



DAELONG MOLD CO., LTD

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QUOTATION LIST

No.: 2024DAE0708 Date: 2024-07-08

TO: Premier Plastic Company.

Many thanks for your inquiry! Would you please refer to the blow mould quotation list with details, if there are any questions or comments, please feel free to contact us.

No.	Mold Description	Unit Price (FOB/Ningbo)	Unit	Total Amount (FOB/Ninbo)	Mold Ejector Way	Mold dimension
	PET preform mold 29/25 short Neck ,26.5grams,48cavities with valve pin gate system Mold will matching with YIZUMI 400 injection machine	52,800	1	52,800	Guide pin	830×440×500
	PET preform mold 29/25 short Neck ,26.5grams,32 cavities with valve pin gate system Mold will matching with YIZUMI 400 injection machine	36,800	1	36,800	Guide pin	780×580×530
	PET preform mold 29/25 short Neck ,26.5grams,24 cavities with valve pin gate system Mold will matching with YIZUMI 400 injection machine	28,800	1	28,800	Guide pin	1065×575×540

TOTAL AMOUNT (USD/FOB NINBO PRICE)

*MOULD SPECIFICATION (INJECTION PREFORM MOULD) *

* MOULD STEEL

Cavity Steel	Germany 2316 with HRC 42-45
Core Steel	Germany 2316 with HRC 45-48
Mold neckring	Germany 2316 with HRC 45-50
Mold Base Steel	Satinless Steel(4cr13)
Valve Pin heat Isolation pad	America Dupont can withstand 350 degrees temperature
Valve Pin	SKD51 from Japan with HRC 58-60
Hot runner nozzle	America Beryllium copper with HRC 37
Mould manifold plate	H13 from America with HRC 35-38
Heater elements	Heater rod :Zoppas from Italy ;Heater ring :Hotset from Germany

*OTHER SPECIFICATION

Hot Runner Supplier	Hot runner system SUER or other brand made in china
Core/cavity/slider insert and changeable	yes, all the inert parts are interchangeable
Gate Type	Valve pin gate
Cooling system	Water cooling system for neck insert, Independent Cooling for the core and the sperate cooling each cavity . Optimal cooling design for mold
Ejection System	Automatic ejection system. with in mold closing system
Guarantee of the Mold	2 million shot times or 1year

*FREE SPARE PARTS

Spare parts name	Quantity	Spare parts name	Quantity
core /cavity/ slider	each 8cavities mold offer 1set each	O-ring for water	50% zone set with the mold
heat runner elements	depend on the hot runner supplier	wrester nipple /connecter	20% Zone set with the mold
temperature meter	each 8cavities mold offer 1pcs each	other easy broken spare parts	some

*OTHER CONDITIONS

Lead time for T1	55-60days for working on the mold, 1st samples will be sent by air express
Payment Terms	40% of the total amount will be paid by T/T; 60% of the total amount will be paid after the client's accept the mold before shipment.
Service Items	Dealong can sent the technician to the buyer's factory to install and run the mold . The clients should offer the air ticket and the room with food during the technician's visit.
Bank details	
NOTICE	

1. The valid time of the quotation list is only 30days. Daelong Mold reserves the right to change the price according to the current international currency changes rate. Above price is fixed base exchange rate USD-RMB=1:7.2

2. Above Mold dimensions are for reference, the exact dimensions will according with the mold designs.

3.The mold cycle time is approximately data for reference, the exactly cycle time will depend on the mold real running.

Tai Zhou Huiyuan Mould**Co.,Ltd**NO.20, JinChuan Road, North Industrial
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Email: Sales02@hymolds.cn

HUIYUAN*We help to reshape the future!***PREFORM MOLD PROJECT PROPOSAL**

Quotation Date: 29th.July.2024

Quotation Ref.: HY20240729

Thanks for your interesting on our products. HUI YUAN company is very honored to send the following quotation for your consideration and evaluation:

Mold Quotation				
Item Number	Item Description	Unit Price	Quantity	Sub-Total
1	48 cav complete mold for 2925mm neck 26.5g preform (included hot runner controller)	US\$52000/set	1 SET (48 cav)	US\$52000
1. Mold base: 420 stainless. 2. Core & Cavity & Neck : M333 (HRC49-52) high grade steel 3. Mold life : 5 million shots. 4. Lead time: 70-75days after technical confirmation and received advance payment. 5. Quotation valid date: 30days				
FOB NINGBO: US\$52000				
Commercial & Delivery conditions				

Free Parts list for mold

ITEM	48 cavity
Core	4pcs
Neck ring	4pcs
Cavity	4pcs
Insulator cap	4pcs
Valve pin	4pcs
Nozzle	4pcs

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Water Connector	complete set
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Lead time:

70-75 days after confirmation of preform drawing, technical data and down payment being received.

Payment term:

40% down payment to be paid by T/T against order.

60% to be paid by T/T before shipment after mold and preform samples approval.

Warranty:

HuiYuan warrants the mold to be free of material defects in design, material and manufacturing workmanship under normal use and maintenance for a period of up to 18months, starting on the date the mold finished installation in customer's facility.

Brief features of TAIZHOU HUIYUAN PET Preform mold

Cold-half Mold features

Neck rings designed in two parts to ensure the same axial degree of preforms in molding;

Optimized water-cooling channels to enhance preform cooling in mold and to guarantee fast cycle time;

Mold stacks are made of S136 stainless mould steel; the steel will be heat treated before finish tooling;

Plates and other parts of the frame are made of 420 stainless mold steel.

Hot-half Mold features

Hot-runner channels have the top engineering in balance design;

Main parts of hot-half mold such as heaters, valve-stems are imported from Europe;

Drops are controlled individually and heating zone temperatures are adjustable, AA value from thermal degradation is minimized.

Mold test:

The finished mold will be tested in HuiYuan factory before delivery.