other wiring
- Operation from 3.3V DC or 5V DC
- low signal propagation delay
- low deviance of propagation delay due to change in temperature
- subzero and over 80 °C operation
- symmetric signal propagation delay (line to equipment, equipment to line)

RS-422 transceiver IC selection

part #	isolated	T_{pd}	$\mathbf{T}_{\mathbf{pr}}$	ΔT_{pd}	ΔT_{pr}	asymmetry	price
ISO3086T	yes	25 ns	103 ns	5.5 ns	3.25 ns	78 ns	2659 Ft
SN65LBC179A	no	6 ns	13 ns	1 ns	0.53 ns	7 ns	897 Ft
ADM2582E	yes	64 ns	95 ns	11 ns	NDA	31 ns	4495 Ft
LTM2881	yes	60 ns	100 ns	6 ns	10 ns	40 ns	4758 Ft
MAX14855	yes	NDA	NDA	9 ns	6 ns	5 ns	1685 FT
ISO35T	yes	205 ns	85 ns	28 ns	20 ns	120 ns	2461 FT
ISO35	yes	NDA	NDA	NDA	NDA	NDA	2461 FT

Compact solution with ISO3086T

part #	quanti ty	$T_{ m pd}$	$T_{ m pr}$	ΔT_{pd}	$\Delta T_{ m pr}$	asymmetry	price
ISO3086T	2 pcs	25 ns	103 ns	5.5 ns	3.25 ns	78 ns	2,659 Ft
DA2303-AL	1 pcs						809 Ft
TPS76350	1 pcs						260 Ft
10 μF	2 pcs						50 Ft
4.7 μF	1 pcs						26 Ft
Schottky diode	2 pcs						17 Ft
0.1 μF	5 pcs						3 Ft
7 types	14 pcs	25 ns	103 ns	5.5 ns	3.25 ns	78 ns	6,562 Ft

This option requires fewer types of parts and fewer pieces of parts. However, it is more expensive, has a lower performance, and contains no parts which could prove redundant.

Separate solution with SN65LBC179A and ISO7421E

part #	quantity	T _{pd}	T_{pr}	ΔT_{pd}	ΔT_{pr}	asymmetry	price
SN65LBC179A	2 pcs	6 ns	13 ns	1 ns	0.53 ns	7 ns	897 Ft
ISO7421E	2 pcs	7 ns	7 ns	0.75 ns	0.75 ns	0 ns	1,310 Ft
NXJ1S0505MC	1 pcs						897 Ft
LBR2518T100K	1 pcs						62 Ft
2.2 μF	1 pcs						27 Ft
CVH252009-4R7M	1 pcs						75 Ft
4.7 μF	1 pcs						26 Ft
0.1 μF	6 pcs						3 Ft
8 types	15 pcs	13 ns	20 ns	1.75 ns	1.28 ns	7 ns	5,519 Ft

This option requires more types of parts and more pieces of parts. However, it is less expensive, has a much higher performance, and contains 2 parts which might be redundant.